

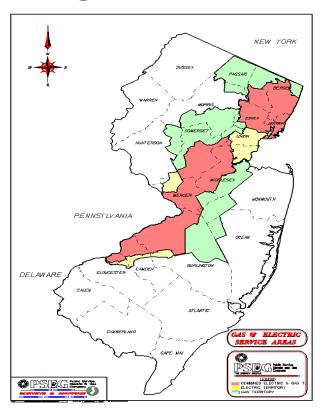
Presented by

Angela Rothweiler Public Service Electric & Gas

Agenda

- About PSE&G
- Problem
- Functional Areas
- Data Collection
- Inside Plant Conditioned Based Maintenance (CBM)
- Benefits of CBM
- Engineering Desktop
- Expanding CBM to Underground Network

Background



- Utility Overview
 - New Jersey Based
 - Total Assets ~ \$14 Billion
 - Total Revenue ~ \$7 Billion
- Service Territory
 - 323 Municipalities
 - 70% of New Jersey's population
 - 2.1 million Electric customers
 - 1.7 million Gas customers
 - 2,600 Square Miles
- Delivery Implementation
 - 1999 SAP
 - 2000 OMS, GIS & CAD
 - 2002 CMMS

Problem

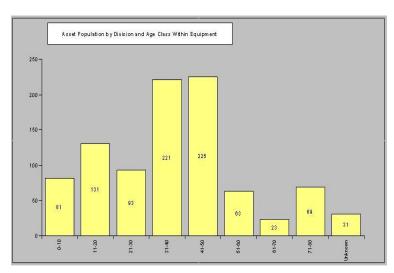
No predictive maintenance program or strategy

Significant liability risk and system outage potential from old equipment

vulnerable to failure

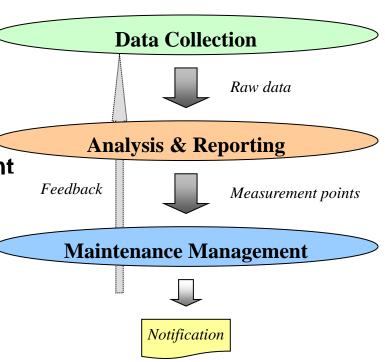
 Limited assessment tools for determining asset condition

- Decreasing expertise in both field maintenance and engineering
- No formalized capital spending program
- Asset Information in a variety of disparate systems

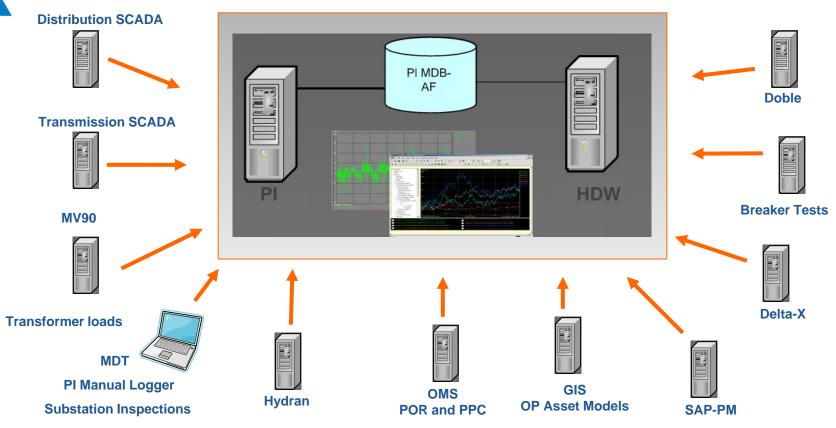


Functional Areas of CMMS

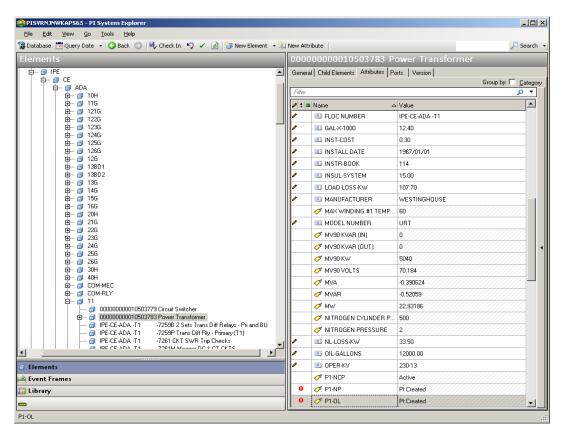
- Data Collection and Consolidation
 - Diagnostic and Inspection Data
 - Time-series Data
 - Relational Data
 - Maintenance Data
- Asset Analysis and Reporting
 - Condition & Criticality Assessment
 - Equipment Ranking
 - Work Priorization
- Maintenance Management
 - Measurement Points
 - Work Order Generations
 - Maintenance Planning



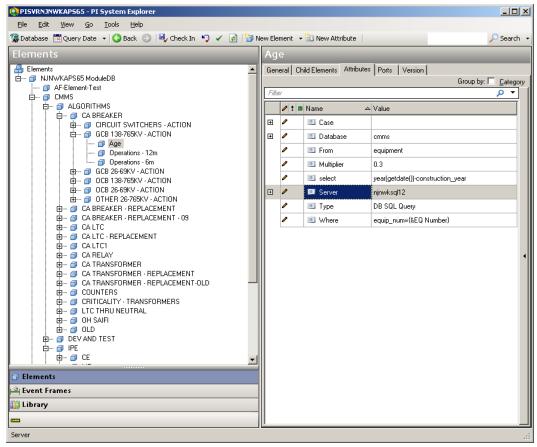
Consolidate Data



Build Asset Model and Correlate Data in PI AF



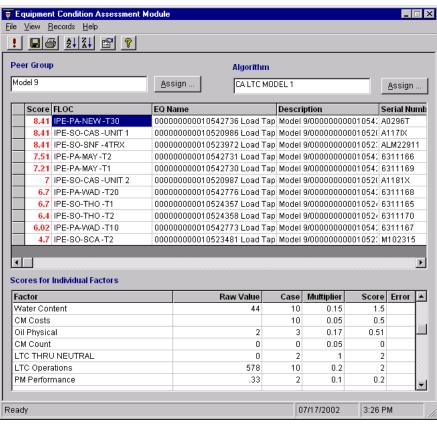
Build Algorithms in PI AF



Calculation Structure

- Calculation Structure
 - CA = F1(M1) + F2(M2) + F3(M3) + ...
 - Factors driven by data available
 - Example Factors
 - CM Cost & Count for Past 6 Months
 - Count of Operations for Past 6/12 Months
 - Gas Analysis Change over time
 - Average Load over Time
- Peer Groups
 - Apply calculations by peer group; Voltage, Class, Type
 - Example Groups:
 - 26KV 69KV GCB
 - 138KV+ Power Transformer
 - LTC Vacuum Tanks

Run Algorithms



CMMS Save helped avert an in service failure

Excessive gassing and over heating found on 3/1/2011

DeltaX	Total Comb	ustible Gas							-
									[< < > >
Details	ApprType	Sample Date	CO	H2	Acetylene	Ethane	Ethylene	Methane	Combustible Gas
-0-	LTC	04/29/2011	66	148	243	2	36	30	525
-0-	LTC	02/18/2011	175	14078	19653	761	6789	3273	44729
-0-	LTC	02/16/2011	151	9888	19334	803	6860	3022	40058
-0-	LTC	04/21/2010	280	17598	23836	655	6580	3585	52534
-0-	LTC	06/25/2009	53	16588	23339	505	5100	3489	49074
									Showing 1 to 5 of 23

Action and Results

- T20 LTC excessive gassing and overheating problem identified by CMMS on 3/1/2011
- Inspection showed coking contacts
- Assembly cleaned and new contacts installed
- Great find because T20 contacts would have failed when additional load was added during replacement of T10 transformer
- Conservative Failure Avoidance Cost Saving = \$1.5M
 - LTC = \$150k cost & labor
 - Transformer = \$1.5M cost & labor

Algorithm Factors				
Factor	Raw Value	Case Value	Weight %	Score
Detectable Acetylene	-277	0	25	0
Gas Rate of Change	-631.486	0	15	0
High Total Gas	525	0	20	0
High Water	23	0	10	0
Low Dielectric	54.8	0	10	0
LTC Operations	140	0	10	0
LTC THRU NEUTRAL	0	0	10	0

CBM Benefits

- Extremely valuable system when you have
 - You have \$1.6B of installed assets with a replacement value of \$5.7B
 - Average age of the assets exceeds 40 years
 - All equipment is expected to be used and useful all the time
 - Maintenance expenditures erode earnings and capital replacement provides for no new revenue?
- Justify millions of dollars in saving over past 7 years in equipment failure avoidance

Engineering Desktop Demo



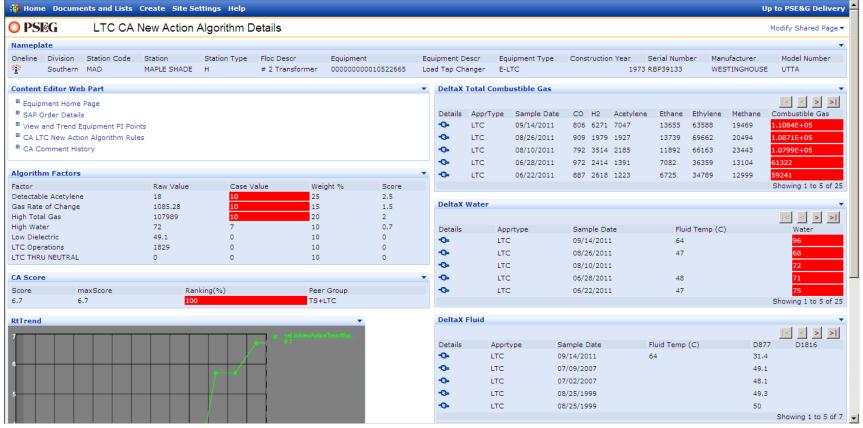
Summary of Worst Performing LTCs



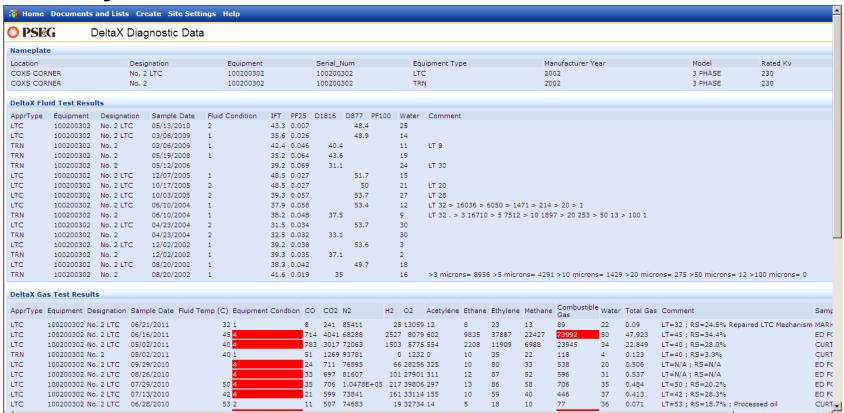
SME Knowledge of Asset

	·			
₩ Home	Documents and Lists Create Site Settings Help		Up to PS	E&G Delivery
O PSE	G Condition Assessment Remarks/Comments		Modify	Shared Page ▼
	PSEG We make things work for you.			
CA Comm	ents			~
Date	Comment	Person	Status	Due Date
07/23/2008	3 Request new sample	Paul	Pending Action	08/23/2008
09/03/2008	8 New Sample in Delta X on Aug 7, 2008 - Score on Sept 1 was 0 (New Algorithm)	Paul	OK	
10/08/2008	3 Request physical sample for the TS and SS	George	Pending Action	11/08/2008
12/13/2008	3 Reviewed moisture and based on the last fluid sample it was determined that its moisture reading was ok. Reading was 34 for fluid sample.	George	OK	01/13/2009
01/12/2009	New Fluid Data in Delta X for TS on 10/15/2008	George	Needs Review	01/13/2009
01/15/2009	9 New Sample generated a score of 1.9 in January of 2009 which is acceptable.	George	OK	
07/21/2010	AR: Refurbishment scheduled for fall, we need George to review latest gas samples taken on 6/16/2010; all gases are up from previous sample taken on 5/20/2010 and recommend action.	George Arthu	r Pending Action	
08/12/2010	D AR: Review all data prior to refurbishment and plan action	Don Fallon	Pending Action	
07/23/201:	1 AR: Division (Mike Duffy) checked the Newark Sw 13 & 26KV CMV's on 7/23/11. Techs tell him they are functioning correctly.	Paul Morakinyo	No Action	01/01/1900
07/23/201	1 AR: I had them raise the 13 & 26 tap changers just above its high limit, the CMV brought the tap changer back within its limit then they lowered the voltage just below the low range and the CMV brought the voltage back in range.	Paul Morakinyo	No Action	01/01/1900
07/23/201	1 AR: 13kv TS and SS are not a problem, on the top of the list becuase tanks where drained and cleaned last year and gases where close to 0; gas rate of change is high because of this. All 13kv LTCs look ok.	Paul Morakinyo	No Action	01/01/1900

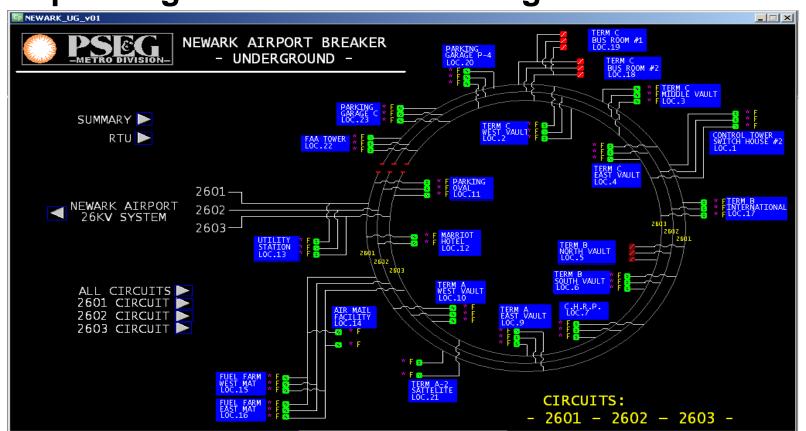
Algorithm Details



History



Expanding CMMS to 26kv Underground Networks



Benefits

- Provides system visibility
- Provides control and indication
- Identifies fault location
- Provide pattern recognition for fault types
- Provides Condition Assessment for transformers and network protector
- Remote access to network relays for settings and validation.

Philosophy

- Install redundant fiber communications to all vaults
- Install sensors in all man-holes
 - Detecting water
 - Fault detection
- Design and replace all network relays
 - Microprocessor relays
 - Dual ported for remote setting changes.

Installation

- Completed 5 Networks
 - Newark Airport
 - Newark Downtown
 - Paterson
 - Trenton
 - New Brunswick
- Length of Project was 2 years
- Installed 213 new Remote Terminal Units
- Integrated 441 pieces of equipment (transformers, protectors and relays)
- Installed 200,000' or 38 miles of fiber
- Created close to 40k new PI Points

PI ACE Notifications/Alarms

- Understand data before building CBM algorithms
- Learn data through notifications and alarms
- Current PI ACE Notifications sent to Engineers
 - Protectors Excessive Operations > 50 ops/week
 - KVA 100% of nameplate ratings
 - Protector Temperatures > 120° C
 - Transformer Pressure Drop > 2 PSI
 - Protector Case Pressure Drop > 3 PSI
 - Failed to operate new alarm created in relay to eliminate nuisance alarms; breaker is open and relay calling for a close gets no response in 5 seconds alarm is triggered
 - Fault Detector
- Notification and Alarm summaries are emailed to engineers

PI ProcessBook Displays

- Summary & Calculation Displays
 - Protector Backfeed PI Calculations
 - Vault Summary
 - KVA Summary
- Displays reside in sharepoint
 - Accessible via the PI TreeView web part
 - Displayed in PI Graphic web part
- Eliminate need to have process book on installed on engineers desktop

Vault Summary KVA, Amps and Status

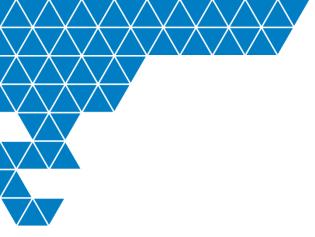
	Ne	wa	ırk .	Airpo	rt Vault	Sun	ıma	ry	Data a	s of:	9/6/2011 4:	20:08 PN					
	NWP status					2601 Amps			2	602 Am	os .		2603 Amps			kVA	
	2601	2602	2603	XFMR kVA	I(FL) AMPS	Α	В	С	A	В	С	A	В	С	2601	2602	2603
Loc 01 Tower Switch House	_	-	_	1500	1804										57	0	52
Loc 02 Terminal C West	_	-	_	2000	2406										960	948	949
Loc 03 Terminal C Middle	_	_	_	2000	2406										1004	906	1033
Loc 04 Terminal C East	_	_	_	2000	2406										715	679	614
Loc 05 Terminal B North	_	-	_	2500	3007										694	692	653
Loc 06 Terminal B South	_	-	_	2500	3007			574							470	510	465
Loc 07 CHRP	_	-	-	2000	2406										288	0	262
No location #8																	
Loc 09 Terminal A East	_	_	_	2000	2406										403	400	456
Loc 10 Terminal A West	_	-	-	2000	2406										548	679	546
Loc 11 Parking Oval	_	-	-	750	902			36							28	22	29
Loc 12 Marriott Hotel	_	-		1500	1804			455							380	403	
Loc 13 Utility Station 197	_	_	_	750	902										40	46	42
Loc 14 Air Mail Facility	_		-	750	902										0		0
Loc 15 Fuel Farm West 196	_	-	-	750	902			86							72	63	61
Loc 16 Fuel Farm East 196	_	-	-	1500	1804			65							56	57	52
Loc 17 Terminal B International	_	-	-	2000	2406			792							705	681	679
Loc 18 Terminal C-3 Bus Room 2	_	-	_	2000	2406										576	576	584
Loc 19 Terminal C-3 Bus Room 1	_	_	_	2000	2406			648							553	574	539
Loc 20 Parking Garage P-4	-	-	-	750	902										128	129	143
Loc 21 Terminal A-2 Satellite	-		-	1000	1203										169		168
Loc 22 FAA Tower	_	_	_	750	902										101	85	79
Loc 23 Parking Garage C	_	_	_	750	902								170		144	147	139

Protector Backfeed

	NWP status Backfeed Status		status Backfeed Status			2601 Amps 2602 A			2602 Am	ps 2603 Amps				2601 Phase Angle			2602 Phase Angle			2603 Phase Angle			
	2601	2602	2603	2601	2602 2603	Α	В	С	A	В	С	А	В	С	А	В	С	Α	В	С	А	В	С
oc 01 Tower Switch House	-	•	•	•	• •																		
oc 02 Terminal C West	-	•	•	•	• •																		
oc 03 Terminal C Middle	-	•	•	•	• •																		
oc 04 Terminal C East	-	•	•	•	• •																		
oc 05 Terminal B North	-	•	•	•	• •																		
oc 06 Terminal B South	-	•	•	•	• •																		
Loc 07 CHRP	•	•	•	•	• •																		
No location #8																							
_oc 09 Terminal A East	-	•	•	•	• •																		
_oc 10 Terminal A West		•	•	•	• •																		
oc 11 Parking Oval	-	•	•	•	• •										-37								
oc 12 Marriott Hotel	-	•		•	•																		
oc 13 Utility Station 197	-	•	•	•	• •										-23								
oc 14 Air Mail Facility	=		•	•	•										176								
oc 15 Fuel Farm West 196	-	•	•	•	• •																		
oc 16 Fuel Farm East 196	-	•	•	•	• •																		
oc 17 Terminal B International	-	•	•	•	• •										-39								
oc 18 Terminal C-3 Bus Room 2	-	•	•	•	• •																		
oc 19 Terminal C-3 Bus Room 1	-	•	•	•	• •																		
oc 20 Parking Garage P-4	-	•	-	•	• •																		
oc 21 Terminal A-2 Satellite	-		•	•	•																		
oc 22 FAA Tower	-	•	•	•	• •																		
oc 23 Parking Garage C	_	•	_		• •																		

Questions

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Thank you