Implementation of PI Data Historian for CPOC Asset & Volume Management System

Presented by

Thapanic Khukhantin





```
JULY 26 - 29, 2011
```

THE WESTIN GRANDE SUKHUMVIT HOTEL BANGKOK

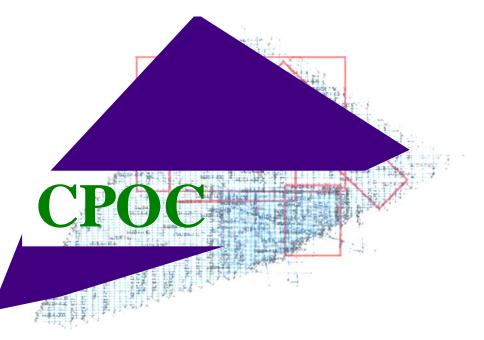
Agenda

- About CPOC
 - Background and Goals
- About CPOC AVMS Asset & Volume Management System
 - System Architecture
 - Development Plan
 - Why PI?
 - PI applications to be used
- Implementation
 - Functions implemented
 - Applications link & integration
 - Issues
- Lessons learned
- Next steps

About CPOC

"Carigali-PTTEPI Operating Company Sdn Bhd"

- Exploration & Production Company
- Joint operating company
 - Petronas Carigali (Malaysia)
 - PTTEPI (Thailand)
- Location
 - Petronas Twin Towers (Malaysia)
 - Joint Development Area -JDA (Gulf of Thailand)



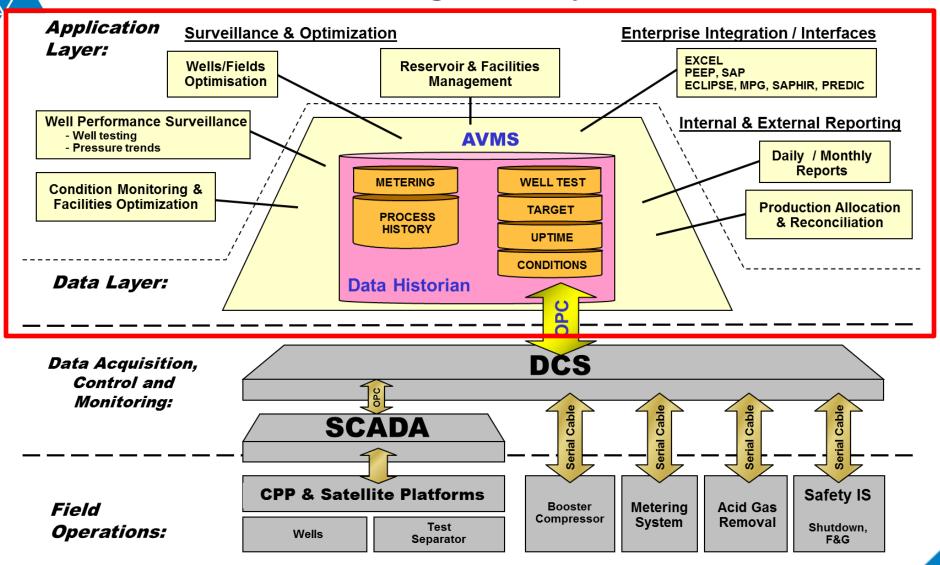
About CPOC

"Background & Goals"

- Re-activated in 2005
- Deliver Committed amount of Petroleum Gas to buyer
- Operating company for MTJA (Malaysia-Thailand Joint Authority)
- Platform startup in February 2009
- Approximate production 330 MMSCFD (in 2009)
- Apply enhanced technology for exploration & production
- Apply automated solutions as much as possible
- Production Operations, and Engineers tasks
- Offshore & Onshore communications via slow-speed Satellite link
- New Field new resources and management

About CPOC AVMS

"Asset & Volume Management System"



About CPOC AVMS

"Asset & Volume Management System"

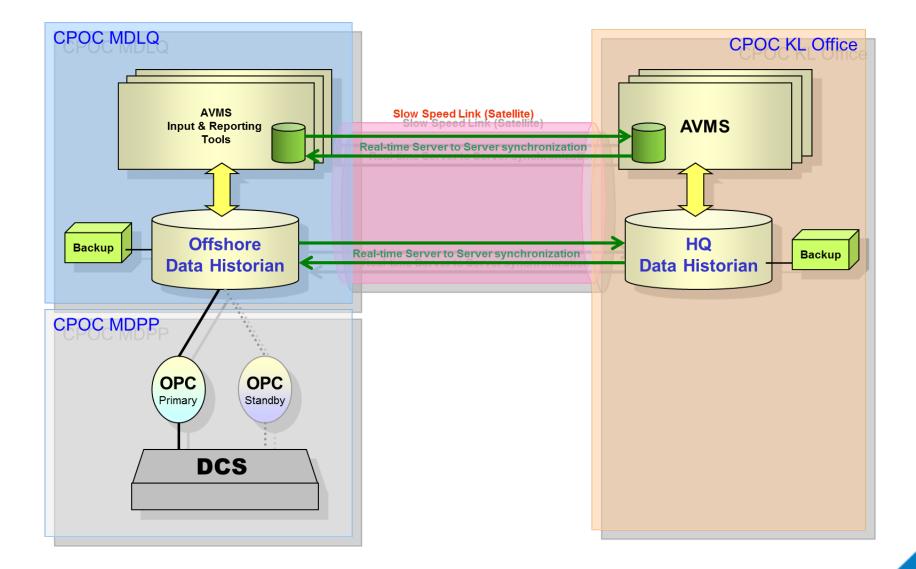
A generic term identified by CPOC. The main function of this system is to facilitate:

- Production Allocation
- Reporting & Visualization
- Performance monitoring and optimization
- Reservoir and Facilities management

Scope of work include:

- Supply of Connectivity to Control system (DCS & SCADA)
- Supply of Real-time data repository
- Supply of Aggregated & Low-frequency data repository
- Supply of applications based on functions required

About CPOC AVMS "System Architecture"



About CPOC AVMS "Development Plan"

- Multiple layers integration
 - Main Contractor provide turn-key solutions
 - Total solutions based on each vendor's proposal
 - Project Management done by awarded vendor
 - Project related vendor
 - OPC Server Yogokawa (Thailand)
 - Data historian OSISoft (Singapore)
 - Integration & Applications ISS Group (Australia)
 - Data Standard & Procedures controlled be CPOC staff
- Multiple Phases Implementation Plan
 - Essential systems: OPC Server & Data Historian by First Gas
 - Interim Solutions

About CPOC AVMS "Why PI?"

- Independent data historian solutions
 - Minimize risks in integrations with other Control systems
 - Any connectivity mechanism can be provided
 - Reduced implementation man days for future expansion

• Industrial standard data historian provider

- Major used in many businesses
 - Power Generation
 - Chemical industries
 - Oil & Gas companies
- World wide support with big communities
- Well known data historian software
 - Many users already knew how to use the software
 - Ease of programming & Implementation

About CPOC AVMS

"PI Applications to be used"

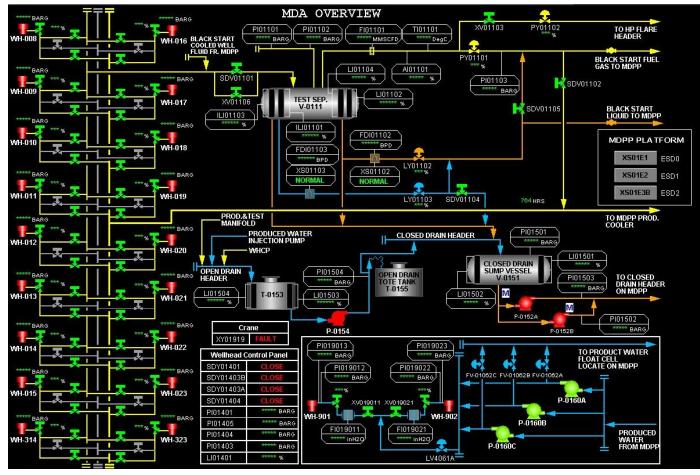
- PI Processbook and PI Webparts
 - Ease of Implementation
 - Can be created after Data Historian Server installed
 - Allow users to view process data (Duplicated from Process Control System displays) via Web browser
 - Interim solutions for basic used until full applications system is implemented completely

PI Datalink

- Extensively used by Engineers, Production Operations, and Maintenance Team
- Production & Operations Daily report generation
- Interim Solution for Well Performance Monitoring

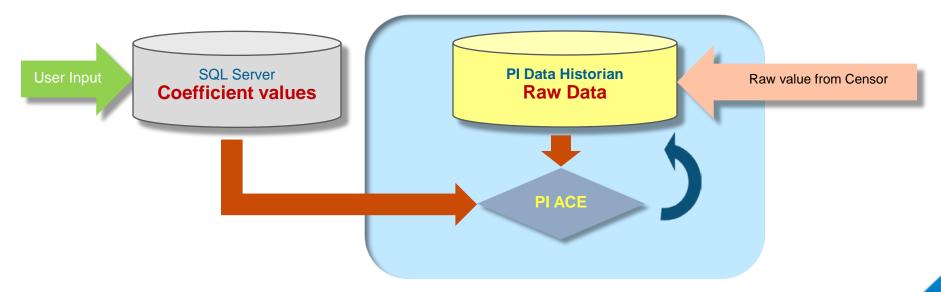
About CPOC AVMS "PI Applications to be used"

• PI Processbook and PI Webparts



About CPOC AVMS "PI Applications to be used"

- PI Advanced Calculation Engine (PI ACE)
 - Used for real-time calculation requirements
 - Reduce load on applications system
 - Powerful engine to retrieve data from any sources using VB programming
 - Currently used for Sand Monitoring real-time calculations



Implementation "Functions Implemented"

- Control System Connectivity
 - Using Yogokawa® ExaOPC
 - Higher data transmission compared to others
 - Mitigate risks on incompatibilitiesVery fast implementation when using the same vendor who provides Control System
 - Network Firewall configuration required
 - Two (2) OPC servers installed for preparing redundancy function
 - Installed PI Interface(s) and Buffer System(s) into the same machine as OPC Server(s)
 - Used PI Interfaces to manage redundancy functions

Implementation "Functions Implemented"

- Data Layer repository
 - Using OSISoft® PI Server
 - Place one server offshore (in Platform) and another one onshore (in KL)
 - Using PltoPl for data synchronization
 - Apply all available PI system functions purchased (IT Monitor, PI ACE, e.g.)
 - Trained all required personnel on each applications usage level (4 users courses and 2 admin courses due to resource rotation)
 - Provide PI Datalink as the main data layer application
 - Apply data standard into tags names & descriptions

Implementation "Functions Implemented"

- Data Layer repository (cont'd)
 - Users used PI Datalink extensively
 - Using PI Webparts for schematics copycat from Control System
 - PIACE for Real-time Sand Monitoring calculations
 - IT Team remotely monitors the system through PI IT Monitor function

Implementation

"Application Link & Integration"

- AVMS applications layer
 - Link to PI Server using PI ODBC
 - Designed based on standard data management approaches
 - Successfully tested using demo license on each software
- Other Users functions applications
 - Link to PI Server using PI ODBC
 - Real-time calculation using PI ACE
 - Real-time data integration using PI OPC Server

Implementation "Issues"

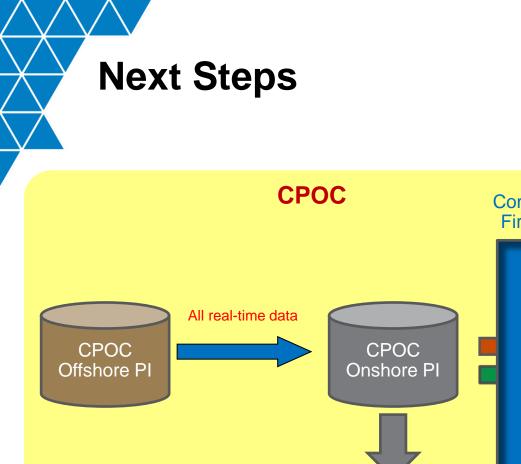
- Procurement Process
- Multiple software providers
- Timeframe
- Data Standard
- Operating Procedures
- Users expectation
- Support

Lesson Learned

- Plan vs Actual
- Users interactions
- Trusted vendors
- Functional identification
- Resource turnover
- Software selection
- Why PI?
 - Productivity
 - Data Integration
 - Reliability
 - Compliance



- Use PI as real-time database and real-time interactions
- Increase usage of PI client tools (Datalink) for linking with other applications for real-time optimization
- Create real-time data submission to relevant Shareholders as per request



All real-time data

CPOC

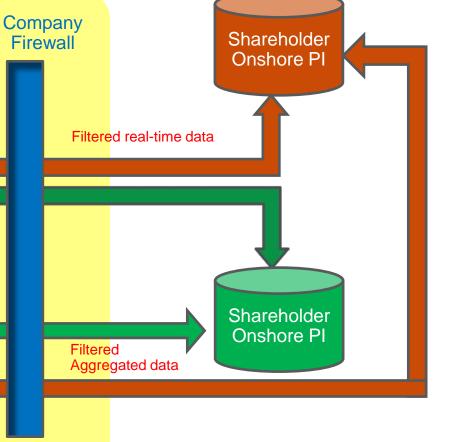
PDMS

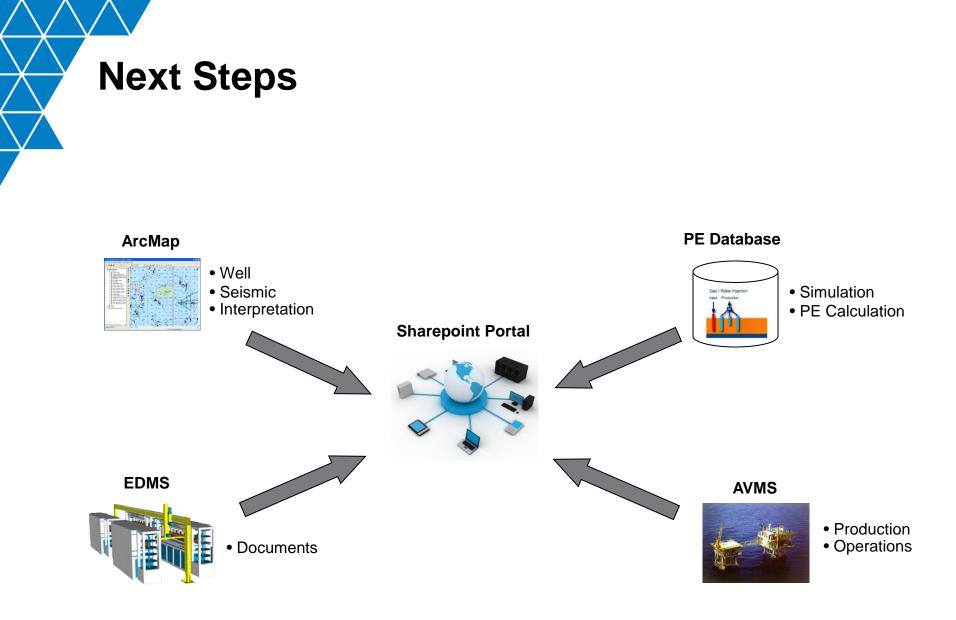
Database

CPOC

PDMS

Database







• Contact information

Thapanic Khukhantin

PTT Exploration & Production Plc. Bangkok, Thailand

thapanick@pttep.com



Thank you