

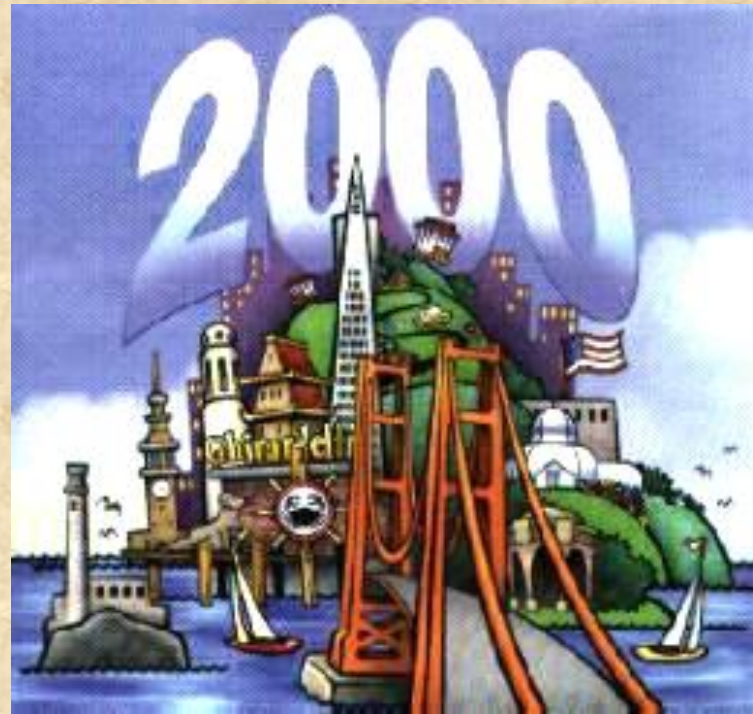


Real Time Data As A Corporate Asset

Presenters:

Steve Browder

John Rodgers

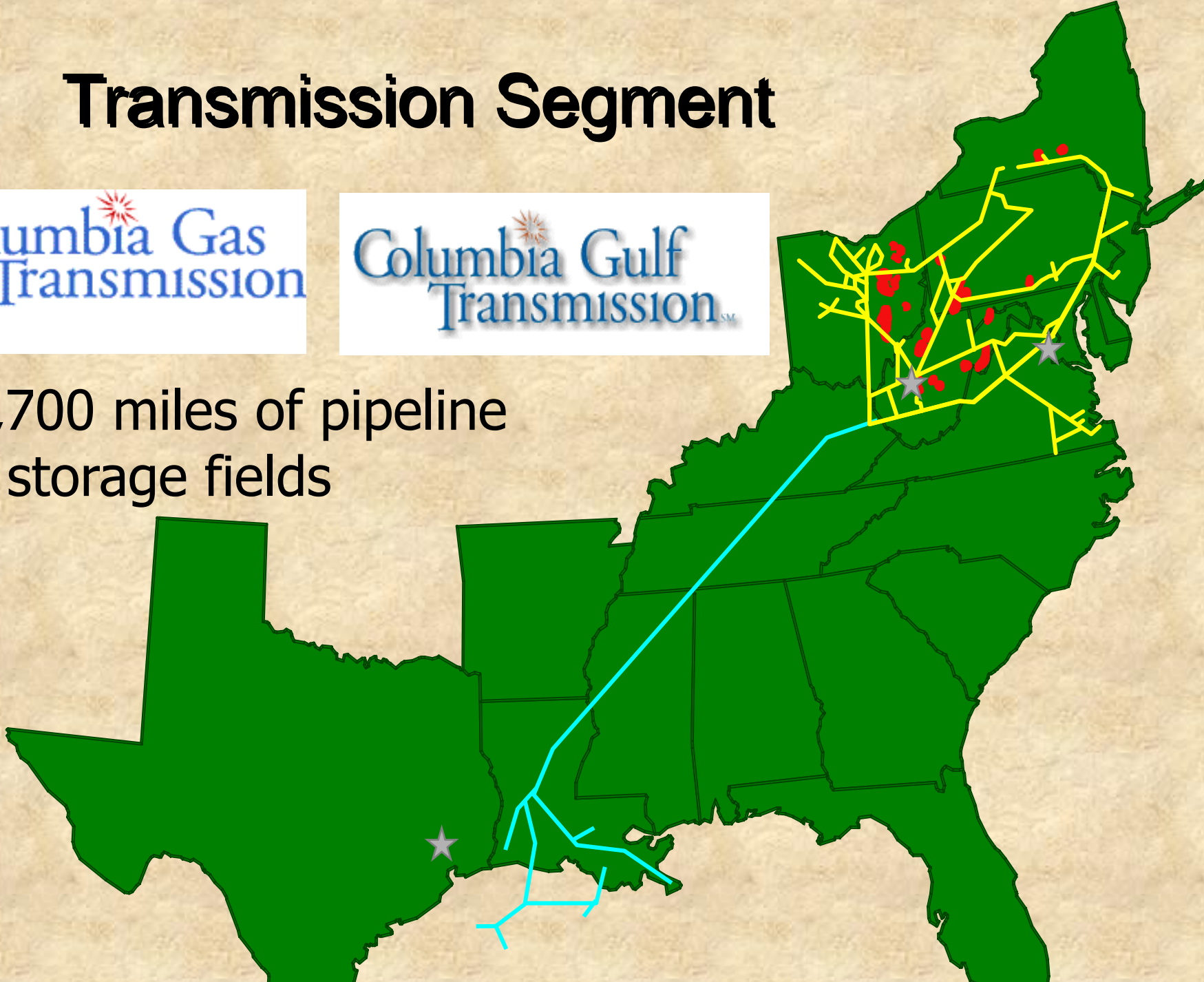


Transmission Segment

Columbia Gas
Transmission

Columbia Gulf
TransmissionSM

16,700 miles of pipeline
44 storage fields



Columbia Gas Transmission

12,500 miles of pipeline

140 compressor stations

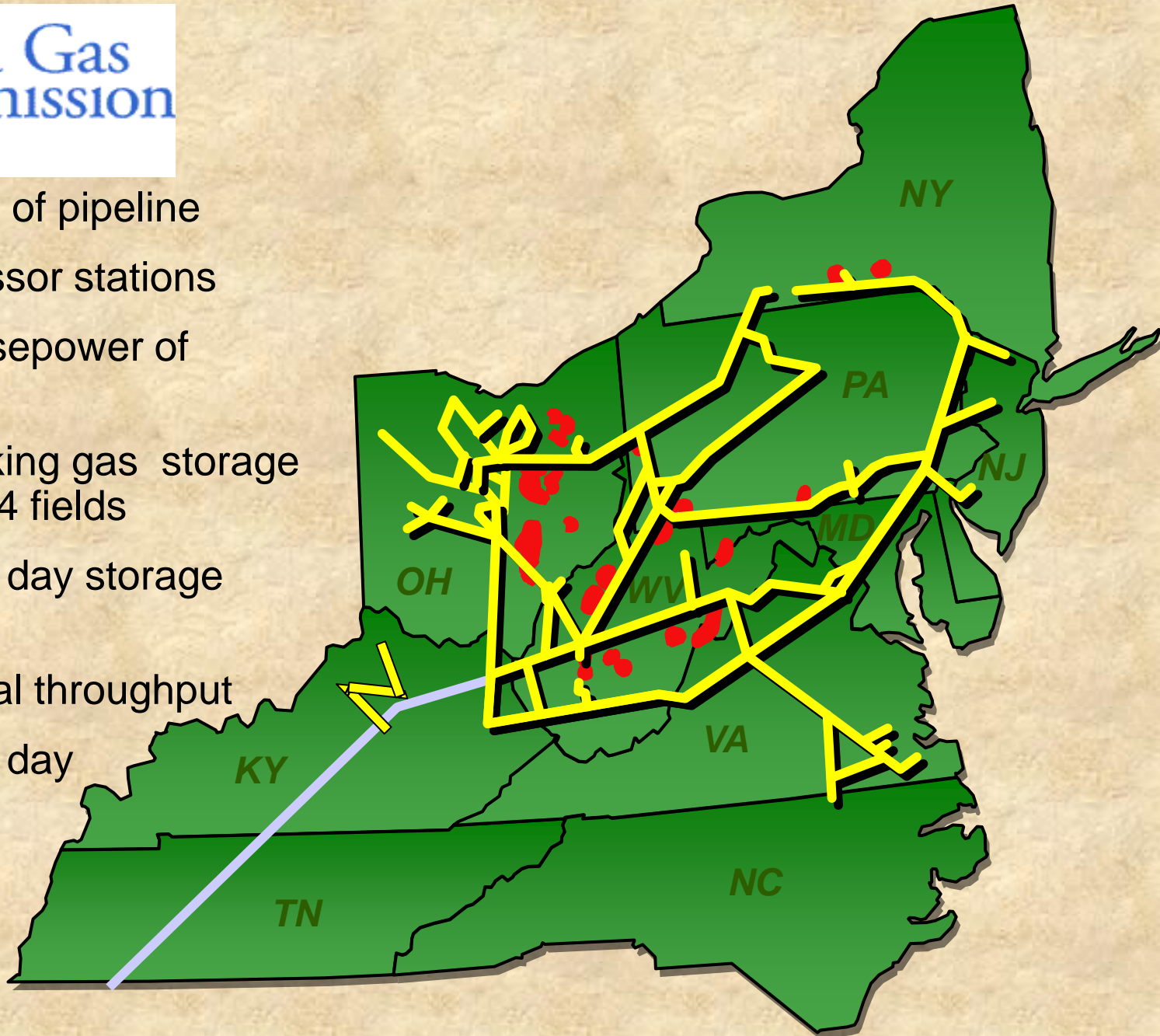
585,000 horsepower of
compression

220 Bcf working gas storage
capacity in 44 fields

4.5 Bcf peak day storage
deliverability

1.2 Tcf annual throughput

7.3 Bcf peak day
deliverability



SCADA

Primary Users - Gas Control

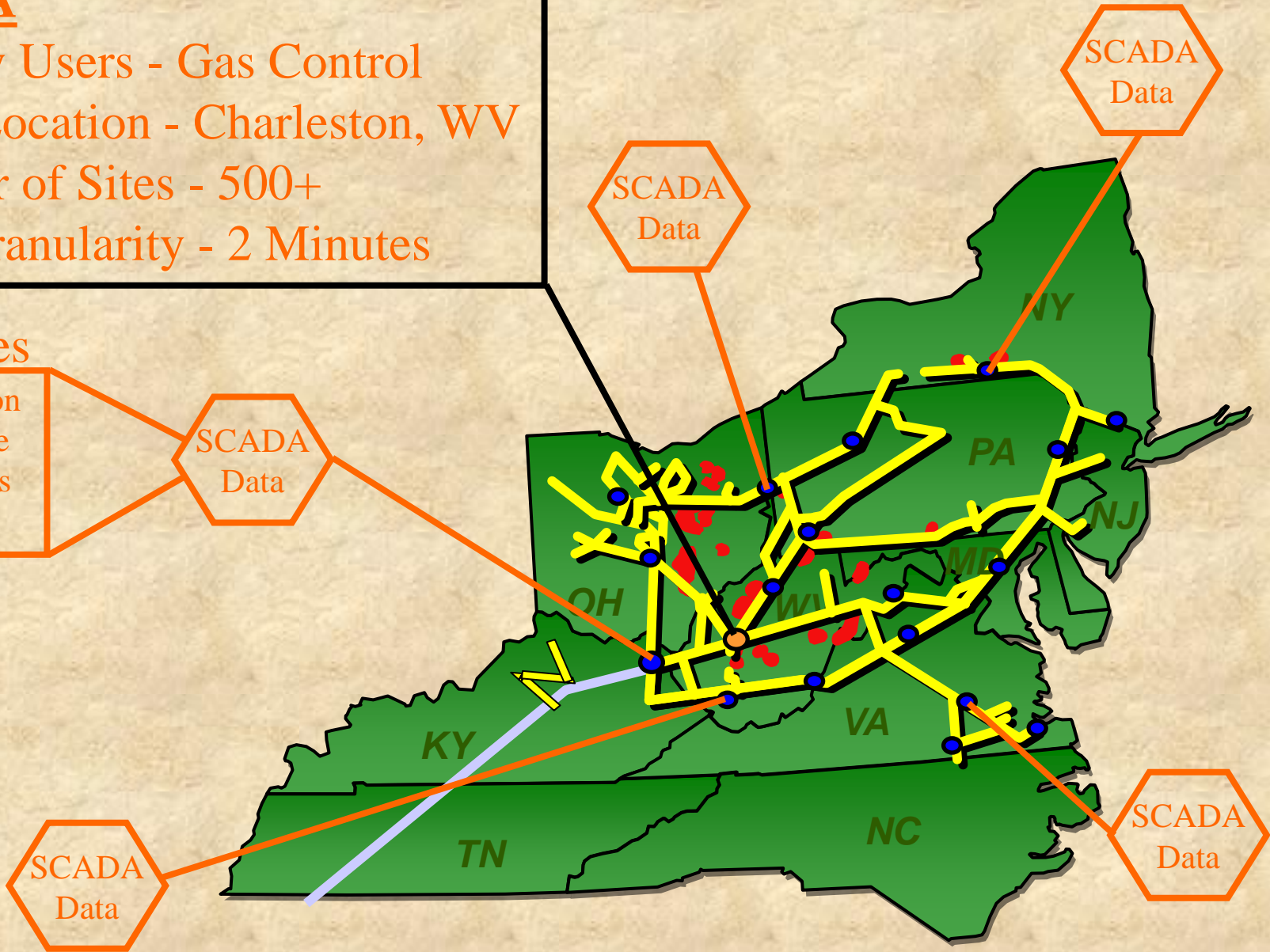
Users Location - Charleston, WV

Number of Sites - 500+

Data Granularity - 2 Minutes

Attributes

Valve Position
Line Pressure
Engine Status
etc...



EM

Primary Users - Gas Measurement

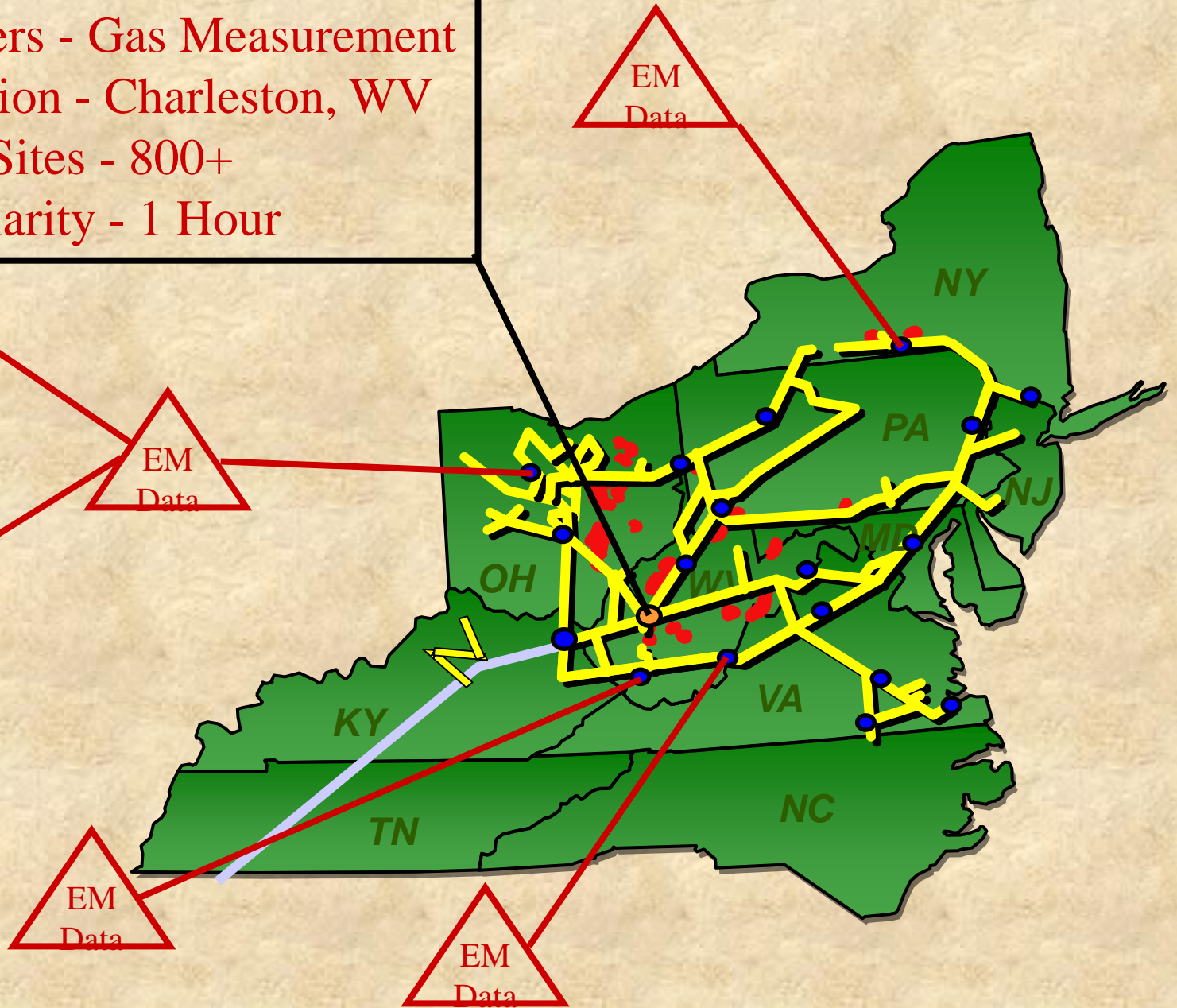
Users Location - Charleston, WV

Number of Sites - 800+

Data Granularity - 1 Hour

Attributes

Flow Total
Specific Gravity
BTU
etc...



Compressor Automation

Primary Users - Station Employees

Users Location - System Wide

Number of Sites - 140+

Data Granularity - Sub-Second

Attributes

Oil Pressure
Run Hours
RPM
etc...

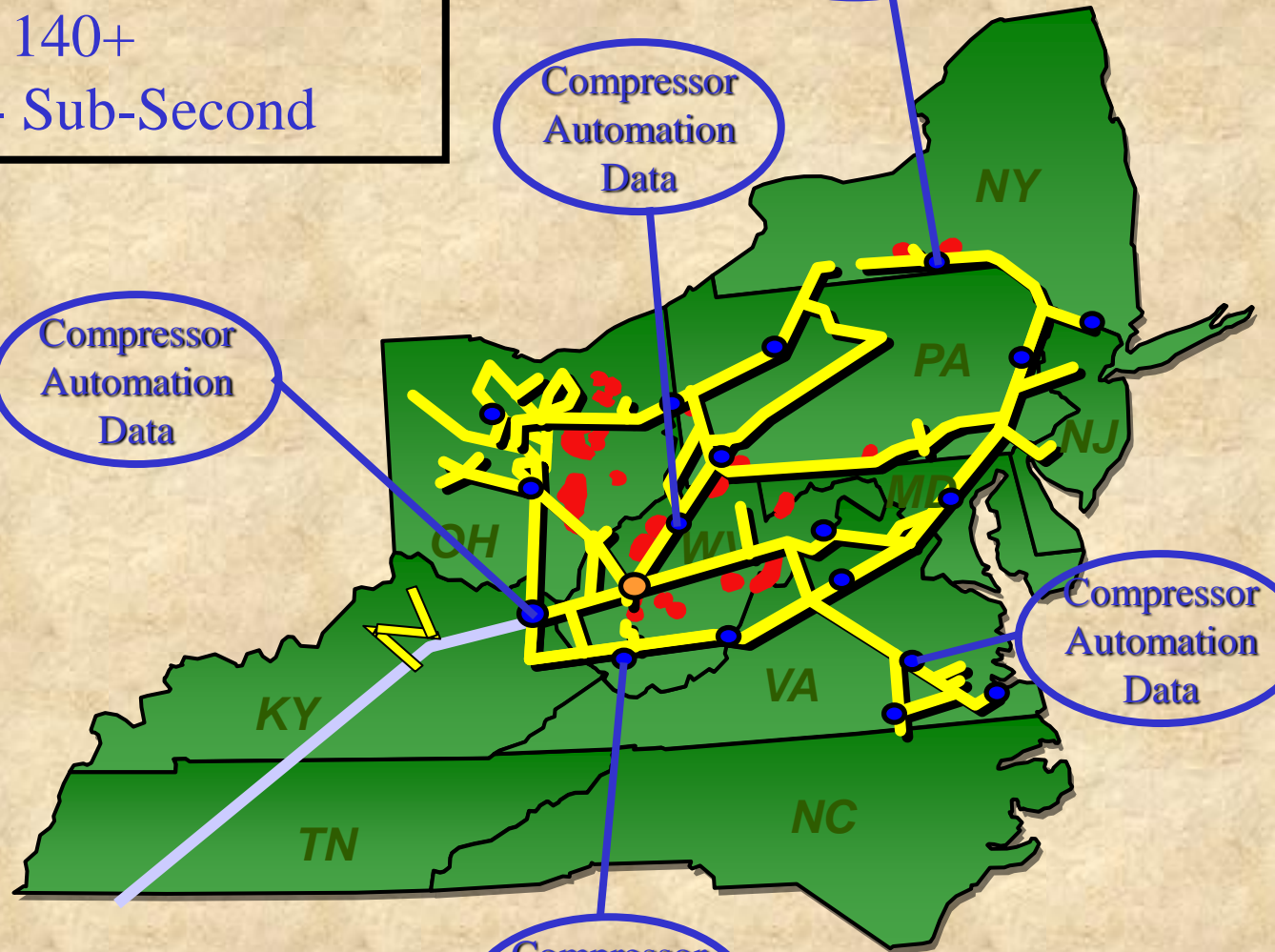
Compressor
Automation
Data

Compressor
Automation
Data

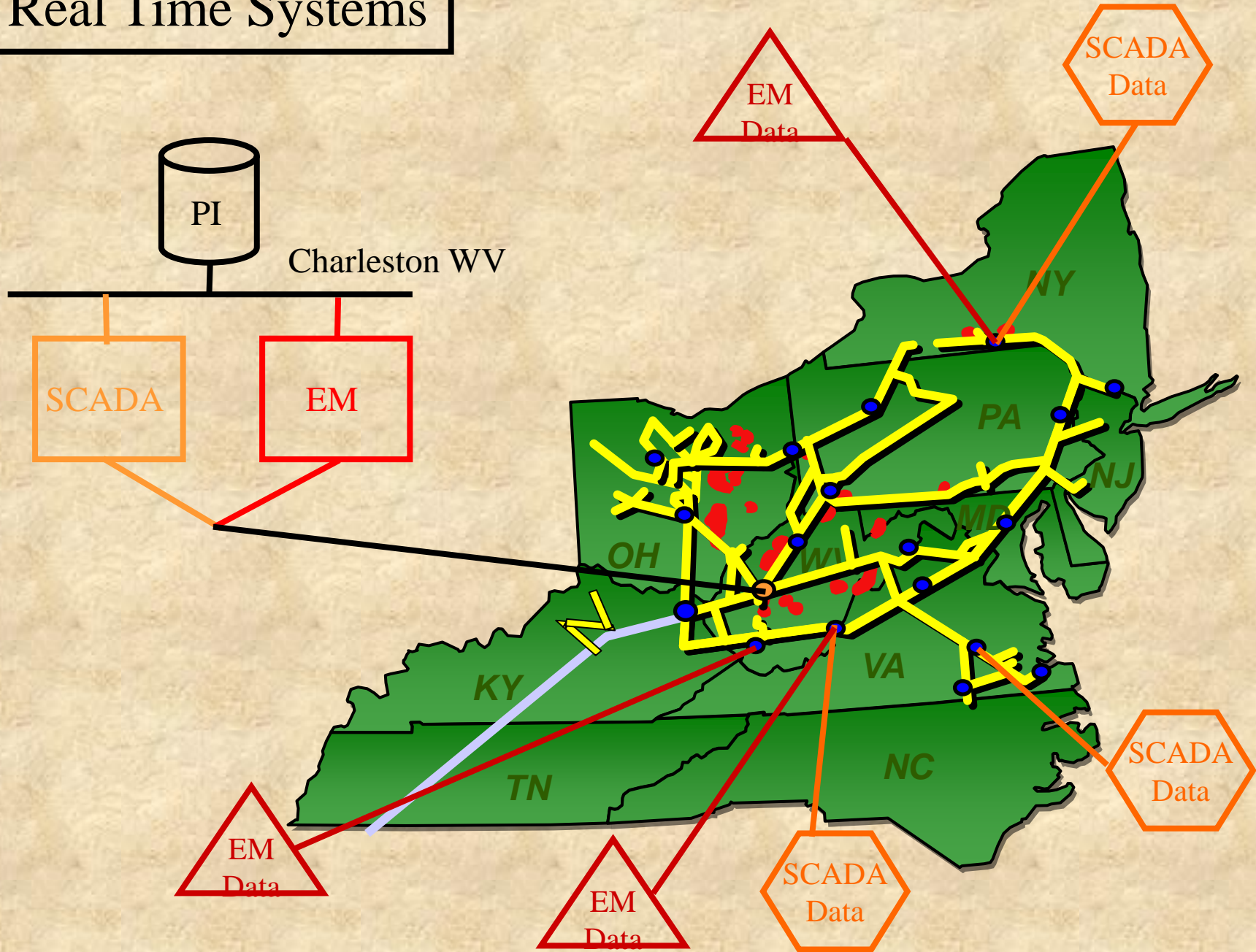
Compressor
Automation
Data

Compressor
Automation
Data

Compressor
Automation
Data

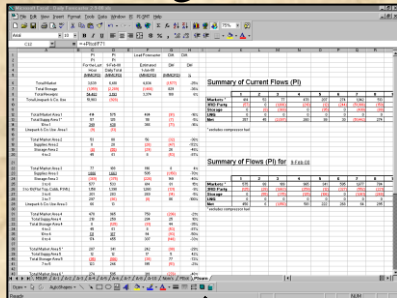


Real Time Systems

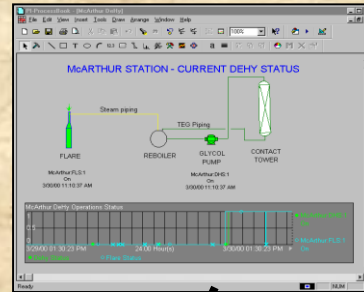


PI Users

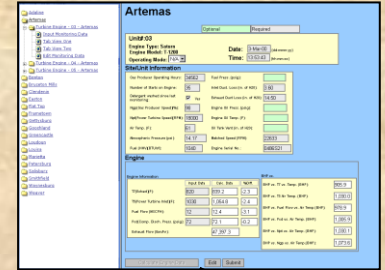
Modeling



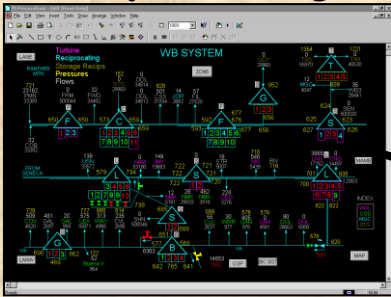
Environmental



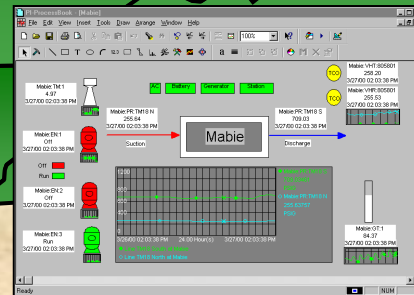
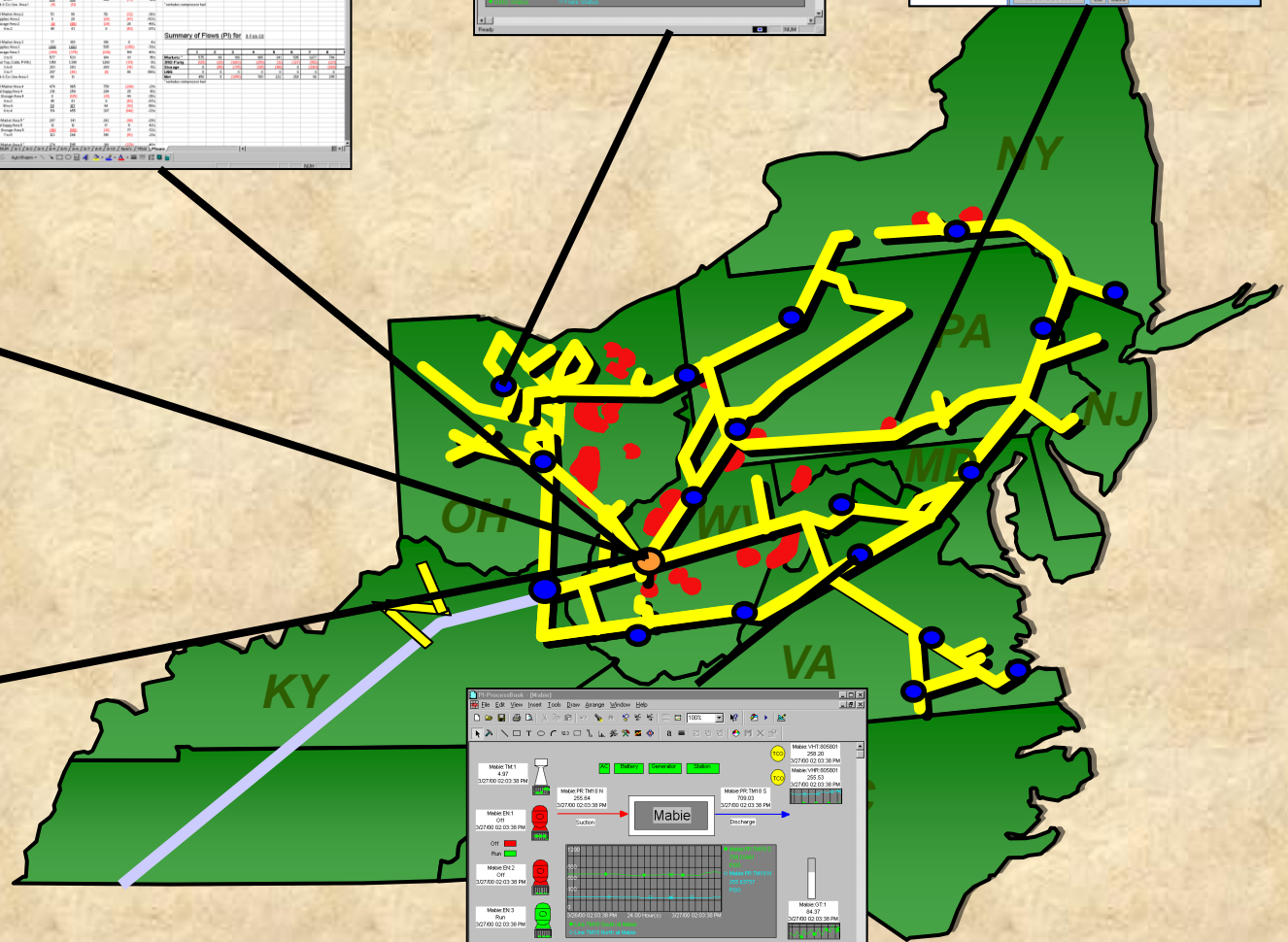
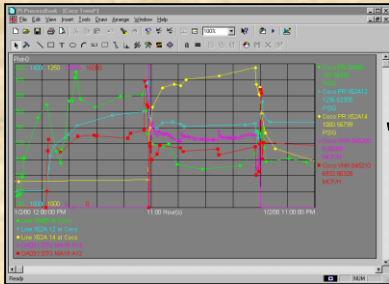
Turbine Monitoring



Facility Planning

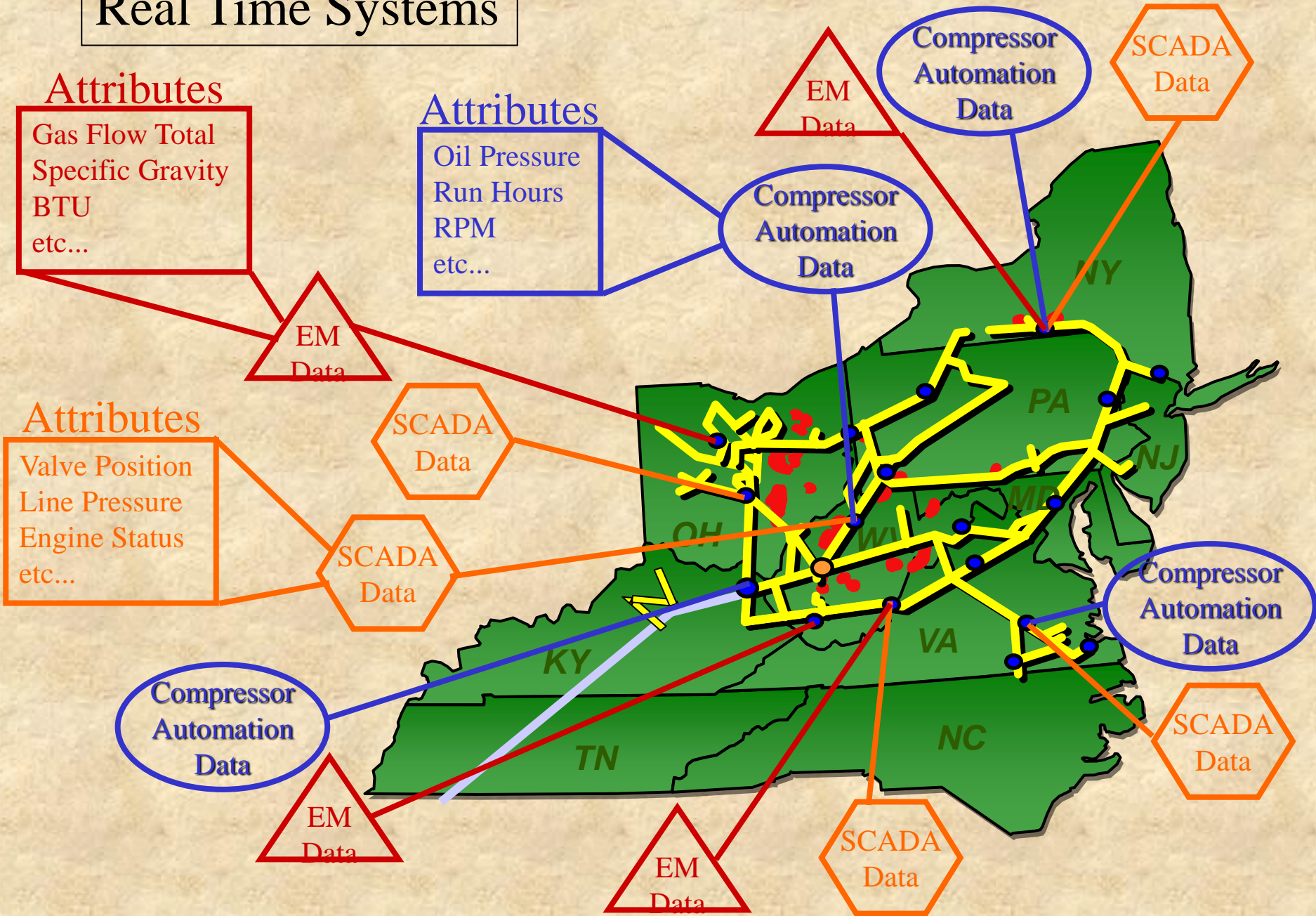


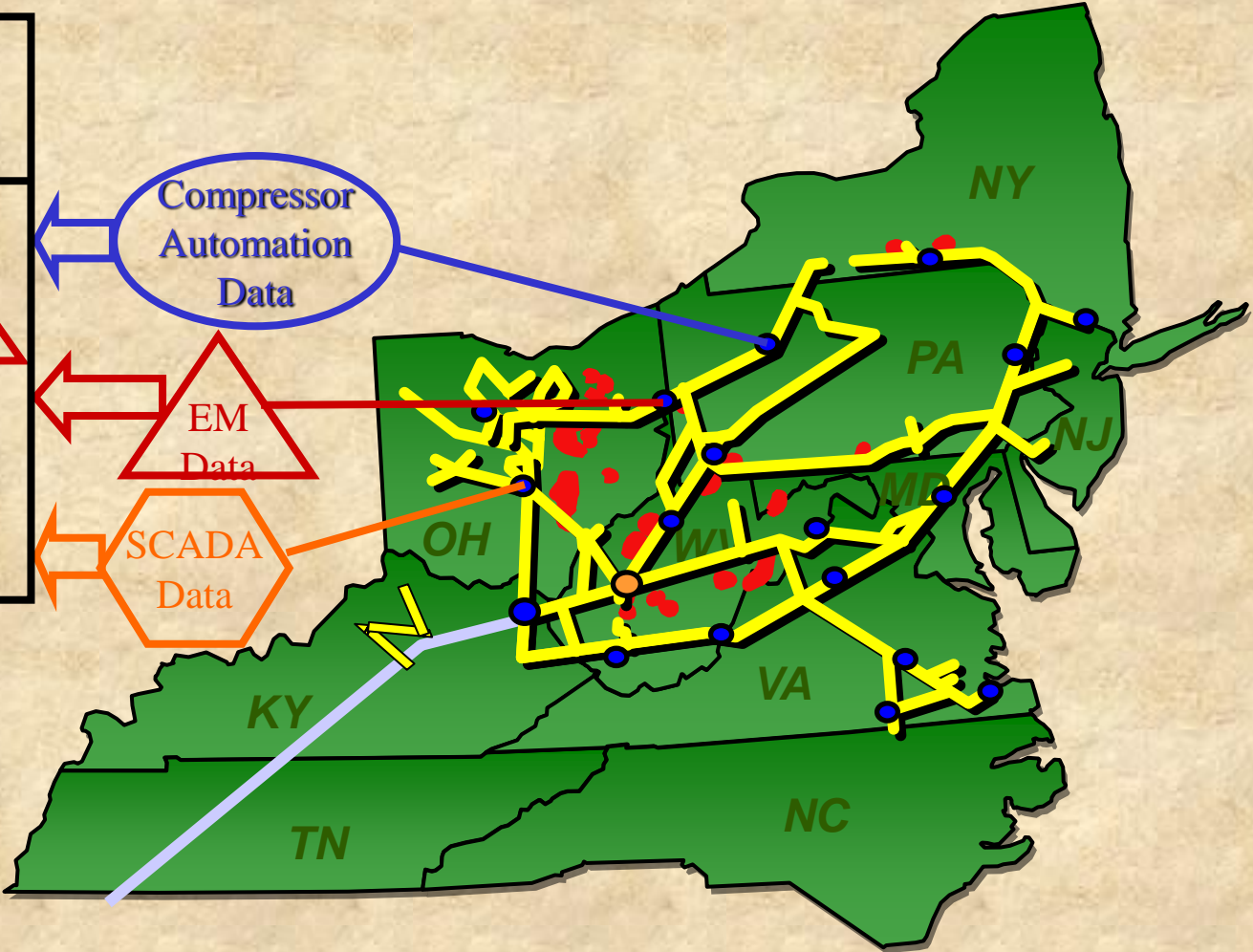
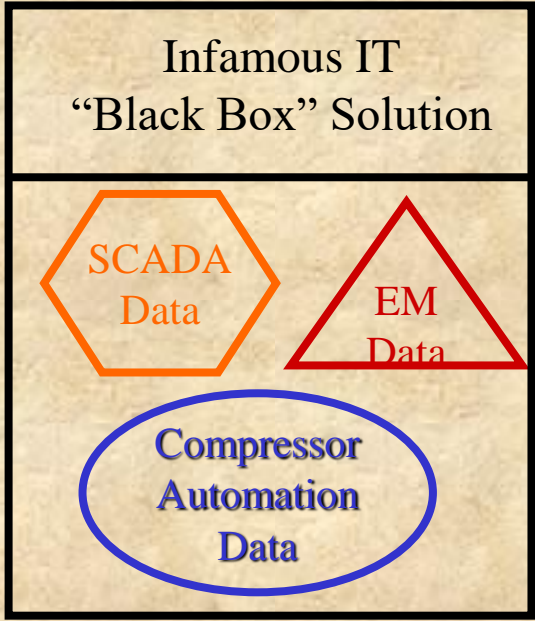
Gas Control



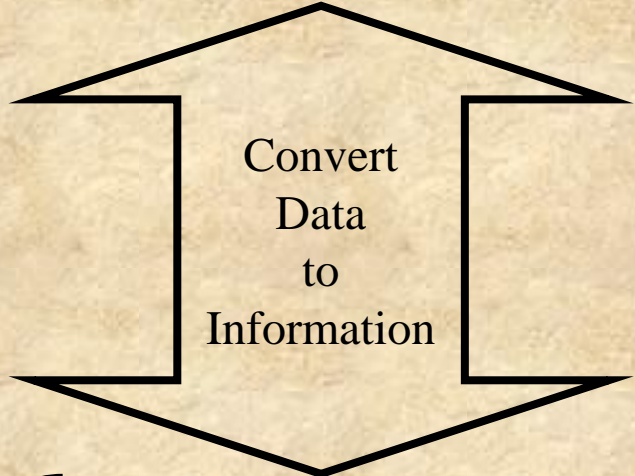
Field

Real Time Systems

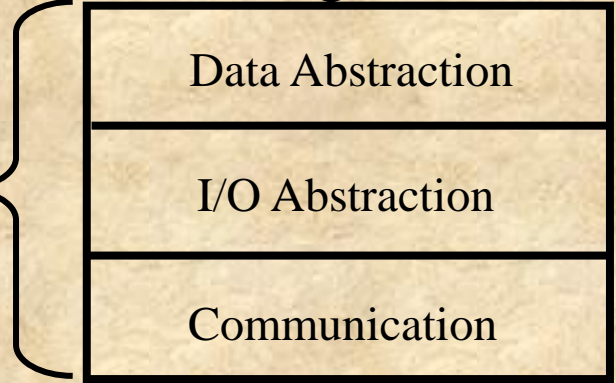




Columbia Gas Transmission
Users and Business Applications



Black Box
3 Layers



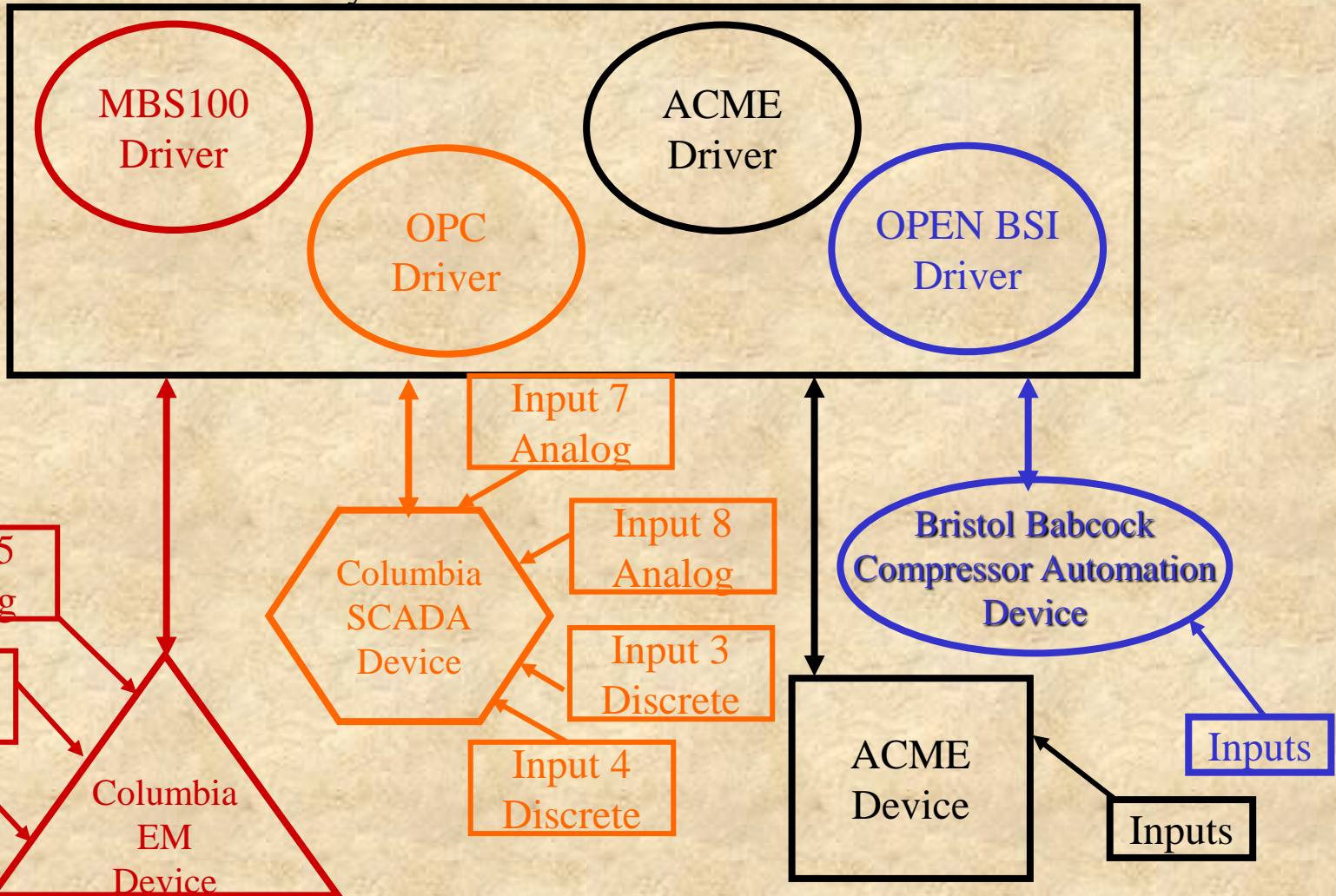
Presentation
Of
PI
Tags
Across
Real
Time
Systems

Disclaimer: The name "POPTARTS" does not reflect the views of management and therefore will only be used as an internal engineering name.

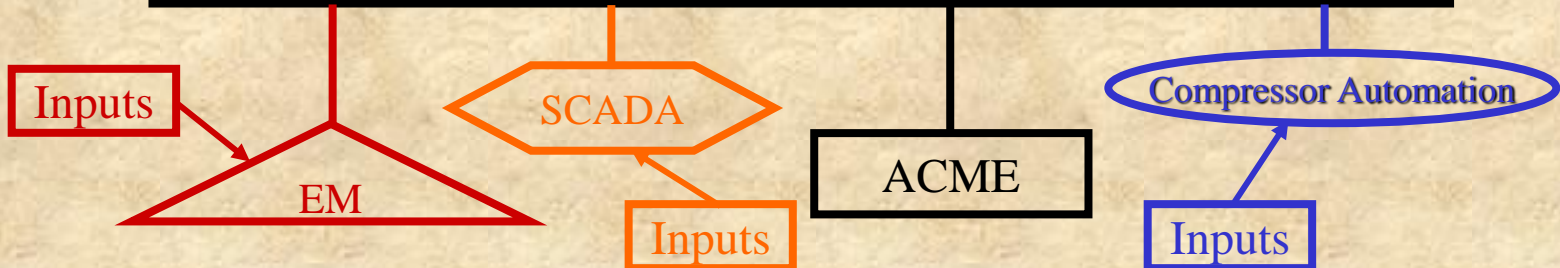
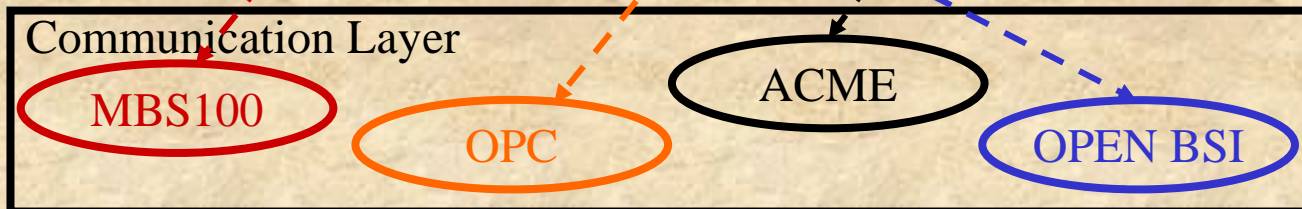
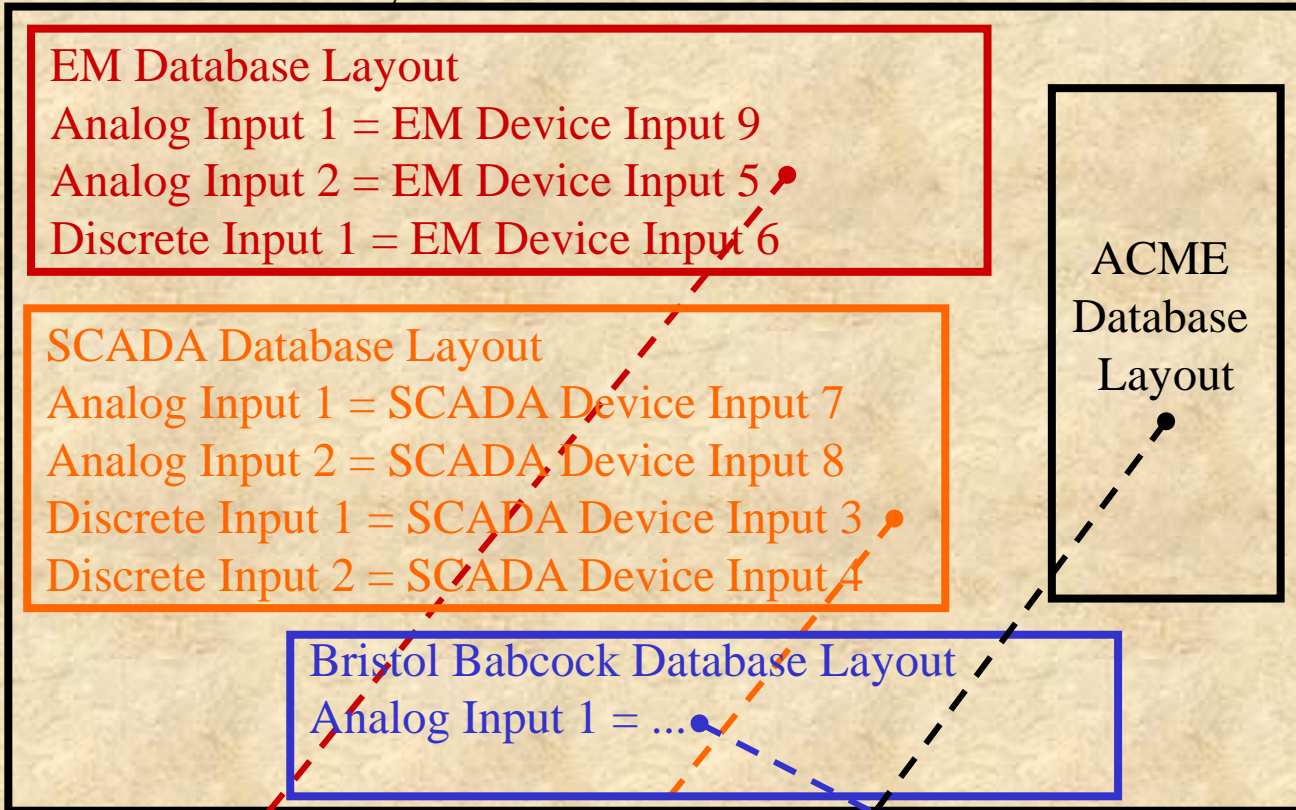
Purpose

- Support for Low Cost Field Devices with non-standard data
- Support for Low Cost Field Devices with non-standard communications

Communication Layer

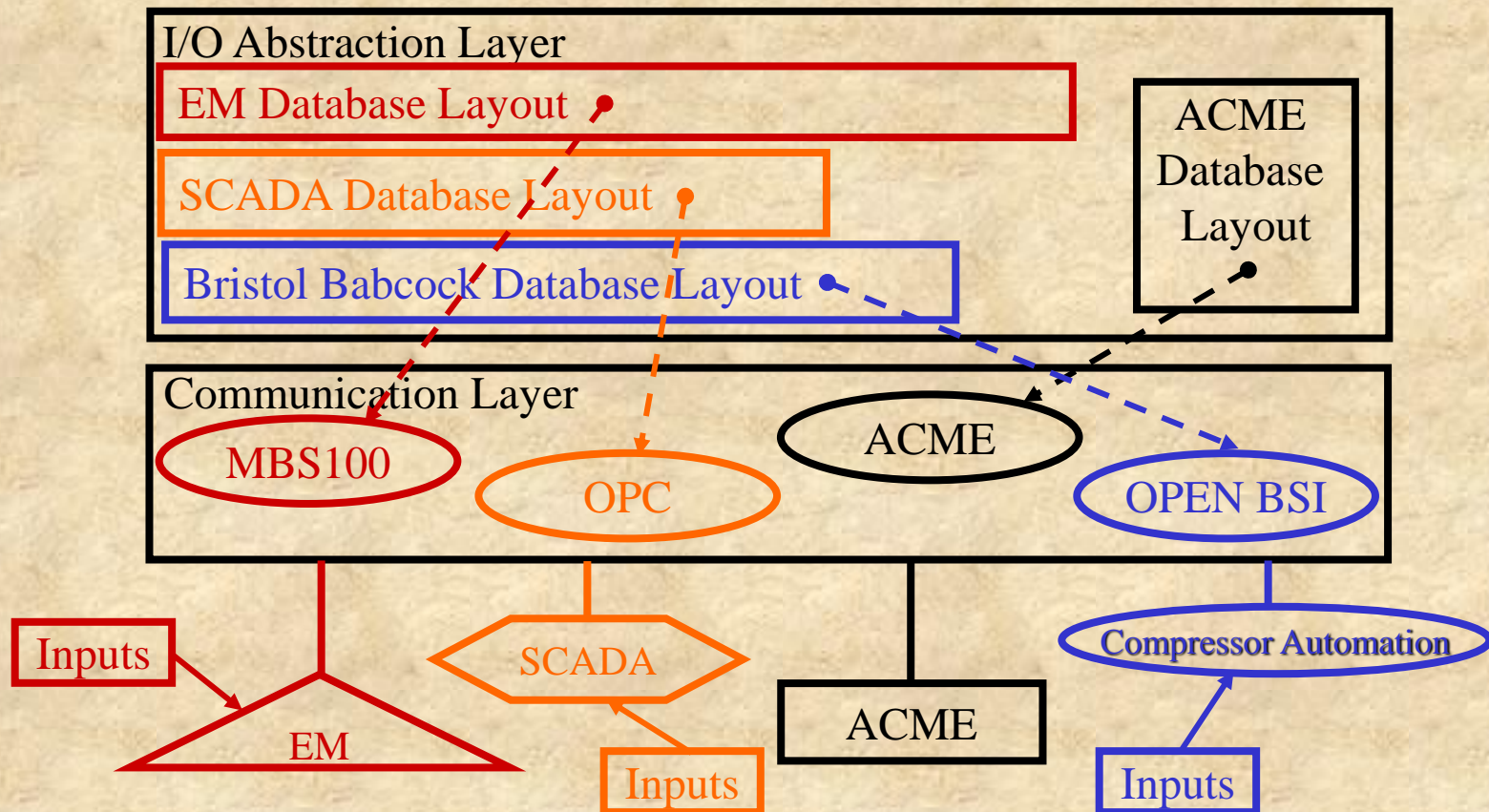


I/O Abstraction Layer



Purpose

- Remove Field Device Database Layout from Business Applications
- Separate Business Requirements and Field Device Requirements
- Opportunity to Automate Field Device Configuration



Data Abstraction Layer

Location.FacilityType.EquipmentGroup...Attribute

Artemas.CS.Compression.Unit1.RPM = Bristol Database Analog Input 9

Artemas.CS.Compression.Unit1.Status = SCADA Database Discrete Input 7

Artemas.CS.Compression.Unit1.RunHours = Bristol Database Analog Input 3

Artemas.MR.804418.StaticPressure = EM Database Analog Input 4

Artemas.MR.804418.Run1.StaticPressure = EM Database Analog Input 5

Artemas.MR.803773.StaticPressure = SCADA Database Analog Input 12

I/O Abstraction Layer

EM Database Layout

SCADA Database Layout

Bristol Babcock Database Layout

ACME Database Layout

Communication Layer

MBS100

OPC

ACME

OPEN BSI

Inputs

EM

SCADA

Inputs

ACME

Compressor Automation

Inputs

Data Abstraction Layer

Location.FacilityType.EquipmentGroup...Attribute

Artemas.CS.Compression.Unit1.RPM = Bristol Database Analog Input 10
Artemas.CS.Compression.Unit1.Status = SCADA Database Discrete Input 2
Artemas.CS.Compression.Unit1.RunHours = Bristol Database Analog Input 3
Artemas.MR.804418.StaticPressure = EM Database Analog Input 4
Artemas.MR.804418.Run1.StaticPressure = EM Database Analog Input 5
Artemas.MR.803773.StaticPressure = SCADA Database Analog Input 12

I/O Abstraction Layer

EM Database Layout

SCADA Database Layout

Bristol Babcock Database Layout

ACME Database Layout

Communication Layer

MBS100

OPC

ACME

OPEN BSI

Inputs

EM

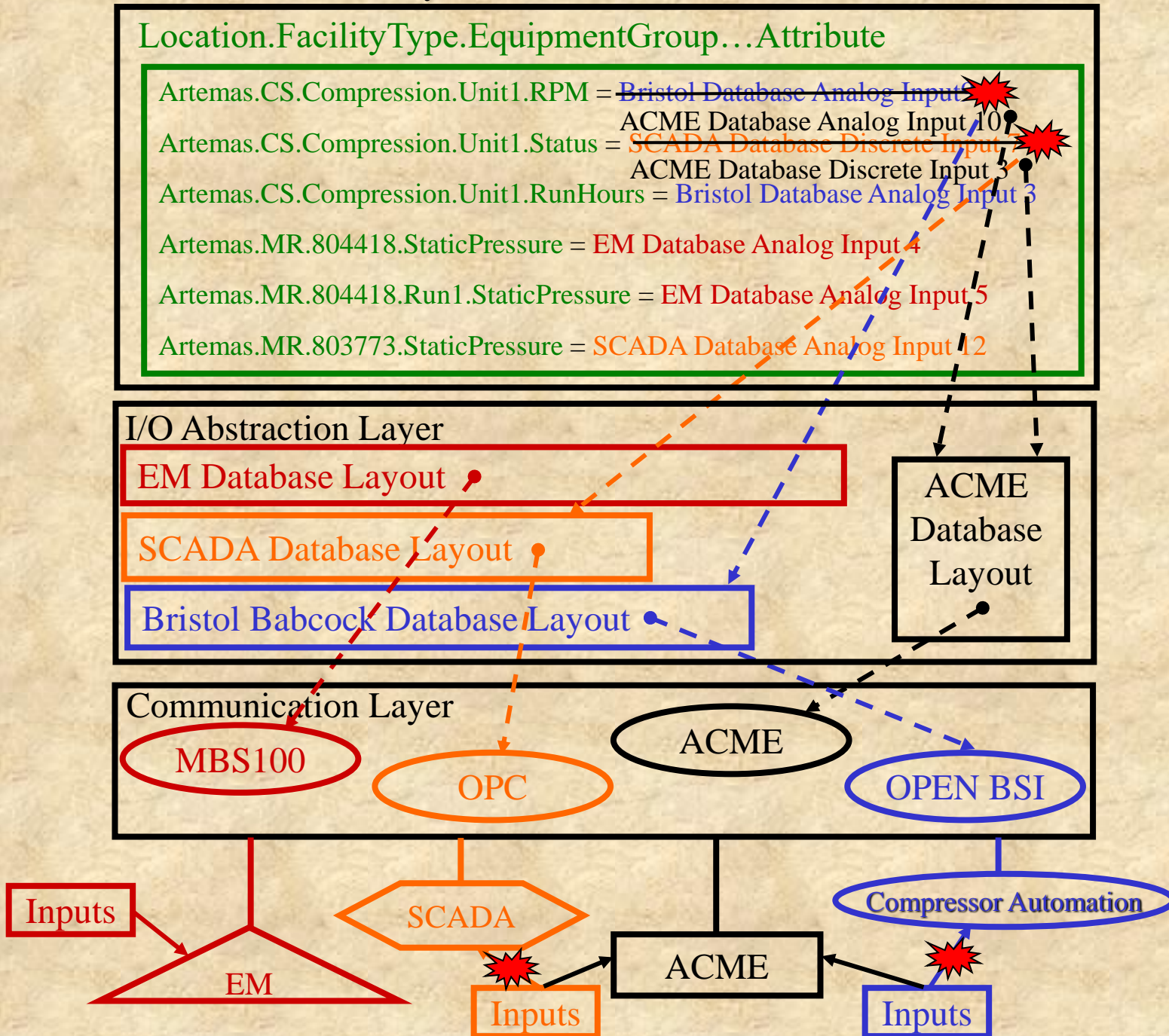
SCADA

Inputs

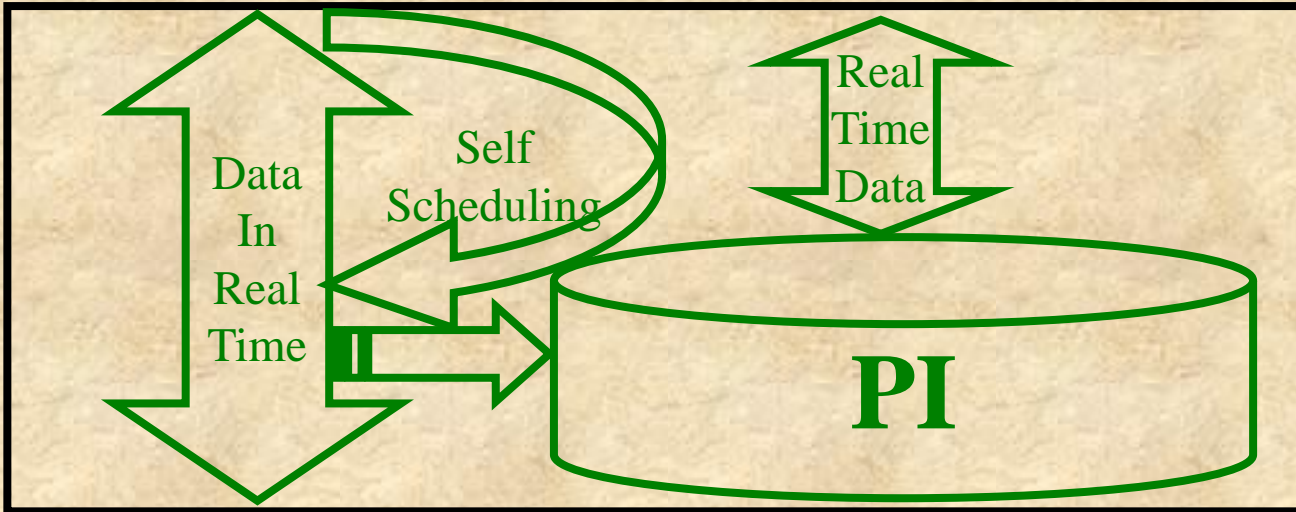
ACME

Compressor Automation

Inputs



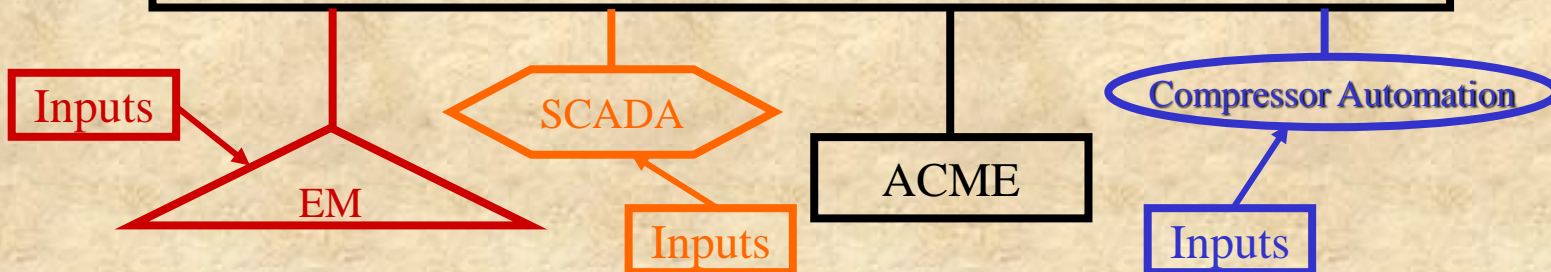
Data Abstraction Layer



I/O Abstraction Layer

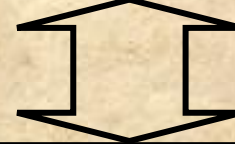
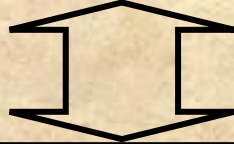


Communication Layer



PI Applications
Process Book, Datalink
Active View, API/SDK

COM/DCOM,
OPC Clients,
ODBC, other



Data Abstraction Layer

`Location.FacilityType.EquipmentGroup...Attribute = PI Tag Name`

I/O Abstraction Layer

EM Database Layout

SCADA Database Layout

Bristol Babcock Database Layout

ACME
Database
Layout

Communication Layer

MBS100

OPC

ACME

OPEN BSI

Inputs

EM

SCADA

Inputs

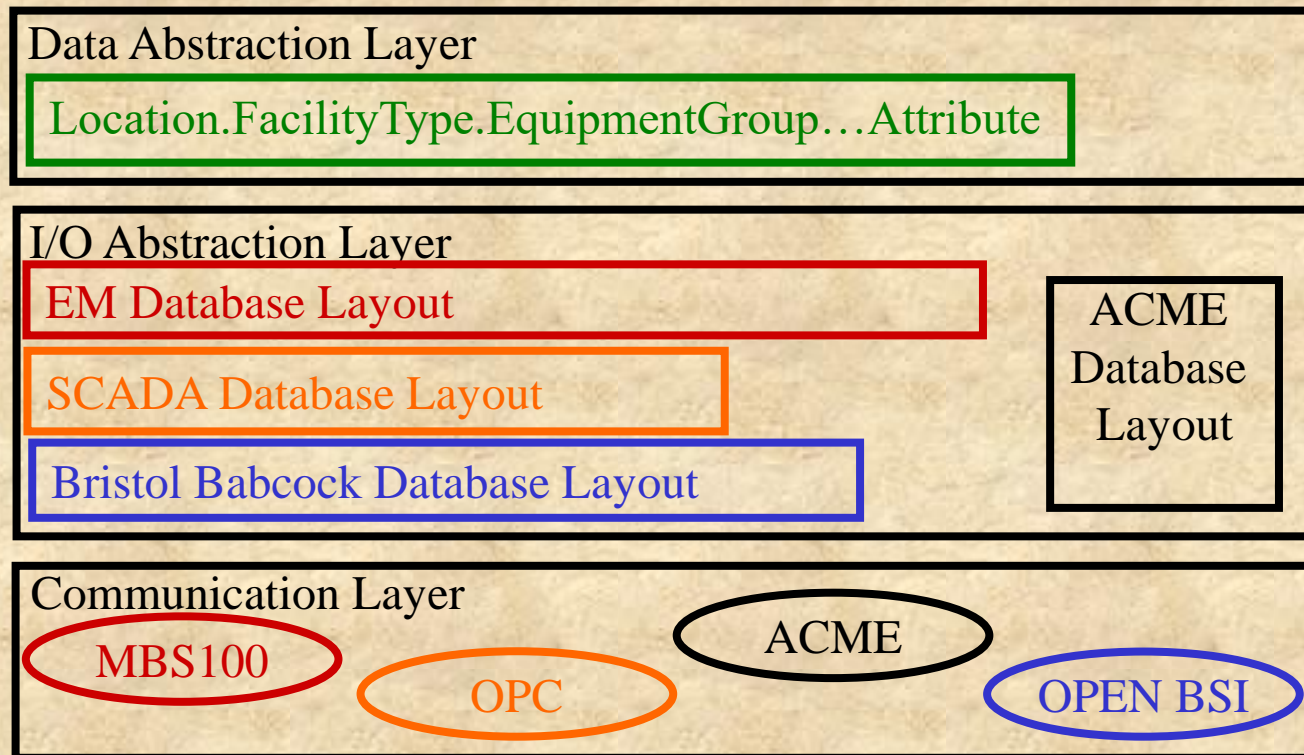
ACME

Compressor Automation

Anticipated Uses

- Provide Efficiency data from Compressor Stations
- Support for Operations Optimization
- Support for Reliability Centered Maintenance
- Support for Standards
- Increased Remote Monitoring by Field Personnel
- Support for External Customer Access

S
H
R
A
H
P
O
P



Conclusion

- The object model provides for an unambiguous namespace that is easily navigable by users familiar with the physical assets and equipment.
- PI provides a proven and reliable archive for vast quantities of operational data.
- PI desktop tools permit us to utilize our existing investment in Microsoft operating systems and office applications.
- Standards such as COM/DCOM, ODBC, and OPC will drastically simplify the task of interfacing both legacy and new applications to real time operational data.
- Our experience suggests that the most valuable uses for this data are not yet known and will not appear until after several months of data have been archived. These uses will provide the value of real time data as a corporate asset.

Questions With Answers

- Product used to implement POPTARTS?
 - OA Enterprise by Wellspring Solutions Inc. integrated with the PI historian using the PI SDK/API.
- Project Sponsors/Drivers?
 - IT Infrastructure Project.
- Project Timeframe?
 - This year implement namespace and start using PI tools for access.

Questions Without Answers

- How many POPTARTS boxes?
- Where will they be located?
- What Granularity of Data is needed?
- Will the current PI tools support our new namespace?