

Pilot Project Implementation

A Business Case for a Centralized Plant Information System for Abengoa

Javier Rodríguez Roncero
Telvent



Pilot Project Implementation

A Business Case for a Centralized Plant Information System for Abengoa Bioenergy



Agenda

- Telvent's Company Profile
- Abengoa Bioenergy's Company Profile
- Business Challenges
- Pilot Project Scope of Work
- Pilot Project Technical Solution
- Resulting Benefits
- Future Plans
- Questions



Telvent's Vision

Telvent (Nasdaq: TLVT), the Global RealTime IT Company, specializes in high value add solutions and services in four industry sectors (Energy, Traffic, Transport and Environment). Its technology allows high performing companies to make real-time business decisions using data acquisition, control, and advanced operational applications, providing secure actionable information delivery to the enterprise.

Spain





North America





Madrid Seville Calgary Houston



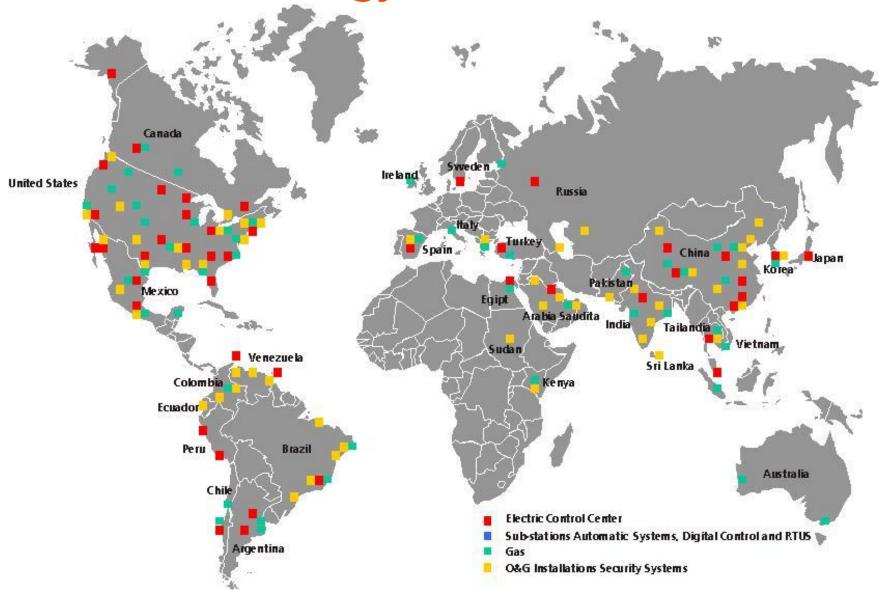
Financial Strength. M€

Key financial facts	2004	
Revenues	312.6	
EBITDA	38.8	
Net income	10.1	
Cash flow from operations	25.1	
Shareholders' equity	136.0	
Net debt	24.0	
ROIC after taxes (%)	27.5%	

Year 2005 revenues increase 28.7 % to 402.4 M€ (Unaudited Financial Result)



Energy Installations





Blue Chip Client Base







































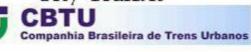


Metro



























Telvent's Solutions Help to . . .

 Manage more than 60% of hydrocarbon movements through North and Latin American pipelines



Transport and distribute more than 140,000
 GWh, providing electricity to more than 80
 million people



Control vehicle traffic at more than 6,600 intersections handling more than 170 million drivers per day



 Manage the transportation of more than two billion train and subway passengers every year





Telvent's Solutions Help to . . .

 Manage the flow of more than 5 millon people per day, over more than 5,400 miles of motorways, divided highways and tunnels



 Manage the distribution of more than 12 billon cubic feet of natural gas, supplying more than 94 millon people



Generate more than 12,500 Gigawatthours of electric energy



 Manage the safe and efficient departure and arrival of more than 60 millon passangers per year at more than 70 airports





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Abengoa Bioenergy

Abengoa Bioenergy and Telvent are subsidiaries of Abengoa S.A.

Abengoa Bioenergy is the fifth largest producer of ethanol in the United States, the largest international producer of ethanol, and the only producer of ethanol in Spain.

Abengoa Bioenergy owns and operates five facilities throughout the United States and Europe with a total production capacity of 190 million gallons; three additional plants are under construction in Spain (53 Mgal.), USA (88 Mgal.) and France.





Frequently Asked Questions

What is "Bioenergy"?

 Bioenergy is energy produced from renewable biomass, including not only grains, but also cellulosic materials such as corn and milo stalks, grass clippings, and wood and paper waste.



What is Bioethanol?

 Bioethanol is an alcohol product produced from corn, sorghum, potatoes, wheat, sugar cane, even biomass such as cornstalks and vegetable waste.
 When combined with gasoline, it increases octane levels while also promoting more complete fuel burning that reduces harmful tailpipe emissions such as carbon monoxide and hydrocarbons.





Abengoa Bioenergy Facilities (Europe)









Bioetanol Galicia

Crta. Nacional, Km 634 15310 Teixeiro-Curtis (La Coruña), Spain 176 million liters (46 million gallons) of fuel ethanol

Ecocarburantes Españoles

Crta. Nacional, Km 343 Valle de Escombreras 30350 Cartagena (Murcia), Spain 150 million liters (39 million gallons) of ethanol

Biocarburantes Castilla y León (In Production)

Carretera Alba de Tormes, km. 1 Carbajosa de la Sagrada 37188 (Salamanca), Spain 200 million liters (53 million gallons) of ethanol

Lacq (Under Construction)
South of France



Abengoa Bioenergy Facilities (USA)





1414 Road O York, NE 68467 USA 189 million liters (50 million gallons) of fuel alcohol



Colwich

P.O. Box 427
523 East Union Ave.
Colwich, KS 67030 USA
95 million liters (25 million gallons) of fuel alcohol



Portales

1827 Industrial Dr.
Portales, NM 88130 USA
115 million liters (30 million gallons) of fuel alcohol



Ravenna (Under Construction)

Ravenna County of Bufalo Nebraska

338 million liters (88 million gallons) of fuel alcohol



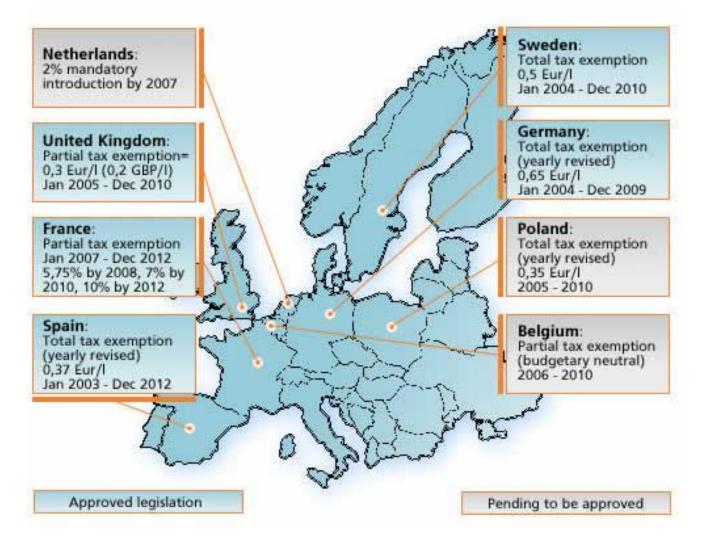
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EU Market Overview

Strong future growth in demand based on EU legislation.





Business Challenges

A key element of the Abengoa Bioenergy business plan is to cover the EU demand for bioethanol exports for the next five years.

- To be competitive in the supply of alternative fuels, it is essential for a producer to:
 - be reliable and flexible.
 - have the capacity to pump a large volume of highquality, fuel-grade bio-ethanol into the market.
 - improve the production process.
 - increase the operating efficiency of its plants.



Key Drivers in Implementing PI

- Easy information location and access
 - For all users: CEO, Planner, Operator, etc.
- Automation: changes immediately sent to users
- Visual
 - Conveys significance of information instantly
 - Information in context, not just data
- Easy to access & deliver
 - Spans numerous back-end sources
 - Addresses unique needs of different users

Typicall users

- Need easy access to information in lots of systems
- Can't be trained on every system
- Can't have every system installed





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Pilot Project – Scope of Work



Bioetanol Galicia

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PI System





PI Users



4 Normal Users

1 Advanced User

Shift Reports:

- Cereal Plant Daily Report
- Cereal Plant Weekly Report
- AV Plant Daly Report
- AV Plant Weekly Report

Internal Reports:

- Lab Report: Cogeneration Data
 - Daily Lab Report
- Reactives
- Proccess Data

PI Server **OSIsoft**



DB

PI Data Access Pack PI Server

DCS Tags

DCS

Parameters

Maintenance

Maintenance **System**

Analysis Results

Laboratory

Stock **Prices**

ERP

Meter Readings

Electric & Gas Meters Truck / Load Data

6

Weighbridge

Consumptions Measurements



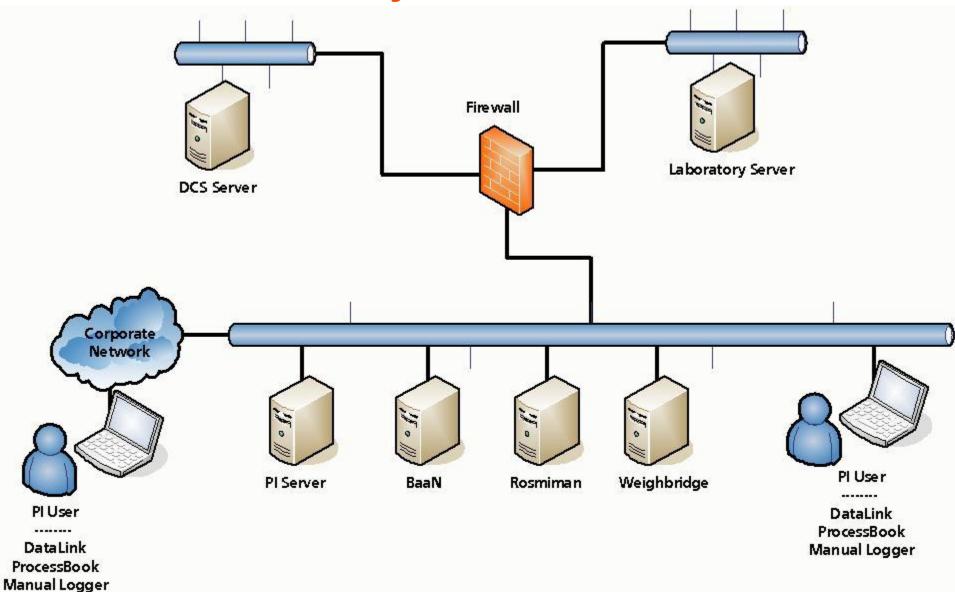


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Pilot Site System Architecture





List of Products

Server side:

- PI Server
- PI Data Access Pack (DAP)
- Bailey System 6 Interface NT Intel

Client side:

- PI Process Book
- PI Manual Logger
- PI Data Link
- PI OLEDB Provider





List of Interfaces

- PI Interfaces:
 - Bailey System 6 Interface NT Intel (Distributed Management System)



- Custom Developed Interfaces (C#):
 - 2. Pl Rosmiman (Maintenance Management System)
 - 3. ChemStation PI (Laboratory)
 - 4. Baan PI (Enterprise Resource Planning)
 - 5. Tarsys PI (Meter Reading Concentrator)
 - 6. Weighbridge PI (Weighbridge)









Distributed Control System (DCS)

- PI-Server Interface to ABB Conductor NT: Distributed Control System (DCS)
 - ABB Data Access Server. Installed in the DCS server.
 - Bailey System 6 Interface NT Intel, standard PI Interface (ref. PI-IN-BA-SYS6-NTI), to ABB Conductor NT with ABB Data Access Server.
- PI-Process Book: corporate access to Real-Time and Historical data from the DCS.



Description

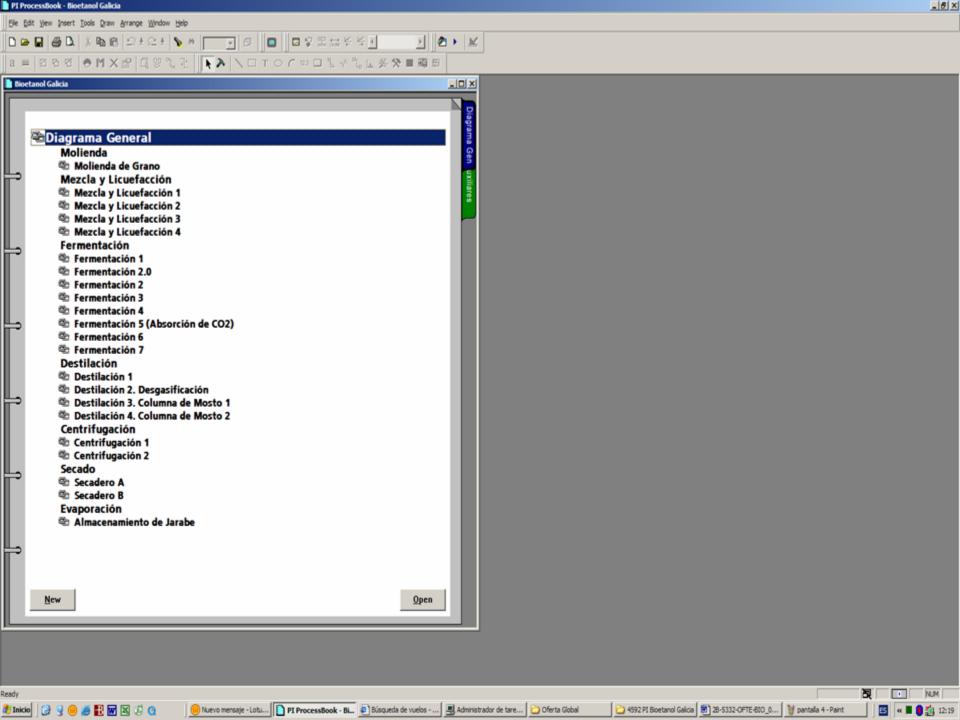
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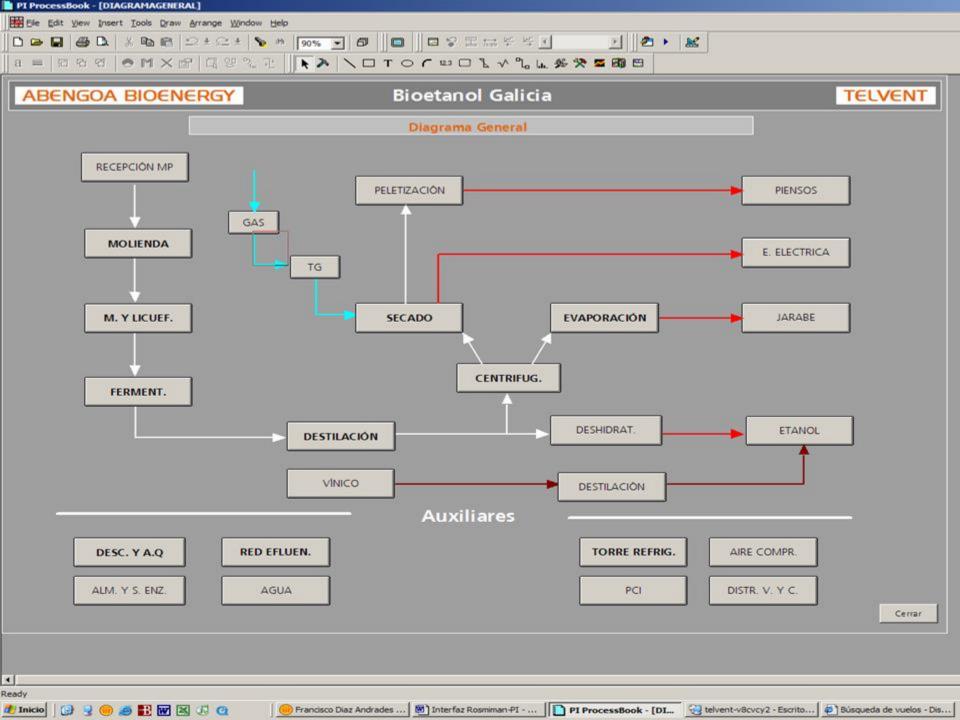


Distributed Control System (DCS)

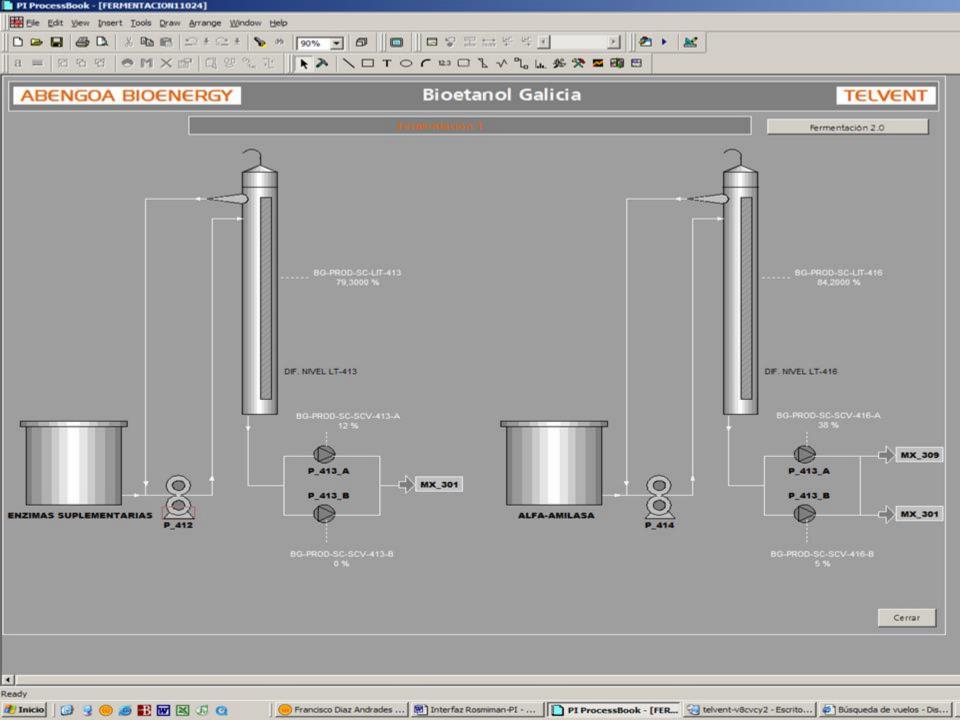
PI-Server Tag Configuration:

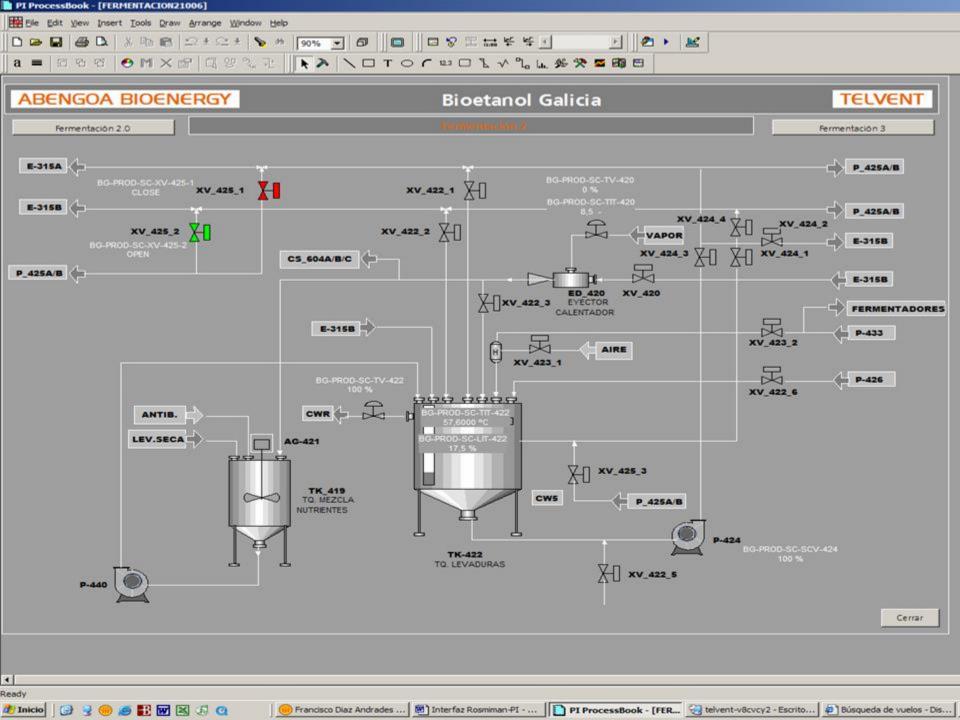
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BG-PRO D-SC-FIT-726-B	BG	PROD	SC	FIT-726-B	AUT	FIT_7268.IN	Caudal de jarabe a l secadero B	SC	Continuous	Kg/h	0/12000
BG-PRO D-SC-FIT-604-A	BG	PROD	SC	FIT-604-A	AUT	FIT_604A.IN	Caudal de torta centrífuga A	sc	Continuous	Kg/h	0/60000
BG-PRO D-SC-FIT-604-B	BG	PROD	SC	FIT-604-B	AUT	FIT_6048.IN	Caudal de torta centrifuga 8	SC	Continuous	Kg/h	0/60000
BG-PRO D-SC-FIT-604-C	BG	PROD	SC	FIT-604-C	AUT	FIT_604C JN	Caudal de torta centrífuga C	sc	Continuous	Kg/h	0/60000
BG-PRO D-SC-FIT-604-D	BG	PROD	SC	FIT-604-D	AUT	FIT_604DJN	Caudal de torta centrifuga D	SC	Continuous	Kg/h	0/60000
BG-PRO D-SC-FIT-604-E	BG	PROD	SC	FIT-604-E	AUT	FIT_604E.IN	Caudal de torta centrifuga E	sc	Continuous	Kg/h	0/60000
8G-PRO D-SC-FIT-604-F	BG	PROD	sc	FIT-604-F	AUT	FIT_604F.IN	Caudal de torta centrífuga F	sc	Continuous	Kg/h	0/60000
BG-PRO D-SC-IT-635-A	BG	PROD	SC	IT-635-A	AUT	IT_635A.IN	Intensidad tambor secadero A	SC	Continuous	A	0/300
BG-PRO D-SC-IT-635-B	BG	PROD	SC	IT-63 5-B	AUT	IT_635B.IN	Intensidad tambor secadero 8	SC	Continuous	A	0/300
BG-PRO D-SC-S IV-647-A	BG	PROD	SC	SN-647-A	AUT	SIV_647_A.IN	Regulación de recirculación secadero A	sc	Continuous	%	0/100
BG-PRO D-SC-S IV-647-B	BG	PROD	sc	SIV-647-8	AUT	SIV_647_B.IN	Regulación de recirculación secadero B	SC	Continuous	96	0/100
BG-PRO D-SC-5 N-63 5-A	BG	PROD	SC	SIV-635-A	AUT	SIV_635_A.IN	Regulación variador de velocidad secadero A	SC	Continuous	%	0/100
BG-PRO D-SC-S IV-63 5-B	BG	PROD	SC	SIV-63.5-B	AUT	SIV_63.5_B.IN	Regulación variador de velocidad secadero B	SC	Continuous	%	0/100
BG-PRO D-SC-TIT-422	BG	PROD	SC	TIT-422	AUT	TIT_422.IN	Temperatura tanque levadura	SC	Continuous	IC.	0/100
BG-PRO D-SC-TIT-534-3	BG	PROD	SC	TIT-534-3	AUT	TIT_534_3.IN	Temperatura de salida (lado tubos) del E-534-A	sc	Continuous	IC.	0/200
BG-PRO D-SC-TIT-534-2	BG	PROD	sc	TIT-534-2	AUT	TIT_534_2.IN	Temperatura de salida (lado tubos) del E-534-8	SC	Continuous	*C	0/200
BG-PRO D-SC-TIC-1401	BG	PROD	sc	TK-1401	AUT	TIT_1401.8N	Temperatura de torres de refrigeración	sc	Continuous	IC.	0/100
BG-PRO D-SC-WFT-207-A	BG	PROD	SC	WFT-207-A	AUT	WFT_207_A.IN	Valor real de flujo dosificadores de grano a motino A	sc	Continuous	kg/h	0/30
BG-PRO D-SC-WFT-207-B	BG	PROD	SC	WFT-207-B	AUT	WFT_207_B.IN	Valor real de flujo dosificadores de grano a motino 8	sc	Continuous	kg/h	0/30
8G-PRO D-SC-WFT-207-C	BG	PROD	SC	WFT-207-C	AUT	WFT_207_C.IN	Valor real de flujo dosificadores de grano a motino C	sc	Continuous	kg/h	0/30
BG-PRO D-SC-JT_CS_604A1	BG	PROD	SC	Л_CS_604A1	AUT	Л_CS_604A1.IN	Torque centrifuga A	SC	Continuous	%	0-100
BG-PRO D-SC-JT_CS_604B1	BG	PROD	SC	Л_CS_60481	AUT	Л_CS_60481.IN	Torque centrifuga 8	SC	Continuous	96	0-100
BG-PRO D-SC-JT_CS_604C1	BG	PROD	SC	Л_CS_604C1	AUT	Л_CS_604C1.IN	Torque centrifuga C	sc	Continuous	%	0-100
BG-PRO D-SC-JT_CS_604D1	BG	PROD	SC	Л_CS_604D1	AUT	Л_CS_604D1.IN	Torque centrifuga D	sc	Continuous	%	0-100
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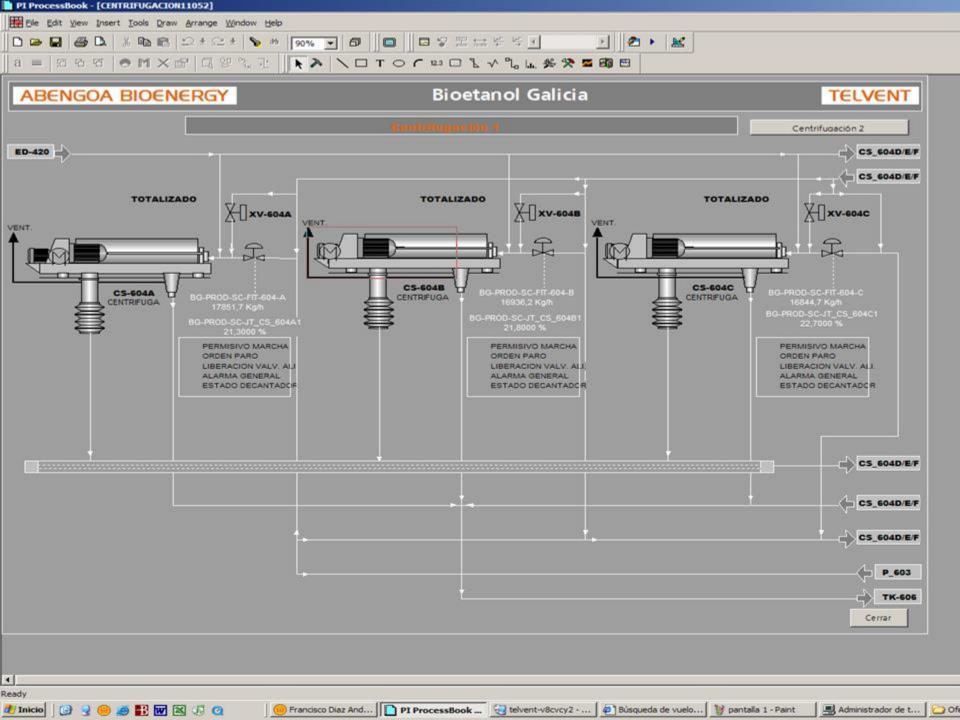




TELVENT TELVENT IT Company Bioetanol Galicia ABENGOA BIOENERGY RECEPCIÓN MP PELETIZACIÓN PIENSOS MOLIENDA E. ELECTRICA SECADO EVAPORACIÓN JARABE M. Y LICUEF. CENTRIFUG FERMENT. DESHIDRAT. ETANOL DESTILACIÓN VINICO DESTILACIÓN **Auxiliares** DESC. Y A.Q RED EFLUEN. AIRE COMPR. TORRE REFRIG. AUM, YS, ENZ. AGUA DISTR. V. Y.C. PCI Cerrar Ad-Hoc Trend **Bioetanol Galicia** ABENGOA BIOENERGY TELVENT TK-422 AIRE - Z 民 AIRE ANATEA.4 TH-401A B - TH-411-436 NV. 416A. T. A16A. S. C. [] XV.4010.2 [] XV.4164.2 P.402.0 20/03/2006 9:50:49 8,00 horas 20/03/2006 17:50:49 TH-422 (-# 410 A Ceren



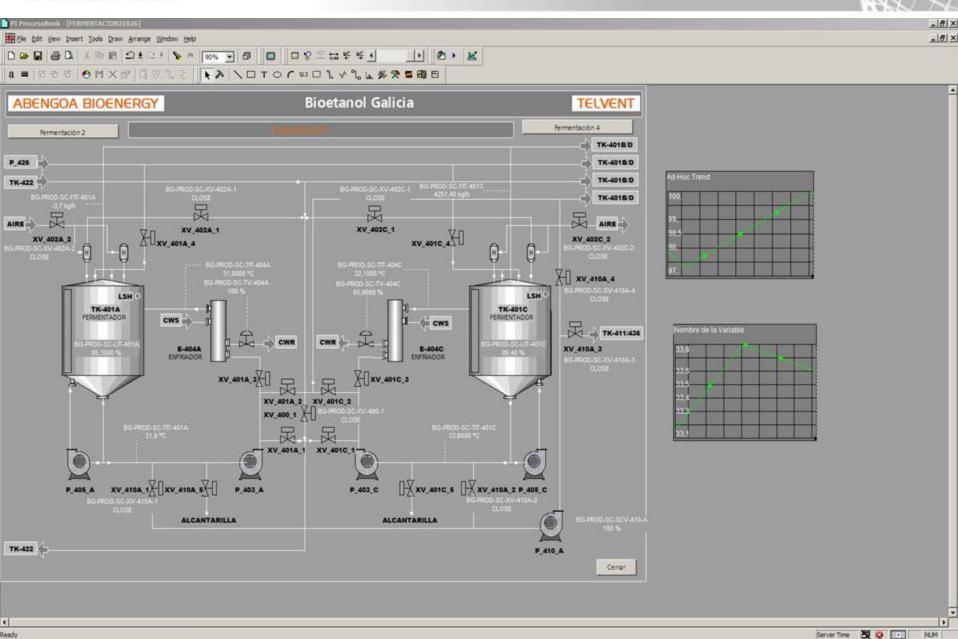




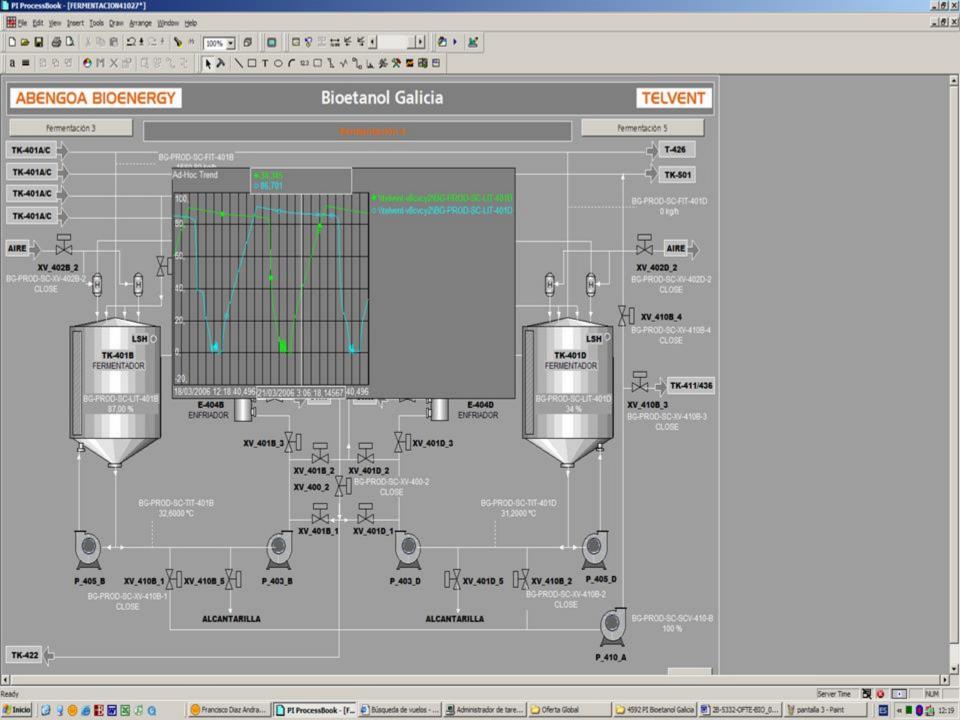
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Maintenance Management System (MMS)

- Condition Based Maintenance: Proactive Maintenance Management
 - Information relevant to Maintenance Department is acquired on-line through PI Rosmiman Custom Interface. The data is updated in the Maintenance Management System (MMS) Database. When these values exceed certain predefined levels (low and high), the MMS automatically generates work requests for maintenance people.
 - Maintenance limits are managed by the Maintenance Department, and may differ from the operational limits usually managed by the Operations Department (DCS).



Maintenance Management System (MMS)

List of parameters monitored by the MMS:

TAG	Description	Measurement Frequency	Engineering Units	Range
TIC-1401	Temperature at Cooling Tower	Hourly	°C	0-100
JT_CS_604A1	Torque at Centrifuge A	Hourly	%	0-100
JT_CS_604B1	Torque at Centrifuge B	Hourly	%	0-100
JT_CS_604C1	Torque at Centrifuge C	Hourly	%	0-100
JT_CS_604D1	Torque at Centrifuge D	Hourly	%	0-100
TIT-404-A	Temperature at Cooler Fermentation Output A	Hourly	°C	0-100
TIT-404-B	Temperature at Cooler Fermentation Output B	Hourly	°C	0-100
TIT-422	Temperature at Yeast Tank	Hourly	°C	0-100



Maintenance Management System (MMS)

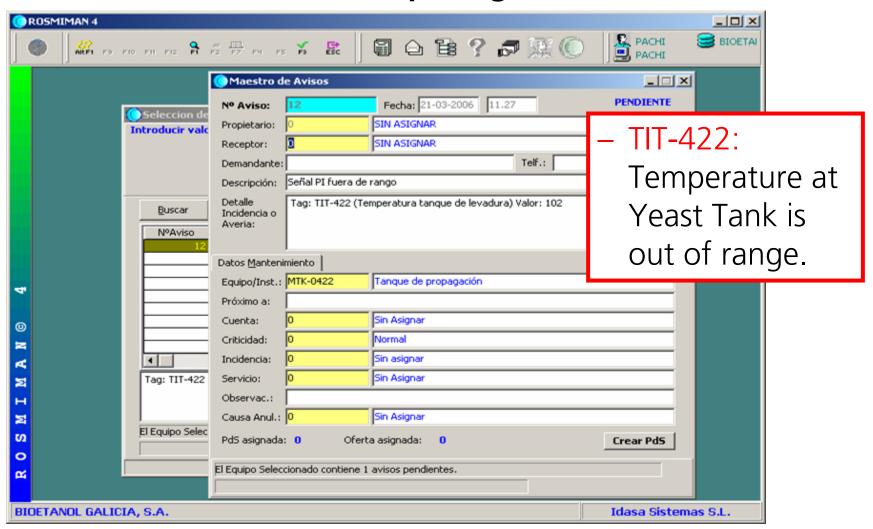
MMS – PI Tag configuration:

ROSMIMAN 4						_ X
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ROSMIMAN® 4		(Plant Informal	14		PACHI	ure a



Maintenance Management System (MMS)

MMS – Automatic work request generation





Laboratory

Liquid Chromatographs – List of variables



- Glucose
- Maltose
- DP3
- Glycerol
- Acetic acid
- Lactic acid
- Succinic acid
- Ethanol

 Chromatograph software (ChemStation) generates a xls (MS Excel) file with the results of the analisys for each unit.



Enterprise Resource Planning

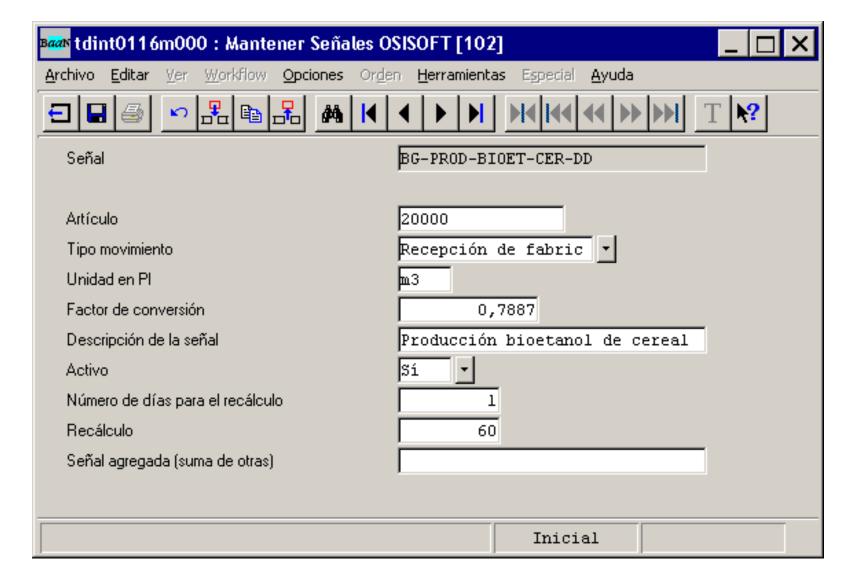
BaaN ERP – List of variables



- Daily production of bioethanol from grain
- Daily DDGS production
- Daily WDGS production
- Daily reprocessed alcohol
- Daily consumption of grain
- Daily consumption of vinilic alcohol
- Daily enzyme process price
- Daily yeast process price
- Daily chemical process price
- ERP software (BaaN) generates an ASCII file with the required signals / values.



Enterprise Resource Planning



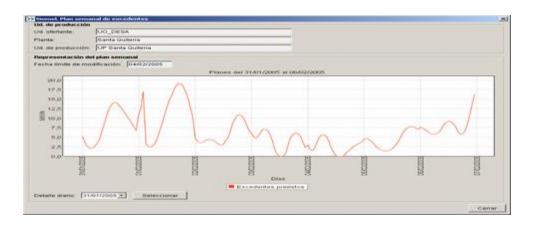


Electricity Meters

Tarsys (Meter Concentrator Software) – List of variables



- Active Power Import / Export
- Reactive Power Import / Export



 Meter concentrator software (Tarsys) generates a mdb (MS Access) file with the meter readings.



Electronic Weighbridge

Weighbridge – List of variables



- License plate
- Registry number
- Time stamp
- Specific weight
- Humidity

 Weighbridge software generates a mdb (MS Access) file with the logs.



Reporting Tool

• Main Features:

- One single application, in order to generate / access all the reports.
- Direct access to PI Server. On line report generation based on data stored in PI Server coming from different sources.
- Configurable reports, and may differ from the operational limits usually managed by the Operations Department (DCS).
- Excel integration (PI-Data Link), for final report presentation.



Reporting Tool



Cogeneration

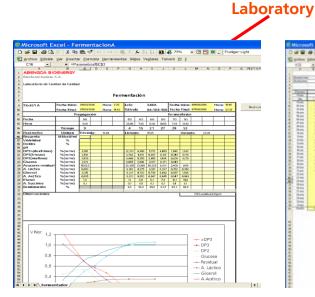


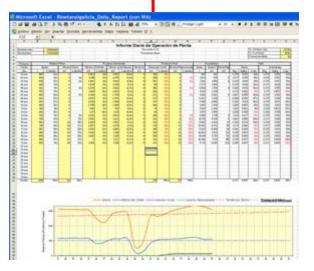
Reporting Tool

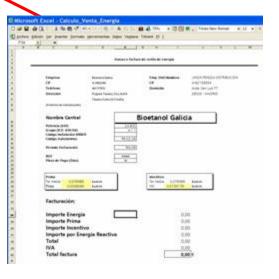


Production



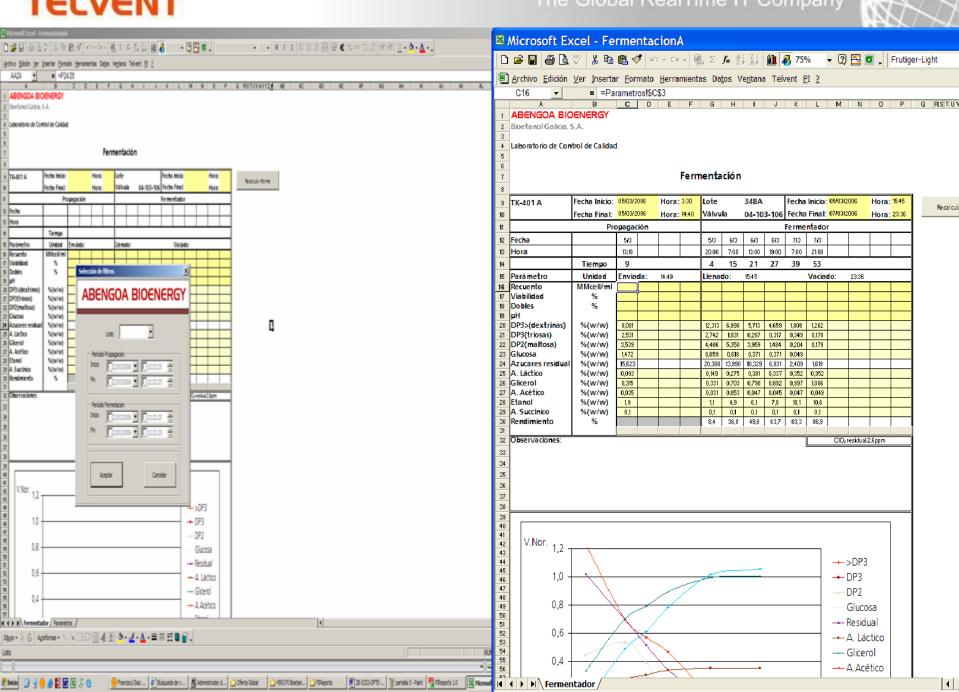








The Global RealTime IT Company

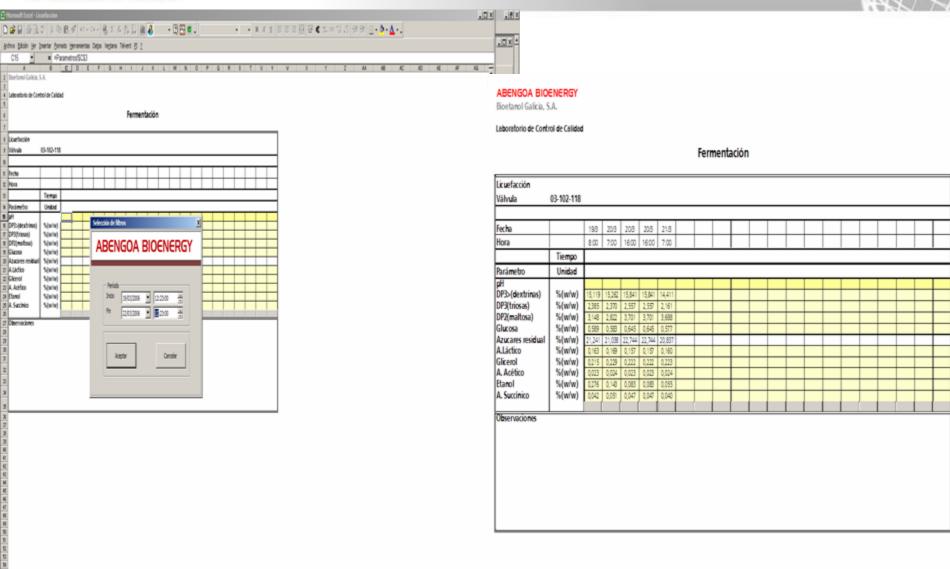




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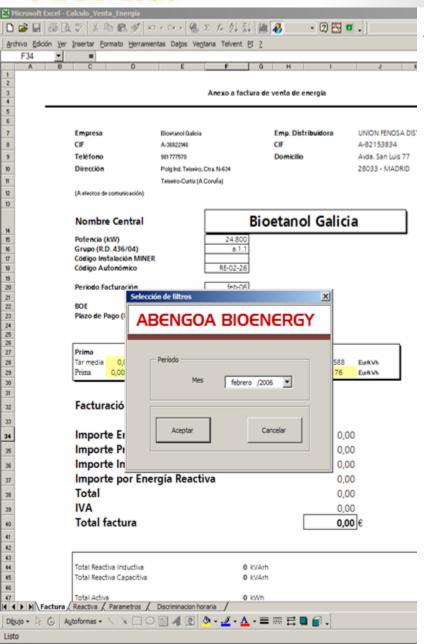
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The Global RealTime IT Company





The Global RealTime IT Company



Anexo a factura de venta de energia

Empresa Biostanol Galicia 4-36822146 **GF** Teléfono 981 777 570 Domicillo

Direction Polgind, Texero, Ctra. N-634 Texero-Curtis (A Coruña)

(A efectos de comunicación) Nombre Central

GF

BOE

UNION FENOSA DISTRIBUCION A-82153834

Avda, San Luis 77 28033 - MAD RD

	Bioetanol	Galicia
24,800		

Potencia (kW) Grupo (R.D. 436/04) Codigo Instalación MINER Codigo Autonómico RE-02-26 Periodo Facturación Jui-05

Plazo de Pago (Días)

Prima Tar media: 0,073304 SunkVh 0.0036652 Sunkivh

Incentivo

Tar media 0,073304 **SUMMER** 0,0146608 **Bunkish**

Facturación:

Importe Energia 0,00 Importe Prima 52.380.90 Importe Incentivo 209.523,61 Importe por Energia Reactiva 60.529,64 Total 322,434,15 IVA 51.589,46 Total factura 374.023.61 €

Total feactive inductive 1.555.629 KVArh Total fleectiva Capacitiva 1.034.621 kV/Arn Total Activa 14.291.417 kWh Predo Medio (cEuro/kWh) 2.20

Datos bancarios Relienar en caso de Modificación Conformidad UFD

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Resulting Benefits

- Significant time savings due to automated report generation
- Improved quality of data and reliable reporting (Real Time Data access across the enterprise)
- Proactive problem look ahead through condition based maintenance
- Common understanding of the possibilities, advantages and benefits
- Increased customer's trust in the platform & integrator



Full customer support for corporate deployment



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Corporate Roll – Out



Advantages:

- Aggregated Views
- Common KPI Indicators

York 1414 Road O York, NE 68467 USA 189 million liters (50 million gallons)

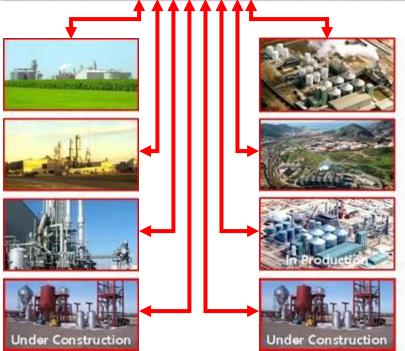
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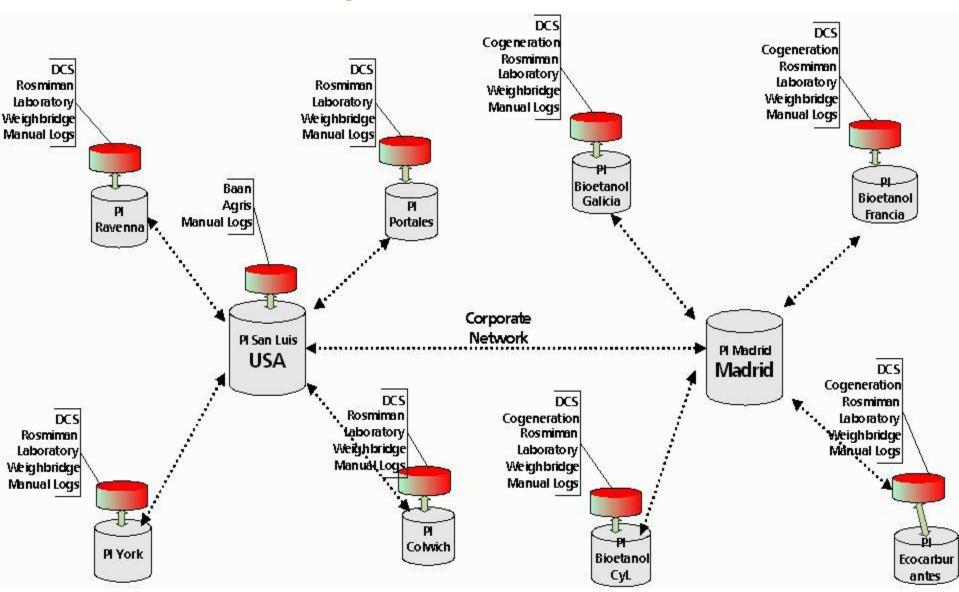
Biocarburantes Castilla y León (In Production)

Carretera Alba de Tormes, km. 1 Carbajosa de la Sagrada 37188 (Salamanca), Spain 200 million liters (53 million gallons) of ethanol

Lacq (Under Construction)
South of France



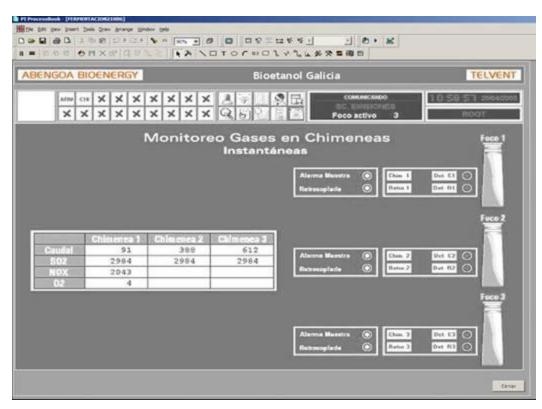
Corporate Roll – Out





Functional Enhancements

- Environmental data integration.
 - Emission & Air Quality Management
 - EU Emission Trading Statement (EU ETS)







Expected Benefits

- Increased plant reliability (through improved quality of data and reliable reporting)
- Ability to predict operational behavior (trough condition based maintenance and prediction models)
- Improved benchmarking between facilities (KPI)
- Reduced decision-making cycles (through an integrated decision-making environment)



Strong ROI / Targeted CapEx



Agenda

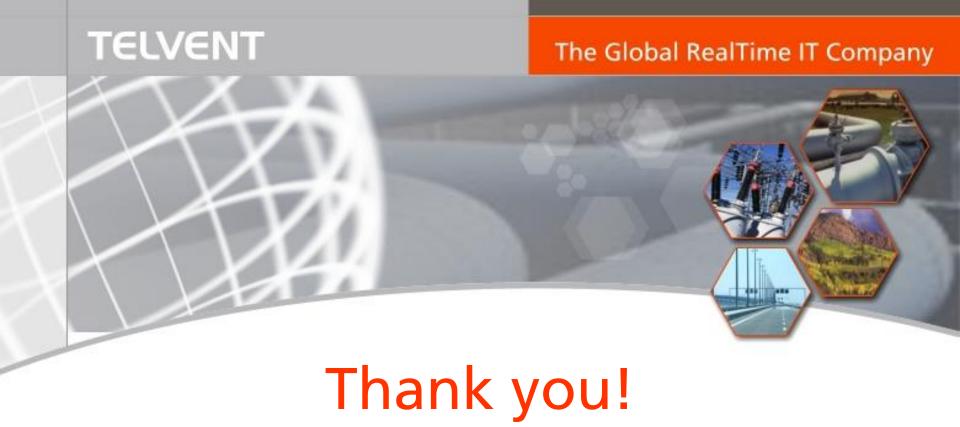
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