Eastman Chemical Company

IT Monitor: Process improvement for email



Eastman Chemical Company Who We Are: Facts and Figures

Eastman At-A-Glance

- A global manufacturer of chemicals, plastics and fibers
- Leading producer of differentiated coatings adhesives, and specialty plastics products
- World's largest manufacturer of PET polymers for packaging
- Leading supplier of cellulose acetate fibers
- 2006 sales revenue of \$7.5B
- Corporate headquarters in Kingsport, Tennessee





Our history

Highlights:

- Began in 1920 when George Eastman acquired wood distillation plant in Kingsport, TN
- Expanded manufacturing production to include new products such as:
 - Acetate yarn and acetate tow
 - Acetic anhydride
 - Cellulosic plastics
 - Polyethylene terephthalate (PET) polymers
- Became first to operate a commercial coal gasification facility in U.S. in 1983
- Won Malcolm Baldrige National Quality Award in 1993
- Spun from Kodak in 1994; became independent, publicly traded company on the NYSE
- Posted record sales of \$7.5B in 2006



And 11,000 employees around the world



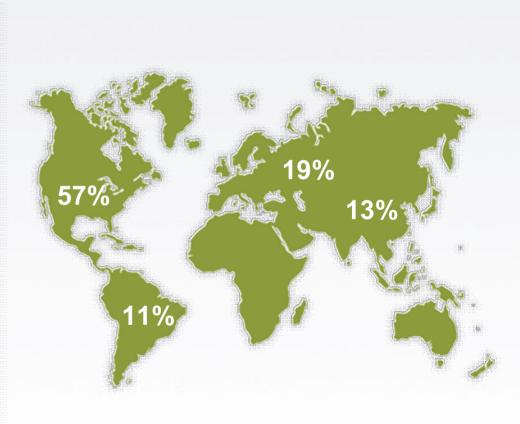
We serve diverse markets and sell our products in all regions of the world

2006 Sales Revenue by Markets

Packaging 43% Tobacco 11% Transportation 9% Building & Construction 10% Consumables 7% Health/Wellness 4% Durables 4% Graphic Imaging 5% Agriculture 3% Distributed Resources 2%

Electronics 2%

2006 Sales Revenue by Region





Eastman Chemical Company

Information Technology: A Changing Paradigm

Eastman and OSIsoft

- First PI implementation in the early 1990s
- Adopted as our corporate manufacturing standard in 1998
- Standard implementation throughout all our manufacturing facilities
- OSIsoft has been an important partner for manufacturing
- Eastman's IT department has been an integral part of those implementations and part of that partnership



The Catalyst

- Infrastructure leadership had a strong manufacturing and PI background
- They asked the right questions whenever we had an incident....
 - How much data do you have?
 - What does the data normally look like?
 - How can we pro-actively identify problems or potential problems?
 - How can we prevent problems?



The Need

- You call IT to report a problem
 - Do they already know there's a problem?
 - Do they ever seem to know the cause?
 - Do you ever hear:

"Everything's OK here, the problem must be on your side!" ?????



The Crux

No or very short term historical data

No process view of an IT service



Our Approach

Eating our own dog food

Use OSIsoft's IT Monitor to:

- Develop a centralized repository for infrastructure monitoring data
- Drive an SPC and closed loop approach to IT infrastructure monitoring
- Eliminate silos within IT



Email Process Implementation

- Cuts across the grain
 - Servers
 - Telecommunications
 - Storage
 - Environmental
- Utilizes a variety of IT Monitor interfaces
 - Perfmon
 - Ping
 - SNMP
 - Syslog
 - TCPResponse

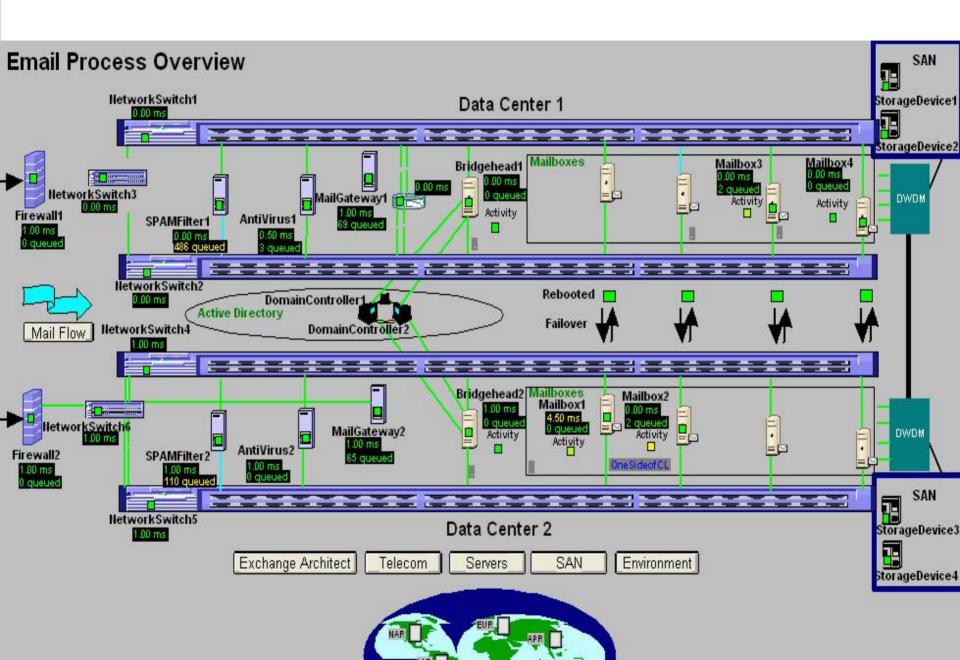


Paradigm Change

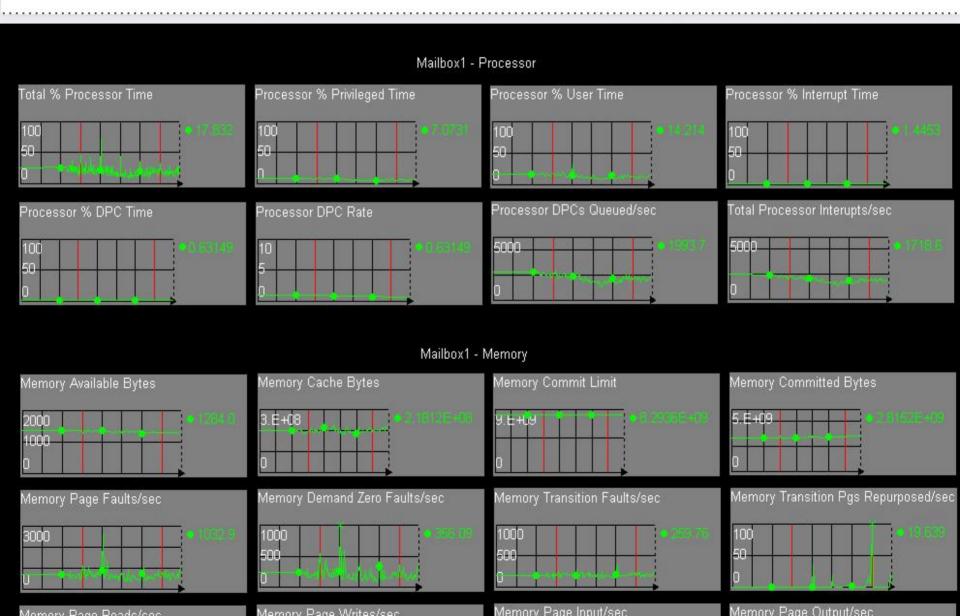
- IT Service as a PROCESS
- Email is not an application it's a SYSTEM
- Process Map
- Failure Modes and Effects Analysis
- Co-operation across silos
- Broad base management support



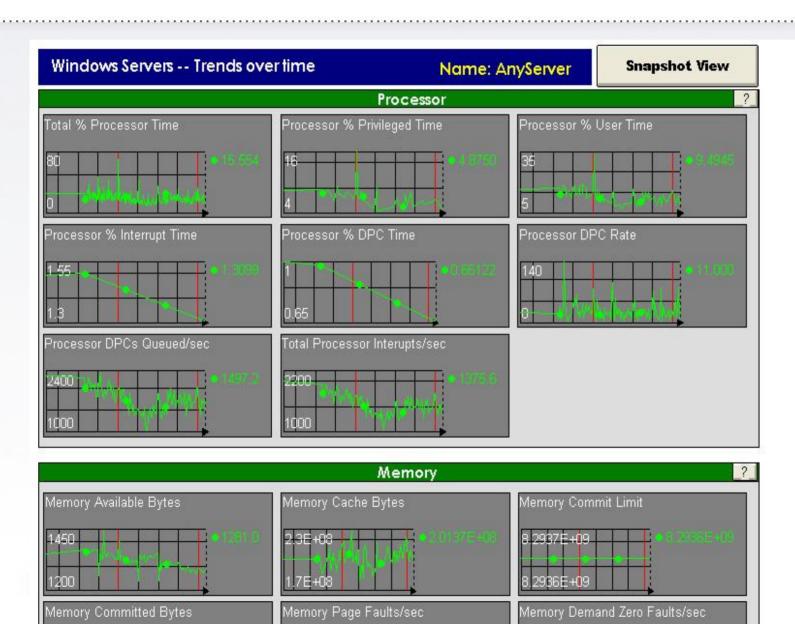
Email Process Overview



Email Drill-Down: Exchange Server



Operating System - Historic

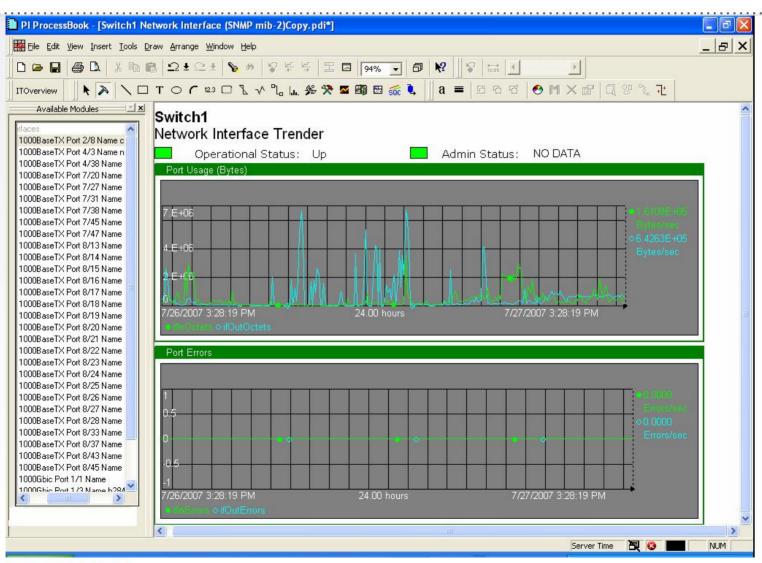


Windows Servers Implementation

- Types of views
 - Real-time
 - Historic
- Types of stats and information
 - Operating system
 - Applications
 - Hardware
 - Links to documentation



Email Drill-Down: Switch





Statistical Process Control

- Using SPC to learn more about our PROCESS
 - Developing control strategies
 - Reducing unexpected downtime
 - Reducing unplanned work
 - Closed loop control
- Capacity planning
- Availability design



What's Next?

- Environmental
- WAN
- **LAN**
- Servers
- Storage
- **SAP**



Questions

