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UC2010

Real Time Information — Currency of the New Decade

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Using PI to Model and Monitor World Class Oil and Gas Assets

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About Marathon Oil Corporation

Marathon is an integrated international energy company engaged in exploration and production; oil sands mining; integrated gas; and refining, marketing and transportation operations. Marathon has principal operations in the United States, Angola, Canada, Equatorial Guinea, Indonesia, Libya, Norway, Poland and the United Kingdom. Marathon is the fourth-largest United States-based integrated oil company and the nation's fifth-largest refiner.



Background

- Oil and gas production in nine countries. Refined product sales in 18 states.
- PI systems:
 - Four in upstream (Houston, MEGPL, EGLNG, and Norway)
 - Eight in downstream (refineries in Illinois, Kentucky, Louisiana, Michigan, Minnesota, Ohio, and Texas).
 - A supply and distribution PI server was recently implemented in our downstream headquarters in Findlay, Ohio.
- Our first PI implementation was Robinson, III in 1988. Our first PI system was sold to us by Pat Kennedy.



Business Challenges

- No easy way to retrieve time-series data for upstream assets
- Requirements to gather data from six different control systems (including system with no existing interface)
- Embrace standards such as thin client using SharePoint®
- Integrate with Digital Oilfield initiatives such as Viewpoint
- Retrieve data from JV partners
- Advanced computation capability to highlight problem areas and prioritize workflows
- Provide knowledge management and knowledge transfer to newer technical professionals
- Integration with modeling applications such as Kappa Diamant, Kappa Saphir, HYSYS, ECLIPSE.



SharePoint is a registered trademark of Microsoft Corporation in the U.S. and/or other countries.

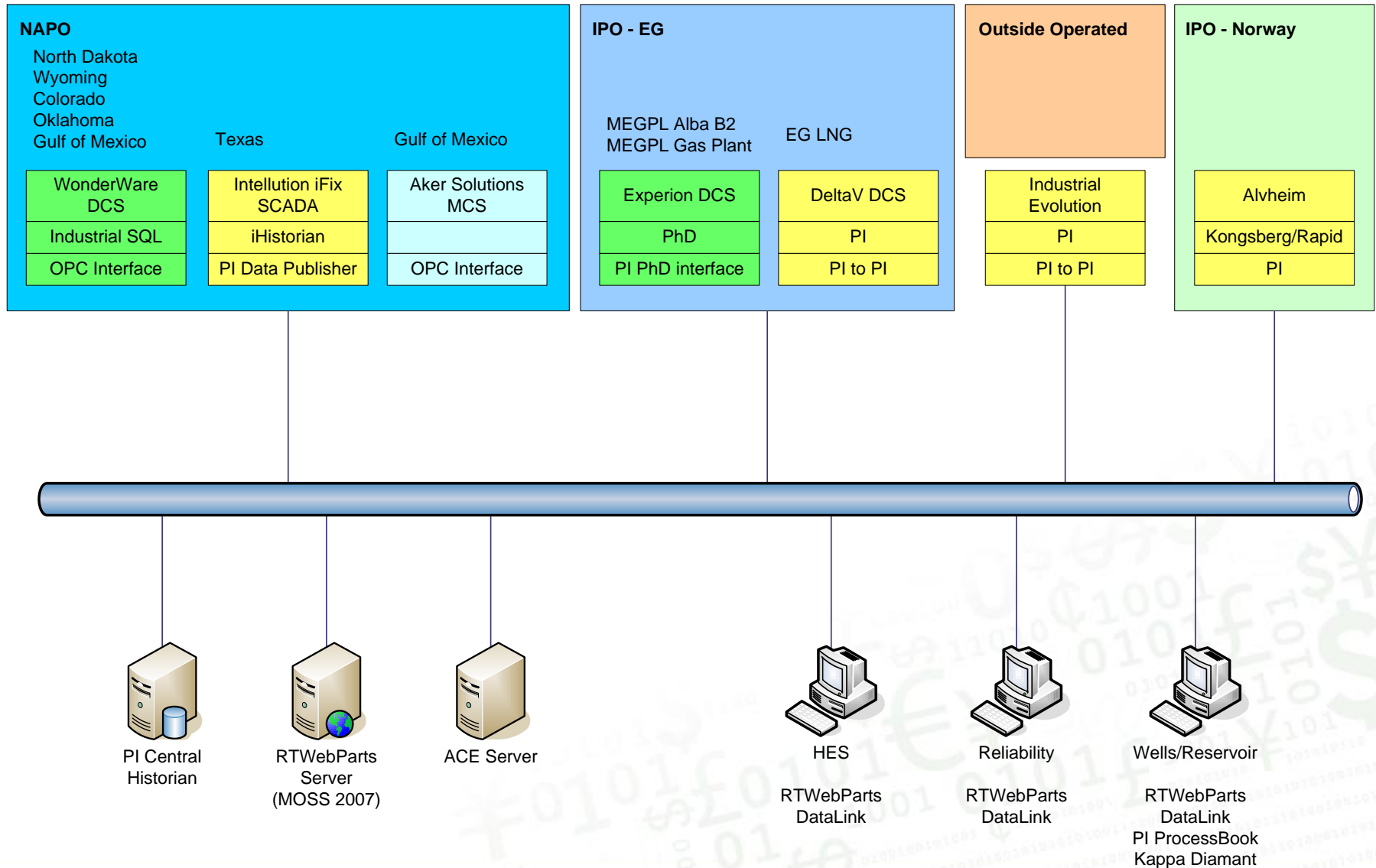


Contents

- Modeling: Equatorial Guinea
- Modeling: Droshky (Gulf of Mexico)
- Monitoring and Alerting: Mimm's Creek Plunger Lift Well Diagnostic Tools



Central Historian Architecture Overview

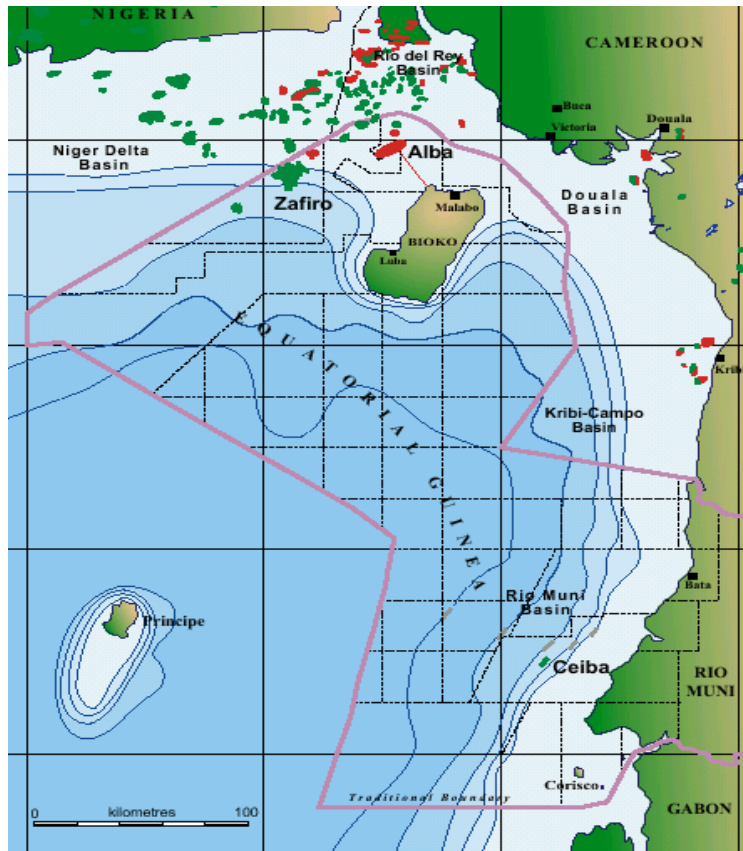


Equatorial Guinea

- World class asset - Bioko Island – West Africa
- Honeywell Control Systems both offshore and in gas plant
- Existing PI users at EGLNG (another company in Punta Europa complex)



Marathon: Equatorial Guinea



Ownership in Alba Block

Marathon	63.25% (65.21% W.I.)
Noble	33.75% (34.79% W.I.)
GEPetrol	3.00% (Carry)

Ownership in Alba LPG Plant:

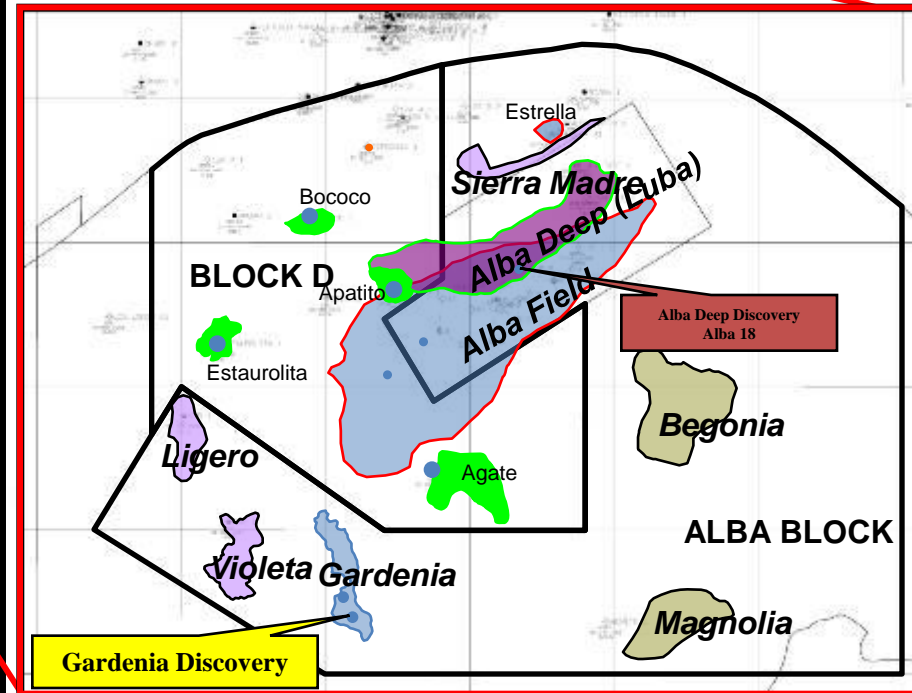
Marathon	52.17% (65.21% W.I.)
Noble	27.83% (34.79% W.I.)
SONAGAS	20.00% (Repaid Carry)

Alba Field is located 18 miles NW of Bioko Island, Equatorial Guinea in Rio Del Ray Basin.

Water Depth ~250 ft



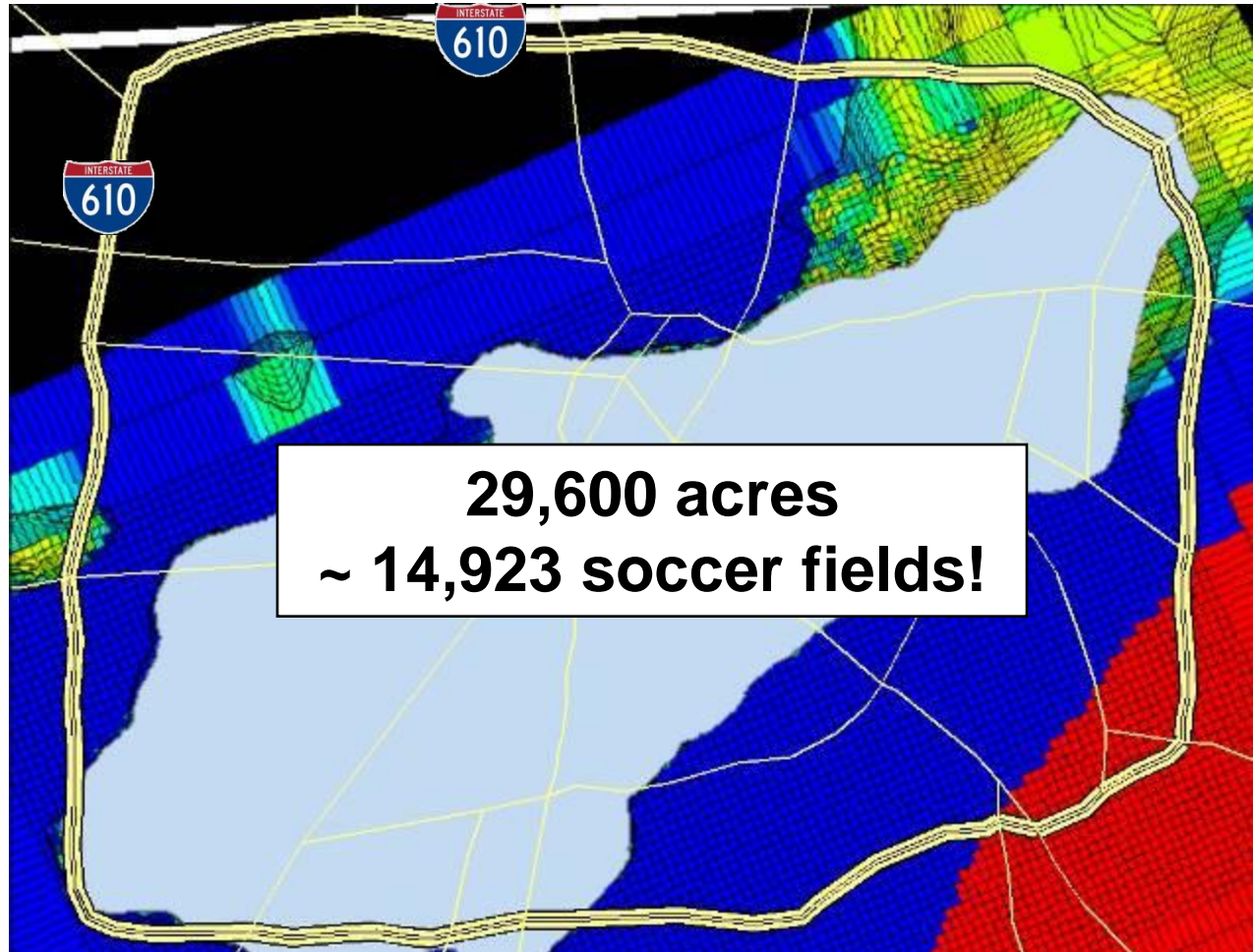
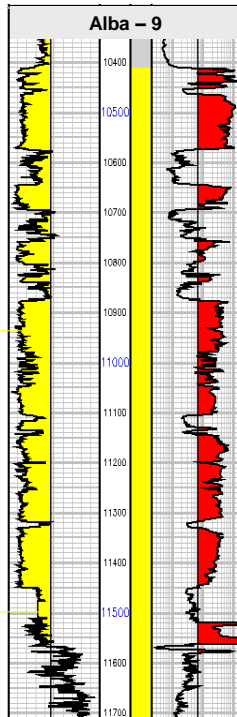
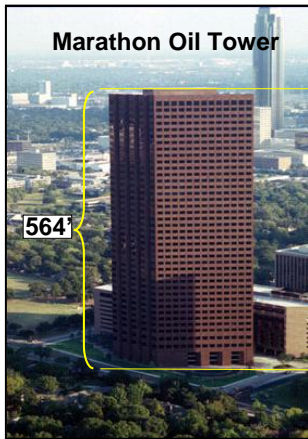
Location Map - EG License



Alba Field

Is all about the scale!

Alba 9 Well
and Marathon Oil Tower
Houston, Texas



Alba Field Development

Economic Value Chain

Alba PSC



Alba Plant



AMPCO



EG LNG



**Long-life
assets with
diverse
product and
revenue
streams**

Partners

- Marathon
- Noble Energy
- GEPetrol

- Marathon
- Noble Energy
- SONAGAS

- Marathon
- Noble Energy
- SONAGAS

- Marathon
- SONAGAS
- Mitsui
- Marabeni

**Gross
Production
~ 220,000 boepd**

Products

- Condensate
- Natural Gas

- Propane
- Butane

- Methanol

- LNG

Operator



Alba Field Development Timeline

- **Jan. 2002 - Marathon acquires Alba assets**
- **May 2007 - EGLNG facilities first production**
- **Nov. 2007 - PI system implemented at EGLNG**
- **Nov. 2009 - PI system implemented at MEGPL**



2002



500

Meters

2007



Finished Platforms





ART CARLSON
PORT VILA

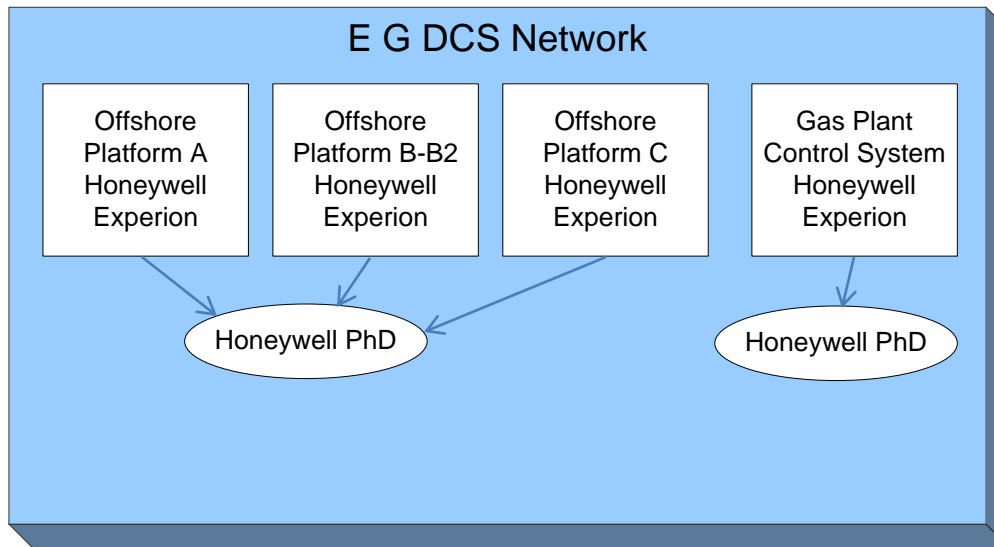
MEGPL Gas Plant



Housing Complex



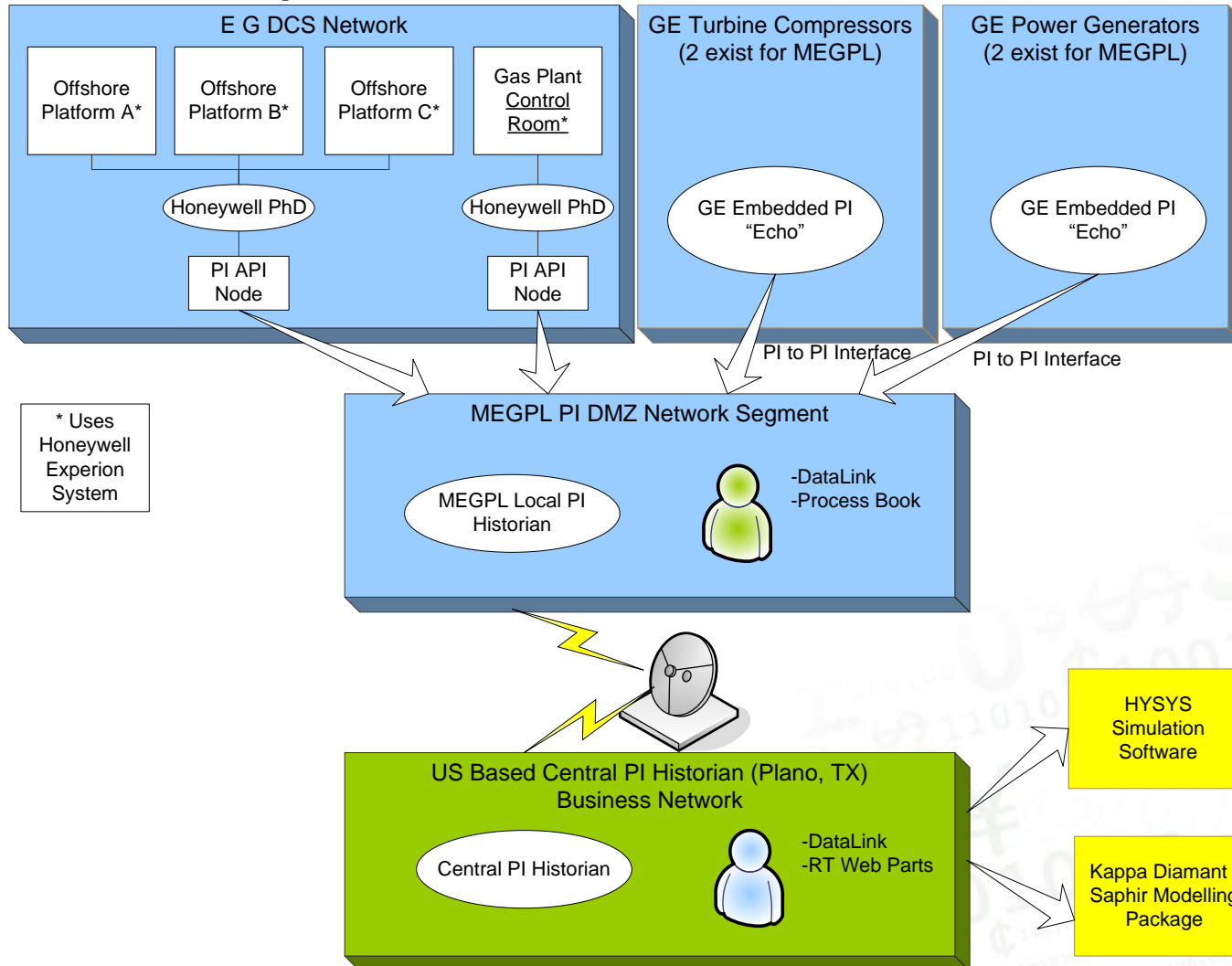
Equatorial Guinea – Before PI



One PC Worldwide
PHD Access



Equatorial Guinea – After PI



Equatorial Guinea - Benefits

- Interface to HYSYS simulation package
- Interface to Kappa modelling packages
- Worldwide viewing of EG data
- Exports to GE and other service companies
- Time stamp matching of offshore and on-shore data



Droshky - Background

- 50,000 BPD crude potential – largest from any single Marathon field in U.S.
- The field is 100 percent Marathon (WI). The sub-sea wells tie back to Shell's Bullwinkle Platform, Gulf of Mexico. The tie back is through an 18-mile pipeline.
- The majority of the data will be acquired from Aker Solutions sub-sea control system.
- Some data will be extracted from Shell's PI system, coming from Industrial Evolution.
- First production anticipated mid-2010.
- Downhole calculations by Baker-Hughes DHTP Calibration server on the platform.
- Re-calibrations performed monthly by Baker-Hughes in Houston office.

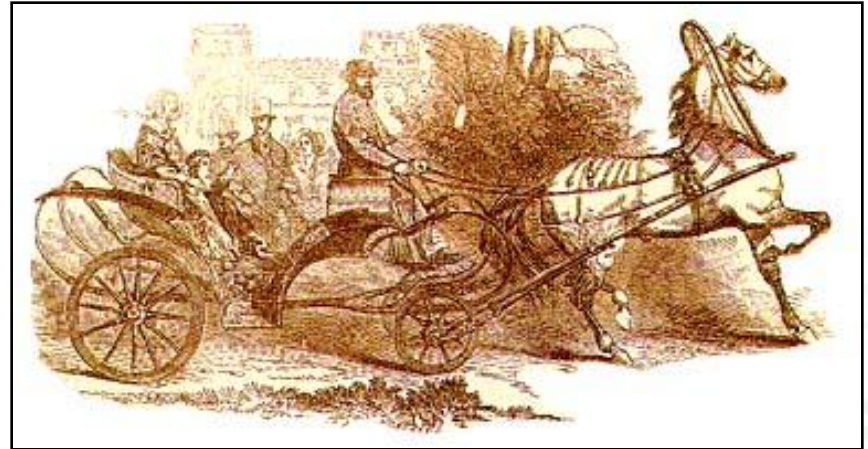


Droshky - Origin of Name

- Droshky chosen because of the connection to the Troika field
- Originally Troika Project involved three companies - Marathon, BP and Shell



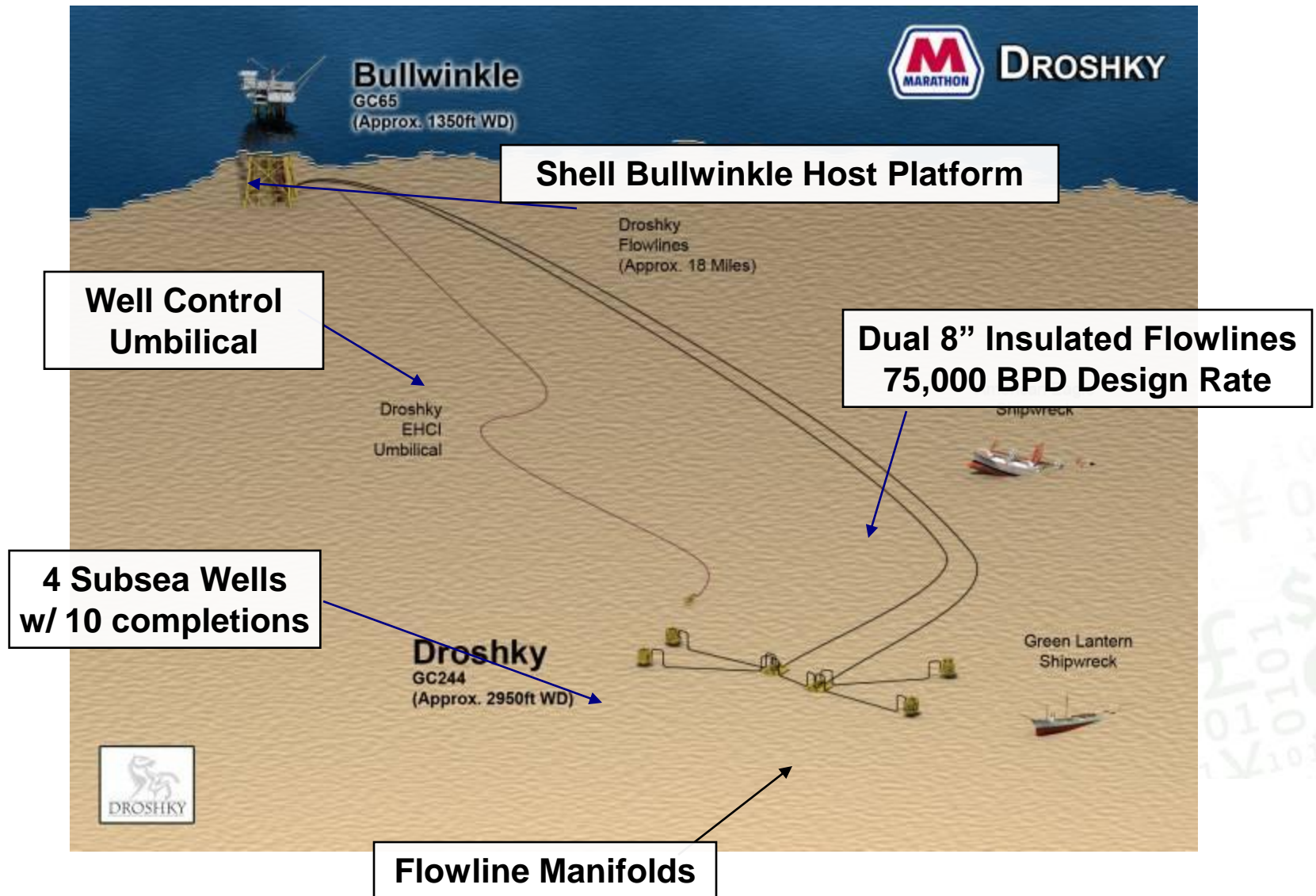
Troika: a Russian carriage pulled by three horses abreast

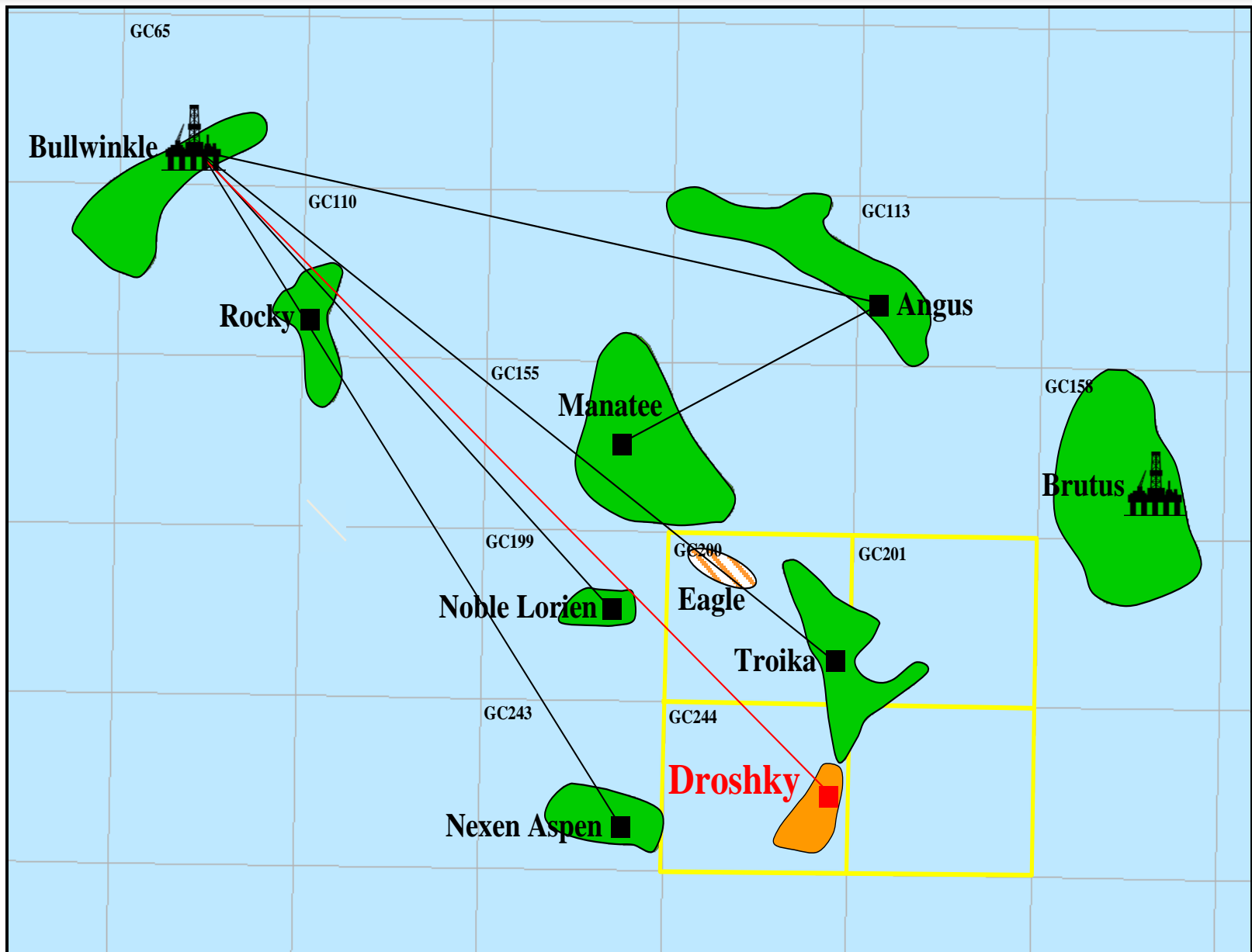


Droshky: low, four-wheeled, open carriage drawn by one horse

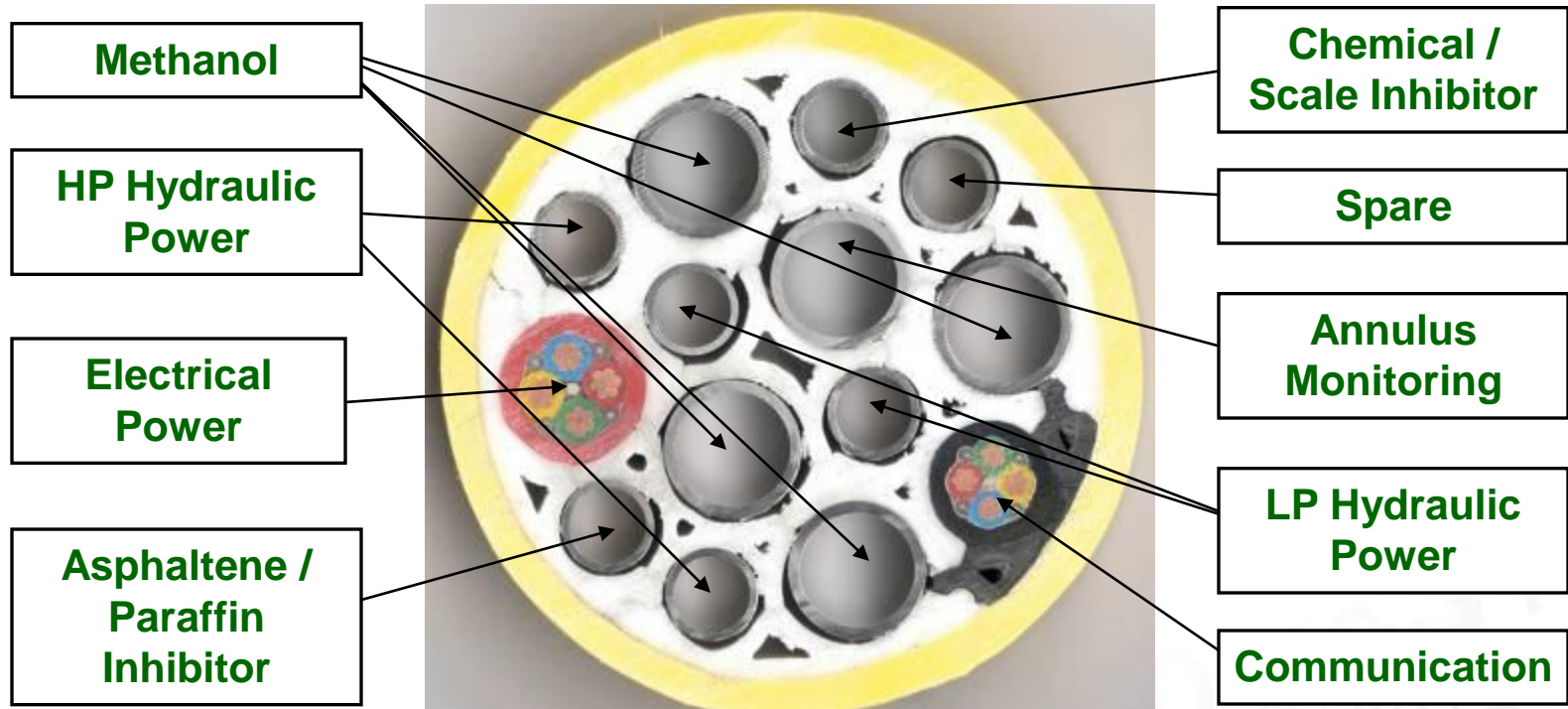


Subsea Facilities





Umbilical



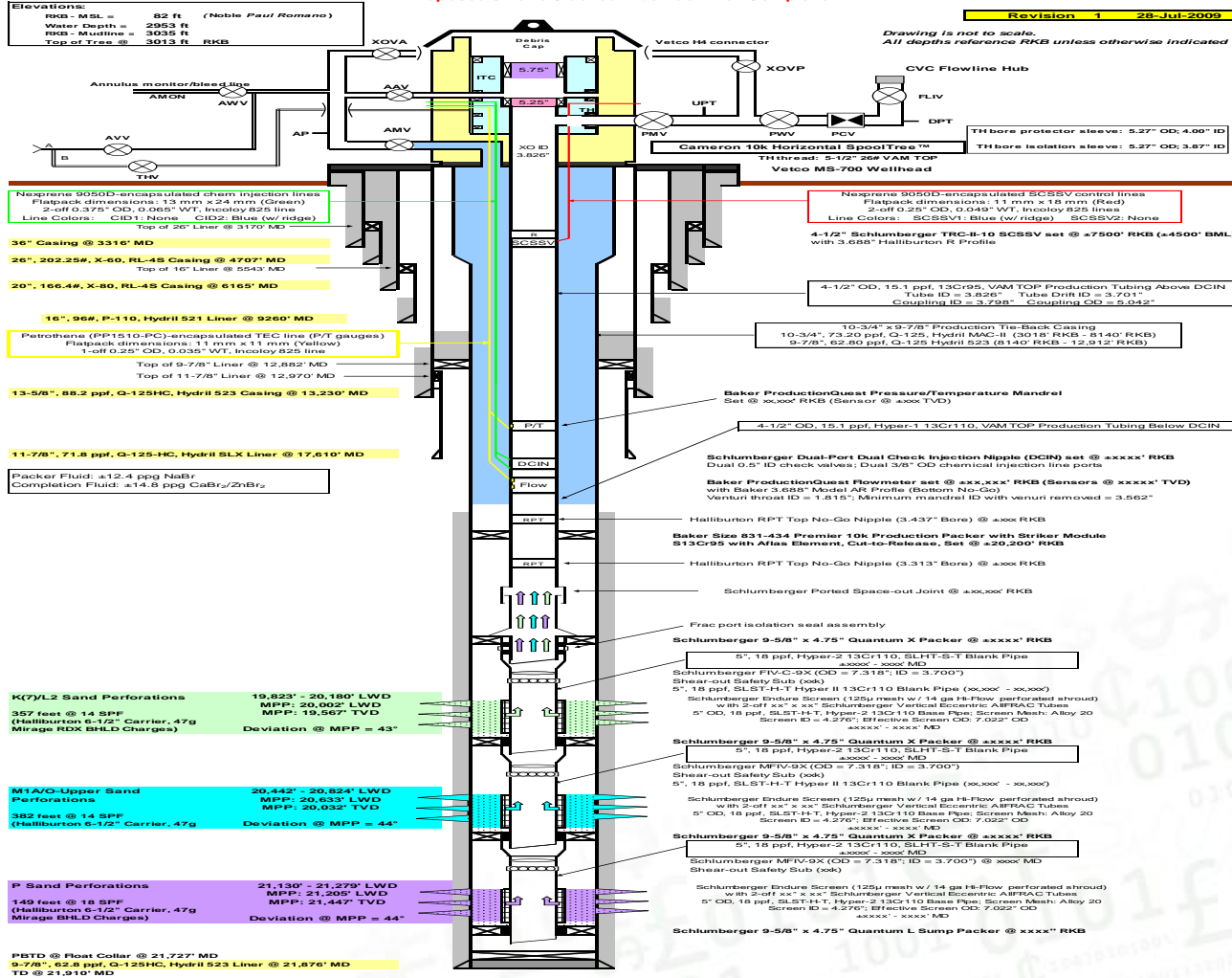
- 18.5-mile “extension cord” that connects the tree control pods to host platform
- Allows monitoring and control of the wells



DRAFT

Green Canyon 244 #4 OCS-G-11043 Droshky Project

Proposed 3-Zone Stacked Frac Pack Well Completion





The pipe goes through the tensioners and off the ramp onto the reel.



The pipe landing on the reel as seen from the bridge. The average rate for spooling is 22m of pipe per minute.

E 2335567.55 N 10124207.07 04/11/09
STA 747+86.22 DCC -10.8 09:41:57
D 1106.2 Alt 8.6 Hdg 25.5
W20: Angus Umbilical X-ing GVI



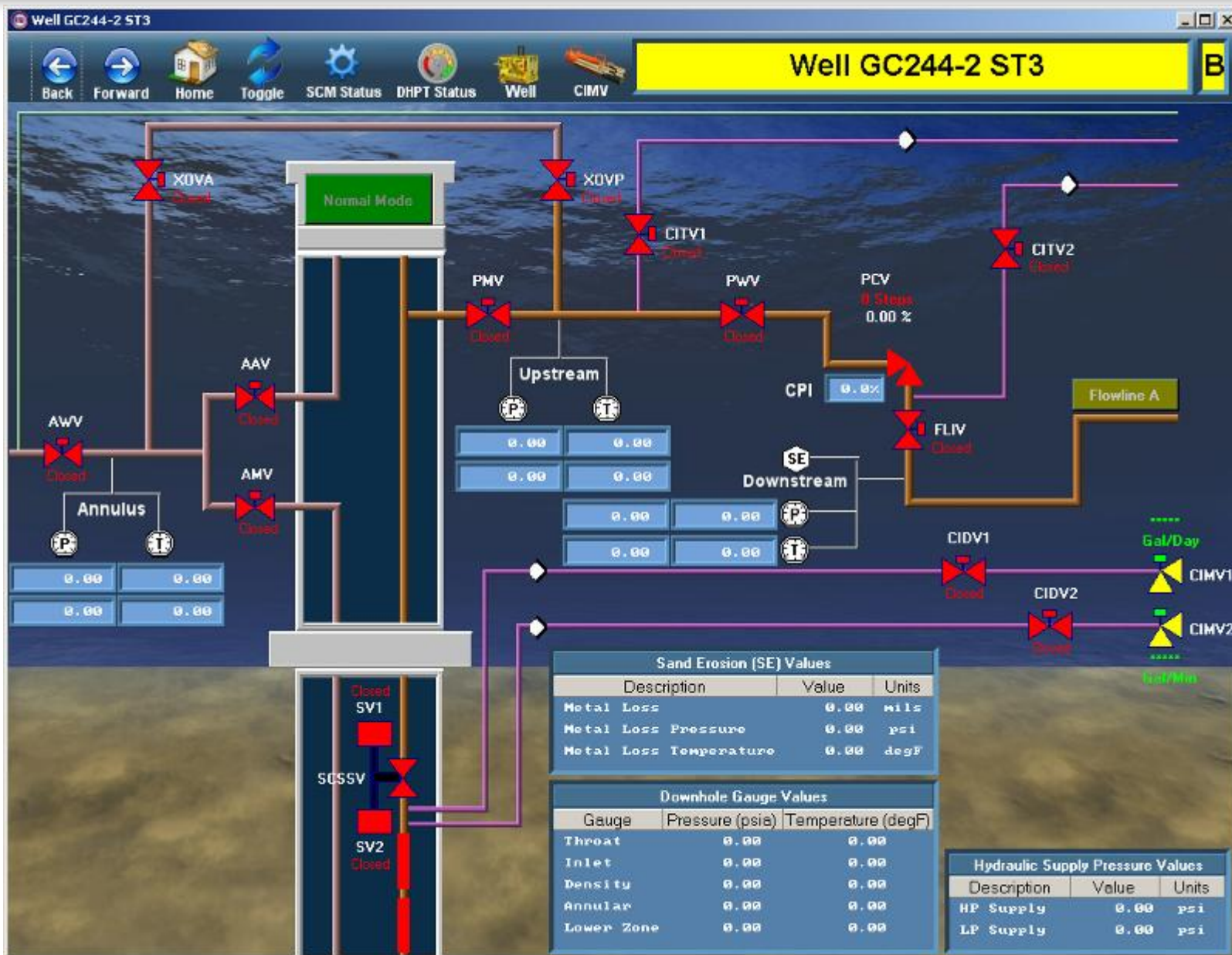
Flowline A being laid at the Angus umbilical crossing. 64 total concrete mattresses were used for the Drosky flowlines and umbilical.

Flowline A shark encounter.

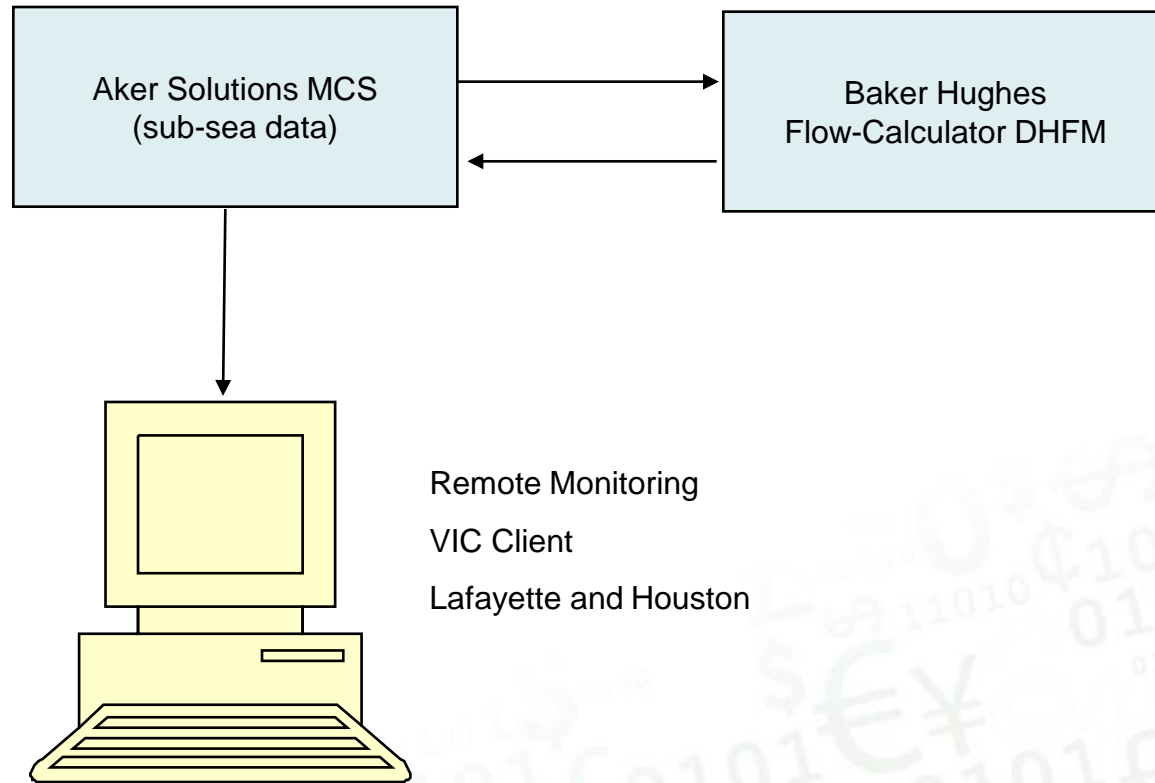
E 2319787.82 N 10127401.37 03/11/09
STA 932+17.18 DCC -15.5 16:30:00
D 1238.4 Alt 8.2 Hdg 35.7
W20: A2 Post Installation







Droshky – Without PI





Droshky - Benefits

- Savings of \$5K per user for displays vs. VIC client
- Daily input deck for Eclipse models saving vs. hand-typing by engineers.
- Automatic daily entry into production allocation system (TOW)
- One source of the truth using [PI OLEDB COM](#) connectors into TOW.
- Monthly updates for re-calibration of Baker-Hughes downhole data using [PI Universal File Loader \(UFL\)](#). PI is considered “Gold Database”.
- Sub-surface modeling with automatic channel created to Kappa Modeling Suite.



Engineering Models Used

- **ECLIPSE**: Sub-surface reservoir modeling for multi-phase flow through porous media. (Entire Field)
- **Kappa Diamant/Saphir**: Pressure transient analysis. Used in the early stages of a well to evaluate properties in the close vicinity to the well. (One well at a time)
- **HYSYS**: Topsides modeling. Usually used for offshore platforms. Maximize fluid recovery to optimize surface production facilities.



Benefits (Modeling)

Project value estimates were based on 0.1% of worldwide production, based on greater well equipment reliability, and well characterization for future wells.



Reservoir Engineer Quote

“A new well drilled and completed in Deepwater Gulf of Mexico or Equatorial Guinea can cost up to \$125 million. Proper reservoir characterization includes flow and pressure build-up data down to the six-second level, in order to avoid wasting capital on unproductive wells. PI will be instrumental in capturing this data.”

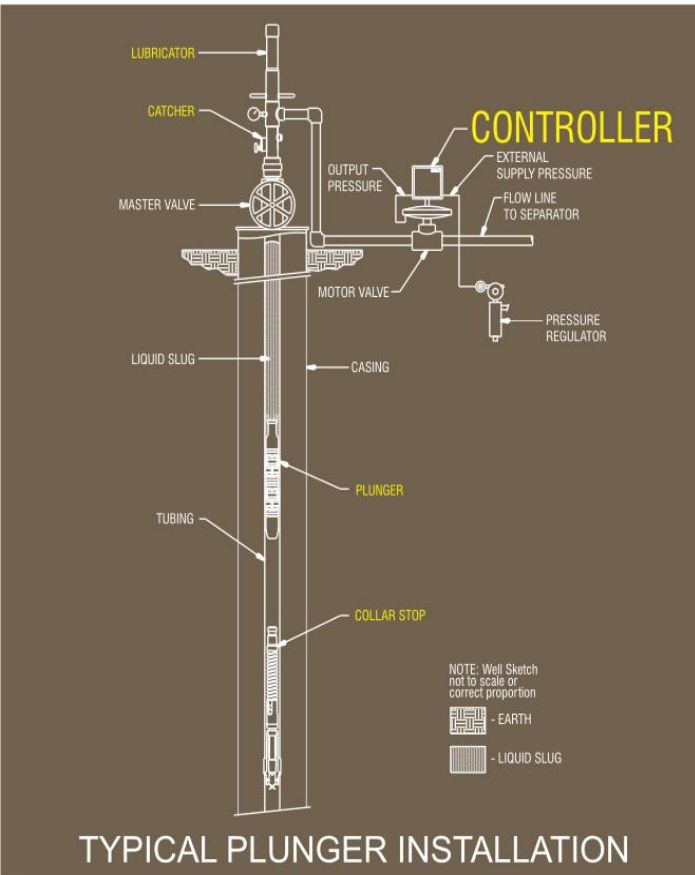


Mimm's Creek Plunger Lift Diagnostic Tool

- Operators are overwhelmed with tasks (operate by exception)
- Requested by the Technology Services group (R & D function)
- Result of a six-month study to optimize production



Plunger Lift Basics



- ◆ Plunger is dropped through fluid in production tubing with bypass valve open
- ◆ Flow control valve (FCV) is opened and gas is injected below the plunger. This forces the bypass valve to close and the plunger to rise, carrying with it any fluid.
- ◆ Plunger is caught at top while fluid is produced.
- ◆ After a designated amount of time, FCV is closed, the plunger is dropped and the cycle repeats.
- ◆ Controller at surface orchestrates all of this.





Shut-in Well Flags

- Plunger in lubricator
 - **Check sensor value for indication that plunger is falling**
- Flow Control Valve leaking
 - **Look for gas flow during shut-in**
- Dump valve leaking
 - **Based on drop in line pressure during shut-in**
- Possible dump valve leaking
 - **Based on tank level changes during shut-in**
- Leak in system
 - **Check for casing or tubing pressure decrease during shut-in**



Flowing Well Flags

- Insufficient plunger fall time
 - **Flow Control Valve (FCV) opens before expected Plunger Fall Time has elapsed**
- Minimum pressure not achieved
 - **FCV opens before min pressure setpoints have been achieved**
- Maximum shut-in time surpassed
 - **FCV does not open before max shut-in time has elapsed**
- Plunger travel too fast/slow **and** plunger arrival not detected
 - **Based on plunger arrival sensor value**
- Over range gas meter
 - **Check max gas rate during flow**
- Restriction in system
 - **Pressure delta between tubing and static pressure should not be increasing too much during flow**
- Rate below minimum unload rate
 - **As flow decreases, controller should instruct FCV to close well**

Seven Day Status of All Wells

Shared Documents - Minms-Creek-PLOV - Windows Internet Explorer

http://houts122/Fairfield/Shared%20Documents/Minms-Creek-PLOV.aspx

File Edit View Favorites Tools Help

Shared Documents - Minms-Creek-PLOV

Upstream Historian Home Welcome Bro...

MARATHON Fairfield

All Sites

Upstream Historian Home Norway Cody Dickinson **Fairfield** Gillette GOM Neptune Oklahoma City Piceance Price Wamsutter

Upstream Historian Home > Fairfield > Shared Documents > Minms-Creek-PLOV

Mimms-Creek-PLOV

Plunger 7 Day Summary

Mimms Creek Plunger Lift Pilot - 7 Day Status

BASS A-4	●	3/19/2010 7:40:00 AM Maximum Shut-In Time Surpassed
BASS A-5	●	3/19/2010 1:28:00 AM Maximum Shut-In Time Surpassed
BASS A-6	●	3/18/2010 11:54:00 PM Plunger Travel Too Fast
BASS A-8	●	3/19/2010 7:59:00 AM Restriction in System
BASS A-9	●	3/19/2010 10:08:00 PM Maximum Shut-In Time Surpassed
BASS A-10	●	
BASS A-11	●	3/19/2010 10:13:00 AM Plunger in Lubricator Error
BASS A-12	●	3/19/2010 9:33:59 AM Plunger in Lubricator Error
BASS A-14	●	3/19/2010 9:10:00 AM Flow Control Valve Leaking
BASS A-16	●	3/17/2010 1:59:00 PM Plunger in Lubricator Error
BASS A-17	●	3/19/2010 1:27:00 AM Plunger in Lubricator Error
BASS A-18	●	3/15/2010 2:59:49 PM Flow Control Valve Leaking
BASS A-20	●	3/17/2010 5:06:00 PM Plunger in Lubricator Error
Daniel G-2	●	3/18/2010 8:56:00 PM Plunger Travel Too Fast
Daniel G-4	●	3/18/2010 8:57:00 PM Maximum Shut-In Time Surpassed
Daniel G-11	●	3/19/2010 10:15:00 AM Restriction in System

Done Local intranet 100%



Seven Day Status of Individual Well

Shared Documents - Mimms-Creek-PLOV - Windows Internet Explorer

http://houts122/Fairfield/Shared%20Documents/Mimms-Creek-PLOV.aspx

File Edit View Favorites Tools Help

Shared Documents - Mimms-Creek-PLOV

Well Name	Status	Message
BASS A-20	●	3/17/2010 5:06:00 PM Plunger in Lubricator Error
Daniel G-2	●	3/18/2010 8:56:00 PM Plunger Travel Too Fast
Daniel G-4	●	3/18/2010 8:57:00 PM Maximum Shut-In Time Surpassed
Daniel G-11	●	3/19/2010 10:15:00 AM Restriction in System

Plunger Errors

Time	Value
3/12/2010 4:00:15 PM	TRUE
3/13/2010 4:00:15 PM	TRUE
3/14/2010 4:00:15 PM	TRUE
3/15/2010 4:00:15 PM	TRUE
3/16/2010 4:00:15 PM	TRUE
3/17/2010 4:00:15 PM	TRUE
3/18/2010 4:00:15 PM	TRUE

\\pnots275\far_etx_far_bassa12_plflags

Time	Value
3/14/2010 2:20:00 PM	Flow Control Valve Leaking
3/19/2010 9:33:59 AM	Plunger in Lubricator Error

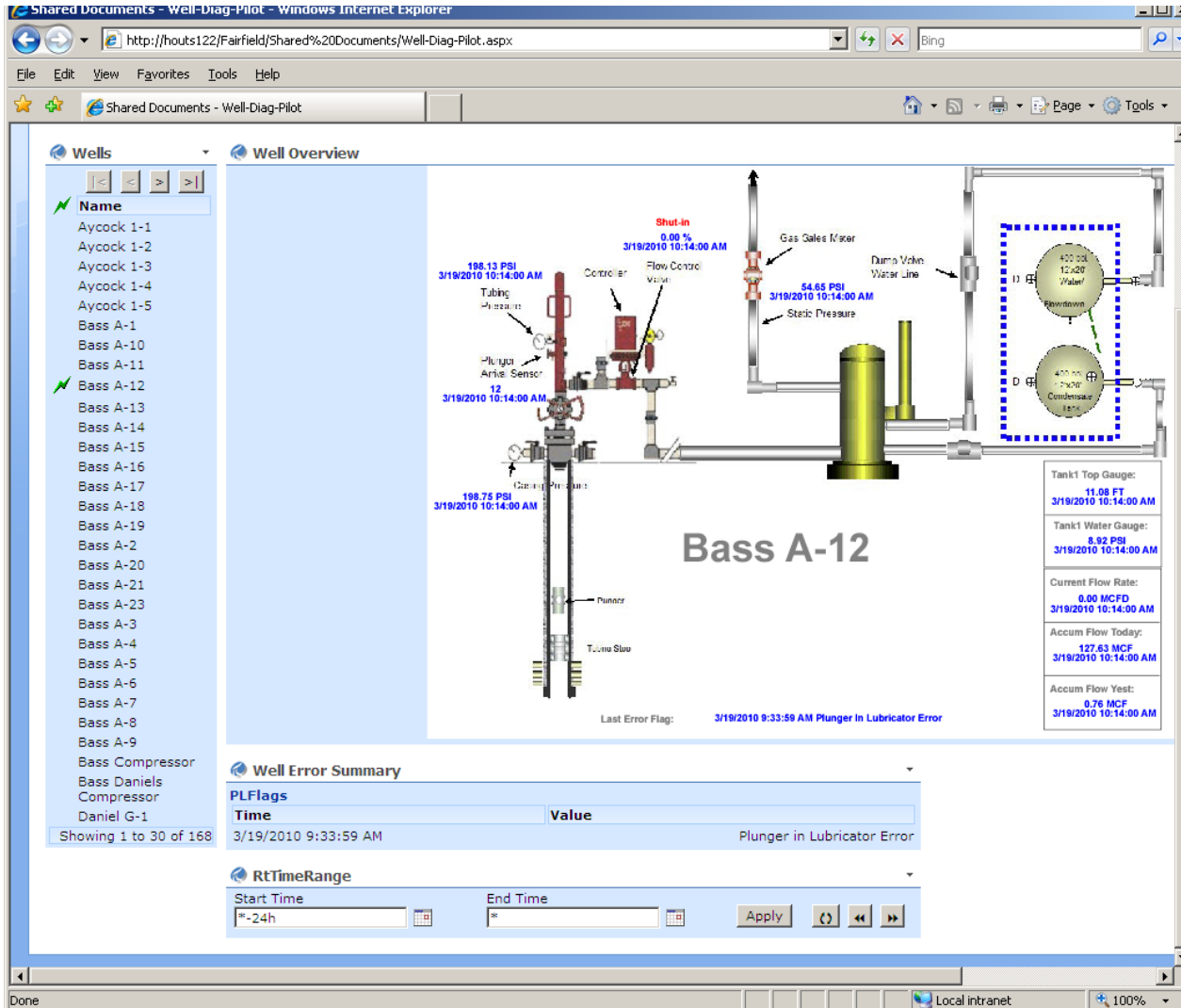
RtTimeRange

Start Time: -7d End Time: [] Apply [] [] []

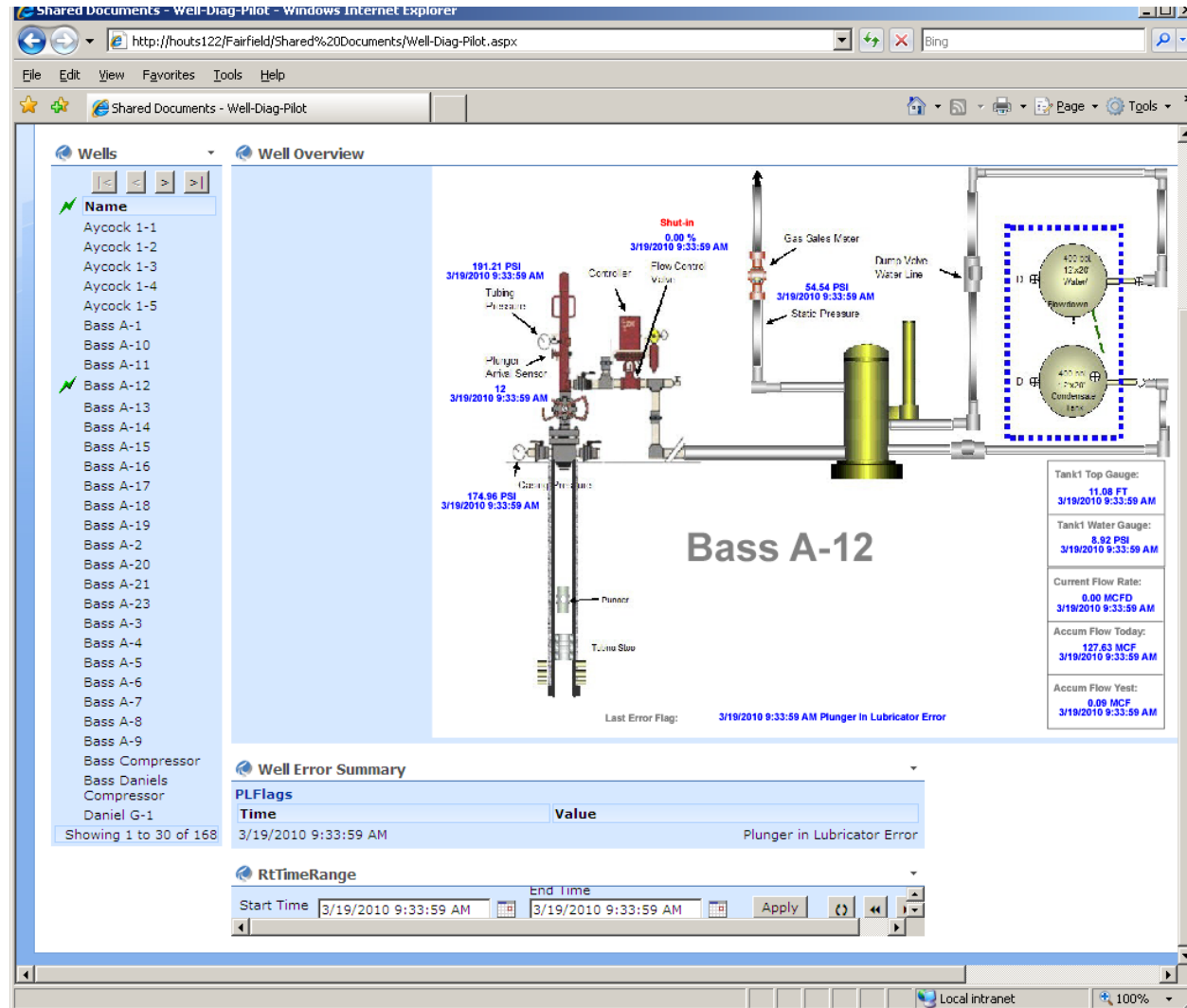
Done Local intranet 100%



Well Current Status



Well Status at the Time of the Last Error



Exporting Well Errors to Excel

The screenshot shows the 'Well-Diag-Pilot' application running in a web browser. The interface includes a sidebar with a list of wells (Bass A-4 through Daniel G-1), a main area displaying a 'Well Error Summary' table, and a right-hand panel with flow statistics. A context menu is open over the error table, highlighting the 'Export to Excel' option.

Well Error Summary

Time	Value
3/12/2010 3:39:00 PM	
3/12/2010 4:09:00 PM	
3/12/2010 4:21:00 PM	
3/12/2010 10:56:00 PM	
3/13/2010 9:15:00 AM	
3/13/2010 9:25:00 AM	
3/13/2010 10:39:00 AM	
3/13/2010 2:50:00 PM	
3/13/2010 6:33:00 PM	
3/13/2010 6:56:00 PM	
3/13/2010 7:09:00 PM	
3/14/2010 1:26:59 AM	
3/14/2010 2:00:00 AM	
3/14/2010 12:05:00 PM	
3/14/2010 2:42:00 PM	
3/14/2010 3:35:00 PM	
3/15/2010 4:18:00 AM	
3/15/2010 4:28:00 AM	
3/15/2010 5:37:00 AM	
3/15/2010 9:48:00 AM	
3/15/2010 9:56:00 AM	
3/15/2010 10:10:00 AM	
3/15/2010 10:21:59 AM	
3/15/2010 4:10:00 PM	
3/15/2010 7:14:00 PM	

RTTimeRange

Start Time: [?] End Time: [?]

Buttons: Apply, Refresh, Previous, Next



Resulting Spreadsheet

Microsoft Excel - 222ae968-8faf-4443-be5d-451962f0bfexml [Read-Only]						Type a question for help	
File Edit View Insert Format Tools Data Window PI-SMT Help						Arial 10 B I U	
F50 Maximum Shut-In Time Surpassed							
A	B	C	D	E	F		
1	Dataset	Dataset.Server	Dataset.Tag	Dataset.Context	Time	Value	
2	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/12/2010 3:39:00 PM	Minimum Pressure not Achieved	
3	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/12/2010 4:09:00 PM	Insufficient Plunger Fall Time	
4	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/12/2010 4:21:00 PM	Plunger Travel Too Fast	
5	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/12/2010 10:56:00 PM	Maximum Shut-In Time Surpassed	
6	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/13/2010 9:15:00 AM	Minimum Pressure not Achieved	
7	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/13/2010 9:25:00 AM	Plunger Travel Too Fast	
8	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/13/2010 10:39:00 AM	Insufficient Plunger Fall Time	
9	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/13/2010 2:50:00 PM	Maximum Shut-In Time Surpassed	
10	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/13/2010 6:33:00 PM	Minimum Pressure not Achieved	
11	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/13/2010 6:56:00 PM	Insufficient Plunger Fall Time	
12	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/13/2010 7:09:00 PM	Plunger Travel Too Fast	
13	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/14/2010 1:26:59 AM	Maximum Shut-In Time Surpassed	
14	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/14/2010 2:00:00 AM	Restriction in System	
15	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/14/2010 12:05:00 PM	Leak in System	
16	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/14/2010 2:42:00 PM	Leak in System	
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19	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/15/2010 4:28:00 AM	Plunger Travel Too Fast	
20	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/15/2010 5:37:00 AM	Insufficient Plunger Fall Time	
21	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/15/2010 9:48:00 AM	Maximum Shut-In Time Surpassed	
22	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/15/2010 9:56:00 AM	Minimum Pressure not Achieved	
23	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/15/2010 10:10:00 AM	Insufficient Plunger Fall Time	
24	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/15/2010 10:21:59 AM	Plunger Travel Too Fast	
25	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/15/2010 4:10:00 PM	Maximum Shut-In Time Surpassed	
26	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/15/2010 7:14:00 PM	Insufficient Plunger Fall Time	
27	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/16/2010 8:14:00 AM	Restriction in System	
28	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/16/2010 9:11:00 AM	Minimum Pressure not Achieved	
29	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/16/2010 9:21:00 AM	Plunger Travel Too Fast	
30	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/16/2010 11:14:00 AM	Insufficient Plunger Fall Time	
31	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/16/2010 3:25:00 PM	Maximum Shut-In Time Surpassed	
32	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/16/2010 5:06:00 PM	Minimum Pressure not Achieved	
33	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/16/2010 5:16:00 PM	Plunger Travel Too Fast	
34	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/17/2010 3:13:00 AM	Leak in System	
35	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/17/2010 6:38:00 AM	Maximum Shut-In Time Surpassed	
36	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/17/2010 10:04:00 AM	Insufficient Plunger Fall Time	
37	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/17/2010 10:06:00 AM	Minimum Pressure not Achieved	
38	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/17/2010 10:16:00 AM	Plunger Travel Too Fast	
39	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/17/2010 6:04:00 PM	Insufficient Plunger Fall Time	
40	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/17/2010 6:16:01 PM	Plunger Travel Too Fast	
41	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/18/2010 12:41:59 AM	Maximum Shut-In Time Surpassed	
42	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/18/2010 1:20:00 AM	Plunger Travel Too Fast	
43	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/18/2010 4:15:01 AM	Leak in System	
44	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/18/2010 9:28:00 AM	Minimum Pressure not Achieved	
45	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/18/2010 12:18:00 PM	Insufficient Plunger Fall Time	
46	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/18/2010 4:29:00 PM	Maximum Shut-In Time Surpassed	
47	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/18/2010 6:39:00 PM	Minimum Pressure not Achieved	
48	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/18/2010 7:09:00 PM	Insufficient Plunger Fall Time	
49	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/18/2010 7:21:00 PM	Plunger Travel Too Fast	
50	PLFlags	pnots275	PLFlags	uspo\fairfield\mimms creek\bass a-5	3/19/2010 1:28:00 AM	Maximum Shut-In Time Surpassed	
51							
Well Error Summary							
NUM SCRL							

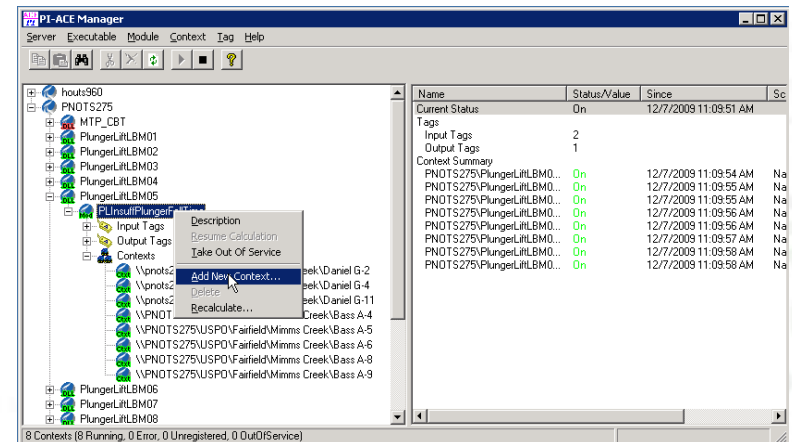


Pilot ACE Specifics

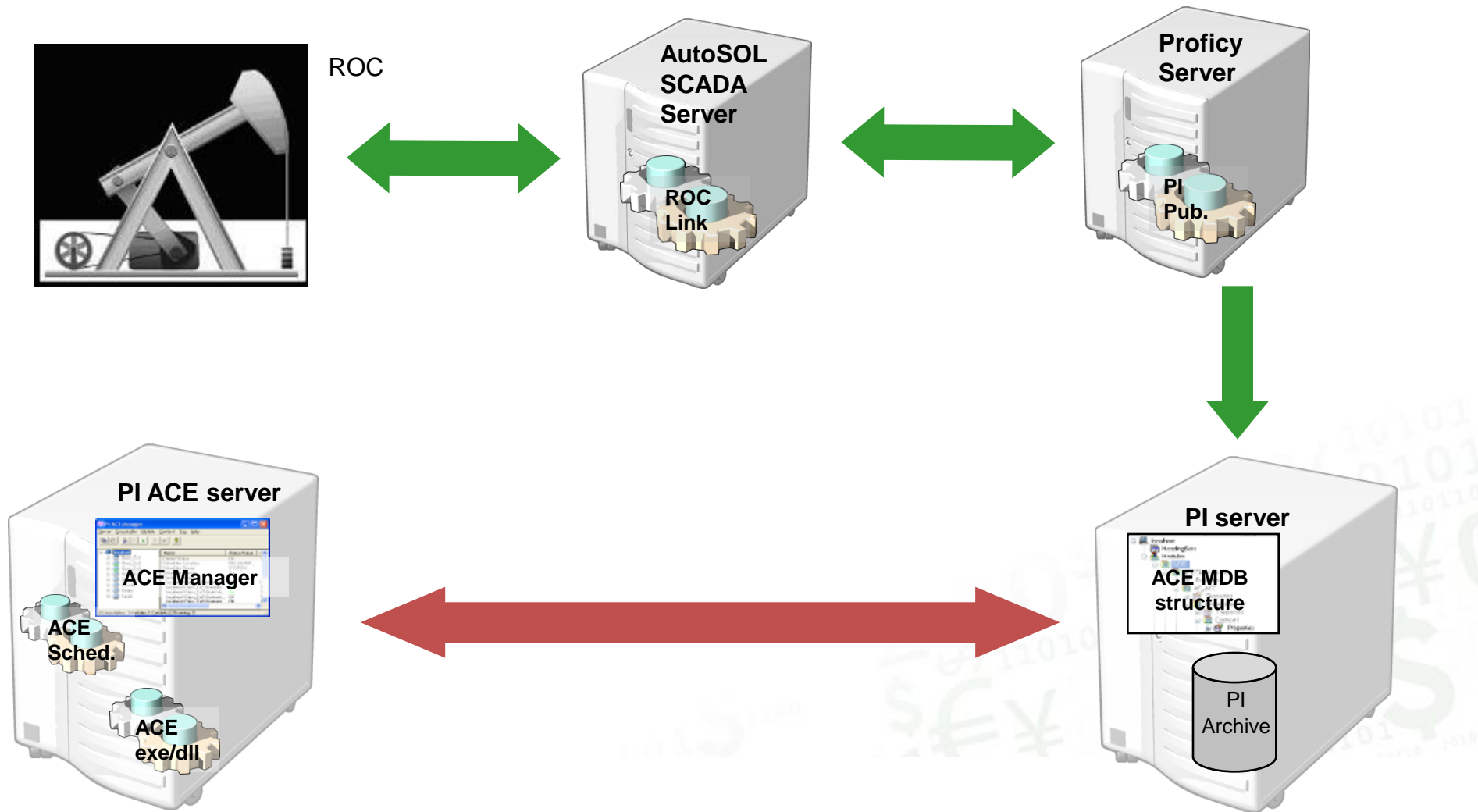
- A new well-state tag needed to be added for each well. The states are: Well Shut-In, Well Transition, Well Flowing.
- ACE kicks off the Well State Determination process every time a new value is written to the Valve Position Indicator tag.
- The remaining ACE calculations run based on the value of the Well-State tag.
- A new digital state tag was also added for each well to store current and historical error flags.



- All of the calculations have been developed generically to allow new wells to be added quickly and easily.



Fairfield SCADA and PI-ACE Architecture



FUTURE - Daily e-mail Spreadsheet

Microsoft Excel - PLWellAnalysis_20100308.xls

File Edit View Insert Format Tools Data Window PI PI-SMT Help Type a question for help

A16 Bass A-4

	A	B	C	D	E
1	Well	Error Flag	Timestamp		
9	Bass A-16	Plunger in Lubricator Error	Sunday, March 07, 2010 05:09 AM		
10	Bass A-17	Plunger in Lubricator Error	Friday, March 05, 2010 07:18 AM		
11	Bass A-17	Plunger in Lubricator Error	Saturday, March 06, 2010 04:41 AM		
12	Bass A-17	Flow Control Valve Leaking	Saturday, March 06, 2010 05:11 AM		
13	Bass A-17	Plunger in Lubricator Error	Saturday, March 06, 2010 07:22 AM		
14	Bass A-17	Plunger in Lubricator Error	Sunday, March 07, 2010 07:14 AM		
15	Bass A-17	Plunger in Lubricator Error	Sunday, March 07, 2010 03:20 PM		
16	Bass A-4	Restriction in System	Friday, March 05, 2010 05:29 AM		
17	Bass A-4	Insufficient Plunger Fall Time	Friday, March 05, 2010 05:38 AM		
18	Bass A-4	Maximum Shut-In Time Surpassed	Friday, March 05, 2010 05:51 AM		
19	Bass A-4	Leak in System	Friday, March 05, 2010 11:04 AM		
20	Bass A-4	Over-Range Gas Meter	Friday, March 05, 2010 01:46 PM		
21	Bass A-4	Plunger Travel Too Fast	Friday, March 05, 2010 01:51 PM		
22	Bass A-4	Insufficient Plunger Fall Time	Friday, March 05, 2010 08:02 PM		
23	Bass A-4	Leak in System	Friday, March 05, 2010 08:08 PM		
24	Bass A-4	Maximum Shut-In Time Surpassed	Friday, March 05, 2010 08:15 PM		
25	Bass A-4	Over-Range Gas Meter	Saturday, March 06, 2010 04:10 AM		
26	Bass A-4	Plunger Travel Too Fast	Saturday, March 06, 2010 04:15 AM		
27	Bass A-4	Insufficient Plunger Fall Time	Saturday, March 06, 2010 08:25 AM		
28	Bass A-4	Maximum Shut-In Time Surpassed	Saturday, March 06, 2010 08:38 AM		
29	Bass A-4	Leak in System	Saturday, March 06, 2010 11:31 AM		
30	Bass A-4	Over-Range Gas Meter	Saturday, March 06, 2010 04:33 PM		
31	Bass A-4	Plunger Travel Too Fast	Saturday, March 06, 2010 04:38 PM		

Sheet1 Sheet2 Sheet3

Ready NUM



Benefits

- Reduce Lost Production
- Reduce Maintenance
- Opportunity to focus on higher value items
- Operators are better able to prioritize their daily routine
- Fewer problems “slip through the cracks”
- Conservative Estimate



Conclusions

OSIsoft Real-Time Infrastructure

- Visibility into Operations
- Separation of consumers
- Application Platform

