



Turning Insight into Action

Presented by

Don Smith

OSIsoft



What we have been doing

- Highlights of the PI System
 - Scaling
 - Reliability/HA
 - Portal, rich client
 - Partners



Insight tools

- Trends
- Analytics
- Context, PI AF, PI Batch

- Data
 - Connectivity
 - Servers
 - Data Access

- Information
 - Analytics
 - Trending
 - Graphics
 - Reports

- Insight
 - Humans
 - Models
 - Systems

- Action
 - Autonomous
 - Workflows
 - Schedule
 - Hard work

Turning **insight**
into **action**.

Entergy's "big catch"

Entergy christened its Performance Monitoring and Diagnostic Center several years ago to leverage the expertise of its most senior operators and technicians across the company's entire fleet of plants. The center also makes use of advanced software tools that increase plant availability and reliability by identifying equipment issues before they become major problems. The center last year.

By Dr. Robert Peltier, PE

Entergy has a long history in performance monitoring, beginning with the first implementation of its Operations Information System (OIS) over a decade ago. The introduction of market competition for reliable, low-priced power drove the investment in new data collection and evaluation tools at the plant level.

About the same time as the OIS was introduced, Entergy embarked on a best-evaluation of its entire fleet. One of the findings of that study was an adjustment of appropriate plant staffing levels that was based on routine plant operations and maintenance. The industry's long-term trend reflected the industry's long-term trend to a market-driven power supply system. Plant staffing was reduced to minimum levels during those early market competition.

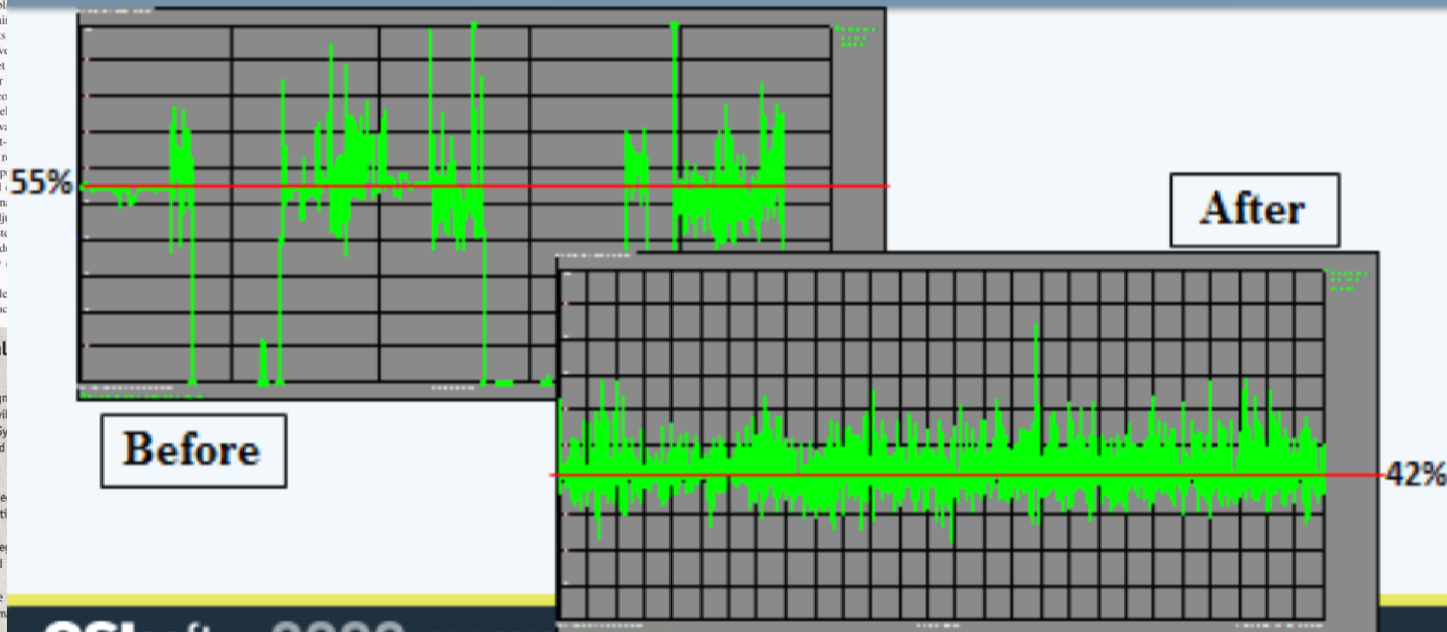
The OIS at the time was a simple data-driven program used to facilitate access to plant data.

Entergy's PM&DC goal and objects

Establish monitoring and diagnostic standards and processes that will leverage Operations Information System information and achieve increased efficiency through:

- Early identification of changes in equipment physical, thermal, operational and environmental performance.
- Improved ability to mitigate declining equipment condition and performance.
- Improved ability to maximize value, considering current market opportunities.
- Leveraging expertise and technology.
- Enhanced teamwork.

...Lowers Boiler Gas Consumption



OSIsoft. 2009 USERS CONFERENCE SAN FRANCISCO



Business are faced with challenges

- Production and operation costs
- Sustainability in all aspects of their business
- Respond to customer demands
- Innovate on products, operations, marketing
- **Act on emerging opportunities**



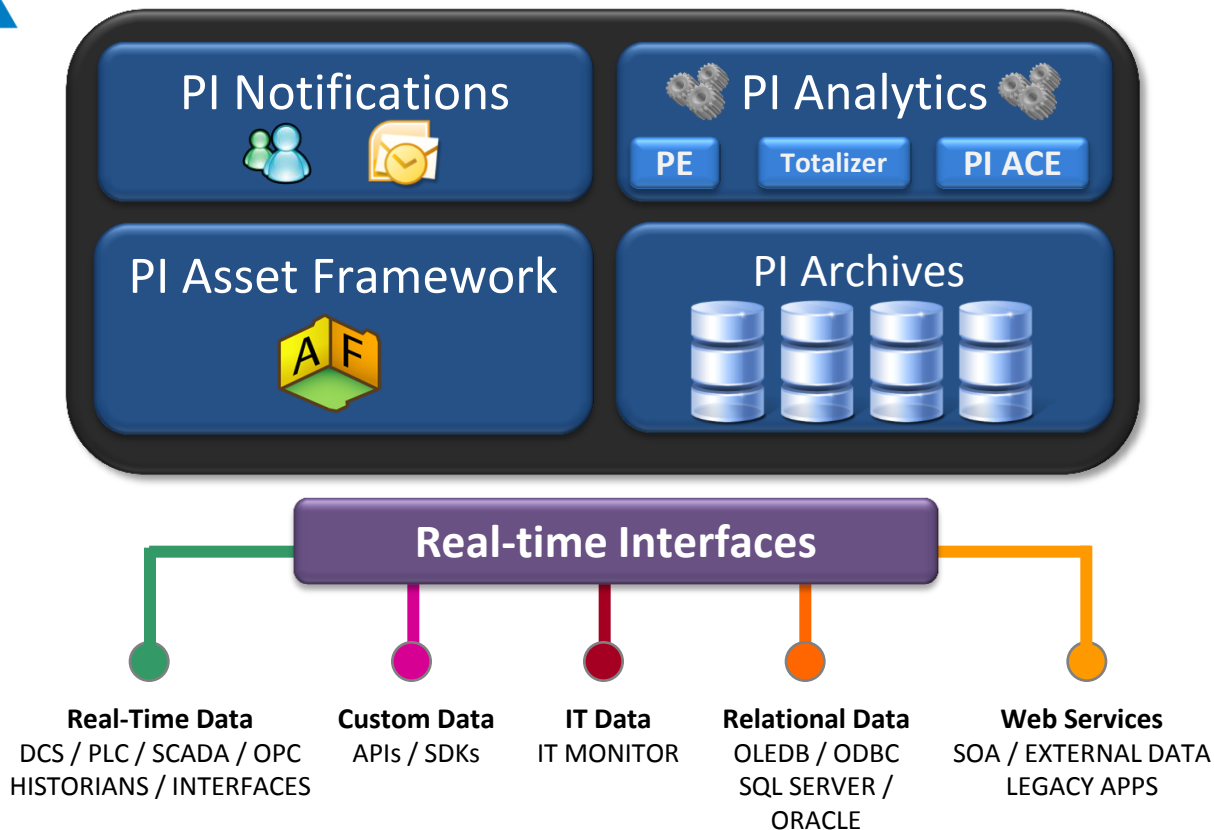
Today's Business Faces

- Exponential quantities of data
- Need to respond and make decisions in real-time
- Global demand and competition
- Rapidly changing technology

- **Are you listening to your data?**



PI System 2010



Windows Integrated Security



High Availability



64-bit product



Virtualization



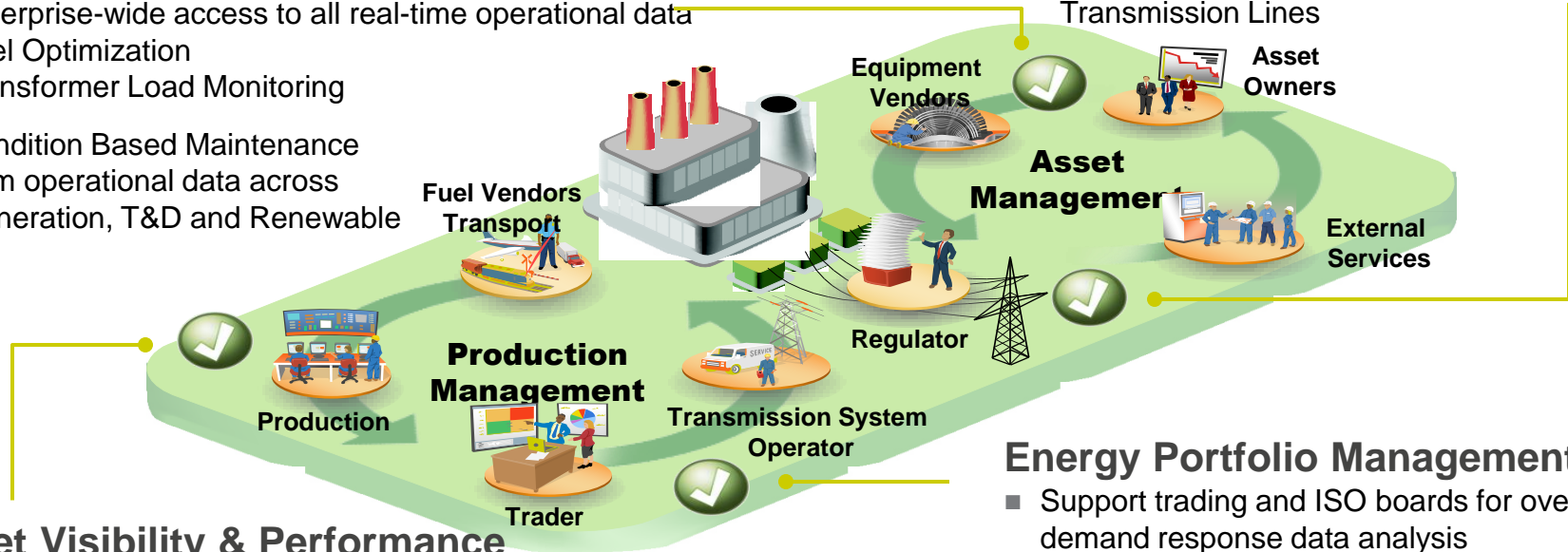
Smart Grid Enabled by Real-time Data

Optimized Asset Operations and Maintenance

- Asset operating conditions
- Enterprise-wide access to all real-time operational data
- Fuel Optimization
- Transformer Load Monitoring
- Condition Based Maintenance from operational data across Generation, T&D and Renewable

Asset Safety & Compliance

- Environmental data monitoring and alerting
- Wide Area Grid Monitoring -Phasor monitoring of Transmission Lines



Asset Visibility & Performance

- Operation decision support considering technical constraints as well demand and economic data

Energy Portfolio Management

- Support trading and ISO boards for overall demand response data analysis

Utility Business Model Evolution

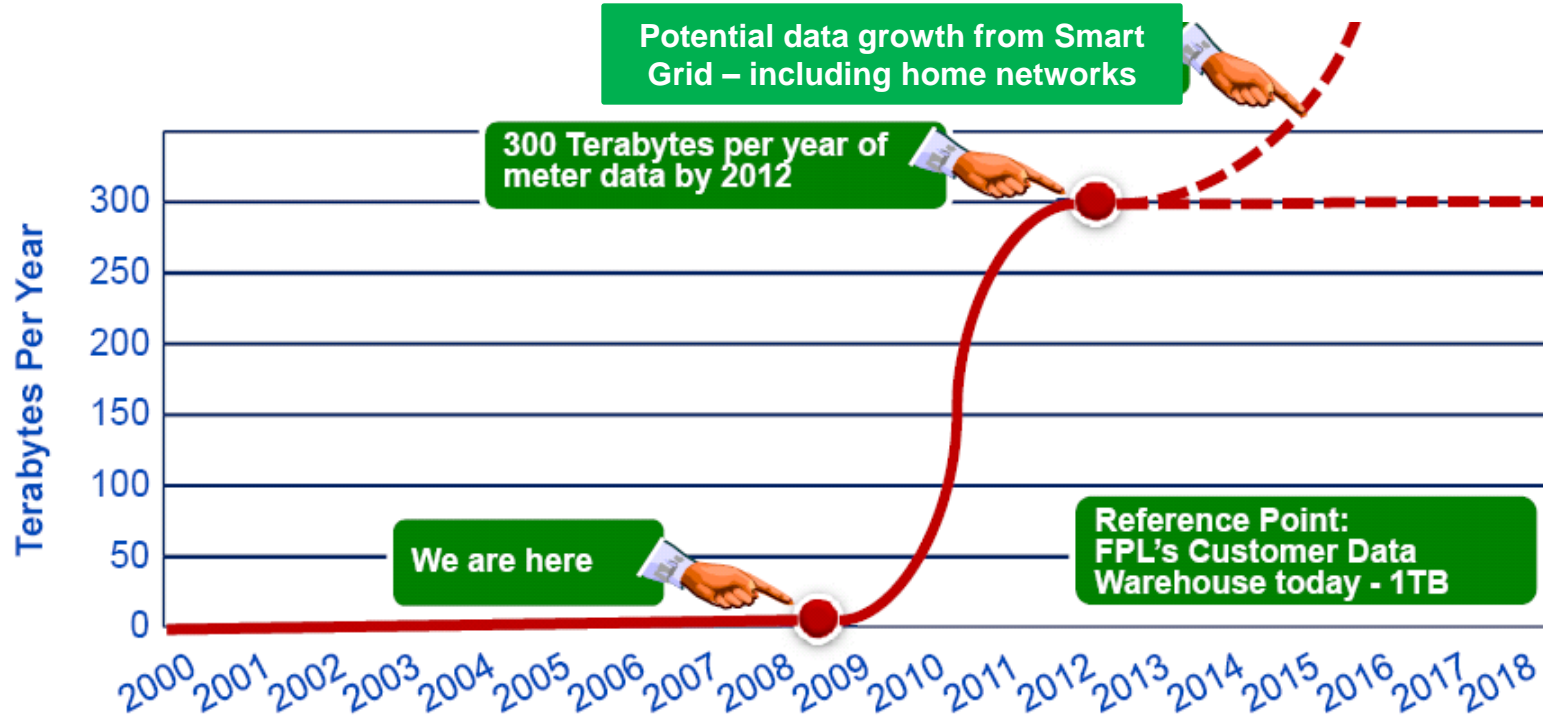


Energy Delivery



Energy Delivery +
Energy Information
Management

Data, Data, and More Data



AMI and Smart Grid will increase the amount of measurement and control points far beyond anything we have today. How can we leverage this data to compete?

Proliferation of People & Devices

2013

There Will Be

ONE TRILLION

Devices Connected to the Network,

up from **35 BILLION** in 2010



Cisco IBSG

Saudi Aramco



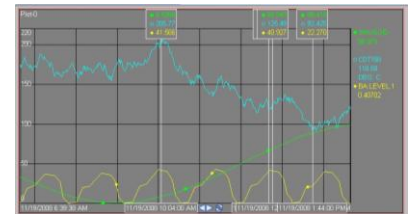
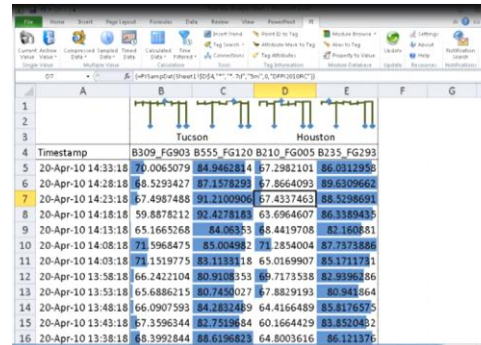
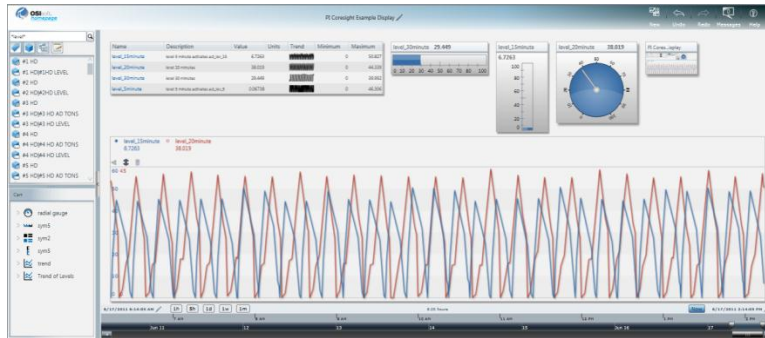
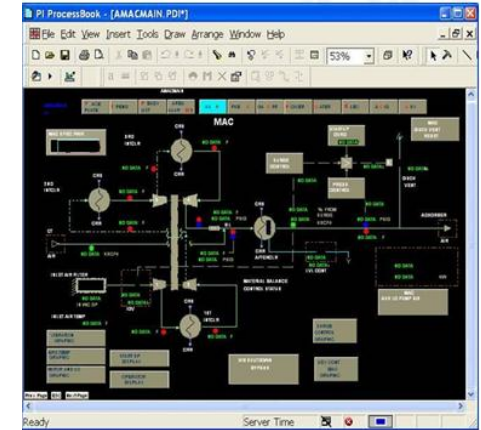
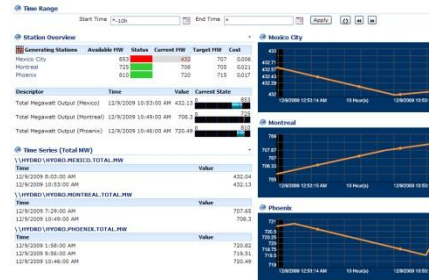
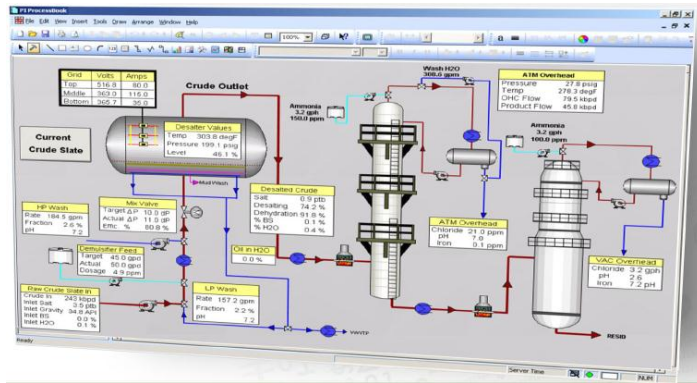
Clip from 60 Minutes depicting the "Command Center" at Saudi Aramco.

<http://vimeo.com/2463494>

Saudi Aramco



PI System Clients – Visualization Tools



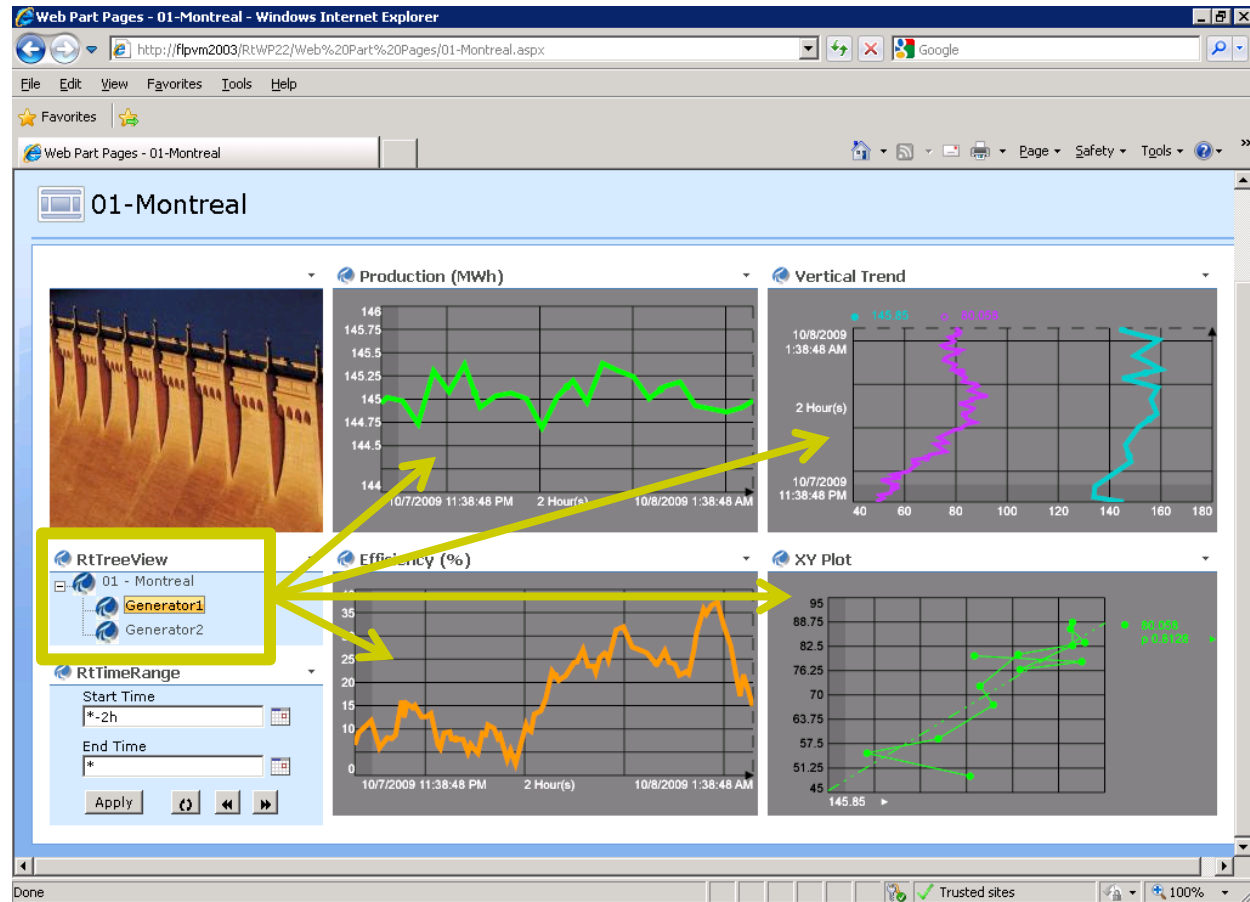
California ISO – Monitoring Center



California ISO – Monitoring Center



Context-based Displays using PI AF



PJM



<http://www.youtube.com/watch?v=vWvh9xl-oZo>

Complex Event Processing (CEP)

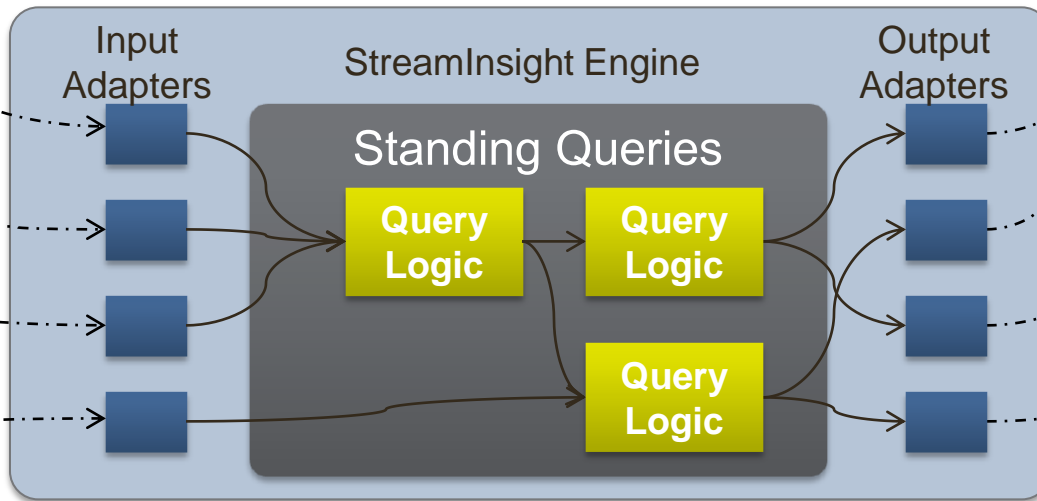
StreamInsight
Development in C#, LINQ



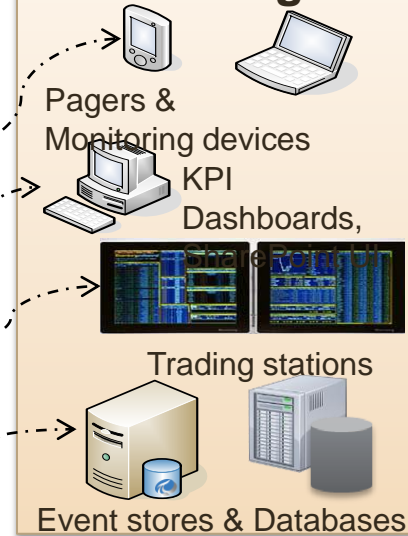
Event sources



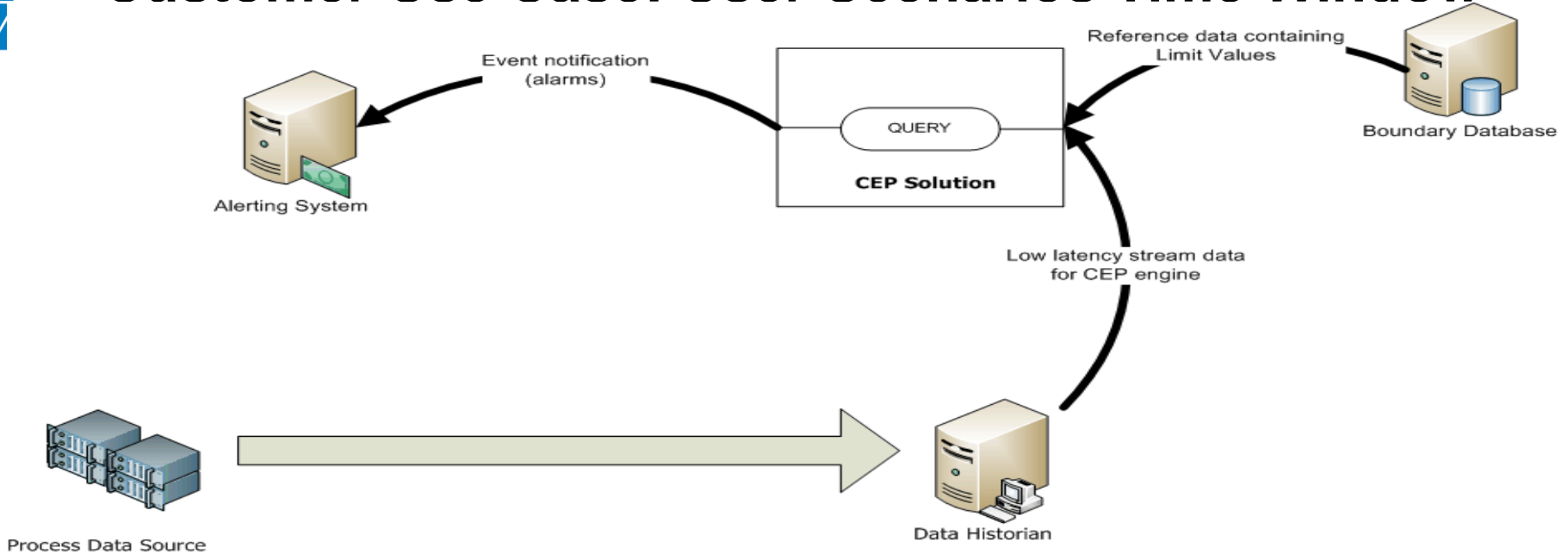
StreamInsight Application or Hosted Query



Event targets

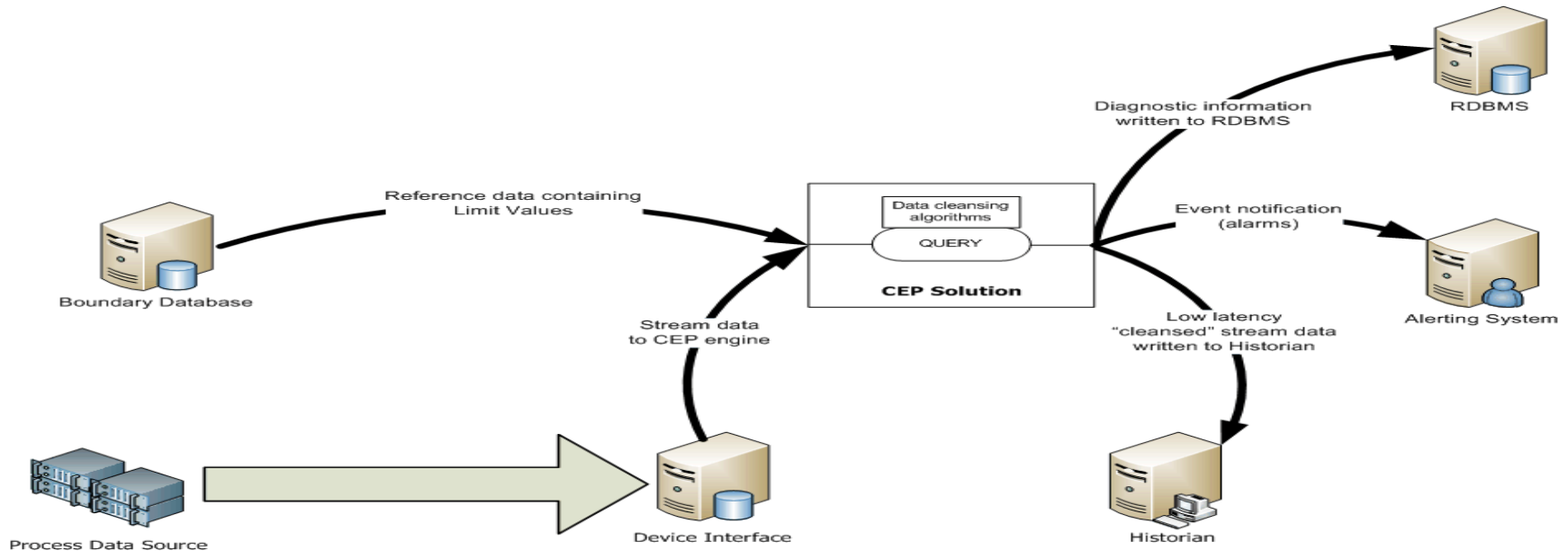


Customer Use Case: User Scenarios Time Window



Detect pattern-based process data events (e.g. limit exceeded) in moving time windows and report the non-conformance immediately

Customer Use Case: User Scenarios Data Quality



Analyze high speed process data and associated diagnostic information to identify suspect data; call routines to “cleanse” suspect data and output the processed data and diagnostic information; recognize critical events that need to be passed on immediately.

Microsoft Power Pivot

OSIsoft / Microsoft BI Stack



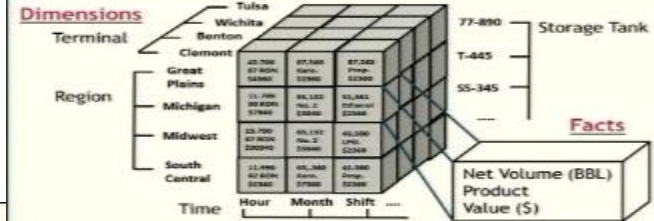
Multidimensional Data Analysis

Operational Intelligence

Equipment Benchmarking: Fuel Gas Efficiency

Fuel Use Per Ton	Model	Extruding	Cooking	Milling
Flame-On	FO-000	3.31	3.96	3.62
Boiler Engineering	BE-001	3.49	3.98	3.44
Hot Spot	HS-000	3.50	3.13	2.81
South Brothers	SB-000	3.75	3.09	3.75
WPC, Limited	WPC-000	3.81	3.10	3.81
Inference	INF-000	3.81	3.81	3.81
Grand Total		3.48	3.48	3.48

Multidimensional Data "Cube"



resting
sions), to



Multidimensional Data Analysis

- Optimized, memory-resident data "cubes"
- Scorecards, reports, pivot tables and charts
- Traditionally, a server-based, IT project
- Now, self-service BI for the Information Worker
- Enables Operational Intelligence

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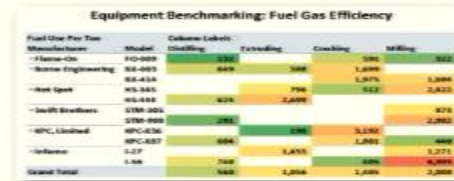
Product Inventories and Valuation



Operational Intelligence



Operational Intelligence



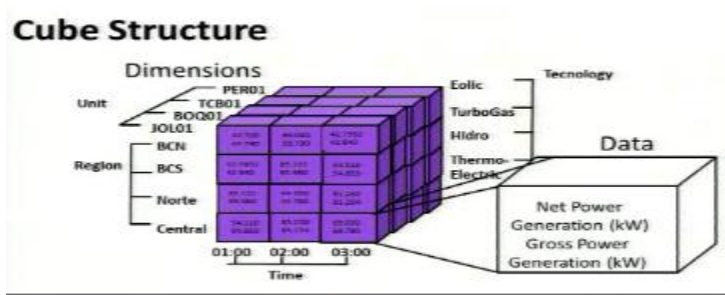
Customer Use Case : CFE

PI AF Hierarchy

Built Complete Hierarchy
For Area, Central, Type of Generation Unit

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Cube Structure

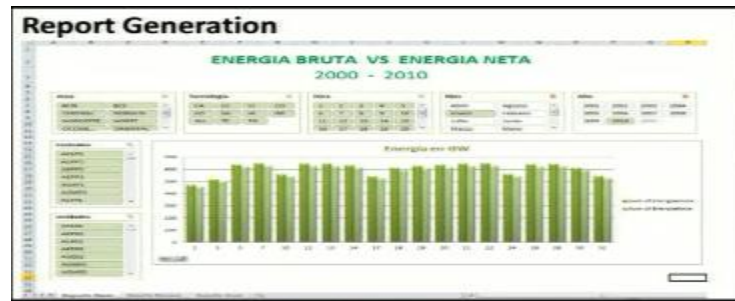
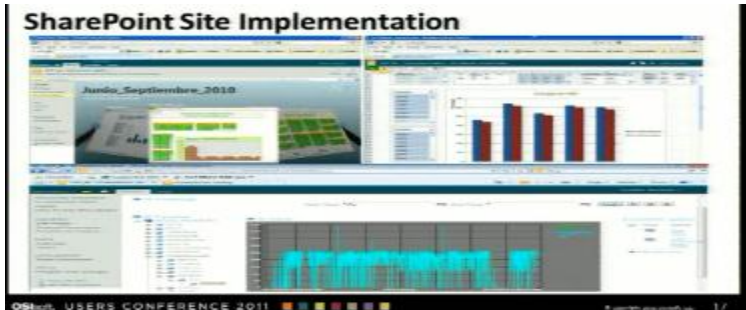


End Users PowerPivot Reports

- Internet Explorer 8
- Silverlight
- Office 2010
- PowerPivot for Office 2010
- PI SQL Commander
- PI System Explorer 2010
- PI DataLink 2010



Customer Use Case : CFE Sharepoint, PowerPivot with PI System



Tangible Benefits

- Providing business awareness
- Incorporating business process knowledge
- \$\$\$\$\$ SAVINGS:
 - 11,520,000 SMX pesos per unit per day
 - 42,048,000 SMX pesos a year if operation availability of one unit improved by 1%

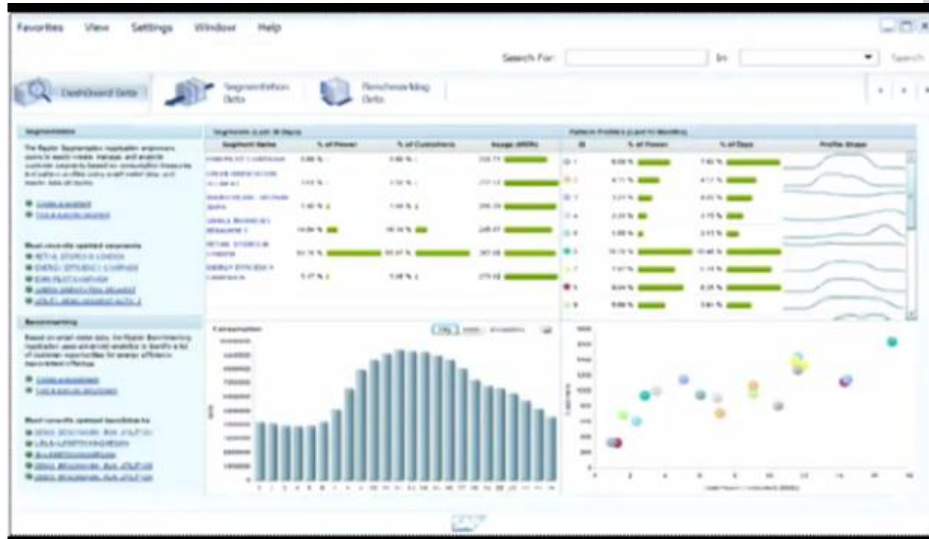
Marginal Cost (CM) - Cost Integral (CI) * 24 hours/day * Max. Efficiency Generating Unit
 Taking Petacalco Unit 7 (U7 PEO) with maximum efficiency of 640 MW

- The marginal cost is taken from a marginal unit that may be changing for 24 hrs a day
- For first time the marginal unit was 3,320 SMX pesos, and PEO U7 was generating 548 SMX pesos.
- $CM (1320) - CI (548) = 772$
- To repeat for the remaining 25 hrs with marginals divided by 24 units per day, average: $CM - CI = 750$

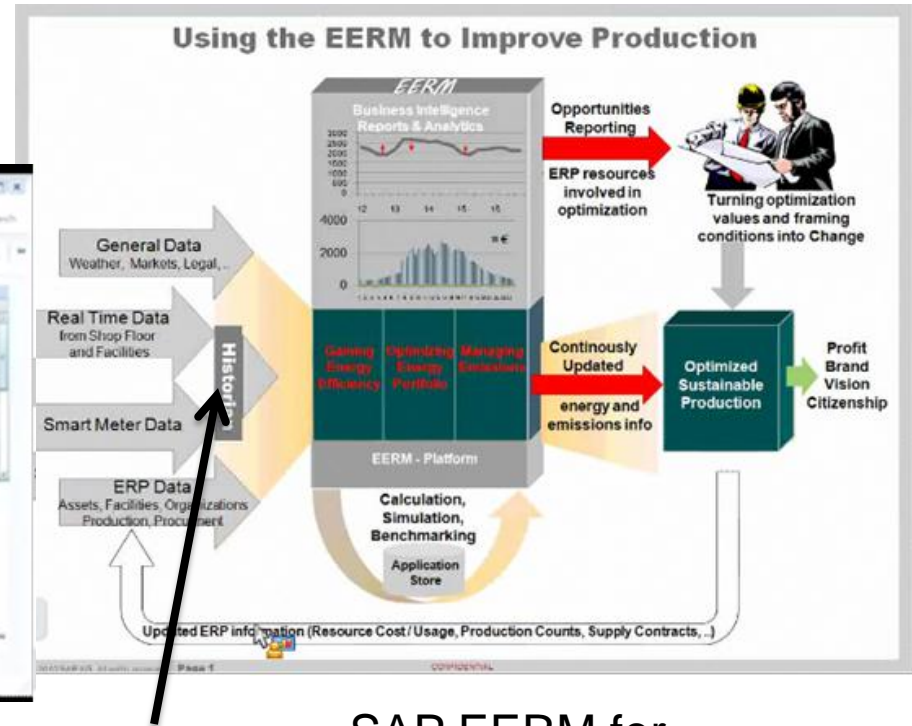
By improving availability of one generating unit by 1% of the year (3.65 days), the savings:

42,048,000.00 SMXN (aprox. 3,446,557.00 \$USD) *CFE has 779 generation units*****

In-Memory Computing SAP HANA



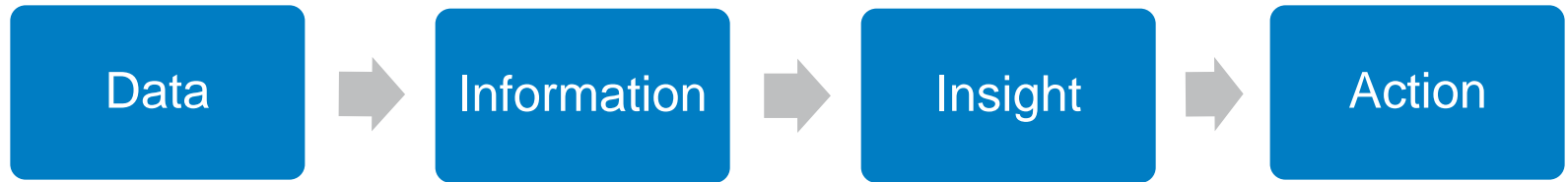
Centrica Customer analysis
Meter data for OSIsoft



OSIsoft PI System

SAP EERM for
Energy Management

Turning Insight Into Action



Refinery Operations

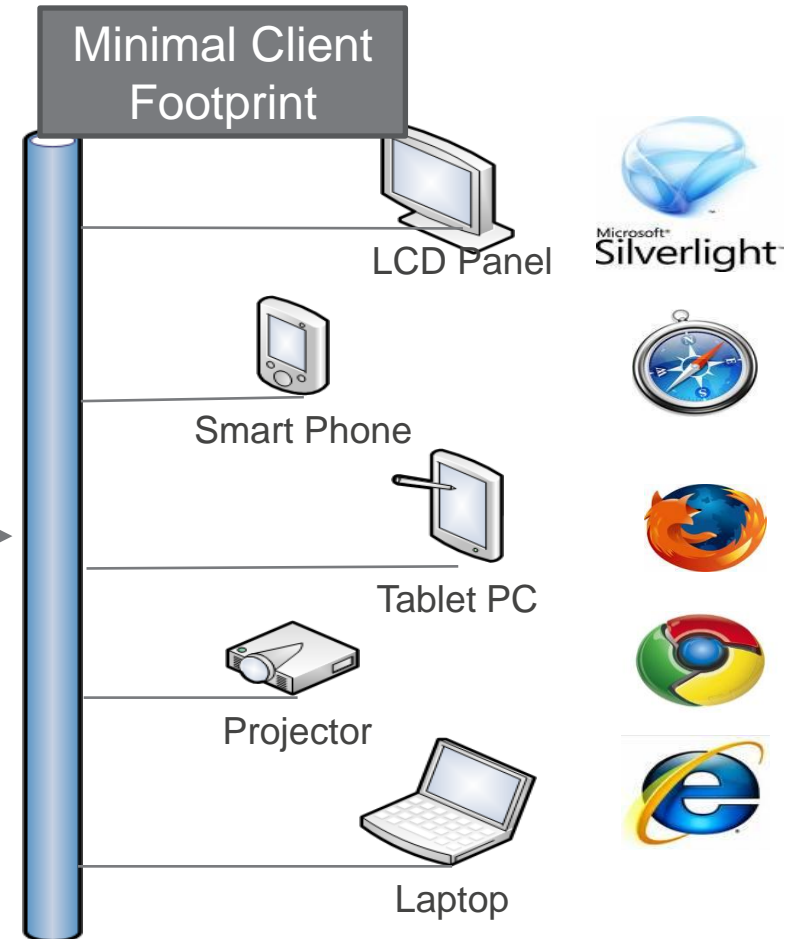
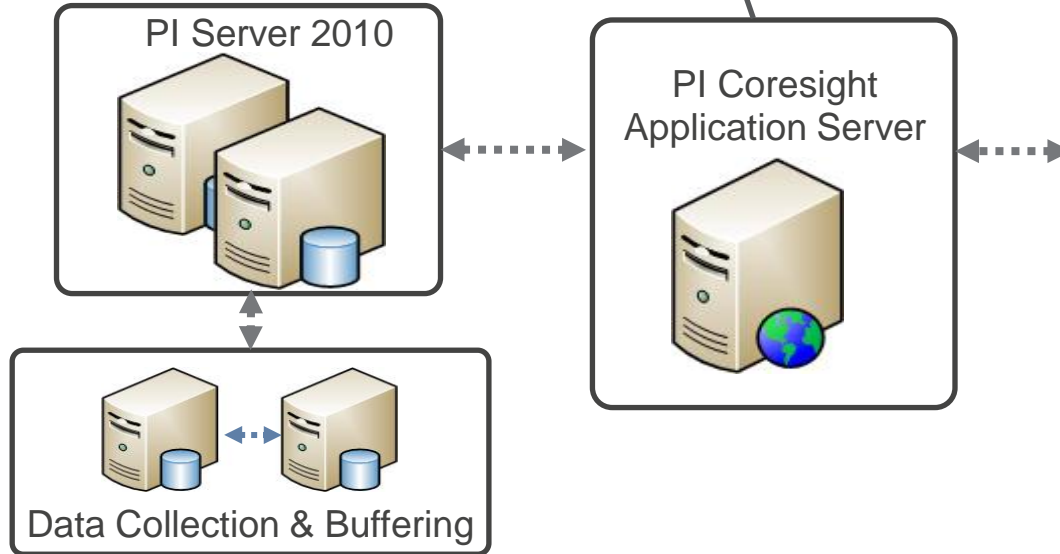


PI Coresight



PI Coresight

Can be standalone
or combined on
another machine



Sustainability

Real-time Data maps to Sustainability

By balancing social, environmental, and economic risks and opportunities, you can reduce waste, save money, and more importantly, protect your brand.

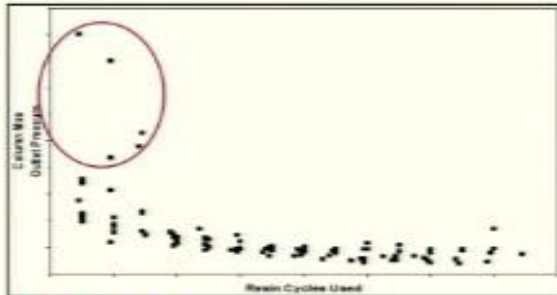
Executive Management	Benchmarking and Analytics			
Environment, Health & Safety	Environmental compliance	Process Safety		
Operations	Facilities Energy Management	Production Energy Management	Smart Grid Participation	Carbon Management
Supply Chain	Traceability and Recall	Green Logistics		
Product and Asset	Product Quality	Asset Management	Water Management	Product Carbon Footprint
Consumers	Residential Energy			
IT	Green IT	OSIsoft PI System		

Genentech Transforms Data with Statistical Modeling

Enabling Manufacturing Summary Statistics Analysis Using the PI System

Summary Statistic Example 1: Filter Fouling Issue

- Investigated 2 summary statistics tracked for a Chromatography process step: Resin Cycles Used vs. Column Max Outlet Pressure for last 2 campaigns (~100 runs)
- Observed the pressure issue only occurred when Resin Cycles Used less than threshold
- Using this information performed a multivariate analysis to find variables that had an effect on Column Max Outlet Pressure



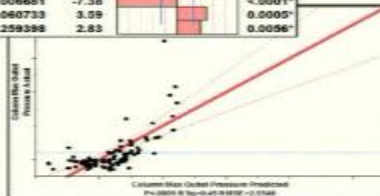
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Summary Statistic Example 1: Filter Fouling Issue

Table 1: Parameter Estimates

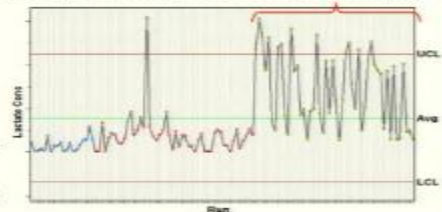
Term	Coefficient	Std Error	t-Value	Prob> t
Resin Cycles Used	-0.945276	0.006681	-7.38	<.0001*
Lactate Concentration	0.2178576	0.060733	3.59	0.0005*
Harv Unit[U_CENT_X474]	0.7251531	0.259398	2.83	0.0056*

- The multivariate analysis explored for changes in the response variable (Column Max Outlet Pressure) in response to 3 input variables:
 - Resin Cycles Used
 - Lactate Concentration (byproduct of cells)
 - Harvest Unit
- The input variables account for around 45% of the variation observed in the Max Outlet Pressure



Summary Statistic Example 2: Shifts in Process Step Performance

- Certain processes have increased variability around lactate generation at the production stage
- Although Lactate does not impact product quality, it appears to impact protein production so it is an important parameter to monitor
- OSIsoft tools have helped collected and monitor lactate results; they allow for better process understanding
- This is a good visual example of increase process variability





Thank you

