

Presented by

Richard Coutenceau and Pierre Vella

- About EDF
- Before the PI System: the early stages of Industrial Information System
- The SI<sup>2</sup> Project
- PITHER: Core Products & Architecture
- Applications samples
- MDM or how to deal with complexity
- Lessons learned

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#### **About EDF**

- Founded in 1946
- From Former French state-owned Operator...
- ... To World Energy Leader
  - Nuclear: 58 Units (France) / 74,66 GW worldwide
  - Hydro: 20 GW / 440 plants (France)
  - Fossil: 23 units (coal, fuel, GT, CCG) in France, 35% of EDF Group Generation Capacity
- 159,000 employees
- 37 mn, clients worldwide
- 65 bn. € revenue (2010)
- Generation 95% CO<sub>2</sub>-free in France





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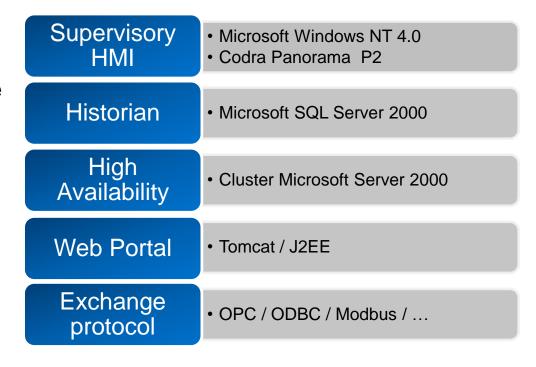
# Before the PI System: the "early stages" of Industrial Information System

#### Supervisory HMI

- Late 1990's: SITHER
- All thermal units in France

#### Historian & Web Portal

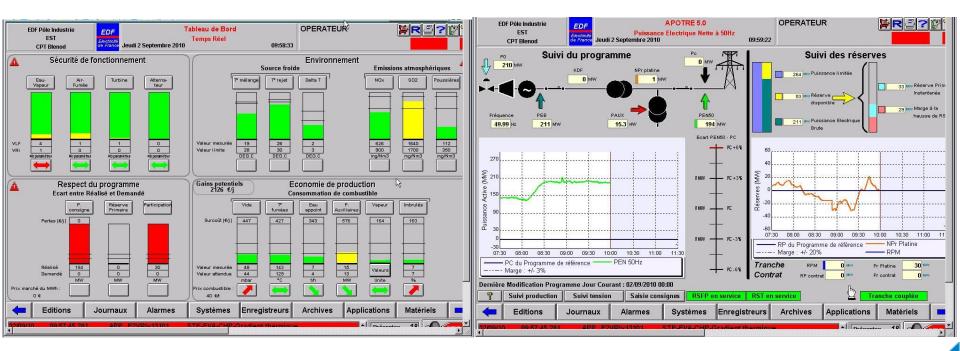
- Early 2000's: DIIRECT
- All thermal units & Hydro Control Centers in France
- IPP's in Mexico, Brazil,
  Vietnam (Cycle-combined power plants)



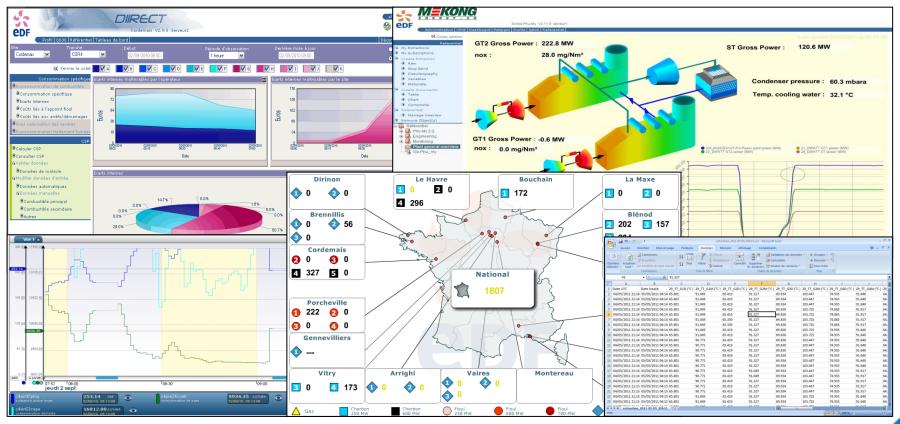
#### Before the PI System: Supervisory HMI - SITHER

Operator's Dashboard

Generation Program /Services to the Grid



# Before the PI System: Data Historian & Web Portal: DIIRECT



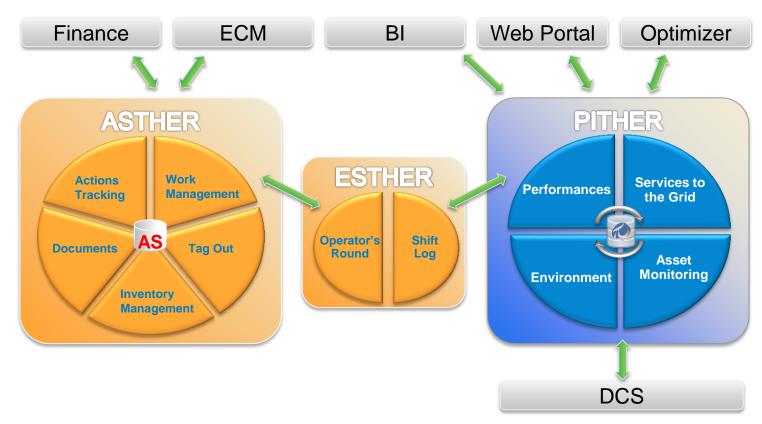
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#### The SI<sup>2</sup> Project

#### Objectives:

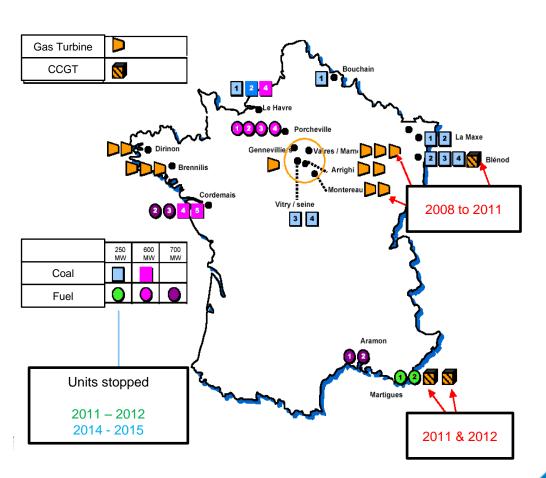
- to close the gap between Process Control & Corporate Information System
- to benefit from the best off-the-shelf software for specific purpose (Data Infrastructure, Performance monitoring, Environment monitoring, Vibration monitoring etc.)
- to share best practices within the EDF Group
- First decision: to build a New Industrial Information System for the new Units first, then for the remaining & renovated Units
- Second Decision: to use OSIsoft's PI System as a Data Infrastructure and core solution for the new Information System and as the result of it's leadership for Utilities
- Third Decision: to use an EAM for Maintenance, add mobility for Operation & Maintenance team, and link the different systems together

## Scope of SI<sup>2</sup>: Main Applications



#### Scope of SI<sup>2</sup> Project

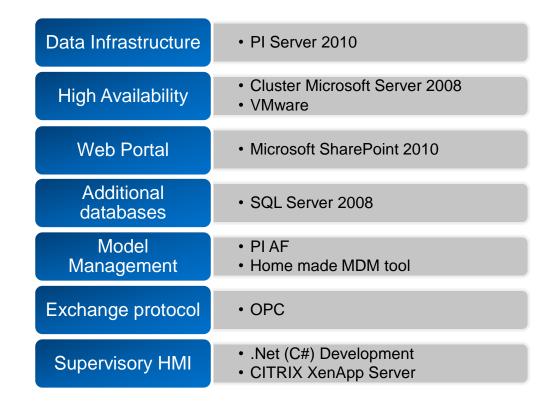
- French Thermal Division
- 10 Units stopping between 2011 & 2015
- Erection of 8 new Units between 2008 & 2012
  - 3 x Cycle-Combined Power Plants (2011-2012)
  - 5 x Gas Turbines (2008-2011)



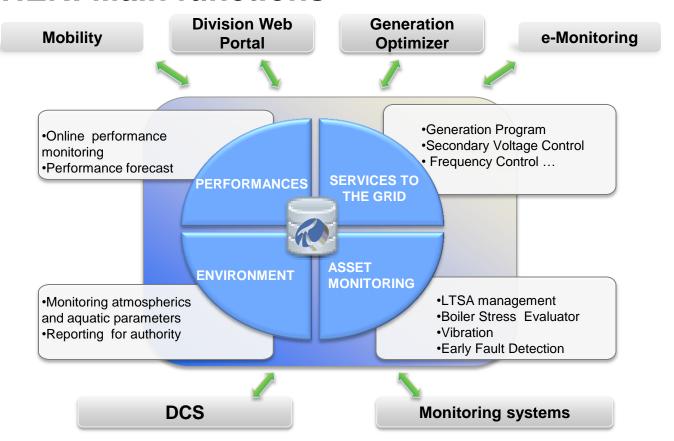
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#### **PITHER: Core Products**

- One product: PITHER
  - Historian & Web Portal
  - Supervisory HMI
- 3 Cycle-Combined Power Plants
  - Blénod: 1 x 440 MW
  - Martigues: 2 x 400 MW
- 8 Gas Turbine
  - 180 MW units

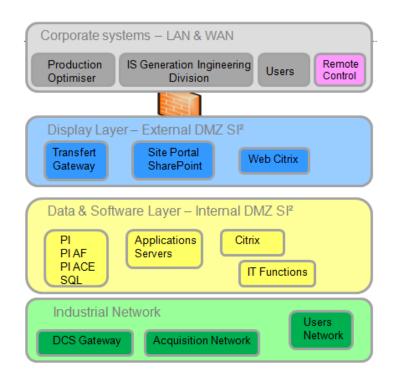


#### **PITHER: Main functions**



#### SI<sup>2</sup> Project: work in progress

- Design of a new architecture: done
- Connection to DCS: done
- Deployment: done
- Integration of off-the-shelf software: in progress
- Development: in progress



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  - Services to the Grid
  - Asset Management
  - Environment (dealing with the integration of off-the-shelf software)
  - Generic applications
- MDM or how to deal with complexity
- Lessons learned

#### Services to the Grid

A set of applications for the Operator to monitor:

- The fulfilment of Grid requirements (Frequency, Voltage)
- Status of Operation with Power diagrams:
  - X-Y Diagram for Active/Reactive Power
  - X-Y Diagram for Voltage/Reactive Power
- Power Generation according to the Optimizer requirements:
  - Display of day D and D+1 Generation Program
  - Control of feasibility
  - Changes management
  - Real-time Dashboard

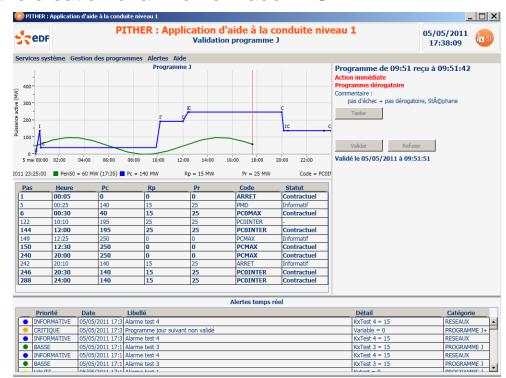
# **Services to the Grid: Program Management**

Specific HMI and graphical needs led to the creation of an home-made PI SDK

based client (.NET)

 Alerts sent to DCS through PI OPC Interface

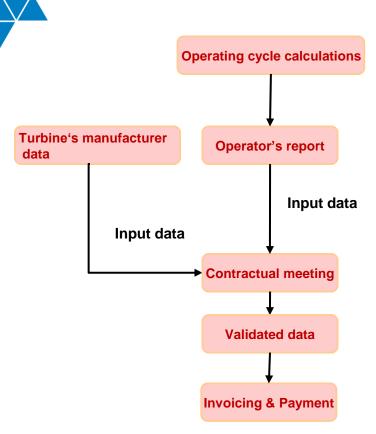
- Model in PLAF
- PI Totalizers
- Use of additional SQL database



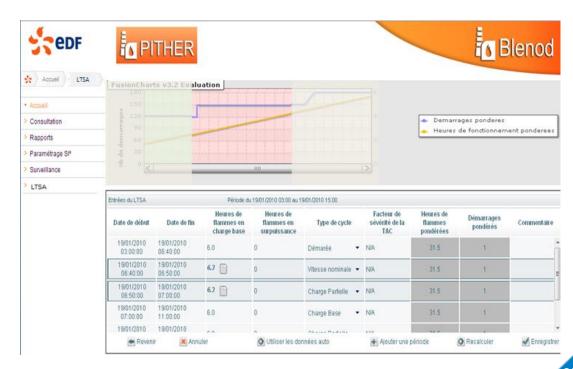
## **Asset monitoring: LTSA management**

- LTSA: Long Term Service Agreement with Gas Turbine manufacturer for maintenance.
- Requires the calculation of « Equivalent Hours of Operation » and « Equivalent Starts »
- These calculations are key for maintenance events and warranty of the machine
- Contractual meeting with turbine manufacturer on a monthly basis to review events, operation (through these calculations), maintenance activities, and terms of payment of this contract.

# **Asset monitoring: LTSA management**



- Specific Web App using PI SDK & PI AF SDK
- Calculations in PI ACE, model in PI AF



#### **Environment**

- Authority's tendancy is to require Utilities to have a specific/dedicated system → a specific PI SDK based application was not suitable
- First need: to integrate a specific off-the-shelf application into PITHER
  - Through PI OPC Server
- Second need: to consolidate environmental data into the PI System for global reporting and Operator's dashboard
  - Through PI OPC Interface

#### **Environment**

Environment calculations and data acquisition

Off-the-shelf software

Dashboards

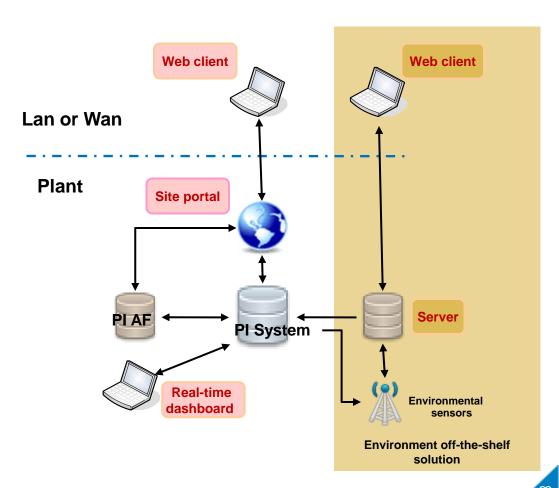
Custom .Net app

Reporting

- Custom Webapp
- Reporting services

**Data Model** 

• PI AF



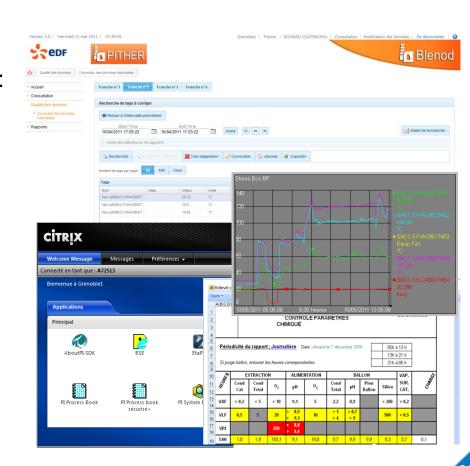
# **Generic applications**

Specific development for generic needs:

- Dashboards
- Reporting
- Data correction

Standard PI System clients accessible through CITRIX:

- PI ProcessBook
- PI DataLink

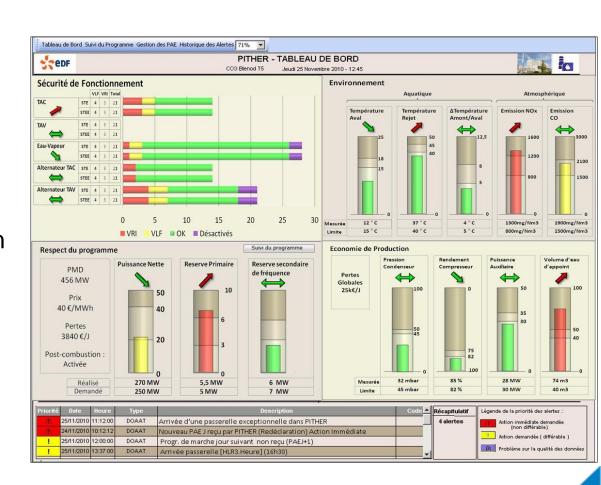


#### **Dashboard**

Available in control room

A tool for real-time operation

- Home-made PI SDK based client (.NET)
- Configuration in PI AF



# Reporting

- Standard reports
- User's custom reports
  - Data, Trends, Svg import
- A custom webapp
- Export to Excel & PDF



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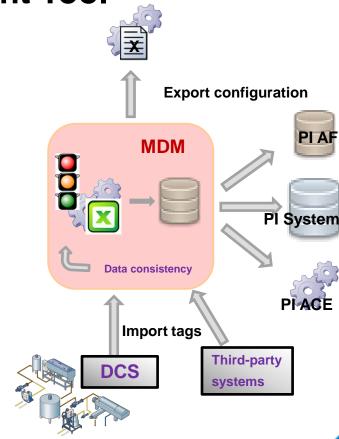
# How to deal with complexity?

#### Complexity?

- A great deal of applications
- Specific development & off-the-shelf software
- Input and Output data between the different applications
- Direct interaction with real-time operation
- Lots of data!
- Different people for maintenance and future developments

**Solution: Master Data Management Tool** 

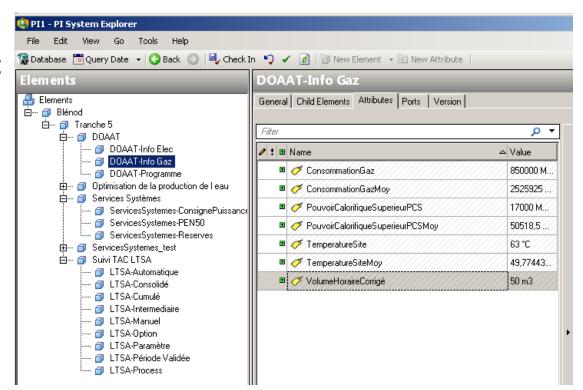
- A custom MDM tool (XML based)
- One reference database for all data
- One centralized configuration tool
- Several custom tools to manage
  - PI Tags & Interfaces configurations
  - PI ACE calculations & dependencies
  - PI AF data model
  - Dependencies with third-party software
- Additional reporting to check data consistency



#### **Master Data Management Tool**

Interface Data Model used for:

- Dashboards
- Reporting
- Tag Search



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# **Lessons Learned (1/2)**

#### EDF context:

- Several 10 year-experienced people on Industrial Information System at EDF
- Two different projects have started to use the PI System today (Hydro project aiming at collecting 1 million tags)

#### Data Infrastructure

- PI System is really fast for retrieving/displaying lots of data
- Reliable PI OPC Interface
- Web Portal
- PI JDBC: a new alternative to SharePoint

## **Lessons Learned (2/2)**

#### Client

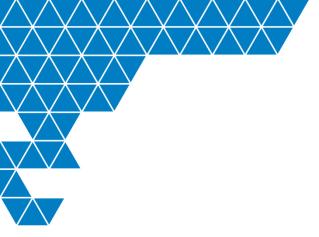
- PI ProcessBook vs. .Net Client?
  - depends on your needs
  - PI SDK and PI AF SDK are here for you

#### **System Integration**

- Project size required a specific solution to reduce complexity
- Security issues to be addressed at the beginning

# **Next steps**

- January 2009: start up of the SI<sup>2</sup> project
- 2010 2011 : design & implementation
- September 2011 : COD on first CCG power plant
- 2012 2015 : deployment on the rest of the units



# Thank you