

## OSIsoft REGIONAL S SEMINARS S The Power of Data

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## **OSI**soft. REGIONAL SEMINAR 5 S The **Power** of **Data**



## Infrastructure for **Streaming Data** and Events: **The PI System**

Presented by



### **Characteristics of Big Data**

508		
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		8 1 1
1 10 10		1 14
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Volumo





Analytics



#### Structure



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# PI SERVER 2012





## PI System as Infrastructure

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### Capabilities of the PI System



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## **PI System Overview**



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## **PI System Overview**



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## PI Data Archive

### **INFRASTRUCTURE** Highway for your data

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Tacoma Portland Dearborn St

Airport

90 EAST Bellevue Spokane

ONLY O.K.

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### **PERFORMANCE** Move your data faster

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### **RELIABILITY** Most stable system for your data

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### **MANAGEABILITY** Bring all your data online

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## PI Asset Framework

### **A Complete Picture of Your Asset**

#### **Real-time Values**

- Inlet pressure
- Inlet flow
- Ambient temperature

#### **Asset Details**

- Name
- Make
- Model

#### **External Databases**

- Performance curves
- Last service date
- Design documents
- Inspection best practice



Performance calculations

KPI's

#### **Real-time Values**

- Exhaust temperature
- Exhaust flow
- Measured MW output

#### **Notifications**

- Performance excursions
- Temperature difference
- High temperature

#### **Business Events**

- Downtime
- **Startup**
- Excursions



![](_page_21_Picture_0.jpeg)

## PI Event Frames

![](_page_22_Figure_0.jpeg)

![](_page_22_Figure_1.jpeg)

53 Sub-Stations \* 10 Hz \* 2 min = 63,600 Values

![](_page_23_Figure_1.jpeg)

![](_page_24_Figure_0.jpeg)

## When was the last time a downtime event occurred?

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1

## What happened in the batch with the highest yield ever?

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What was the root cause for the \$200,000 process excursion event?

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### **Simplify Data Analysis**

### **Perform Asset Comparisons**

![](_page_28_Figure_2.jpeg)

![](_page_29_Figure_0.jpeg)

![](_page_30_Picture_0.jpeg)

## **PI Analytics**

### **PI Analytics – Streaming calculations**

![](_page_31_Figure_1.jpeg)

![](_page_31_Picture_2.jpeg)

"What is the hourly temperature average per total power draw that hour?"

### **PI Analytics – Compare asset performance**

![](_page_32_Figure_1.jpeg)

### Need

回 Category: Calculation

Kan German State of Change 🖓 🖓 🖓

"How fast is this thing heating up?"

![](_page_33_Figure_1.jpeg)

![](_page_34_Picture_0.jpeg)

## PI Notifications & PI Data Access

### PI Notifications – keeps you informed of your assets

"One of the turbine's exhaust thermocouples has been acting up... Let's keep an eye on it and create a work order for maintenance if it fluctuates more than 5% in 5 seconds. Make sure Bob is notified of this also."

![](_page_35_Figure_2.jpeg)

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### PI Data Access – Integrate your events

![](_page_36_Figure_1.jpeg)

![](_page_37_Picture_0.jpeg)

## **PI Clients**

### How does the PI Server enable insight?

![](_page_38_Figure_1.jpeg)

Store Full Data Fidelity

- Stores the raw data (not summaries)
- Enables ALL the possible analyses
- Don't miss critical information needed for analysis / reporting

## How does the PI Server enable insight?

![](_page_39_Figure_1.jpeg)

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#### How does the PI Server enable insight? **Store Full Data** Time-Series Fidelity Data **Perform Asset** Assets Comparisons **#** Downtime **Total Downtime** Asset **Perform Asset Events** WT101 00:00:00 0 & Event **WT102** 08:21:23 1 Comparisons **WT103** 4 06:47:35

## **Visualization Landscape**

![](_page_41_Picture_1.jpeg)

**PI Coresight:** Ad Hoc Analysis & Collaboration

![](_page_41_Picture_3.jpeg)

![](_page_41_Figure_4.jpeg)

![](_page_41_Picture_5.jpeg)

**PI ProcessBook:** Display authoring and Process monitoring

### **PI WebParts:** Composite Apps, Shared broadly

![](_page_41_Picture_8.jpeg)

![](_page_41_Picture_9.jpeg)

**PI DataLink:** Reporting and table based analytics in Microsoft Excel

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	Stanberry	2		54	24	24	28			
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	Meer 2			0						
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	Mean 1			0						
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	Filler			0	0					
	Labeler			0	0	0	-	-		
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	Preventation			0						

PI Coresight"

 Image: bornepage
 Image: bornepage

Boiler Comparison 🔍 (Read Only)

![](_page_42_Figure_2.jpeg)

![](_page_42_Figure_3.jpeg)

![](_page_43_Figure_0.jpeg)

![](_page_44_Picture_0.jpeg)

	A	В	С	D	E	F			
1	2008 CO2 Emissions (lbs)								
2	AQMD Unit ID:	Facility ID:	Type:	January	February	March			
15	D-15	K-26	Major	0	98,684	3,375,547	E		
16	D-16	K-27	Major	0	69,113	2,639,550			
17	D-83	H-6	Process	96,274	56,349	13,120			
18	D-84	H-20	Process	37,588	13,418	2,701	ī		
19	D-175	H416	Process	244,634	151,862	5,328	E		
20	D-176	H417	Process	19,283	2	0	E		
21	D-177	H418	Process	225,835	95,620	0	E		
22	E-173 (M24)	AC	R219	64,400	46,711	13,942			
23	E-15	Air Compressor	R219	1,302	22	897			
24	E-16	Generator	R219	143	0	18	C		
25	E-18	Air Compressor	R219	1,109	292	11,618	5		
26	E-18B	Air Compressor	R219	16,188	320	13,096	4		
27	E-22	Trash Pump	R219	0	0	0	F		
28	E-23	Trash Pump	R219	0	0	0	F		
29	E-24	Trash Pump	R219	3,129	3,054	1,046	F		
30	E-25	Steam Cleaner	R219	649	0	0	5		
31	E-27	Velder	R219	5,869	123	4,269	F		
32	E-28	Light Plant	R219	-1	4	113			
33	E-29	Generator	R219	0	0	0			
34	E-30	Velder	R219	11,904	125	3,404	-		
35	E-31	Air Compressor	R219	1	2	0			
36	E-32	Generator	R219	0	0	0	-		
37	E-33	Pressure Vasher	R219	0	0	0			
38									
39		Major	10,320	997,616	10,645,707				
40		Large	276,570	278,036	452,744				
41		Process	964,375	565,436	85,566				
42		2	5,685	3,369	13,578				
43	R219	Diesel		34,610	572	20,881			
44		Nat. Gas		64,400	46,711	13,942			
45	Major, Large, Process, Natural Gas all in MMSCF								
	46 Gasoline, Diesel in gallons								

	DAILY	RODUCTION RE	PORI - Papermaci	line		
Daily Report For :	23-Jul-07			Sector.		
SHIFT FOREMAN	John Smith	Mike Jones	Peter Richards			
FIBRE INPUT	Shift 1	Shift 2	Shift 3	Total	Spec	Unit
Base NSSC - Grubbens	15	50	50	115		BDT
Total fibre input				115.00		BDT
FIBRE TO FAN PUMPS	Shift 1	Shift 2	Shift 3	Total	Spec	Unit
iner pulp	10	40	50	100		BDT
Base K4	15	55	80	150		BDT
Base NSSC	25	70	60	155		BDT
Base broke	1	5	15	21		BDT
Total fibre to fan pumps	51	170	205	426		BDT
PAPER PRODUCTION				End of day		
Grade (Shift start)	ML140	ML140	ML225	ML225	Spec	Unit
Standard speed	500	500	490			m/min
Actual Average speed	390	520	505			m/min
Gross Pope Production	40	180	220	440		t/day
Bone Dry Production	35	160	200	395	-	BDt/day
ibre Loss on Machine	16.0	10.0	5.0	31		BDt/day
PM Production Over Scale	38	180	220	438		t/day
aleable PM Production	10	160	220	390	400	t/day
Rewinder Production	0	0	10	10		t/day
Total Saleable	10	160	230	400		t/day
Broke	20	5	0	25		t/day
Hold Reels	8	15	0	23		t/day
Second Cut	0	0	0	0		t/day
lumbo's on Kitchen Rail				12		tons
DOWNTIME			0	Date	abin	

#### PI DataLINK Personalized Reports

![](_page_46_Figure_0.jpeg)

### When There's No Such Thing as Too Much Information

![](_page_47_Picture_1.jpeg)

### Net Gain – Output and Productivity 5 % to 6 % higher in DDD (Data Driven Decision Making)

Reference: Brynjolfsson, et al., MIT, How does Data-Driven Decision making Affect Firm Performance, 2011. <u>http://www.nytimes.com/2011/04/24/business/24unboxed.html</u>

## Jay Lakumb

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![](_page_49_Picture_0.jpeg)

![](_page_49_Picture_1.jpeg)

![](_page_49_Picture_2.jpeg)