



Paperless Manufacturing Solutions With MES PAS-X and OSIsoft's PI System For Bio Manufacturing

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About Janssen

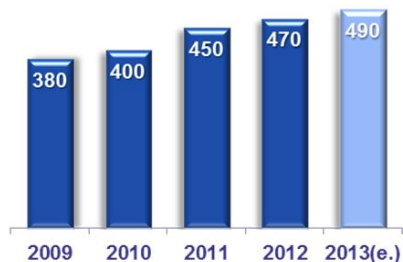
- 3 key business sectors:
 - Consumer
 - Medical Devices & Diagnostics
 - Prescription Products
- JSC API Supply Chain
 - Chemicals – 6 sites
 - Biologics – 5 sites
- Worldwide Pharmaceutical sales of \$24.5 billion in 2012



Johnson & Johnson

Who we are

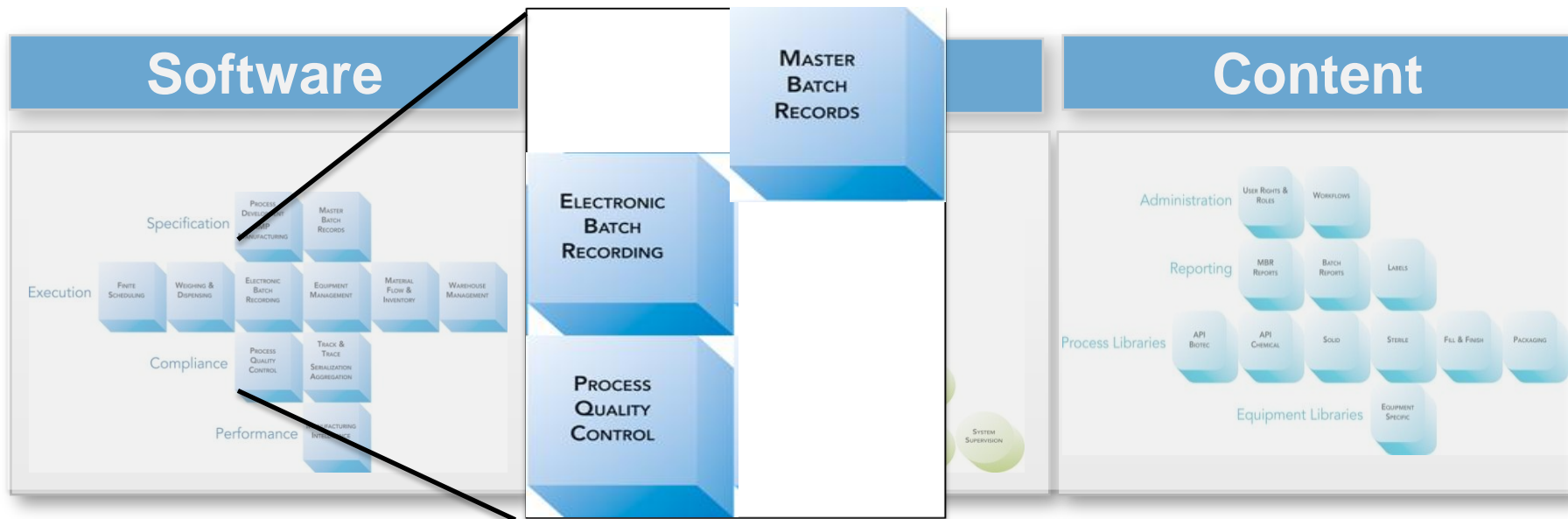
werum
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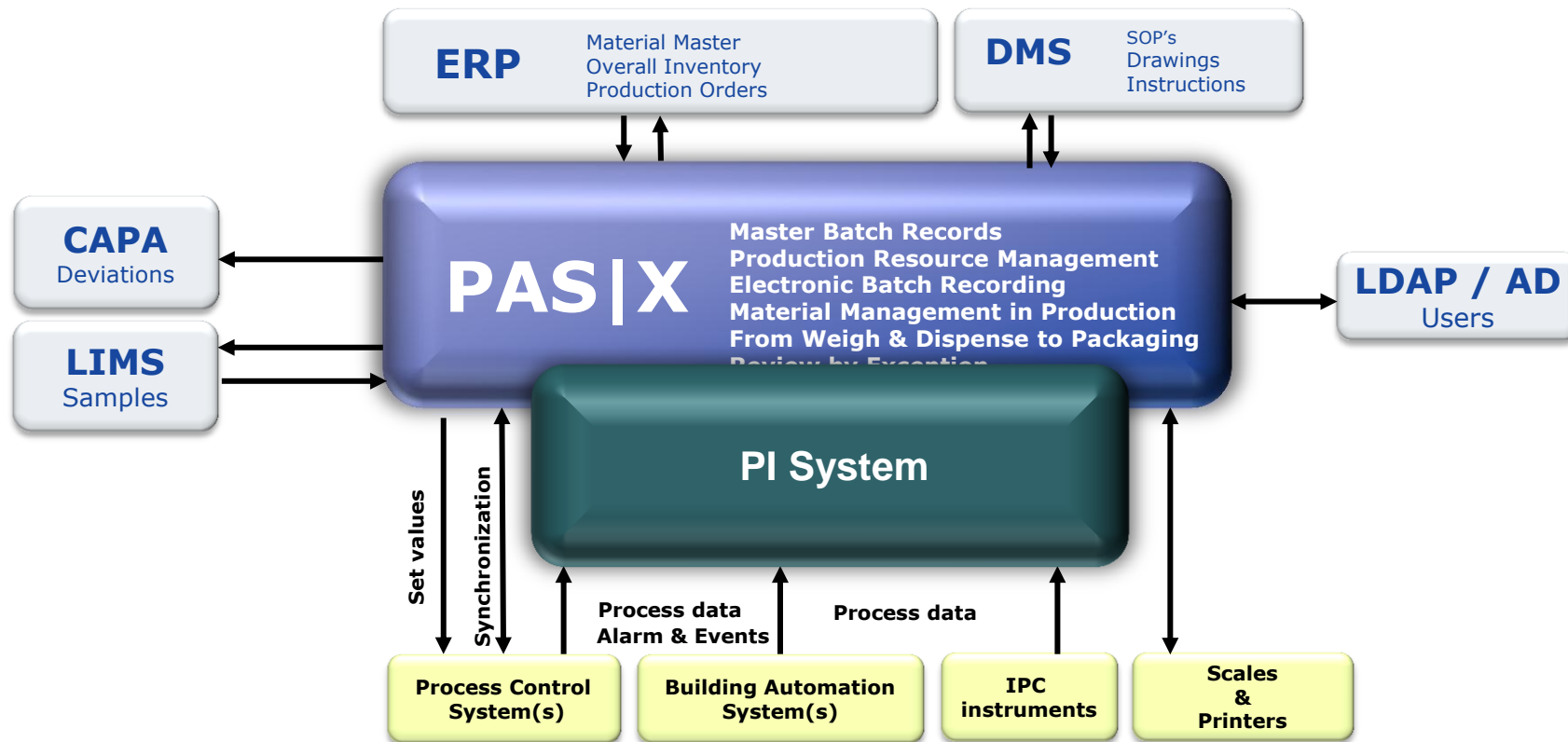
490 Employees



What we do

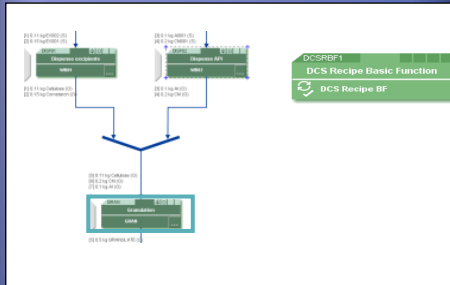


Overview

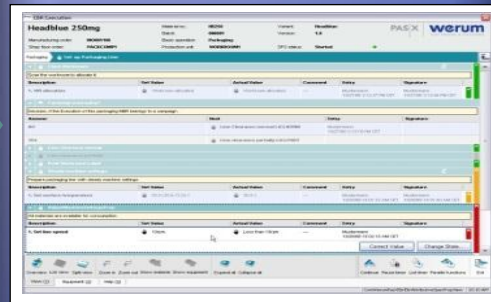


Electronic Batch Recording with PAS|X

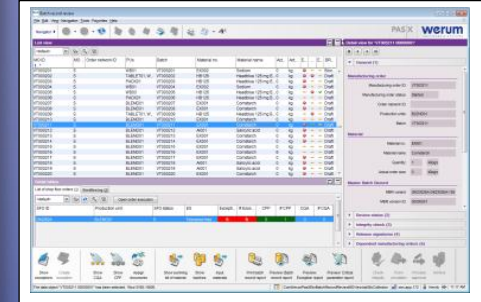
Master Batch Records



Electronic Batch Recording

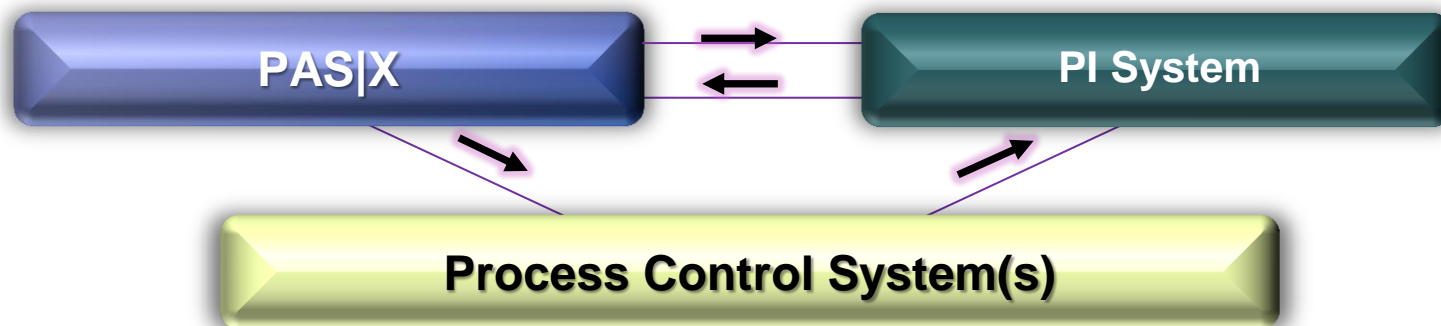


Approval Process Review by Exception

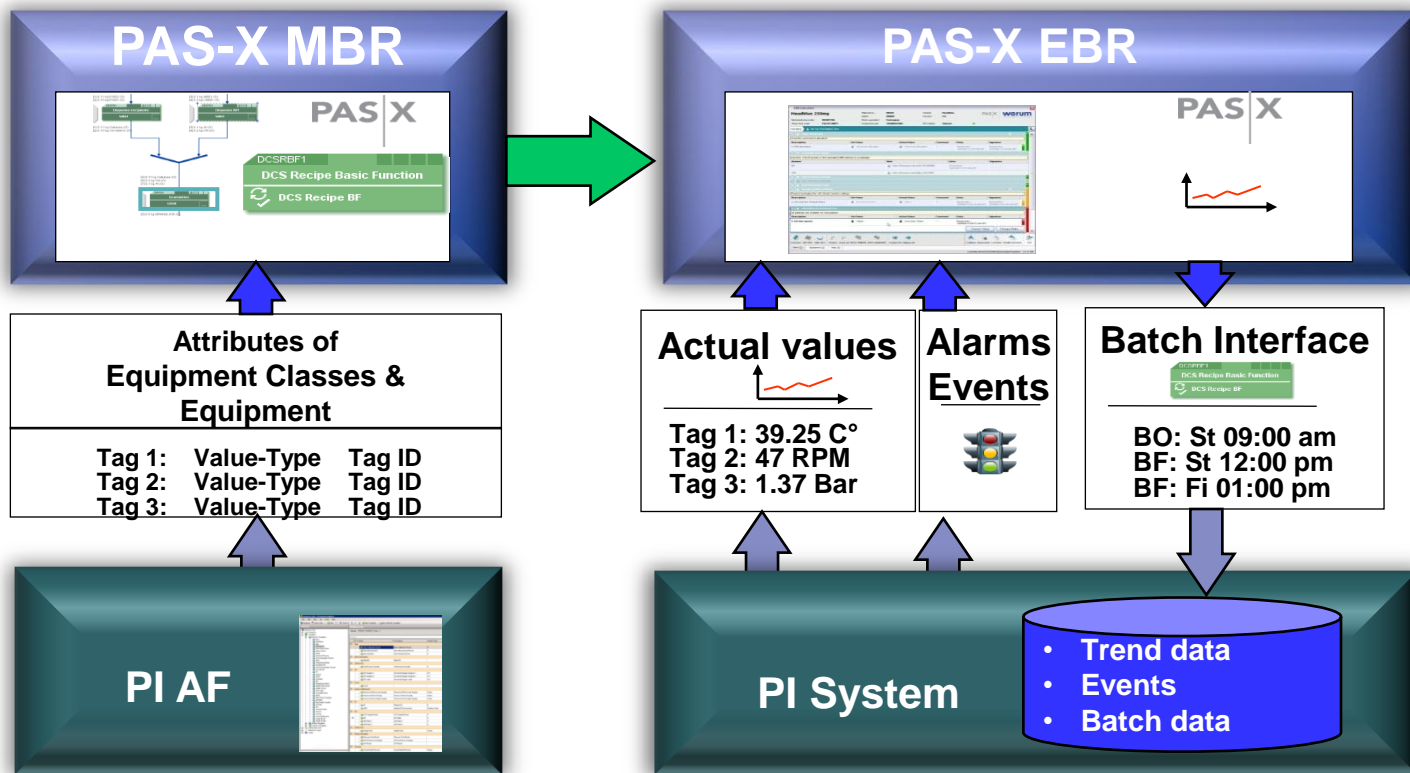


Integrated Approach

- PAS|X Commands & Set Points to Process Control System
- Process Data, Alarm & Events collected in the OSIsoft PI System
- OSIsoft PI System data referenced in the PAS|X EBR
- PAS|X EBR batch execution data referenced in the PI System



The Details



Integrated Solution - Benefits

PAS|X

Seamless integration of process data into Master Batch Record definition and Electronic Batch Recording

Handling of Alarm & Events according regulatory requirements

Batch analysis at the EBR level

Long-term archiving of process data

PI System



OSIsoft.

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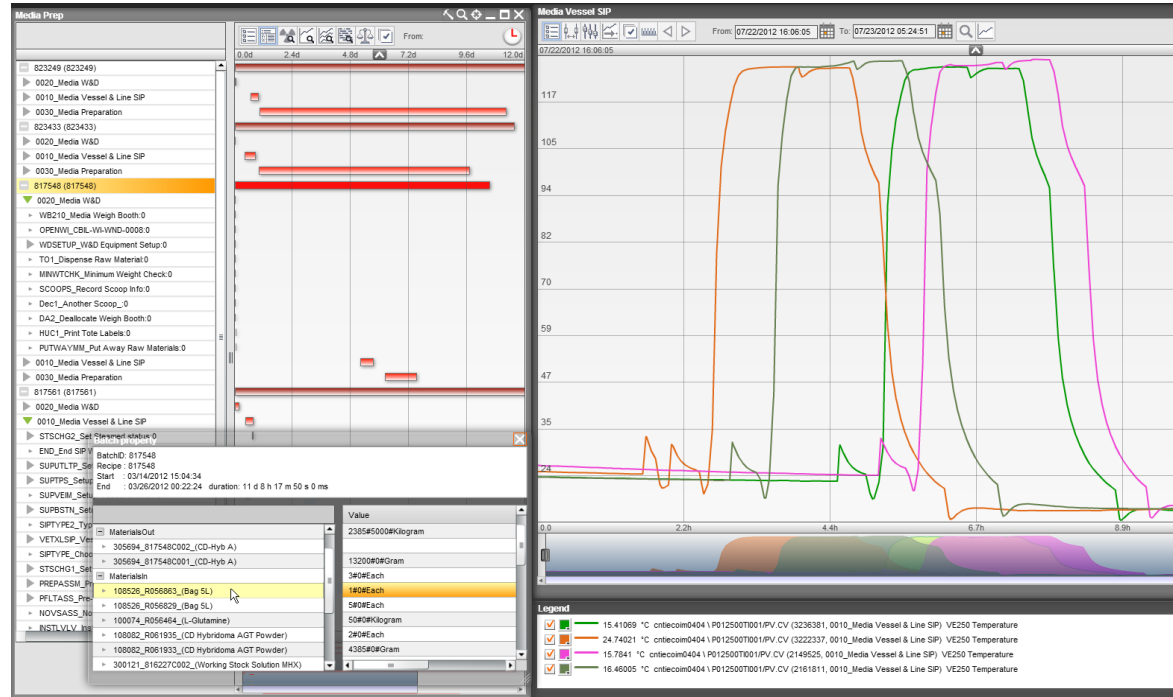
Using industry standard MES and Historian

Pro-active development of new features & functionality

Predefined, configured and reliable integration

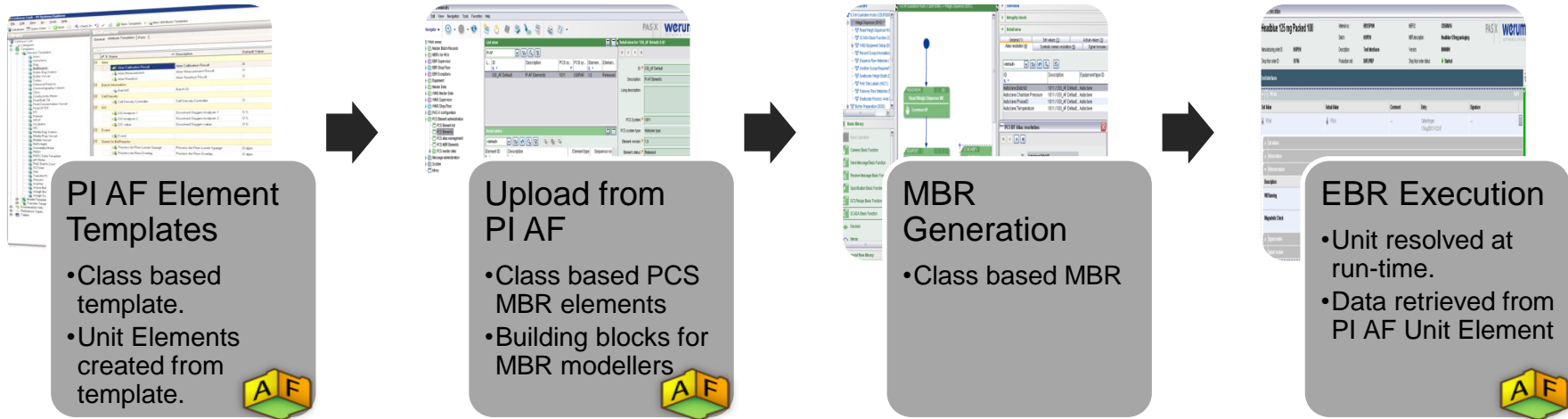
PAS|X to PI Event Frames

- OSIsoft and Werum collaborated to develop the Werum PAS-X Batch Interface which will become standard OSIsoft product.
- This enables us to perform batch analysis at the EBR level from a Basic Operation (BO) or Basic Function (BF) perspective.
- The capability to store basic function activities as batch events is similar to current DCS batch events.
- Material and equipment usage data can be captured.



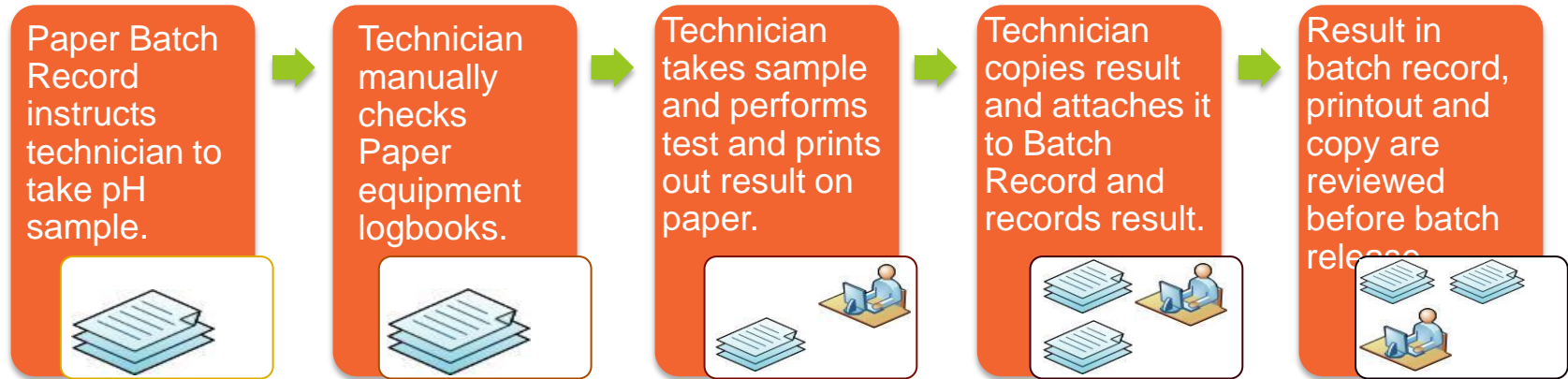
Livepoint from Mirabo Systems

PI Asset Framework – From PI AF to eBR



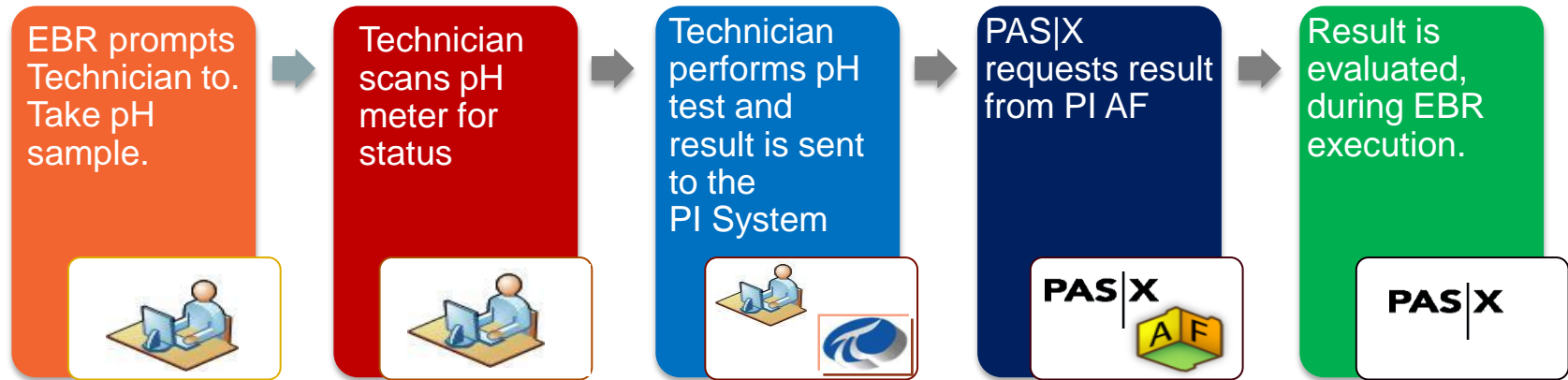
Removing Paper

- pH testing before PAS|X & OSISoft PI:



Removing Paper

- pH testing after PAS|X & OSIsoft PI System:



Benefits of PAS|X and PI AF

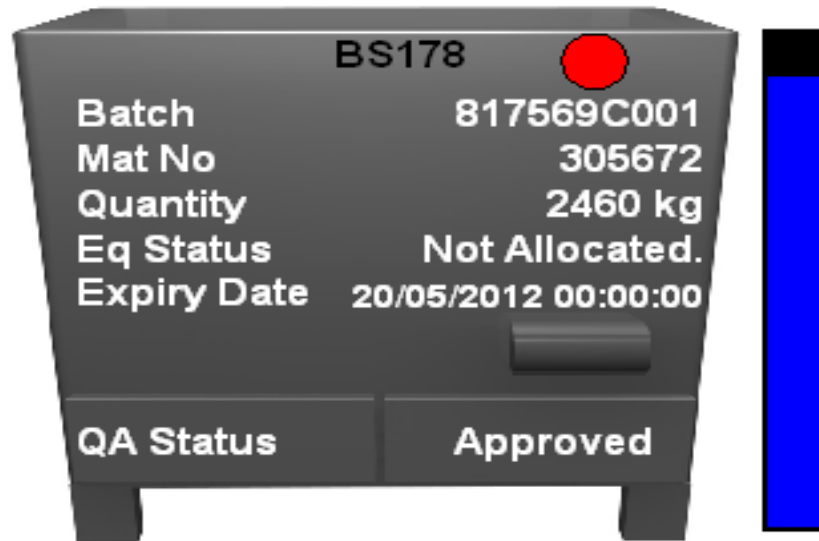
- One Screen, multiple sources of live data.
- Visual Equipment status



Benefits of PAS|X and PI AF

One location for multiple data sources:

- MES data
- SAP data
- OSIsoft PI System data
- QA information



Benefits

Removal of over 1000 paper documents (to date) from Manufacturing

- Interface of Scales to the PI System and PAS-X eliminates manual entries
- Automated pH/Cond/Osmo/Filter integrity testing. Result retrieval directly from the instrument to the PI System

Greater Visibility on Status of Orders

- Process is tracked from Warehouse to Manufacturing to Warehouse

Exception Free Manufacturing

- Mistake proofing in area of GDP errors and partially completed 'Paperwork' eliminated
- No more searching for Docs / SOPs; automatically linked to Master Batch Record



**THANK
YOU**

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