

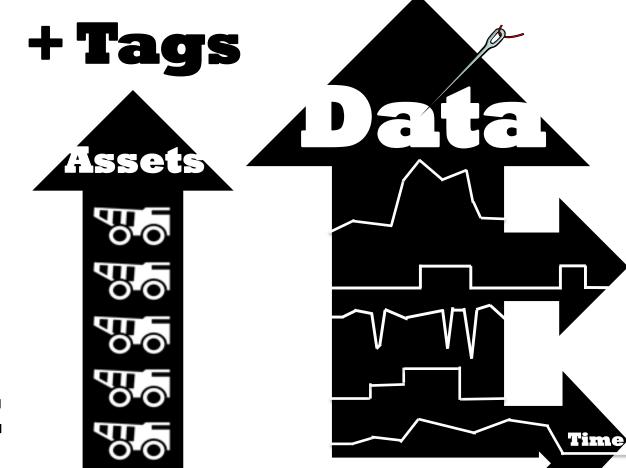
Harnessing the Power of Event Frames Across the PI System

Presented by Todd Brown, Chris Nelson, and Frank Batke



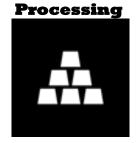
USERSS THRIVING IN A CONFERENCE WORLD OF The Power of Data

E M E A





50K Tags



100K Tags

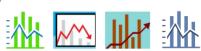
"Homosapien Data Integration"

Information Challenges



Paste





Downtime













MES Your Event DB







Events & **Process Data** Are Not Integrated



Time



Information **Challenges**





Events Across All Industries







Turbine Startups & Shutdowns

- Events = Startups, Shutdowns
- Goal = Respond to MW dispatch requests efficiently
- Good operating practice has significant impact on power generation economics & equipment maintenance.



Generating Availability Data System (GADS)

- <u>Events</u> = description of equipment failures such as when the event started/ended, type of outage (forced, maintenance, planned), etc.
- Goal = increase grid reliability







Mobile Truck – Oil / Water Inventory Tracking

- <u>Event</u> = truck arrives at a facility & connects to an "Inlet" and off-loads oil/water into facility storage tanks.
- Goal = Inventory Tracking
- Transportation of oil/water mixtures from well locations not connected by pipeline



Off-Shore Well Surveillance

- <u>Events</u> = Pump vibrations, meter pressure, well step number, downtime, ramp ups, ramp downs, etc.
- Goal = safety, production optimization, asset reliability
- Event Triage: Detecting & responding to events. Detailed event analysis, summary write-up, recommendations for fix









Pulp & Paper

Metals & Mining



Paper Grade Runs & Best Grade Change

- <u>Events</u> = paper runs, time between runs (grade change)
- Goal = Reduce the amount of time the operator takes to perform a grade change
- Compare grade run set points & actuals to current run.



Metal Processing Coil Tracking

- Events = rolls of aluminum
- Goal = quality, produce better aluminum; comparison and analysis of data from different rolls
- Measure & record average force to create the roll





Chemicals

Life Sciences



Cycle Time & Loss Time Analysis

- <u>Events</u> = batches, processing steps
- Goal = Identify & utilize "free capacity" by running existing equipment more efficiently. Capital cost avoidance for new equipment.
- Determine mean cycle time for each processing step. Loss/reason code for variations to step target times.



Batch Processing CIP / SIP

- <u>Events</u> = batches, unit procedures, operations, phases
- Goal = ensure product quality & maintain regulatory compliance
- Batch analysis, batch reporting, annual product reports



Truck Events – Round Trip Events







- 1. PI Event Frames
 Generator
- 2. PIWebParts dashboard using PI OLEDB
 Enterprise
- 3. PI OLEDB Enterprise driving Microsoft Power View
- 4. PI Coresight Related Events





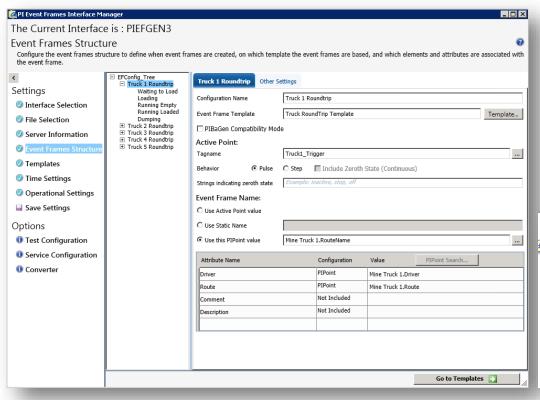
PI Event Frames Generator



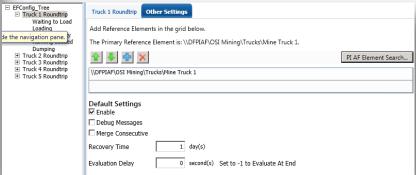


PI Event Frames Generator + PI Event Frames Interface Mgr 🕢





- Generate Events via Trigger Tags
- Assign to an Event Frame Template
- Populate Event Frame Name
- Populate Event Frame Attributes
- Assign to Element





PI Event Frames Generator – Results!!!



Fill	₽ (iller									
	■ Name	4. [1.00:42:23] .	Start Time 🗈	End Time	Template	Primary Element	Driver	Route	Engine RPM	. Groun ⊗ p∈
+	■ ²⁴ RT: MT1 2013_04_10 18:39	H	4/10/2013 6:40:08 PM	4/10/2013 7:43:08 PM	Truck RoundTrip Template	Mine Truck 1	Neil Bardhan	Route C	1837.0831298	22.82127761
+	■ RT: MT4 2013_04_09 18:42	H	4/10/2013 6:43:08 PM	4/10/2013 7:27:08 PM	Truck RoundTrip Template	Mine Truck 4	Lebron James	Route C	1798.2198486	21.77008056
+	■ PH RT: MT3 2013_04_09 18:43	H	4/10/2013 6:44:08 PM	4/10/2013 7:49:08 PM	Truck RoundTrip Template	Mine Truck 3	Jessica Jacobs	Route B	1740.5742187	23.2311210E
+	■ RT: MT2 2013_04_09 17:27	H	4/10/2013 6:48:08 PM	4/10/2013 8:06:08 PM	Truck RoundTrip Template	Mine Truck 2	Hal Hungry	Route A	1831.3731689	25.53881263
+	■ ²⁴ RT: MT5 2013_04_10 18:49	H	4/10/2013 6:50:08 PM	4/10/2013 7:47:08 PM	Truck RoundTrip Template	Mine Truck 5	Teddy Bigs	Route B	1780.5716552	21.88333702
+	■ RT: MT4 2013_04_09 17:27	1	4/10/2013 7:28:08 PM	4/10/2013 8:12:08 PM	Truck RoundTrip Template	Mine Truck 4	Sorlie Otterns	Route A	1814.0427246	22.11536407
+	■ ²⁴ RT: MT1 2013_04_10 19:45	H	4/10/2013 7:46:08 PM	4/10/2013 8:49:08 PM	Truck RoundTrip Template	Mine Truck 1	Brandon Bricks	Route B	1842.0034179	23.3234443E
	■ RT: MT3 2013_04_10 19:55	H	4/10/2013 7:56:08 PM	4/10/2013 9:01:08 PM	Truck RoundTrip Template	Mine Truck 3	Mike Kleener	Route C	1740.8050537	23.16835975
	■ 🎮 Waiting to Load	1	4/10/2013 7:56:08 PM	4/10/2013 8:05:38 PM	Truck Waiting for Loading Template	Mine Truck 3	Mike Kleener			
	■ Page Loading	1	4/10/2013 8:05:38 PM	4/10/2013 8:05:38 PM	Truck Loading Template	Mine Truck 3	Butch Bond			
	■ Punning Loaded	1	4/10/2013 8:25:38 PM	4/10/2013 8:40:08 PM	Truck Running Loaded Template	Mine Truck 3	Neil Macer		1740.8050537	
	■ Pumping Load		4/10/2013 8:40:08 PM	4/10/2013 8:54:08 PM	Truck Unloading Template	Mine Truck 3	Neil Macer			
	■ Running Empty		4/10/2013 8:54:08 PM	4/10/2013 9:01:08 PM	Truck Running Empty Template	Mine Truck 3	Jessica Jacobs		1718.6811523	
+	■ PH RT: MT5 2013_04_09 19:59	H	4/10/2013 8:00:08 PM	4/10/2013 8:57:08 PM	Truck RoundTrip Template	Mine Truck 5	Teddy Bigs	Route C	1770.5921630	22.08126831
+	■ RT: MT4 2013_04_09 20:12	H	4/10/2013 8:13:08 PM	4/10/2013 8:57:08 PM	Truck RoundTrip Template	Mine Truck 4	Chris Scatman	Route A	1812.9135742	21.91787910
+	■ PH RT: MT2 2013_04_09 20:16	H	4/10/2013 8:17:08 PM	4/10/2013 9:35:08 PM	Truck RoundTrip Template	Mine Truck 2	Hal Hungry	Route B	1861.7774658	25.81619834
∄	■ ²⁴ RT: MT1 2013_04_09 20:51	H	4/10/2013 8:52:08 PM	4/10/2013 9:55:08 PM	Truck RoundTrip Template	Mine Truck 1	Mike Moore	Route A	1844.7312011	22.78274154
+	■ PH RT: MT4 2013_04_09 17:27	H	4/10/2013 8:58:08 PM	4/10/2013 9:42:08 PM	Truck RoundTrip Template	Mine Truck 4	Gretchen Green	Route B	1806.7670898	22.30278968
+	■ ²⁴ RT: MT3 2013_04_09 17:27	H	4/10/2013 9:08:08 PM	4/10/2013 10:13:08 PM	Truck RoundTrip Template	Mine Truck 3	Edna Thompson	Route B	1750.5104980	23.38118553
+	■ RT: MT5 2013_04_09 21:09		4/10/2013 9:10:08 PM	4/10/2013 10:07:08 PM	Truck RoundTrip Template	Mine Truck 5	Teddu Rias	Boute C	1770 5393066	22 00903125
+	■ RT: MT4 2013_04_09 21:42	Cto	andord [Evant Da	oundTrip Template	Mine Truck 4		ont A	\ttribut	00
±	■ RT: MT2 2013_04_09 21:45		anuaru E	Event Da [.]	oundTrip Template	Mine Truck 2	⊏V		MUIDUL	C 2



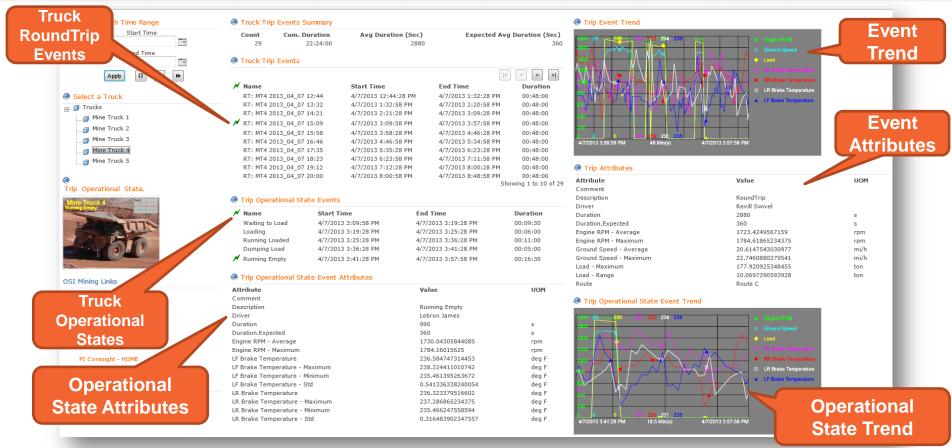
PI WebParts dashboard using PI OLEDB Enterprise 2012





PI WebParts + PI OLEDB Enterprise 2012 - RoundTrips







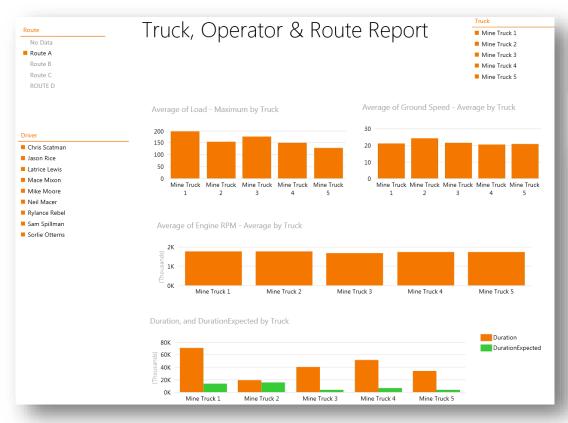
PI OLEDB Enterprise 2012 driving Microsoft Power View



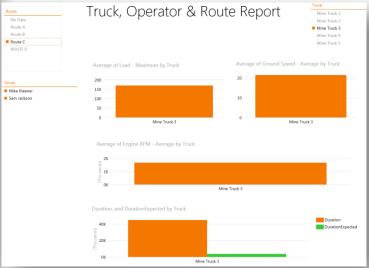


PI OLEDB Enterprise 2012 + Microsoft Power View





Truck Fleet Monitoring: Filter on Route, Truck, or Driver

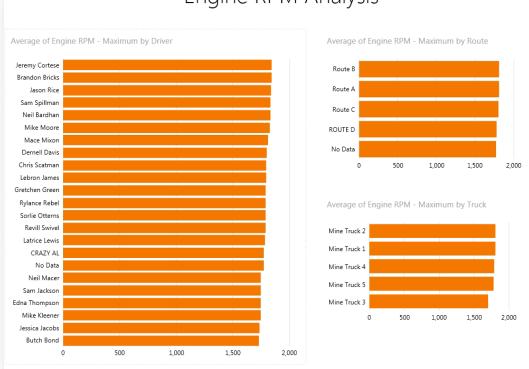




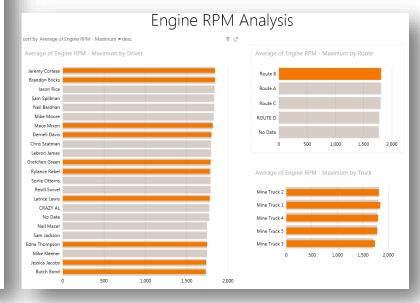
PI OLEDB Enterprise 2012 + Microsoft Power View



Engine RPM Analysis



Truck Fleet Monitoring: Filter on Highest Route (B)





PI Coresight - Related Events





PI Coresight 2013 - Related Events







PI Coresight 2013 - Related Events







PI Coresight 2013 - Hierarchical Events





PI Event Frames Releases







PI Event Frames Generator

PI System Access 2012

PI Coresight 2013



Pt. 2 – More Truck Events!!!

Truck Events





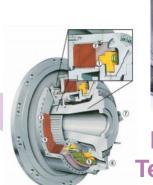
Motor Tilt Dump Amps
During Dumping

Pitch & Roll & Rack Excursions



Maximum Payload Exceeded







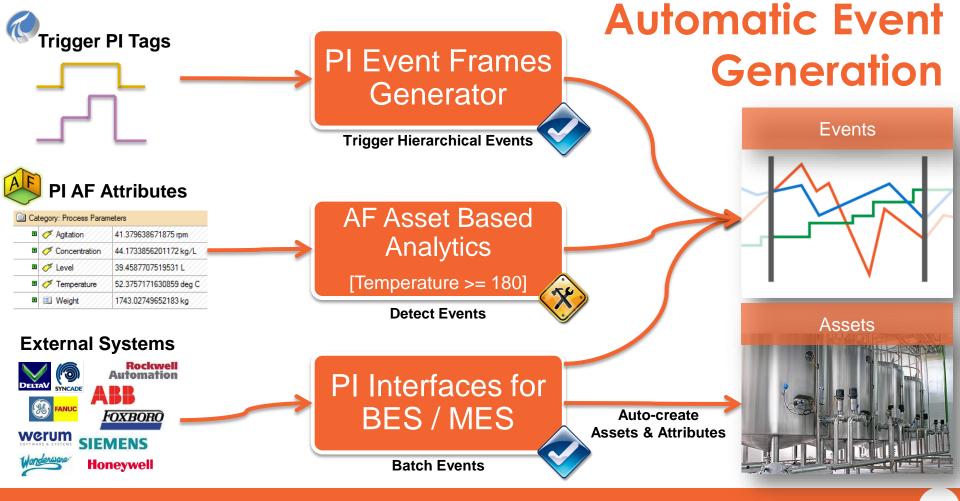
High Brake Temperatures





PI AF Asset Based Analytics – Event Detection

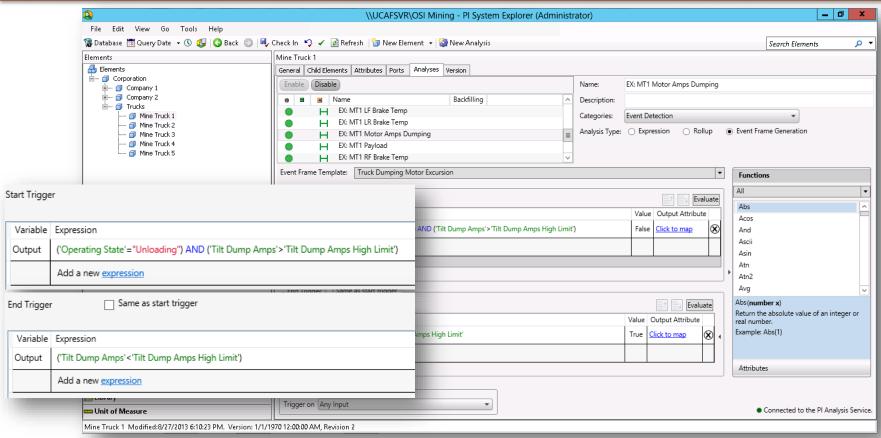




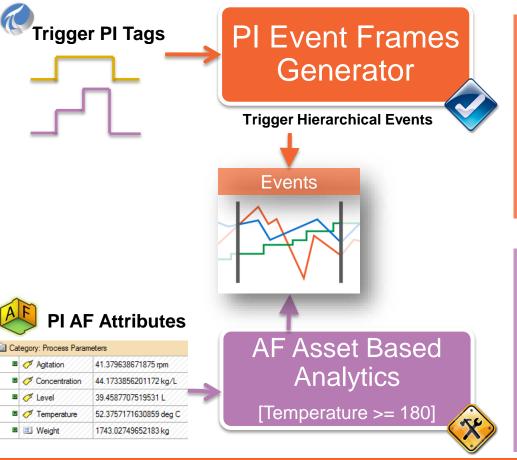


PI AF: Asset Based Analytics – Event Detection





Automatic Event Generation – Which One?



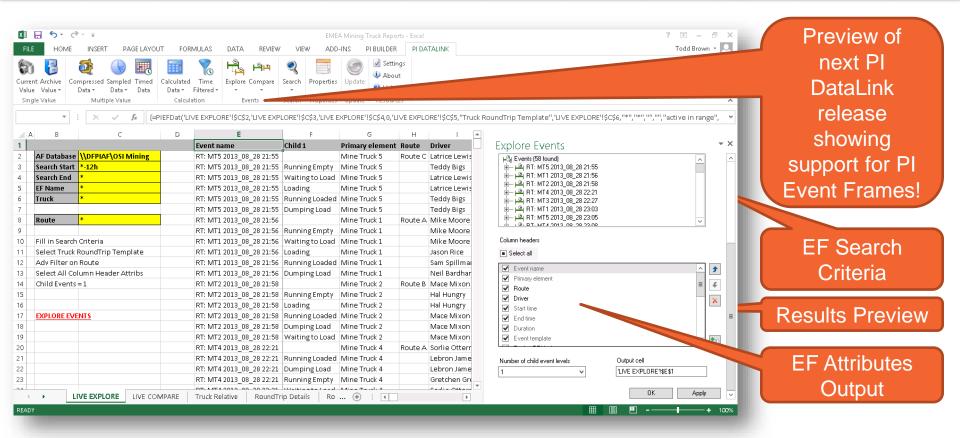
- √ Inputs: PI Tags
- Hierarchical Events
- Batch Merging
- Migration from PIBaGen
- Availability: Released!
- ✓ Inputs: AF Attributes
- ✓ Configurable TriggerRules
- ✓ Leverages AF Element Templates
- ✓ Availability: 1H2014





PI DataLink [NEXT VERSION]: Events in Excel

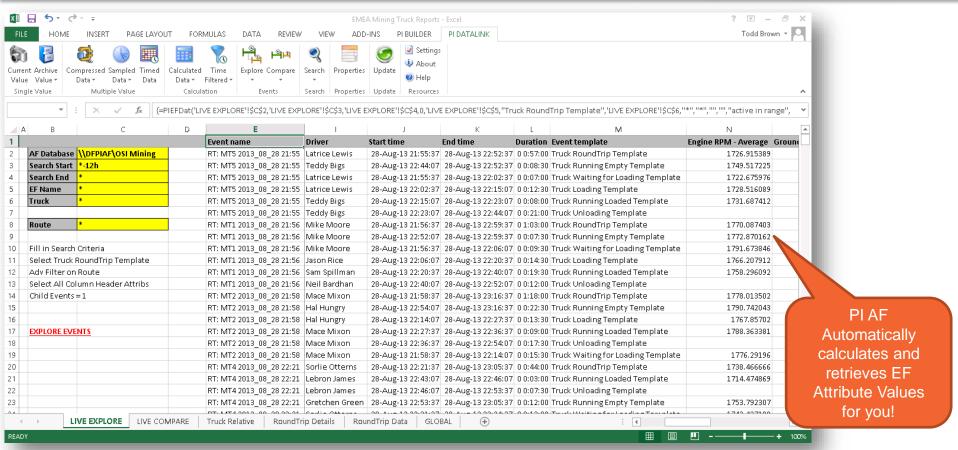






PI DataLink: Events in Excel

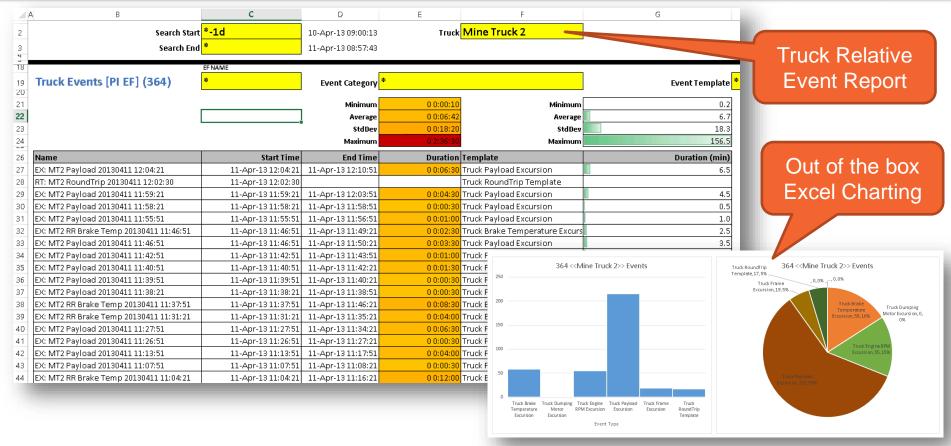






Pl DataLink: Events in Excel – Truck Event Report

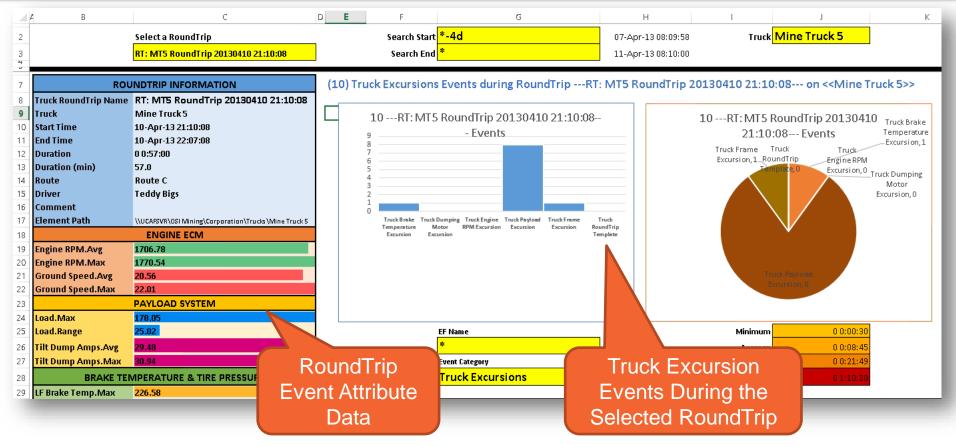






PI DataLink: Events in Excel – Truck RoundTrip Report

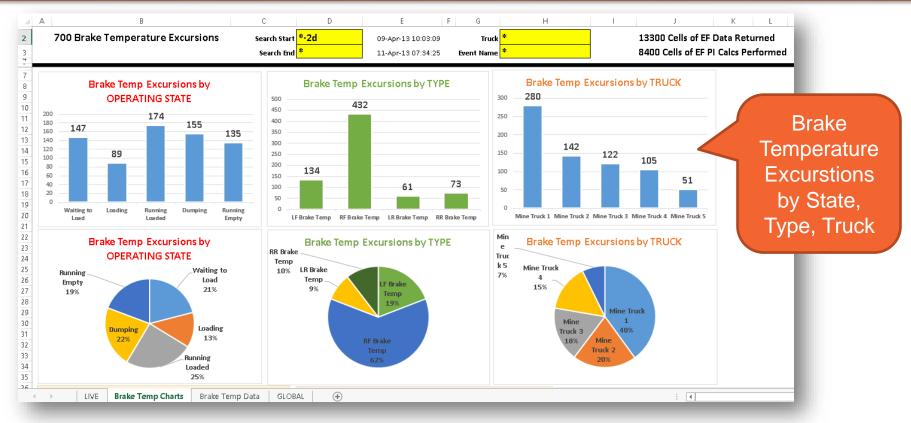






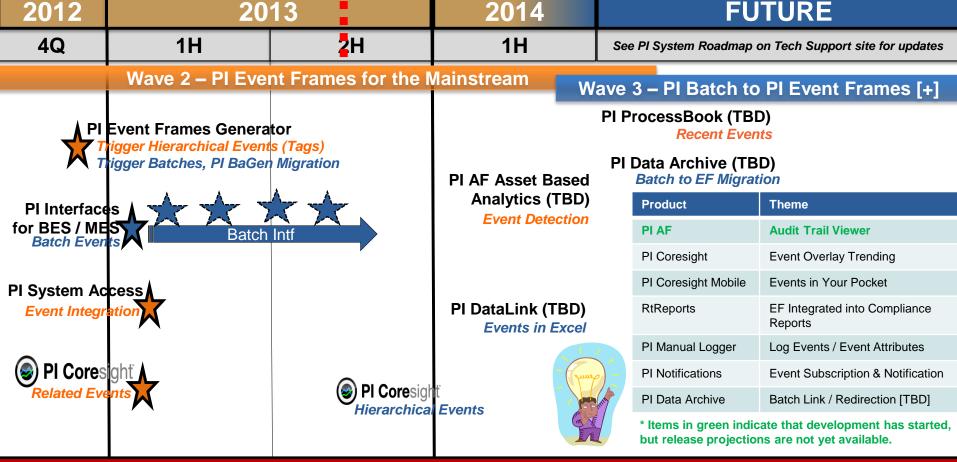
PI DataLink: Events in Excel – Brake Temp Excursion Report 🕸







PI Event Frames Roadmap



NOTE: Future dates are subject to change. Last Updated: 09-17-2013



DECEMBER 3 - 6, GRAND HYATT SAN FRANCISCO

vCampus Live! 2013

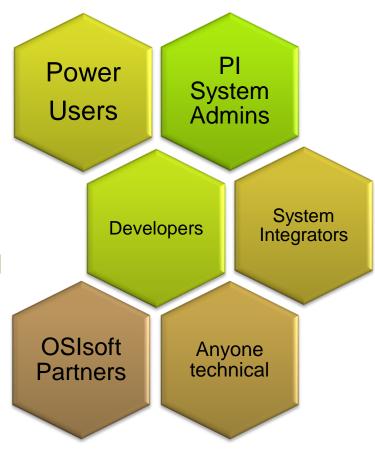
WHERE PI GEEKS MEET



SAVE THE DATE

Get hands on knowledge of how to use and get value from the PI System!

- Hands On with PI Event Frames Generation
- Hands On with PI Event Frames
 Visualization



PI Event Frames – Contact Us!

Todd Brown

tbrown@osisoft.com

Product Manager

OSIsoft, LLC

Frank Batke

frank.batke@osisoft.com

Sr. Systems Engineer

OSIsoft, LLC

Chris Nelson

cnelson@osisoft.com

Development Lead

OSIsoft, LLC

Give us Product Feedback:

http://fluidsurveys.com/s/PIEventFrames/

