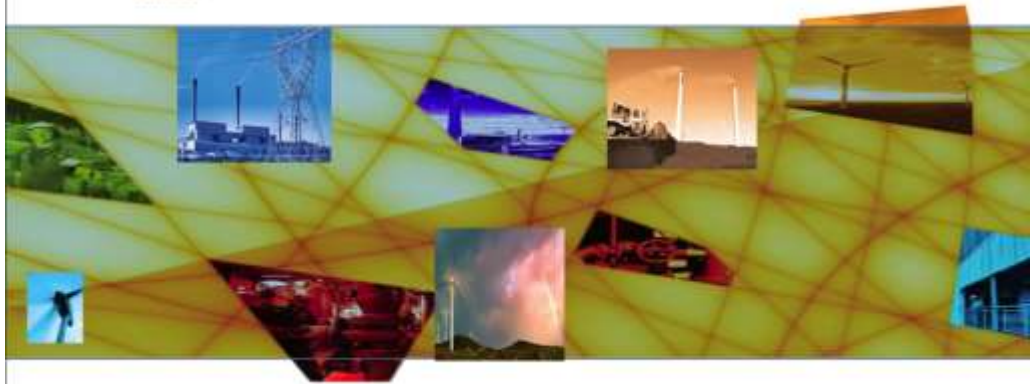




OSIsoft PI System: A Vessel for Change in Verve Energy

Presented by

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OSIsoft PI System

A Vessel for Change in Verve Energy

Wednesday, 17 April 2013



Contents

- Context
 - Company
 - Plant Operational Information Programme
- Programme set up
- Technology implementation
- Business transformation
 - Organising business transformation
 - Benefits realisation
- Observations
- Questions and feedback



Verve Energy - Organisation

State owned power generator in Western Australia

- Current company structure established in 2006 after disaggregation of Western Power
 - Approximately 620 staff
 - 5 major power station and 20 minor, unmanned sites
 - Historically site and location focused
- Nameplate generation capacity is over 3000 MW
- Supply approximately 55% of energy in Western Australia,
- Fuel is predominantly coal and gas, with smaller contributions from oil, wind and solar



Verve Energy Portfolio

- 12 Coal fired units
- 18 Gas Turbines
- Wind farms, Wind-diesel units
- Solar farm



■ South West Interconnectors (SWI)
 ■ Thermal Generating Station
 ■ Wind Farm
 ■ Gas Turbine Generating Station
 ■ Solar Photovoltaic Generating Station



Context - Programme

► What is the problem?

- Data only accessible on site through different software products
- No integration and no overview over sites
- No easy sharing or implementation of solutions
- Aging workforce - key people will be retiring in next 2 years
- Demand is becoming more challenging; more mid-merid and peak generation



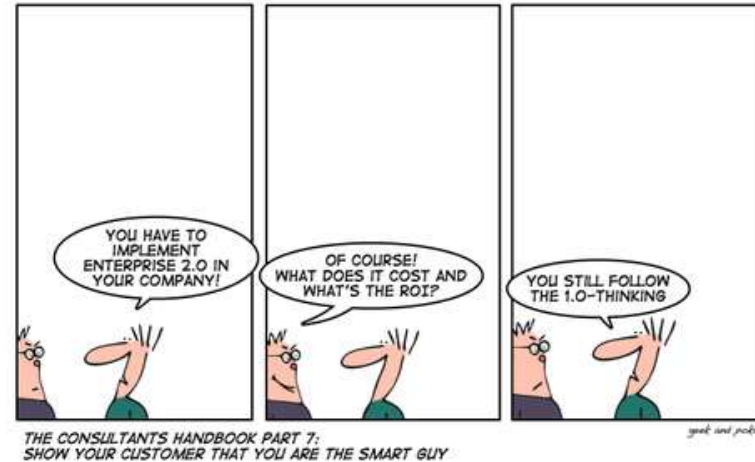
► What is the purpose?

- Increase visibility and usability of all operational data through standard toolsets
- “Stop smart people doing stupid work”

Business Case

► Programme justification

- Increase fuel efficiency
- Optimise asset use and maintenance regimes
- Optimise generation unit dispatch stack
- Record existing operational knowledge and increase accessibility



► Approach

- Establish a central information platform for storing and analysis of operational data
- Establish a 'vessel' for business transformation and benefits realisation

Business Case – 12 months later

► Business Case Justification

- Conservative target - **\$6.97M savings per year in fuel savings alone**
- Outlook is that more than **\$10M savings per year** is realistic
 - increased efficiency
 - optimised maintenance
 - optimised availability – reduced capacity payments for forced outages



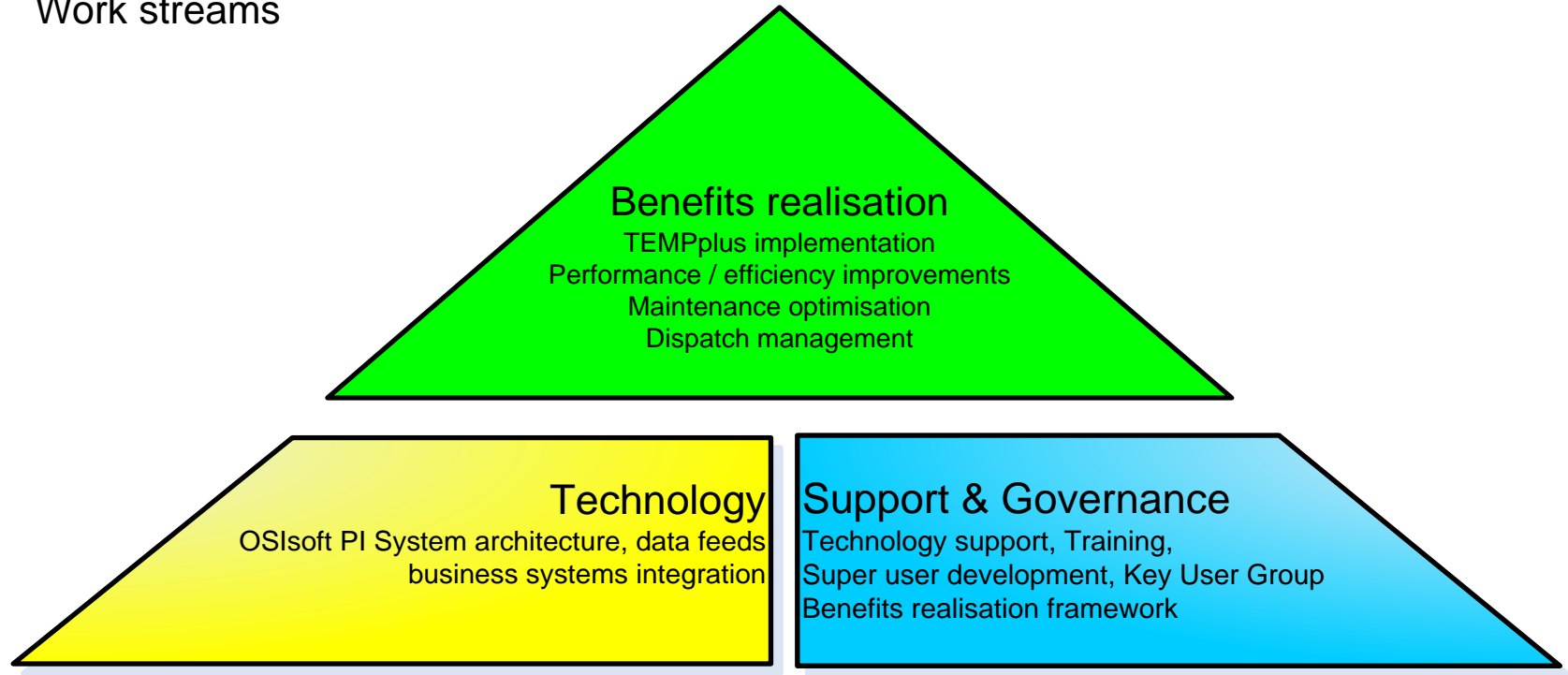
😊 **Less than 12 months from installation**

😊 **\$2.5M of savings is covered**

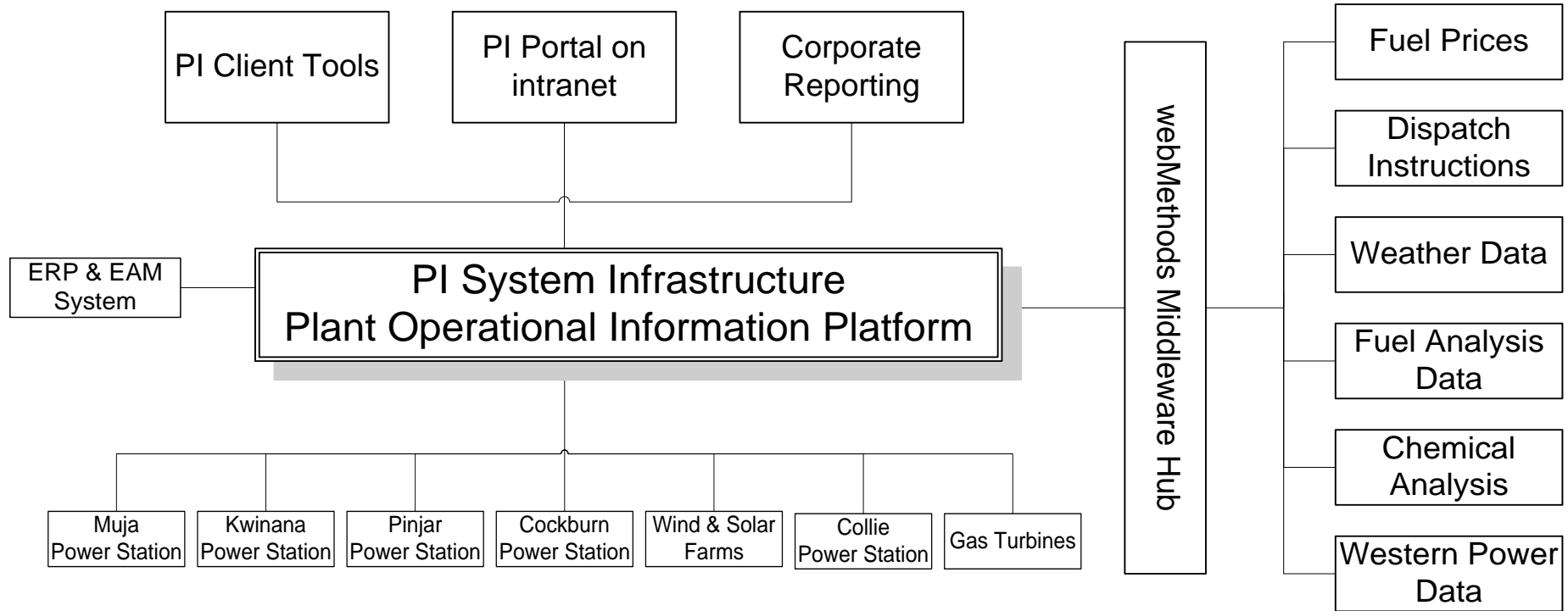
😊 **and more in sight!**

Programme Structure

Work streams



Technology Implementation



Business Transformation

Organising Business Transformation

- ▶ Guiding principal:

“This is foremost a transformational programme, not a technology implementation”

- **“All about the people”**

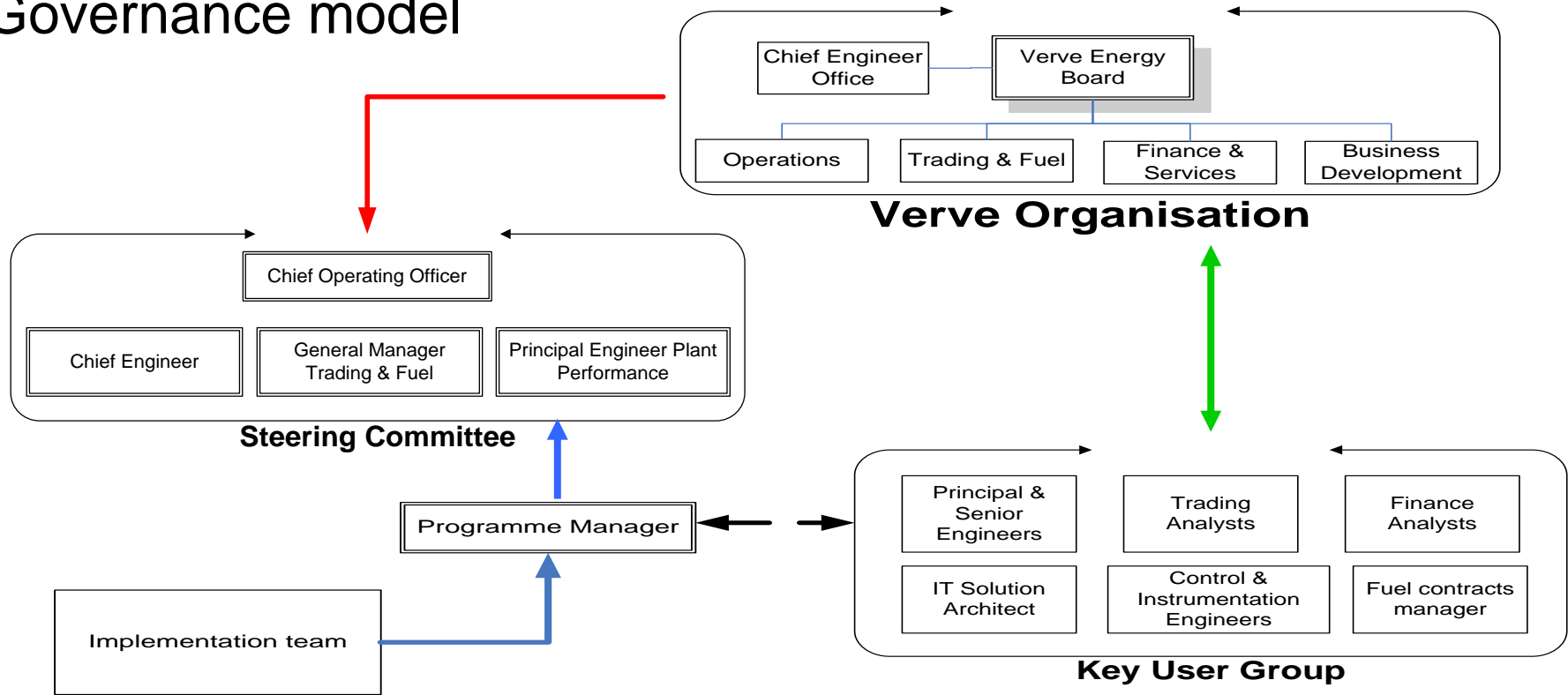
- ▶ Target both hierarchical and functional leaders

- General Managers
 - Chief Engineer, Principal & Senior Engineers
 - “Informal leaders”



Business Transformation

Governance model



Business Transformation

Organising Business Transformation

▸ Approach to functional leaders

- Engaged at the start of the programme
- Trained in use of the system (PI System Visualisation course)

▸ Establish 'Key User Group'

- Monthly formal meetings
- Chief Engineer, Principal Engineers, and 'Informal leaders' from Finance, Trading & Fuel and Business Development BU's
- Align implementation to business requirements
- Leading in definition of the system, data and user governance framework; and user support structure
- Identify opportunities for benefits and actively pursue realisation
- Identify opportunities to re-use solutions in other locations or BU's
- Ambassadors in the organisation for the programme and the PI system



Business Transformation - KUG

Key User Group input

Microsoft Excel - W_03446720_v5_FOIP_-_0625071_P1_SUPPORT_RAC1

File Edit View Insert Format Tools Data Window Help Adobe PDF

And 100%

Share This File | WebEx

	A	B	C	D	E
1	Operational State - Component/Activities	Server Support (ASG)	Database Support (ASG)	Application Support (ASG)	IT Service Manager
2	Training - Advanced Process/Operations / Operators				
3	Training - General Plant Based Training				
4	Training - System Administration				
5	Service CC	R		C	A
6	Release Hardware		C	A	C
7	Release Hardware	R		C	A
8	Backup SDC		C	A	R
9	Database Administration		R	C	A
10	SharePoint Portal Administration			R	A
11	Create New Site Hardware Tag & map to hierarchy				C
12	Change Existing Site Hardware Tag				
13	Delete Existing Site Hardware Tag				
14	Create New Control Hardware Tag				
15	Change Existing Control Hardware Tag				
16	Delete Existing Control Hardware Tag				
17	Class - New Equipment				A
18	Release Hardware - New Equipment/System (includes tag mapping)				
19	Release Hardware - Change Equipment to New Equipment				

\\PSAFPRD01\VerveProcessHierarchy - P1 System Explorer

File Edit View Go Tools Help

Database Query Date Back Check In Refresh New Element New Attribute

Elements

- Verve Energy
 - Coal Feed
 - Colts
 - Unit 1
 - As And Gas Systems
 - Auxiliary Air System
 - Flue Gas System
 - ID Fan
 - Precipitator
 - Primary Air System
 - PA Fan
 - Secondary Air System
 - Air Heater
 - FD Fan
 - Sec Air Damper
 - Kinross
 - Muss
 - Corporate
 - Gas Turbines
 - Joint Ventures
 - Renewables

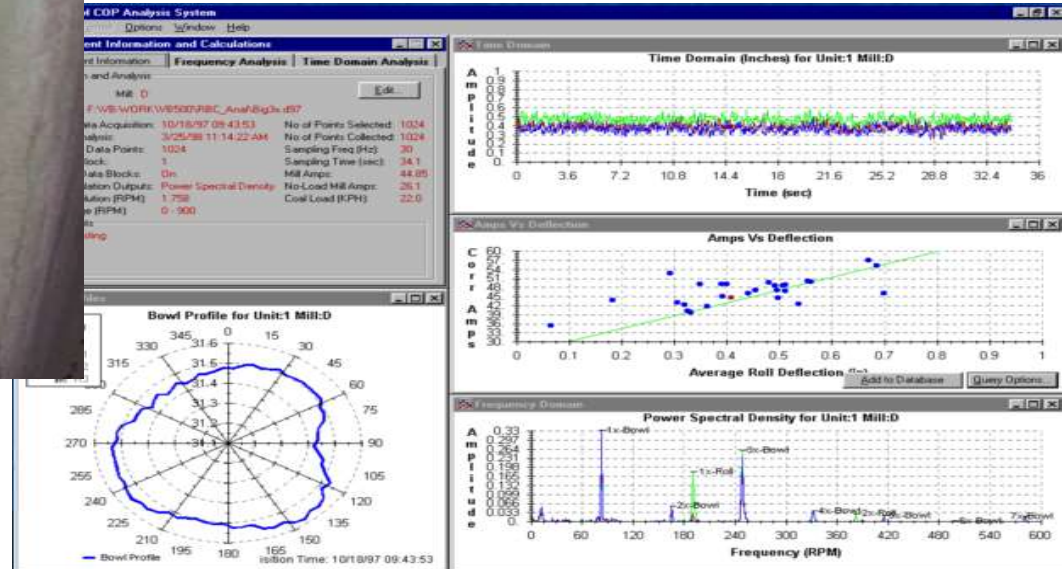
FD Fan

General Child Elements Attributes Ports Version

Name	Value
Air Flow To Window East	91.60052 kg/s
Air Flow To Window West	96.05302 kg/s
Air Heater Outlet Temp E	369.63 °C
Air Heater Outlet Temp W	368.82 °C
Air Htr Inlet Air Temp	34.63499 °C
Air Htr Outlet Air Press	1.0852 kPa
Air Temp To Window E	351.9176 °C
Air Temp To Window W	351.2079 °C
Ambient Air Temp FD Fan	31.62 °C
FD Fan Bearing Temp Die	65.4975 °C
FD Fan Bearing Temp Nide	61.98 °C
FD Fan Motor Current	0
FD Fan Htr Winding Temp	66.76496 °C
Furnace Pressure Median	-0.2000008 kPa
Steam Air Htr Inlet Air	1.729999 kPa
Steam Air Htr Outlet Air	1.890799 kPa

Business Transformation - KUG

Key User Group input



Business Transformation - KUG

Results Key User Group engagement

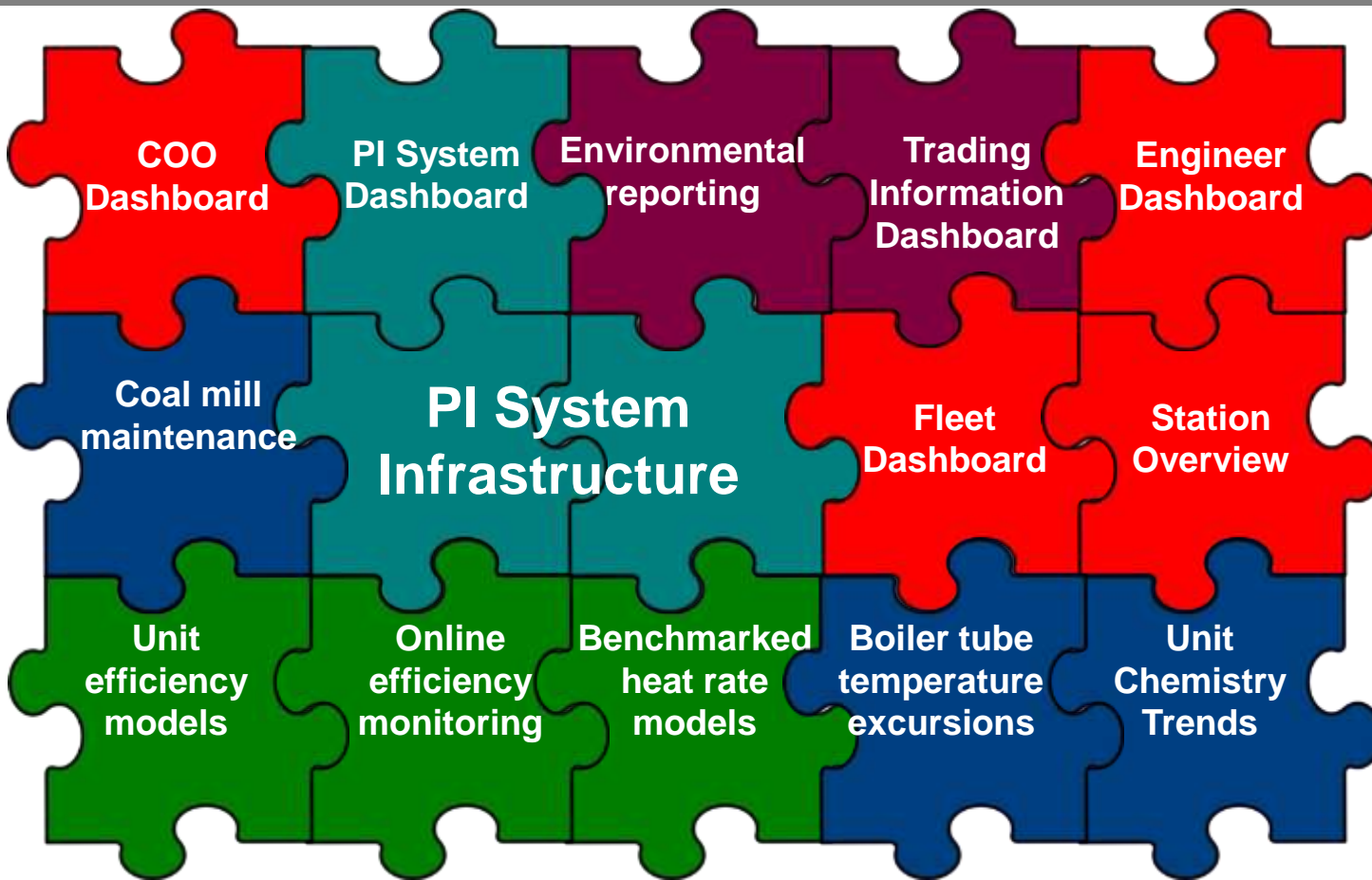
- 'Rules of Use' are understood and mandated
 - Data and System Governance document is kept alive
 - Governance roles & responsibilities are described in a RACI matrix
- Initiatives are appearing in multiple parts of the organisation
- Sense of ownership regarding the project and the systems
- Fit for use data organisation
 - Asset hierarchy vs Process hierarchy in PI Asset Framework
 - Use of smart tools to allow quick build and change, eg Optimate's AF mapping tool
- Critical mass of knowledgeable stake holders
 - The Key User group exists of 17 permanent members
 - Currently 70 people have been trained spread over all relevant business units and locations



Business Transformation - Benefits

- ▶ Define responsibility and create interest
 - Realisation of benefits is embedded in KPI's
 - Benefits have 'owners'; the programme structure enables and monitors progress
- ▶ Enable and support – 'make it easy'
 - Periodic user training
 - Functional support staff ('super users') are located on all sites
 - Existing contractual arrangements with consultancy companies that specialise in the PI System
- ▶ Create a process for identifying, starting and tracking of initiatives
 - All initiatives are tracked against a benefits realisation dashboard
 - Programme funds approved initiatives

Business Transformation - Benefits



Capability Development

PI System Infrastructure
& data feeds

Integration with Intranet,
create awareness

Explore expert systems:

- Performance Optimisation
- Asset use optimisation, predictive monitoring

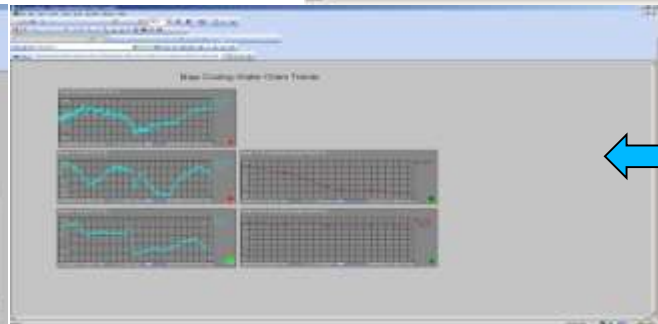
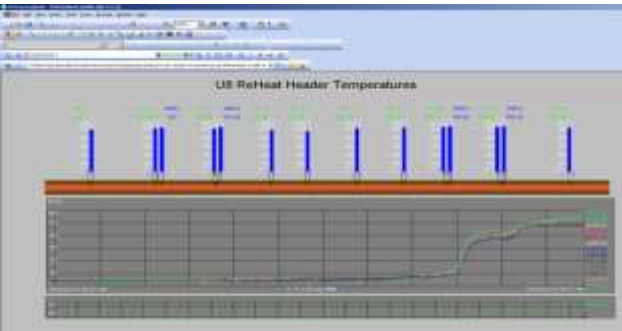
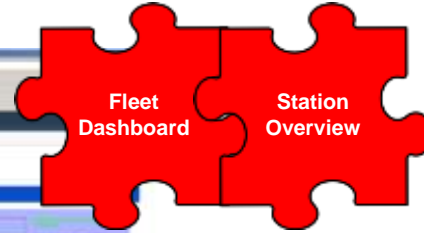
Relate other data
sources:

- Advanced analysis & process tuning



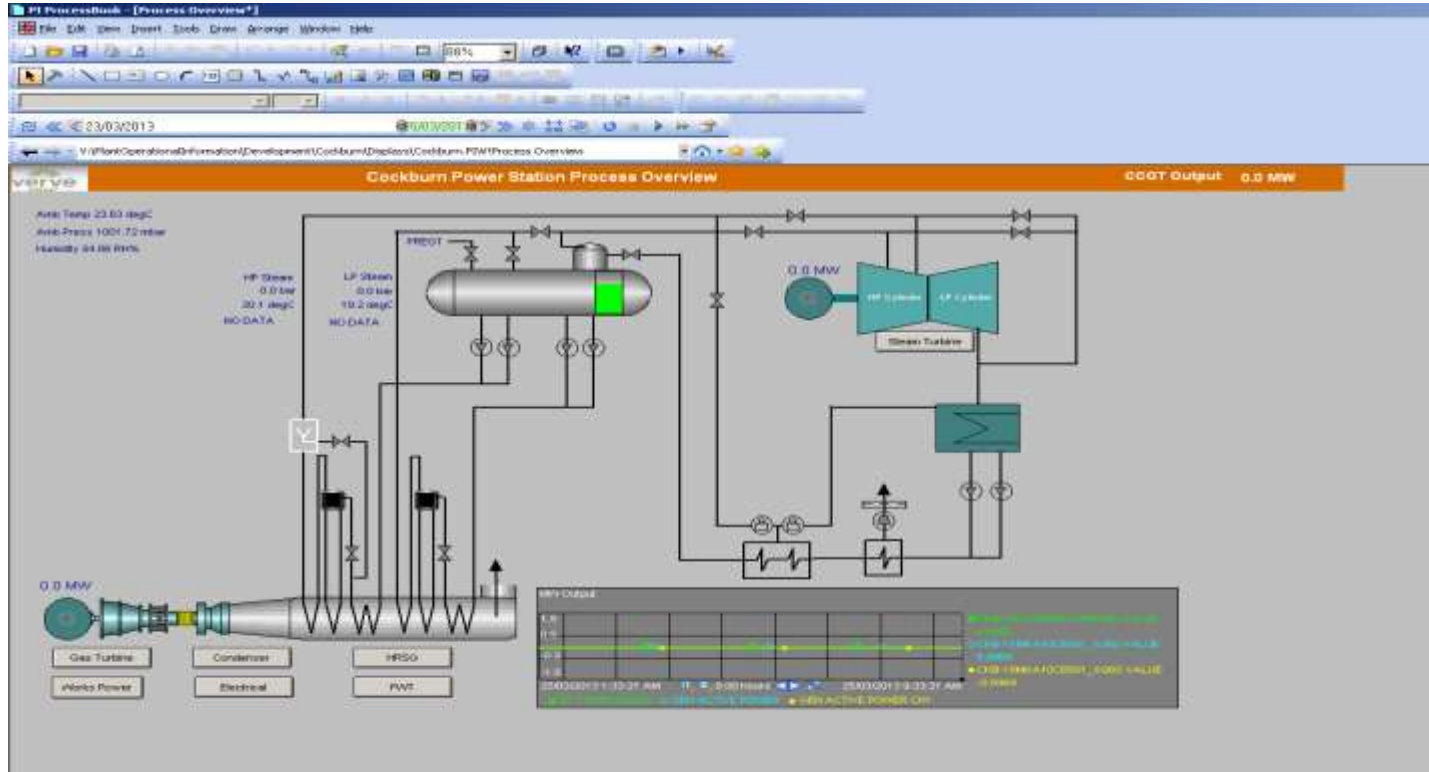
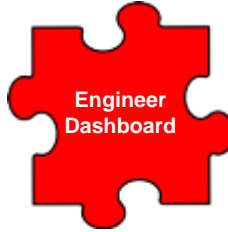
Examples – General Dashboard

Map overview > Site > Unit > Detail



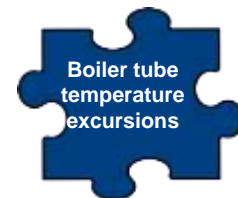
Examples - Role Based Views

Station overview Cockburn



Examples - Role Based Views

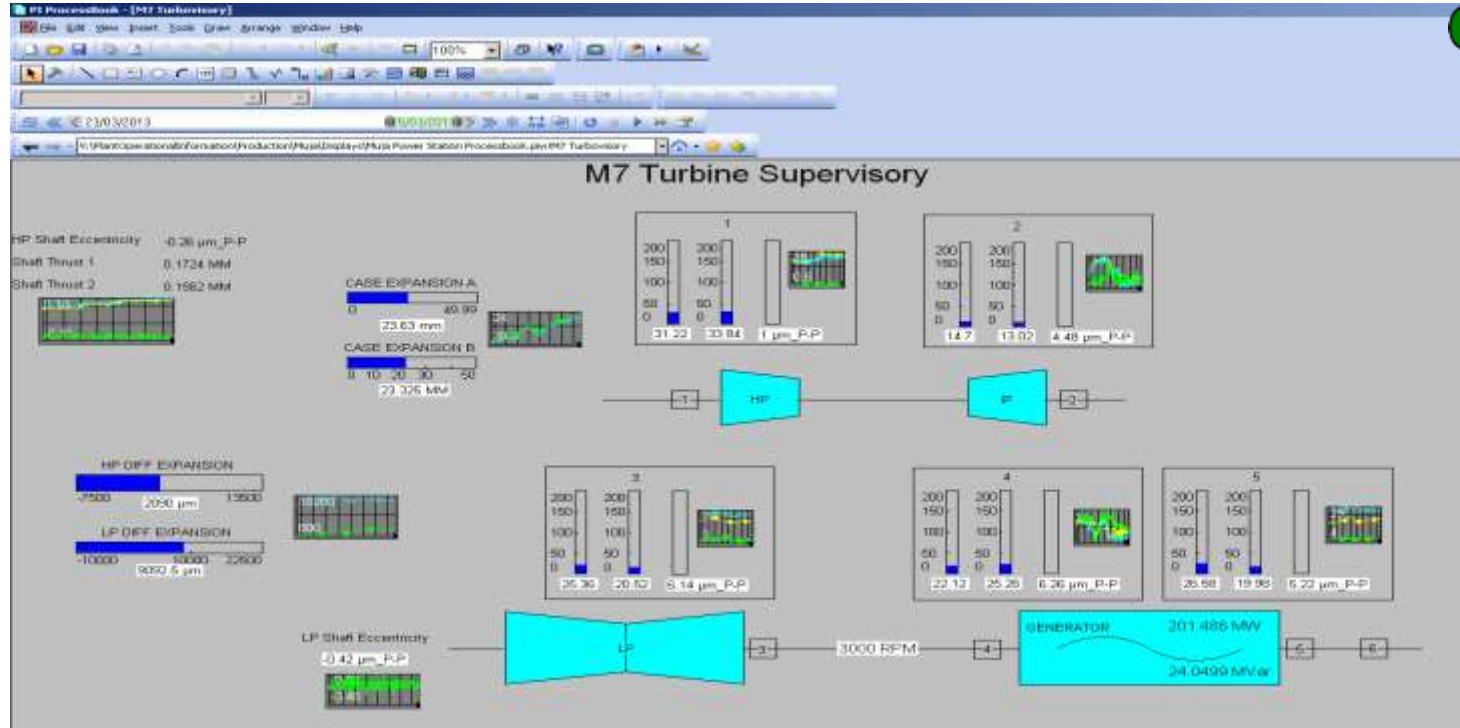
Boiler tubes over nameplate temperature



Microsoft Excel - U7 Final Stage RH HDR Temps					
File Edit View Insert Format Tools Data Window BI Help Adobe PDF					
Arial 10 B I U [font settings] 100%					
Share This File WebEx					
F22					
A	C	D	E	F	G
1	U7 Final Stage R/H Header Temperatures				
2	Start Time				
3	1/05/2012				
4	End Time				
5	30/06/2012				
6					
7	Stub T/C's	Maximum Date/Time	Maximum Value	Minutes > 560degC	
8	MPS-7-RHS-TE-2055-1-XQ01	21-May-12 12:14:07	581.94	42.60	
9	MPS-7-RHS-TE-2055-2-XQ01	19-May-12 05:09:55	581.88	849.57	
10	MPS-7-RHS-TE-2055-3-XQ01	11-Jun-12 08:23:11	584.70	1045.75	
11	MPS-7-RHS-TE-2055-4-XQ01	[-11059] No Good Data F	[-11059] No Good Da	0.00	
12	Header T/C's				
13	MPS-7-RHS-TE-3103-1-XQ01	07-Jun-12 07:24:20	543.96	0.00	
14	MPS-7-RHS-TE-3103-11-XQ01	07-Jun-12 07:24:23	576.42	26.10	
15	MPS-7-RHS-TE-3103-17-XQ01	07-Jun-12 07:22:39	574.20	31.67	
16	MPS-7-RHS-TE-3103-22-XQ01	19-May-12 05:10:06	563.64	27.33	
17	MPS-7-RHS-TE-3103-27-XQ01	19-May-12 05:10:23	574.50	89.72	
18	MPS-7-RHS-TE-3103-32-XQ01	07-Jun-12 07:24:09	577.38	60.40	
19	MPS-7-RHS-TE-3103-38-XQ01	07-Jun-12 07:21:55	577.80	27.97	
20	MPS-7-RHS-TE-3103-42-XQ01	10-Jun-12 11:05:41	552.60	0.00	
21	MPS-7-RHS-TE-3103-47-XQ01	03-May-12 03:44:29	491.94	0.00	
22	MPS-7-RHS-TE-3103-6-XQ01	07-Jun-12 07:24:41	580.68	58.78	
23					
24					
25					
26					

Examples - Role Based Views

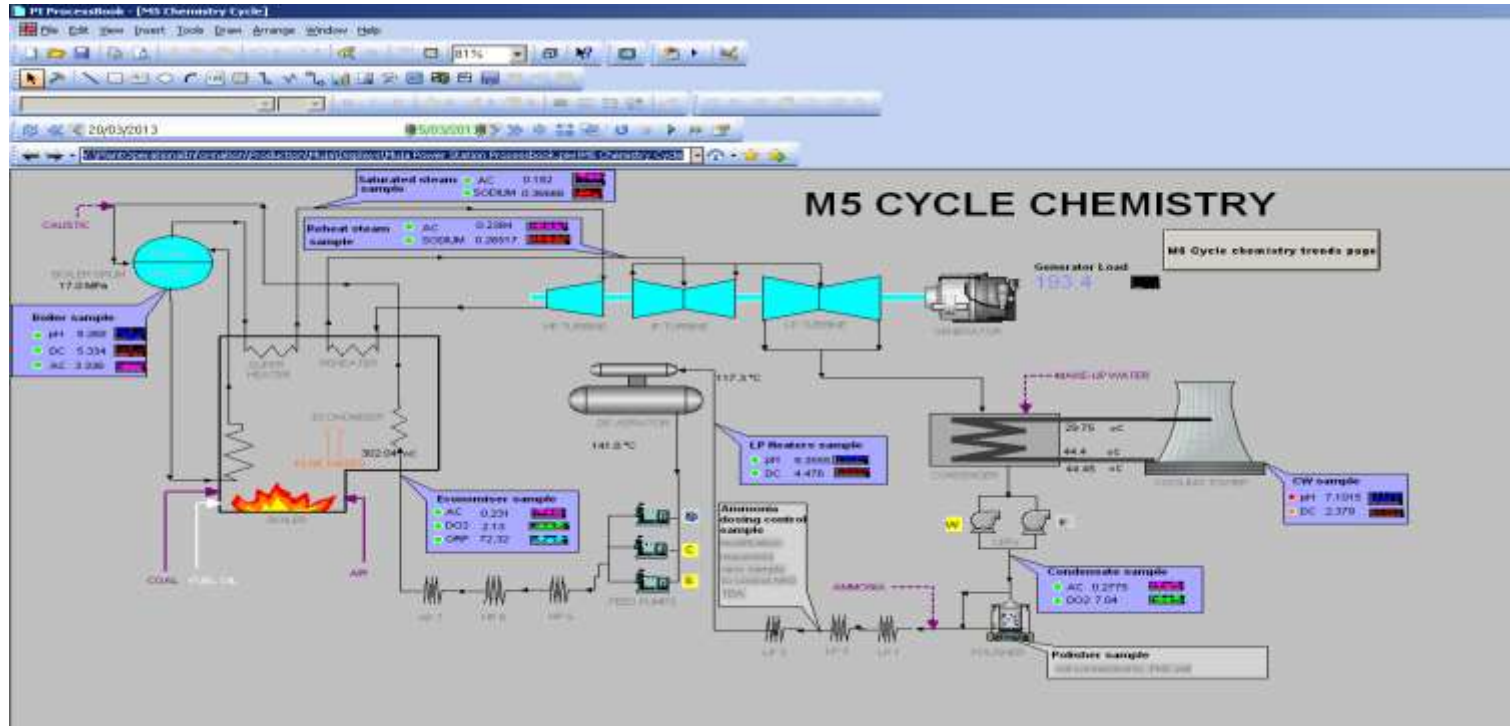
Generating Unit Supervisory Display



Unit
efficiency
models

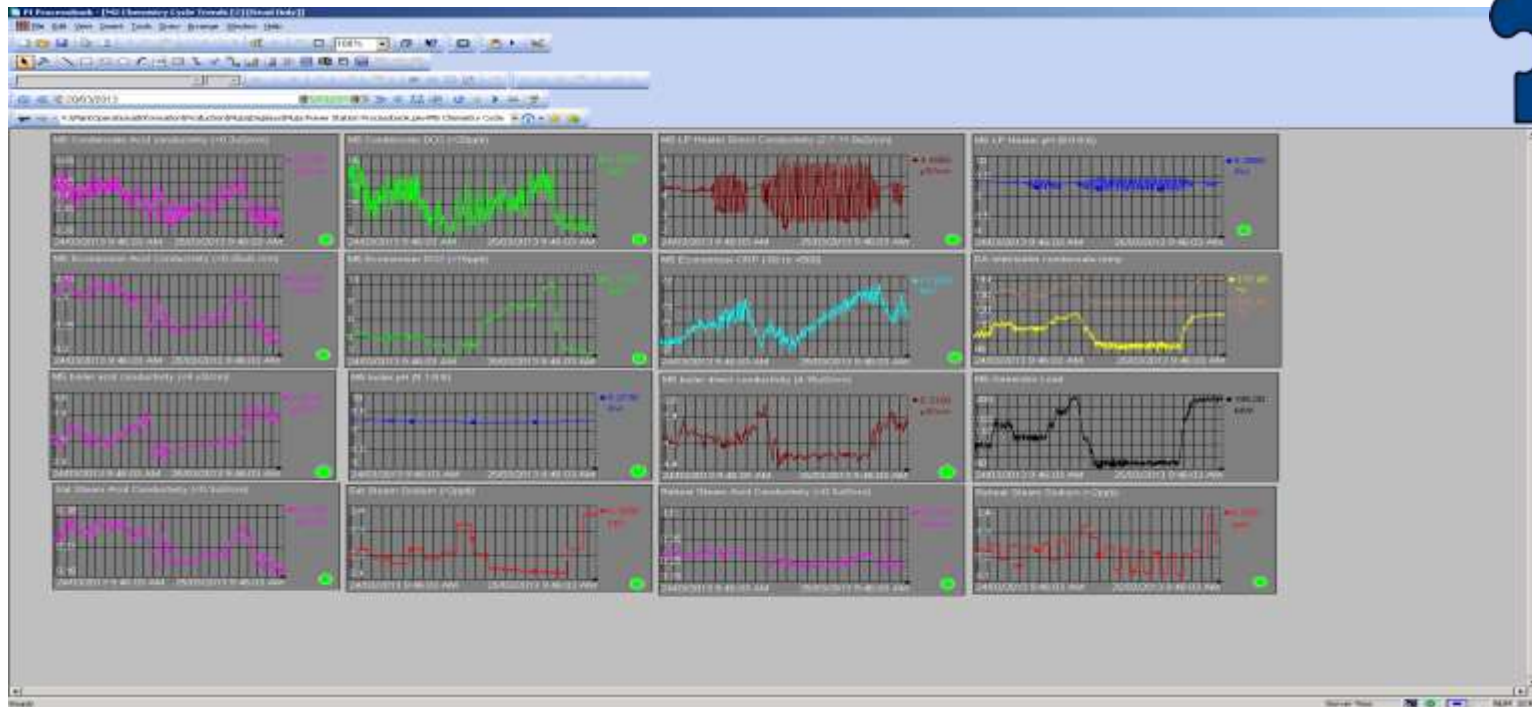
Examples - Role Based Views

Cycle Chemistry for Muja Unit 5



Examples - Role Based Views

Cycle Chemistry trends Muja Unit 5



Benefits – Bottom Line

- Substantial part of fuel savings target is underway in less than 12 months – and we are just scratching the surface
- We can see additional value within reach in predictive analysis to improve maintenance and other initiatives
- The intent is not to limit our scope of activities to just one or two projects
- We are having some C-level discussions about the need to support over 10+ initiatives in business improvement running in parallel
 - In January we had 1 benefits realisation initiative that was well defined and economically sound
 - In March we have 22!



Observations

Technology implementation – if adequate preparation is done
– is not a major issue

Observations

Business transformation is the hard part

- The basis of data management has to be in place
 - Ownership of data
 - Change management in data feeds
 - Naming conventions, hierarchy structures
 - Establish a 'publish' process for reports, PI ProcessBook displays, web pages
- Training is key
 - Classroom training (baseline)
 - Advanced 'training' (value add)
- Allow for a learning curve
 - Allow experiments (and accept occasional rework); avoid “analysis – paralysis”
 - Facilitate exchange of ideas and solutions, both inside as with the external user community

Observations

Formalise and facilitate benefits realisation

- ▶ Make it important
- ▶ Make it easy
- ▶ Make it visible

Questions & Feedback



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