

PI Batch Users: Batch Migration to PI Event Frames

Presented by **Todd Brown**, **Product Manager Max Podkolzin**, **System Engineer**



OSIsoft.



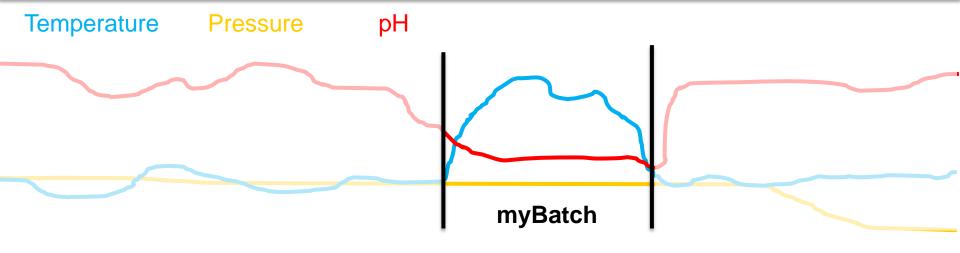


DECISION READY IN REAL-TIME





PI BATCH & PI EVENT FRAMES - A Simple Concept



myBatch Info

Batch ID = myBatch

Product = Super Chemical

Recipe = Type A

Procedure = Heating

myBatch Summary Data

Temperature.Start = 120.3 deg C

Temperature.End = 121.7 deg C

Temperature.Min = 120.3 deg C

Temperature.Max = 145.8 deg C

Temperature.Avg = 138.4 deg C

Current State of BATCH Capabilities in the PI System

Database Supporting First Released Data Structure Supports

Overlapping Events on Unit

Scalability / **Performance**

Millions of

Events

Most types of

customer searches

Yes: HA

High Availability

Supported

PI EF can be

Newer **Technologies**

PI AF SDK,

PI OLEDB Enterprise,

PI Web Services.

PI JDBC, PI Web API

Data Access

Technologies

PI Server 2010 R3

Event attributes can be easily tailored to DB (SQL Server) business needs.

Templates & is

flexible.

Events on a Unit at a Time

Yes: Unlimited

See a full picture of your asset. Batches, excursions, downtimes.



architected via a HA write PI AF Architecture



Technologies

PI SDK, PI ODBC

Client

March 2001 Fixed & not flexible.

PI Server 3.3.361.43

Data Stored in **Proprietary Tag** Structure in

PI Data Archive

Supports Batch ID. Product, Recipe, Procedure, and

nothing else.

No: 1 Unit Batch on a PI Unit at a time

Customers create 'phantom PI Units' in MDB to get around this.

Tens of Thousands of **Events**

Batch customers

have complained

about performance

on systems with

many batches.

Long-standing request from batch customers.

No: HA is not

supported with

PI Batch

Older

OSIsoft, EMEA USERS CONFERENCE 2014

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Current State of BATCH Functionality in the PI System

BES / MES Interfaces

DB Storage & Audit Trail

Excel Integration

Trend Single Batch

Overlay Trend Batches Compliance Reporting

PI Interfaces



PI AF / PI EF





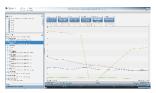


PI DataLink

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PI Coresight



PI Coresight



RtReports





PI Interfaces



UMETRICS

PI Batch DB

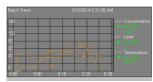




PI BatchView



PI BatchView



PI BatchView

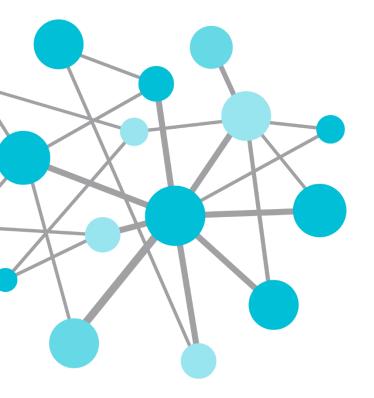




RtReports







Batch Roadmap

PI Event Frames & Batch Roadmap Strategy

PI Batch

PI EF – Wave 1 Partner & Early Adopters

Goals:

- Infrastructure is able and ready.
- Partner and custom applications for generation and visualization

PI Event Frames – Wave 2

Events for the Mainstream

Goals:

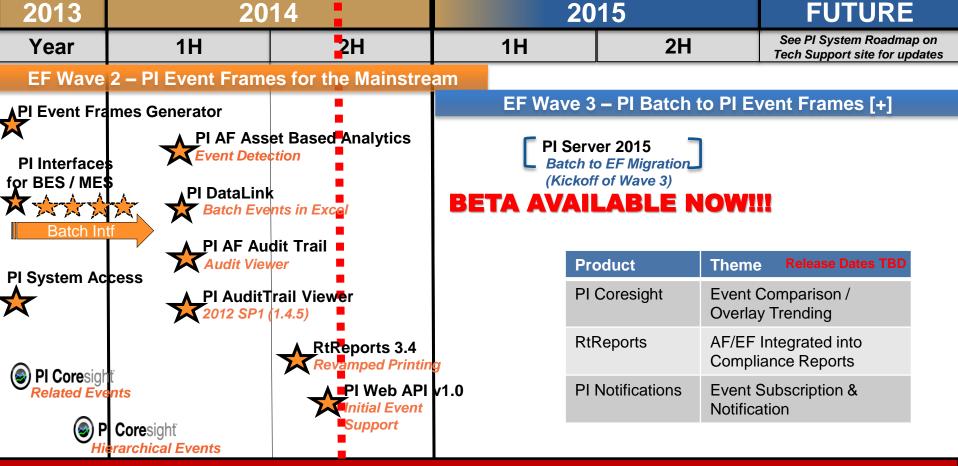
- End to End product support from generation to visualization
- Majority of OSIsoft customers can adopt
- Data access support
- Some batch functionality early

PI Event Frames – Wave 3 PI Batch to EF Migration

Goals:

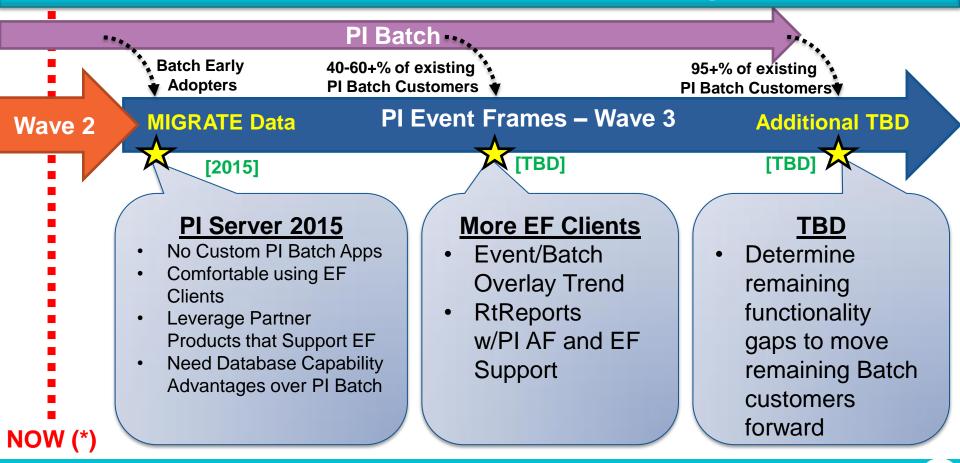
- Move PI Batch Customers
 Forward to PI Event
 Frames
- Functional equivalency for PI Batch
- New capabilities for batch customers





NOTE: Future dates & plans are subject to change. Last Updated: Sept-23-2014

PI Event Frames & Batch Roadmap Strategy - Wave 3





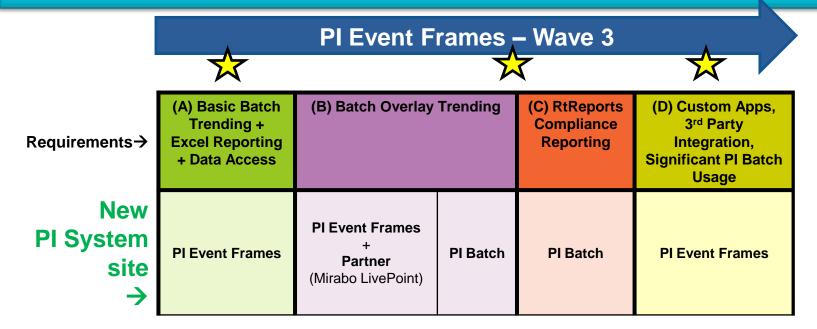
Hmm ... Pl Batch or Pl Event Frames? ... or Both?

PI Batch or PI Event Frames? — How about Both in Parallel?!?!?

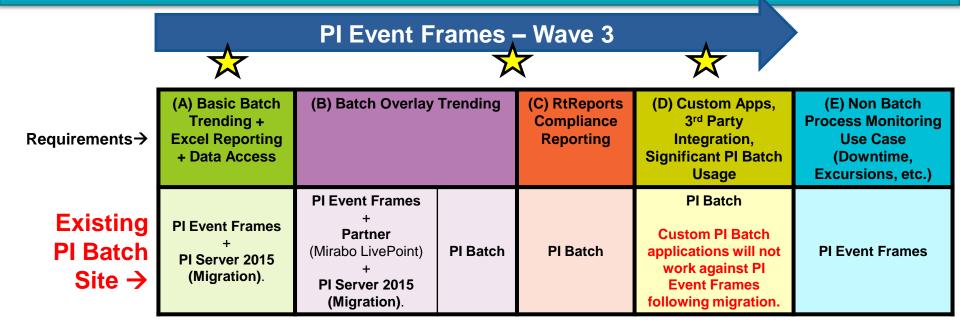
This is not supported in a production environment.

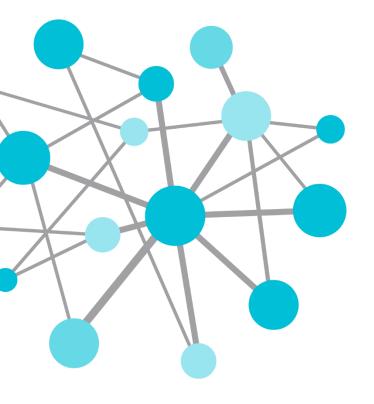
- Duplicate data within the same system.
- Migration strategy will not account for this scenario.
- Misconfiguration could result in duplicate tag values.
- Behaviors of PI Interfaces for PI Batch running in parallel are unknown, not within intended design.
- This architecture is outside of the design assumptions we're making for our PI Batch to PI Event Frames migration strategy.

PI Batch or PI Event Frames?



PI Batch or PI Event Frames?





RtReports

In case you haven't heard ...



- RtReports is a <u>supported</u> OSIsoft product
- OSIsoft is enhancing RtReports

RtReports 3.4 - Revamped Printing - Released!!!



Removes dependency on Microsoft Word for printing reports.

Printing bug fixes & enhancements





Setup Package includes RtReports 3.3 Patches

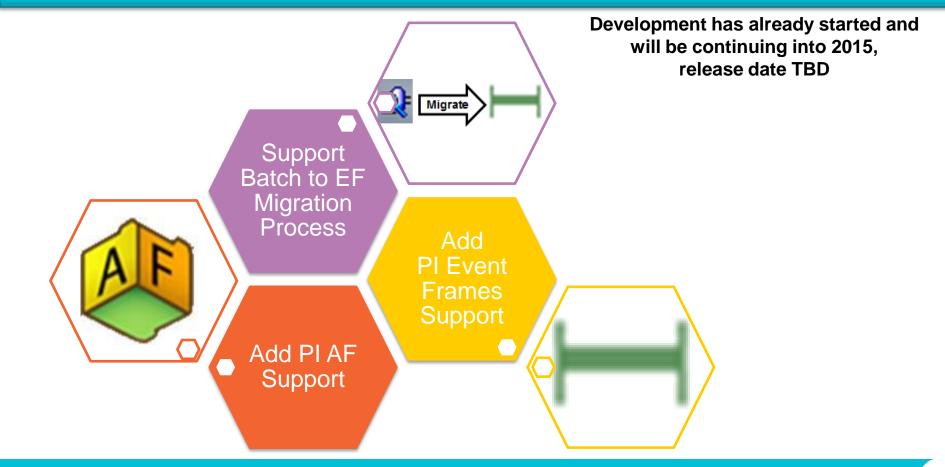
Bug Fixes

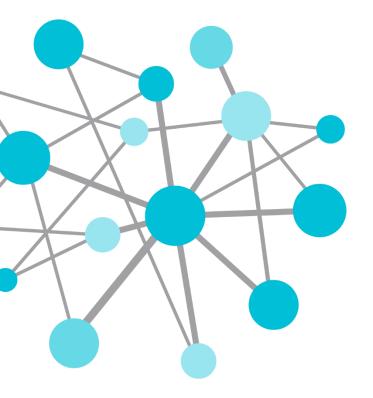
- Report backgrounds are now printed.
- ✓ Page breaks are no longer ignored.
- ✓ Table row height is correctly honored in printed reports.
- RtReports trends having a large volume of data no longer fail to print.
- ✓ Unable to start the MS word application error no longer occurs.

Enhancements

- ✓ Print jobs are now processed asynchronously.
 Return Time
 Min Max
- Different paper formats can now be specified.
- ✓ IE 10 is now supported.

What's next after RtReports 3.4? RtReports 4.0!!!



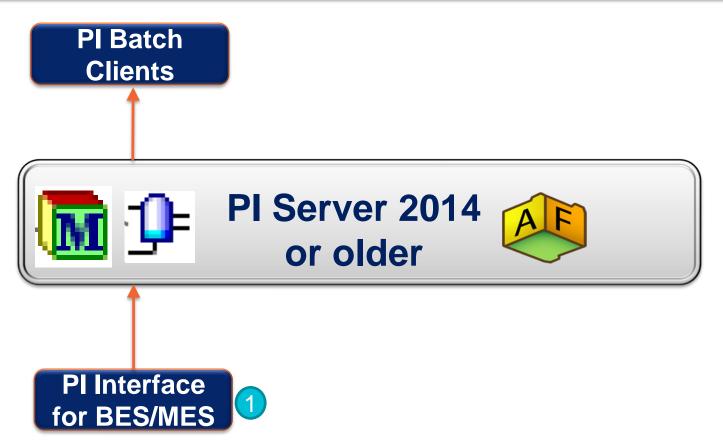


PI Server 2015 (Batch to EF Migration)



Batch to PI Event Frames Migration Process



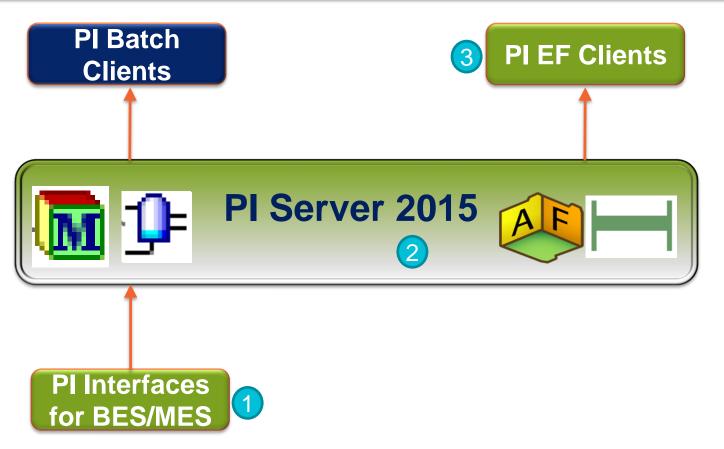


- Upgrade Interfaces
- Upgrade Server



Batch to PI Event Frames Migration Process



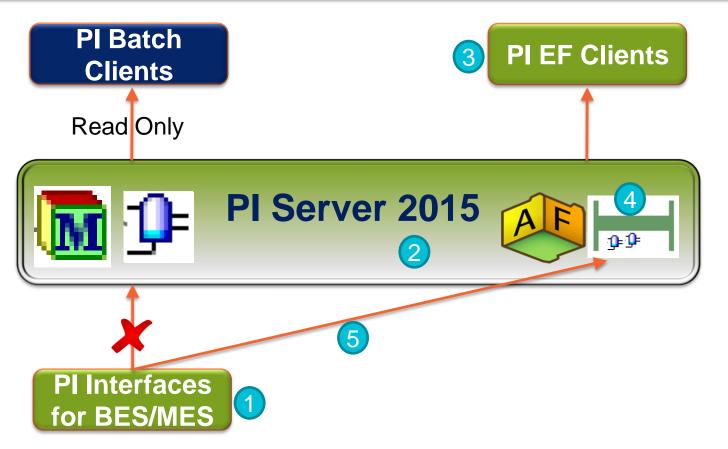


- Upgrade Interfaces
- Upgrade Server
- Install EF Clients



Batch to PI Event Frames Migration Process





- Upgrade Interfaces
- Upgrade Server
- Install EF Clients
- Migrate Batch Data
- Switch Interfaces

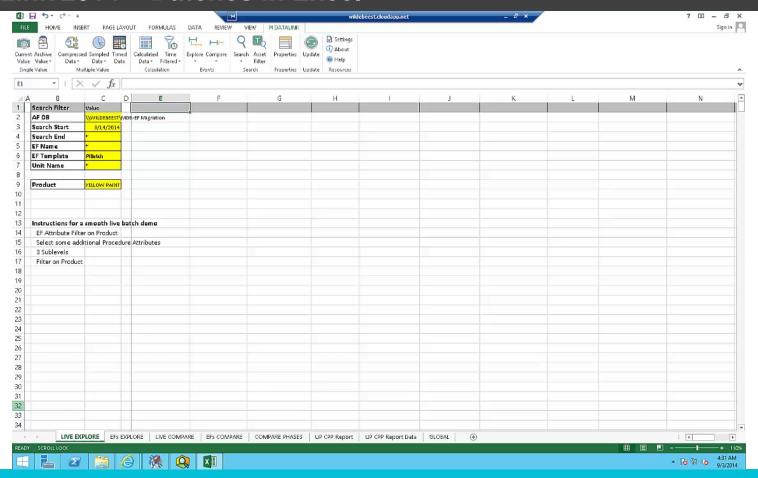


PI Server 2015 – PI Batch to PI Event Frames Migration





PI DataLink 2014 – Batches in Excel



PI Batch / PI Event Frames Demo Recap

PI Server 2015

(Batch to EF Migration)

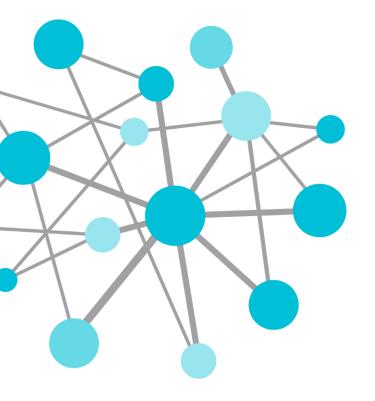
- Migrates data
- Leverages existing proven technology (PI AFLink)
- PI Batch read-only following migration
- NOT RELEASED (2Q/3Q 2015)

PI DataLink 2014 (Batch Events in Excel)

- Explore Batches
- Compare Data across Batches
- Batch Attribute Data Automatically Calculated by AF/EF
- Phase Searches and Analysis

PI Coresight (Batch & Phase **Trending**)

- Trend Unit Batch / Unit Procedure
- Trend SubBatches / Operations / Phases
- View Batch Attribute Data



Conclusions

PI Event Frames & Batch Customer – Release Pipeline Summary

PI Manual Logger Planning / Research PI Cloud Connect – Event Exchange

Planned Release

[2H2015]

PI Notifications
PI AF Asset Based

Analytics – More EF Support

[2Q/3Q 2015]

Development

PI Server 2015 – Batch to EF Migration

[2H2015 - 2016]

PI Coresight – Overlay Trending

RtReports 4.0 – AF/EF

eleasec

PI Event Frames DB

PI Event Frames Generator

9 PI Interfaces for BES/MES

PI OLEDB Enterprise

PI JDBC Driver

PI Web Services

PI Coresight – Event/Batch/Phase Trending

PI AF Asset Based Analytics

PI AF Audit Trail Viewer

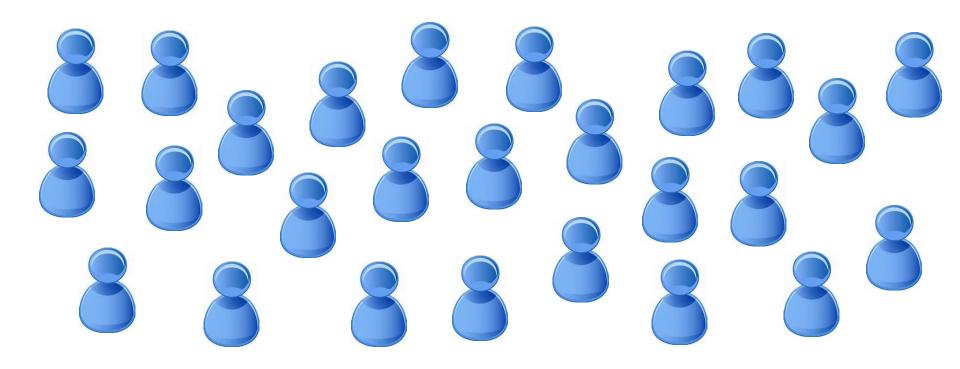
PI Audit Trail Viewer SP

PI DataLink 2014

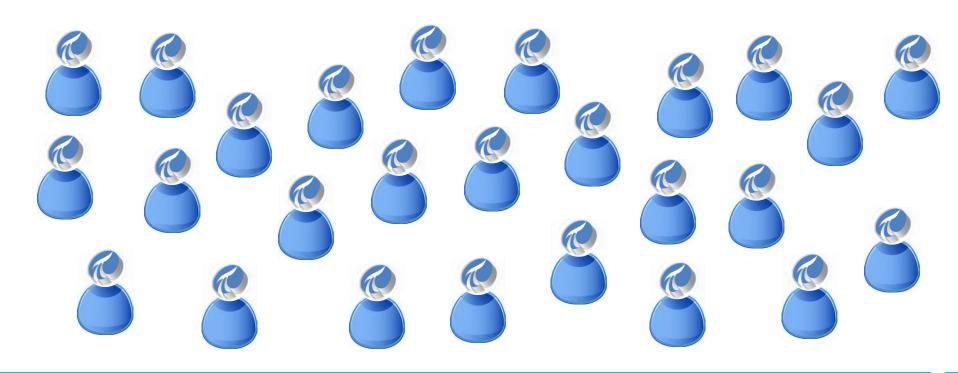
RtReports 3.4 – Printing

PI Web API

So what does all this mean for Batch Customers?



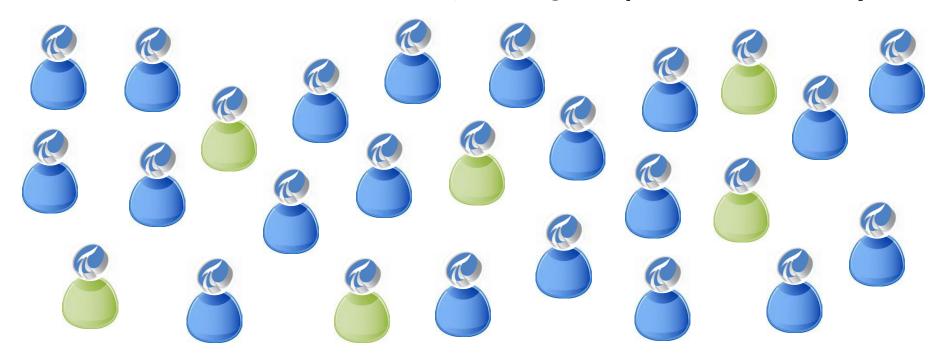
So what does all this mean for PI Batch Customers?



PI Batch Customers

Some of you can start adopting EF now.

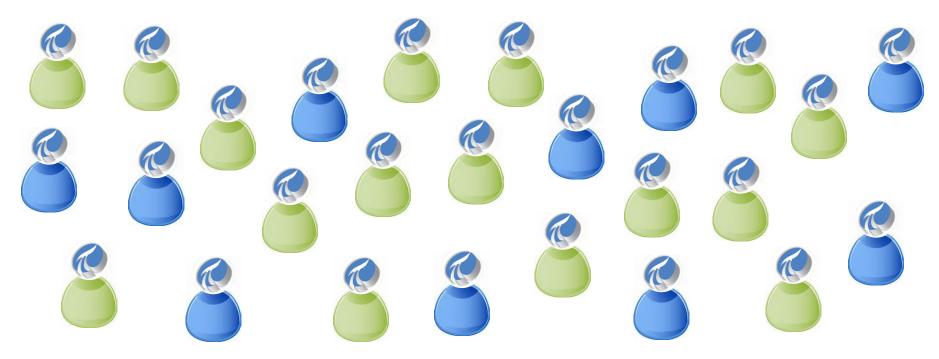
Comfortable with EF Clients available now; need for greater performance & scalability.



PI Batch Customers

Many of you will start adopting EF in 2015!

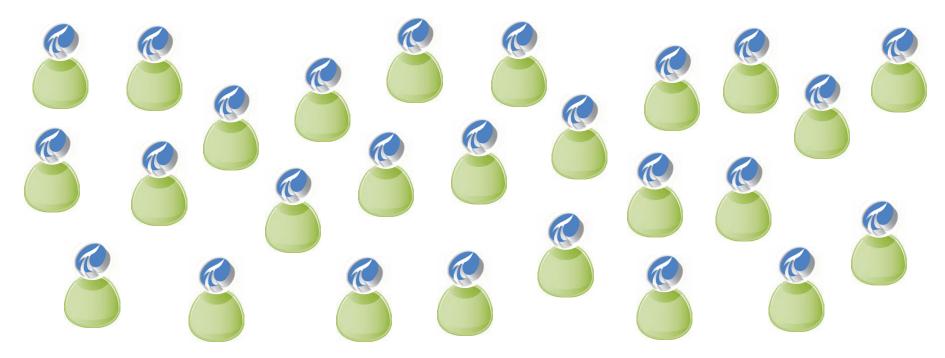
EF Clients available now; PI Server 2015 - Batch Migration; More EF Client support coming.



PI Batch Customers

ALL of you should start getting ready NOW!!!

Start implementing PI AF; Start getting familiar with PI Event Frames on demo & test systems.





PI Event Frames – Contact Us!

Todd Brown

tbrown@osisoft.com

Product Manager

OSIsoft, LLC

Max Podkolzin

mpodkolzin@osisoft.com

System Engineer

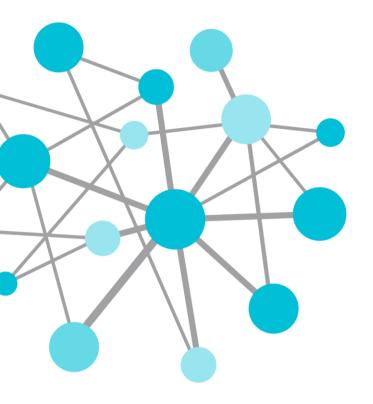
OSIsoft, LLC

Satyam Godasi

sgodasi@osisoft.com

Development Lead – PI Server

OSIsoft, LLC



THANK



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