



# Optimizing Drilling and Production Operations with Advanced Functionality of the PI System

Presented by **Ken Startz** – Marathon Oil Company



# Marathon Oil – A global E & P Company

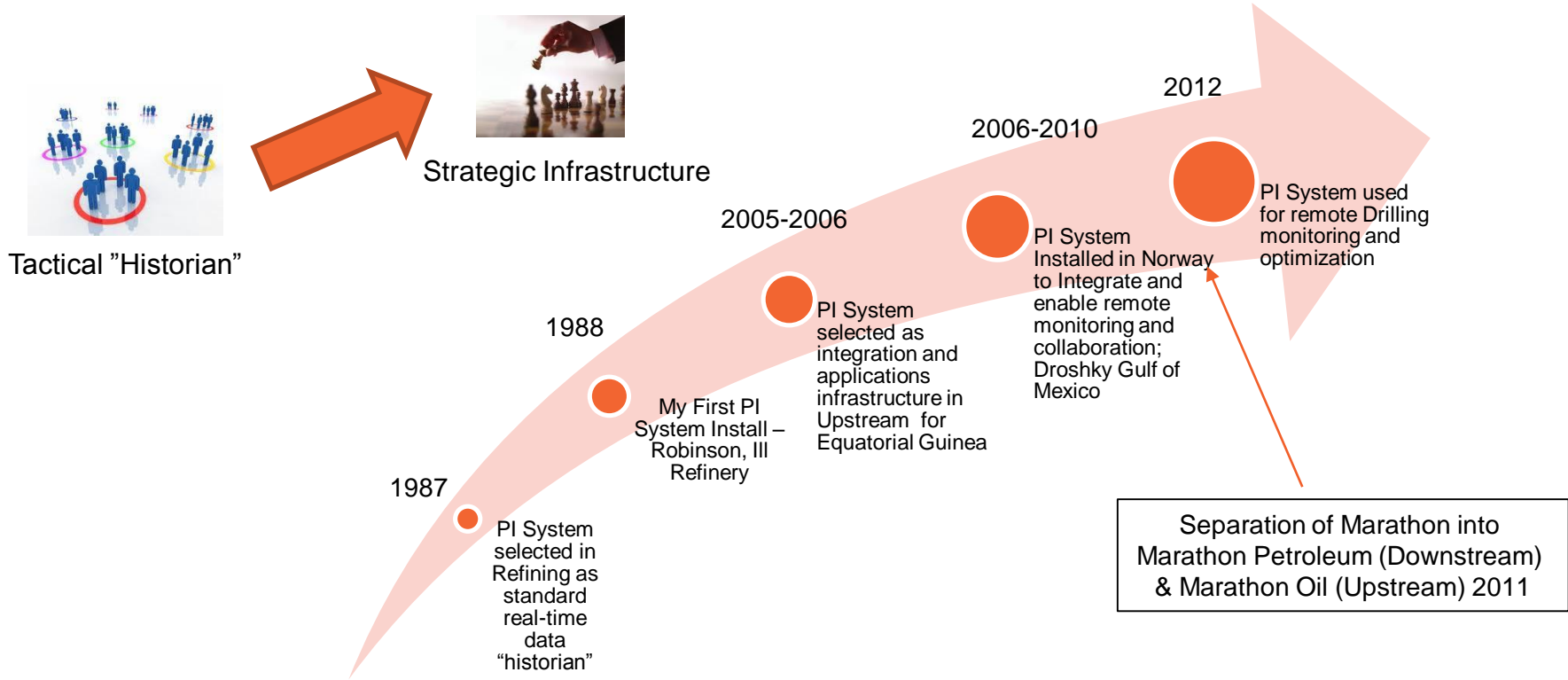
- **Established in 1887**
- **Market Cap: ~ \$26 billion (as of 7/26/13)**
- **Revenues: \$15.7 billion**
- **Net Income: \$1.6 billion**
- **Capital Expenditures\*: \$5.1 billion**
- **Net Liquid Hydrocarbon Sales: 282,000 BPD**
- **Net Natural Gas Sales: 902 million CFD**
- **Net Synthetic Crude Oil Sales: 47,000 BPD**
- **Net Proved Liquid Hydrocarbon, Natural Gas and Synthetic Crude Oil Reserves: 2.0 billion BOE**
- **Employees: ~3,400**
- **Headquartered in Houston, Texas**

**\*Excludes acquisitions and includes accruals. Unless otherwise stated, financial and operating statistics noted are as of 12/31/12**



HG018564 (1/14)

# The Journey of the PI System at Marathon Oil



# Business Challenges for 2014

- Develop infrastructure for high frequency data needed for Drilling.
- Leverage PI System investment in the new unconventional resource plays.
- Transfer knowledge to newer professionals (Great Crew change Skill Builder Phase).
- Provide easy self-service visualization for engineers.
- Deliver mobility solutions for Operators on iPad.

# Agenda

- Illustrative Case Studies

- Maradrill™ – Onshore Remote Drilling Monitoring and Optimization



# MaraDrill™ Background

- Land-based drilling rigs in Eagle Ford and Bakken.
- Primarily oil.
- Horizontal wells.
- Factory drilling.
- Rigs operated by Helmerich & Payne (H & P).
- Data extracted from OMRON Control System and aggregated with 3<sup>rd</sup> party vendor data, using PI Interface for OPC HDA.
- POC started January 2011.

# MaraDrill™ Doghouse



# Common Drilling Data Tags

## Engineering Units

ROP = Rate of Penetration – Ft / Hr

WOB = Weight on Bit – K Pounds

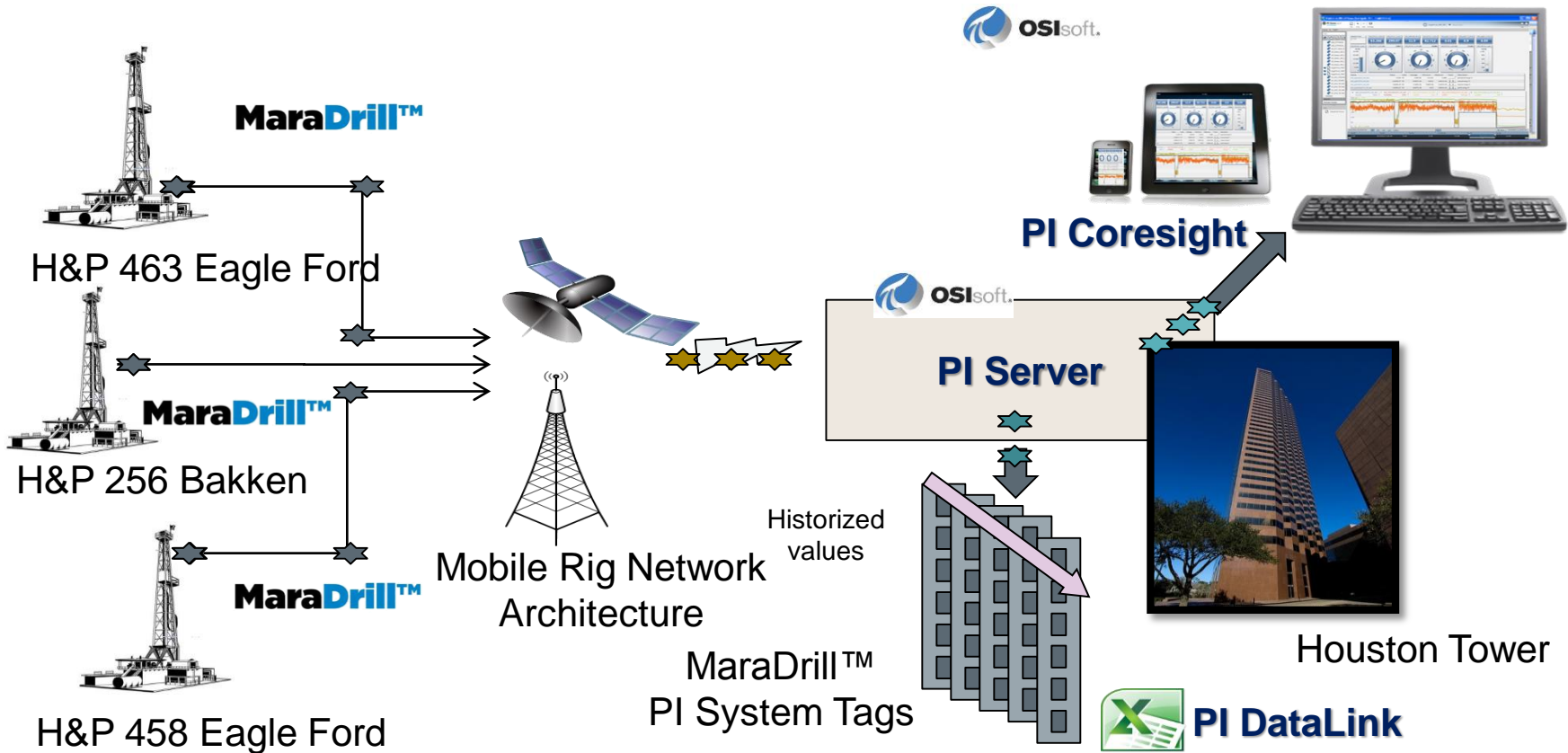
RPM = Revolutions per Minute – RPM

Mud Flow Rate – GPM

Torque – kFt\*Lbs

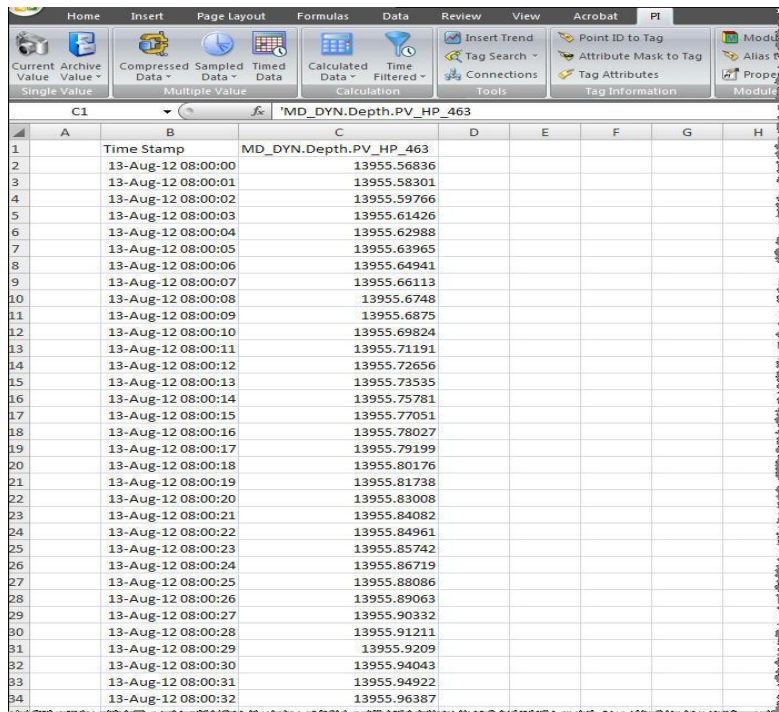
**Need 1 second time stamp resolution!**

# Data Workflow



# MaraDrill™ – Data Acquisition: PI DataLink

■ Collect MaraDrill™ data from  OSIsoft. PI DataLink



	A	B	C	D	E	F	G	H
1		Time Stamp	MD_DYN.Depth.PV_HP_463					
2		13-Aug-12 08:00:00	13955.56836					
3		13-Aug-12 08:00:01	13955.58301					
4		13-Aug-12 08:00:02	13955.59766					
5		13-Aug-12 08:00:03	13955.61426					
6		13-Aug-12 08:00:04	13955.62988					
7		13-Aug-12 08:00:05	13955.63965					
8		13-Aug-12 08:00:06	13955.64941					
9		13-Aug-12 08:00:07	13955.66113					
10		13-Aug-12 08:00:08	13955.6748					
11		13-Aug-12 08:00:09	13955.6875					
12		13-Aug-12 08:00:10	13955.69824					
13		13-Aug-12 08:00:11	13955.71191					
14		13-Aug-12 08:00:12	13955.72656					
15		13-Aug-12 08:00:13	13955.73535					
16		13-Aug-12 08:00:14	13955.75781					
17		13-Aug-12 08:00:15	13955.77051					
18		13-Aug-12 08:00:16	13955.78027					
19		13-Aug-12 08:00:17	13955.79199					
20		13-Aug-12 08:00:18	13955.80176					
21		13-Aug-12 08:00:19	13955.81738					
22		13-Aug-12 08:00:20	13955.83008					
23		13-Aug-12 08:00:21	13955.84082					
24		13-Aug-12 08:00:22	13955.84961					
25		13-Aug-12 08:00:23	13955.85742					
26		13-Aug-12 08:00:24	13955.86719					
27		13-Aug-12 08:00:25	13955.88086					
28		13-Aug-12 08:00:26	13955.89063					
29		13-Aug-12 08:00:27	13955.90332					
30		13-Aug-12 08:00:28	13955.91211					
31		13-Aug-12 08:00:29	13955.9209					
32		13-Aug-12 08:00:30	13955.94043					
33		13-Aug-12 08:00:31	13955.94922					
34		13-Aug-12 08:00:32	13955.96387					

- Functions that retrieve single value
  - Current value
  - Value at a specific time
  - Tag attributes
- Functions that retrieve series of values
  - Evenly spaced (sampled) data
  - Compressed (archived) data
  - Sampled data for a user-specified array of timestamps

# Pre-MaraDrill™ vs. MaraDrill™ Technology

## ■ Pre-MaraDrill™

Data		Real-Time Parameters							Manually entered Parameters						
TimeStamp	Depth	ROP	W <sub>s</sub>	rotary RPM	Torque	Q	MW	p	m	D <sub>s</sub>	D <sub>e</sub>	n	D <sub>h</sub>		
6/27/2012 11:09:50	297.8	384.35	14942.4472	223	2060	807	8.33	1.999	0.00	5.0	13.50	4			
6/27/2012 11:10:00	299	391.89	11464.4946	223	2060	807	8.33	1.999	0.00	5.0	13.50	4			
6/27/2012 11:10:10	300.3	500.47	11657.6955	223	2175	807	8.33	1.999	0.00	5.0	13.50	4			
6/27/2012 11:10:20	301.2	327.73	11013.6402	223	3067	807	8.33	1.999	0.00	5.0	13.50	4			
6/27/2012 11:10:30	301.9	327.73	14427.185	223	3456	807	8.33	1.999	0.00	5.0	13.50	4			
6/27/2012 11:10:40	301.9	327.73	0	223	3403	807	8.33	1.999	0.00	5.0	13.50	4			

Pason Data Calculator Spreadsheet

## ■ MaraDrill™ Technology



Intermediary Application



PI Server



PI DataLink

PI JDBC 2010 Provider



Tool for Advanced Analytics

# PI Coresight – Stick-Slip Identification: H&P 463



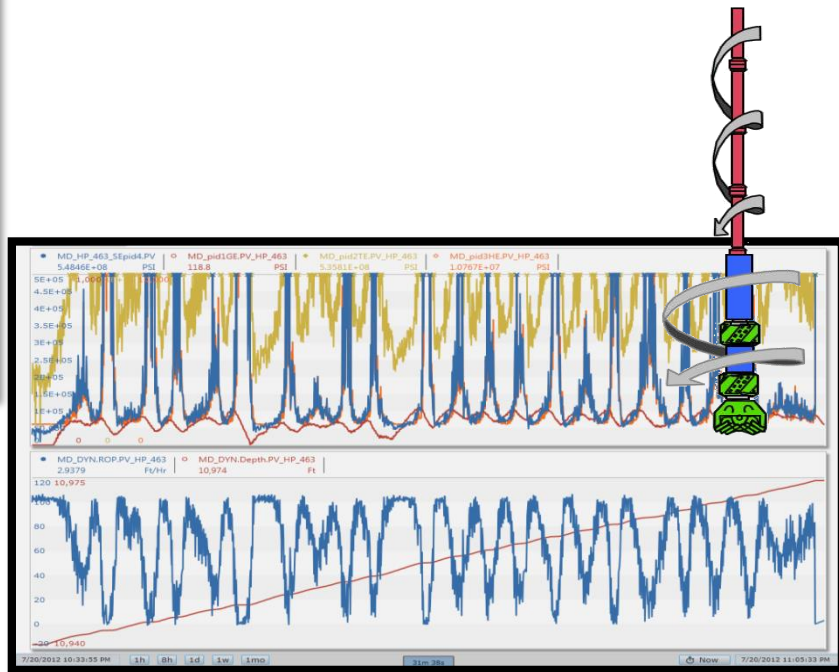
“Perfect” drilling

**Stick-slip:** Non-uniform rotation of the bit/BHA

Sticking phase → bit stops

Slipping phase → bit “breaks” free

Drillstring torsional oscillations



Stick-slip

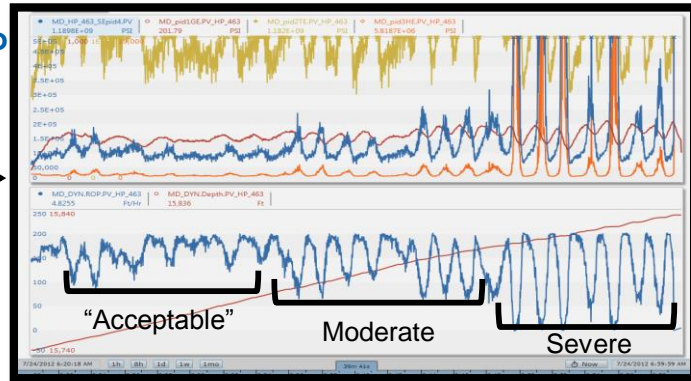
# Real-Time Optimization PI Coresight



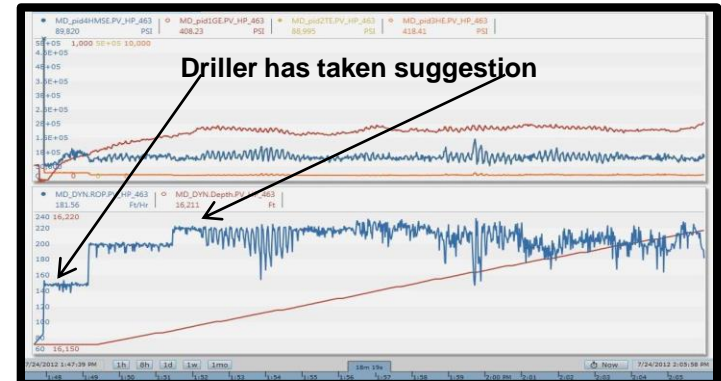
Stick-Slip Identification → ...few stands later... → Stick-Slip Mitigation

40% Sustained Increase in Rate of Penetration

Avg. ROP  
for stand  
is **144**  
ft/hr



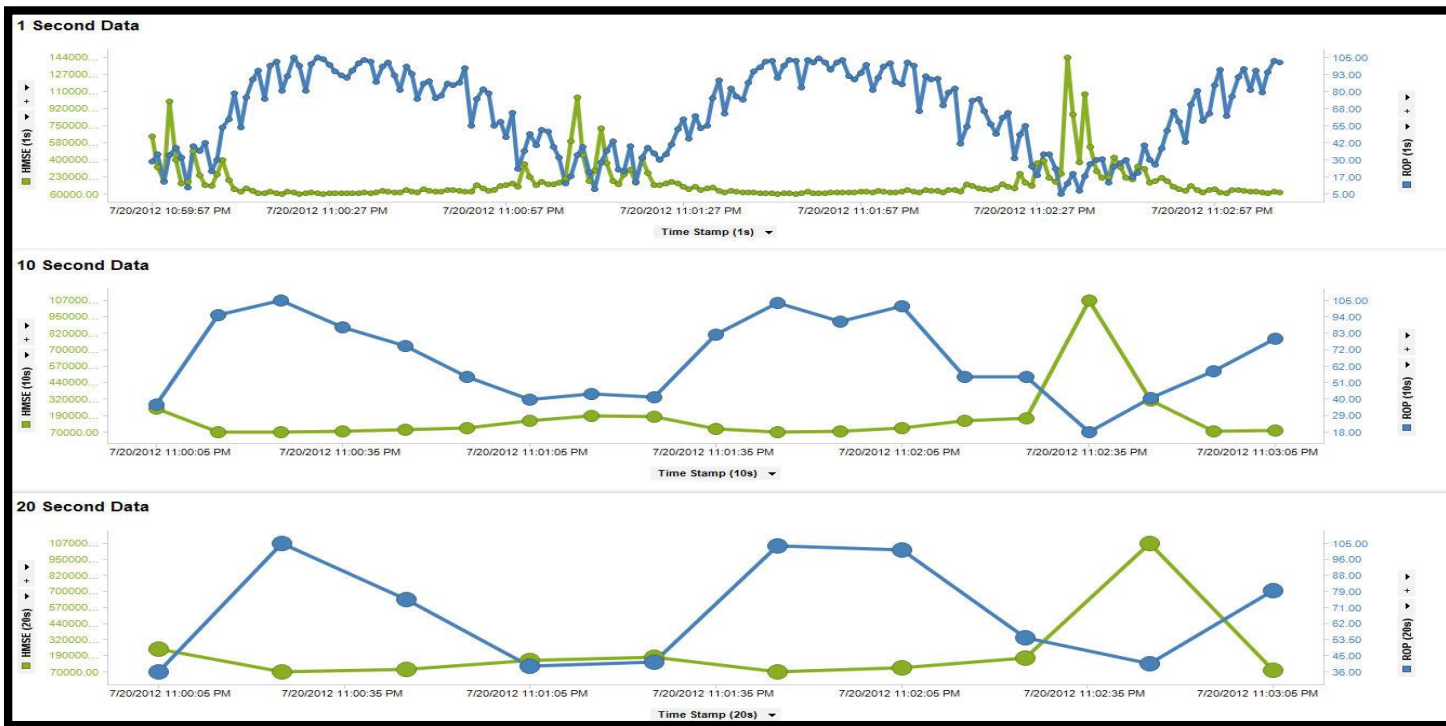
Avg. ROP  
for stand  
is **201**  
ft/hr



# PI Coresight/SpotFire – Stick-Slip Analyses

- Importance of 1 second data

MaraDrill™



Other vendors

Rig Display

# PI Coresight - Stick-Slip

## Stick-Slip is Expensive

- Increased bit cost due to number of runs, repair/replacement charges
- Increased hourly cost due to motor usage
- Increased drilling time due to accelerated dulling (low ROP)
- Increased trip time due to number of runs
- Increased costs associated with downhole tool damage (MWD, LWD)

# PI Coresight View with XML Data Export



Enables integration with WellView data

Enables integration with Spotfire visualization

# Custom Spotfire Interface

PI UI Template v6 (Coresight) - TIBCO Spotfire

File Edit View Insert Tools Help

Control Panel

Estimated Number of Records to be Retrieved: 1,036,812

Comments

**Step 1 - Select Rig:** (Hold down Ctrl to select/unselect multiple items)

306  
430  
458  
403

**Step 2 - Select Time Frame:** Start Time: 1/1/2013 12:00:00 AM Time Interval: 1 seconds End Time: 1/2/2013 12:00:01 AM

**Step 3 - Select Tags:** (Hold down Ctrl to select/unselect multiple items)

MaraDrill™ State Hydraulic Tags Manually Entered Parameters Dynamic Tags

State: % Bit Press Loss Annular Velocity 3D Hydraulic HP HSI Bit Diam Drill Pipe Diam Dynamic Visc Fluid Jet Angle ROP RPM Standpipe Press Torque

PID Loop 1 PID Loop 2 PID Loop 3 PID Loop 4

Gravitational E Alarm HI Gravitational E Alarm LO Gravitational E PV Gravitational E Rate Torsional E Alarm LO Torsional E PV Torsional E Ratio Torsional E SP Hydraulic E PV Hydraulic E Ratio Hydraulic E SP Loop 3 Kd HMSE SP Limit LO HMSE Alarm HI HMSE Alarm LO HMSE PV

**Step 4 & 5 - Press Buttons to Run Query and Load Data:**

Step 4 Step 5 Last query successfully executed. Clear Selections

Online 440 of 40 rows 0 marked 45 columns pivot (Pivot)

Enables integration with PI System data from PI Coresight

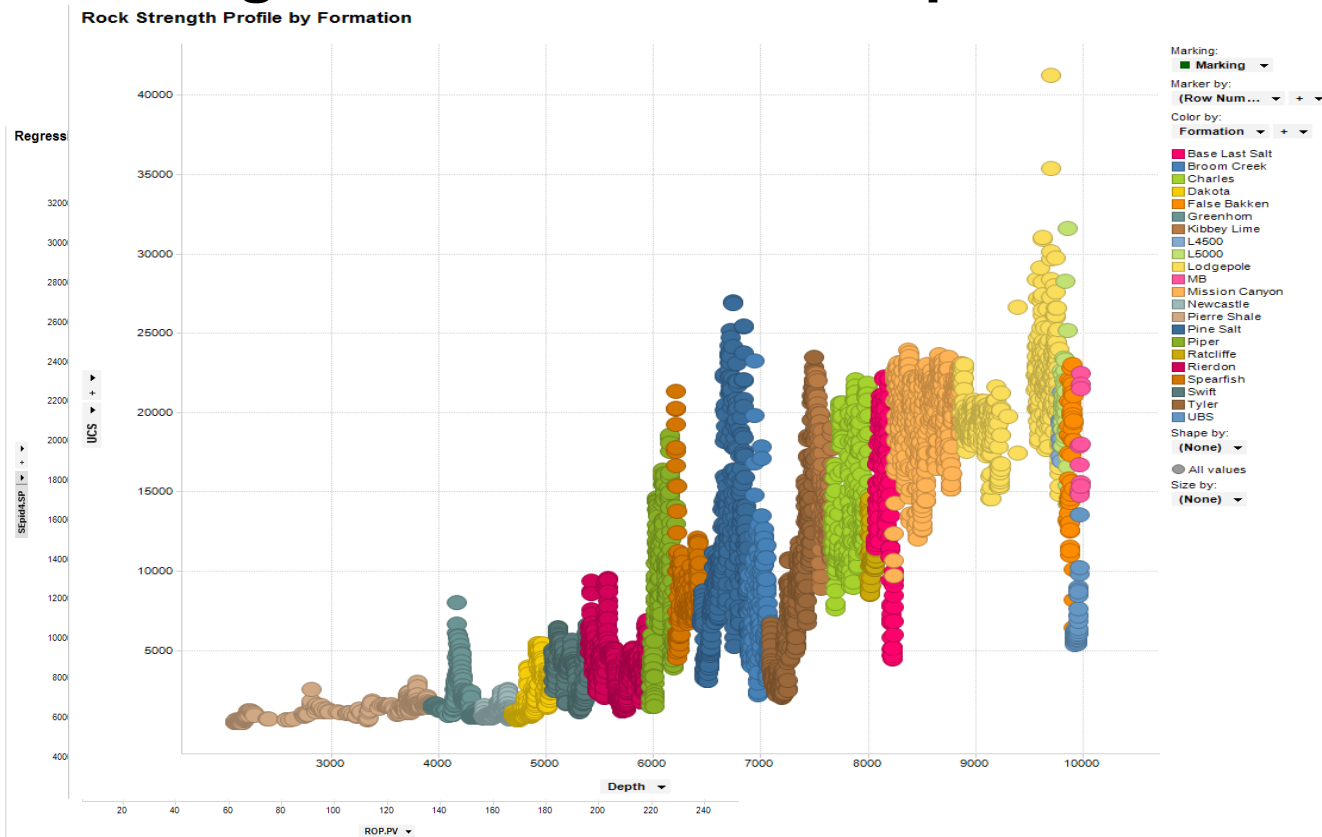
Guided analytics

# Guided Analysis – Time Based or Depth Based



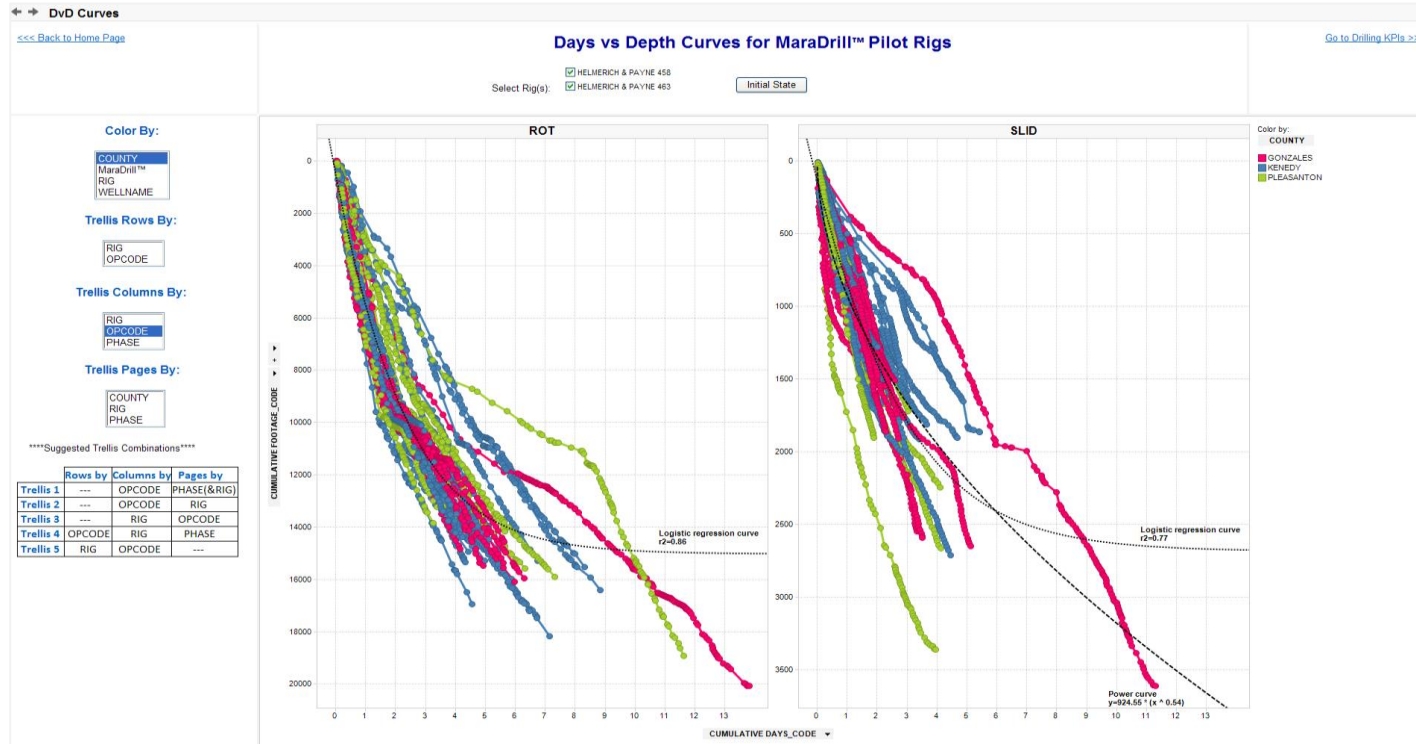
# Post-Well Science Using MaraDrill™ Data in SpotFire

Modeling the rock strength & predicting ROP's on subsequent wells in the area to improve logistics and planning



# Days vs Depth Curves for MaraDrill™ Rigs

## Black = MD, Teal = No MD

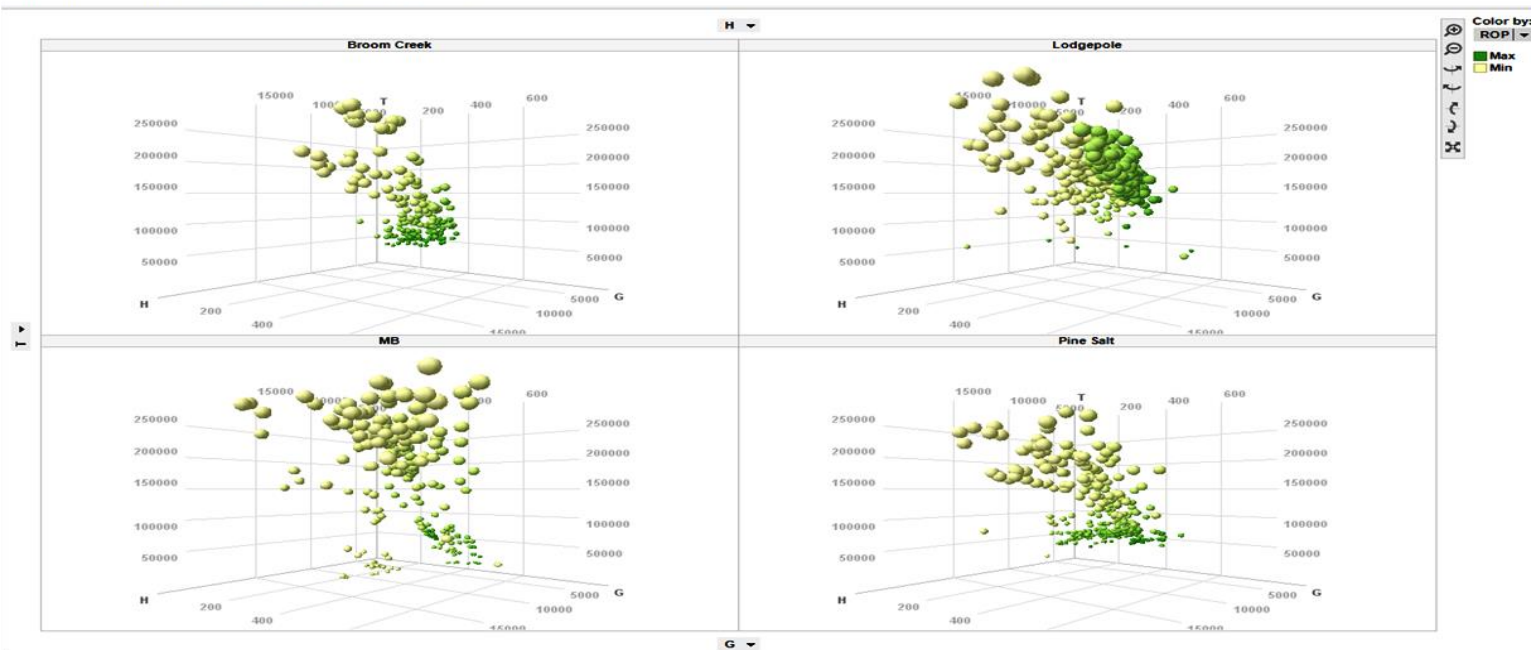


# Post-Well Science Using MaraDrill™ Data in SpotFire

## Formation Sweet-Spot Analysis

### 3D Scatter Plot: G vs T vs H

Sweet-Spot Analysis: Greener = Faster, Smaller = more efficient



# MaraDrill™ Benefits

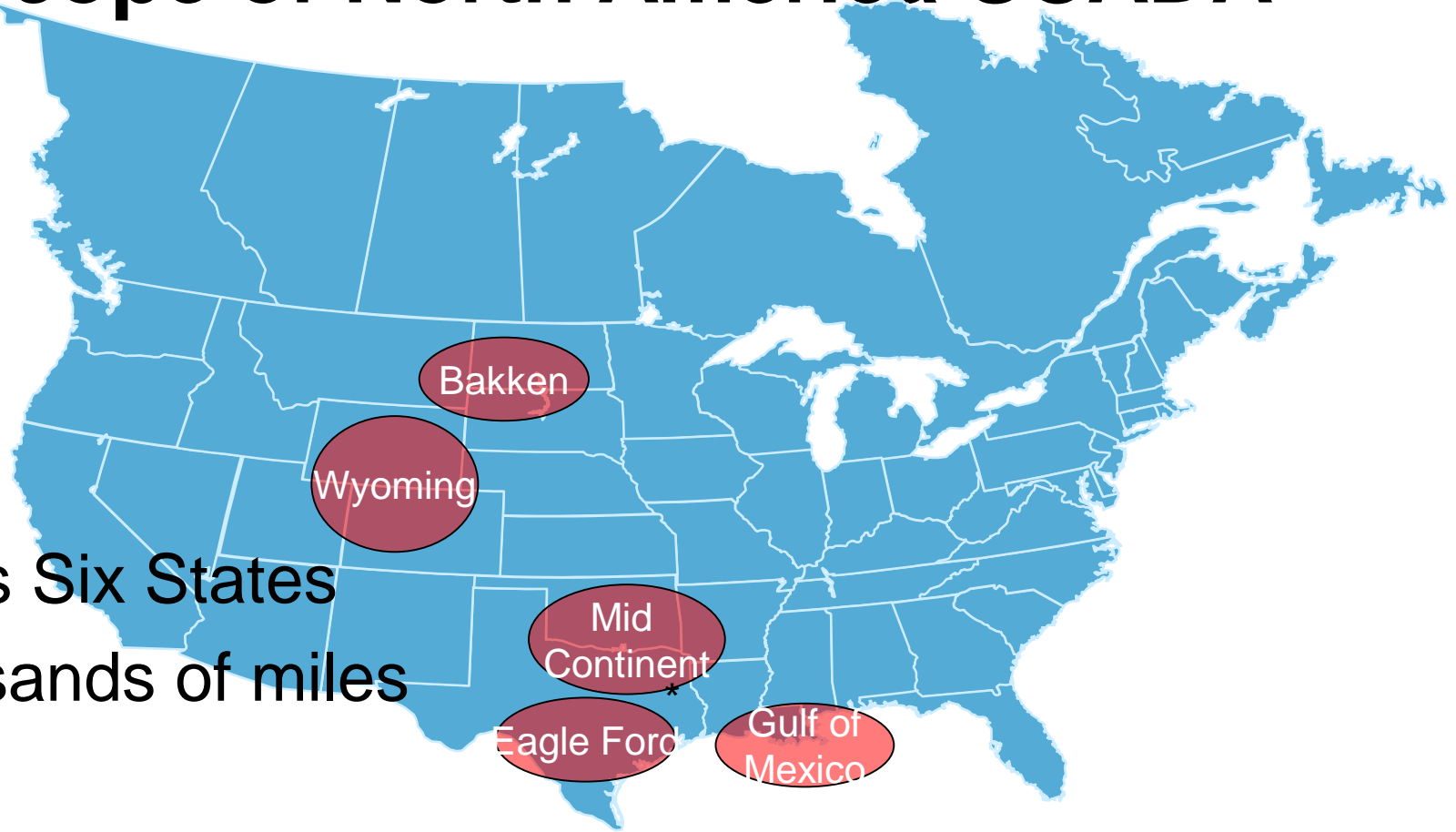
- May replace third party real-time data aggregation software.
- Accessible real-time data at the rig and to remote employees, enabling more efficient decision making.
- Consistent and easy-to-access data. More eyes on the data.
- Drilling time and capital well cost savings:
  - Potential \$ 1 MM / rig / yr for every 5% reduction in drill time.
- Reduced vibration and damage to downhole tools
- Continuous optimization onsite and retrospective post-well analysis

# Agenda

- Illustrative Case Studies
  - MaraProd™ – Production Operations by Exception

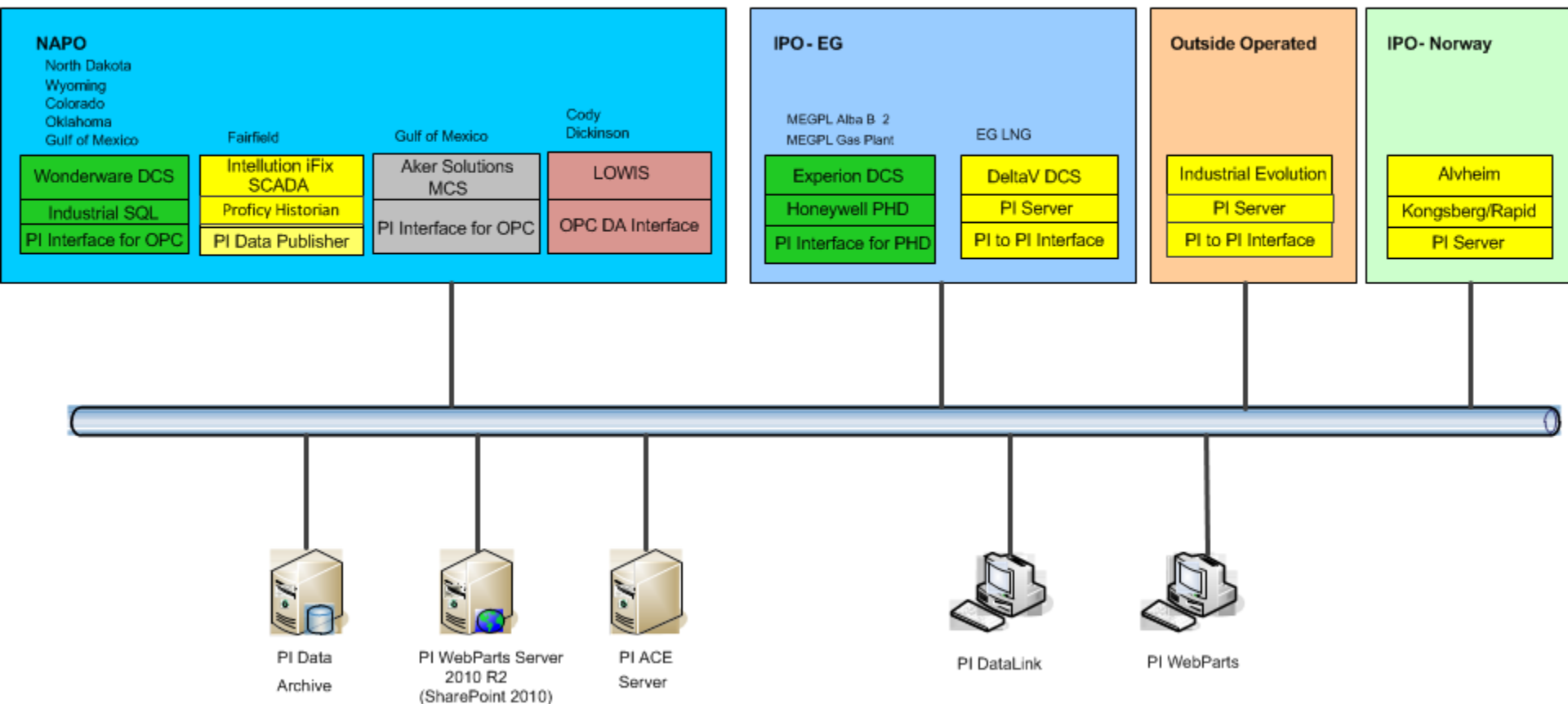


# Scope of North America SCADA



Spans Six States  
Thousands of miles

# Marathon Oil Company Real-Time Architecture for Global Production Operations



# MaraProd™ Background

- Will cover 5,200+ Automated Wells in U.S.
- Enables Production by Exception Mindset
- Pilot (Jan 2014) for Eagle Ford Asset
- Initially released on iOS Devices. Programs written by Marathon developers.
- Geospatially enabled.
- Both Well Surveillance and Calculations based on PI AF V 2.5.

# MaraProd™ Data Tags

TBG\_PRESS

Tubing Pressure

CSG\_PRESS

Casing Pressure

YVOL

TVOL

PVOL

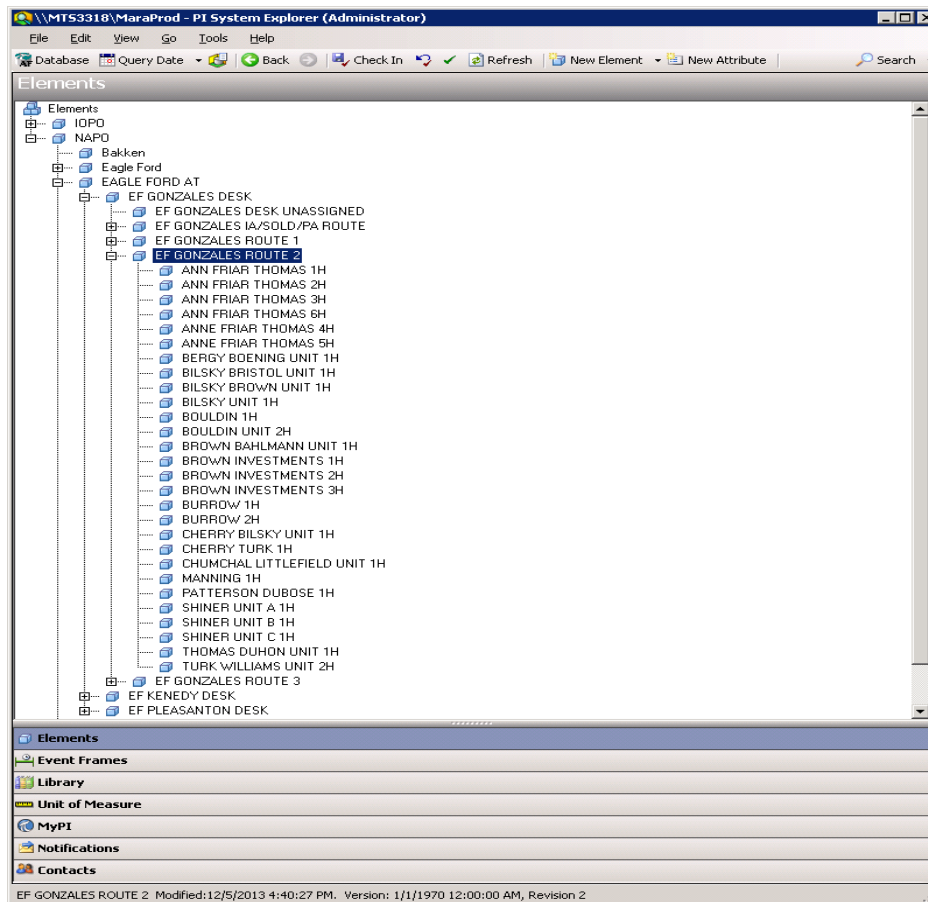


OIL

GAS

WATER

# Drill Down by Asset Team, Field Office, and Well Elements



Attributes for  
each Well in  
Eagle Ford

The screenshot shows the OSIsoft PI System Explorer interface. On the left, a tree view displays the hierarchy of wells under 'Eagle Ford'. The 'ANN FRIAR THOMAS 1H' well is selected. On the right, the 'Attributes' tab for this well is displayed, showing a list of attributes and their values. A red circle highlights the 'PDEN\_ID' attribute, which has a value of '25042060'. A blue arrow points from the text 'PDEN ID is the well header ID from TOW.' to this attribute.

Name	Value
ASSET_TEAM	EAGLE FORD AT
CASING_PRESSURE	746.545776367188 psi
CF_GAS_OIL_DELTA_THRESHOLD	2
CF_GAS_RATE_LOWER_PCT	10 %
CF_GAS_RATE_UPPER_PCT	10 %
CF_OIL_RATE_LOWER_PCT	15 %
CF_OIL_RATE_UPPER_PCT	15 %
CF_WATER_CUT_MAX_DEV_PCT	5 %
DESK_NAME	EF GONZALES DESK
FC_GAS_RATE_LOWER	314.7 mmcs/d
FC_GAS_RATE_UPPER	384.7 mmcs/d
FC_OIL_RATE_LOWER	0 bbl/d
FC_OIL_RATE_UPPER	0 bbl/d
GAS_AVOL	0 mmcs/d
GAS_OIL_RATIO	6347.8
GAS_PVOL	83.888740539508 mmcs/d
GAS_TVOL	142.865631103516 mmcs/d
GAS_YVOL	349.636502689547 mmcs/d
MIDASUWI	M-24770256
OIL_AVOL	0 bbl/d
OIL_PVOL	6.47547817230225 bbl/d
OIL_TVOL	13.215339710055 bbl/d
OIL_YVOL	31.9648990631104 bbl/d
PDEN_ID	25042060
PL_WELL_NAME	ANN_FRIAR_THOMAS_1H
PROD_NAME	TOWCE
ROUTE_NAME	EF GONZALES ROUTE 2
TUBING_PRESSURE	128.831359863281 psi
WATER_CUT	0.01 %
WTR_AVOL	0 bbl/d
WTR_TVOL	0.00100000004743745 bbl/d
WTR_YVOL	0.114000007510195 bbl/d

Standard 11 Data  
Tags pulled for  
every well on the  
route.

PDEN ID is the  
well header ID  
from TOW.

# Summary

1. Use and value of the PI System has evolved over the last 25 years...and has become strategic to our information infrastructure
2. Significant benefits in model integration and SME enablement
3. PI System combined with PI Coresight has value in Drilling!
4. PI AF has huge value in enabling standard Production Ops queries.



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# THANK YOU

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