

WELCOME TO A COMPANY DRIVEN BY EXPERTISE AND IMAGINATION



 THIS IS SANDVIK

47,000
EMPLOYEES

89 BILLION
SEK
INVOICED
SALES

60
R&D CENTERS
GLOBALLY

WE OPERATE IN OVER

130

COUNTRIES
AROUND THE GLOBE

3 BILLION SEK
INTO R&D
EACH YEAR

8,000
ACTIVE PATENTS

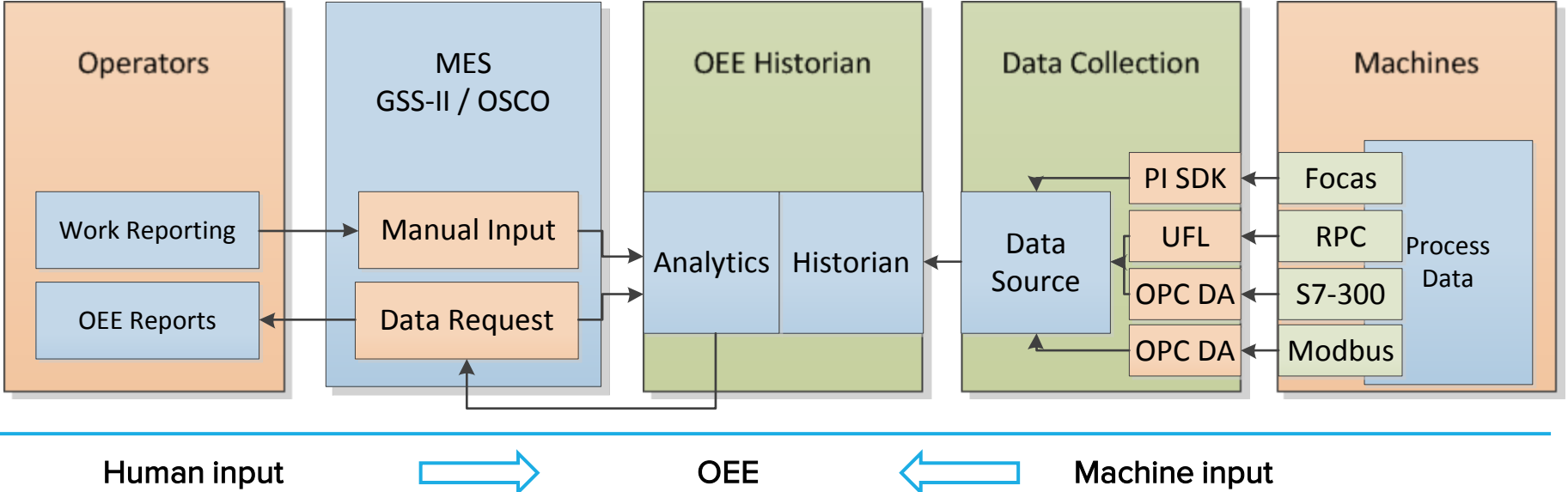


AMITEC



OSIsoft®
partner
since 1996

Business Challenge



Time Constraint

2013

January 13						
Mo	Tu	We	Th	Fr	Sa	Su
1	2	3	4	5	6	
7	8	9	10	11	12	13
14	15	16	17	18	19	20
21	22	23	24	25	26	27
28	29	30	31			

February 13						
Mo	Tu	We	Th	Fr	Sa	Su
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25						

March 13						
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18	19					24
25						31

April 13						
Mo	Tu	We	Th	Fr	Sa	Su
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8						14
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22						28
29						

May 13						
Mo	Tu	We	Th	Fr	Sa	Su
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June 13						
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July 13						
Mo	Tu	We	Th	Fr	Sa	Su
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August 13						
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September 13						
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October 13						
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November 13						
Mo	Tu	We	Th	Fr	Sa	Su
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25						

December 13						
Mo	Tu	We	Th	Fr	Sa	Su
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2014

January 14						
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February 14						
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March 14						
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April 14						
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May 14						
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July 14						
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August 14						
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September 14						
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November 14						
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December 14						
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2015

January 15						
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February 15						
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March 15						
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April 15						
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May 15						
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30	31					

June 15						
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23	24	25	26	27	28	29
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July 15						
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August 15						
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September 15						
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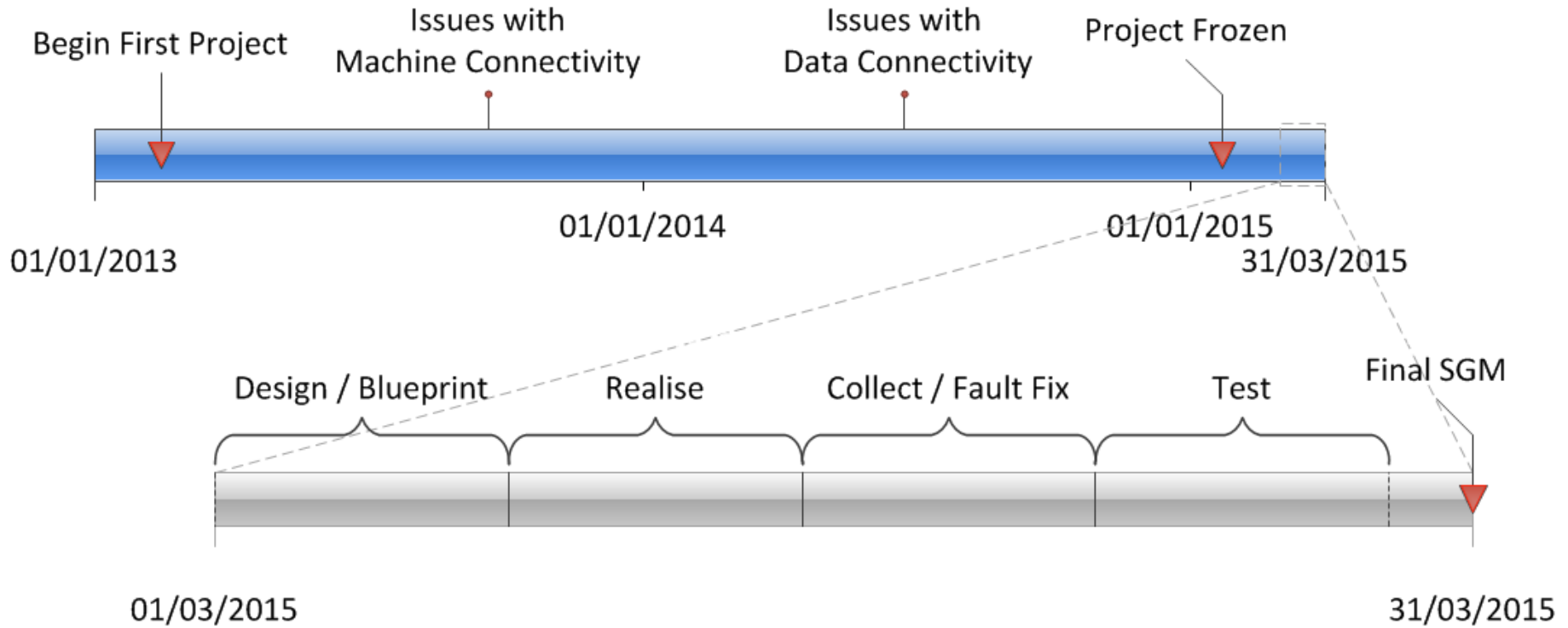
October 15						
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26	27	28	29	30	31	

November 15						
Mo	Tu	We	Th	Fr	Sa	Su
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December 15						
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16	17	18	19	20	21	22
23	24	25	26	27	28	29
30	31					



Time Constraint



Getting (the data) together

- Machine running? What product?
- What are the target cycle time?
- Do we have an event that needs classification?
- OEE report friendly data



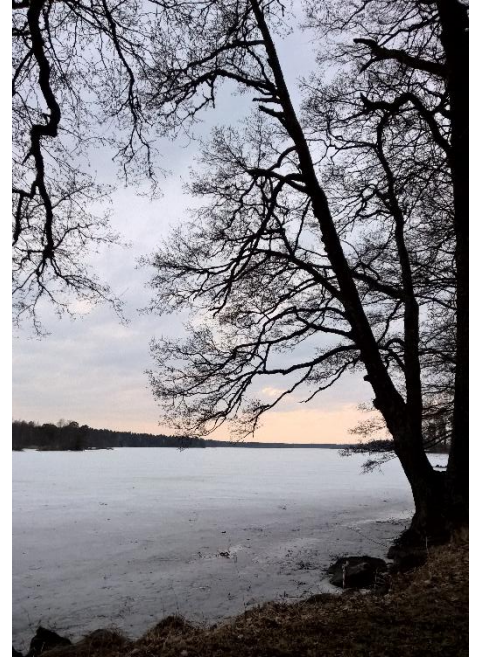
Technical challenges

- Integrate machines that had no off-the shelf interface
- Integrate with homegrown MES
- Putting it together in PI Asset Framework (AF)
- Creating the report in Excel



Could not have done it without

- Dedicated team from Sandvik
- Frank Batke and Global Solutions team
- Amitec team
- PI DevClub and PI Square
... and premium real-time infrastructure





PI Square

The OSIsoft Community



PI Developers Club



GitHub

github.com/osisoft

Contact Information



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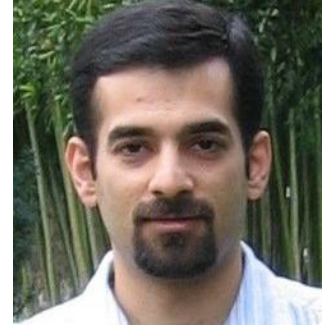
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Amitec



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Group Lead,
Development Support



감사합니다

谢谢

Danke

Merci

Gracias

Thank You

ありがとう

Спасибо

Obrigado