

# Worldwide Fleet Management and Asset Optimization Using the PI System Infrastructure

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OSIsoft Industry Forum 2015

# Agenda

## E.ON Next Generation

- E.ON Next Generation business activities

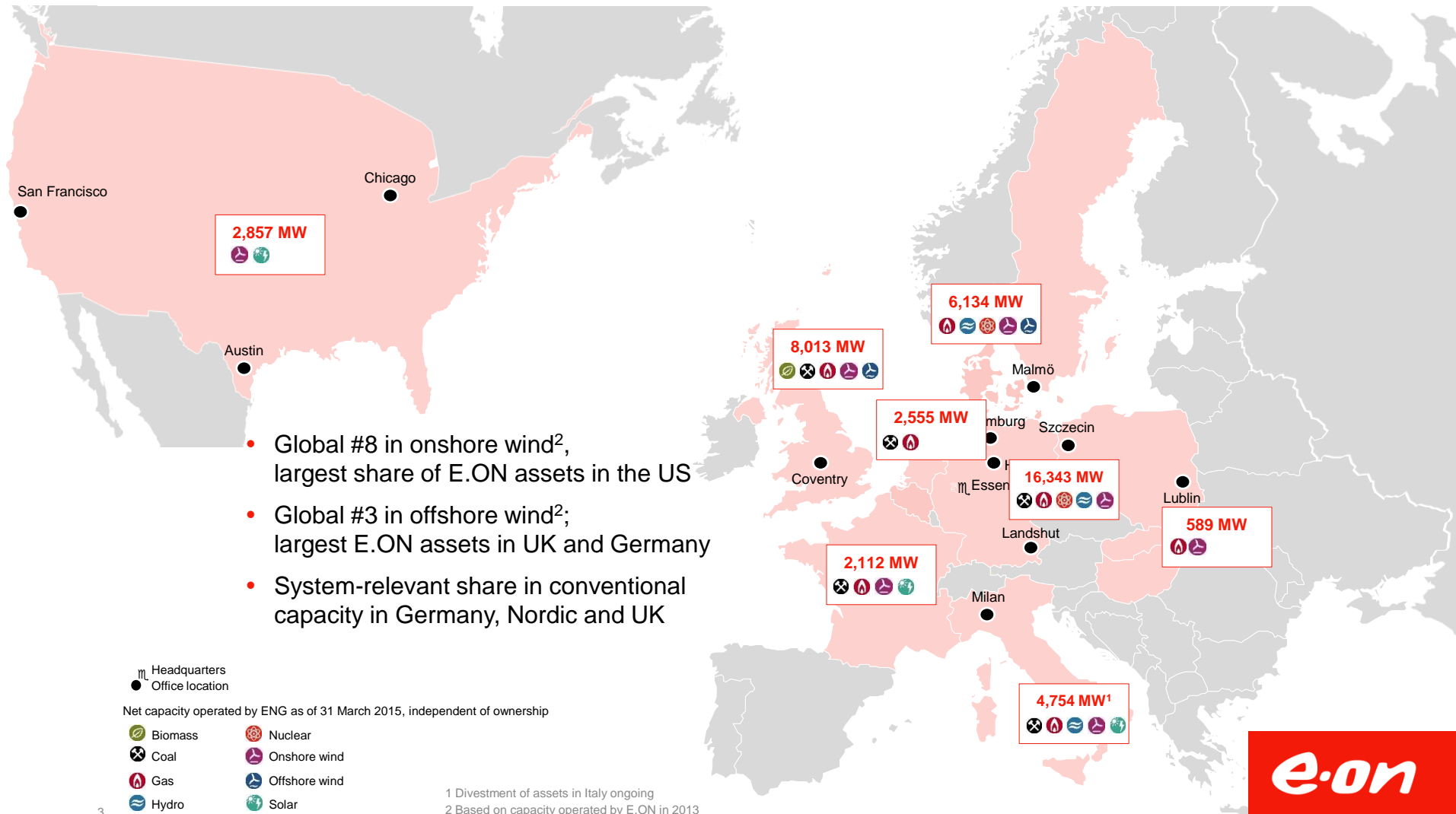
## E.ON's PI System

- Conventional PI System
- Renewables PI System
- PI Pilot Hydro

## Examples

- Monitoring
- Reporting
- Analysis
- Alerting

# Our renewables are top-ranked in global markets and our conventional portfolio ensures security of supply in Europe



# Assets in the Nordic region

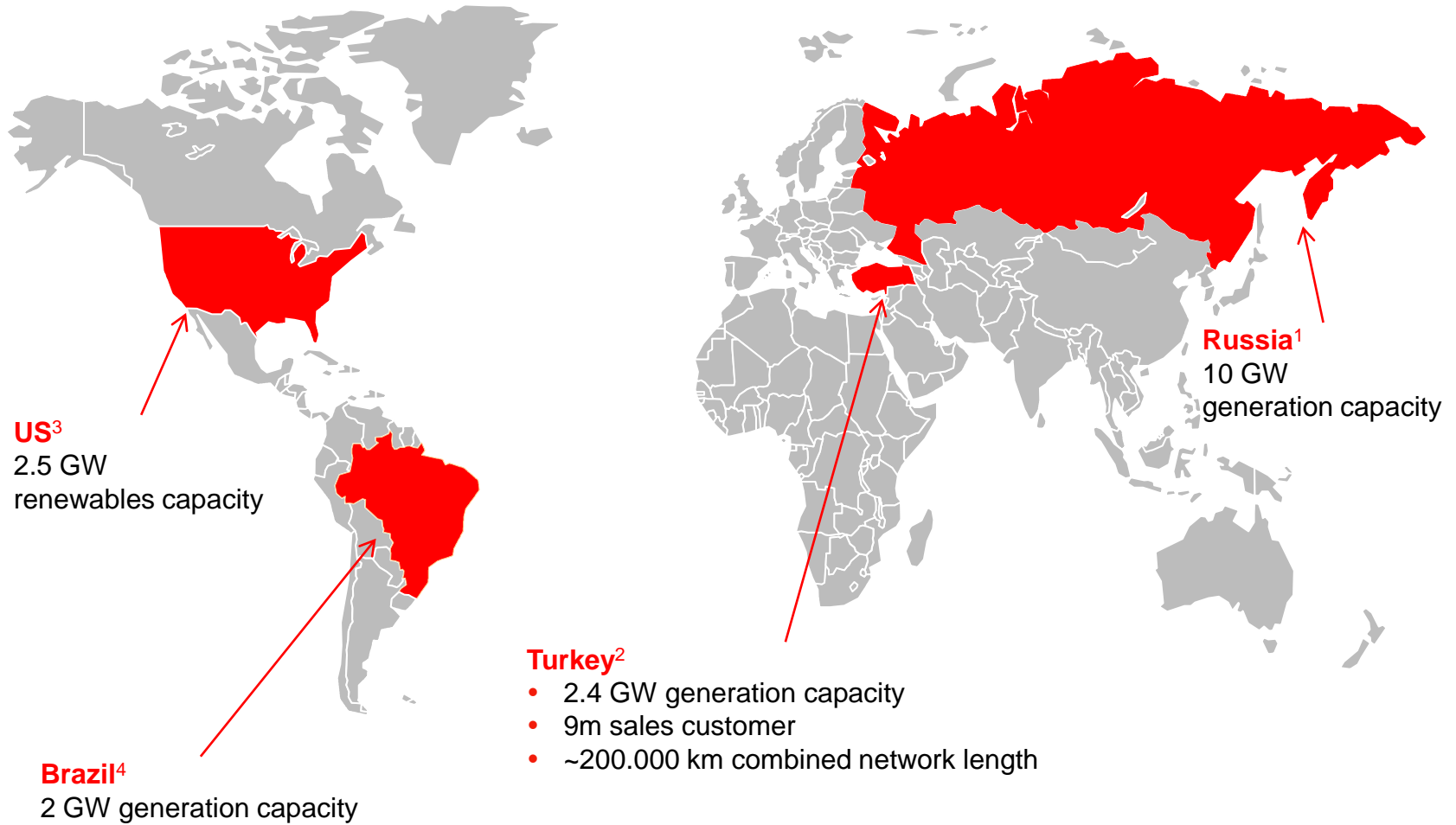
-  Gas / Oil plant
-  Nuclear plant
-  Hydro plant / River group
-  Onshore wind farm
-  Offshore wind farm



Overview of generation assets operated by ENG as of 31 March 2015



# Non-EU business activities



<sup>1</sup> E.ON Russia view <sup>2</sup> Enerjsa view <sup>3</sup> Accounting view <sup>4</sup> ENEVA view

# PI System infrastructure

E.ON's PI System infrastructure is flexible enough to allow different architectures to meet different business needs.

## Conventional (Nuclear, Steam, CCGT, Hydro)



## Renewables (Wind, PV)



# Different business needs

E.ON's PI System infrastructure is flexible enough to allow different architectures to meet different business needs.

## Conventional

(Nuclear, Steam, CCGT, Hydro)

- Mostly big manned sites. Monitoring is performed at the plant
- Big user group that needs access to the PI system at the plant
- Many users that are familiar with their own signals

## Renewables

(Wind, PV)

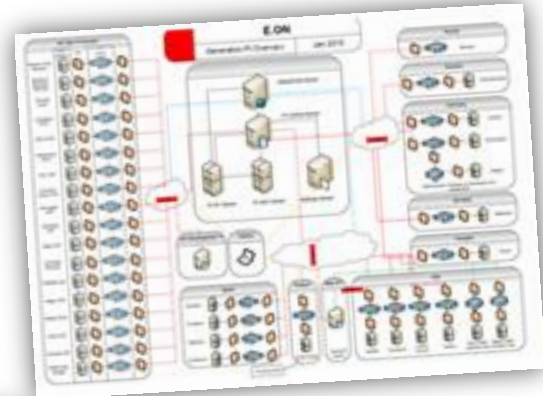
- Mix of manned and unmanned sites.
- Central control rooms US Wind, EU Wind, US PV that require remote access to the data
- High level of harmonisation needed to handle a big mix of non-standardised vendor technologies

# Multiple conventional PI Servers

The OSIsoft PI Server is installed in most of the plants and enables users directly interact with their data through DataLink and ProcessBook.

All sites send a subset of their data to a central PI server, which currently has around 250.000 tags in the database.

This data can then be viewed additional via the E-ON PI Portal Web pages.



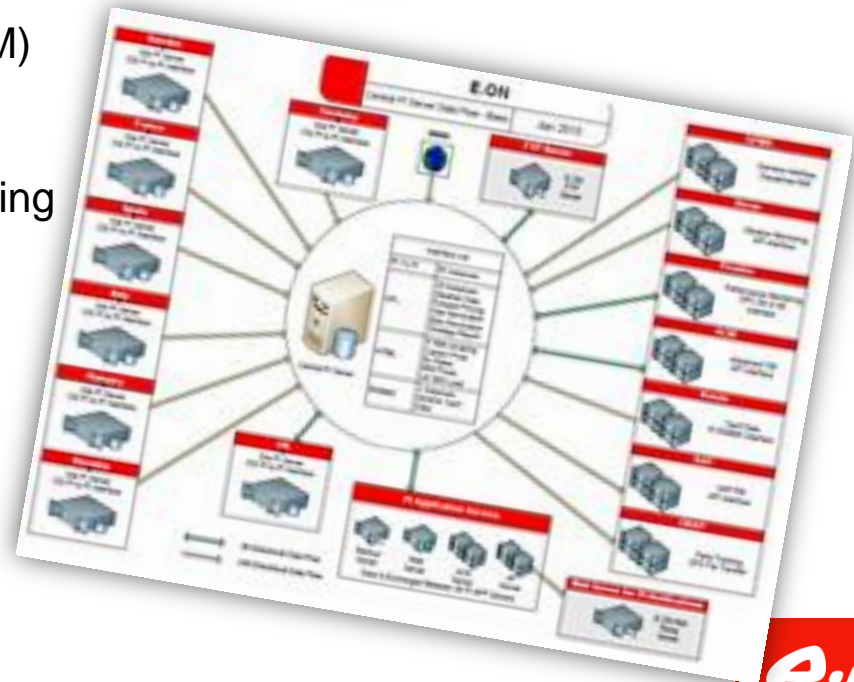
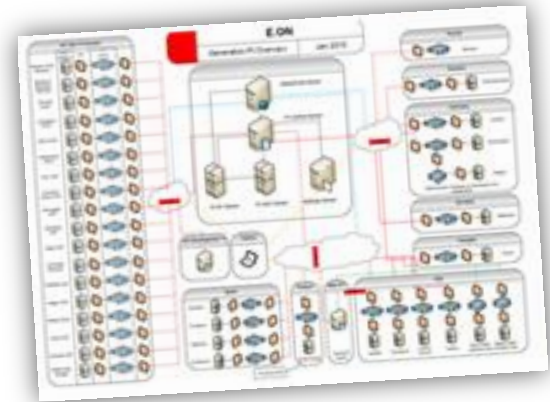


# PI as an Integration Layer

The central server not only collects data from the plants but also provides weather, pricing and nomination data back to the sites.

Additional it acts as interface to multiple third party applications for:

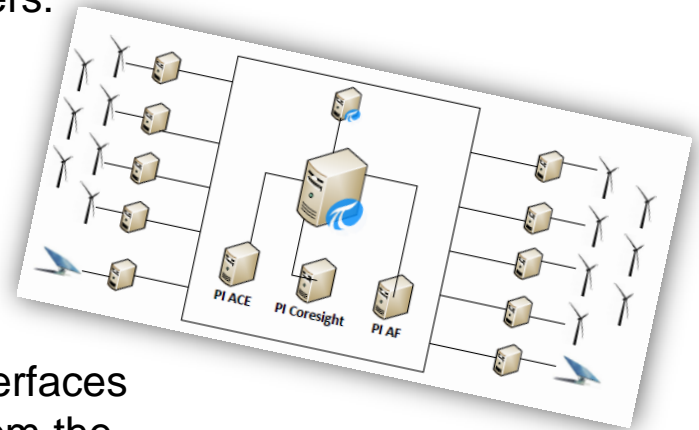
- Plant Management (SAP PM)
- Parts Tracking
- Advanced condition monitoring
- Performance monitoring
- Vibration Monitoring



# Renewables PI System

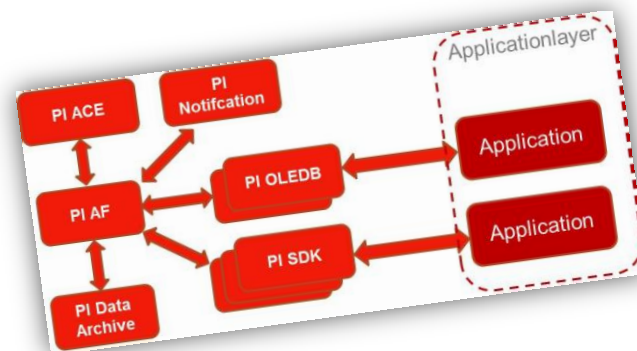
The renewables PI architecture contains 3 PI servers:

- EC&R Central (300k Tags)
- US Meter (5k Tags)
- Development (5k Tags)



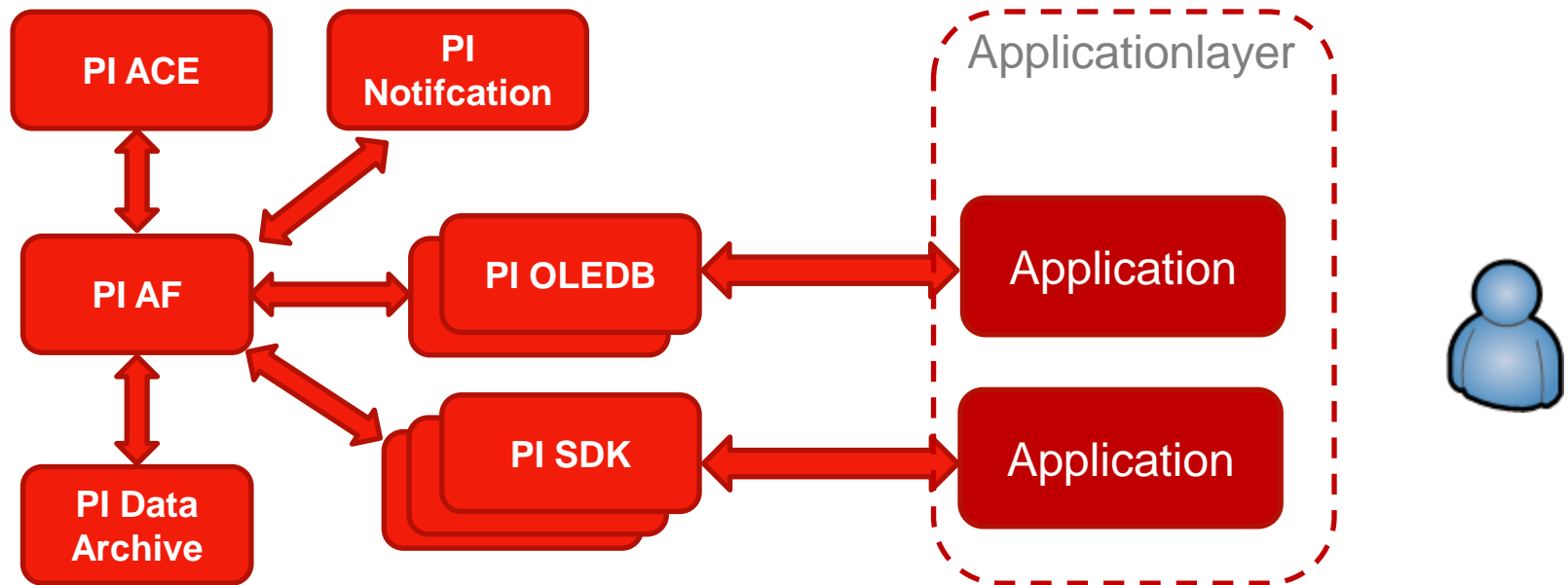
At more than 140 locations different types of PI Interfaces (OPC / PI to PI / RDBMS / Modbus) collect data from the OEM systems and send it to the central PI server.

The data can be access by PI ProcessBook, DataLink and Coresight. The most extensive usage happens through the PI SDK and PI OLEDB Interface.



# Applicationlayer

EC&R developed several applications using the capabilities of PI SDK, OLEDB and Asset Framework.



# PI as standardization layer

By using the Asset Framework E.ON standardized the individual signals from the plant to a global standard.

The screenshot shows the Asset Framework software interface. On the left, a tree view displays a hierarchy of elements under 'E.ON', including 'ACM', 'General', 'PI Infrastructure', 'Web Screens', and various country codes (FR, GE, HU, IT, SL, SP, SW, UK). Below these are 'CAS', 'CDC', 'CON', 'AMB', 'GT', 'Unit 1', 'Unit 2', 'Unit 3', 'Unit 4', 'ST', and 'ENF'. The right pane shows the 'Unit 1' details, with tabs for 'General', 'Child Elements', 'Attributes', 'Ports', and 'Version'. The 'Attributes' tab is active, displaying a table of data points.

Name	Value
Air Inlet Te...	6.34484863
Country	UK
Flue Gas CO	0
Flue Gas ...	0.0641860962
Flue Gas O2	20.9223633
Fuel Gas F...	-11.2773438
Generated...	0
Reactive ...	-0.001373291
Server	PICENT
Site Code	CON
Site Name	Connah's Quay
Unit	1
Works Po...	2.52201653

The screenshot shows a hierarchical tree view of elements. The root is 'US PV', which branches into 'TPS1' and 'VALENCIA'. 'TPS1' further branches into 'TPS Inverter 1' through 'TPS Inverter 6', 'Tracker', and 'TPS1 TRAKER'. 'TPS1 TRAKER' branches into 'T&I Inverter 1' and 'T&I Inverter 2'. 'VALENCIA' branches into 'Valencia Inverter 1' through 'Valencia Inverter 6'.



# PI System infrastructure summary

## Conventional

(Nuclear, Steam, CCGT, Hydro)






- 33 PI Server
- 1 PI ACE Server
- 1 PI Asset Framework Server
- > 400.000 Tags
- 35 PI to PI Interfaces
- 5 HTML Interfaces
- 26 UFL Interfaces
- 3 RDBMS Interfaces
- > 160 individual PI ProcessBook views

## Renewables

(Wind, PV)

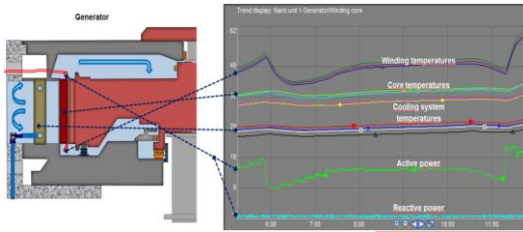
- 3 PI Server
- Over 310.000 Tags
- ~ 250 PI Interfaces (OPC, Modbus, RDBMS,PI to PI)
- > 20 PI UFL Interfaces
- 2 PI ACE Server
- 1 PI AF Server  
(Nuclear, Steam, CCGT)

# O&M related drivers for E.ON Hydro fleet to perform a pilot

Drivers		Challenges		Actions
O&M strategy drives a move from time based to condition based maintenance		To add Online Condition Monitoring System to traditional/existing condition evaluation methods		To perform a pilot project in order to test if PI is a suitable tool for handling of the challenges
Lack of long term storage of O&M data related to an equipment		To establish a long term storage of O&M data on equipment level		
Operational data without early warnings to avoid breakdowns		To use operational and historical data for preventive actions		
Fragmented data sources and storage of data relevant for O&M engineers		To make it easier for O&M engineers to access and manage relevant information for analysis and decision making		

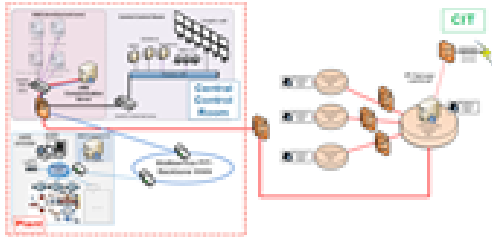


# Key deliverables from Hydro pilot project



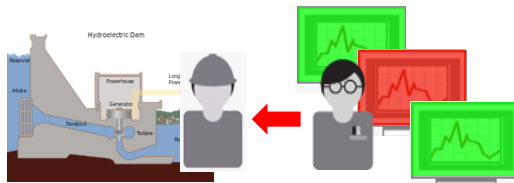
2013-14

**Standardized condition indicators and trend diagrams** for analyze and decision support of turbines, transformers and generators



2013-14

Proof of concept of **standardized IT architecture** valid for all E.ON hydro countries



2014-15

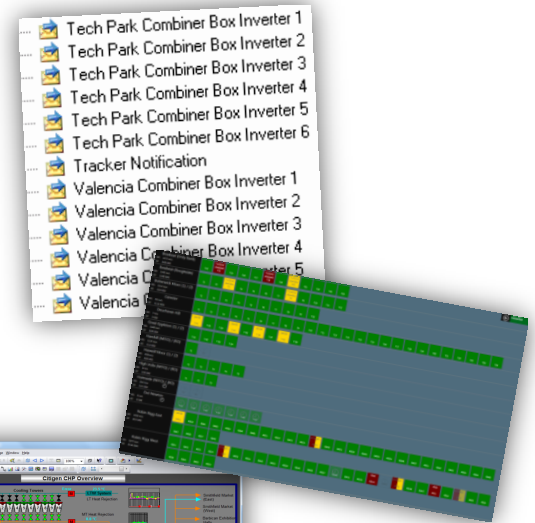
Ongoing usage/tests by **O&M engineers** to realize benefits for plants in Sweden, Germany

# PI data is used in different ways

The collected data is used for:

- Online monitoring
- Automated / Manual reporting
- Alerting
- Analysis

The following slides provide examples of this usage.

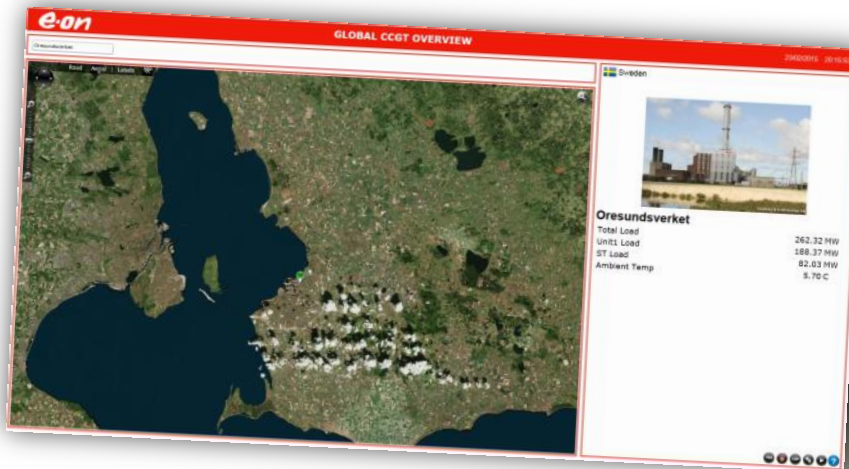




# Example: Global Dashboards

Dashboards in plants and office locations provide at any time access to the actual production and various metrological conditions.

Web application based on PI WebParts and HTML5.

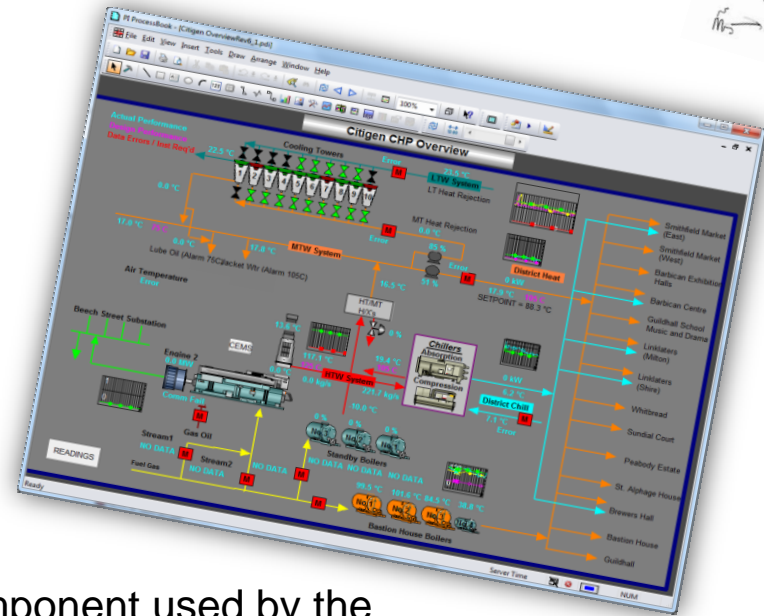


# Example: Monitoring

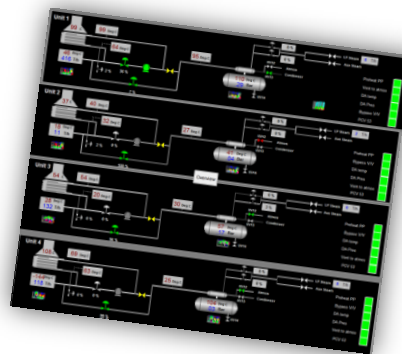
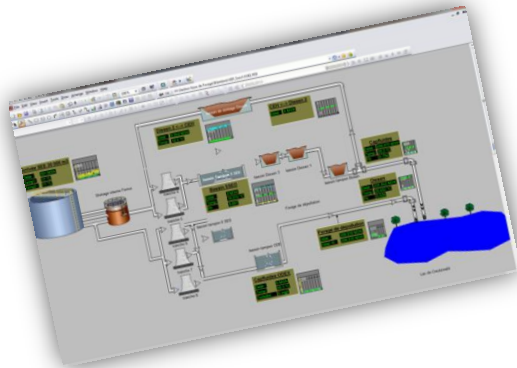


Monitoring of:

- Plant
- Availability
- Emissions
- Process safety
- Unit energy consumption



Individual screens for each plant / unit / component used by the plant based on PI ProcessBook.



# Example: Performance Analysis

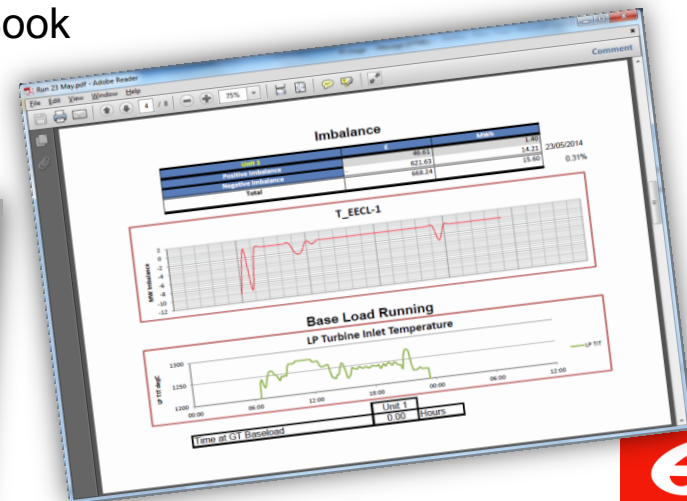
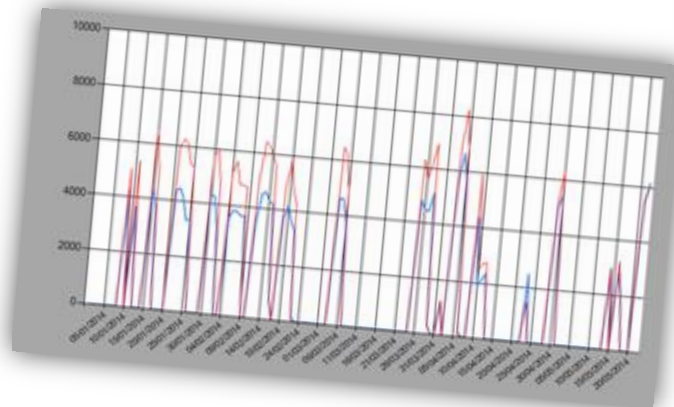


Analysis of:

- Availability
- Components
- Imbalance
- Comparative trending between units and components
- Trends



Individual reports for each plant / unit / component used by site operations based on PI ProcessBook and Asset Framework



e-on

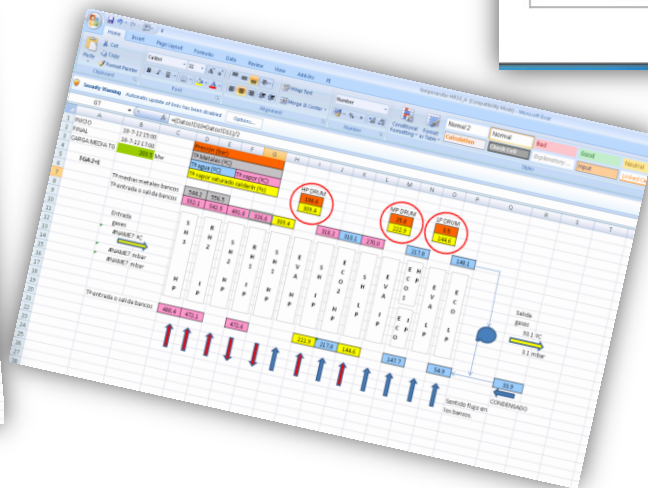
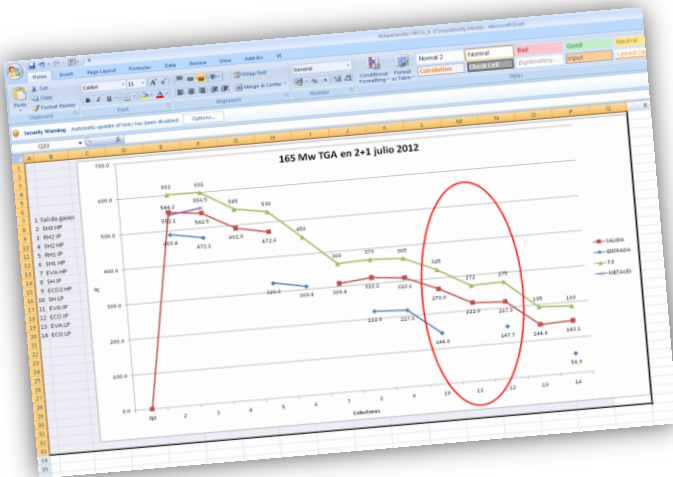
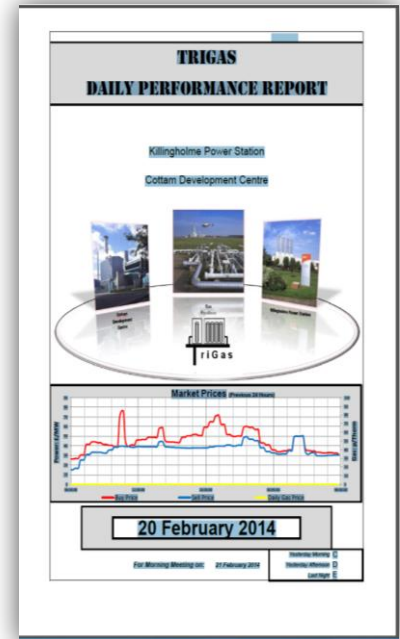
# Example: Reporting



Automated daily, weekly and monthly reporting

- Emission monitoring and reporting
- Electrical generation
- Imbalance reporting
- Plant performance reporting
- Shift Reports

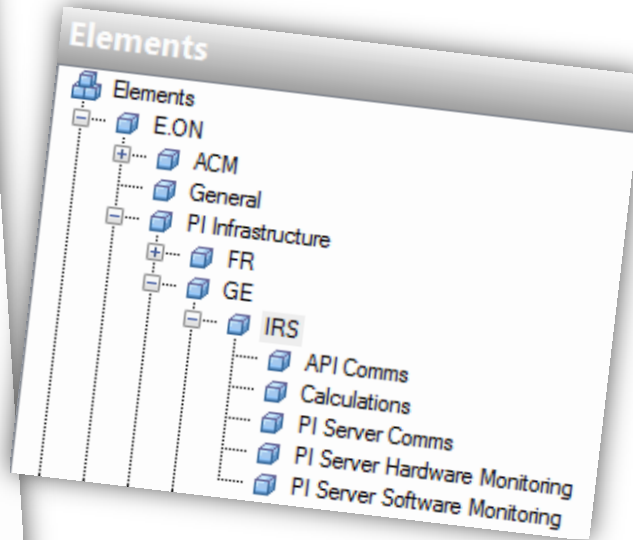
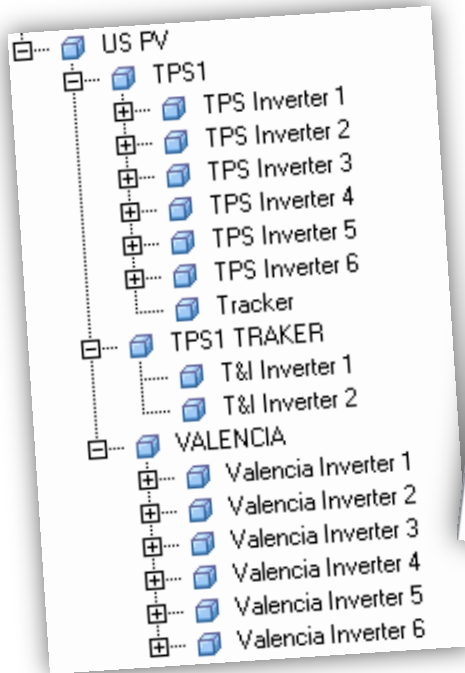
Ad hoc and automated reports using PI DataLink and Asset Framework



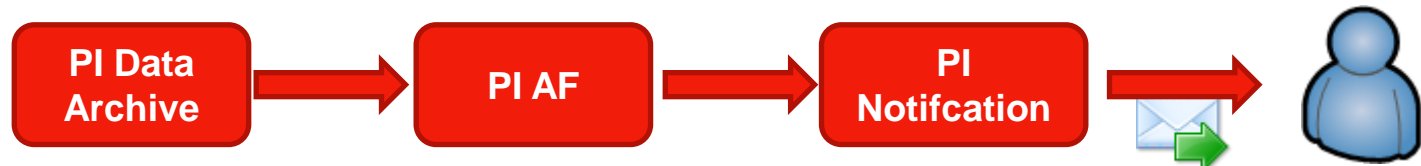
# Example: Alerting



PI Notifications is used to alert on defined conditions.



- Tech Park Combiner Box Inverter 1
- Tech Park Combiner Box Inverter 2
- Tech Park Combiner Box Inverter 3
- Tech Park Combiner Box Inverter 4
- Tech Park Combiner Box Inverter 5
- Tech Park Combiner Box Inverter 6
- Tracker Notification
- Valencia Combiner Box Inverter 1
- Valencia Combiner Box Inverter 2
- Valencia Combiner Box Inverter 3
- Valencia Combiner Box Inverter 4
- Valencia Combiner Box Inverter 5
- Valencia Combiner Box Inverter 6



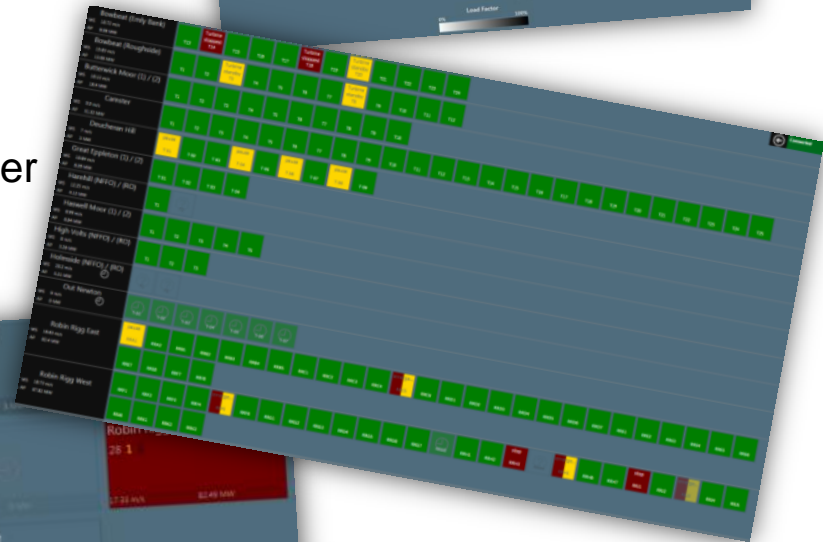
# Example: Windfarm Monitoring



Visualization of various real time data, historical data and alerts about sites, turbines and generators in the same way independent from the vendor or turbine model.

Used by the central control room in UK and US for remote monitoring

HTML5 web application connected to the PI Server using PI SDK.



# Example: Mobile application



Basic information of each site: technology, country, site name and real time data

Technician section for maintenance & navigation

Available for both wind and non-wind sites.

Native android application with a REST webservice connect to the PI Server using PI SDK





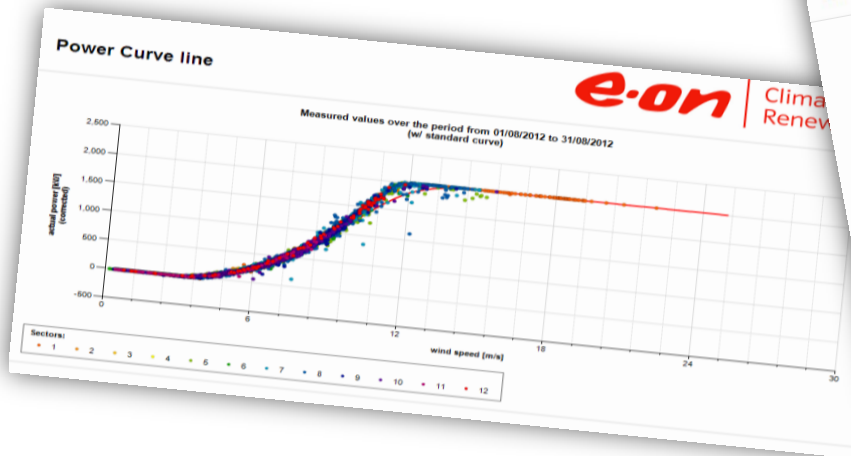
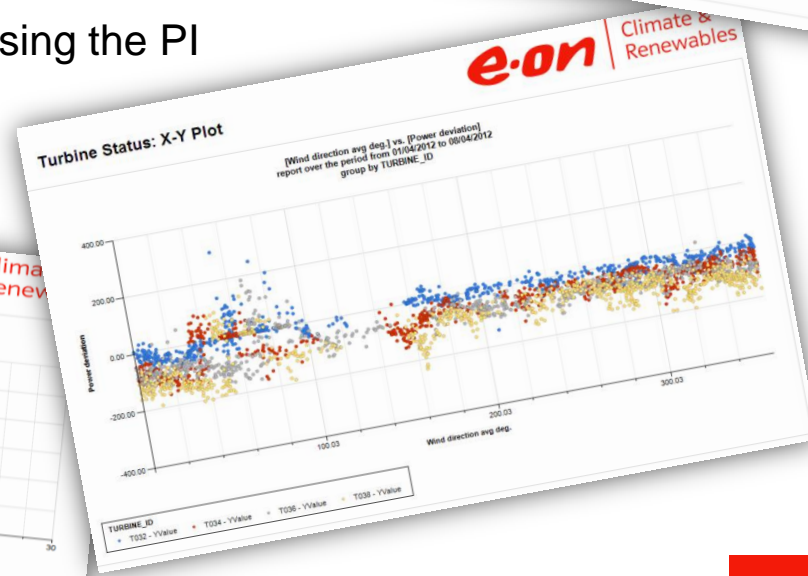
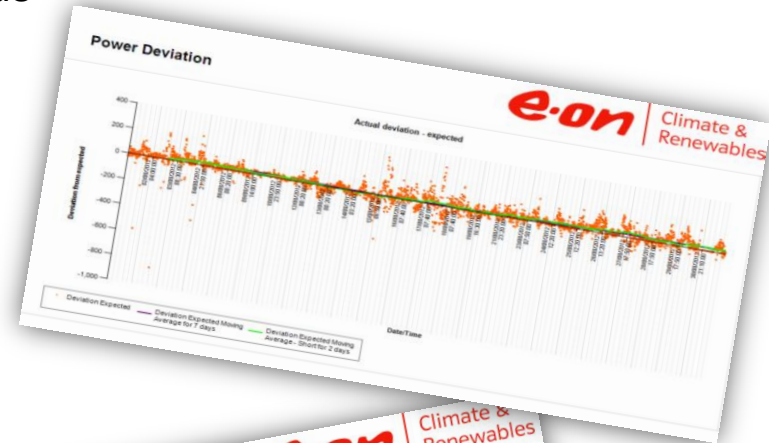


# Example: Performance Analysis

Perform high quality turbine analysis by using various analytical techniques and methodologies.

Efficient and effective identification of any relative over performing or under performing turbines within the Renewables Fleet.

Webportal with data from the PI Server using the PI OLEDB Provider.



## Users working with PI about the value...



*“...PI is an essential part of our routine maintenance and plant operation routines. Without PI this plant would fall back to looking at maintenance using DCS HDSR taking us back many years....”*

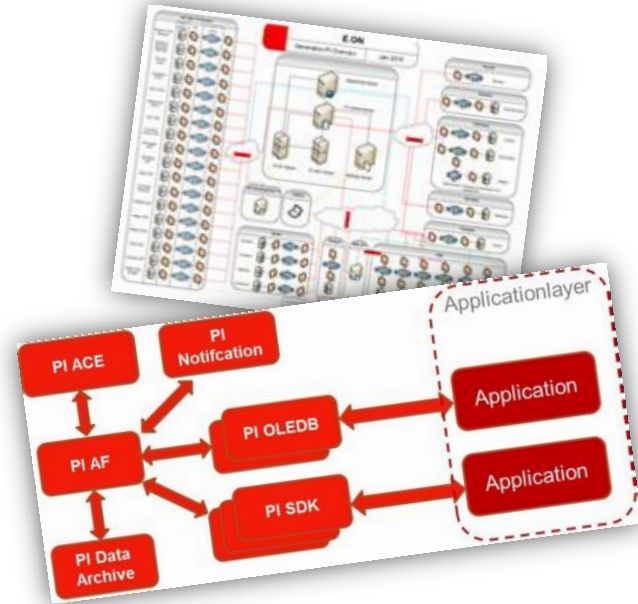
*“...We use PI on a daily basis to watch run ups and monitor plant issues. We use it for root cause analysis and advanced condition monitoring....”*

*“...PI is mainly used as a data historian, some people use it to develop process book screens but its main usage is to retrieve data for monthly reports...”*

*“...Before the implementation of PI, all the maintenance data needing were downloaded via DCS by operation team, right now the maintenance people are able, from their PCs, to create customized data collection, saving time and giving more efficiency to the process...”*

# Summary

*“... applying the different requirements for both worlds enabled us to use the PI System in the most valuable way. We now have the necessary tools to get more out of the data and to continuously improve...”*



## Business Challenge

- Applying business needs for the renewable and conventional world by taking the individual requirements into account.

## Solution

- Conventional: Install a PI Server in each plant and grant access to the plant operations
- Renewables: Implement a global architecture and provide customized solutions based on PI Tools

## Results and Benefits

- Reliable indicators and processes in real time
- Improved accessibility and sharing of information
- One consistent system across all plants for renewables and conventional

THANK YOU FOR YOUR ATTENTION  
ANY QUESTIONS?

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