



Regional Seminar Series Paris, France



Retours d'expérience à travers le monde

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OSIsoft

19 octobre 2010

Real Time Information - Currency of the New Decade

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- Cette présentation est constituée exclusivement de matériels issus des utilisateurs du système PI:
 - Users Conference
 - Regional Seminars

Saudi Aramco



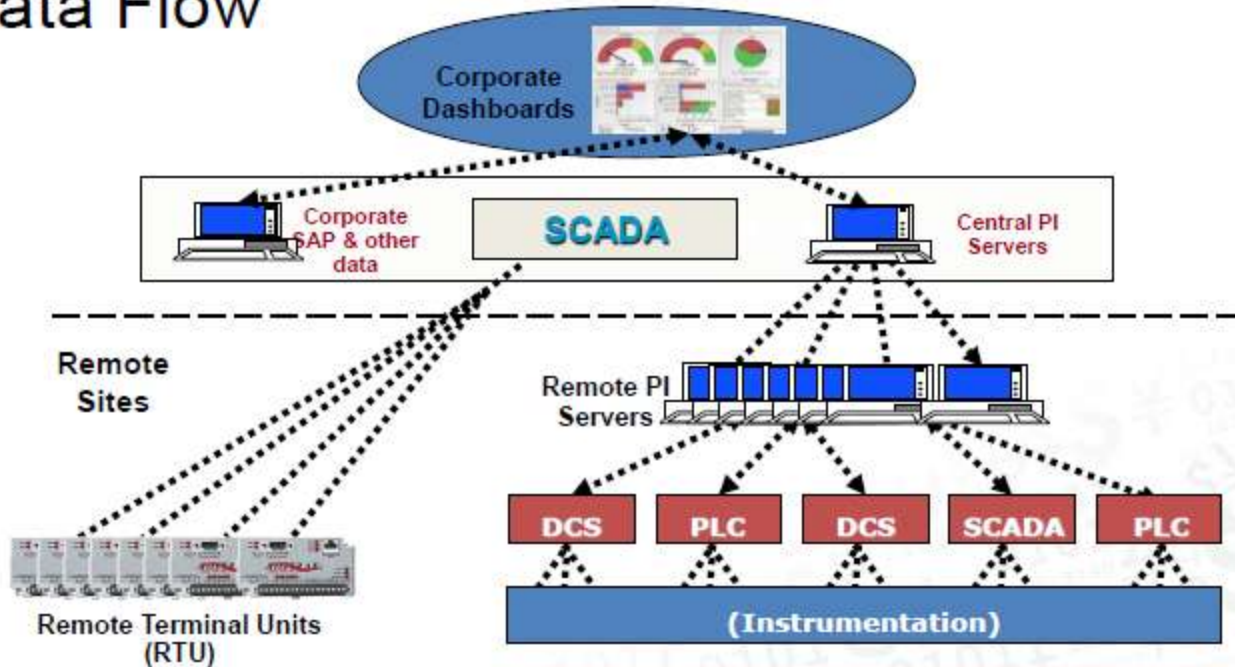
Saudi Arabian Oil Company (Saudi Aramco)

- Fully integrated global petroleum enterprise of Saudi Arabia (exploration, production, refining, marketing, & Int shipping)
- Leads the world in crude oil production and export
- Responsible for about 1/4 of the world's proven oil reserves
- Four refineries, ten gas and NGL plants, and three local joint ventures
- Number of joint ventures around the world in oil & gas refining & petrochemical businesses (USA, China, Japan)
- Headquarters in Dhahran – Saudi Arabia
- 54,000 employees (2 of 7 in training)

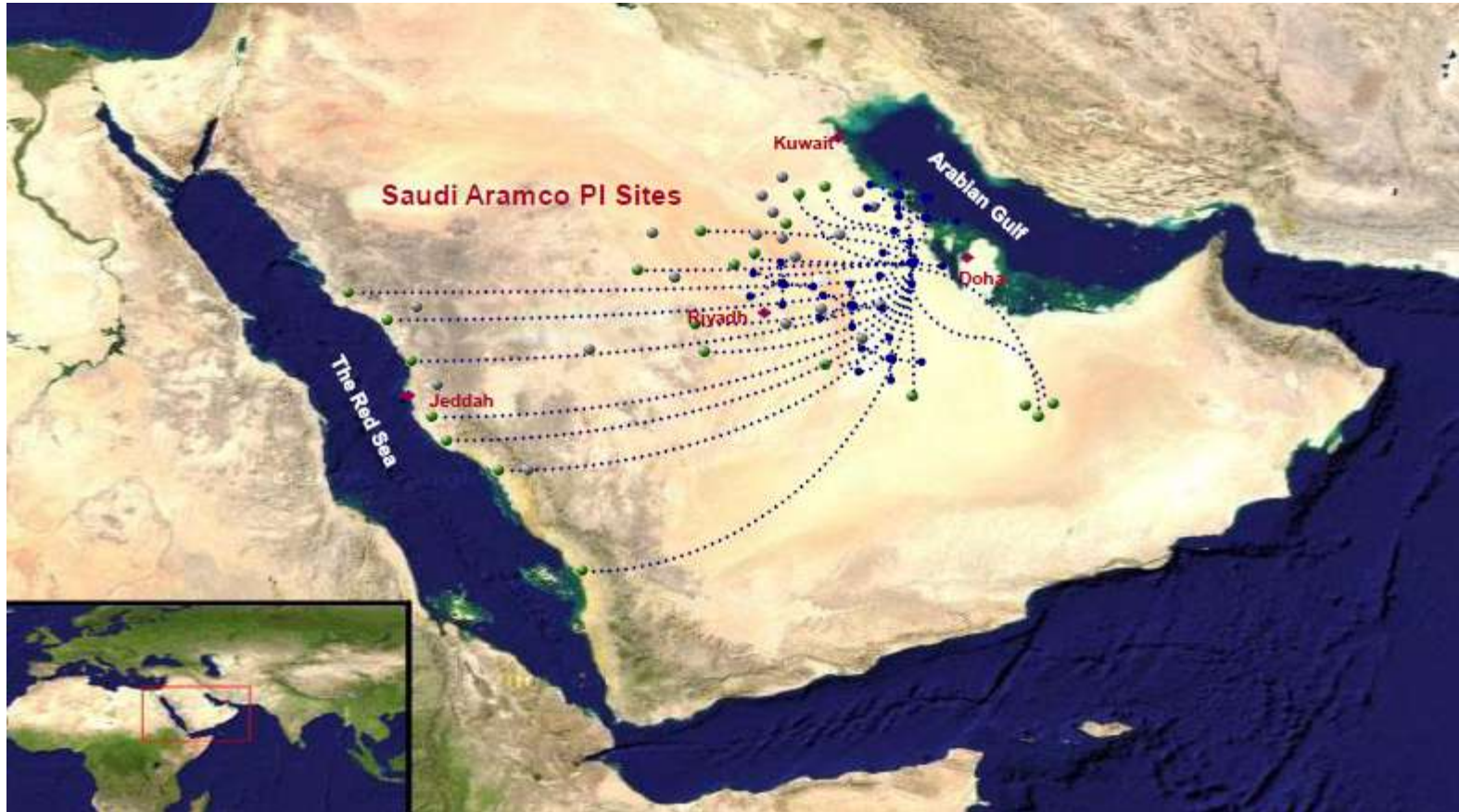
OSIsoft at Saudi Aramco

- Largest user of PI and OSIsoft products in the Middle East
- First agreement was signed in 1996
- Approximately 105 PI servers
- Utilizing about 1.7 million PI tags.
- 2500+ of PI clients
 - PI-ProcessBook
 - PI-DataLink
 - PI-WebParts

Data Flow



Architecture PI (vue du ciel...)



The need for good indicators

- Understand exactly what is going on
- Know how well we are doing
- Analyze the past (what happened)
- Provide feedback on current operation
- Support preparing actions/modifications in response to changes
- Learn of potential problems that might need early actions to be avoided

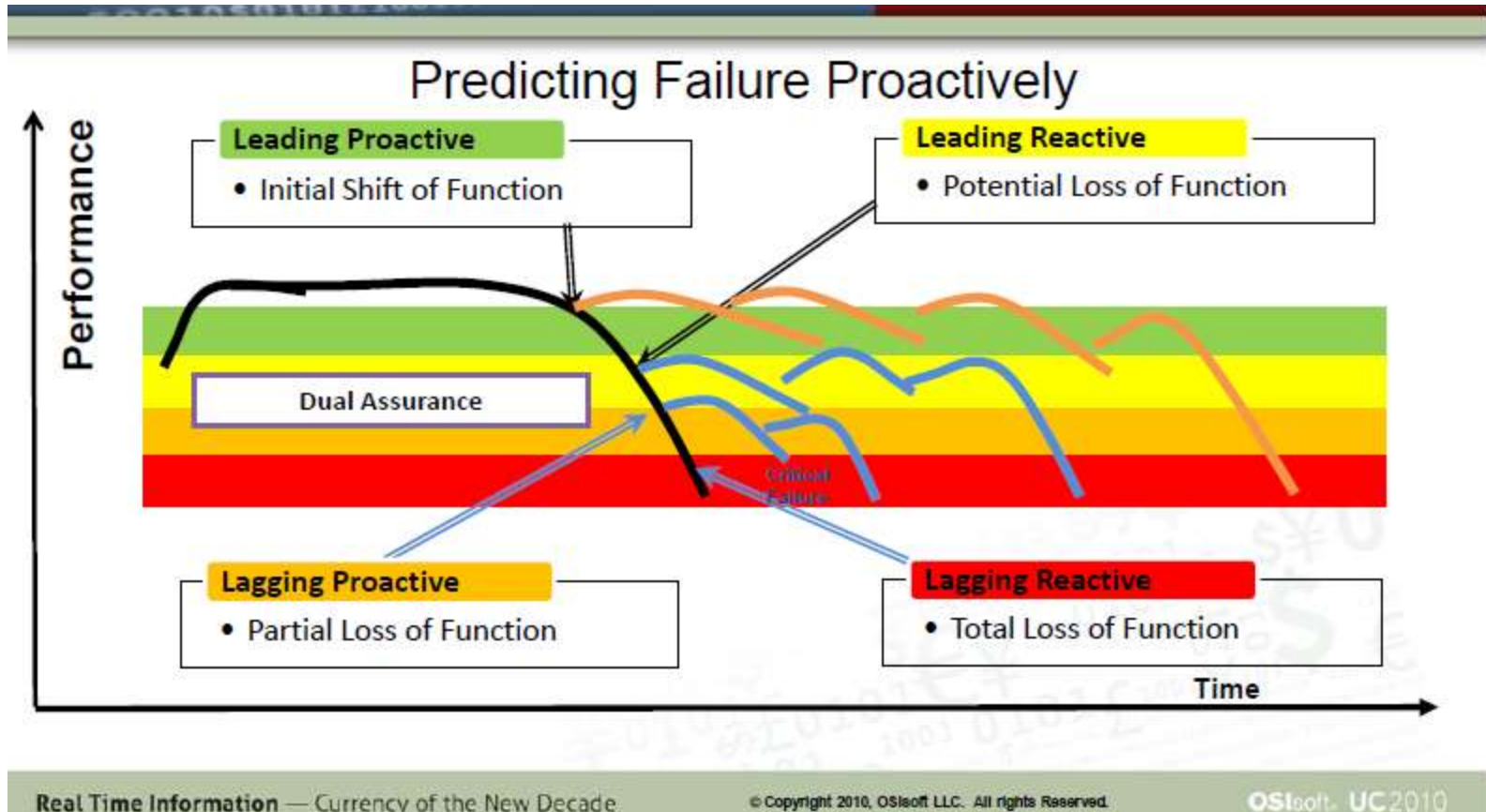
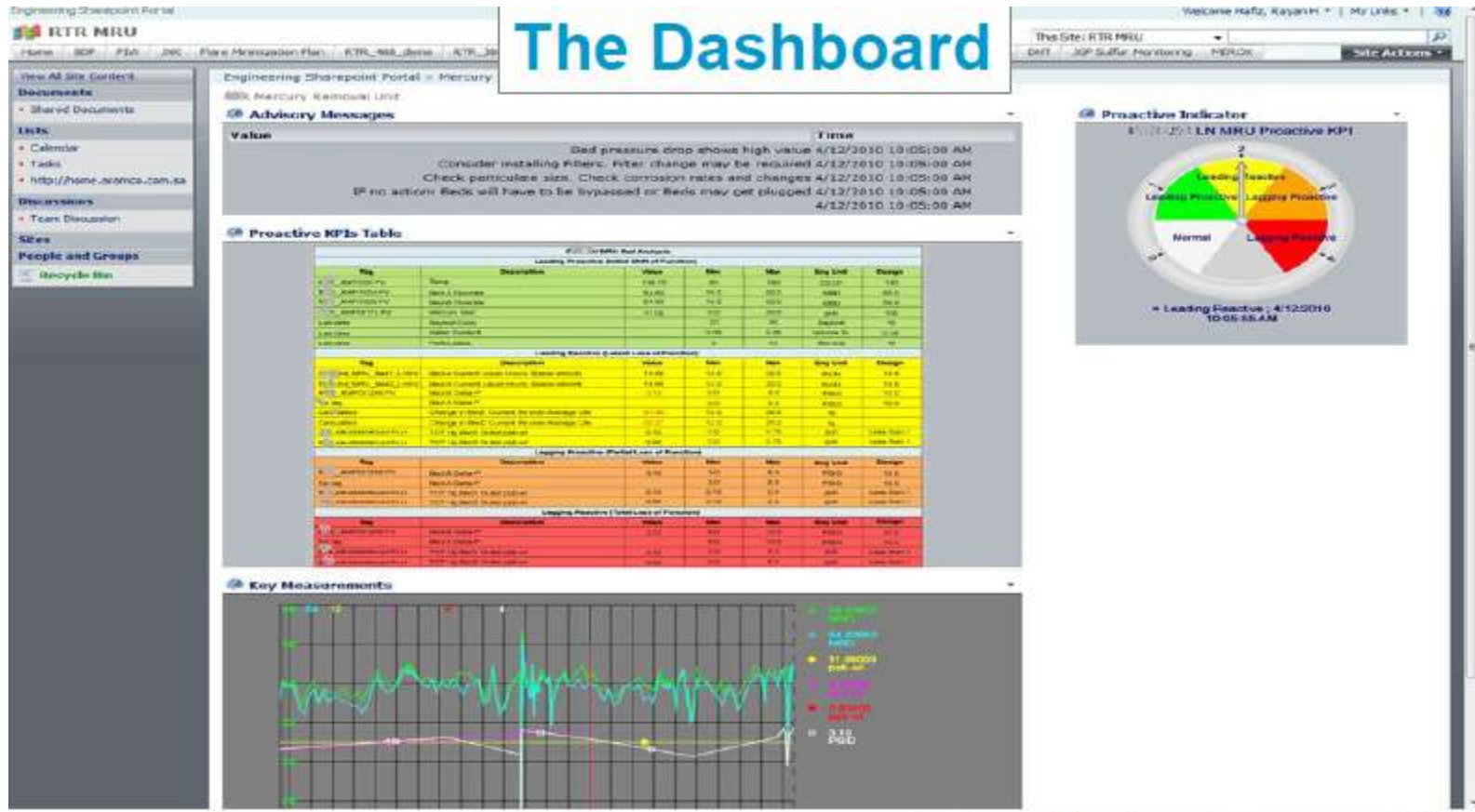


Tableau de bord conditionnel



Summary of benefits

- Complete monitoring and management pro-active tools
- Possibility to add any new units with minimal modifications
- Impact on performance improvement means multiple millions of dollars in additional revenues
- Solution's template could be used for other functionalities/applications
- The integration/utilization of OSIsoft tools removed layers of complications
- No additional investment is required

International Power



IPR's Capability



33GW

- IPR is a leading independent power generator
- 33.2GW (21.4GW net) capacity in operation
- 3.3GW (988MW net) under construction.

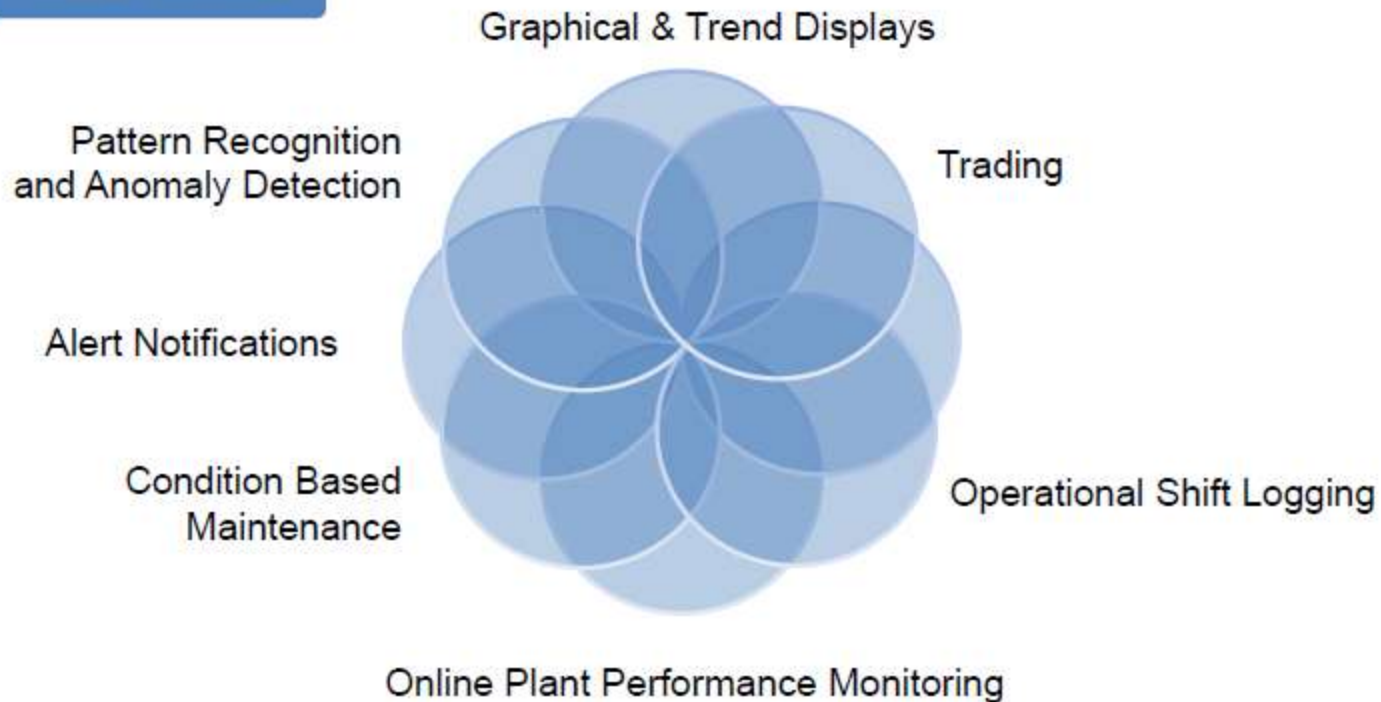


How do we use PI?



Data historians are typically used to support the following key processes

Real Time

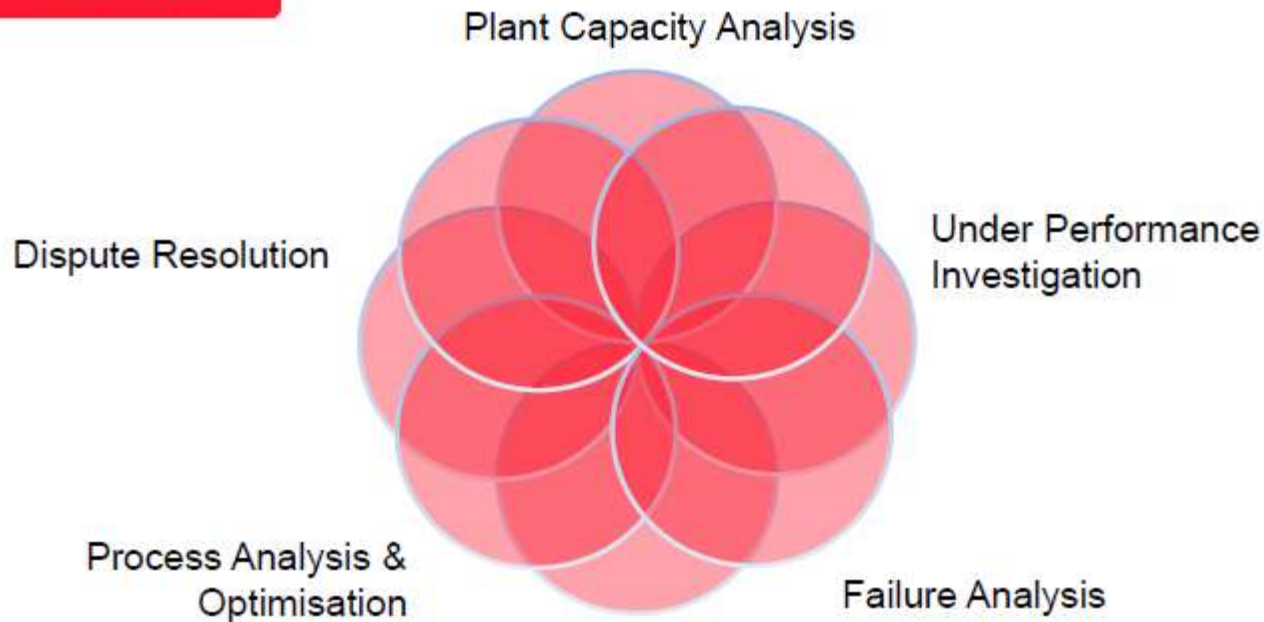


How do we use PI?



Data historians are typically used to support the following key processes

Ad Hoc

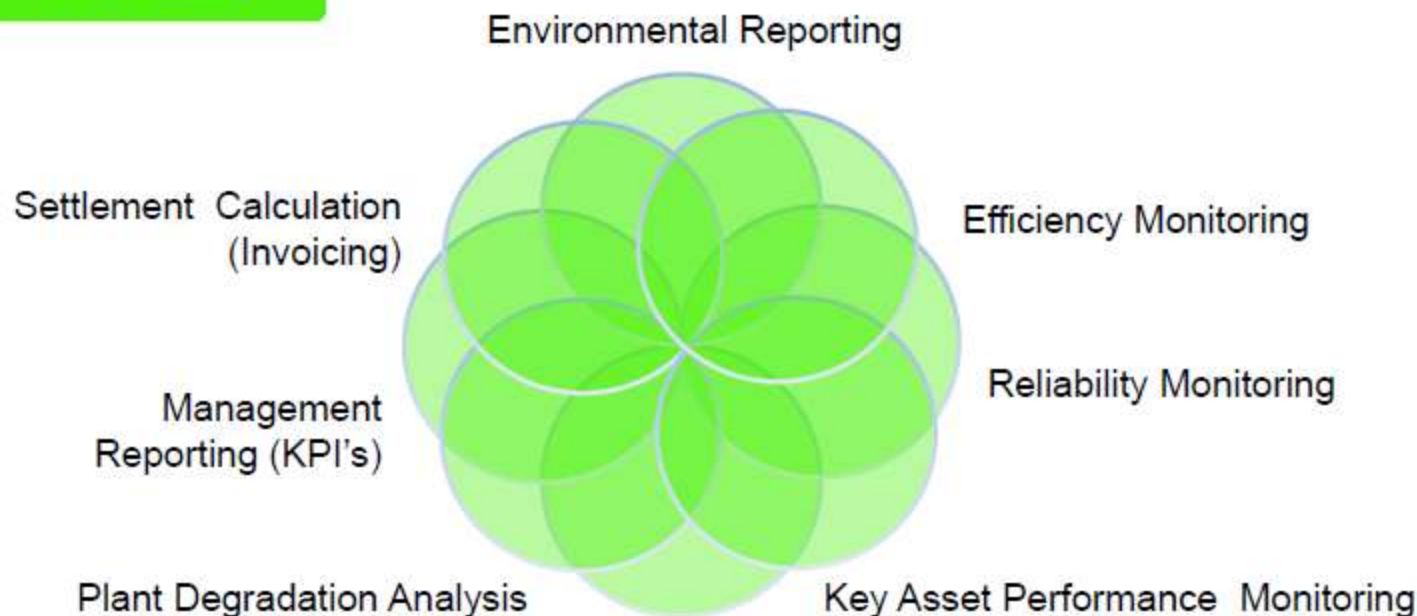


How do we use PI?



Data historians are typically used to support the following key processes

Monthly



How do we use PI?



Data historians are typically used to support the following key processes

Annually

Final Settlement Calculation & Invoicing

Outage Planning

Plant Capability Projections

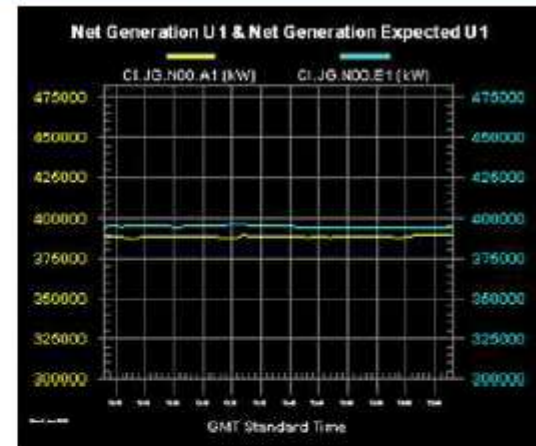
Generate Plant Production Profiles

PI as Data Source: Case Study 1



Thermal Performance Monitoring

- Proved to gas supplier that gas flow measurements were incorrect
- Gas supplier reimbursed > £1million



Real Time Integration - Case Study 2



Condition Based Maintenance

Aims

Optimise Maintenance Effectiveness by:

- Changing planned maintenance intervals:
 - From “time” based (e.g. every 3 months)
 - To “condition” based (e.g. every 2000 running hours)

Benefits

- 1 plant reduced boiler maintenance costs by \$120 000pa

Alyeska Pipeline

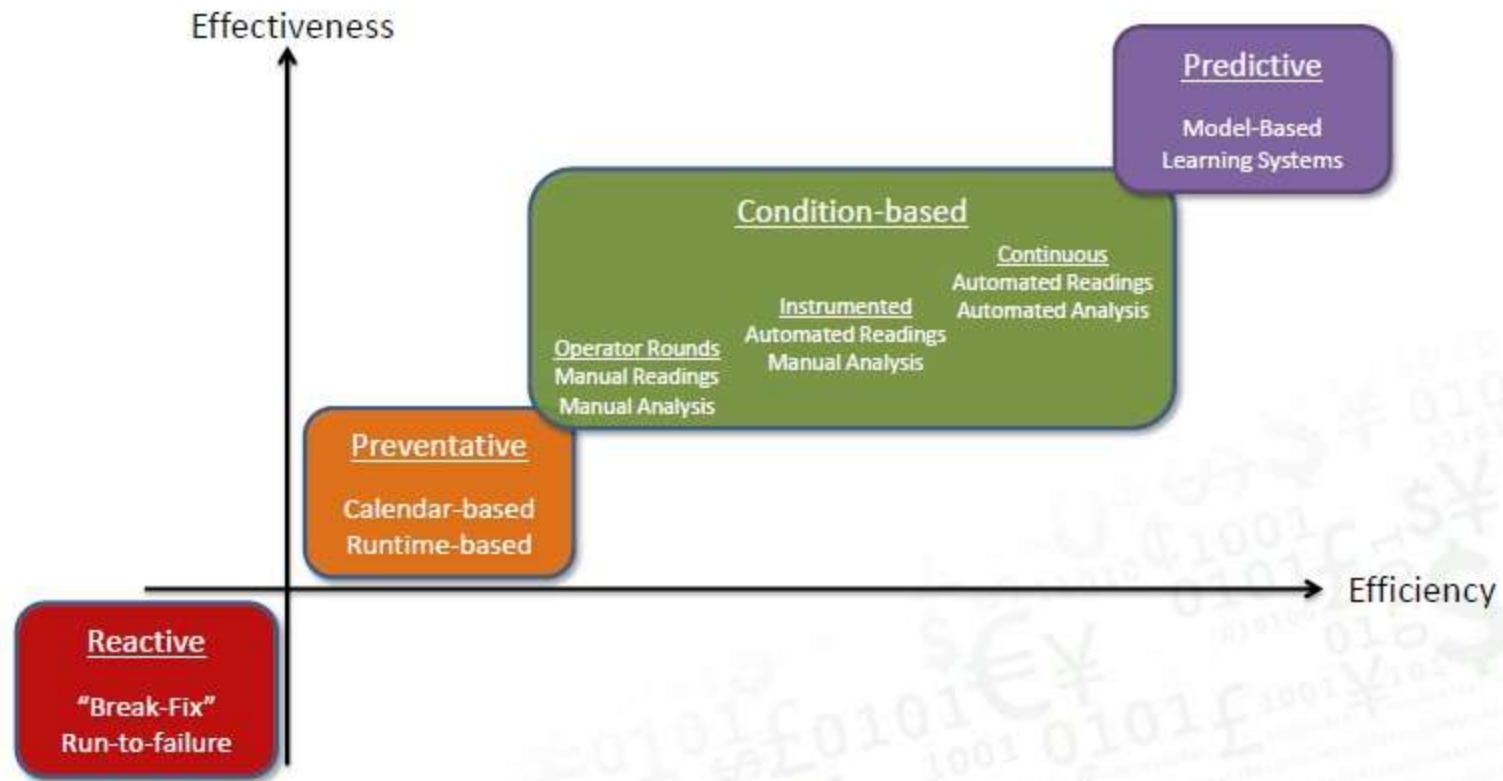


ABOUT ALYESKA PIPELINE

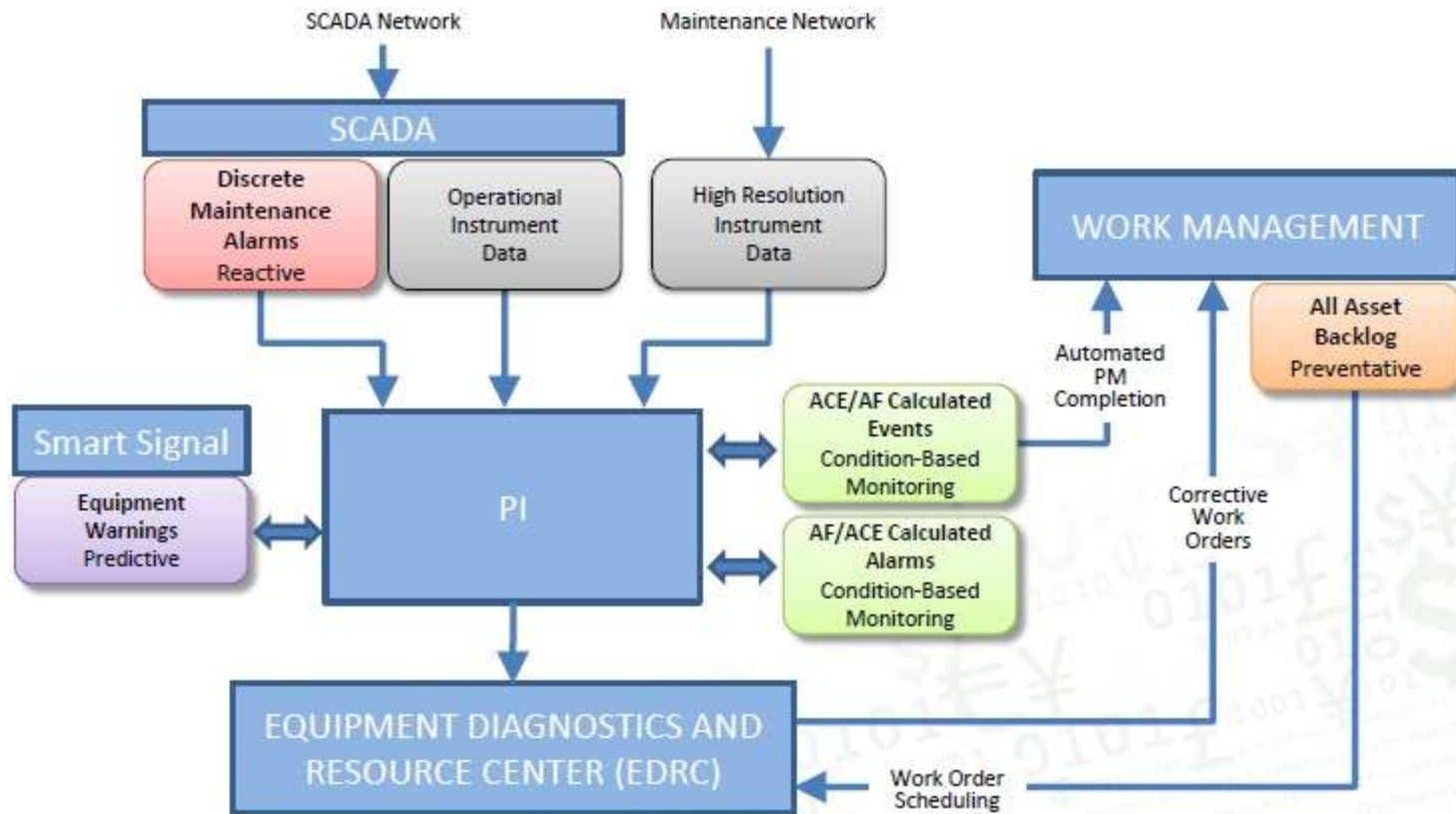


- 800 miles long
- 48" diameter pipe
- 5 Pump Stations
- Marine Terminal
- 1.4 Million bpd operating capacity
- Logistics & Operations centers in Valdez, Anchorage, and Fairbanks

Evolution of Maintenance Strategies



Maintenance Strategies in Action



- Foundation of our architecture

-
- The screenshot shows the SIMATIC Manager HW Config window. The left pane lists modules in a rack, including 20R01-100, 20R01-101, 20R01-102, 20R01-103, 20R01-104, 20R01-105, 20R01-106, 20R01-107, 20R01-108, 20R01-109, 20R01-110, 20R01-111, 20R01-112, 20R01-113, 20R01-114, 20R01-115, 20R01-116, 20R01-117, 20R01-118, 20R01-119, 20R01-120, 20R01-121, 20R01-122, 20R01-123, 20R01-124, 20R01-125, 20R01-126, 20R01-127, 20R01-128, 20R01-129, 20R01-130, 20R01-131, 20R01-132, 20R01-133, 20R01-134, 20R01-135, 20R01-136, 20R01-137, 20R01-138, 20R01-139, 20R01-140, 20R01-141, 20R01-142, 20R01-143, 20R01-144, 20R01-145, 20R01-146, 20R01-147, 20R01-148, 20R01-149, 20R01-150, 20R01-151, 20R01-152, 20R01-153, 20R01-154, 20R01-155, 20R01-156, 20R01-157, 20R01-158, 20R01-159, 20R01-160, 20R01-161, 20R01-162, 20R01-163, 20R01-164, 20R01-165, 20R01-166, 20R01-167, 20R01-168, 20R01-169, 20R01-170, 20R01-171, 20R01-172, 20R01-173, 20R01-174, 20R01-175, 20R01-176, 20R01-177, 20R01-178, 20R01-179, 20R01-180, 20R01-181, 20R01-182, 20R01-183, 20R01-184, 20R01-185, 20R01-186, 20R01-187, 20R01-188, 20R01-189, 20R01-190, 20R01-191, 20R01-192, 20R01-193, 20R01-194, 20R01-195, 20R01-196, 20R01-197, 20R01-198, 20R01-199, 20R01-200, 20R01-201, 20R01-202.
- The right pane shows the 'Hardware' tab with a table of installed modules and their properties:
- | Module | Value |
|-----------|-----------|
| 20R01-100 | 20R01-100 |
| 20R01-101 | 20R01-101 |
| 20R01-102 | 20R01-102 |
| 20R01-103 | 20R01-103 |
| 20R01-104 | 20R01-104 |
| 20R01-105 | 20R01-105 |
| 20R01-106 | 20R01-106 |
| 20R01-107 | 20R01-107 |
| 20R01-108 | 20R01-108 |
| 20R01-109 | 20R01-109 |
| 20R01-110 | 20R01-110 |
| 20R01-111 | 20R01-111 |
| 20R01-112 | 20R01-112 |
| 20R01-113 | 20R01-113 |
| 20R01-114 | 20R01-114 |
| 20R01-115 | 20R01-115 |
| 20R01-116 | 20R01-116 |
| 20R01-117 | 20R01-117 |
| 20R01-118 | 20R01-118 |
| 20R01-119 | 20R01-119 |
| 20R01-120 | 20R01-120 |
| 20R01-121 | 20R01-121 |
| 20R01-122 | 20R01-122 |
| 20R01-123 | 20R01-123 |
| 20R01-124 | 20R01-124 |
| 20R01-125 | 20R01-125 |
| 20R01-126 | 20R01-126 |
| 20R01-127 | 20R01-127 |
| 20R01-128 | 20R01-128 |
| 20R01-129 | 20R01-129 |
| 20R01-130 | 20R01-130 |
| 20R01-131 | 20R01-131 |
| 20R01-132 | 20R01-132 |
| 20R01-133 | 20R01-133 |
| 20R01-134 | 20R01-134 |
| 20R01-135 | 20R01-135 |
| 20R01-136 | 20R01-136 |
| 20R01-137 | 20R01-137 |
| 20R01-138 | 20R01-138 |
| 20R01-139 | 20R01-139 |
| 20R01-140 | 20R01-140 |
| 20R01-141 | 20R01-141 |
| 20R01-142 | 20R01-142 |
| 20R01-143 | 20R01-143 |
| 20R01-144 | 20R01-144 |
| 20R01-145 | 20R01-145 |
| 20R01-146 | 20R01-146 |
| 20R01-147 | 20R01-147 |
| 20R01-148 | 20R01-148 |
| 20R01-149 | 20R01-149 |
| 20R01-150 | 20R01-150 |
| 20R01-151 | 20R01-151 |
| 20R01-152 | 20R01-152 |
| 20R01-153 | 20R01-153 |
| 20R01-154 | 20R01-154 |
| 20R01-155 | 20R01-155 |
| 20R01-156 | 20R01-156 |
| 20R01-157 | 20R01-157 |
| 20R01-158 | 20R01-158 |
| 20R01-159 | 20R01-159 |
| 20R01-160 | 20R01-160 |
| 20R01-161 | 20R01-161 |
| 20R01-162 | 20R01-162 |
| 20R01-163 | 20R01-163 |
| 20R01-164 | 20R01-164 |
| 20R01-165 | 20R01-165 |
| 20R01-166 | 20R01-166 |
| 20R01-167 | 20R01-167 |
| 20R01-168 | 20R01-168 |
| 20R01-169 | 20R01-169 |
| 20R01-170 | 20R01-170 |
| 20R01-171 | 20R01-171 |
| 20R01-172 | 20R01-172 |
| 20R01-173 | 20R01-173 |
| 20R01-174 | 20R01-174 |
| | |

TANGIBLE BENEFITS

EDRC BENEFIT	ANNUAL SAVINGS
Regulatory Calendar-based PM Automation	
DOT Valve Strokes – Reduced Field Man-Hours	\$400,000
Function Testing of Valves – Reduced Field Man-Hours	\$100,000
DOT Relief Valve Testing	\$50,000
Tank Level PM's	\$35,000
Continuous CBM and PBM Algorithms	
Unplanned Downtime Avoidance	\$350,000
Device Deviation Monitoring – Reduced Field Man Hrs	\$150,000
FIRST YEAR ANNUAL SAVINGS	\$1,085,000

eBay





Introduction

On an average day, someone on eBay

- sells a vehicle every minute
- sells auto parts every second
- sells diamond jewelry every 2 minutes.



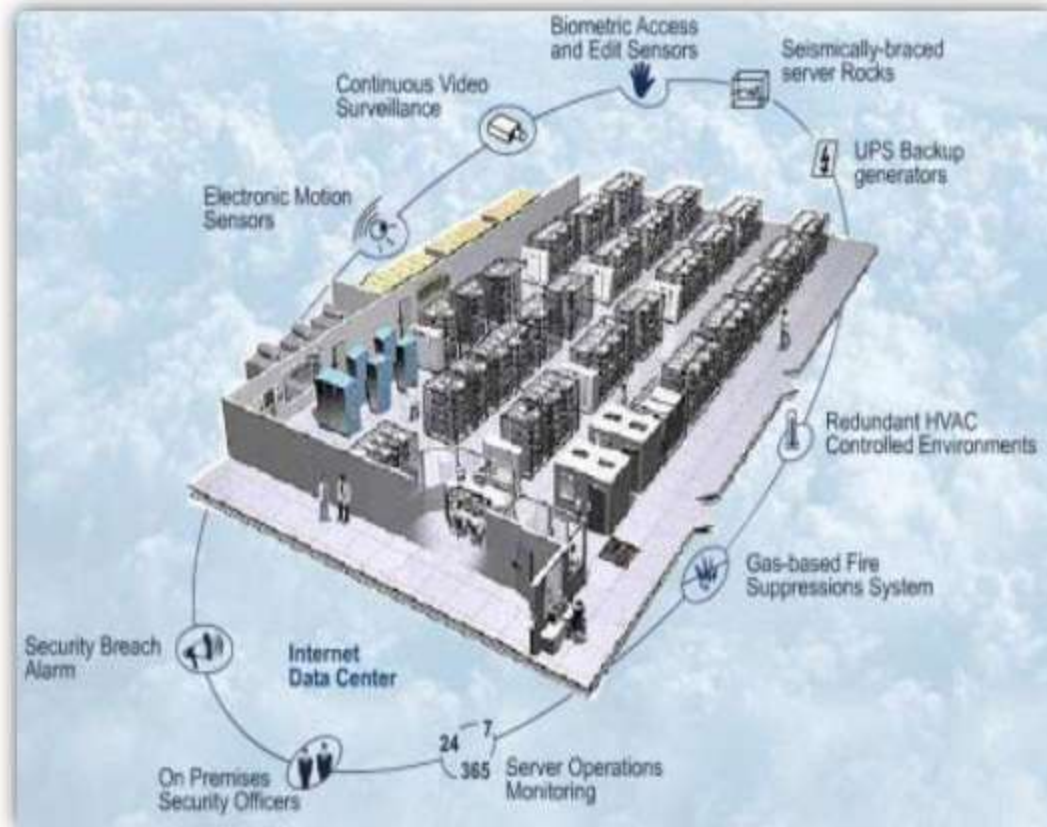
"The foundation of our revenue is our data centers..."

Dean Nelson, eBay
Dir, Global DC Strategy

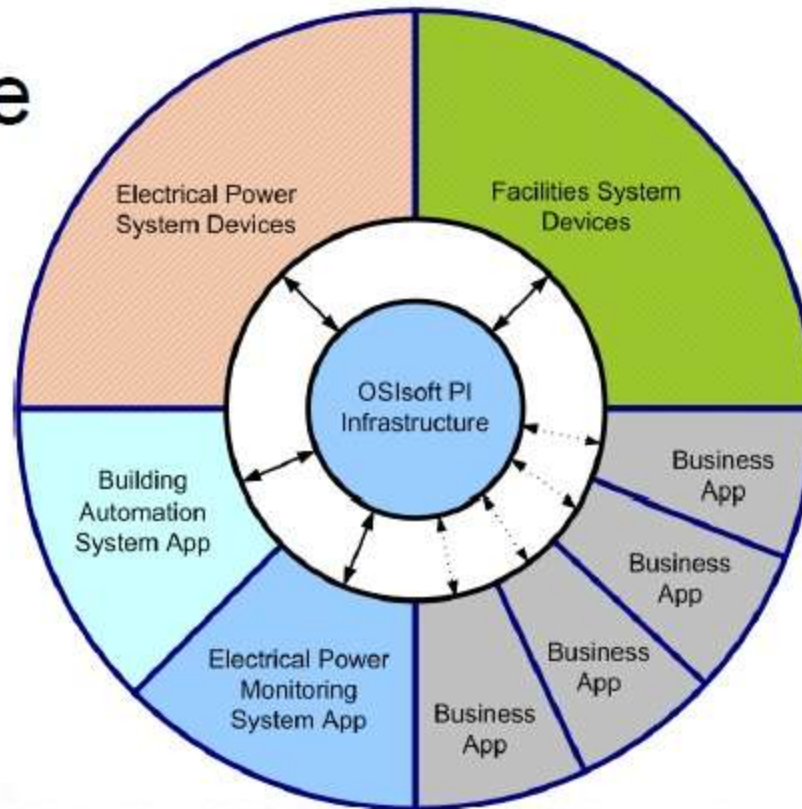
Monitoring Requirement

Treat
Mechanical,
Power, IT and
Security
as one
complete
system

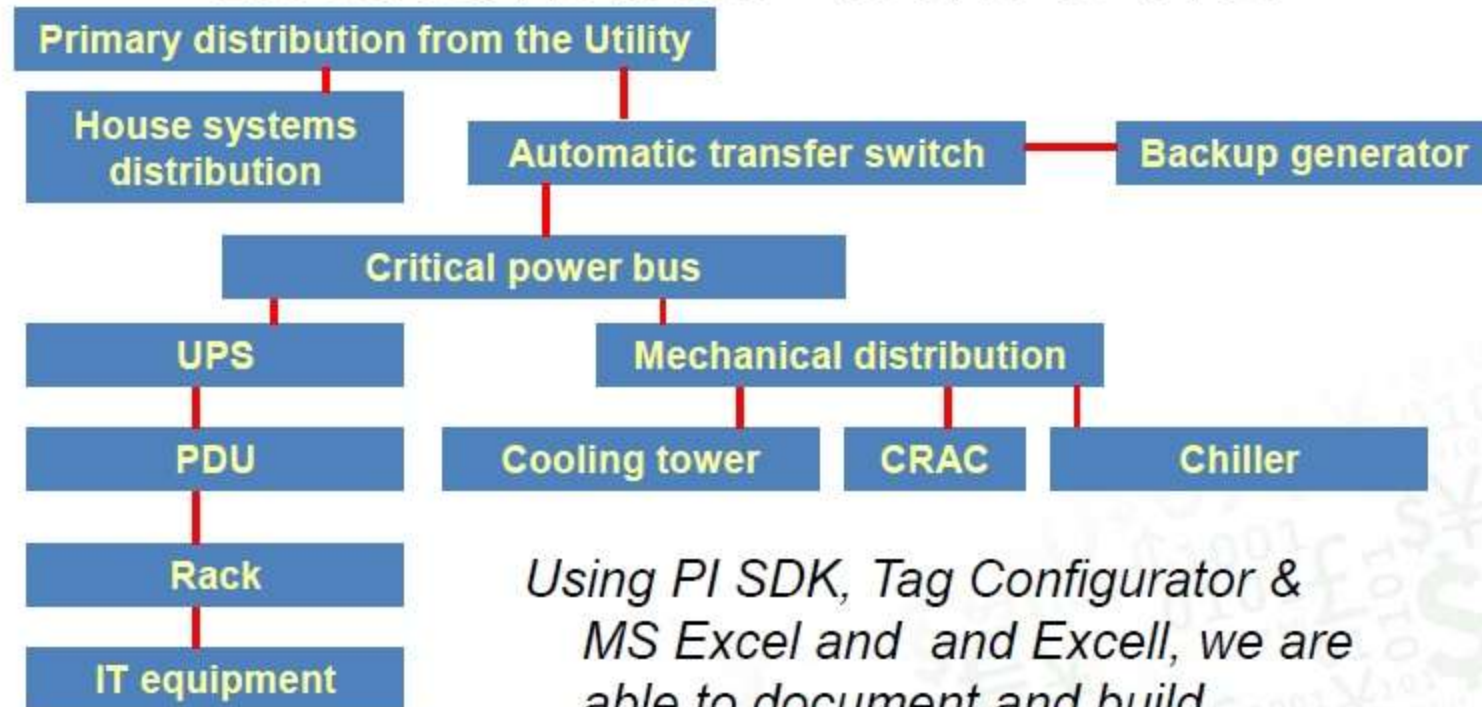
- *Nearly 1000 devices*
- *Over 110,000 points*



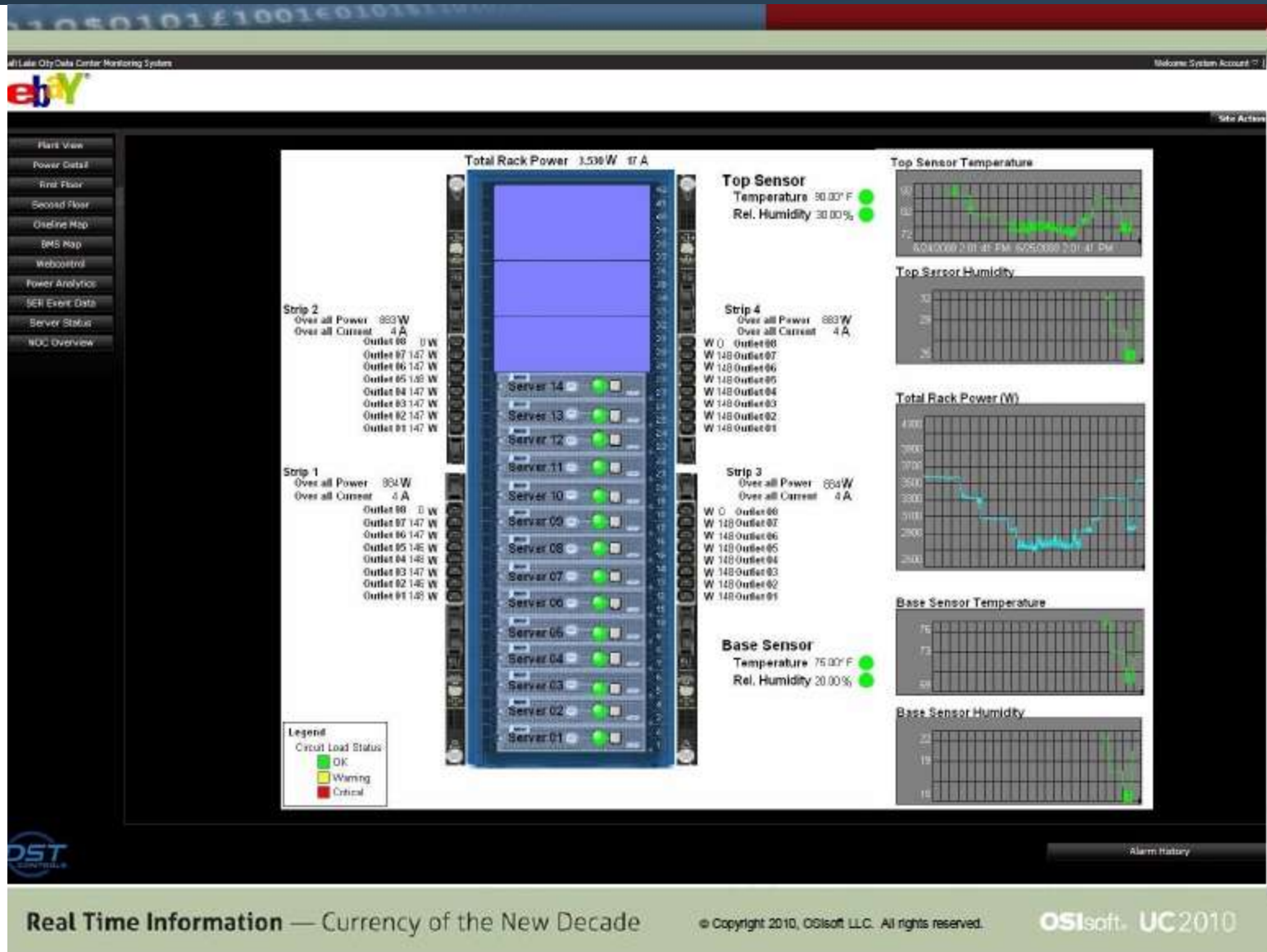
PI is an
infrastructure



Building the Monitoring System- Electrical Network - 138KV to 110V



Using PI SDK, Tag Configurator & MS Excel and Excell, we are able to document and build 60,000 tags in 20 minutes.



Duke Energy



FACTS ABOUT DUKE ENERGY

- 150+ years of service
- 4 million customers
- Fortune 500
- \$50 billion in assets
- Stock dividends for 80+ years
- Traded on NYSE as DUK
- Dow Jones Sustainability Index



The Problem

- Bad weather causes customer power outages.
- Outages must be tracked during an event.
- Outages > 50,000 must be reported to regulatory agencies.
- DOE-OE-417 Report – Must notify DOE within six hours when outages > 50K and is sustained for 1 hour.
- Copies to NERC and SERC.

THE SOLUTION: AUTOMATED (2006)

- Utilized PI for managing this data
- Data from ORACLE feeds into PI every 15 minutes
- Data is displayed on Duke Energy's Internal Portal using PI WebParts
 - By State
 - By County
 - By Office

THE SOLUTION: Mobile

- Currently 43 users receiving customer outage data on four types of Blackberry devices
 - 8830 World Edition
 - Storm
 - Tour
 - Bold



RESULTS

- Eliminated around the clock staff to chart customer outages during storms
- Data available immediately via company portal to anyone that needs it
- Multiple visual formats available via PI WebParts
- Data now available 365 days per year, 24x7

EDP



EDP Group



Renewables

U.S.A.

Generation capacity
1,556 MW

Energy generated (2007)
2,003 GWh

Europe

Generation capacity
2,290 MW

Energy generated
1,957 GWh



Brazil

Generation capacity
1,044 MW

Electricity distribution
12,731 GWh
3,284 thousand customers



Portugal

Generation capacity
9,003 MW

Electricity distribution
23,129 GWh
6,067 thousand customers

Gas distribution
188 thousand customers



Spain

Generation capacity
2,978 MW

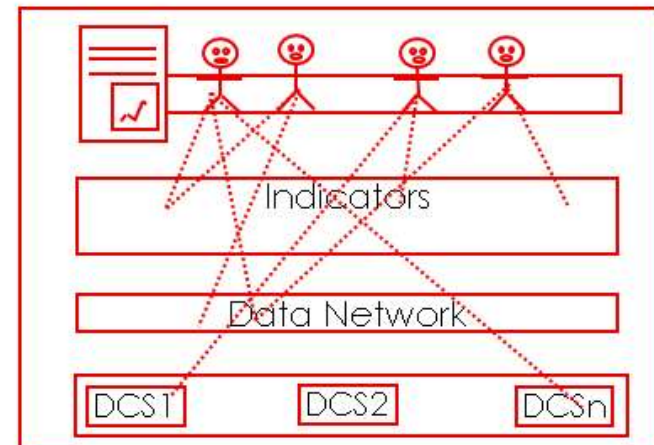
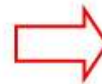
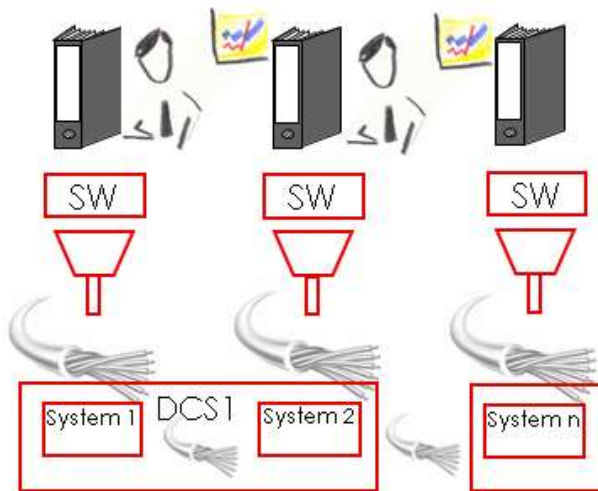
Electricity distribution
4,911 GWh
623 thousand customers

Gas supply
496 thousand customers



What is our main goal?

Moving from each one working by itself to everyone sharing information and working together





How?

Promoting the Evolution, Modernization and Consolidation of EDP Information Systems

Sharing information between EDP collaborators

Promoting world wide data access

Providing on line operational data to all EDP collaborators

Promoting networking between EDP collaborators

Growing and spreading knowledge

Spreading the EDP way to new EDP plants



Requirements

Open system



Scalable



IT state of the art



Easy



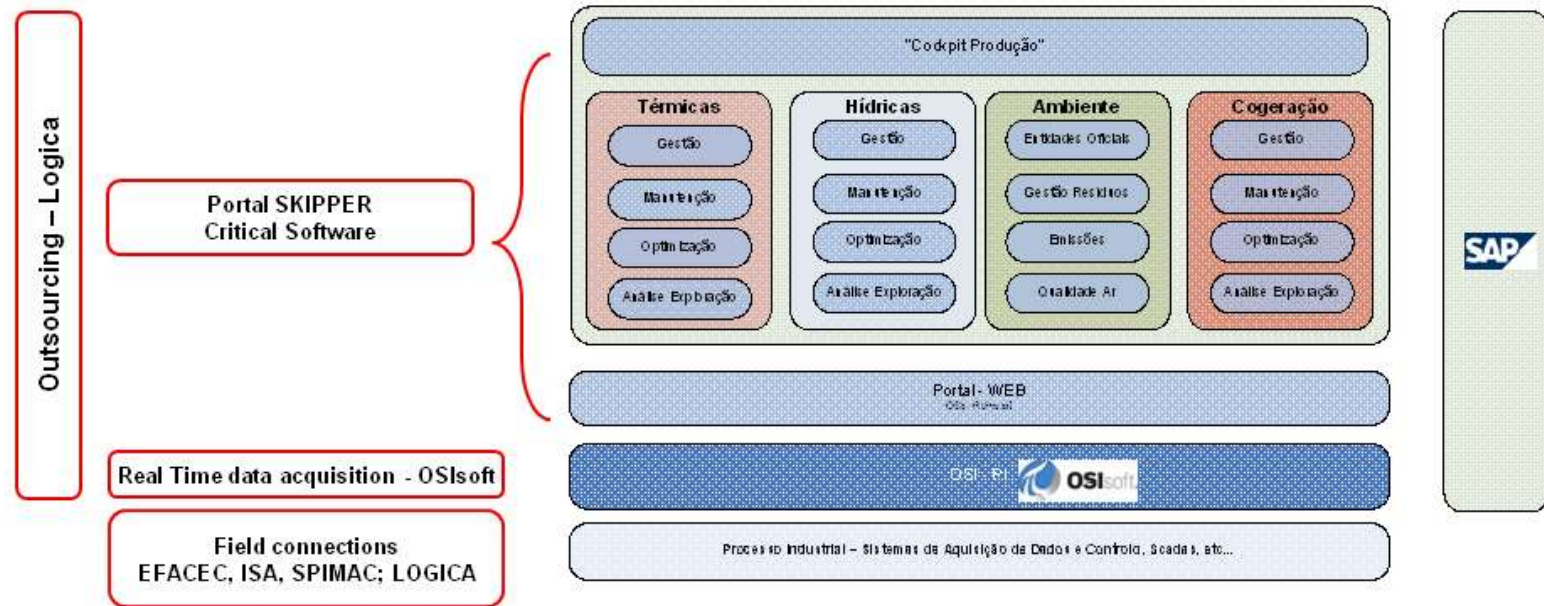
Universal

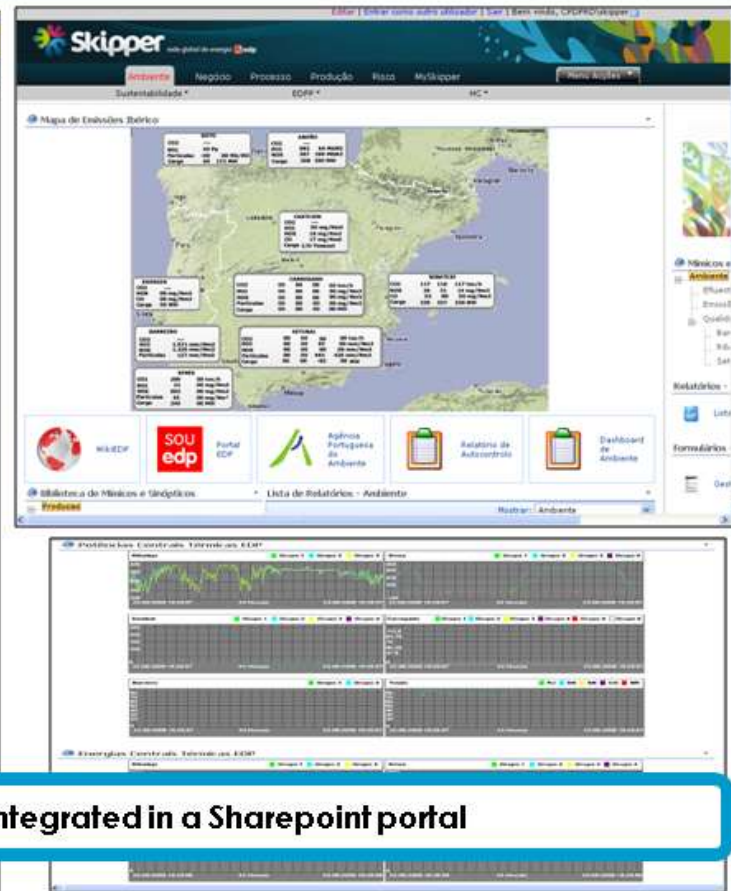


... on budget and on time



Socle commun au service de toutes les divisions





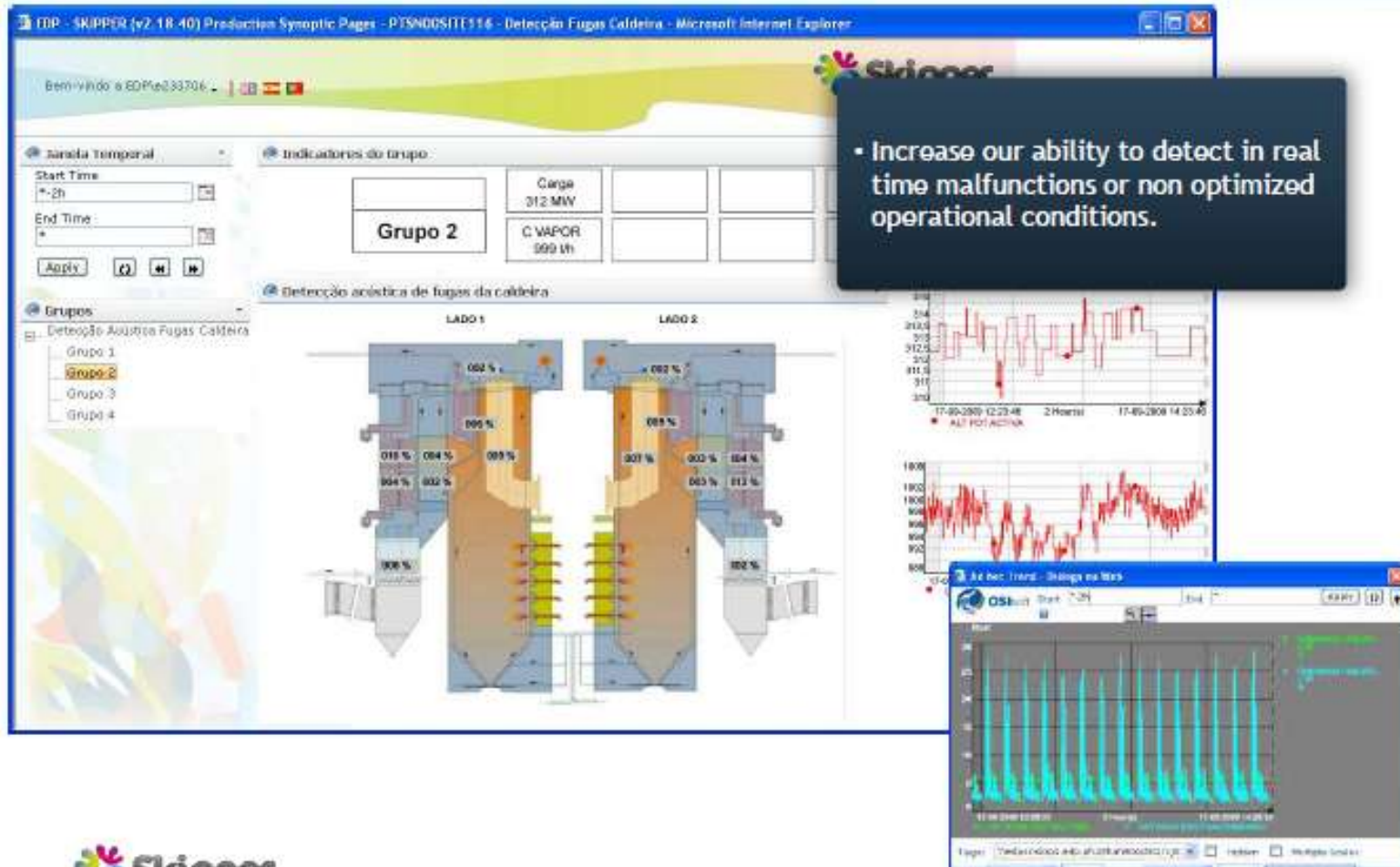
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- Online calculation.
- Steam functions.
- Data validation and consolidation.
- Totals.
- Complex calculations.

$$P = \prod_{i=1}^n p_i$$

Déttection en temps-réel de dysfonctionnements

Applications - Boiler leakage



Détermination de la durée de vie effective des équipements

Applications - Remaining Life-Time



Vida Restante

Data de Início: 01-07-2009 00:00:00

Data de Fim: 31-08-2009 00:00:00

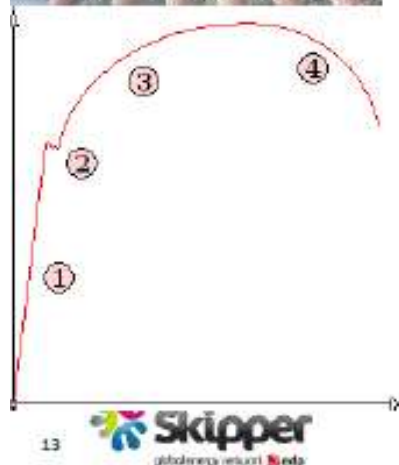
Central: SNES

Grupo: SNES 06UP01

Formulário: Todas Snes 1

• Development of tools to support power plant equipment operation and maintenance.

Parâmetro	Tag	Valor de Referência	Máximo da Escala		
PRESSÃO	10bar50cp001 (r)01	165	170	120	10 2140-10BAR50CP001 - CAD MED P VAPOR
TEMPERATURA	10bar50cp002 (r)01	540	560	500	10 2140-10BAR50 - SOBRECAQUE DO CORRETO CALDEIRA



Temperatura (°C)

Temperatura (°C)	120,00	125,00	130,00	135,00	140,00	145,00	150,00	155,00	160,00	165,00	170,00	Pressão (bar)
560,00	0	0	0	0	0	0	0	0	0	0	0	0
554,00	0	0	0	0	0	0	0	0	0	0	0	0
548,00	0	0	0	0	0	0	0	0	0	0	0	0
542,00	0	0	0	0	0	0	0	0	0	0	0	0
536,00	0	0	0	0	0	0	0	0	0	2	0	0
530,00	0	0	0	0	0	0	0	0	1	77%	4390	0
524,00	0	0	1	1	0	0	0	0	1	217	202	0
518,00	0	0	0	1	0	0	1	1	0	123	21	0
512,00	1	0	0	0	0	0	0	0	2	65	16	0
506,00	0	0	0	0	0	0	0	0	0	20	1	0
500,00	1	0	0	0	2	0	0	1	1	15	2	0
	651											

Número de Falhas: 0

Empowering Business in Real Time.

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