

2002 OSIsoft Users Conference

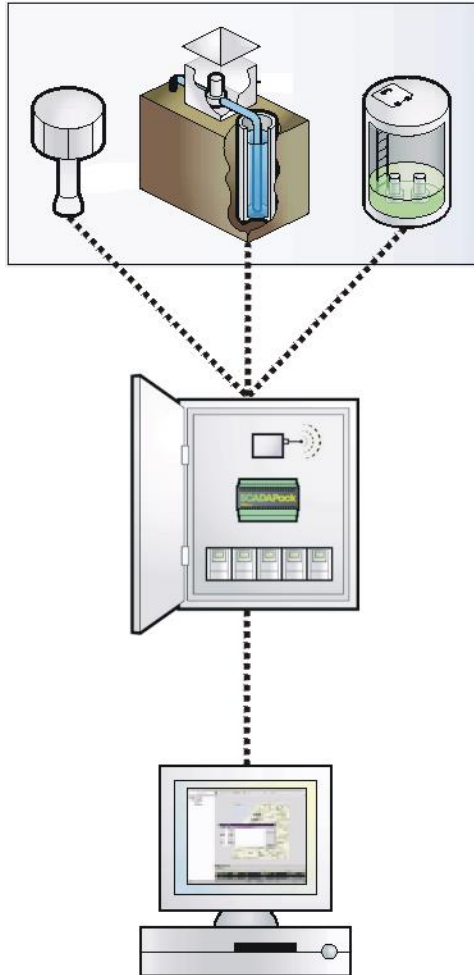


- North American Automation Engineering firm with offices in:
 - Canada: Ontario, Quebec
 - USA: Michigan, Missouri, New Jersey, Kentucky
- Experience in numerous industries including:
 - Potable/Waste water
 - Steel, Paper, Power Utilities
 - Logistics
 - Pharmaceuticals
- Privately owned and operated
- Over 220 employees

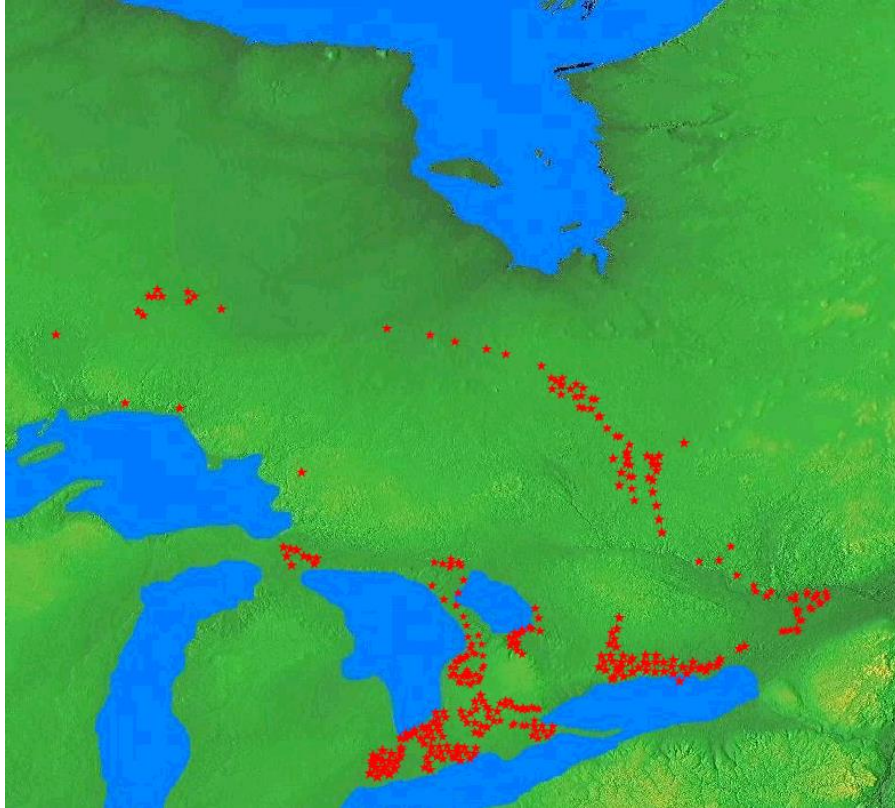


- Real-Time monitoring of Potable and Waste Water Systems
 - Archiving, Retrieval and Analysis of process data
 - High sample rates from remote equipment
 - Exception reporting directly to operation staff
 - Remote control of process equipment
 - Designed for operations staff to use and maintain
 - Regulatory Reporting
- Can be easily tailored to other industries that require Real-Time monitoring
- Developed in partnership with OCWA (Ontario Clean Water Agency)



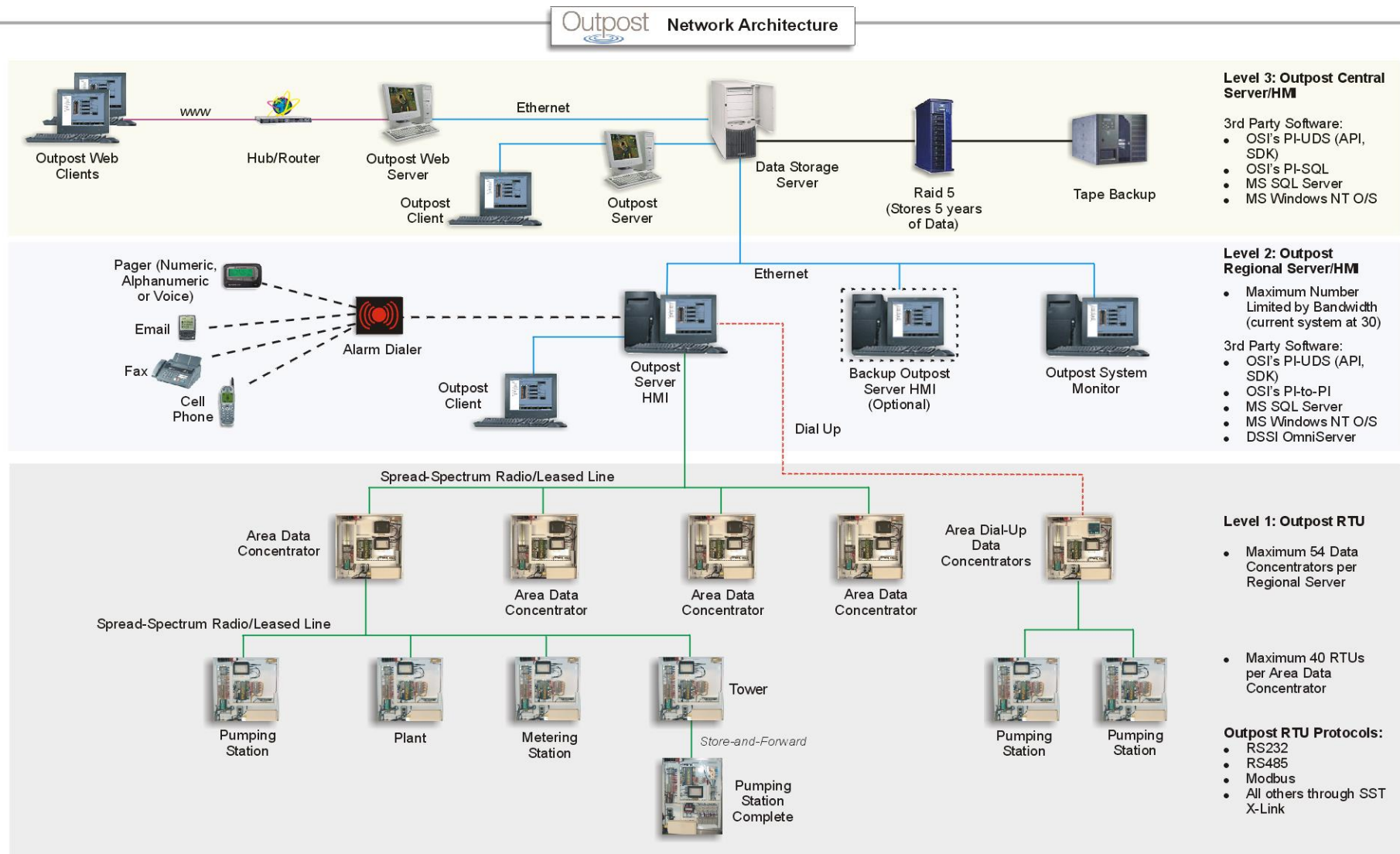


- 16 Outpost Servers across Ontario
- Central data collection point in Toronto, Ontario, Canada, collects process data from all locations
- Monitoring approximately 700 individual facilities and sites
- PI-UDS manages approximately 75,000-100,000 data points at the central data collection point



- Monitoring operations in 12 municipalities
 - 2 municipalities in Southern Ontario
 - 3 municipalities in Central Ontario including Walkerton
 - 4 municipalities in Eastern Ontario
 - 3 municipalities in Northern Ontario

Outpost Network Architecture - Overview





- Level 1: Outpost RTU
 - RTU level (Control Microsystems SCADAPack) with Communications via Radio, Phone Line, or Leased Line
 - Wired connections to I/O at each site
 - X-Link used as a protocol bridge to existing PLCs

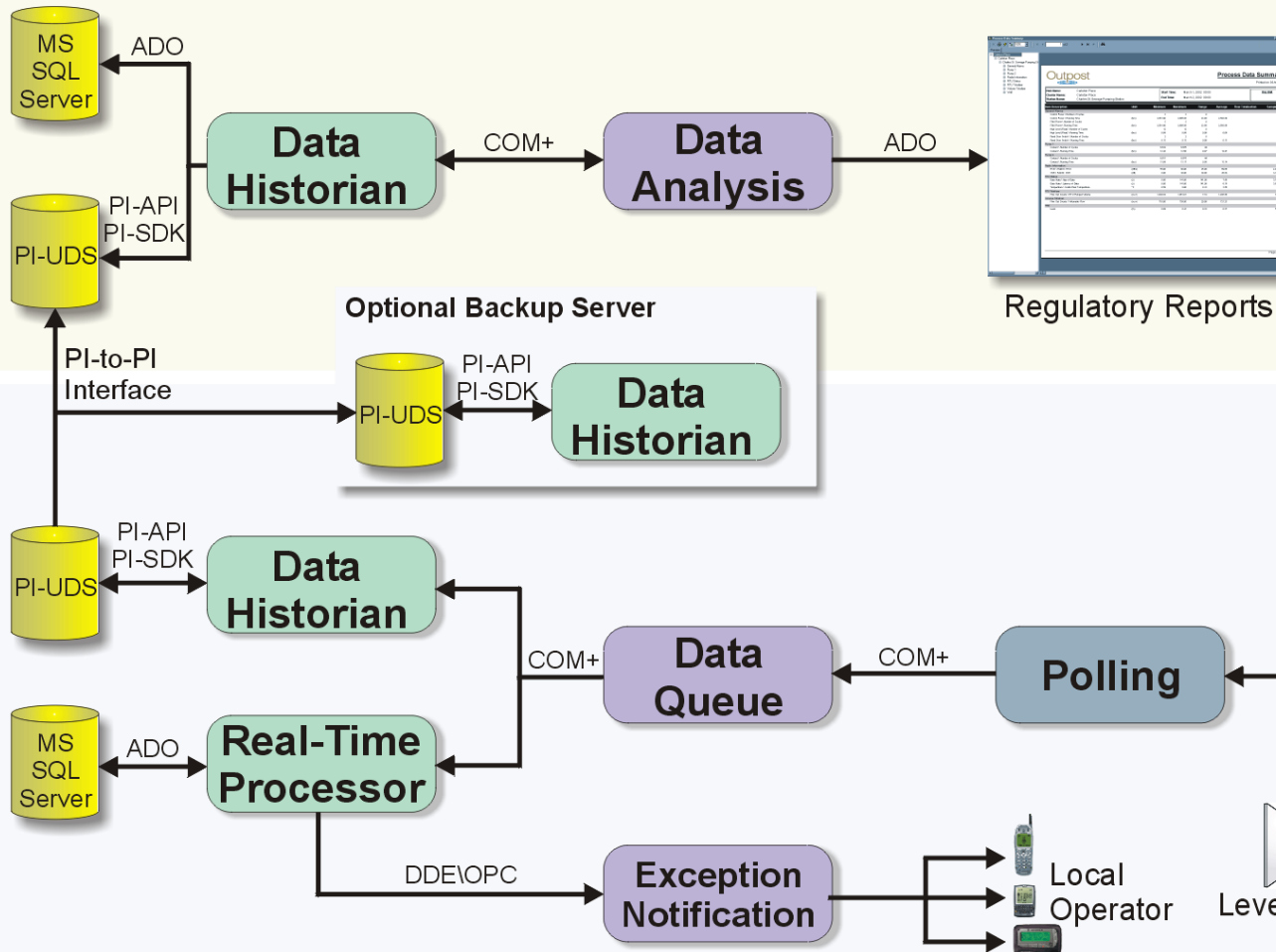


- Level 2: Regional Server
 - Data is collected from Outpost RTUs and displayed on a local HMI based on calibrations in MS SQL Server
 - Data is checked for exceptions and archived in the PI-UDS
 - Data is replicated to a Central Server and optionally a backup Regional Server and using PI-to-PI



- Level 3: Central Server
 - Centralized Data Archive
 - Data from all Level 2 systems is available for data analysis and regulatory reporting

Outpost Software Architecture



Level 3: Outpost Central Server

- Data Received from Level 2 servers
- Data Historian allows for Data Mining and analysis
- Regulatory report creation

Level 2: Outpost Regional Server

- Data collected from Level 1 RTUs by the Polling System
- Data buffered in the Data Queue
- Real-Time Processor checks for exceptions and maps data
- Data Historian archives data
- PI-to-PI replicates data to the Central, and optionally a back-up server

- Level 2: Regional Server

- Controls the collection of data from RTUs
- Installed at each Regional Server Location
- Client software can connect to any server on the Outpost network provided a user has security clearance
- Single install package for client or server instances



- Level 3: Central Server

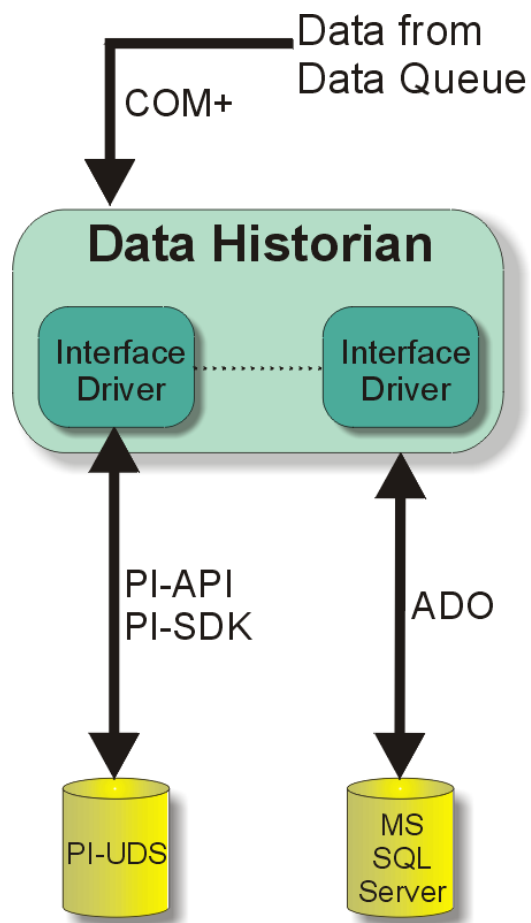
- Data Analysis components allow for data mining and data extraction
- Regulatory reports are produced with the Data Analysis component and Crystal Reports



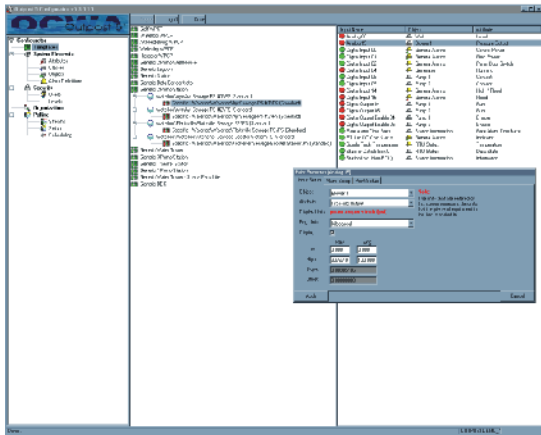
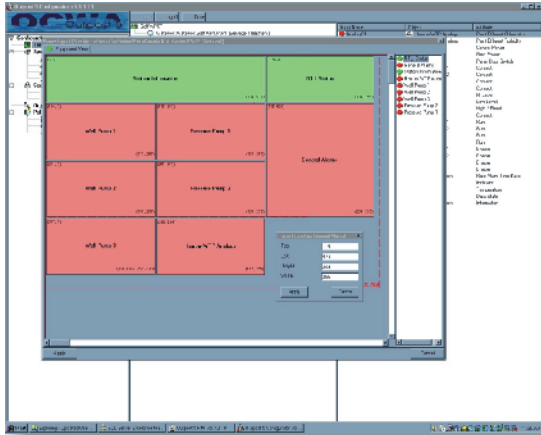
- Flexibility
 - Allows for easy access to most COM objects (Those with IDispatch)
 - Easy access to the Windows API
 - Can rapidly prototype new system components in hours as opposed to days or weeks
 - Easy to support the COM programming model
- Easily Understood
 - Simple context
 - Does not require in-depth knowledge of the application or programming environment to understand how modules work

- Flexibility
 - Network Access, Remote Management
- Programming Interfaces
 - Easy low level access through the PI-API and PI-SDK
- Scalability
 - Can expand from a small tag count to a large tag count easily
- Availability of Replication
 - PI-to-PI from the Regional Servers to the Central Server
- Backup Procedures
 - Scripting already provided to do archive backups to an external source or tape backup
- “*Tried and Tested*” Package

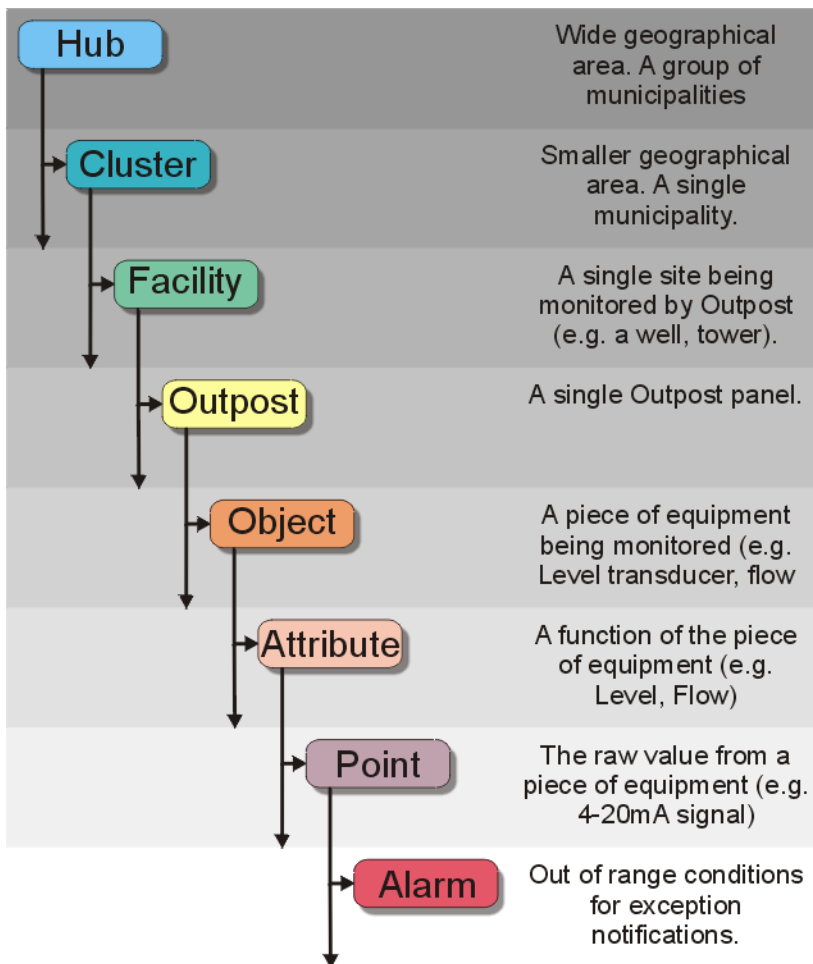
- The Central, and optional Regional backup server need to have all the data from each Regional Server
- Some latency between the data on the servers is acceptable
- Each Regional Server runs an instance of PI-to-PI for the central and an optional backup server
- Outpost's PI-to-PI Configuration
 - Historical Only mode ensures identical databases and lowers the processing requirements
 - Up to 12 hours of automatic recovery
 - Location1 is set to a numeric identifier for each Regional Server
 - Location2 is set to cause time stamps to be transferred from the source server



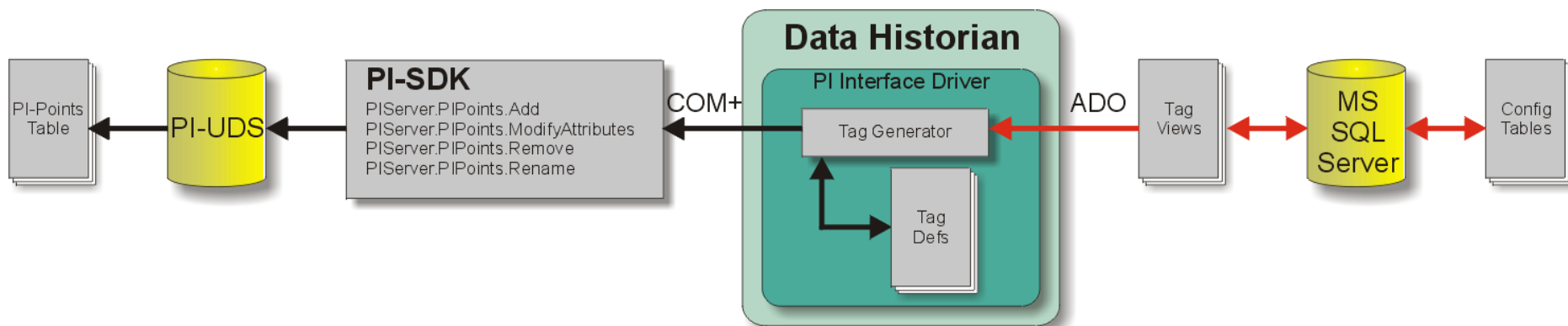
- The Data Historian component controls access to the PI-UDS
- Interface Drivers
 - Specially written for any type of Data Historian
 - COM (Component Object Model) Based
 - PI Interface Driver for the PI-API and PI-SDK
 - Stores, retrieves values
 - Manages PI tags
- PI tags are constructed from settings stored in MS SQL Server



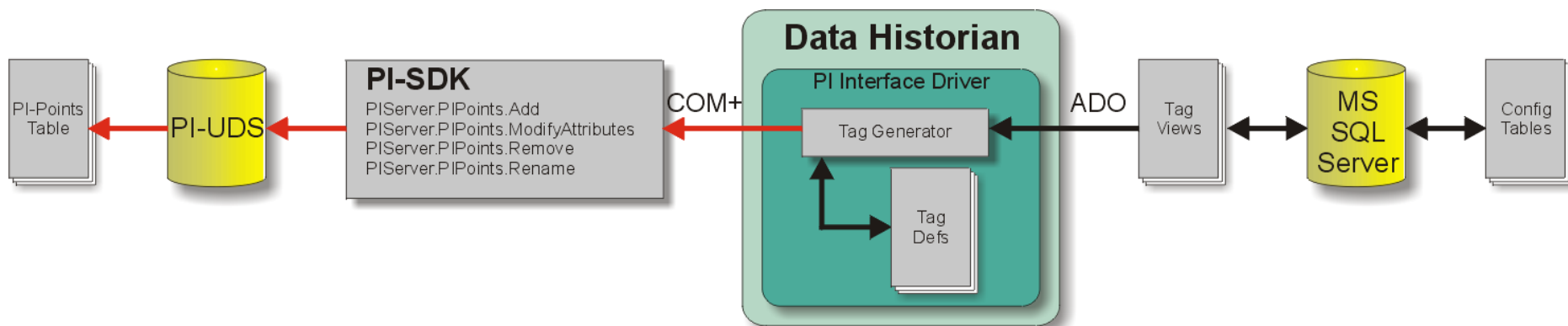
- All configuration information stored in an MS SQL Server database
- Configurations from MS SQL Server automatically converted into PI tags by the Data Historian component
- Site configurations separated into templates to reduce the number of duplicated entries
- Designed for operations staff to use



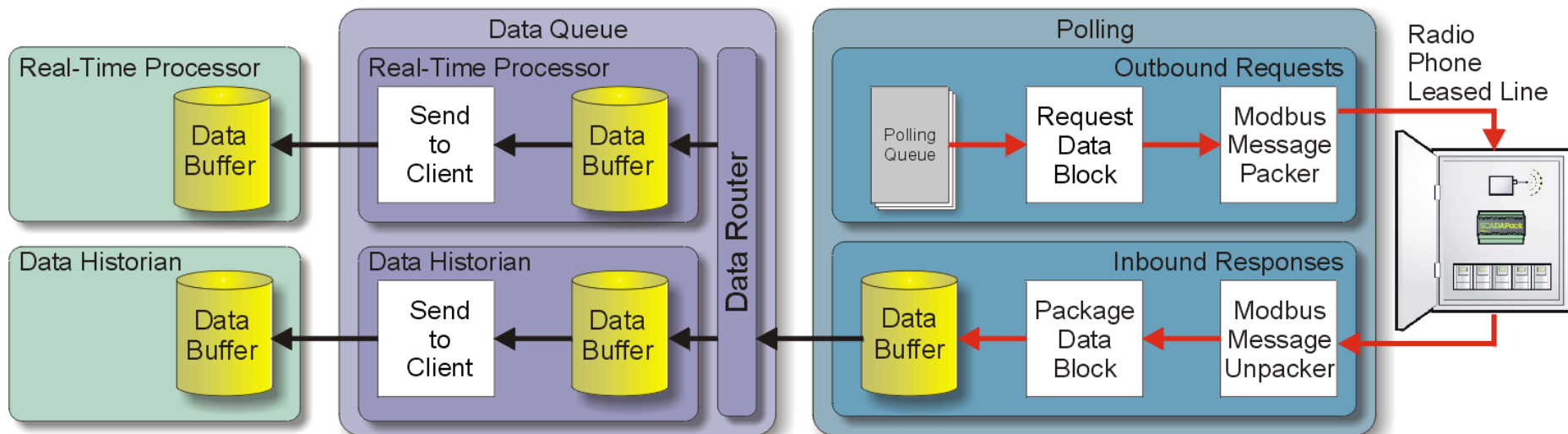
- Each level is given a short 8 character name
- PI tags are created by combining the short names from the Hub to Point levels
 - SMF.C_SMF.CP1.P1.WELL.LVL.RAI
- The Outpost Tree component is used to display the hierarchy in all client applications



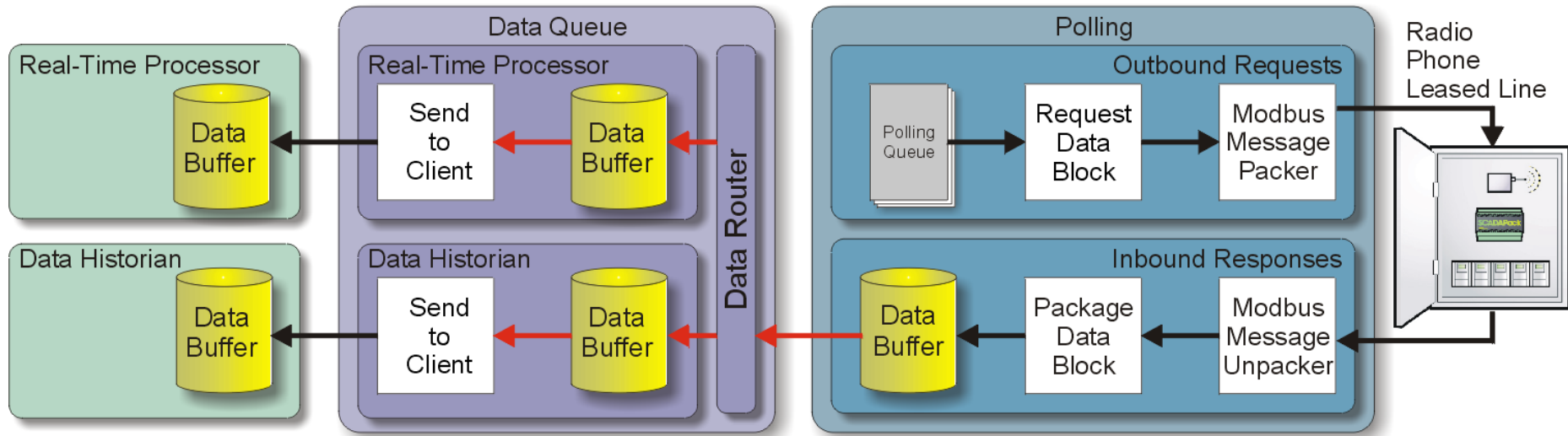
- The Data Historian component loads “Tag Generation Views” from MS SQL Server
 - Data entered using the Outpost Configurator
 - Calculate tag attributes like CompDev, Span, Zero
- Tag definitions are checked against an internal list of tags to see if they are new, changed, or removed



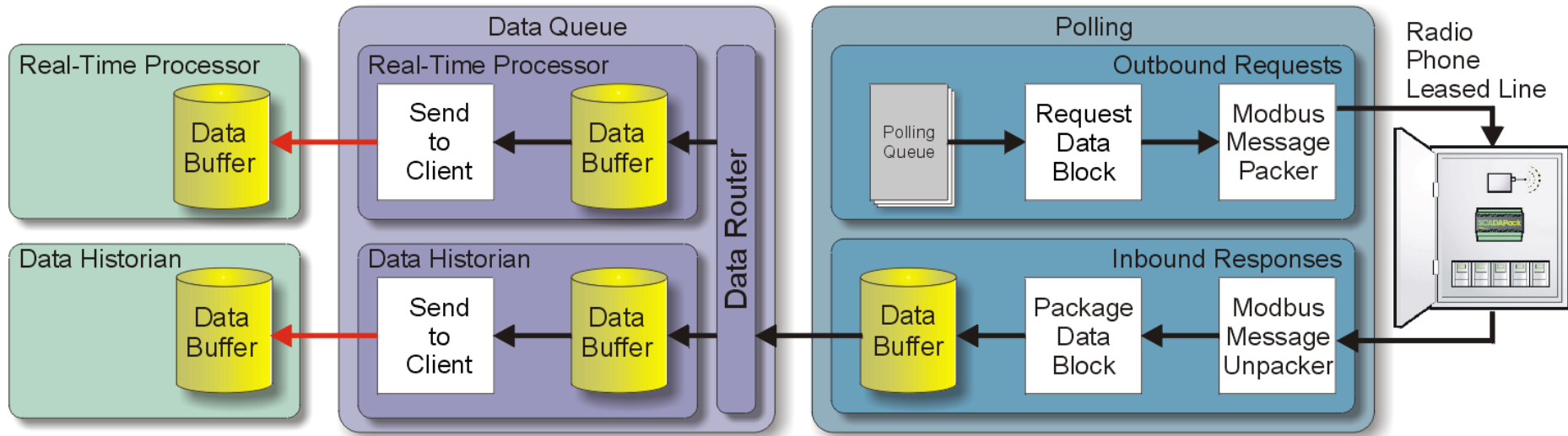
- The PI Interface driver of the Data Historian component makes calls to the PI-SDK for each tag
 - Depending on if the tag is new, changed or deleted, different PI-SDK calls are made
- The Data Historian component retrieves and records critical tag attributes like PointId, and RecNo
 - Possibility of data recovery on catastrophic failures



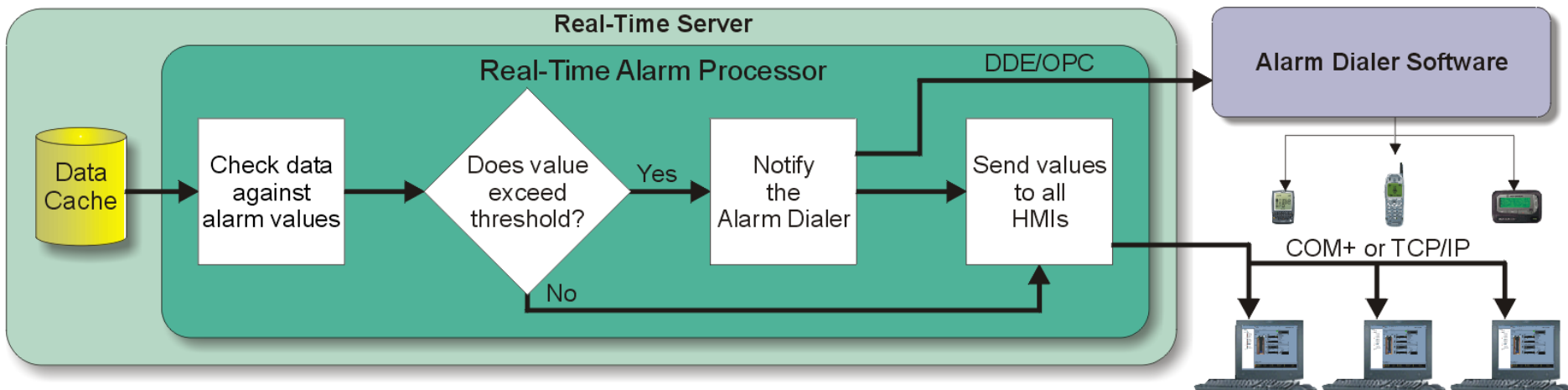
- The polling cycle is determined by the configuration in MS SQL Server
- Requests are sent and received via Modbus to the Level 1 RTUs
- All data that arrives is assigned a time stamp that is adjusted for latency on the RTUs



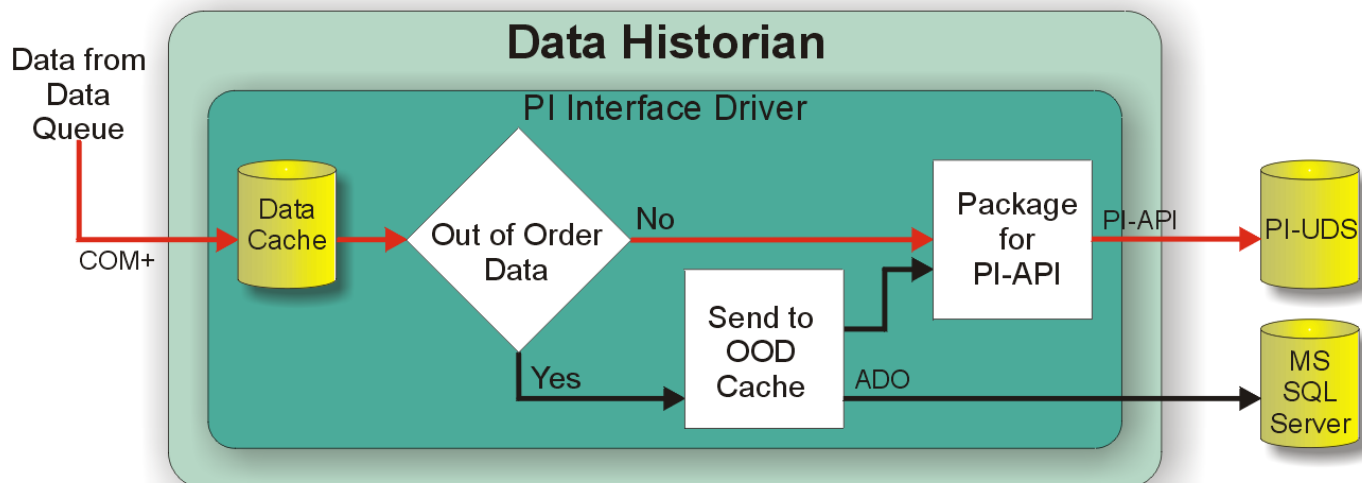
- The Data Queue buffers data for any Outpost server applications
- Queuing the data prevents data loss if a server process is busy or not running



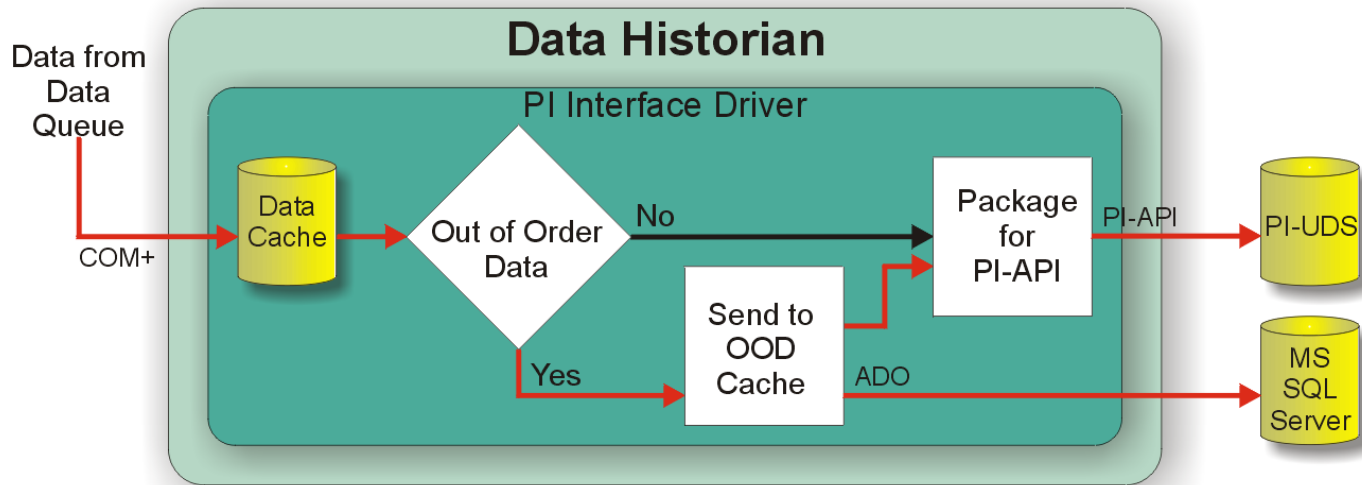
- Data is sent from a queue to an Outpost server application when it is ready to accept data
- Outpost servers are sent arrays of Identifier names, time stamps and values
- Each Outpost server maps the array of values into the organizational structure based on configuration in the MS SQL Server database



- Alarm conditions are trapped by the Real-Time Processor component as data arrives
- If data values exceed their threshold, they are sent to the alarm dialer software so that local operators can be notified
 - Thresholds are user definable by using the Outpost Configurator
- Once the thresholds are verified, the values are sent to any HMI
 - HMIs subscribe to certain segments of data and are notified when that data changes



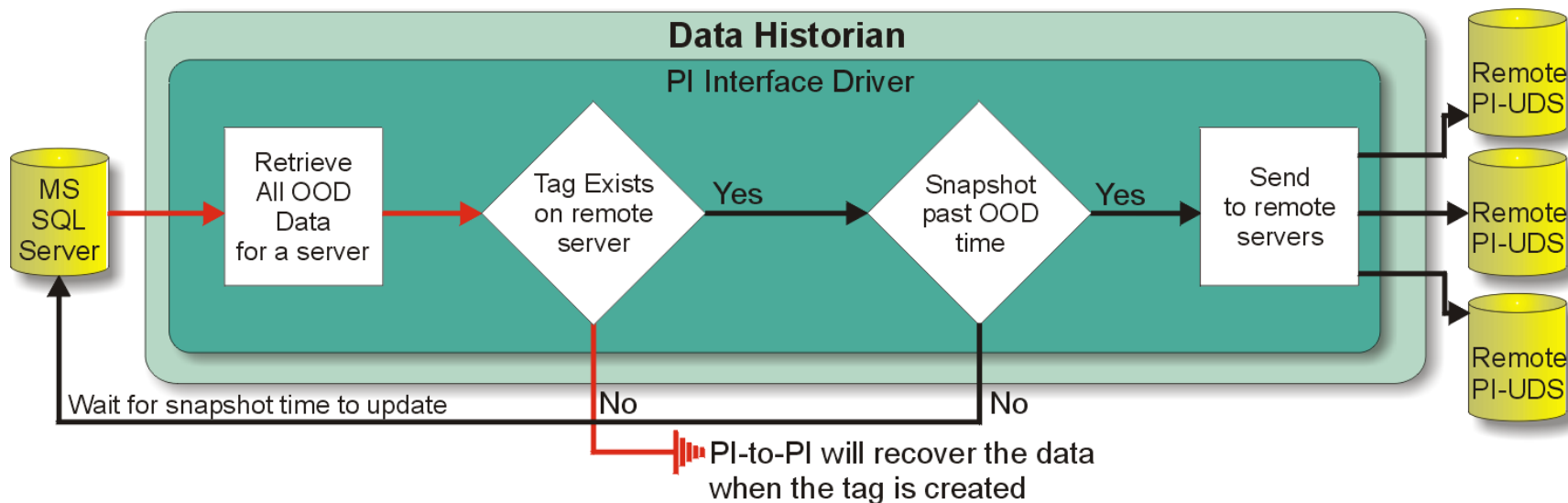
- Data time stamps are checked to see if the data is Out of Order or Real-Time
- Real-Time data is passed directly through to the packager
 - Data is converted from raw RTU values to scaled engineering values as configured in MS SQL Server
 - Data is packaged into arrays corresponding to the data type
 - Different data type arrays are sent to pispn_putsnapshotvaluesx one at a time (e.g. Float32s, Int32s)



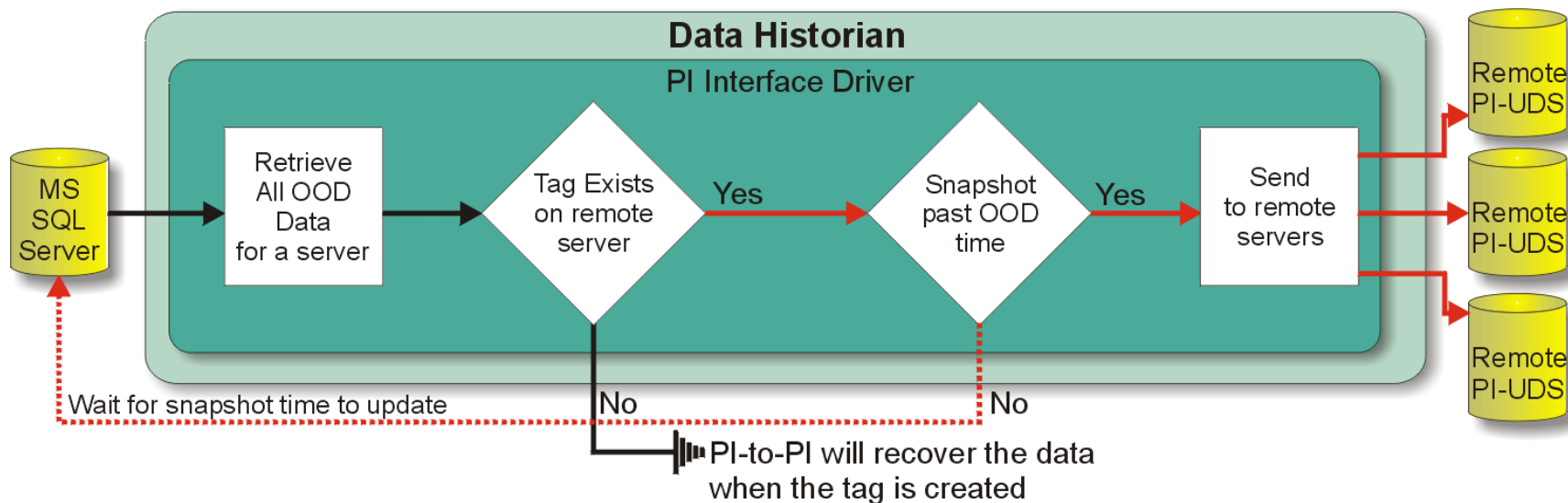
- When data arrives that is Out of Order, it must be handled specially
 - Step 1: The data is passed to the Out of Order data cache
 - Step 2: The data is passed to the packager to be sent to the local PI-UDS the same way Real-Time data would be



- On occasion, Outpost must collect data that is time stamped before the time stamp of the last PI-to-PI scan
- PI-to-PI will not pick up this data for replication when in history only mode
 - Can cause the appearance of missing data on remote servers
- Out of Order data that falls into this category must be identified and replicated manually
- *The Out of Order data handling routine that Outpost uses is temporary pending the release of the new version of PI-to-PI*

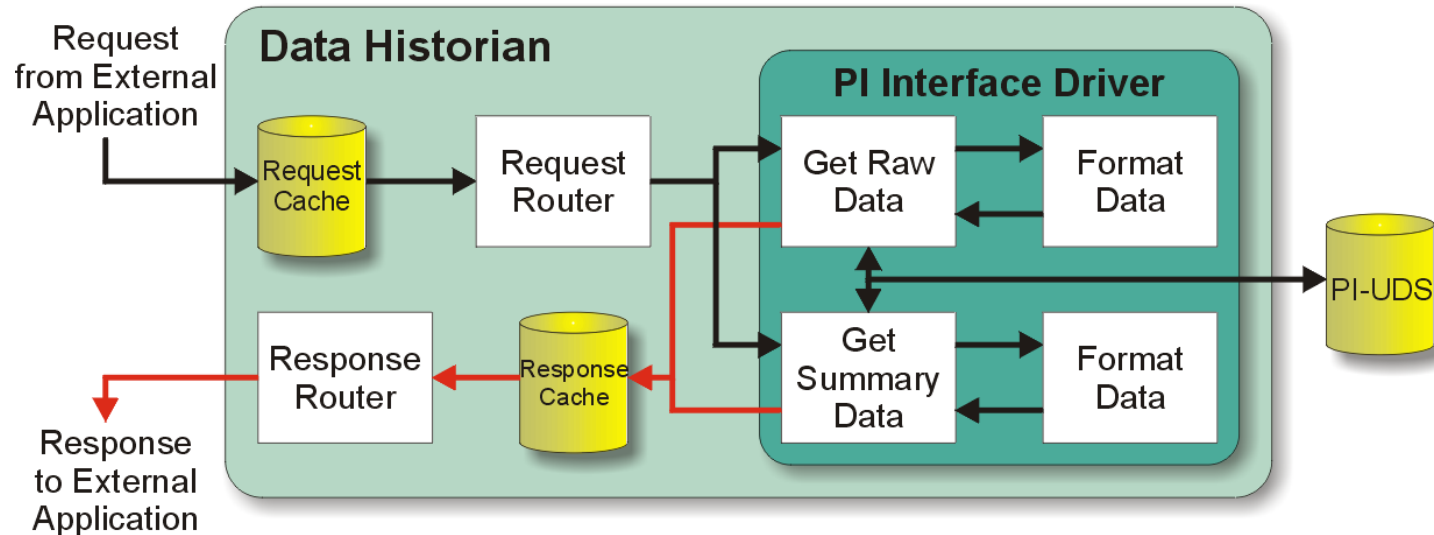


- On a given interval (default 10 minutes), the Out of Order data processor will load all data to be transferred
- Each tag is checked to see if it exists on the remote PI-UDS
 - If the tag does not exist, the stored values are discarded as PI-to-PI will fill in the data

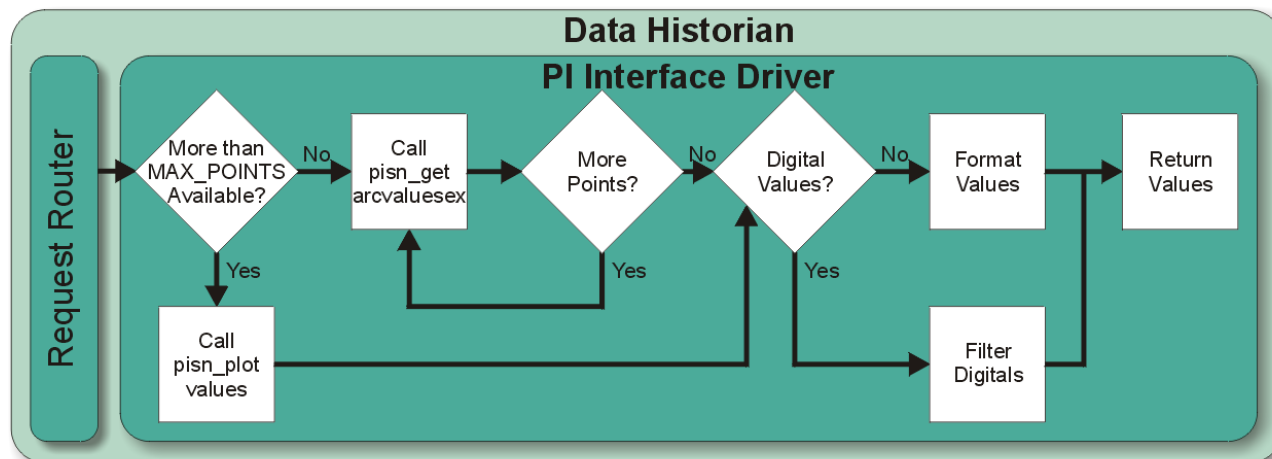


- Each time stamp is checked to see if it is past the snapshot time on the remote PI-UDS
 - This is required so that when the data is inserted it is treated as Out of Order data on the remote PI-UDS and not Real-Time data
- If the time stamp is past the snapshot time, the data is sent back to the cache to wait
- Otherwise, the data is sent to the remote PI-UDS

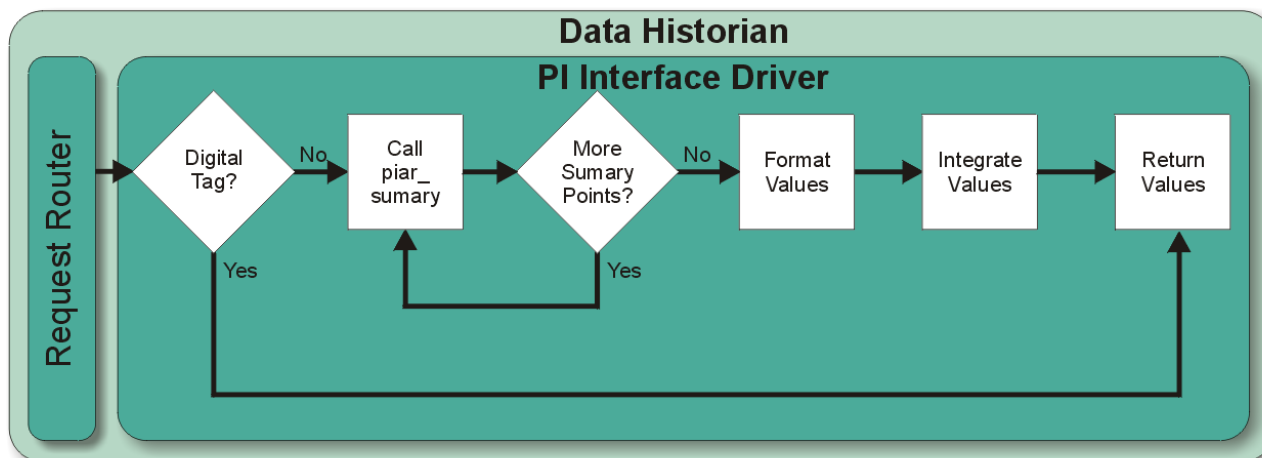
Getting Data out of the PI-UDS – Requests and Responses



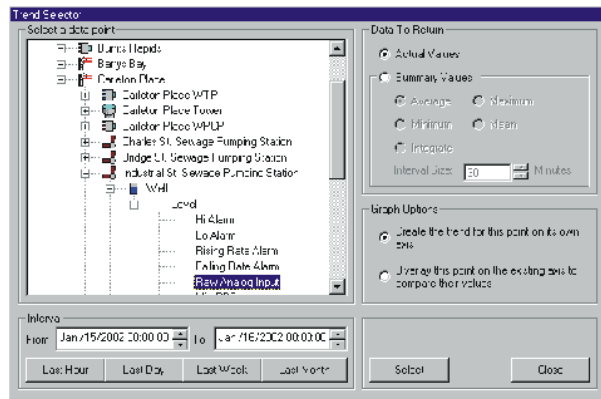
- Requests for data arrive from external applications
 - Either by COM or TCP/IP
 - Requests are for raw or summarized values
- Each request is followed by a response, even if it is as simple as an error code
- All requests and responses are processed asynchronously



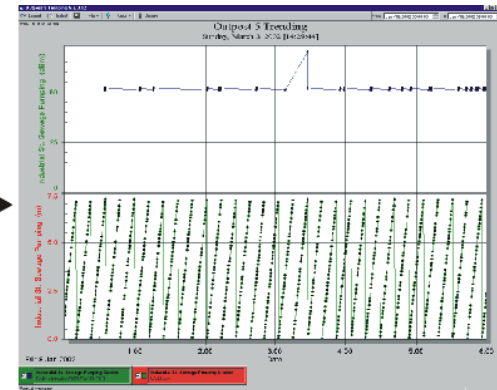
- Two ways to get raw data
 - If there are more than MAX_POINTS then use pism_plotvalues
 - Otherwise, use pism_getarcvaluesex
- Non-Digital values are formatted into the requested units
- Formatted arrays of values are passed back to the Response Cache



- Multiple calls to piar_summary are made for each summary code
- Values are formatted to the requested units
- Instantaneous Flow values are integrated over the time period
 - $\text{Integration} = (\text{ARCAVERAGE} * \text{SizeOfTimePeriod})$ cubic meters
 - Allows for approximate mass balancing of facilities
 - Reduces the need for expensive hardware flow totalizers

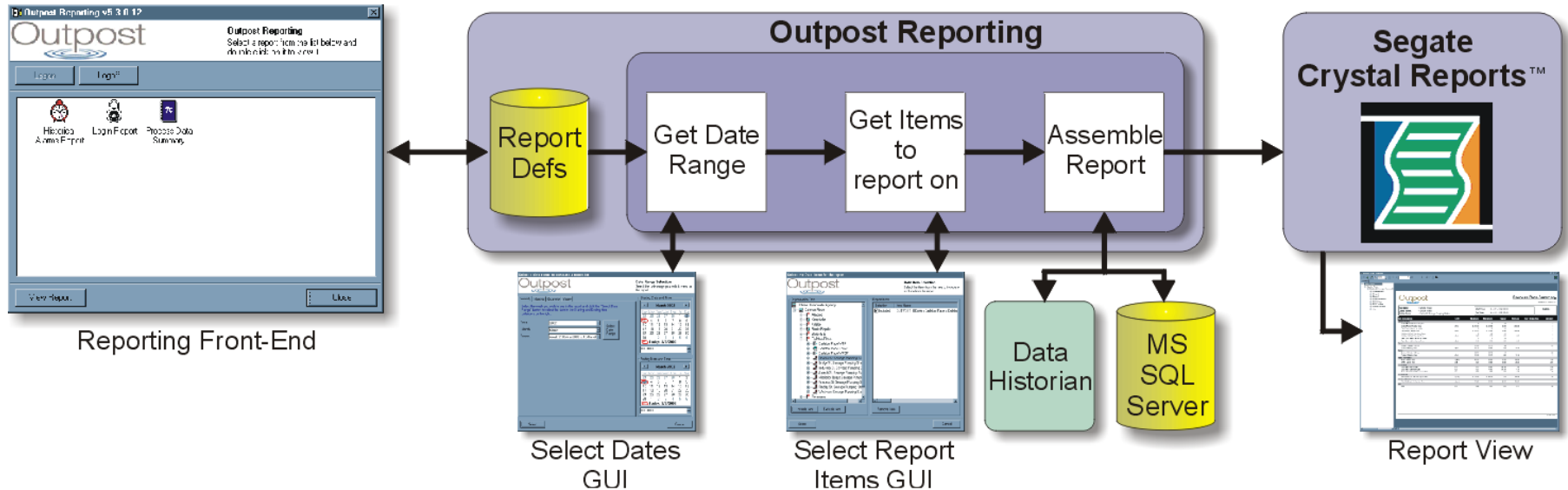


User selects the data and time range to trend

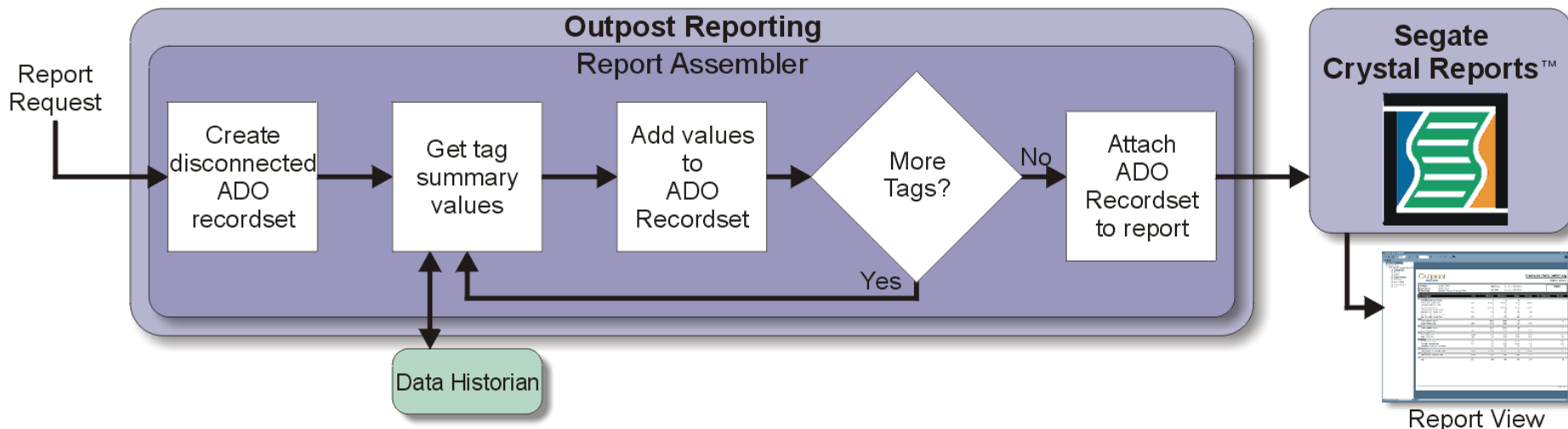


Outpost retrieves, formats and displays the data

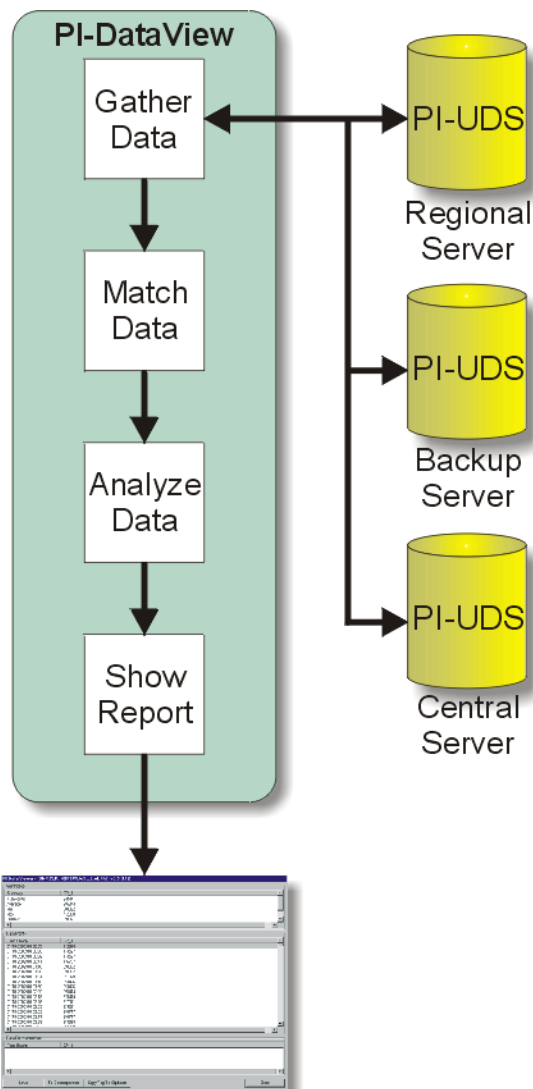
- Data requests sent to the Data Historian Module for requested tags
 - Sent through COM on local systems or TCP/IP on remote systems
- Utilizes the Outpost Tree component to select data
 - Outpost Tree component used in all client applications for navigation
 - Hides the complexities of knowing tag names
- Data can be exported to CSV files for further processing



- Reports are created in Segate Crystal Reports™
- Definition files are created to tell Outpost how to format the data for Crystal Reports™
- Uses the Outpost Tree component to select data to view



- A Disconnected ADO recordset is created to hold data
 - Allows for easy Crystal Reports™ integration with an ADO Field definition file
- Summary information is retrieved for each selected item from the Data Historian component and added to the ADO recordset
- The ADO recordset is attached to the report
- The report is sent to Crystal Reports™ for viewing



- Due to government regulations and the number of distributed servers, Outpost needs to be accountable for the data it collects and its validity
- The PI-DataView tool allows for consistency checks
 - Data arrays from all servers are retrieved using `piar_getarchvaluesx`
 - Data arrays are then combined into a master array keyed on the time stamp
 - Holes are identified by searching out items in the master array with data values missing on remote servers or different values
 - A report is generated detailing the success of the routine and whether any holes were found

2002 OSIsoft Users Conference

