

OsiSoft User's Conference



2004



by Emilio M. Dominguez







Presentation



- How to integrate different automation platforms? The SIP Project
- This project was developed by a team formed by
 - Endesa Generación, S.A.: Florencio Alonso PM for Endesa
 - Endesa Servicios, S.L.: Mario Angel Iglesias
 - ABB Power Technology, S.A.: Emilio M. Dominguez (speaker) PM for ABB

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- ABB Power Technology, S.A.: Miguel Larre
- ABB Power Technology, S.A.: Eduardo Diaz
- Duration: one full year (from May '03 to April '04)





Basis



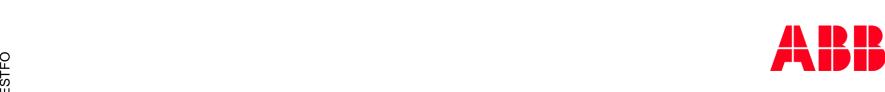
- Due to different platform for DCS on site Endesa wants to get whole information from the Power Plants with one tool.
 - ABB Distributed Control Systems:
 - Harmony Infi90 (Bailey), Advant OCS (ABB), Network 90 (Bailey)
 - Siemens:
 - Teleperm XP, Simatic S5, Simatic S7
 - Westinghouse:
 - WDPF
- Several Software Provider are evaluated and finally PI System from OsiSoft is chosen.



General

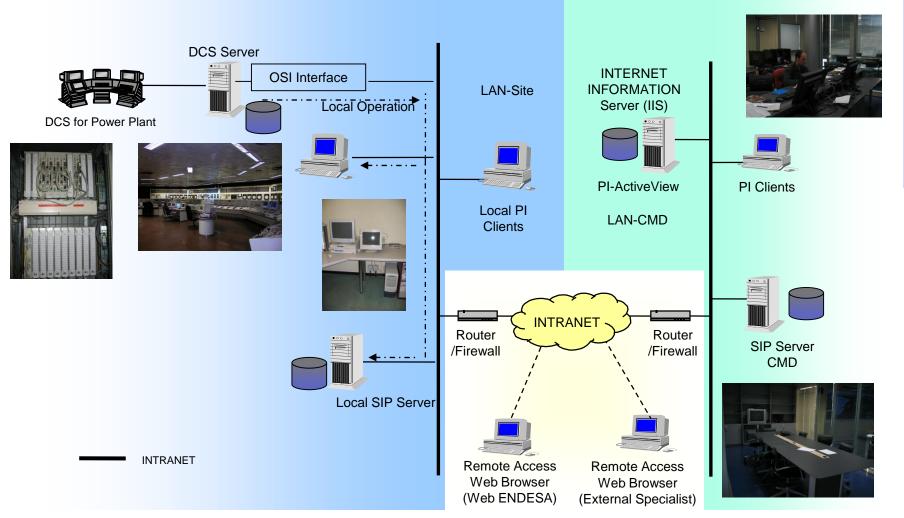


- Solution must be installed under operation
- DCS should run without any lack of functionality or operation
- Tag numbers...
 - Fossil Power Plant: 5000 tags per generator
 - Combined Cycle Power Plant: 3500 tags per generator
- Power to be monitoring: 15 GW (125 000 tags)
- Dispatch centre also included: ICCP protocol
- Client Applications: MS Excel, MS Internet Explorer and Process Book



Project Layout Overview







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Spanish System







Server and Client Side



- One PI Server HW+SW on site for local backup
 - Standard solution: dedicated OPC Interface (API Node)
- One Central PI Server HW+SW for central buffering and central backup
- Distributed clients Intranet widespread
 - Administrators: SMT 3.0 Application
 - Standard clients: ProcessBook 2.3 and DataLink 2.1
 - Monitoring clients: MS Internet Explorer 6.0 and ActiveView



Excel Based Applications



- Production Reports
- Combustible Report
- Maintenance Report
- Motors Report
- Temperatures Report
- Starts and Stops Report
- Chemist Report



	Grupo 2	Grupo 3	Grupo 4	Grupo !
Consumo Específico Ciclo (kJ/kWhb)	8608,90	8308.16	8181,68	8081,62
Rendimiento Turbina Alta Presión				
Rendimiento Turbina Media Presión		0.89		
Rendimiento Turbina Baja Presión				
Rendimiento Caldera	87,03	89,14	88,10	87,16
Pérdida por Temperatura Gas Seco (%)				
Pérdida por Humedad (%)	3,09	2,98		
Pérdida por Inquemados(%)				
Auxiliares Eléctricos (%)	7,95	4,77	8,46	8,46
Auxiliares Vapor (%)	0.89	0,79	0,94	1,31
Carga Grupo (MW)	138,28	313,67	356,17	342,99
Consumo Específico Neto Grupo (kJ/kWhn)	10576,07	9400,48	10017,34	10030,7
Consumo Especifico Neto Grupo (kJ/kWhn) Valor Económico Atrás	MAP	A		

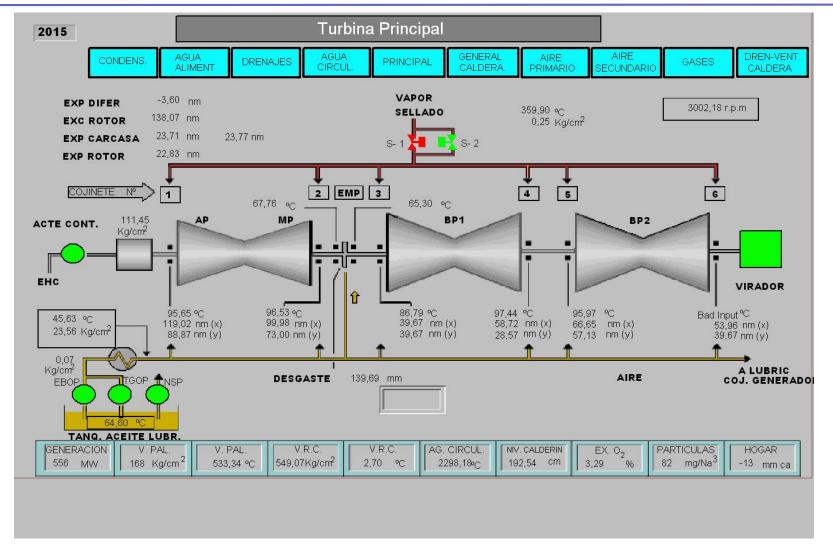




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PB Examples: Fossil Power Plant



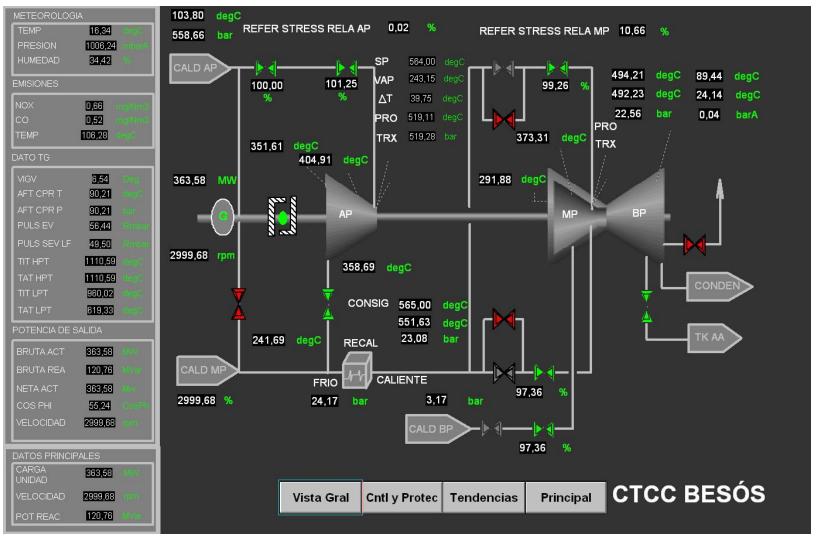




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PB Examples: Combined Cycle Power Plant







WWW for the Intranet



Based on Internet Application Server and ActiveView

Whole displays from PB have been converted to web pages

 MS Internet Information Server and ABB web application serve the data from a centralized way with small code and reused solution for each plant



Video



CMD operation





Conclusion



- SIP Project means the origin and the basis for some other projects arround the power plants.
 - Emissions Control
 - Maintainance
 - Process Optimization
- "The key of this project is to make possible the information from the source to the decision maker just in some seconds instead of days or months as before due to different systems and functionalities".



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