



Embarking on a Journey with the PI System

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Company Background

- Company Headquarters: [Paris, France](#)
 - 2015 Revenue = \$5.66 Billion
- Plant Based in [Ravenswood, West Virginia](#)
 - Largest Constellium facility in United States
 - Built in 1955
- Produce Aluminum Plate and Coil Products used in:
 - Aerospace industry (ie wing skins, space crafts & rockets)
 - Military Vehicle Protection
 - Automobile Industry
 - Tractor Trailers
 - Rail Cars
 - Pleasure Boat
- Employees:
 - Plant = over 1,000
 - Company = over 10,000 (22 Total Plants Worldwide)
- New to OSIssoft PI (since [2015](#))



Operational Business Challenges

- Product Flow
 - Casting → Hot Rolling → Plate & Cold Rolling → Customers
- Ever Increasing Product Quality and Production requirements
- Culture of Continuous Improvement
- Limited Financial and Manpower Resources



Journey to PI

- 4 Years Ago
 - Corporate Initiative “Process Quality and Efficiency Improvement”
 - Explore ways to drive Process Optimization & Quality
 - Legacy Data Historian in use since 2000
 - Used mainly by Engineers only
 - Open Data Infrastructure:
 - Provide awareness
 - Real time & historical data to more Employees

Journey to PI

- Legacy Data Historian
 - Challenges:
 - Hard to make updates
 - Some custom code
 - Required 3rd Party
 - No Asset Context
 - Support Issues



Journey to PI

- New Requirements for Data Infrastructure:
 - Ability to Manage System within Limited Resources**
 - Off-The-Shelf Software (no/minimal custom code)
 - Asset Context with Data
 - Open Data and Awareness to Non-Engineering Groups
 - Exceptional Customer Support
 - Perpetual Software License Model

**Limited Internal Resources to Support Data Infrastructure

What led us to OSIsoft

- Colleague Recommendation
- Promise of:
 - Continued Product Development
 - Excellent Customer Support
- Attended the 2015 OSIsoft Regional Seminar
 - Impressed by Customer Value and Community



Proof of Concept

- Original POC → Annealing Furnace area
- POC was successful:
 - System is expanding into additional area
 - Other Departments requesting PI System



Intern Project → PI System Demand ↑↑

- Summer Intern Assignment:
 - 1-2 weeks
 - Build Processbook Screens for area
 - Process Graphics
 - Charts
 - Operator Display
- CEO and Middle Managers want similar Dashboards
- Plant Wide Project → “Process Data Visualization Project”
- Many New PI System Requests → Tough to Manage!



Future Plans

- Expand PI System to All Critical Processes at Plant
- Full Asset Framework Hierarchy
- Use of Asset Analytics, Event Frames & PI Notifications
- Multi-level Management Dashboard
- Big Data / Business Intelligence Analysis & Displays

OSIsoft Support

- Field Service Support for:
 - Installation
 - Architecture
 - Technical Questions
- Excellent Tech Support
- OSIsoft Youtube Channel

Summary of Our Journey...

COMPANY and GOAL

Constellium produces aluminum plate and coil products for the transportation, defense and aerospace industries. The objective was to expand process data collection and data availability to plant engineers and management.



CHALLENGE

Replace process data historian with product that at least matches and preferably exceeds existing capability.

- Accessing multi data sources
- Process Data Visualization
- Improved analysis tools

SOLUTION

Pilot Project to prove the feasibility of replacing the existing historian with OSI products and associated visualization tools

- PI Server & Asset Framework & Visualization tools

RESULTS

Pilot Project has been successful. Currently in planning stages of expansion of PI System on a plant wide basis

Leverage of newly acquired tools

- PI Asset Framework
- PI Analytics
- PI Event Frames
- PI Visualization Suite

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Questions

Please wait for the **microphone** before asking your questions



State your
name & company

Please don't forget to...

Complete the Survey
for this session



The **Power of Data**
DECISION READY IN REAL-TIME

Evaluation Form (Seminar Location - Date)

Name: _____

Company: _____

Email: _____

Quality and content of the presentations

Poor Good Excellent N/A

Welcome	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
The Journey To Real-Time Operational Intelligence	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
The Power of Connection	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Tank Level Management System	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Using the PI System to Aid in Troubleshooting Operational Aspects of Oil and Gas Well Drilling and Completion	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Unleash your Infrastructure	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Information on the Spot	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Wrap-up/Seminar Conclusion	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>

Quality and organization of the seminar

Choice of date	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Time allowed for lunch/breaks	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Choice of presentations	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Break and time allowed for the presentations	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>



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2016 REGIONAL SEMINARS

Thank You



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