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Regional Summit 2017

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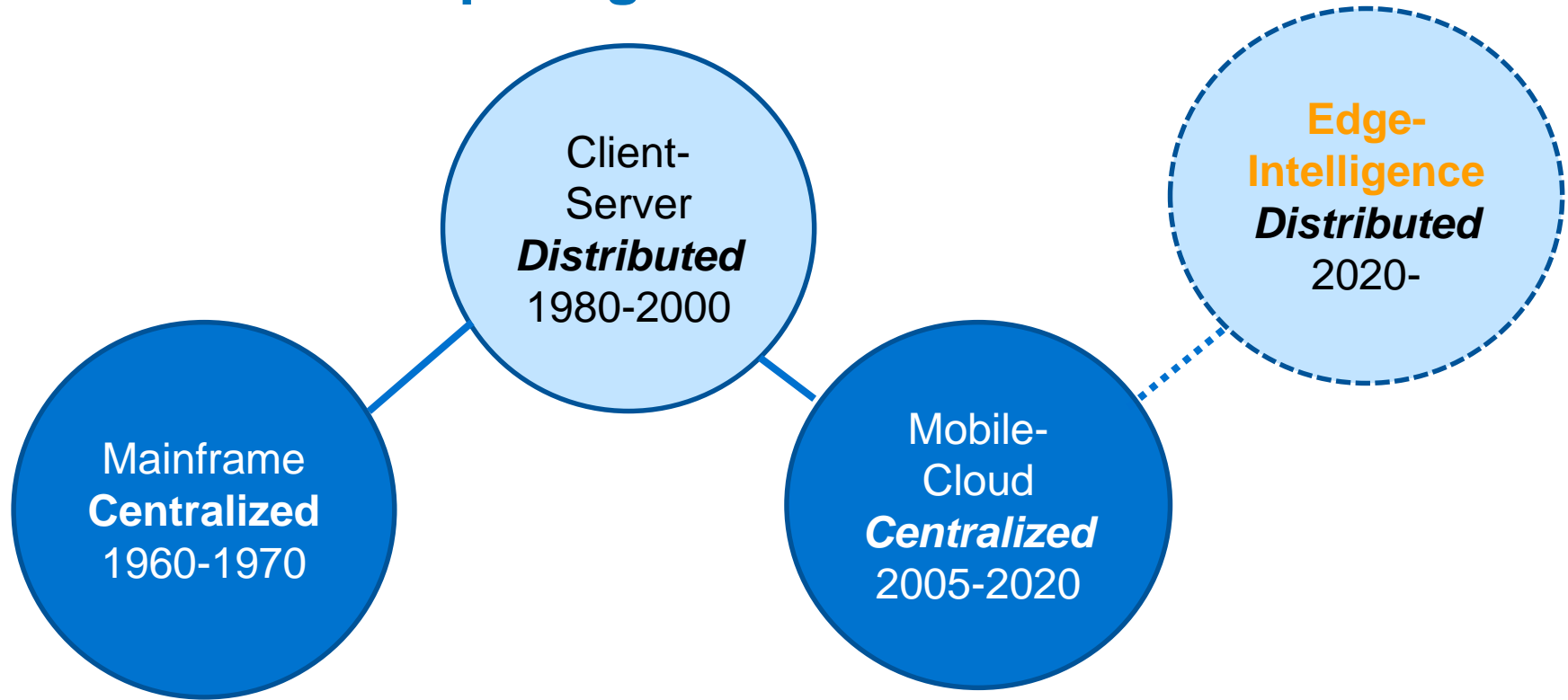
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Digital Transformation: Leveraging the Edge

Presented by **Enrique Herrera – Market Principal**
OSIsoft LLC

Distributed Computing takes us *Back to the Future*



"The next multibillion-dollar tech market was quietly born this year, says A-list VC Peter Levine" *Business Insider* Dec. 16, 2016



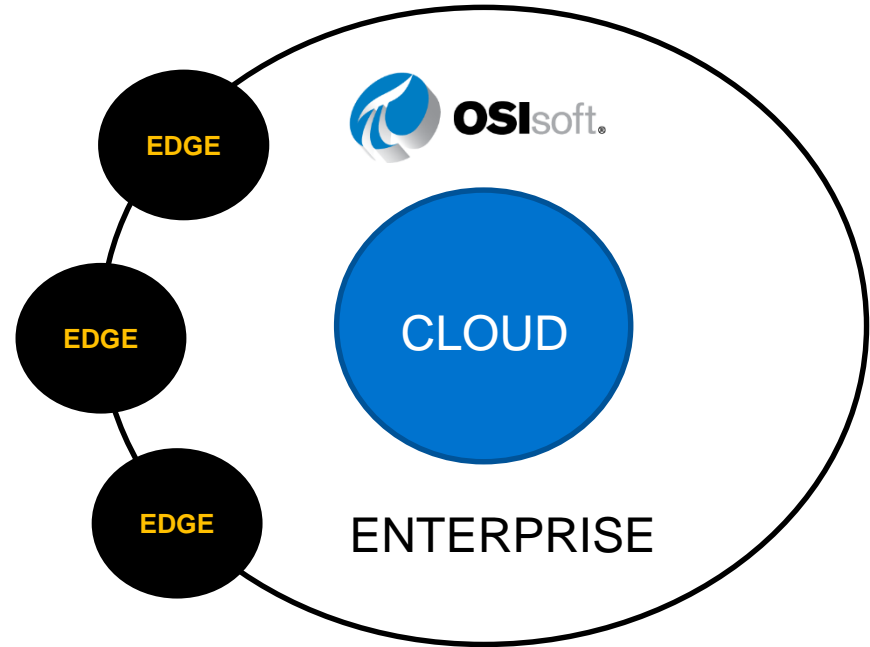
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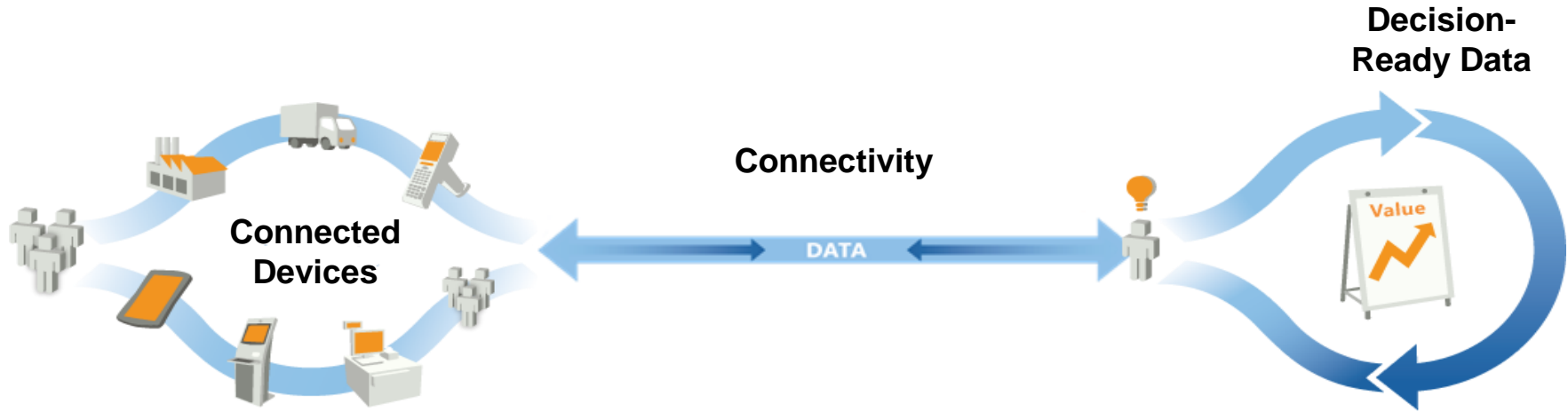
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Data Infrastructure across various Computing Architectures

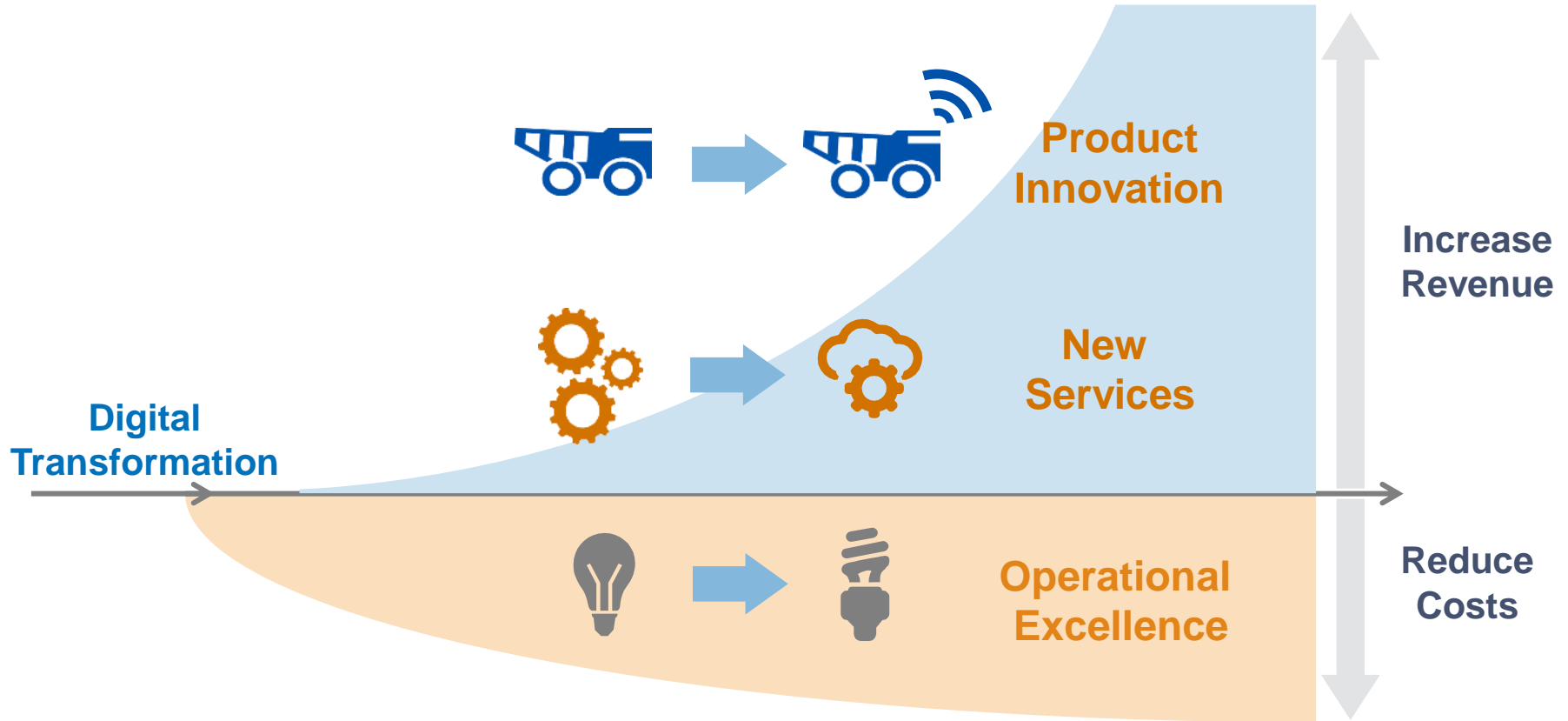
- ✓ Sense
- ✓ Infer
- ✓ Act



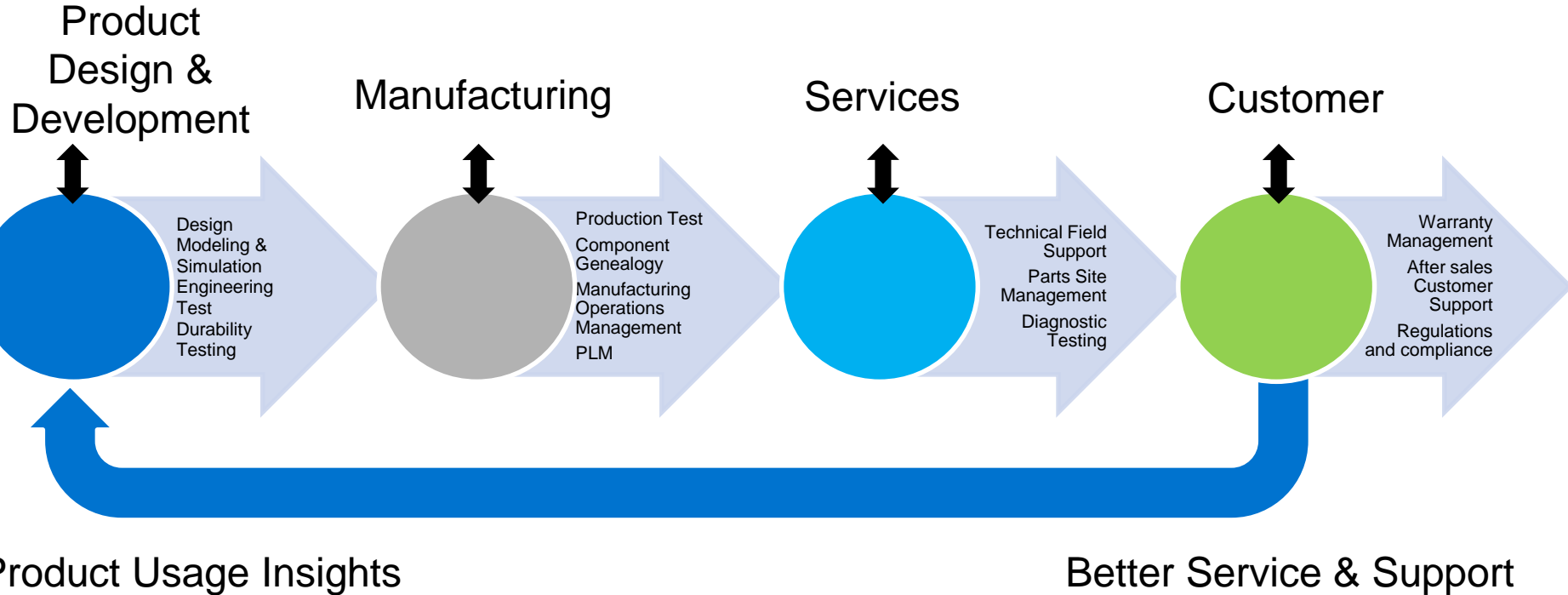
Architecture Pattern



Digital Transformation: Our Opportunity

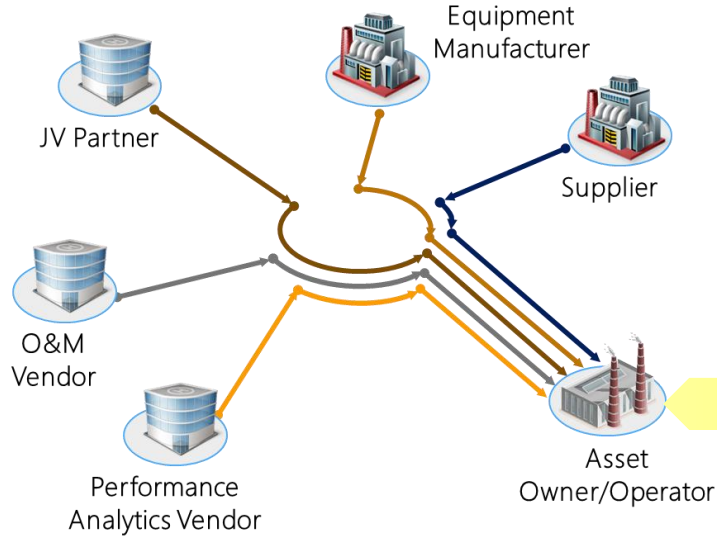


Product 'Cradle to Grave' Data Utilization

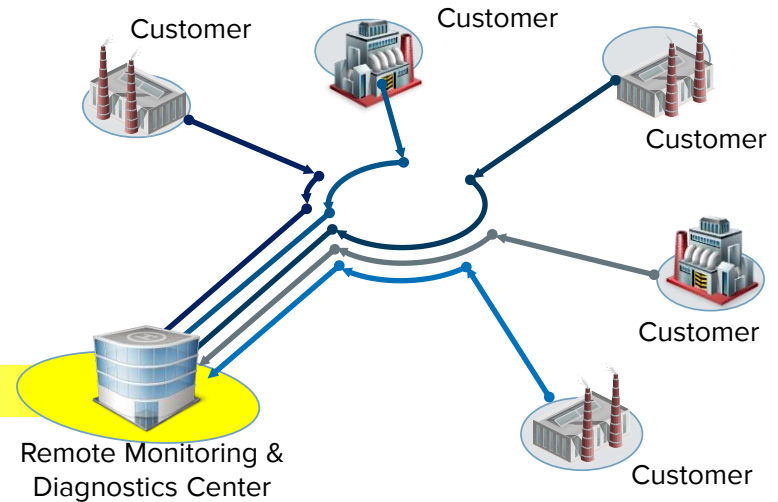


Connected Services

Multiple stakeholders...



... a Provider perspective



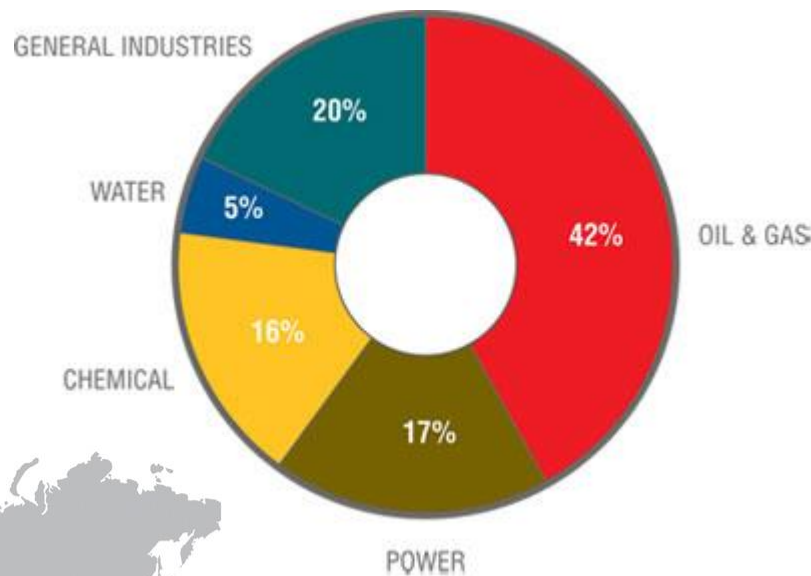
Service Provider can create value across multiple stakeholders and customers.



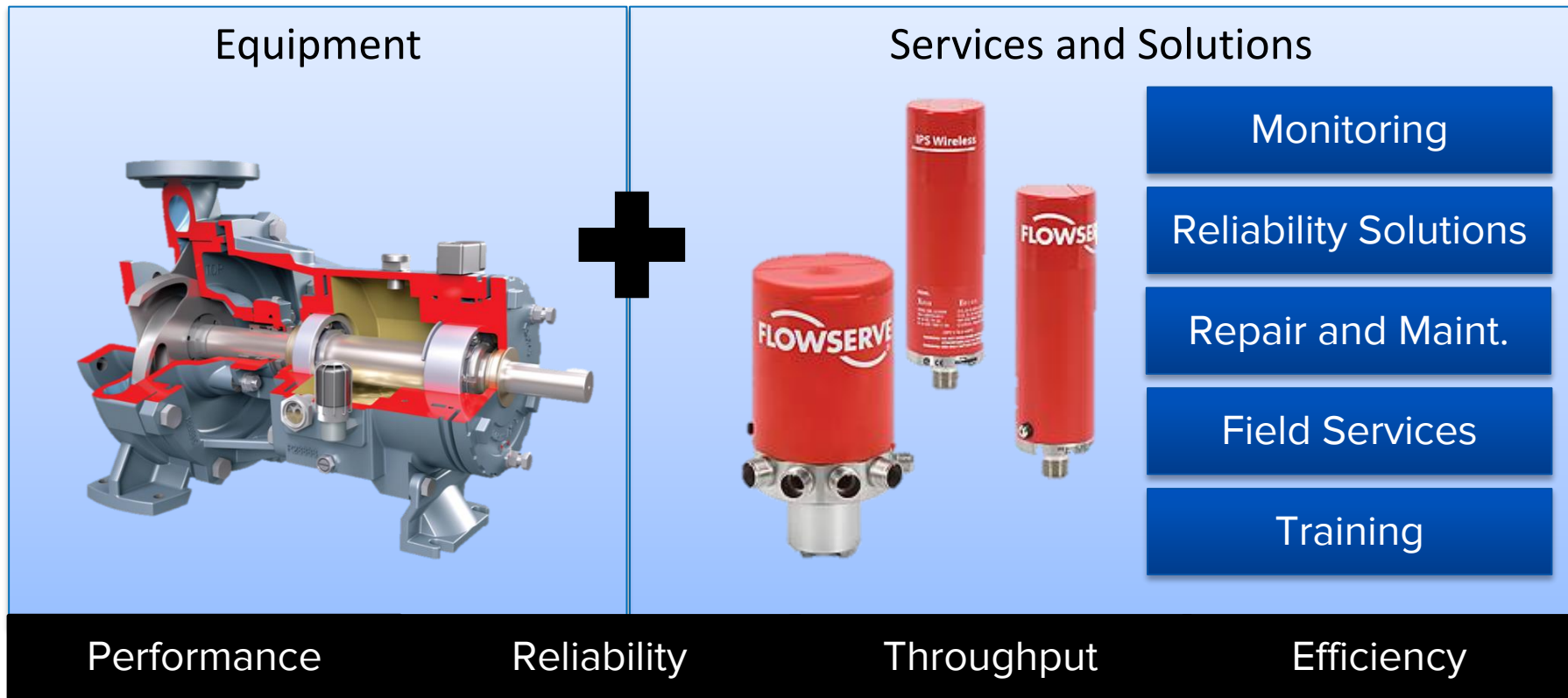


Global Rotating Equipment Monitoring

- 200 years of Fluid and Motion Control experience
- Rotating Equipment
 - Pumps, Valves, Seals, and Related Services
- Historically a “big iron” company
- 15k employees in more than 50 countries
- Power, Oil, Gas, Chemical and Other Industries

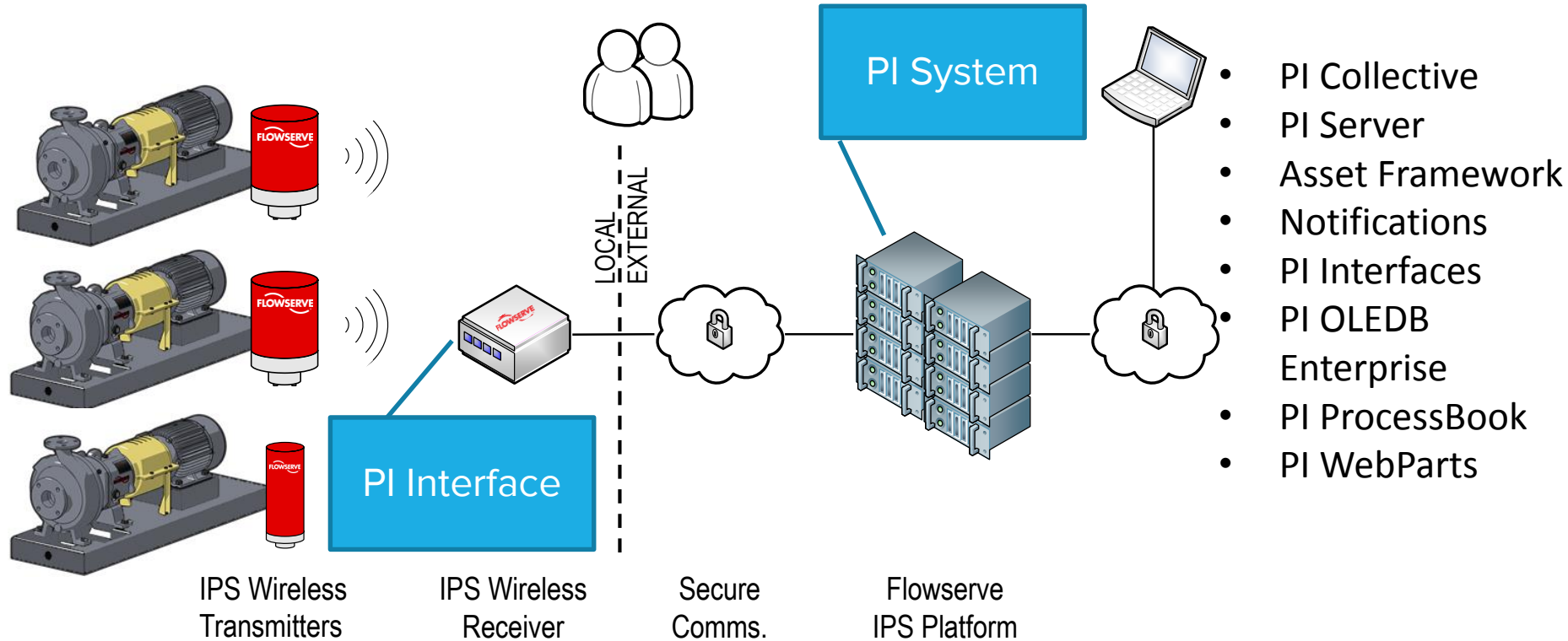


Evolving Business Model / Customer Needs

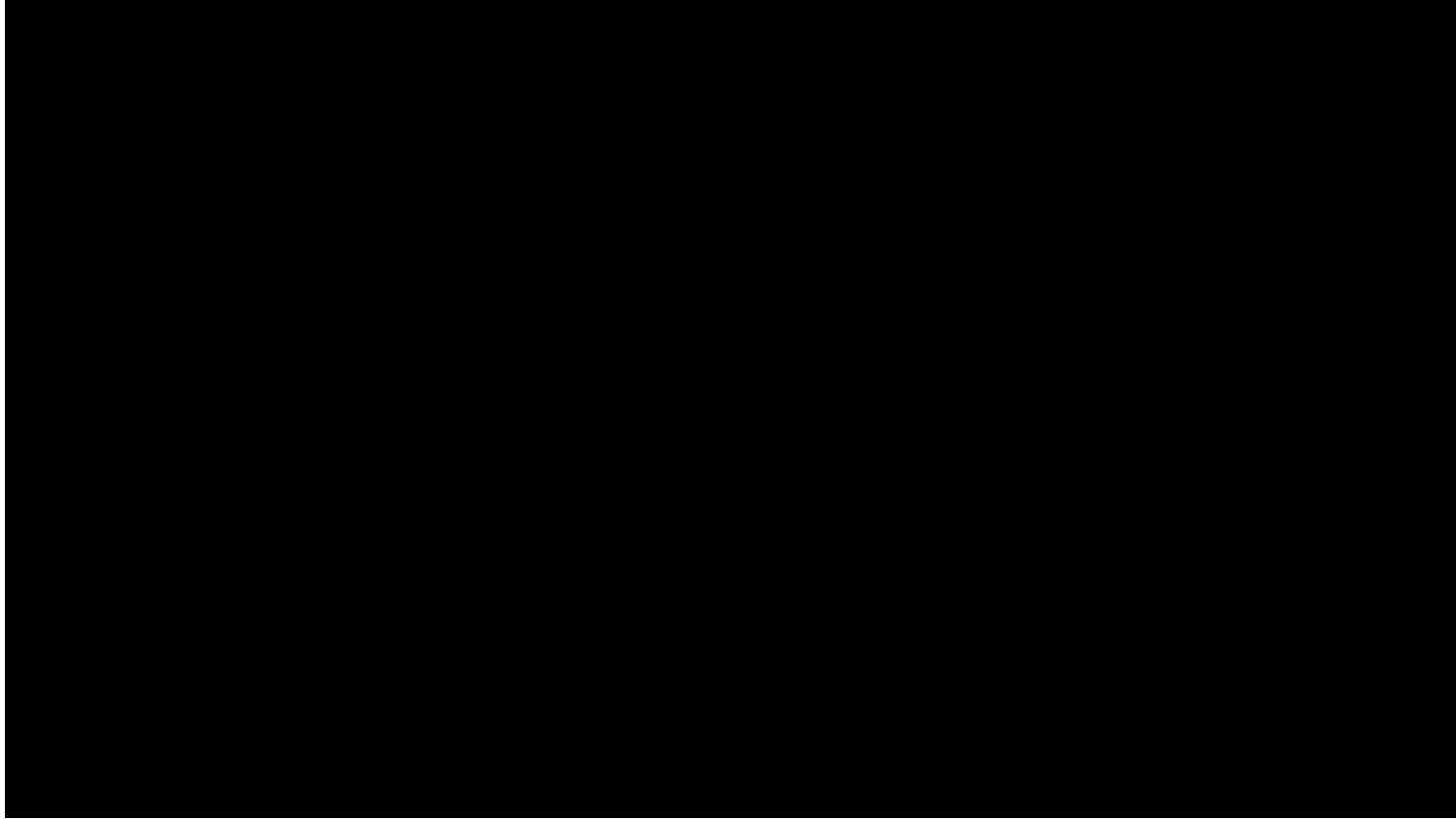


Improve Collaboration with Technology

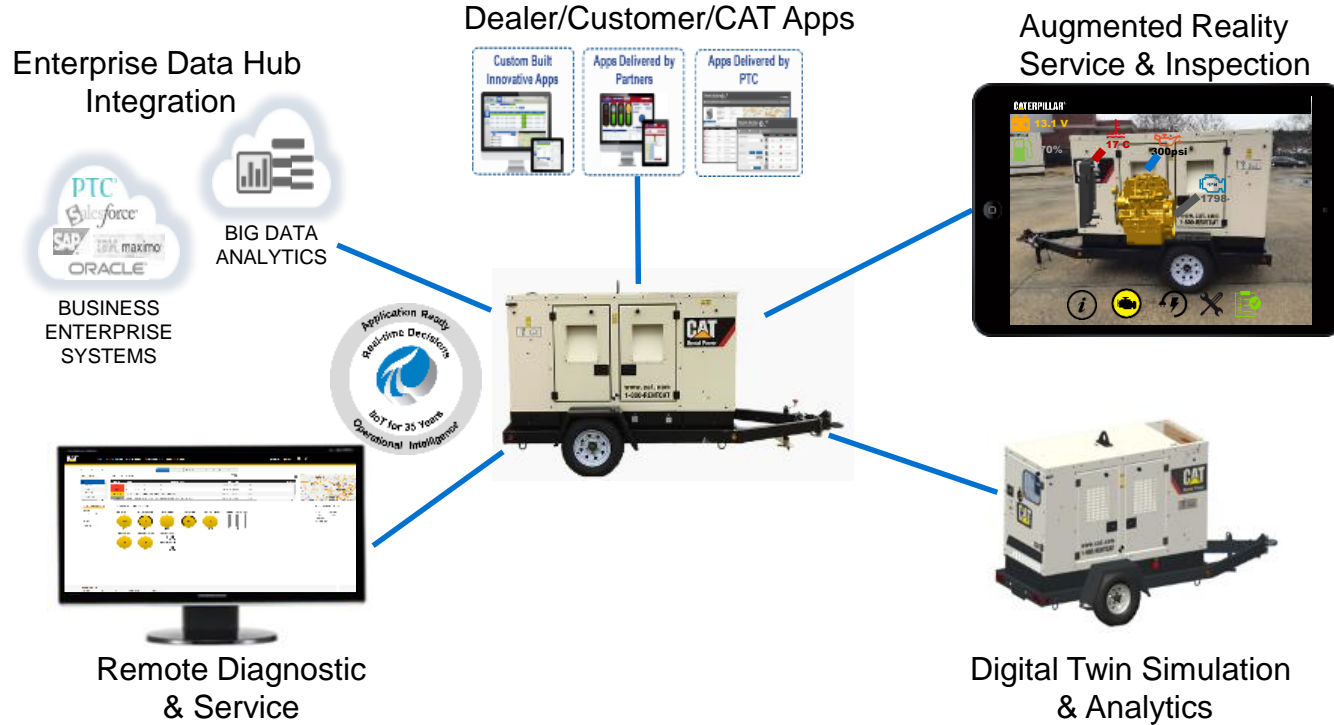
Customer and Flowserve Engineers



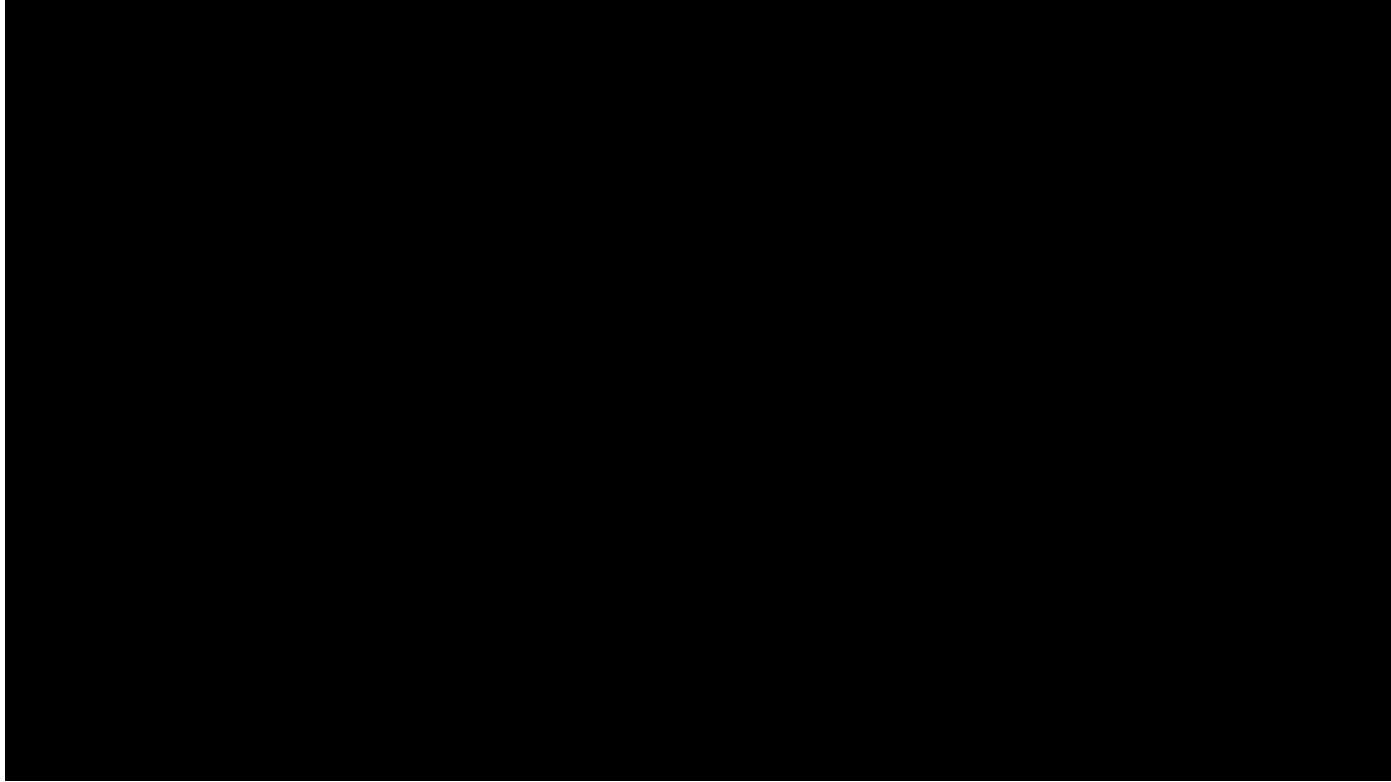
Flowserve Delivers Services



360 Degree Electric Power Solution Vision



CAT Connect





Connecting the Unconnected

Presented by **Dave Roberts** – dave@senseops.com
CEO/Founder @



UNDERLYING MAGIC – THE SENSEOPS SOLUTION



Ad-Hoc Sensors



Control Systems



Packaged with COTS Hardware



ADVANTECH



CISCO



SenseOps Software



Operating "On the Edge"



M2M Purpose Built

Wireless Connectivity



ELEMENT ANALYTICS



Cloud Integrators

Fleet Wide Platform

- **Consult:** Define appropriate COTS Sensor & I/O pattern for the Use Case
- **Mobilize:** Procure/Construct and Deploy Use-Case Specific IoT "Kit" (sensors, I/O, Gateway)
- **Run:** SenseOps proprietary software to acquire, store, and analyze data "at the edge"
- **Interconnect:** Leverage existing managed networks, or deploy purpose built M2M network
- **Fleet Scale:** Aggregate cloud-appropriate data for fleet analytics and integration with other cloud apps



Example customer – Mueller Brown Milling



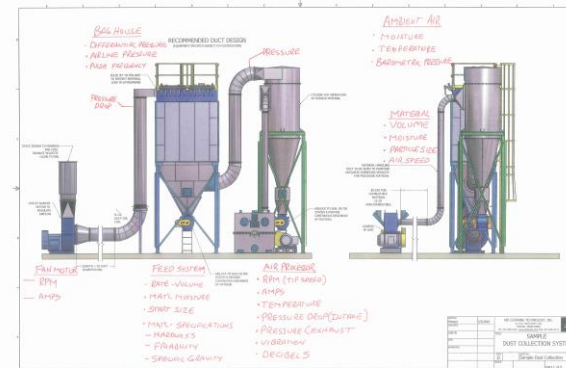
- \$400k Milling Machine with 33% Energy Efficiency over mechanical milling (e.g. ball mill)
- End-Use Customers asked Vortex for Lease Structure
 - \$20,000/Month but Vortex took Operating Risk
- Vortex Offers Customers Material Type Throughput per Month Contract
 - Results in \$38-40k Month in Revenue per machine to Vortex



9min
Video
With
CEO

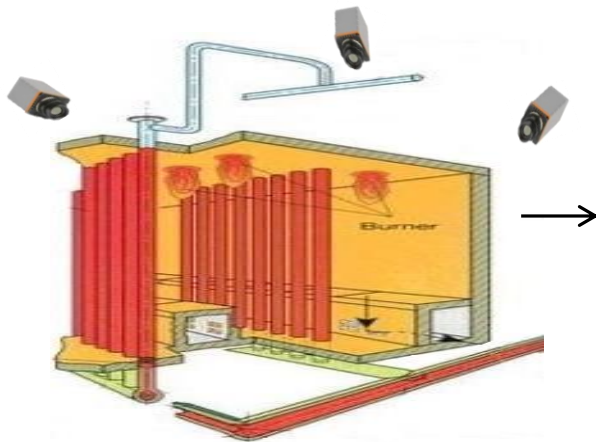
SenseOps Approach

- “Mobilization Fee” to implement SenseOps “Kit” at 1st Site
- Subscription per machine/month SaaS Recurring Revenue to SenseOps – 3 year contract
- Reduced/Amortized “Mobilization Fee” on future machines (per Kit install)
- Customer forecasting 16 installs in 2017

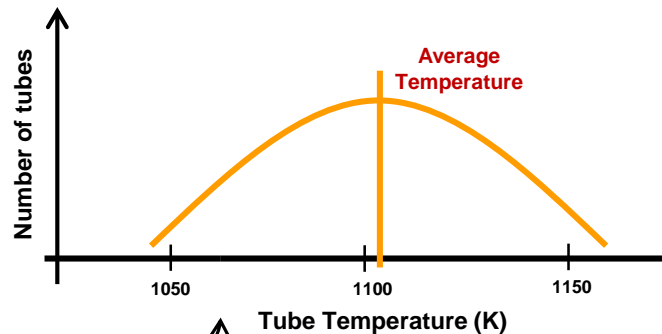


Thermal Cameras improve Praxair Methane Reformer

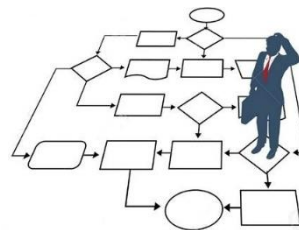
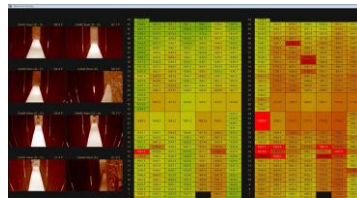
Steam-Methane Reformer Furnace



Temperature Distribution



+
Fuel Flow-meters





Improving Distribution Reliability with Smart Fault Indicators and the PI System



Contact Information

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Sr. Software Engineer

DTE Electric Company



Presented by **Cameron D. Sherding**, *Sr. Software Engineer*



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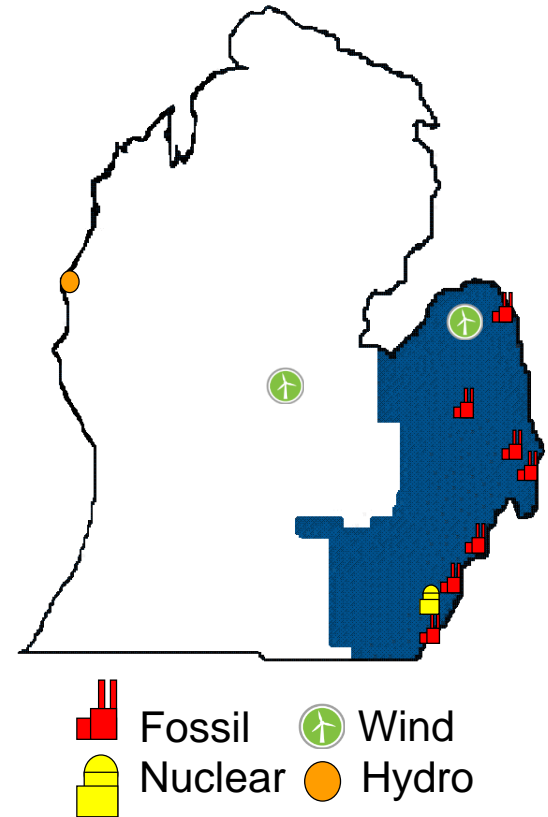
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Profile of DTE Electric

- 12th Largest US electric utility
- 2.2 million customers
- 671 distribution substations
- 46,000 miles of power lines

Customer	Count	Load
Residential	1,920k	34%
Commercial	197k	44%
Industrial	1k	22%



Business Challenges

Reduce CAIDI = average duration of power outage

1. Ground crews need to locate faults faster

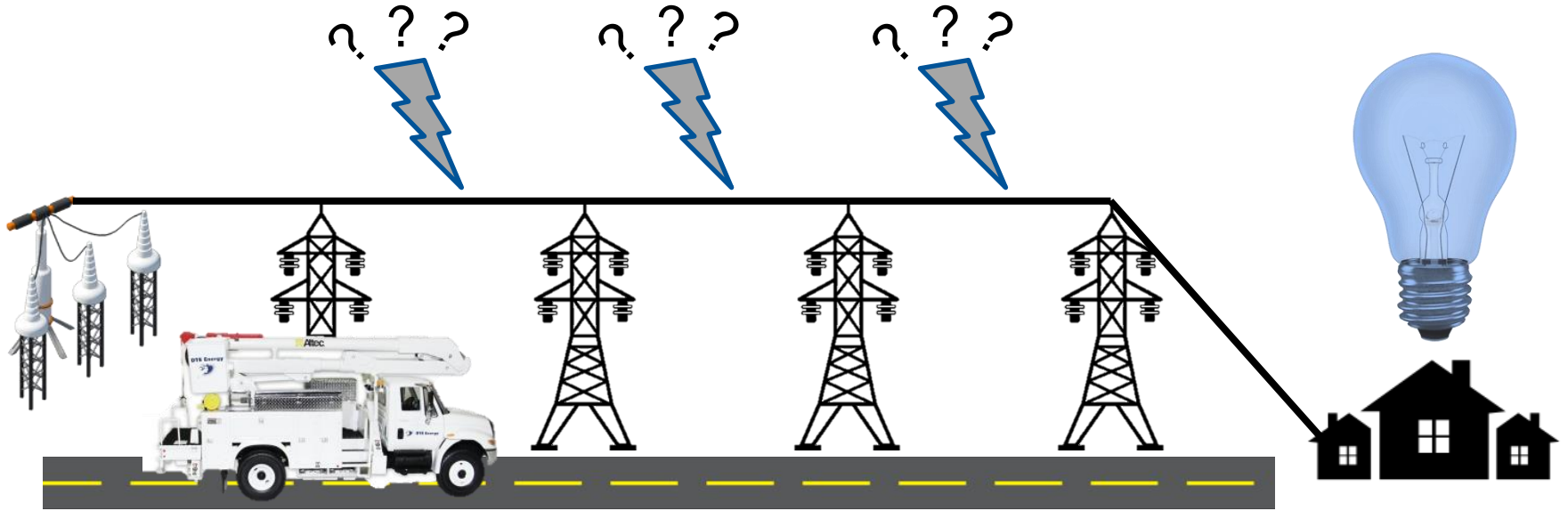
- Quickly locating the source of these faults is critical to minimizing restoration time
- Circuit patrol times can take up to an hour

2. Increase visibility of electrical load on circuits

- Aging substations may be demoed in the near future
- SCADA is not a cost-effective option

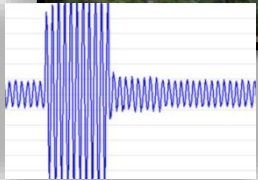
Business Challenge

Patrol times are long when you don't know where the fault is

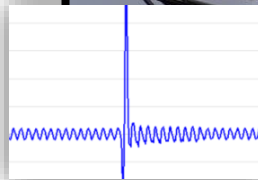


Examples of Ground Faults

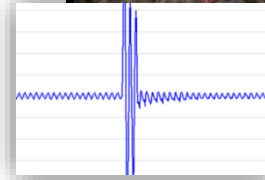
Contact with Trees



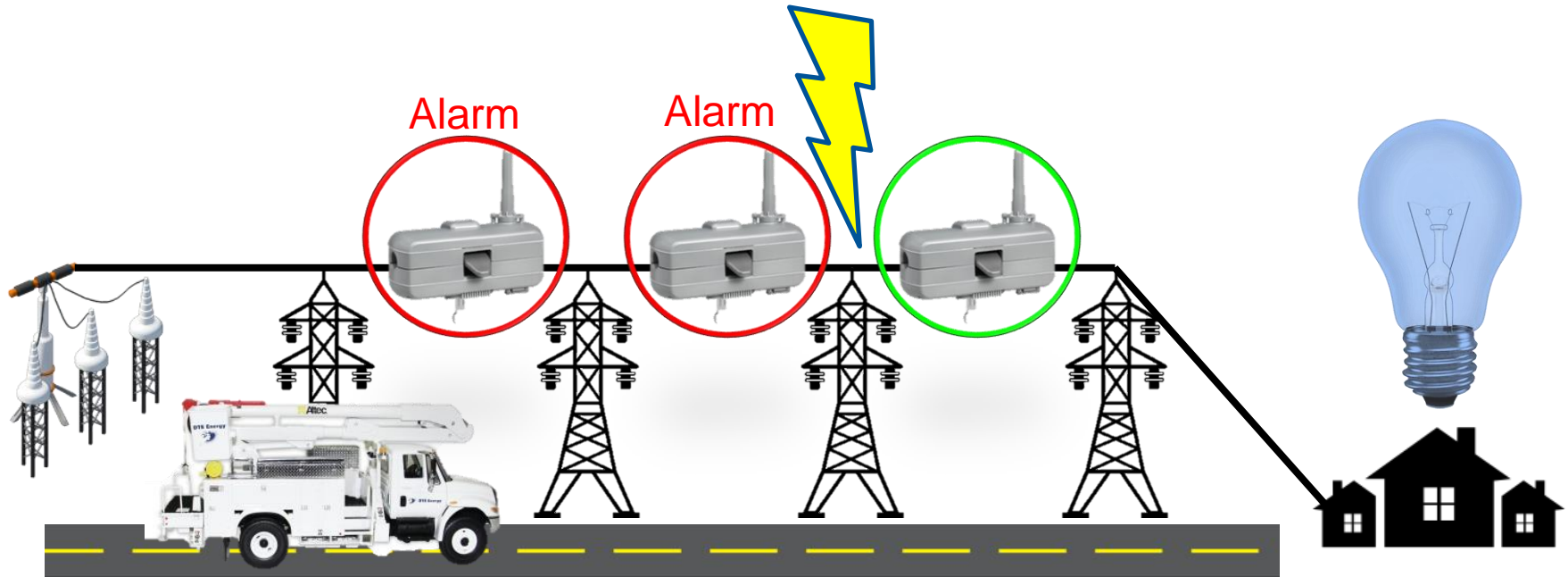
Failing Pole Top Transformer



Failing Underground Cable

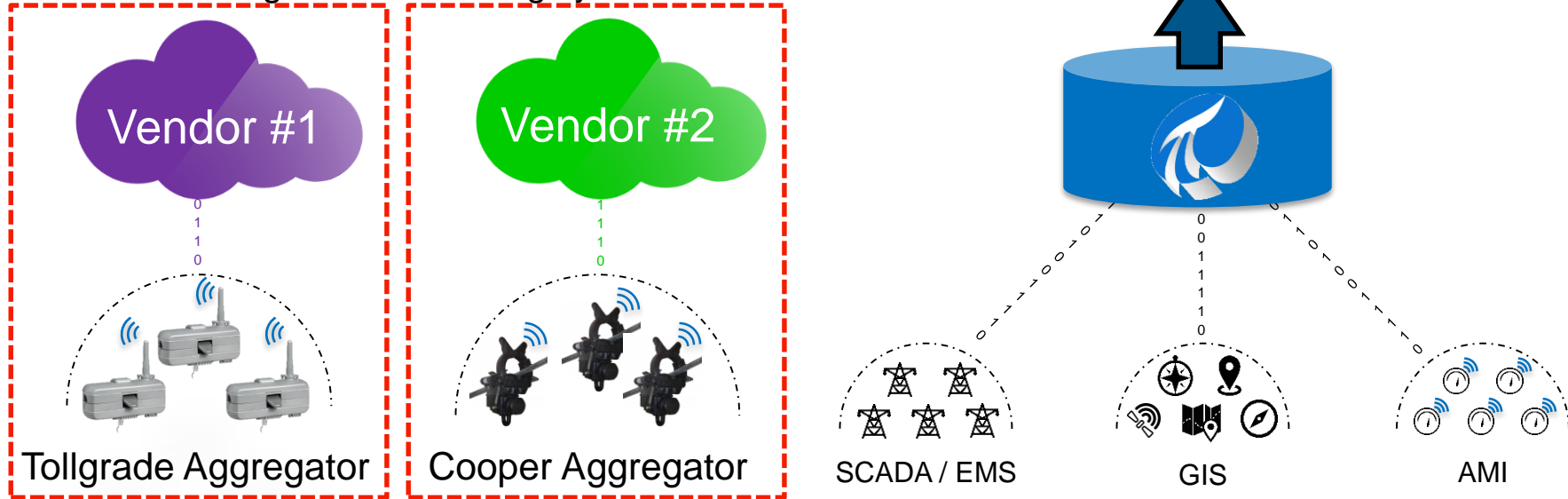


Sensors provide visibility into fault location



Downsides with going straight to the cloud

- Data is isolated from other OT data eg: SCADA / EMS / GIS
- Requires training a team on new tools
- Complicates using new sensor vendors in the future
- Project requirements
 - Must host our own data
 - Must integrate with existing systems



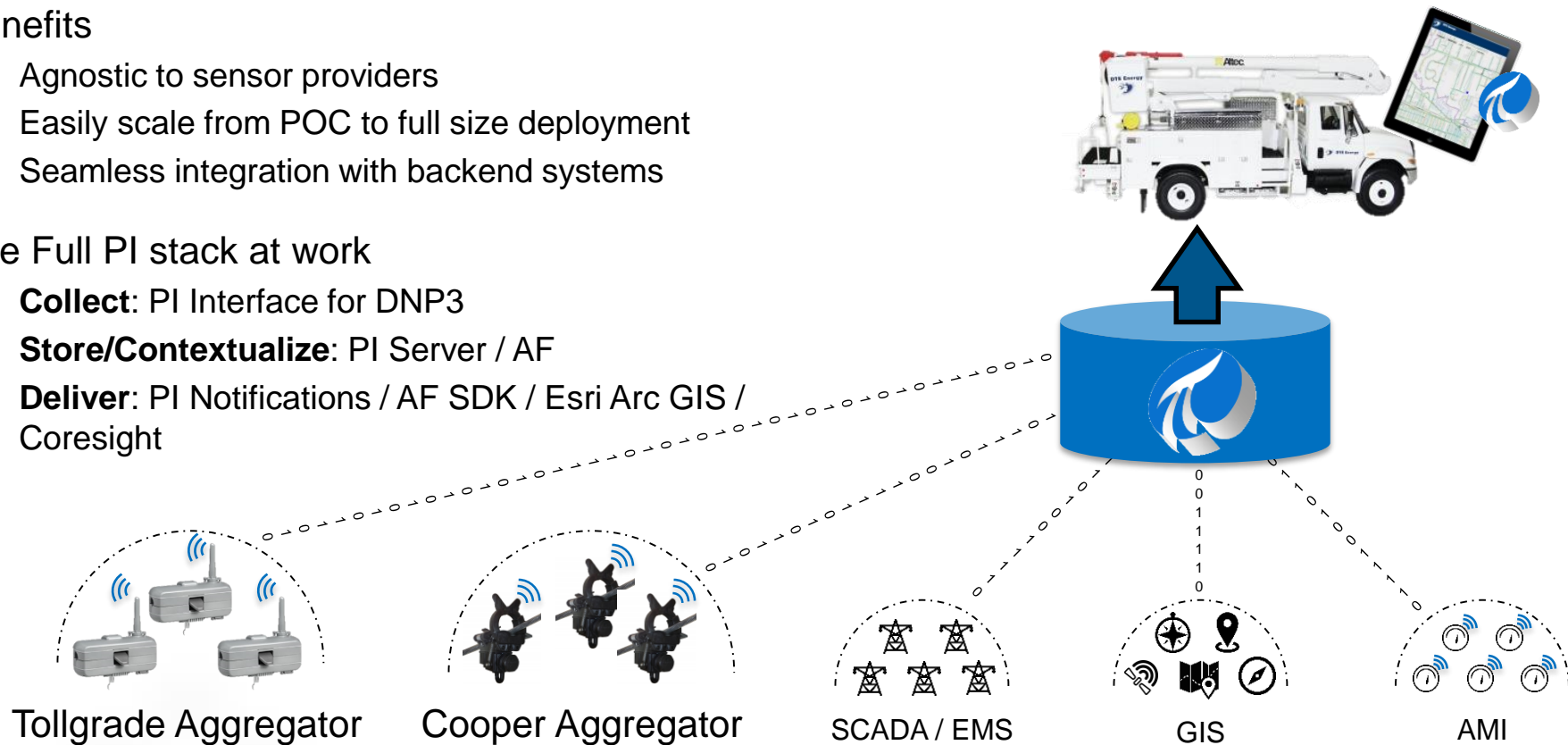
An Infrastructure Approach to using IoT Sensors

Benefits

- Agnostic to sensor providers
- Easily scale from POC to full size deployment
- Seamless integration with backend systems

The Full PI stack at work

- **Collect:** PI Interface for DNP3
- **Store/Contextualize:** PI Server / AF
- **Deliver:** PI Notifications / AF SDK / Esri Arc GIS / Coresight



Web Based Status Dashboard – Outage Response Team

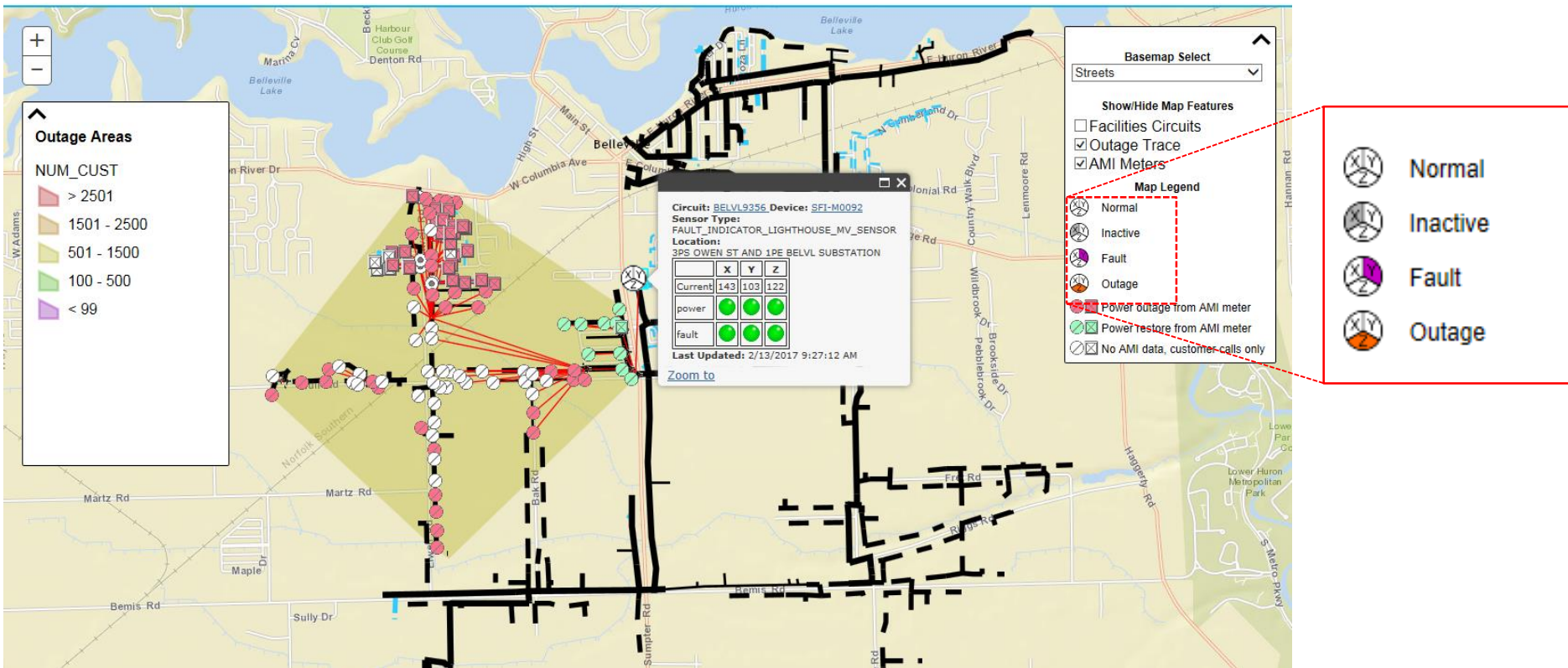
Normal Conditions

Circuit	SFI	Type	X Amps	Y Amps	Z Amps	Status	Fault	Fault Amps X	Fault Amps Y	Fault Amps Z	Status
<input type="text"/>											ALL
ALNPK1369	SFI-A0118	Tollgrade	252	234	235	●●●	●●●	-	-	-	Normal
ALNPK1671	SFI-A0117	Tollgrade	80	81	55	●●●	●●●	-	-	-	Normal
ALNPK1671	SFI-A0115	Tollgrade	75	73	74	●●●	●●●	-	-	-	Normal
ALNPK1833	SFI-A0116	Tollgrade	148	0	130	●●●	●●●	-	-	-	Normal
ALNPK1916	SFI-A0113	Tollgrade	218	160	197	●●●	●●●	-	-	-	Normal
ALNPK2044	SFI-A0112	Tollgrade	285	229	247	●●●	●●●	-	-	-	Normal

During Fault

PATON8920	SFI-H0163	42.484643	-83.220885	0	0	25	XXX	●●●	XXX	0	0	0	Power Out
PATON8920	SFI-H0160	42.502483	-83.214623	0	0	0	XXX	●●●	●●●	0	0	0	Telemetry Error
PATON8920	SFI-H0161	42.502313	-83.214563	0	0	0	XXX	XX●	●●●	3520	0	3520	Telemetry Error
PATON8920	SFI-H0162	42.488473	-83.221135	0	0	0	XXX	●●●	●●●	0	0	3520	Telemetry Error

Outage Map – Service Operations and Dispatch



Project History

2014

- **95 locations**
- Proof of Concept

2015

- **600 locations**
- AF SDK Map Integration

2016

- **1200+ locations**
- Full scale deployment

2017

- **3000 locations**
- PI Integrator for Esri ArcGIS
- Underground Fault Detection
- CYME project

Eliminated


6.6M

Customer Outage
Minutes

**Avoided
Spending**

\$25M

For equivalent
SCADA solution



Less Wires, More Data: Harnessing new technology at the network edge

Presented by **Martin Davis**, Vice President of IT, J.D. Irving Ltd
Keith Flynn, President & Founder, RtTech Software Inc.



Contact Information

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Vice President of IT
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Keith Flynn

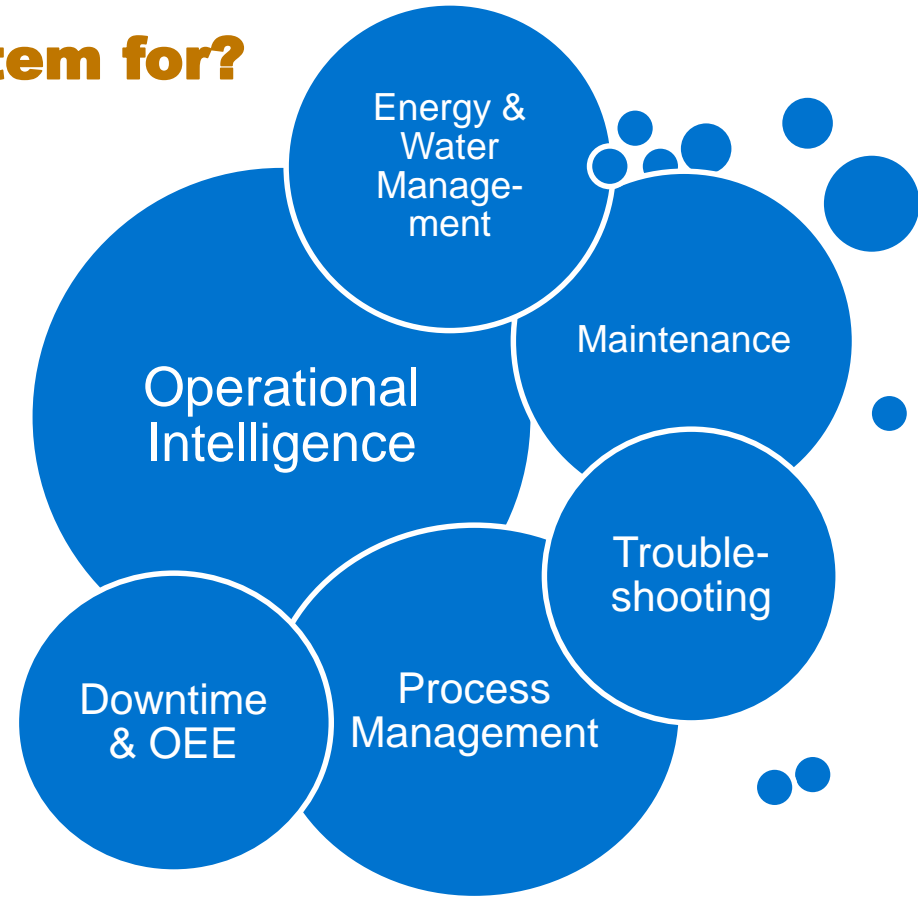
Keith@RtTechSoftware.com
President and Founder
RtTech Software Inc.



IoT & OSIsoft – J.D. Irving & RtTech

What do we use the PI System for?

- Used across our Manufacturing plants
- Includes:
 - Paper Mills
 - Tissue converting
 - Diaper
 - Frozen Food



IoT & OSIsoft – J.D. Irving & RtTech

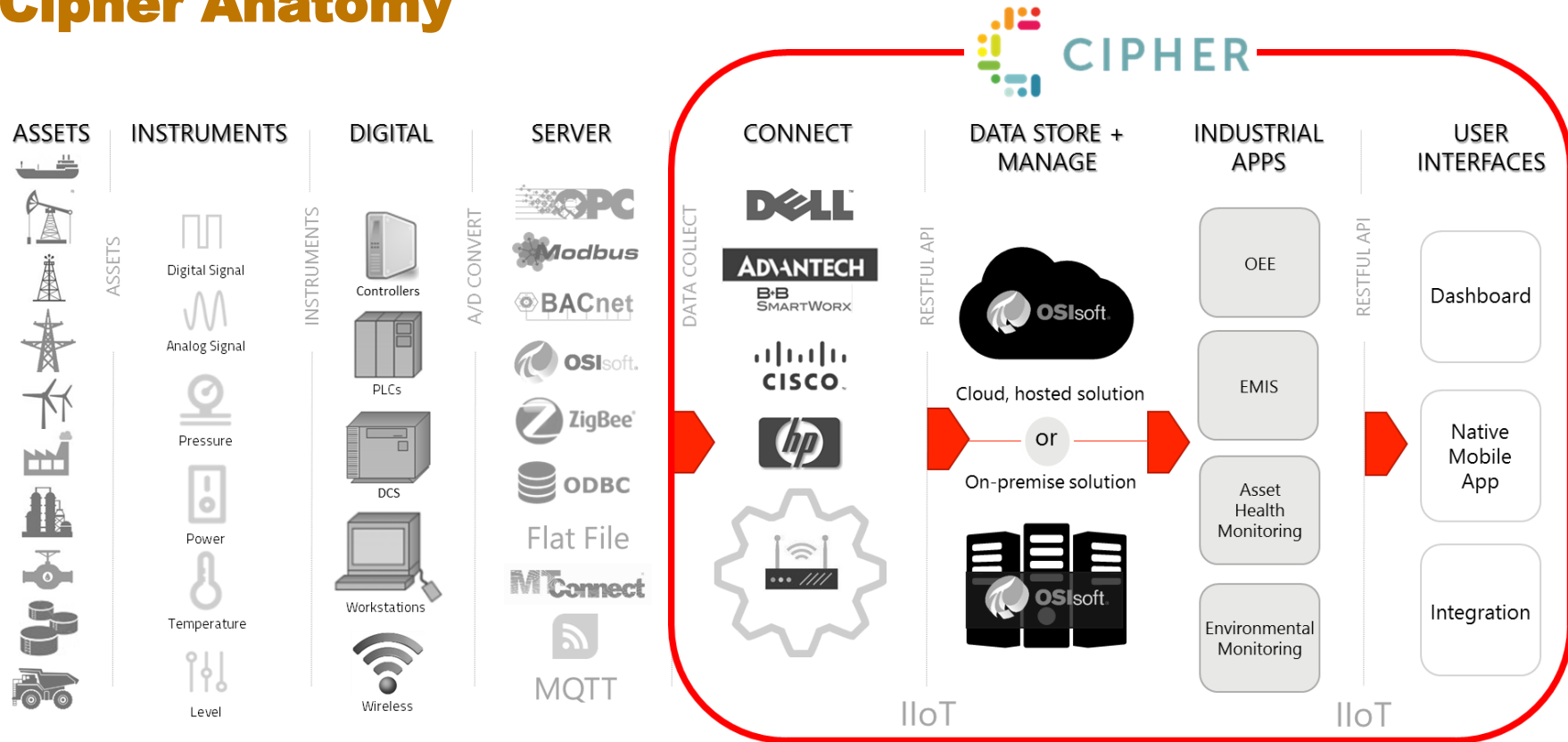
Common Challenges

- Assets not connected to the PI System have no real-time visibility
- What about limitations?
 - Isolated areas of a plant or in the field (outside the plant)?
 - Poor network quality?
 - Mobile assets?
- Or aging or outdated controls with low connectivity?
 - Upgrades are costly. Rip and Replace
 - Networking and installation significant



IoT & OSIsoft – J.D. Irving & RtTech

Cipher Anatomy



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IoT & OSIsoft – J.D. Irving & RtTech

Cost of a conventional “Wired” system

Monitor 10 Assets:

\$1000 per PLC CAPEX

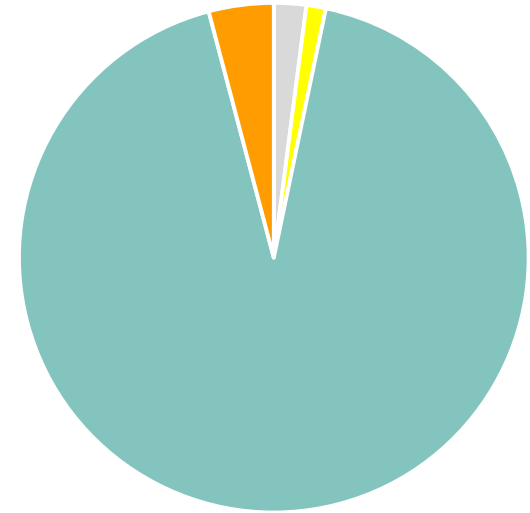
\$300 per device installation

\$15/ft cabling/conduit & installation

\$1000 System commissioning/test

Total Project = \$31,500

“The main cost of an asset monitoring system isn’t the system itself, but the cabling deployment costs.”



- PLC
- PLC Install
- Cabling & Installation
- System Commissioning/Test

IoT & OSIsoft – J.D. Irving & RtTech

Wired vs Wireless: Savings



Monitor 10 Assets:

\$600 Wzzard Gateway

\$300 Gateway Installation

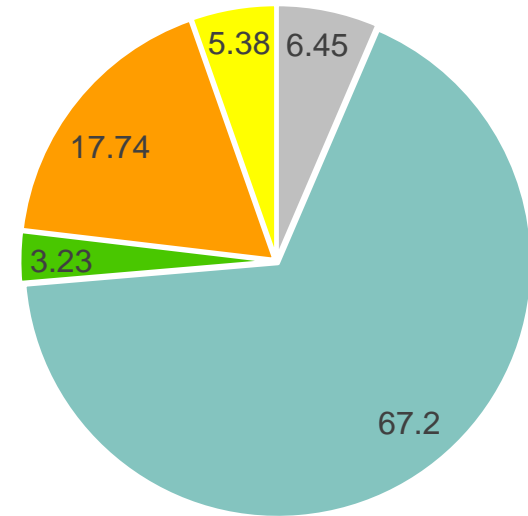
\$6250 – 13 Edge Nodes

\$1650 Edge Node/Sensor Install

\$500 commissioning/ test per site

Total Project = \$9,300

\$22,200 in savings, nearly 70% !



- Wzzard Gateway
- Gateway Installation
- System Commissioning/Test
- Wzzard Edge Nodes
- Edge Node & Sensor wiring



Takeaways

- Edge Technology enables the collection of data that was not possible before
- This enables Digital Transformation by:
 - Enabling Equipment manufacturers to improve their Design and Resolve Customers issues using data. Also allows for new commercial models
 - Having Service Providers deliver new services within the values chain
 - Improve Operations (Downtime, Asset Performance)

Contact Information

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Market Principal

OSIsoft LLC



Thank You



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