

# IIOT Data Access with the PI System

Presented by Nathawan H.

Systems Engineer



## PI System data is utilized across the enterprise to solve various business impacts

Safety & Security

Energy Utilization Process Efficiency Asset Health

Quality

Regulatory Performance



Operators Craftsmen Supervisors



Process Engineers
Production Superintendents
CoE experts



Location Managers Regional/Global Ops Business leadership

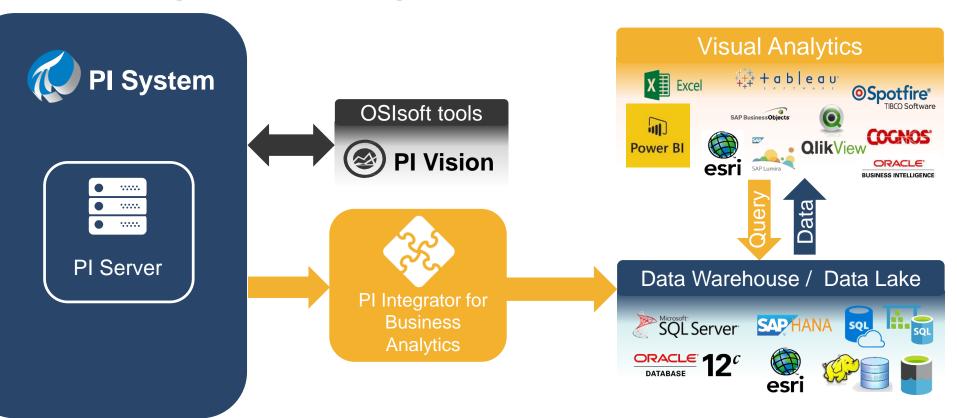


The greatest value of a picture is when it forces us to notice what we never expected to see.

John Tukey



### Streaming data to the right places





### **Utilizing PI System data**

#### PI Vision

Unified visualization infrastructure, your window into operational intelligence

### Integrators

Blend operational data with business data for complex analyses

## PI Vision

We are embarking on a unified visualization infrastructure to deliver a seamless, powerful, extensible experience.

Create
Beautiful
Information
Displays &
Dashboards

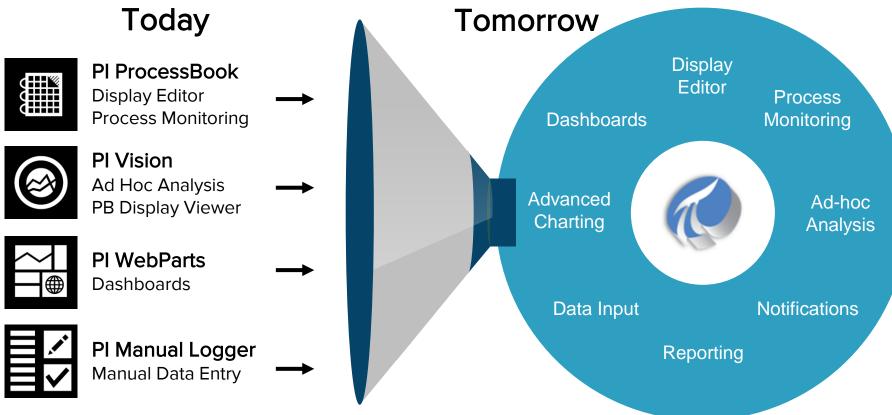
Monitor and Optimize Complex Processes Analyze and Compare Important Events

Input Critical
Data in
Context

Your window into operational intelligence



### A single platform for your visualization needs





### A truly extensible visualization infrastructure

Who benefits from extensions?









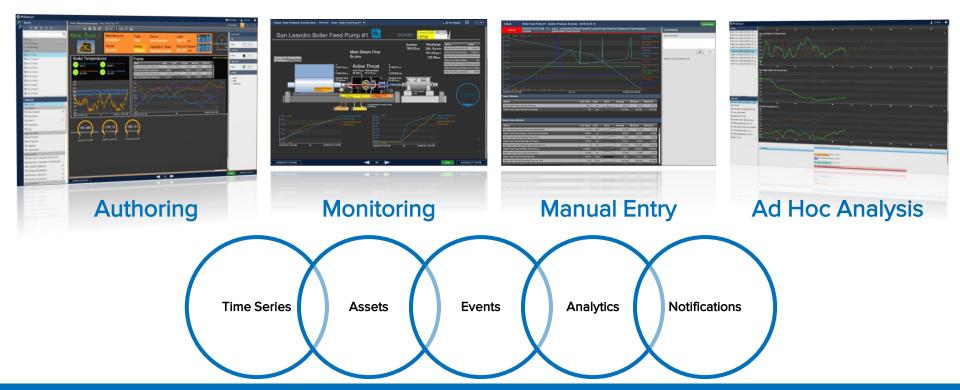
**Partners** 



**Customers** 



### Modern Visualization for the Modern PI System





### What is PI Vision?

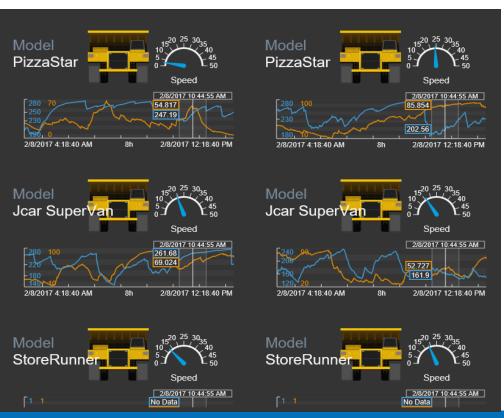
## The fastest, easiest way to visualize PI System data

- Access data from any web browser, including mobile device browsers
- Collaborate and share comments across the company
- Deploy and roll-out rapidly

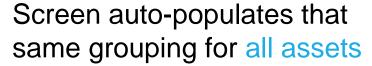




### **Auto-populate monitoring displays with collections**



Group one or more symbols as a "collection"

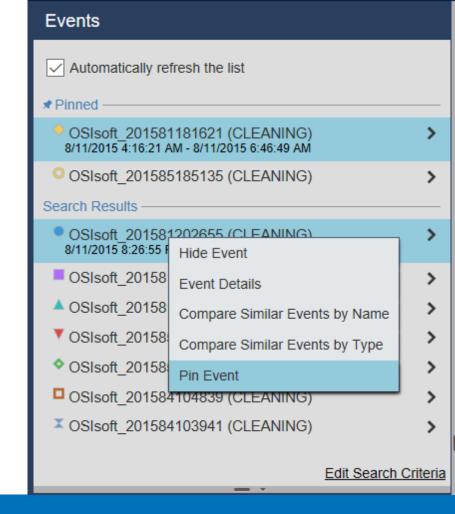


- New assets are added automatically
- Add filter criteria to quickly see troubled assets



### **Pinned Events**

- Identify batch process deviation by comparing to a reference
  - "Pin" one or more events,
     to be used as a reference
  - Pinned events are saved with the display





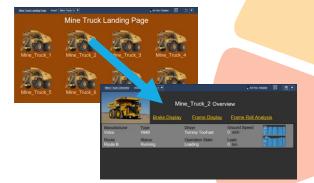
### **Graphics Library**

- Easily create standard views by using an extensive library of graphics symbols
- Same symbols as available from PI ProcessBook



### PI Vision 2017

### **Drill-in Navigation**



### **Collections**



### **Graphic Library**

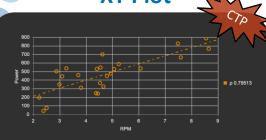


#### **Pinned Events**

# Pinned	
OSIsoft_201581181621 (CLEANING) 8/11/2015 4 16:21 AM - 8/11/2015 6:46:49 AM	,
OSIsoft_2015810231135 (CLEANING)	)
Search Results	
OSIsoft_201581202655 (CLEANING)	,
OSIsoft_2015810232451 (CLEANING)	,
▼ OSIsoft_20158519028 (CLEANING)	,
OSIsoft_201585185135 (CLEANING)	,
OSIsoft_2015853150 (CLEANING)	,
OSisoft_201584104839 (CLEANING)	,
* OSIsoft_201584103941 (CLEANING)	,

OSIsoft_201581181621 (CLEANING) 8/11/2015 4 16:21 AM - 8/11/2015 6 46:49 AM	>
OSisoft_2015810231135 (CLEANING)	>
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OSIsoft_201585185135 (CLEANING)	>
OSisoft_2015853150 (CLEANING)	>
OSisoft_201584104839 (CLEANING)	>
* OSIsoft_201584103941 (CLEANING)	>

#### **XY Plot**



#### **Events Table**

١	CTP		Start Time A	End Time	Acknowledgement	
	201 06.21:4 00	SP4	1/26/2017 6:21:43 AM	1/26/2017 7:57:43 AM	Acknowledge	
	Engine Temperature High 2017-01-26 07:14:43.000	SP6	1/26/2017 7:14:43 AM	1/26/2017 8:22:43 AM	Acknowledge	
	Gas Tank Level Low 2017-01-26 07:23:43.000	SP8	1/26/2017 7:23:43 AM	1/26/2017 7:32:13 AM	Acknowledged	ľ
	Gas Tank Level Low 2017-01-26 07:34:13.000	SP8	1/26/2017 7:34:13 AM	1/26/2017 7:36:13 AM	Acknowledged	
	Engine Temperature High 2017-01-26 08:25:13.000	SP6	1/26/2017 8:25:13 AM	1/26/2017 8:25:43 AM	Acknowledged	
	Engine Temperature High 2017-01-26	SP6	1/26/2017 8:29:13 AM	1/26/2017 8:57:13 AM	Acknowledge	

### **Asset Comparison Table**

Asset	Manufacturer	Driver	Engine RPM	Load	Status
Mine Truck 1	Caterpillar	Jason Rice	0	0	Running
Mine Truck 2	Volvo	Tommy TooFast		0	Running
Mine Truck 3	Komatsu	Edna Thompson	1,682.6	159.87	Running
Mine Truck 4	Caterpillar	Revill Swivel			Running
Mine Truck 5	Volvo	John Sintilas	0	0	Running
Mine Truck 6	Komatsu	Steve Kwan	1,744.9	194.14	Running
Mine Truck 7	Volvo	Brian Bostwick	0	0	Running
Mine Truck 8	Caterpillar	Steve Kia			Running
Mine Truck 9	Caterpillar	Justin Brown	0	0	Running
Mine Truck 10	Volvo	Bob Bonkers	1,719.7	157.74	Running

### Integrators:

Blending data to ask complex questions





## Complexity

### Customers want to solve a variety of complex questions

Disparate assets or interacting one-by-one

Interacting with common assets as a fleet

System Optimization

#### **Process Optimization**

Monitoring

Real-time visibility



• HMI

Real-time & historical view across any plant asset



- Pl Vision
- Pl Datalink

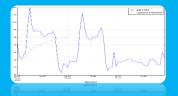
#### Benchmarking

Fleet-wide performance comparison



- BI App (i.e. Tableau, Spotfire, Lumira)
- PI Integrator for **Business Analytics**
- PI Integrator for SAP HANA

### Large scale multi-variate analysis



- Machine Learning (Azure ML, R)
- PI Integrator for **Business Analytics**
- PI Integrator for SAP HANA



### Data Integration can address Big Questions





- What material is being hauled?
- Was it raining?
- · Holes in the road?
- On break?
- What is the grade of the hill?
- Scheduled downtime?
- Shifts—different driving behaviors



Oil & Gas

- When did the geology change?
- Which well was being drilled?
- What angle was the drill bit?
- Is production related to drill conditions?



Wind Power

- Was wind gusty or steady?
- Was the maintenance planned?
- How long does this issue usually take to fix?



Pharmaceuticals

- What product is being made?
- When is the equipment empty?
- Where was the instrument when I took that measurement?

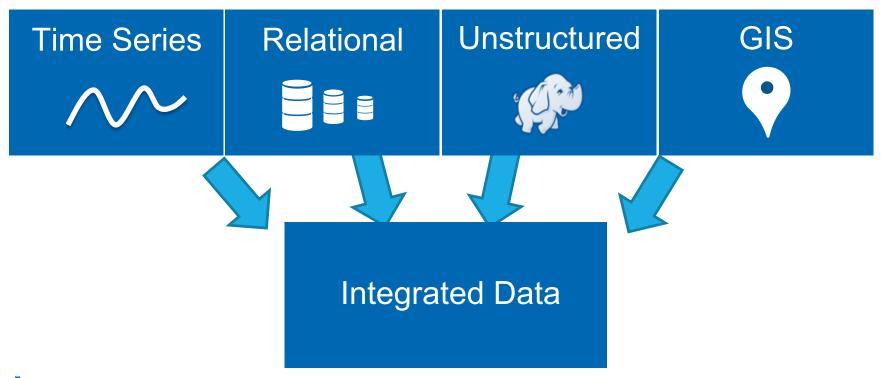


Transmission & Dist

- How are renewables impacting equipment?
- Was there a voltage violation?
- What are the changes in weather?



### **Data Integration brings together Different Data**



Integrate, verb: combine (one thing) with another so that they become a whole

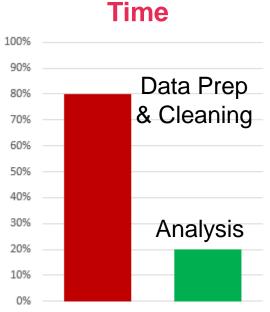


### Time Series Data is Complex!





### **Data Integration Projects are Challenging**



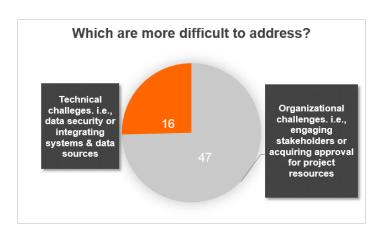
**Warning:** Currently, data analysts spend 50-80% of their time merely collecting and preparing data<sup>1</sup>

### **Expense**



Warning: data integration often requires ongoing upkeep

### Risk

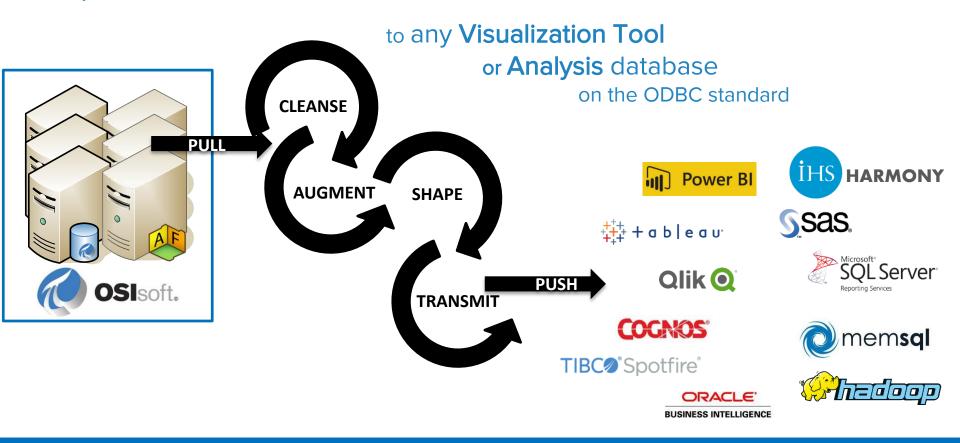


Warning: If "why?" for the project is not clearly communicated, business barriers will delay and risk the project

https://hbr.org/2014/04/the-sexiest-job-of-the-21st-century-is-tedious-and-that-needs-to-change/

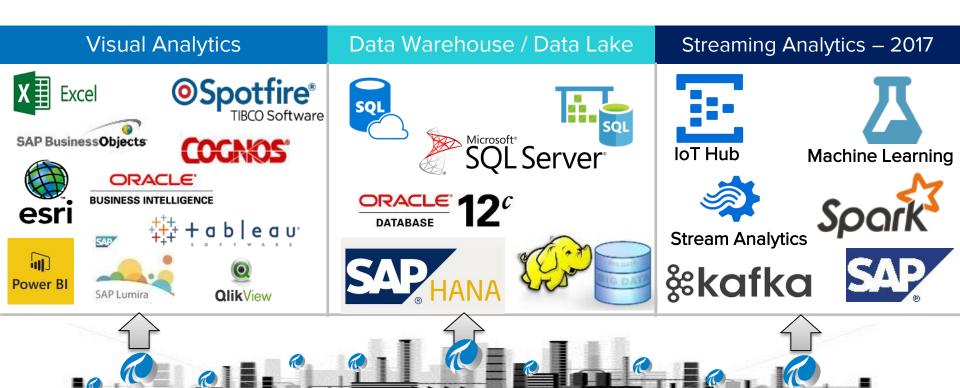


### Prepare and Deliver Process Data





### Advanced Integrations – Supported Systems





#### 2015-2016 2017 Future

#### Business Intelligence & Data Warehouses

#### **Available Today**

### PI Integrator for Business Analytics

- · Microsoft SQL Server, Oracle
- Hadoop (HDFS/HIVE)

PI Integrator for SAP HANA

#### Available

#### **Cloud Platforms**

- Microsoft Azure
- HANA Cloud Platform (5/2017)

#### (Planning)

#### More Platforms

· ESRI ArcGIS GeoAnalytics

### Streaming Systems

#### **Available Today**

#### PI Integrator for Esri ArcGIS

- Situational Awareness
- · Real-Time Geoprocessing
- Import ESRI features (assets)

#### Planned (1H 2017)

#### **Stream Systems**

- Azure Event Hubs, IoT Hub
- Apache Kafka
- SAP SDS

#### Planned (1H 2017)

Stream Systems

- Azure Event Hubs, IoT Hub
- Apache Kafka
- SAP SDS (April 2017)

### PI Integrator Framework

#### Planned (1H 2017)

- · Process Scale out
- SSL/HTTPS

#### (Planning)

- All Integrators on common Framework (ESRI)
- Node Scale Out and HA

New Integration Patterns

#### Research

Enable business process orchestration with PI System data – workflow, asset sync, transaction-like data, MES

#### Research

Enable partners and customers to build applications and interact programmatically using PI Integrator Framework.



### Customer Example: Deschutes Brewery

### **Leveraging the PI System and Cortana Intelligence to Increase Process Efficiency**

#### COMPANY and GOAL

Deschutes Brewery is the 7th largest craft brewery in US, and wanted to maximize production with its existing infrastructure to fund construction of a 2<sup>nd</sup> brewery in Roanoke, VA



#### **CHALLENGE**

Batch's phase transition happens between manual density measurements occurring every 8-10 hours

• Impact: Losing up to 72 hours in production time

#### SOLUTION

Use data science to achieve accurate predictive analytics for determining a batch's density measurements

- PI System
- PI Integrator for Microsoft Azure
- SQL Data Warehouse
- Azure Machine Learning
- Azure Data Factory



#### **RESULTS**

Ability to eliminate production time losses and increase production capacity

· Accurate predictions of when a batch's phase transitions from fermentation to free rise



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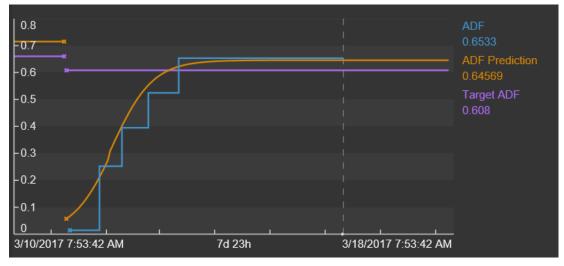
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### Detecting Early Deviations and Taking Corrective Action





#### Indications:

Uncharacteristic fermentation

#### Actions taken:

Transition to free rise early

#### Results:

- Production time reduced
- Batch saved
- Quality maintained



### **Related talks**

2:15pm – 2:45pm	Roadmap for the PI System Development	PI Integrator for ArcGIS	PI 101 - Introduction to Process Optimization & Big Data Analytics with the PI System
2:45pm – 3:00pm	Transfer Time	Transfer Time	Transfer Time
3:00pm – 3:30pm	Engaging Product, People and Process for Operational Transformation	PI Server 2017	PI 101 - Introduction to Visualizing Data with the PI System
3:30pm – 3:45pm	Transfer Time	Transfer Time	Transfer Time
3:45pm – 4:15pm	The Business Case for IIoT Panel	PI Visualization 2017	



감사합니다

**Danke** 谢谢

Merci

**Gracias** 

## Thank You

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Спасибо

Obrigado

