



Applied Data Science, Big Data and The PI System

Teaching the Next Generation of Engineers the Skills of Today

Presented by **Pratt Rogers, PhD**
University of Utah



Presentation Outline

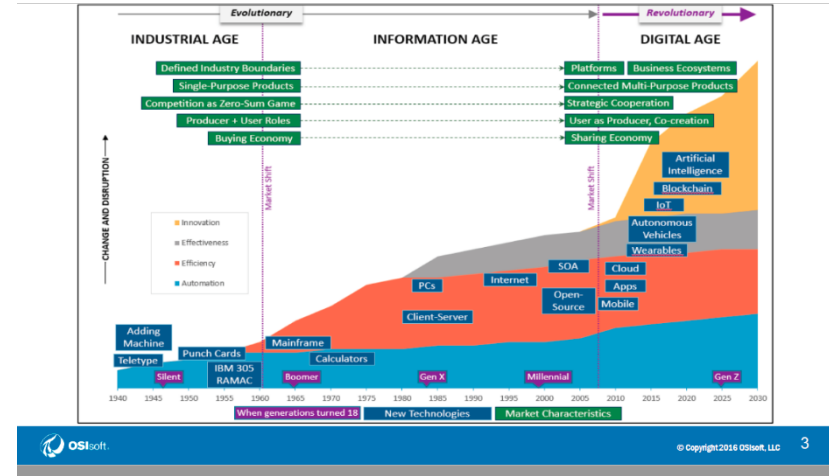
- Introduction
- Digital and data intellectual divide
- Role of academia in bridging the digital divide

Starting thought....

“The key to good decision making is not knowledge. It is understanding. We are swimming in the former. We are desperately lacking in the latter...

...I have sensed the enormous frustration with the unexpected costs of knowing too much, of being inundated with information. We have come to confuse information with understanding”

“Blink”
Malcom Gladwell





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College of Mines and Earth Sciences



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**Atmospheric
Sciences**



**Geology &
Geophysics**

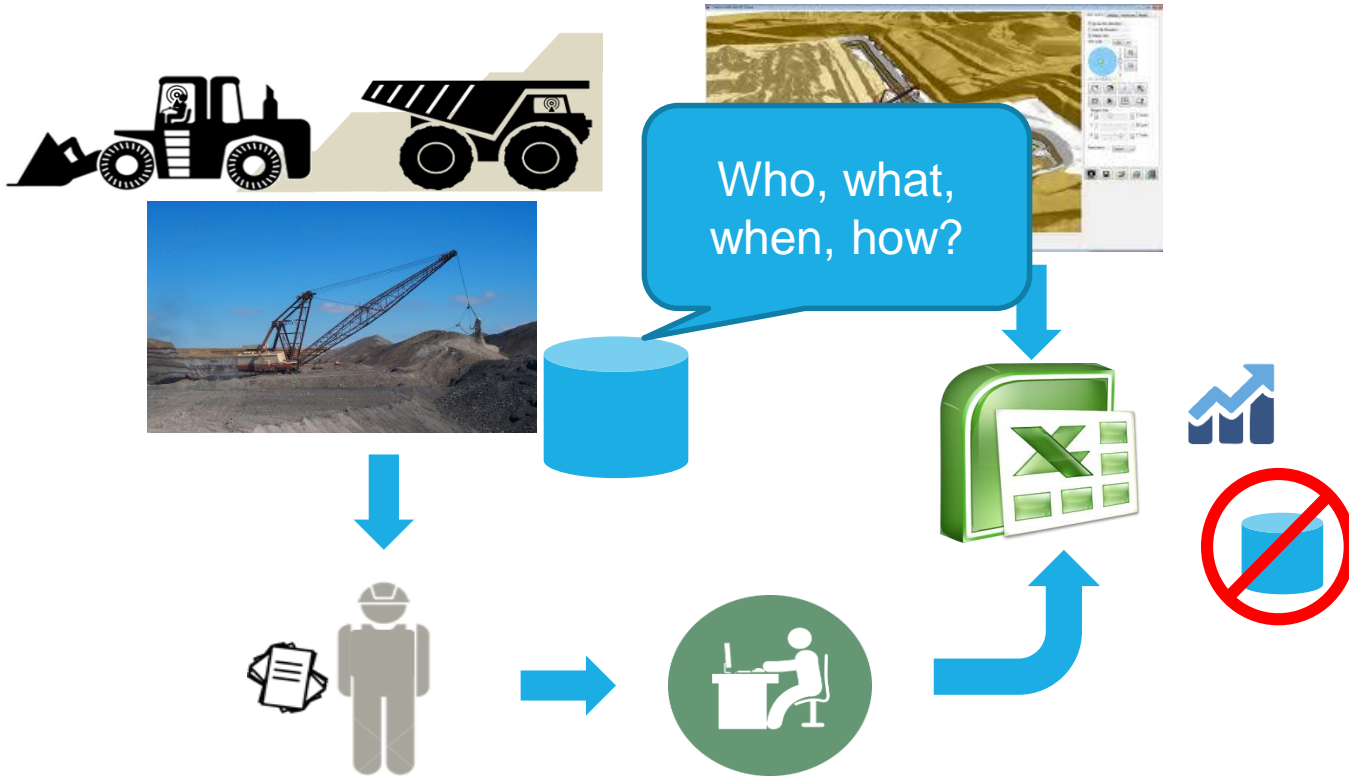


Metallurgical Engineering



Mining Engineering

First job out of school



New hire engineer...

Performance
management
initiative

Glorified data clerk!

Graduate school and MISOM Technologies: how to make data more effective...

Areas of work

Data Warehouses

Digital Audits

Continuous Improvement consulting

PI AF modeling and event frames

... like any **asset**, it should create **value**

Commodity

Type

Coal Surface, Underground

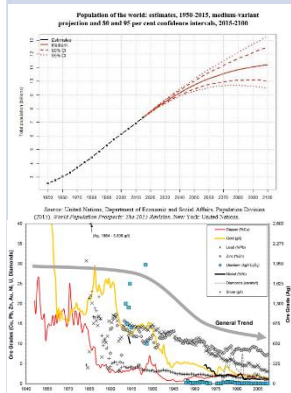
Metals Surface, UG, Mill

Industrial (salt, aggregates) Greenfield Surface, surface, UG,

Data → Action

Why? – Sustainable development

Macroeconomics: Population growth & Ore Grades



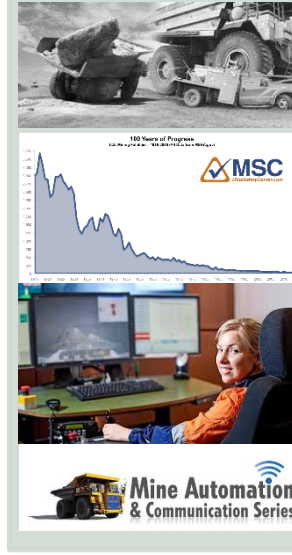
Natural Capital: Water & Energy



Financial Capital: Operational costs - \$per



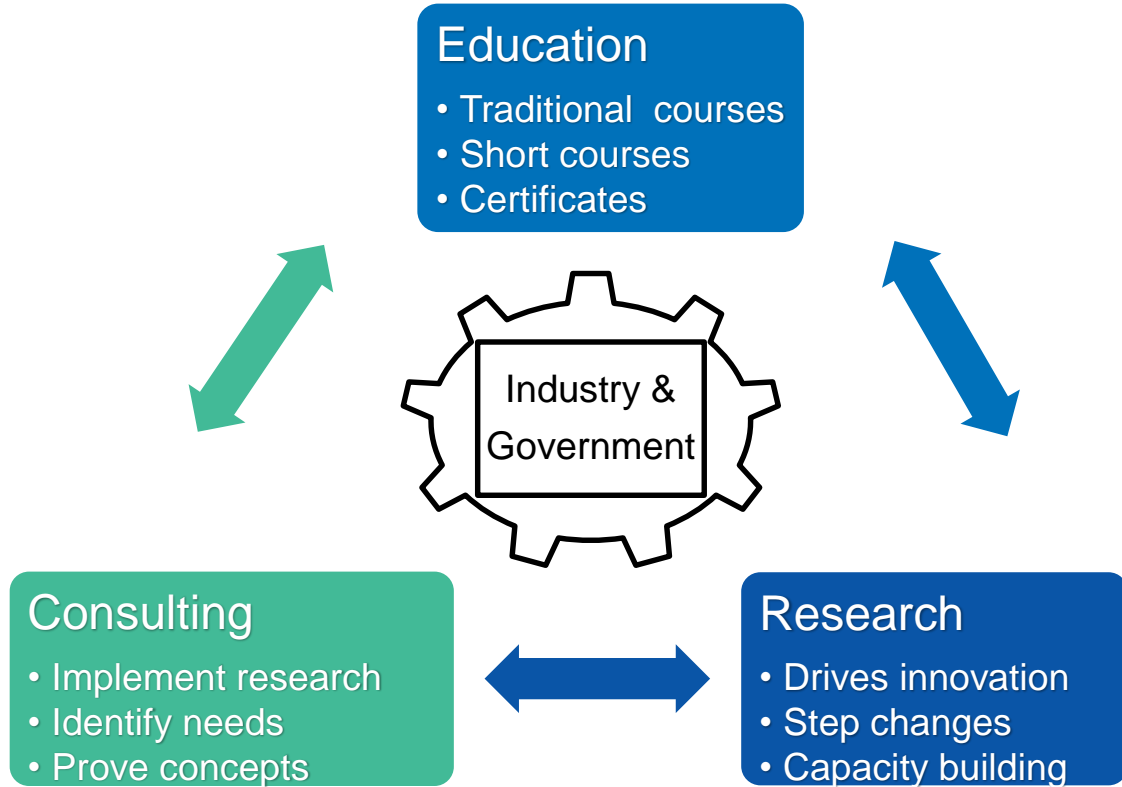
Human Capital: Safety & Health Automation



Permitting: Social license



Successful academic approach

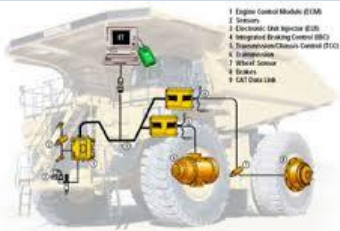


Not just monetary support -

In kind
Data
Modules
Content

Common data at mine sites

Time series



Relational



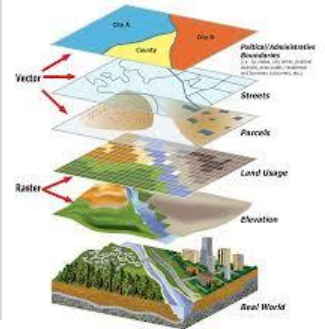
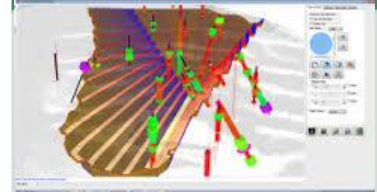
Incident



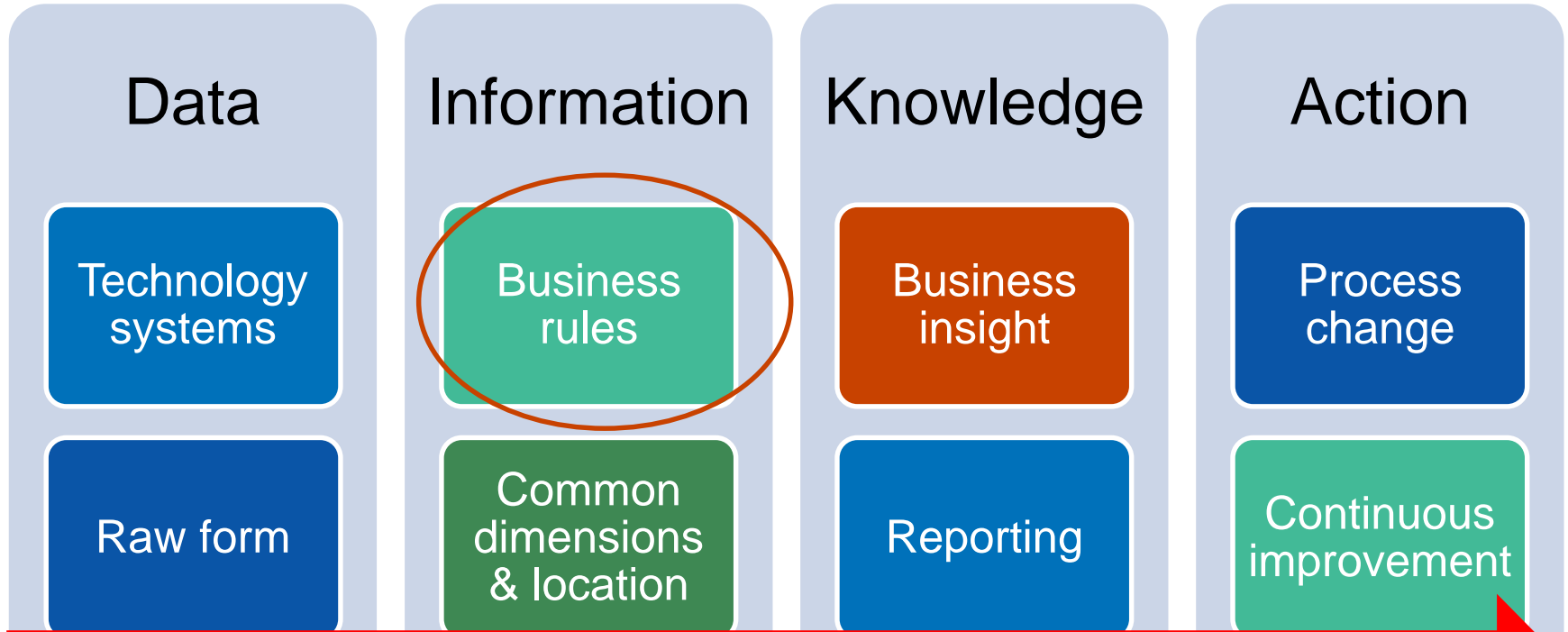
Unstructured



Spatial

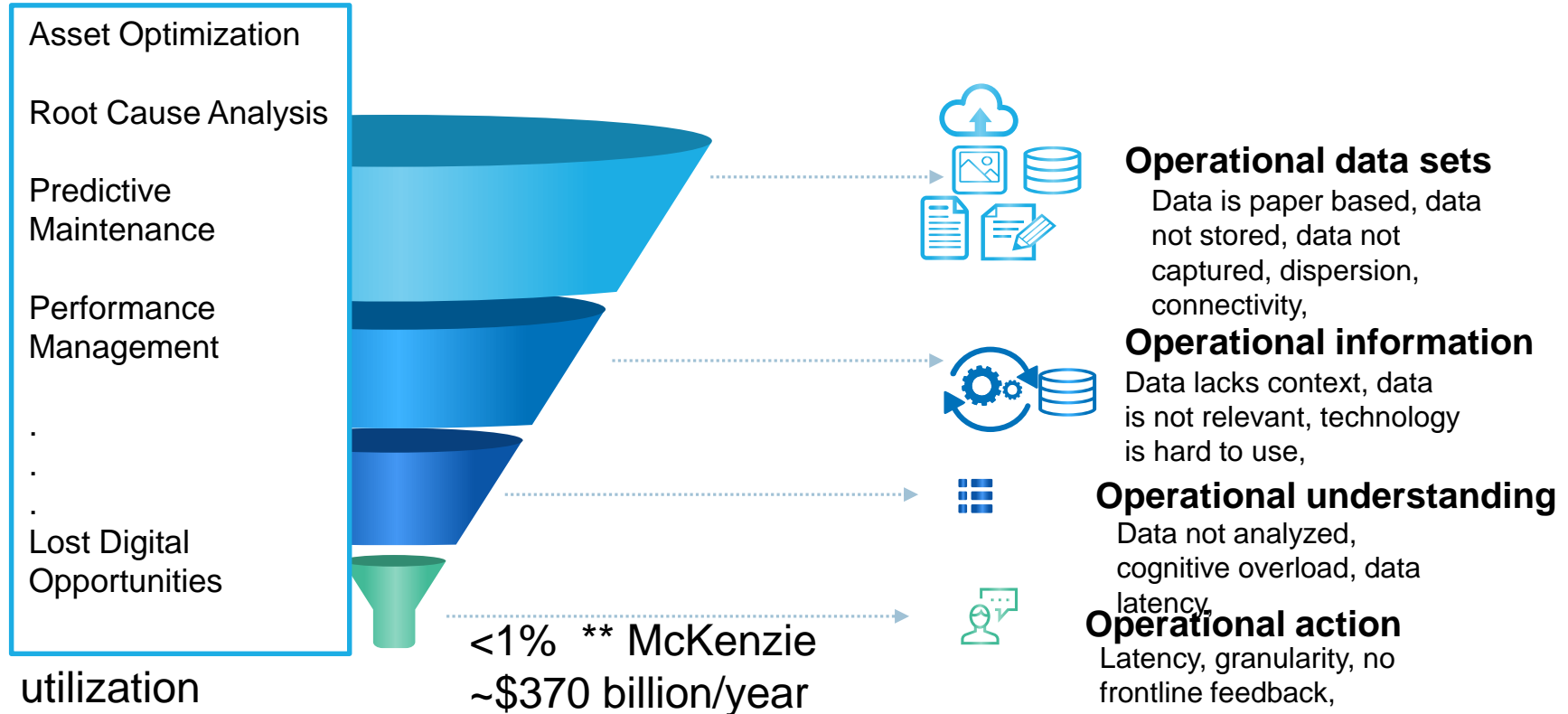


Business intelligence process approach



Value of data increases substantially

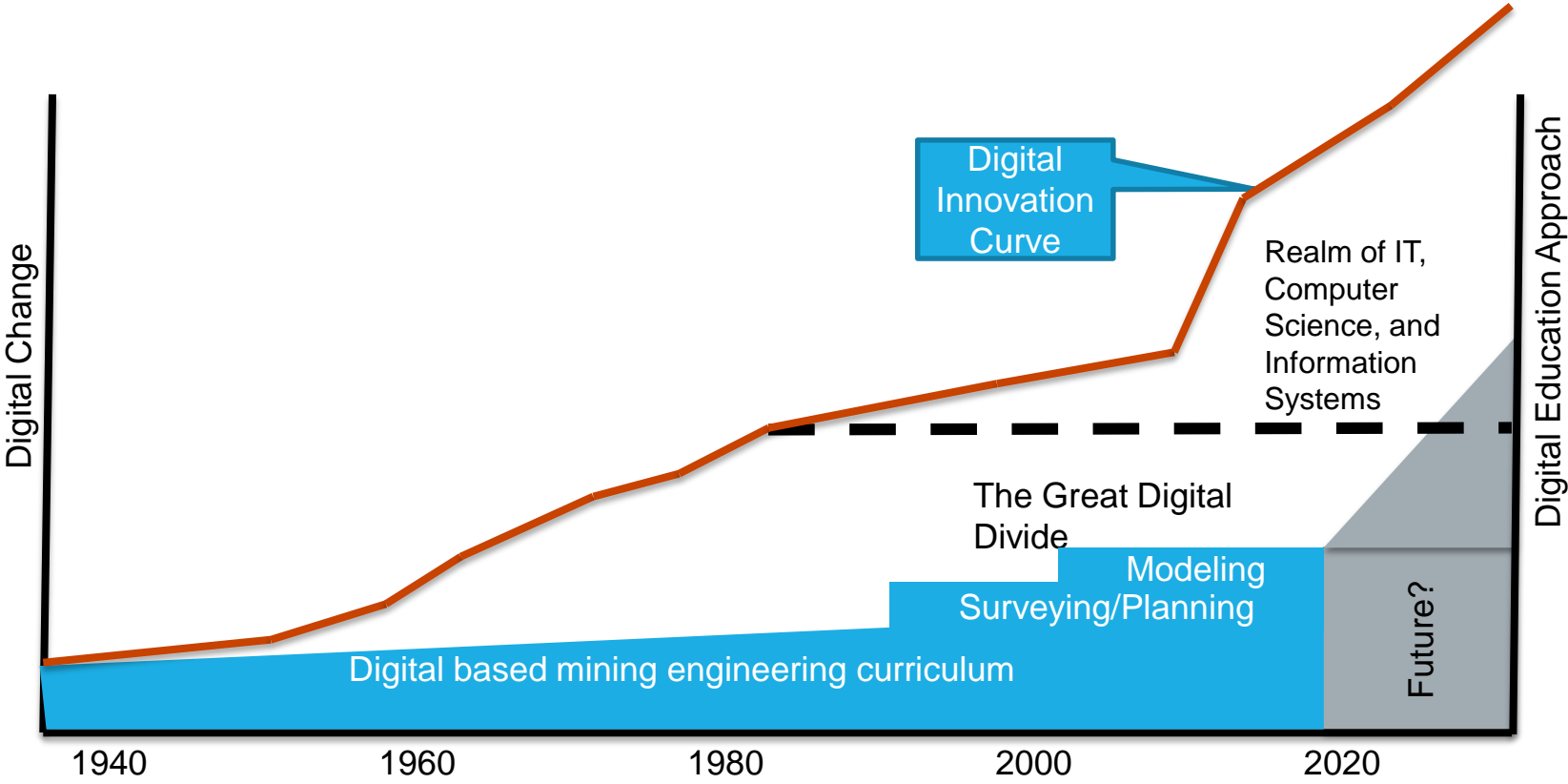
Common data problem statement: Low levels of data utilization and value - Ph.D. DUVI



Exploring the digital divide

Mining Perspective

Why the lost digital opportunity?



Implications of “digital divide”



Technology implementation confusion

- Installation ≠ Implementation
- Site capabilities



Lack of strategic plan

- Corporate or site driven
- Process changes

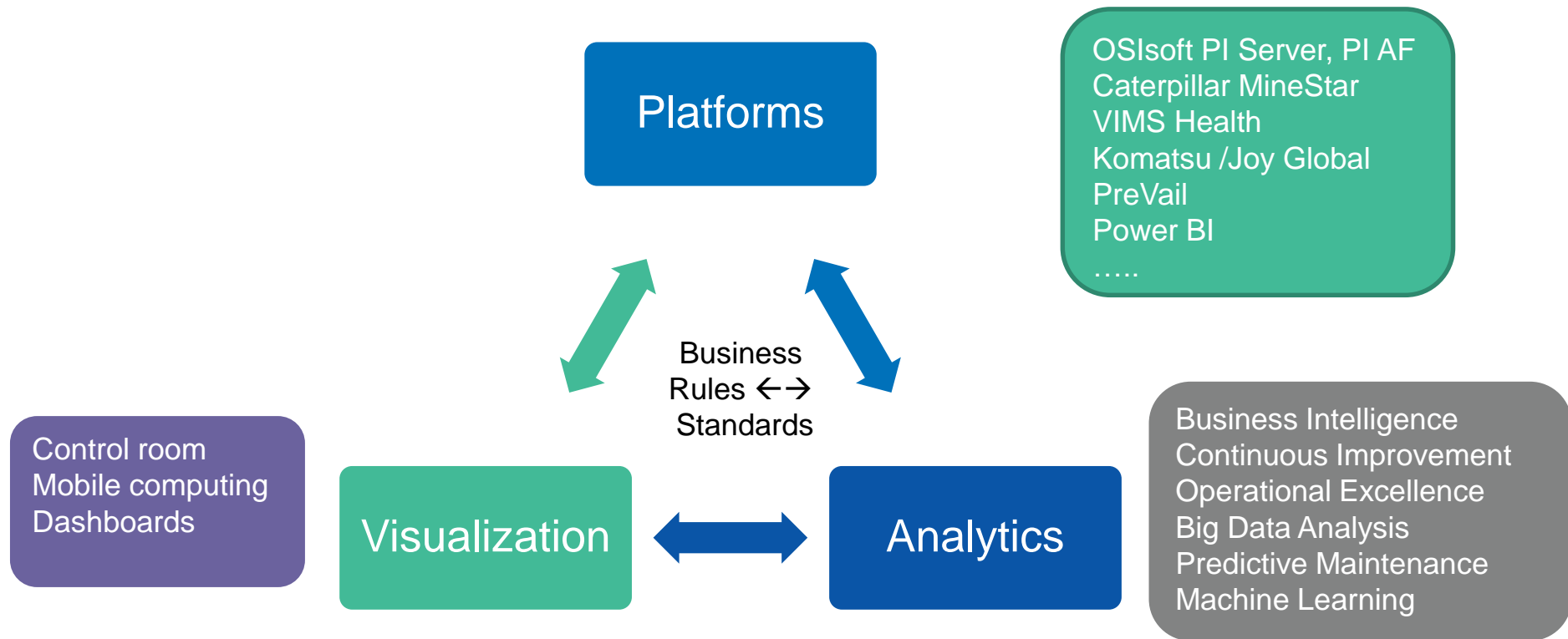


Collaboration pains

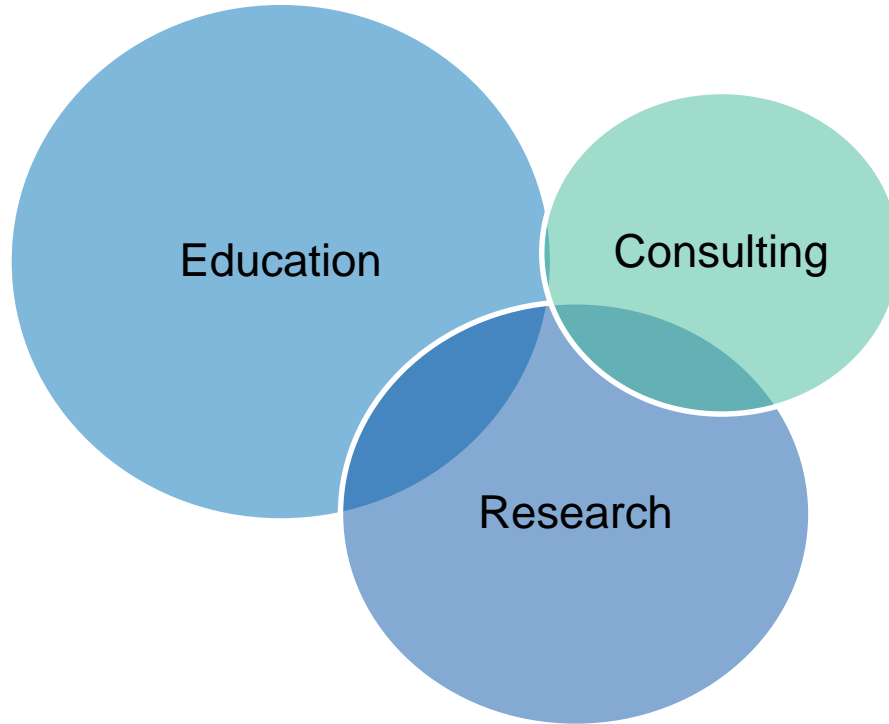
- Context
- Business rules & operational standards

What can be done?

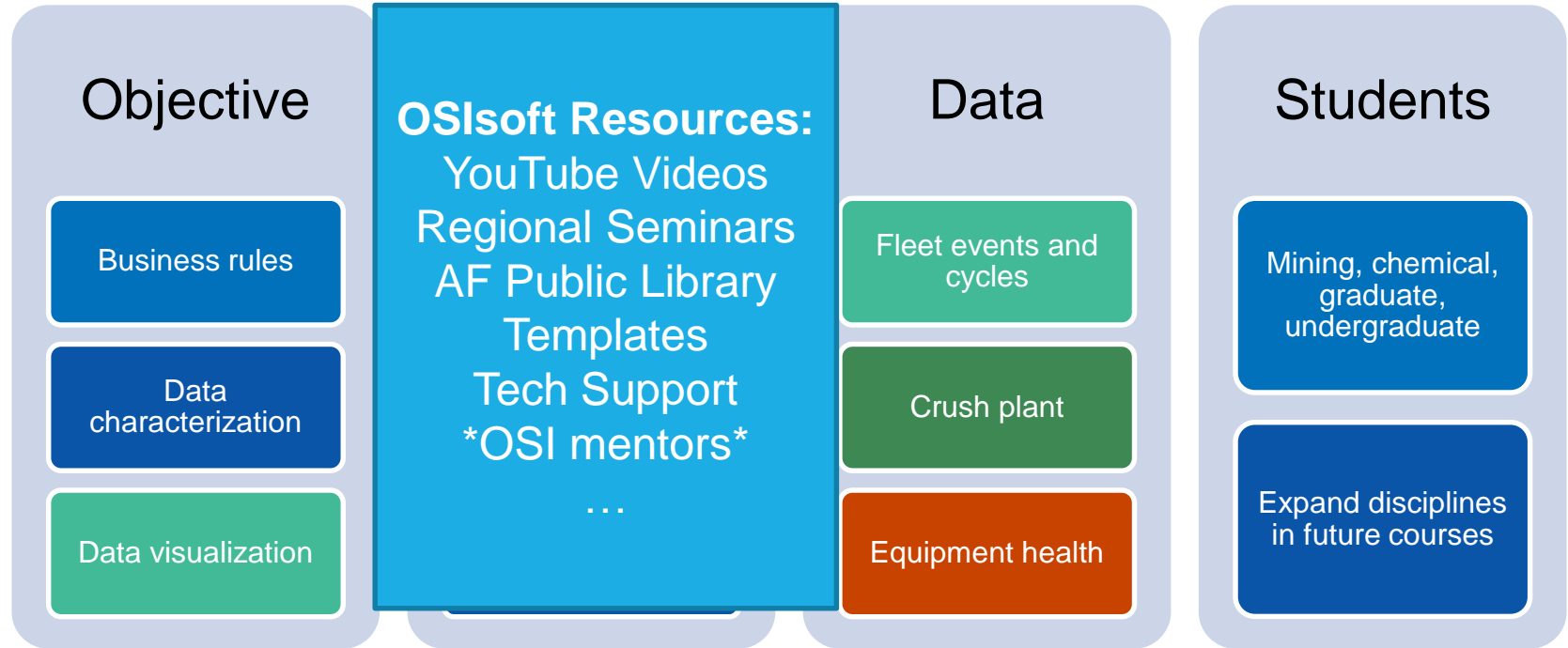
Utah's Digital Minescape: mining IS/OT research lab



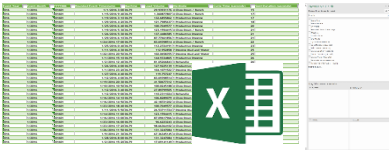
Enact change in following areas



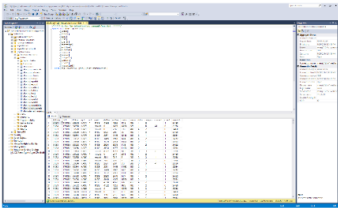
Engineering applications of big data – Fall 2016



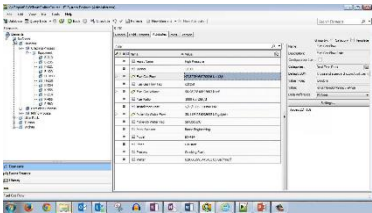
Connecting engineering and operational standards to business rules



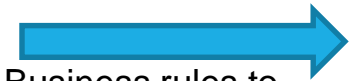
Excel tables & pivot



SQL tables & views



PI AF / Event Frames



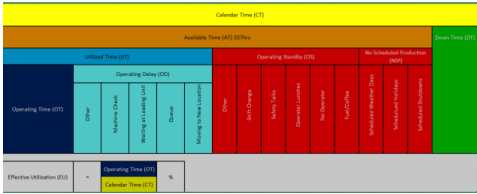
Business rules to engineering standards



Business rules to engineering standards



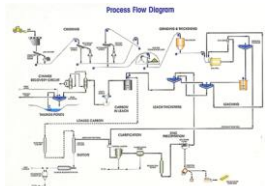
Business rules to engineering & operational standards



Time Usage Model

Item	Description
Item	Item is identified by user name. Items can be program variables, lists, tables or lists for operating etc.
Item	Let US and OH be total down and scheduled operating time. NSP is time when no production is occurring etc.
Available Time (AT)	AT = US + OH - NSP - DT (see Available Time)
Operating Hours (OH)	OH = AT - NSP - DT (see Available Time)
Operating Time (OT)	OT = OH - NSP - DT (see Available Time)
Effective Utilization (EU)	EU = OT / AT (see Available Time)

Material Hierarchy



Process Flow Diagram

Contextualizing process flow diagram to AF model through AF template and PowerBI

Microsoft PowerBI

Process Feed Rate by Asset and Mode

Asset	Mode	Feed Rate
04 - Ball Mill 2	Trouble	~68
09 - Power Plant	Trouble	~42

Electricity Consumption Total by Asset and Mode

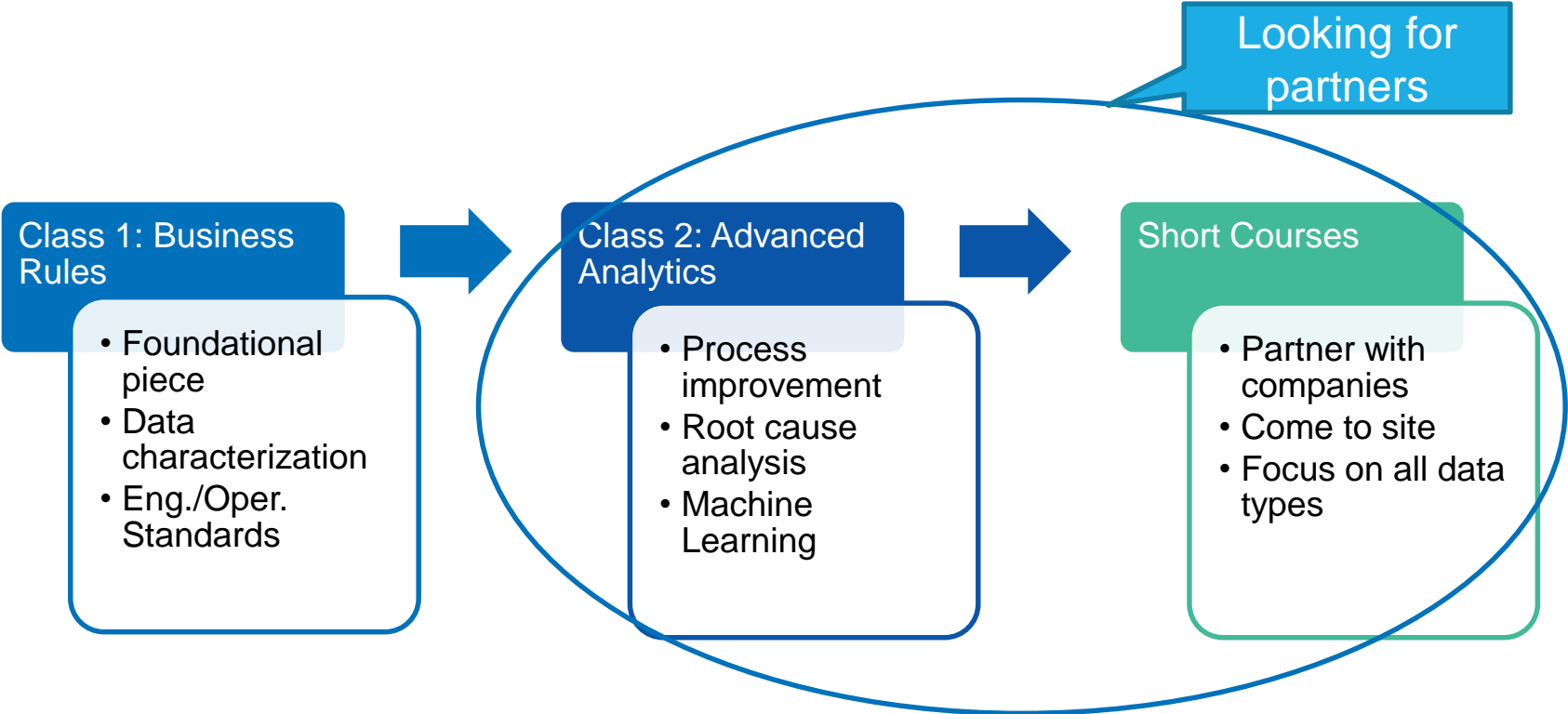
Asset	Mode	Consumption
01 - Stockpile	Down	~5
01 - Stockpile	Maintenance	~600
02 - SAG Mill	Down	~50
02 - SAG Mill	Maintenance	~750
02 - SAG Mill	Running	~550
02 - SAG Mill	Trouble	~550
03 - Ball Mill 1	Down	~50
03 - Ball Mill 1	Maintenance	~820
03 - Ball Mill 1	Running	~550
03 - Ball Mill 1	Trouble	~550
04 - Ball Mill 2	Down	~150
04 - Ball Mill 2	Maintenance	~720
04 - Ball Mill 2	Running	~580
04 - Ball Mill 2	Trouble	~580
05 - Flotation 1	Down	~180
05 - Flotation 1	Maintenance	~650
05 - Flotation 1	Running	~550
05 - Flotation 1	Trouble	~550
06 - Flotation 2	Down	~120
06 - Flotation 2	Maintenance	~650
06 - Flotation 2	Running	~620
06 - Flotation 2	Trouble	~620
07 - Concentrate Thickener	Down	~150
07 - Concentrate Thickener	Maintenance	~620
07 - Concentrate Thickener	Running	~550
07 - Concentrate Thickener	Trouble	~550
08 - Tails Thickener	Down	~120
08 - Tails Thickener	Maintenance	~720
08 - Tails Thickener	Running	~520
08 - Tails Thickener	Trouble	~520
09 - Power Plant	Down	~100
09 - Power Plant	Maintenance	~720
09 - Power Plant	Running	~550
09 - Power Plant	Trouble	~550

frames

Initial lessons learned

- Introduce concepts gradually
 - I do, we do, you do approach
- Infrastructure always a challenge
- Business rules first, visualization second
 - Visualizations important business rules foundational
- Students are enjoying it!

Class Progression



Conclusions

- Large opportunity to expand mining curriculum - People
 - Short courses, certificates, etc.
- Technology collaboration is key - Process
 - Break “silos” – data, process, roles, etc.
 - Working with other disciplines
- Looking for support: data, content, modules, etc.
 - Start small and expand
 - Leads to funded research

감사합니다

谢谢

Danke

Merci

Gracias

Thank You

ありがとう

Спасибо

Obrigado

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Questions

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State your **name & company**

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