



The Evolution of the PI System at Noble Energy

The Journey Continues...

Presented by

Joe Hill, PI Team Lead – “The PI Guy”

Vincent Witzel, Real Time Data Practice Manager



- **Noble Energy at a Glance....**
- **Noble's Journey to an Enterprise Agreement (EA)**
- **Noble's PI Project Highlight Reel**
 - Calculation of Flash Gas to Oil Ratio (FGOR) with PI Connector for UFL
 - Ensuring Regulatory Compliance Using Notifications
 - Improving Situational Awareness Using Event Frames (EF)
 - Operational Workflow Improvement using PI Integrator for Esri ArcGIS
- **Best Practices & Lessons Learned**
- **Continuing the Journey with the PI System®**

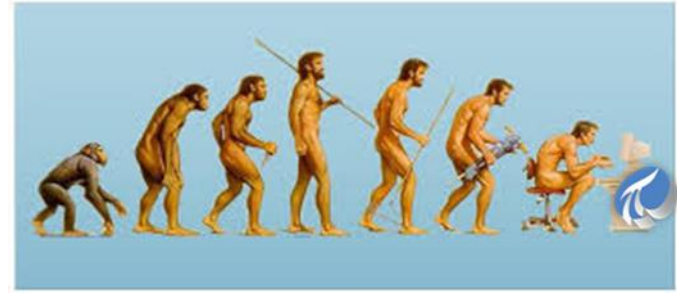


Noble Energy at a Glance...



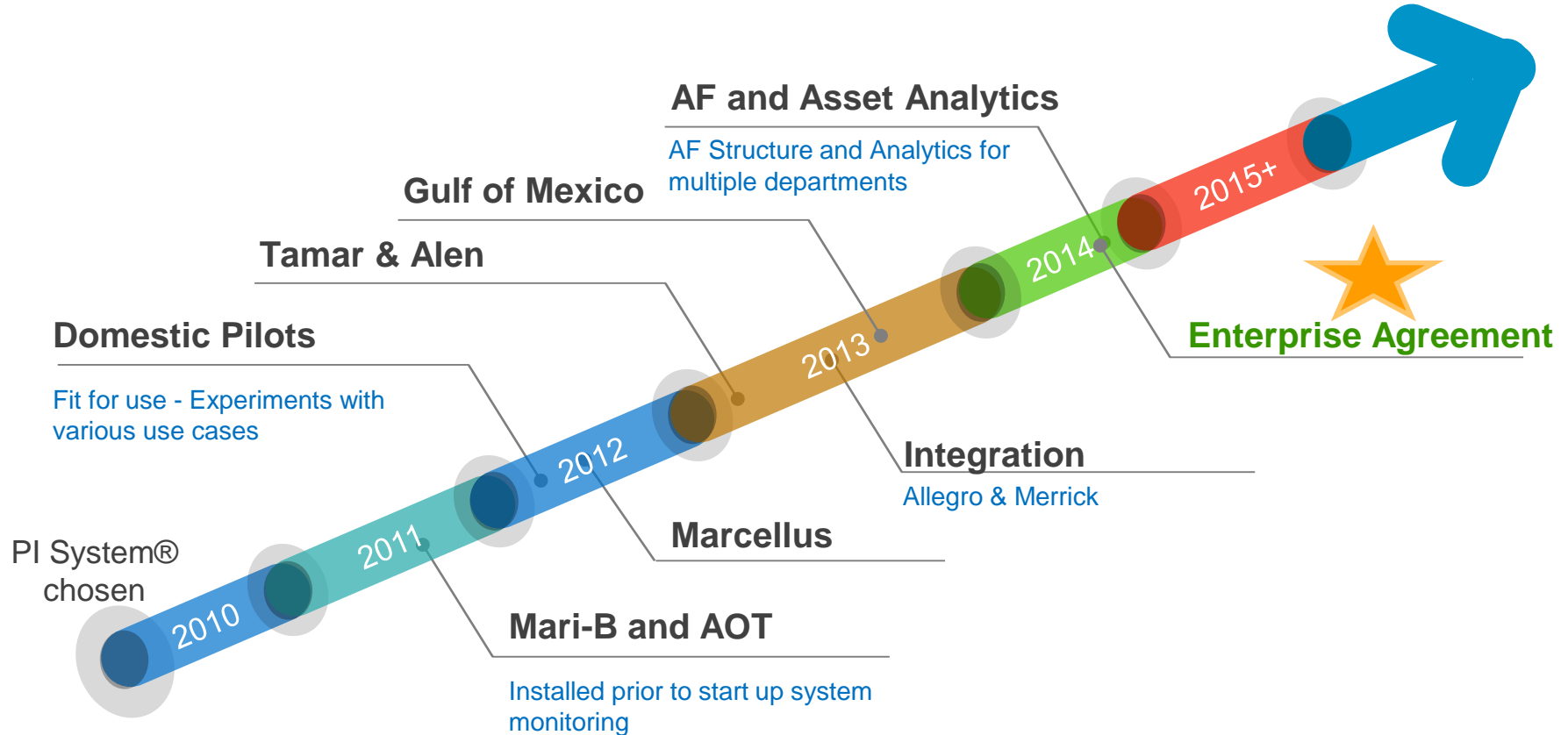
Energizing the World,
Bettering People's Lives®

- **HQ – Houston, TX**
- **Operational Centers:**
 - Denver
 - Houston
 - Pittsburg
- **Reserves of 1.4 billion barrels of oil (YE2015)**
- **~400K BOED**
- **CapEx ~\$1.5 billion**
- **Shale/Unconventional:**
 - DJ Basin
 - Permian Basin
 - Eagle Ford
 - Marcellus
- **Deepwater**
 - Gulf Of Mexico,
 - Israel/Cyprus
 - Equatorial Guinea/Cameroon



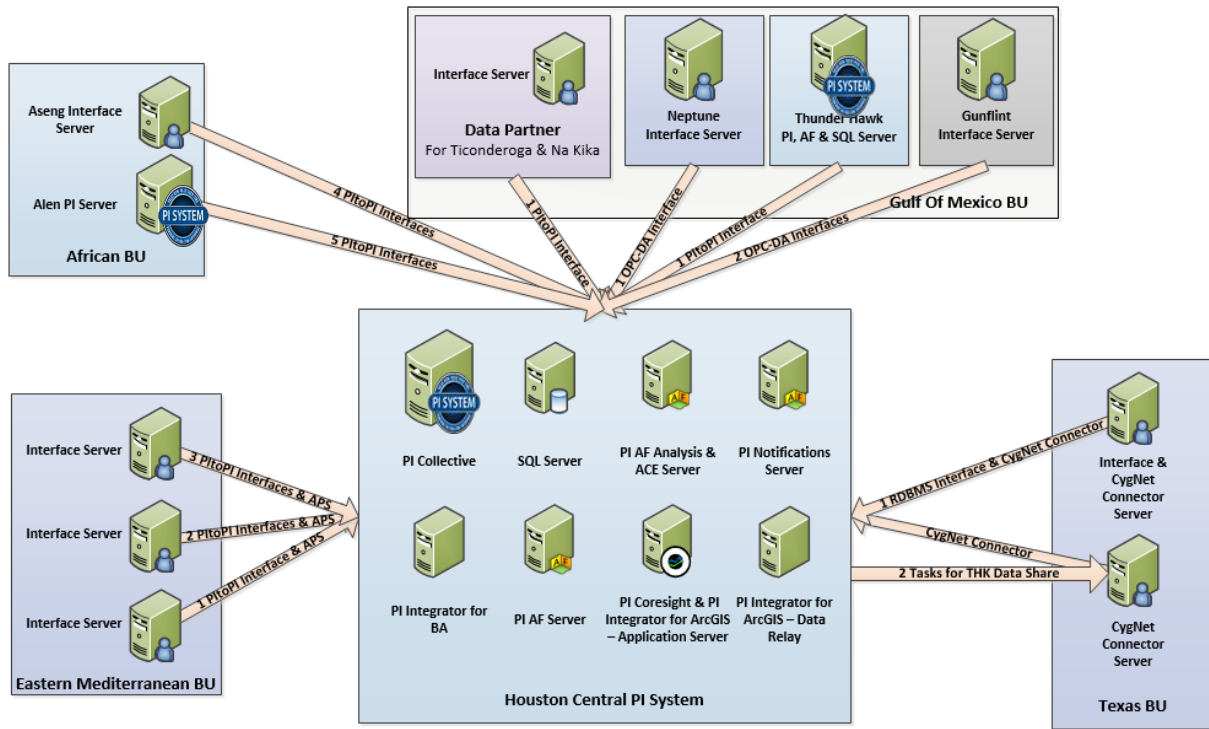
Noble's Journey to an Enterprise Agreement (EA)

Key Successes Lead to an Enterprise Agreement



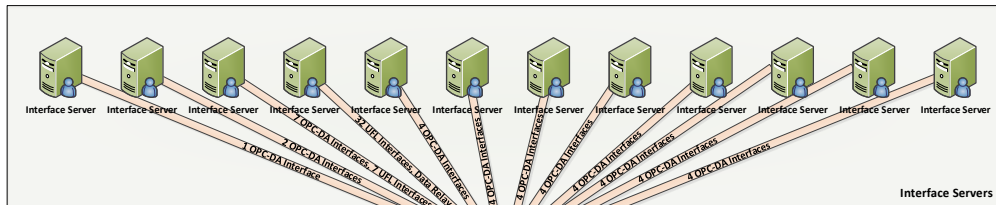
PI System® At Noble Energy: Central System

Houston Central System
Deep Water Operations
Texas Onshore



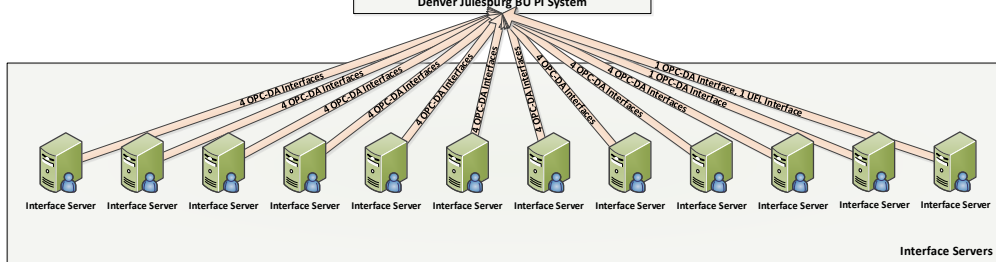
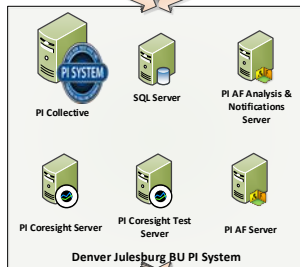
~10 PI Servers™
~700k tags
~100 AF Templates
~400k Elements
~5k Notifications

PI System® At Noble Energy: Local Systems

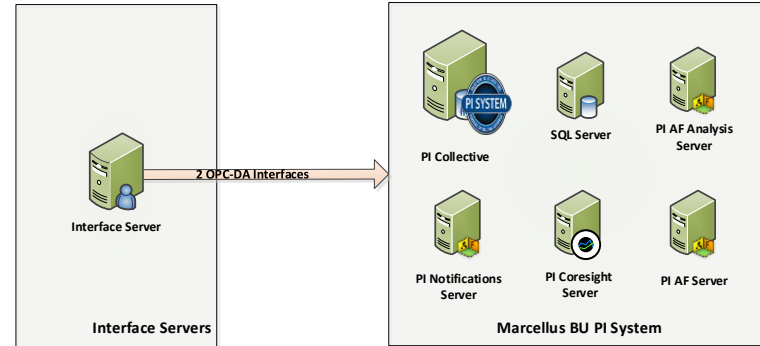


Denver

DJ Basin



Canonsburg Marcellus Shale



Why the Enterprise Agreement (EA)?

- **Stay Relevant** with Business & Technology changes and challenges
- Enterprise Based **Strategic vs Tactical**
 - Infrastructure vs solution approach – enabling “Best of Breed”
 - Self-sufficiency vs Dependency
 - Analytics enablement
- **Predictable cost structure** for Enterprise Infrastructure
- **Acceleration of time to value** and value levels
- **Sustainment of value over time** - Use of new technologies/business models

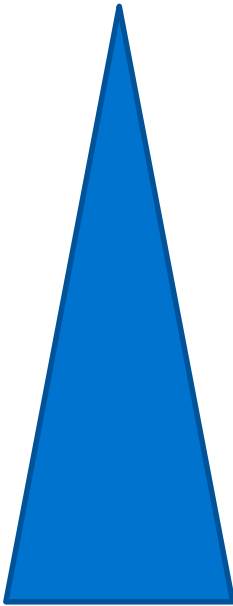


Challenges we had to Overcome



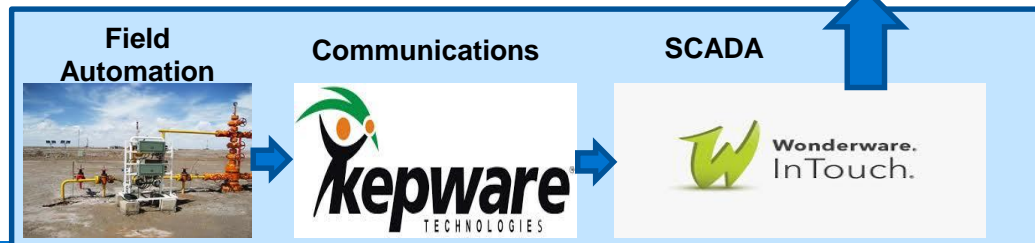
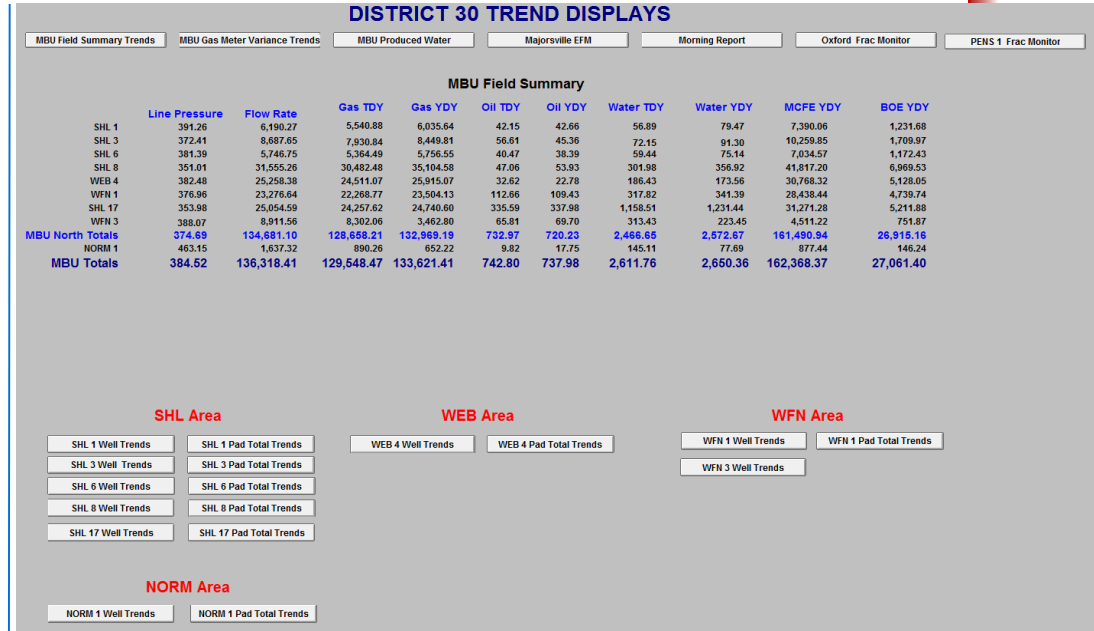
- Recent heavy **investments in SCADA** —Why is this different?
- **Finding the Money** ...minimal/no budget...the pooling of resources
- Education – getting to understanding and **support from the org.**
- Understanding of strategy and getting **individual and team alignment**
- **Getting across the finish line**

Positioning the PI System® & SCADA - Context

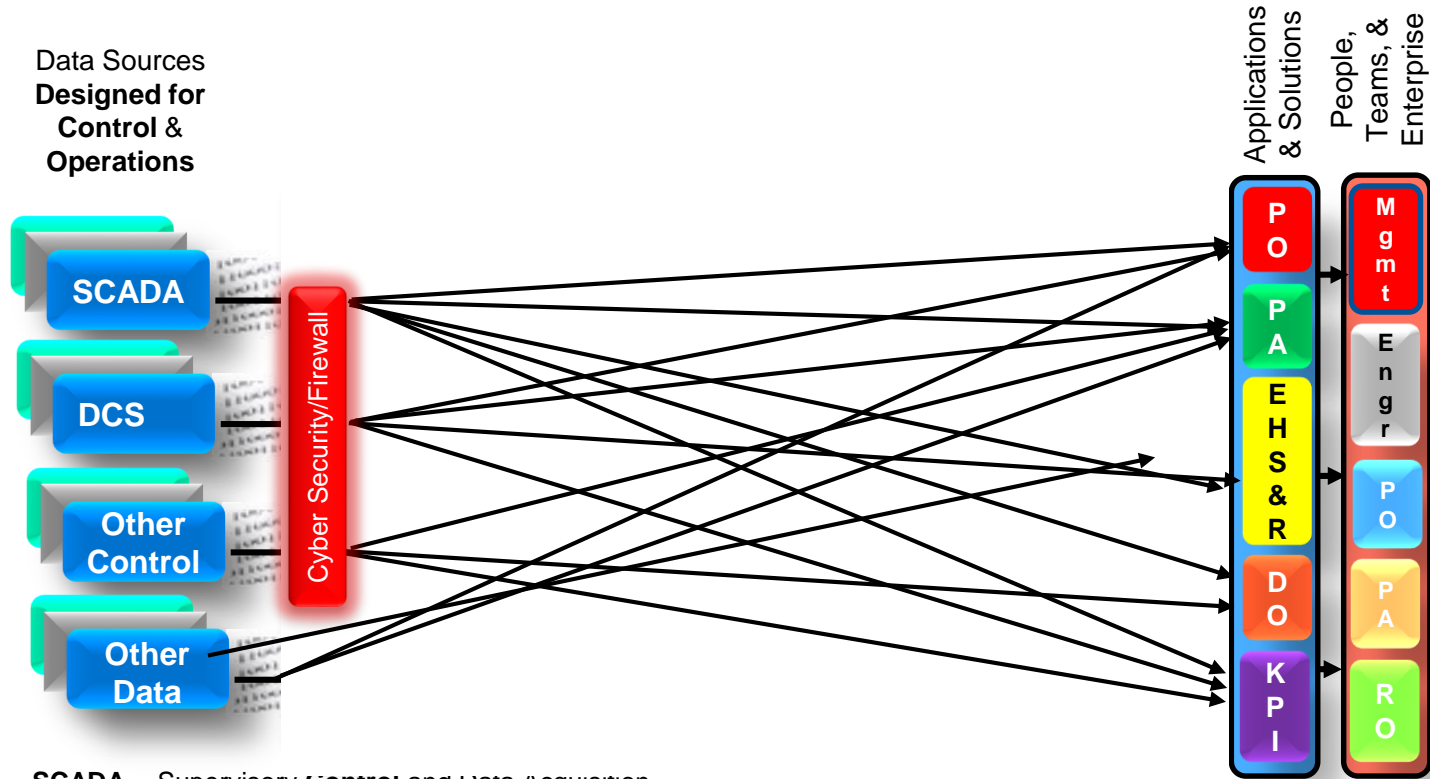


-  **Management**
-  **Production, Accounting, Completions**
-  **Engineering, EHSR**
-  **Automation, Construction, Drilling**
-  **Operators, Foremen, Optimization**

Current Data Flow



We Already have SCADA? – Executive Positioning



SCADA = Supervisory **C**ontrol and Data Acquisition

DCS = Distributed **C**ontrol System

Other **C**ontrol Systems = (PLCs) Programmable Logic **C**ontrollers, etc.



Noble's PI Project Highlight Reel

Noble's PI Project Highlight Reel

Business Problem

Limited functionality of data visualization and reporting tools
Limited amount of historical data available within SCADA systems

Tag based systems make data difficult to find

Inconsistency and inefficiency in the way wells are optimized by engineers

Staying emissions compliant with new Colorado State and federal regulations require minimal tank venting to atmosphere

Environmental group had limited insight into control system alarms, and consequently, safety and compliance concerns that might result

Lack of situational awareness due to the large scale of global operations

Technical Solution

Real-time data historization, visualization, and reporting (PI tags and PI Performance Equations, PI Interfaces & Connectors (UFL, OPC, etc.), ProcessBook displays, DataLink Reports)

Real-time data & information contextualization using AF

Gas lift well optimization using [PI Coresight displays and PI Analytics](#)

Calculating Flash Gas to Oil Ratio (FGOR) using [Asset Analytics](#)
Tank Pressure Monitoring using [Notifications](#)

Regulatory compliance tracking and reporting using [Event Frames + PI Coresight + PI DataLink](#)

Emergency response, routing, and geospatial situational awareness using the [PI Integrator for Esri ArcGIS](#)

E
v
o
l
u
t
i
o
n
↓

 = PI-Based Solutions

 = AF-Based Solutions



Best Practices - Creating an Enterprise Ecosystem for Noble's PI System

Best Practices – First Step



- **Rationalize and Ensure Standards are in Place:**
 - Documentation
 - Security
 - Backups
 - Exception and Compression
 - Interface Configuration
 - Tuning Parameters
 - Performance Monitoring with Notifications

- **Establish a COE, Training, and Certification Program**
 - **Do more with less**

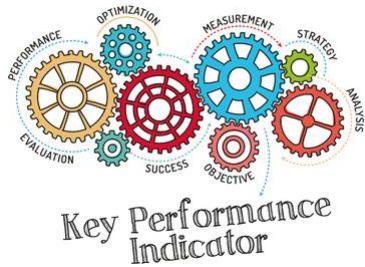


Olivier26 © 123rf.com

Best Practices – Executive Buy-In



Established **Enterprise AF Guidelines** and **Governance**;



- **Executive Governance body with Business Value KPIs**

Looking Ahead



- Journey to Geospatial Dashboards/Analytics
- More use of Asset Framework/Event Frame Use Cases
- Elevate awareness and strategic support for the PI System® at the executive level – reinforce with KPIs (generated in the PI System®) and business impact

Contact Information

Joe Hill

Joe.Hill@nbleenergy.com

PI Team Lead

Noble Energy



Vincent Witzel

Vincent.Witzel@cse-icon.com

Real Time Data Practice
Manager

CSE ICON



Questions

Please wait for the **microphone** before asking your questions



State your **name & company**

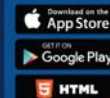
Please remember to...

Complete the Online Survey for this session

Download the Conference App for OSISOFT Users Conference 2017



- View the latest agenda and create your own
- Meet and connect with other attendees



HTML

search OSISOFT in the app store

<http://bit.ly/uc2017-app>

감사합니다

谢谢

Danke

Merci

Gracias

Thank You

ありがとう

Спасибо

Obrigado



Appendix

PI System® Used for Eliminating Spreadsheets

Using PI DataLink® to Automate old Spreadsheet...Good Start...

	A	C	D	E	F	G	H	I	J	K	L	M	O
1	Rohn State LD 09 10 Wells												
2	Well Name	Area	Tubing Size (ID)	Tubing Pressure (psi)	Casing Pressure (psi)	Gas Lift Injection Setpoint (MCFD)	Gas Lift Injection Meter (MCFD)	Gross Gas (Allocation Meter) (MCFD)	Net Gas (MCFD)	Critical Velocity (MCFD)	Over (+) or Under (-) Injecting (MCFD)	Producing Above Critical Rate?	Trends
3													
5	Rohn State LD09-63HN	D1	2.441	137.78	856.73	400	371.86	529.71	162.79	484.36	65.62	Yes	Rohn State LD09-63HN Coresight Display
6	Rohn State LD09-64-1HN	D1	2.441	139.43	795.85	400	397.85	642.04	153.47	508.80	13.95	No	Rohn State LD09-64-1HN Coresight Display
7	Rohn State LD09-64HN	D1	2.441	96.62	634.84	400	402.65	0.04	72.15	429.83	-120.39	No	Rohn State LD09-64HN Coresight Display
8	Rohn State LD09-65-1HN	D1	2.441	126.11	311.81	400	405.88	539.44	95.99	481.66	-10.34	No	Rohn State LD09-65-1HN Coresight Display
9	Rohn State LD09-65HN	D1	2.441	142.66	508.91	400	401.29	489.02	88.37	482.79	-8.75	No	Rohn State LD09-65HN Coresight Display
10	Rohn State LD09-66-1HN	D1	2.441	126.65	815.85	400	403.83	434.14	70.00	432.35	-8.43	No	Rohn State LD09-66-1HN Coresight Display
11	Rohn State LD09-66HN	D1	2.441	122.18	753.36	400	384.90	438.47	63.82	509.53	-7.67	No	Rohn State LD09-66HN Coresight Display
12	Rohn State LD09-67-1HN	D1	2.441	115.63	770.46	400	396.67	470.58	80.13	494.75	-18.36	No	Rohn State LD09-67-1HN Coresight Display
13	Rohn State LD09-67HN	D1	2.441	121.53	789.16	400	307.10	424.39	125.32	486.24	-24.07	No	Rohn State LD09-67HN Coresight Display
14	Rohn State LD09-68-1HN	D1	2.441	126.26	800.59	400	392.73	462.86	127.06	436.55	40.11	Yes	Rohn State LD09-68-1HN Coresight Display
15	Rohn State LD09-68HN	D1	2.441	130.10	798.56	400	392.57	432.76	73.74	490.39	26.87	Yes	Rohn State LD09-68HN Coresight Display
16	Rohn State LD09-69-1HN	D1	2.441	128.02	794.29	400	391.80	452.55	96.90	534.29	1.20	Yes	Rohn State LD09-69-1HN Coresight Display
17	Rohn State LD10-62HN	D1	1.995	169.14	738.34	300	305.86	640.56	331.41	329.93	265.06	Yes	Rohn State LD10-62HN Coresight Display
18	Rohn State LD10-63-1HN	D1	2.441	Good Data Flood Data Print: PI Point	PI Point			98.92	Calc Failed	Good Data Flood Data Print: PI Point	Calc Failed	Calc Failed	Rohn State LD10-63-1HN Coresight Display
19	Rohn State LD10-63HN	D1	1.995	185.18	861.81	300	271.29	733.71	425.05	402.05	333.02	Yes	Rohn State LD10-63HN Coresight Display
20	Rohn State LD10-64-1HN	D1	1.995	268.52	733.15	300	308.16	896.23	623.20	430.53	467.68	Yes	Rohn State LD10-64-1HN Coresight Display
21	Rohn State LD10-64HN	D1	1.995	260.51	781.95	300	313.26	978.87	672.07	439.70	538.65	Yes	Rohn State LD10-64HN Coresight Display
22	Rohn State LD10-65-1HN	D1	1.995	234.95	842.76	300	289.81	809.46	572.89	407.81	439.52	Yes	Rohn State LD10-65-1HN Coresight Display
23	Rohn State LD10-65HN	D1	1.995	311.62	891.87	350	199.61	345.59	243.81	291.24	250.23	Yes	Rohn State LD10-65HN Coresight Display
24	Rohn State LD10-66-1HN	D1	1.995	156.02	756.03	300	302.84	574.50	338.26	373.97	204.03	Yes	Rohn State LD10-66-1HN Coresight Display
25	Rohn State LD10-66HN	D1	1.995	194.20	848.45	300	297.08	797.06	540.77	384.70	416.53	Yes	Rohn State LD10-66HN Coresight Display
26	Rohn State LD10-67-1HN	D1	1.995	144.56	749.95	500	341.74	622.17	157.33	338.05	269.85	Yes	Rohn State LD10-67-1HN Coresight Display
27	Rohn State LD10-67HN	D1	1.995	147.04	760.82	300	309.22	622.17	351.10	351.16	256.74	Yes	Rohn State LD10-67HN Coresight Display
28	Rohn State LD10-68-1HN	D1	1.995	Good Data Flood Data Print: PI Point	PI Point			776.19	Calc Failed	Good Data Flood Data Print: PI Point	Calc Failed	Calc Failed	Rohn State LD10-68-1HN Coresight Display
29	Rohn State LD10-68HN	D1	1.995	146.57	679.52	300	305.24	559.23	272.10	346.81	201.99	Yes	Rohn State LD10-68HN Coresight Display
30	Rohn State LD10-69-1HN	D1	1.995	165.78	744.34	300	300.52	650.08	336.59	367.02	288.71	Yes	Rohn State LD10-69-1HN Coresight Display
31	*Tubing and Casing pressure are previous day's 24hr averages (12am-12am)												
32	*Critical Velocity is a previous day's 24hr average (12am-12am)												
33													

PI System® Used for Eliminating Spreadsheets (cont'd.)

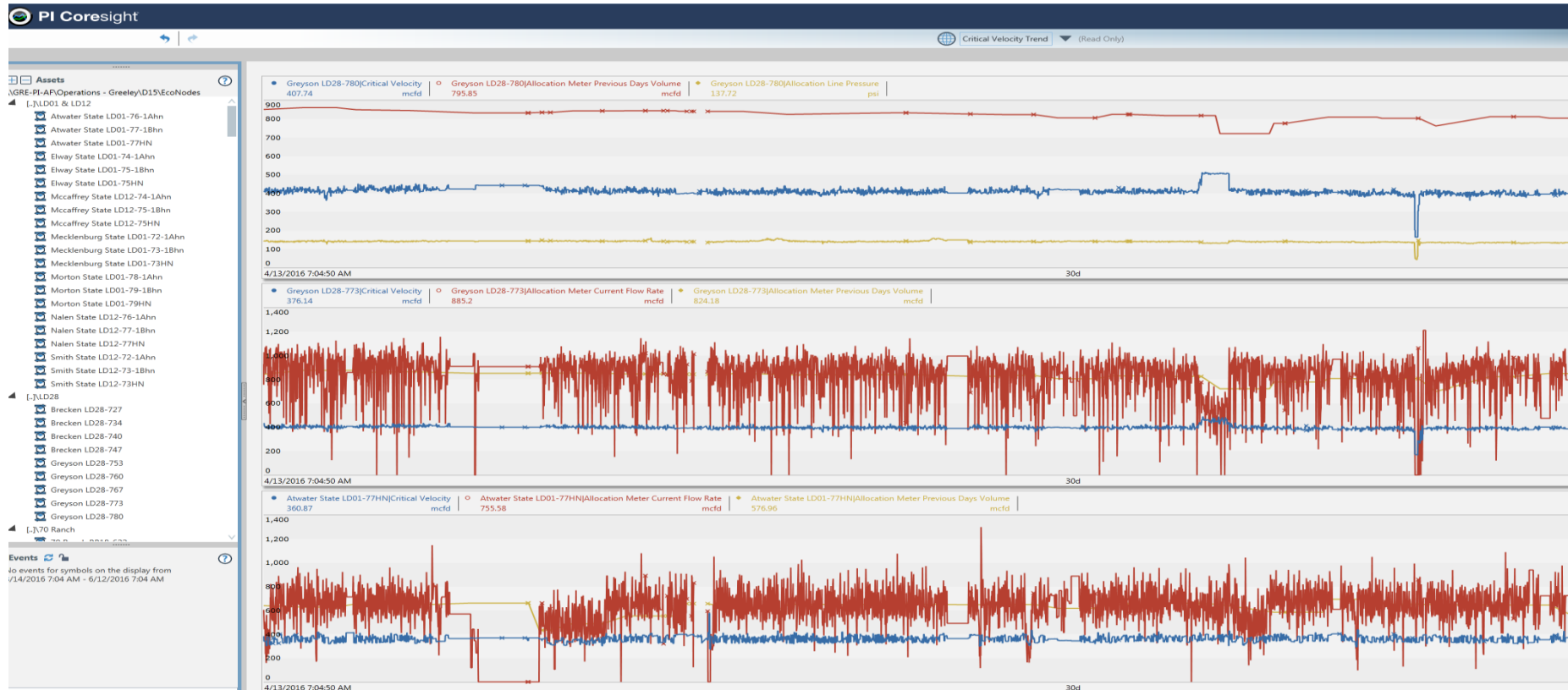
Using PI Coresight™ to **ELIMINATE Excel** all together from the equation

	Above Critical? No	Over Under Critical -159.75 mcf/d	Allocation Meter Cu 520.83 mcf/d	Critical Velocity 486.35 mcf/d	Gas Lift Injection 301.78 mcf/d	Injection Set Point 400 mcf/d
	Above Critical? Yes	Over Under Critical -42.592 mcf/d	Allocation Meter Cu 846.58 mcf/d	Critical Velocity 516.08 mcf/d	Gas Lift Injection 291.43 mcf/d	Injection Set Point 400 mcf/d
	Above Critical? Yes	Over Under Critical -170.67 mcf/d	Allocation Meter Cu 332.12 mcf/d	Critical Velocity 471.5 mcf/d	Gas Lift Injection 182.03 mcf/d	Injection Set Point 400 mcf/d
	Above Critical? No	Over Under Critical -147.54 mcf/d	Allocation Meter Cu 458.79 mcf/d	Critical Velocity 482.43 mcf/d	Gas Lift Injection 282.8 mcf/d	Injection Set Point 400 mcf/d
	Above Critical? No	Over Under Critical -63.856 mcf/d	Allocation Meter Cu 0 mcf/d	Critical Velocity 65.622 mcf/d	Gas Lift Injection 0 mcf/d	Injection Set Point 0 mcf/d
	Above Critical? Yes	Over Under Critical 44.696 mcf/d	Allocation Meter Cu 705.1 mcf/d	Critical Velocity 504.19 mcf/d	Gas Lift Injection 261.42 mcf/d	Injection Set Point 400 mcf/d
	Above Critical? No	Over Under Critical -92.636 mcf/d	Allocation Meter Cu 0 mcf/d	Critical Velocity 99.572 mcf/d	Gas Lift Injection 0 mcf/d	Injection Set Point 0 mcf/d
	Above Critical? No	Over Under Critical -977.98 mcf/d	Allocation Meter Cu 0 mcf/d	Critical Velocity Ave 977.98 mcf/d	Gas Lift Injection 0 mcf/d	Injection Set Point 0 mcf/d

Critical Velocity trends in PI Coresight™



Critical Velocity Visualization and Self Serve BI



PI Asset Analytics for Well Performance Calculations

General

Child Elements

Attributes

Ports

Analyses

Version

		Name	Backfilling
✓	fe	Casing Pressure Yesterday Avg	✓
✓	fe	Critical Velocity	✓
✓	fe	Critical Velocity Yesterday Avg	✓
✓	fe	Net Gas	✓
✓	fe	Over Under PACR	✓
✓	fe	PACR Yesterday Avg	✓
✓	fe	Tubing Pressure Yesterday A...	✓

Name:

Critical Velocity

Description:

Categories:

Analysis Type:

☒ Expression
 ☐ Rollup
 ☐ Event Frame Generation

Name	Expression	Value	Output Attribute
Ptbg	'Tubing Pressure'	117.94 psi	Map
dt	'Tubing Size'	2.441 in	Map
T	if BadVal('Allocation Meter Temperature') then 90 else 'Allocation Meter Temperature'	43.925 deg F	Map
Z	0.97	0.97	Map
p1	7	7	Map
ColemansCV	$4.434 * (((7.481 * p_1) - 0.0031 * (P_TBG))^{0.25}) / (0.0031 * P_TBG)^{0.5}) * (Pi() * 3.067 * (P_TBG) * (d_t^2) * 1000) / (576 * Z * (T + 460))$	473.57	Map
TurnersCV	$5.62 * (((7.481 * p_1) - 0.0031 * (P_TBG))^{0.25}) / (0.0031 * P_TBG)^{0.5}) * (Pi() * 3.067 * (P_TBG) * (d_t^2) * 1000) / (576 * Z * (T + 460))$	600.24	Map
CalculatedCV	if(P_TBG<1000)then(Colemans_CV)Else(Turners_CV)	473.57	Critical Velocity

Add a new expression

PI UFL .ini file for reading PLC datalogs FGOR

```

Date=
PIT4_Value=
RTD7_Value=
RTD1_Value=
RTD2_Value=
PIT1_Value=
ABB_Velocity_Value=
ABB_Flow_Value=
ABB_Temp_Value=
CM_Flow_Value=
CM_Density_Value=
CM_RTD_Value=
CM_Left_Value=
CM_Right_Value=
CM_Damp_Value=
CM_W_Flow_Value=
CM_W_DG_Value=
O_Dump_Po_Value=
RTD4_Value=
PIT5_Value=
RTD3_Value=
RTD15_Value=
RTD14_Value=
RTD13_Value=
RTD12_Value=
RTD11_Value=
RTD10_Value=
RTD9_Value=
RTD8_Value=
L11_Value=
PIT2_Value=
RTD6_Value=
PIT3_Value=
Fox1_Velocity_Value=
Fox1_Flow_Value=
Vane_Flow_Value=
Fox2_Velocity_Value=
Fox2_Flow_Value=
Fox2_Temp_Value=
RTD5_Value=
PIT6_Value=
Fox3_Velocity_Value=
Fox3_Flow_Value=
Fox3_Temp_Value=
Aux1_Value=
Time=
Aux2_Value=
Aux3_Value=
Aux4_Value=
Aux5_Value=

```

```

TagNameFinalTimeStamp = Date & " " & Time

TagNamePIT4 = "D15-" & PLC_Name & "-PIT4"
TagNameRTD7 = "D15-" & PLC_Name & "-RTD7"
TagNameRTD1 = "D15-" & PLC_Name & "-RTD1"
TagNameRTD2 = "D15-" & PLC_Name & "-RTD2"
TagNamePIT1 = "D15-" & PLC_Name & "-PIT1"
TagNameABB_velocity = "D15-" & PLC_Name & "-ABB_velocity"
TagNameABB_Flow = "D15-" & PLC_Name & "-ABB_Flow"
TagNameABB_Temp = "D15-" & PLC_Name & "-ABB_Temp"
TagNameCM_Flow = "D15-" & PLC_Name & "-CM_Flow"
TagNameCM_Density = "D15-" & PLC_Name & "-CM_Density"
TagNameCM_RTD = "D15-" & PLC_Name & "-CM_RTD"
TagNameCM_DG = "D15-" & PLC_Name & "-CM_DG"
TagNameCM_Left = "D15-" & PLC_Name & "-CM_Left"
TagNameCM_Right = "D15-" & PLC_Name & "-CM_Right"
TagNameCM_Damp = "D15-" & PLC_Name & "-CM_Damp"
TagNameCM_W_Flow = "D15-" & PLC_Name & "-CM_W_Flow"
TagNameCM_W_DG = "D15-" & PLC_Name & "-CM_W_DG"
TagNameO_Dump_Po = "D15-" & PLC_Name & "-O_Dump_Po"

```

.INI File

A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T
A760255	Preserved Liquids Denatg	RTD1	RTD2	RTD3	RTD4	RTD5	RTD6	RTD7	RTD8	RTD9	RTD10	RTD11	RTD12	RTD13	RTD14	RTD15	RTD16	RTD17	RTD18
Sequence	Date and Time	Single Flow	Single Flow	Single Flow	Single Flow	Single Flow	Single Flow	Single Flow	Single Flow	Single Flow	Single Flow	Single Flow	Single Flow	Single Flow	Single Flow	Single Flow	Single Flow	Single Flow	Single Flow
1	5/13/2016 12:20:07	59.31373	82.84495	66.90128	169.7578	-0.0078793	0	3369363	61.07891	0	0.7289537	73.94302	1.385329	0.6237285	0.6091298	0	3369363	0	3369363
2	5/13/2016 12:20:08	59.31373	82.84495	66.90128	169.7578	-0.0078793	0	3369363	61.07891	0	0.7289537	73.94302	1.385329	0.6237285	0.6091298	0	3369363	0	3369363
3	5/13/2016 12:20:09	59.31373	82.84495	66.90128	169.7578	-0.0078793	0	3369363	61.07891	0	0.7289537	73.94302	1.385329	0.6237285	0.6091298	0	3369363	0	3369363
4	5/13/2016 12:20:10	59.31373	82.84495	66.90128	169.7578	-0.0078793	0	3369363	61.07891	0	0.7289537	73.94302	1.385329	0.6237285	0.6091298	0	3369363	0	3369363
5	5/13/2016 12:20:11	59.31373	82.84495	66.90128	169.7578	-0.0078793	0	3369363	61.07891	0	0.7289537	73.94302	1.385329	0.6237285	0.6091298	0	3369363	0	3369363
6	5/13/2016 12:20:12	59.31373	82.84495	66.90128	169.7578	-0.0078793	0	3369363	61.07891	0	0.7289537	73.94302	1.385329	0.6237285	0.6091298	0	3369363	0	3369363
7	5/13/2016 12:20:13	59.31373	82.84495	66.90128	169.7578	-0.0078793	0	3369363	61.07891	0	0.7289537	73.94302	1.385329	0.6237285	0.6091298	0	3369363	0	3369363
8	5/13/2016 12:20:14	59.31373	82.84495	66.90128	169.7578	-0.0078793	0	3369363	61.07891	0	0.7289537	73.94302	1.385329	0.6237285	0.6091298	0	3369363	0	3369363
9	5/13/2016 12:20:15	59.31373	82.84495	66.90128	169.7578	-0.0078793	0	3369363	61.07891	0	0.7289537	73.94302	1.385329	0.6237285	0.6091298	0	3369363	0	3369363
10	5/13/2016 12:20:16	59.31373	82.84495	66.90128	169.7578	-0.0078793	0	3369363	61.07891	0	0.7289537	73.94302	1.385329	0.6237285	0.6091298	0	3369363	0	3369363
11	5/13/2016 12:20:17	59.31373	82.84495	66.90128	169.7578	-0.0078793	0	3369363	61.07891	0	0.7289537	73.94302	1.385329	0.6237285	0.6091298	0	3369363	0	3369363
12	5/13/2016 12:20:18	59.31373	82.84495	66.90128	169.7578	-0.0078793	0	3369363	61.07891	0	0.7289537	73.94302	1.385329	0.6237285	0.6091298	0	3369363	0	3369363
13	5/13/2016 12:20:19	59.31373	82.84495	66.90128	169.7578	-0.0078793	0	3369363	61.07891	0	0.7289537	73.94302	1.385329	0.6237285	0.6091298	0	3369363	0	3369363
14	5/13/2016 12:20:20	59.31373	82.84495	66.90128	169.7578	-0.0078793	0	3369363	61.07891	0	0.7289537	73.94302	1.385329	0.6237285	0.6091298	0	3369363	0	3369363
15	5/13/2016 12:20:21	59.31373	82.84495	66.90128	169.7578	-0.0078793	0	3369363	61.07891	0	0.7289537	73.94302	1.385329	0.6237285	0.6091298	0	3369363	0	3369363
16	5/13/2016 12:20:22	59.31373	82.84495	66.90128	169.7578	-0.0078793	0	3369363	61.07891	0	0.7289537	73.94302	1.385329	0.6237285	0.6091298	0	3369363	0	3369363
17	5/13/2016 12:20:23	59.31373	82.84495	66.90128	169.7578	-0.0078793	0	3369363	61.07891	0	0.7289537	73.94302	1.385329	0.6237285	0.6091298	0	3369363	0	3369363
18	5/13/2016 12:20:24	59.31373	82.84495	66.90128	169.7578	-0.0078793	0	3369363	61.07891	0	0.7289537	73.94302	1.385329	0.6237285	0.6091298	0	3369363	0	3369363

Data log File

Example of the Power of PI AF: Calculation of FGOR

Developed Practice to Calculate the Flash-Gas-to-Oil-Ratio (FGOR) / A. Mandel

The application of a FGOR value (ft³ of gas/bbl of liquids) to total oil production provides an estimate of total gas production. FGOR values vary with the crude oil production rate, change with the extent of reservoir depletion and may become erratic at certain critical flow rates (e.g., due to slug flow conditions, reciprocating pumping actions, gas breakthrough in the reservoir, and other effects).

Consider the following process flow diagram of a typical legacy site, containing one HP-separator, one 300-bbl storage tank (12' x 15') and one burner:

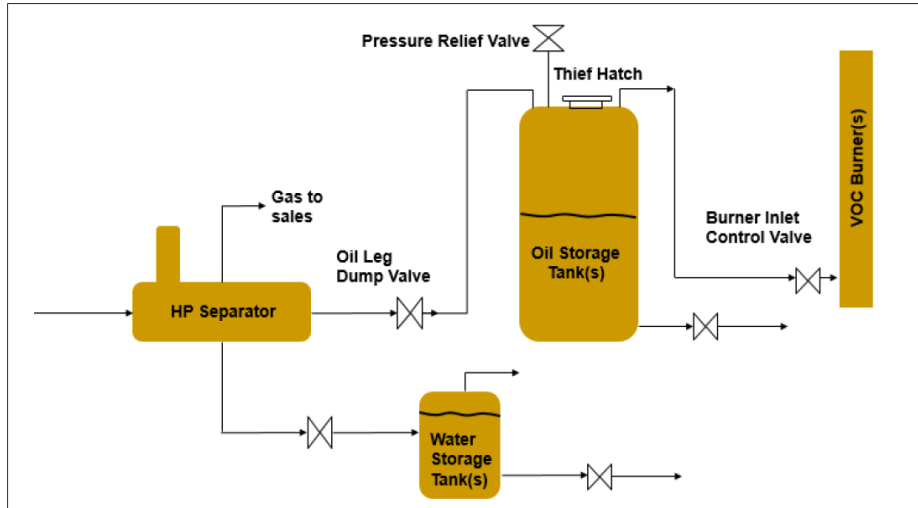
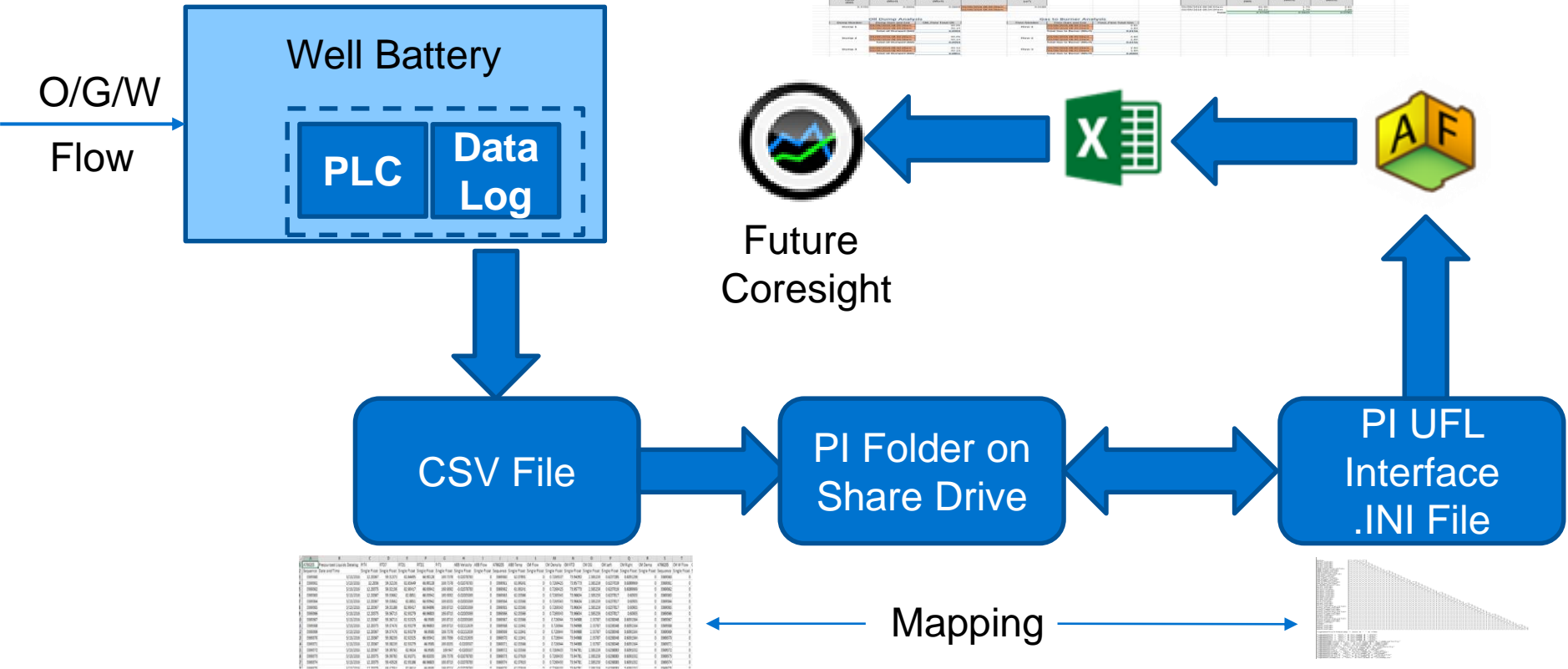


Fig. 1 – Process flow diagram of a hypothetical site

Solution (case 2 - flow of flash gas down the pipe to the VOC burner):

- Head Space volume = $50\% * \pi * \frac{(12ft)^2}{4} * 15 ft = 848.23 ft^3$
- Calculate number of moles of gas (at the tank) at the start of the well cycle (above ambient pressure):
 a. $n_i = \frac{848.23 ft^3}{35.3144621 ft^3/m^3} * 5 \frac{oz}{in^2} * 430.922223 \frac{Pa}{\frac{oz}{in^2}} * \frac{mol \cdot K}{8.3144 Pa \cdot 299.82K} = 20.76 mol$
- Calculate number of moles of gas (at the tank) at the end of VOC burner cycle (above ambient pressure):
 a. $n_f = \frac{848.23 ft^3}{35.3144621 ft^3/m^3} * 2 \frac{oz}{in^2} * 430.922223 \frac{Pa}{\frac{oz}{in^2}} * \frac{mol \cdot K}{8.3144 Pa \cdot 298.15K} = 8.35 mol$
- Calculate total number of moles generated from flash = $20.76 - 8.35 = 12.41$ moles
- Calculate volume of generated vapor from flash:
 a. $V = 12.41 mol * \frac{8.3144 m^3 \cdot Pa}{mol \cdot K} * \frac{273.15K}{101325 Pa} * \frac{35.3144621 ft^3}{m^3} = 9.822 scf$
 b. Convert to actual conditions: $V = 9.822 scf * \frac{101325 Pa}{84993.72 Pa} * \frac{298.15K}{273.15K} = 12.78 acf$
- Subtract the volume calculated in (5) from the Fox Flow reading = $200 - 12.78 = 187.21 acf$
- Total volume of feed entering the tank = $5.5 gal/dump * 5 dump/cycle = 27.5 gal/cycle$
- Convert total feed volume to bbl = $27.5 gal/cycle * 42 gal/bbl = 0.65 bbl/cycle$
- Calculate FGOR in acf/bbl = $187.21/0.65 = 288.027 acf/bbl$

FGOR System Overview



Effect of PI Notifications

GOAL

Develop a process to **stay compliant** with newly introduced Colorado emissions regulations



CHALLENGE

New Colorado State regulations require minimal tank venting to atmosphere

We need to:

- Quickly dispatch repair teams
- Remediate in order to minimize fines

SOLUTION

Developed method to gather tank data and notify EHS&R

We built a solution including

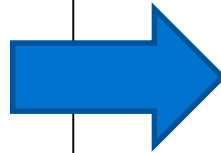
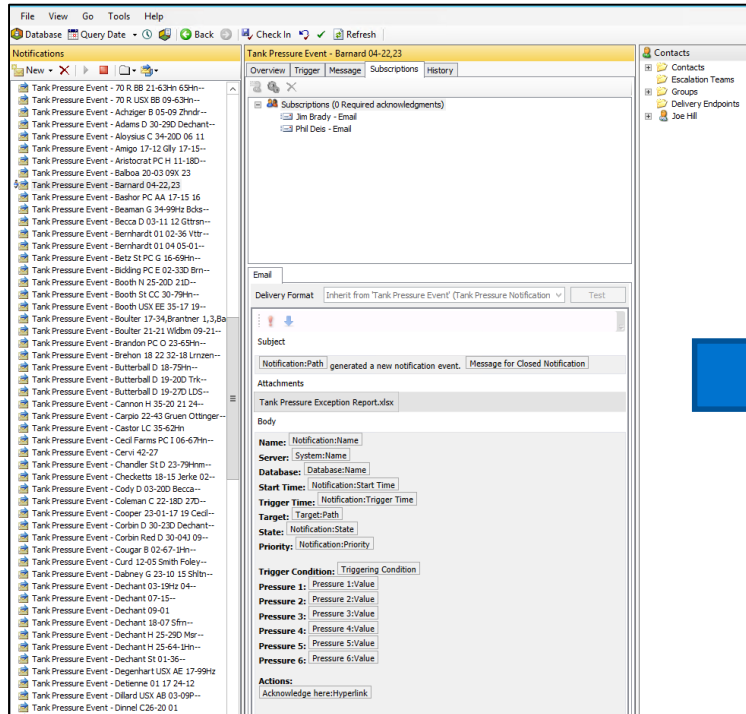
- UFL Interface
- Notifications

RESULTS

EHS&R is able to respond quickly to field issues and resolve them much quicker

- Staying compliant with the state
- Keeping our emissions lower in the process

Effect of PI Notifications (cont'd.)



Improving Situational Awareness Using Event Frames

GOAL

Raise **visibility** of alarm conditions outside of Operations to **improve the situational awareness** of Noble's Environmental, Health, Safety & Regulatory (EHS&R) group.



CHALLENGE

EHS&R had little, to no insight into control system alarms

- No direct SCADA access
- Consequently, unaware of safety and compliance concerns that might result

SOLUTION

Developed reports and displays to raise EHS&R level of awareness

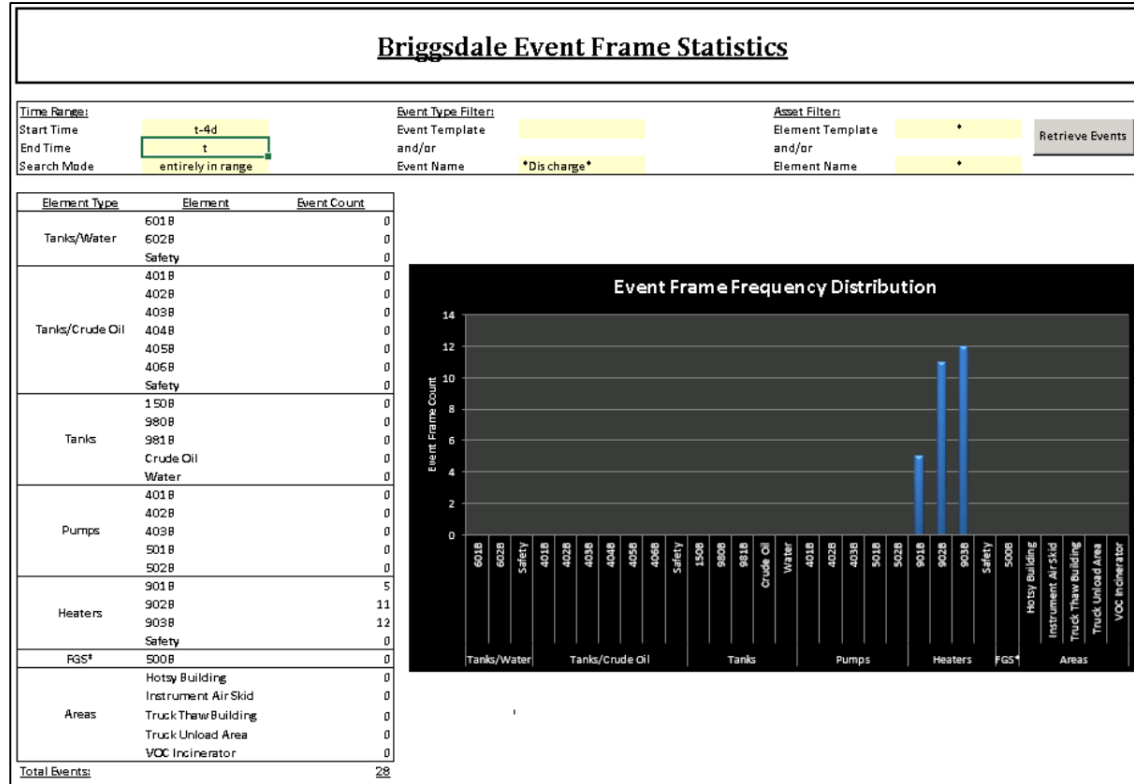
- Asset Analytics to generate Event Frames for use in PI DataLink® and PI Coresight™
- EHS&R trained to interpret reports and displays

RESULTS

EHS&R is able to understand the scale of alarms being triggered in the field without needing to access a SCADA system

- ~2,800 EFs generated, including temperature, level, and pressure alarms.
- EHS&R can be proactive about alarm mitigation

Improving Situational Awareness Using Event Frames (cont'd.)



Operational Workflow Improvement using PI Integrator for Esri ArcGIS™

GOAL

Improve the efficiency of business workflows and situational awareness for Noble's upstream operations



CHALLENGE

Noble Energy has thousands of offshore and onshore assets worldwide but, no single visualization tool to tie together asset data, real-time data and weather feeds.

This compromises the ability to:

- Route personnel to remote locations
- Respond to inclement weather
- Respond to emergency situations
- Ensure compliance of service providers

SOLUTION

Combine real-time data from the PI System and other sources, such as weather feeds with traditional asset data

Interactive real-time maps with

- Vehicles
 - Weather Radar
 - Asset Management
- using the PI Integrator for Esri ArcGIS and Esri ArcGIS web maps

RESULTS

A single standard visualization tool to view remote asset status, asset production rates and weather data in a geographical context.

- Many sources of disparate data
- Map can be configured to reveal as much or as little information as needed at each zoom level.

PI Integrator for Esri ArcGIS™ Demo

