



Welcome to the Age of **Smart Iron**

How technology innovation is driving change in the marine industry

Presented by

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OSIsoft. USERS CONFERENCE 2017







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HOW TECHNOLOGY INNOVATION IS DRIVING CHANGE IN THE MARINE INDUSTRY

OSIsoft Users Conference 2017

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THE GLOBAL MARKET IS CHANGING

World's largest taxi company

...owns no taxis

Huge accommodation provider

Airbnb

...owns no real estate

Retailer more valuable than Walmart

Allbaba ...has no inventory

Mega communication companies

...own no telecom infrastructure

World's largest movie house

...owns no cinemas

Fastest growing lenders

...have no actual money

INDUSTRIAL AND MARINE SECTORS ARE ALSO CHANGING

MARINE SECTORS ARE ALSO CHANGING

WHO IS CATERPILLAR

WHERE WE ARE COMING FROM



3 MILLION

MACHINES & ENGINES OPERATING GLOBALLY

WHERE ARE WE GOING











CAT CONNECT

TO OUR CUSTOMERS ASSETS CAT AND NON-CAT



Machines & Sensors



Expert Advisors

Intelligent analytics



HOW SHIPOWNERS AND OPERATORS WILL BENEFIT



Reduce operating & maintenance costs



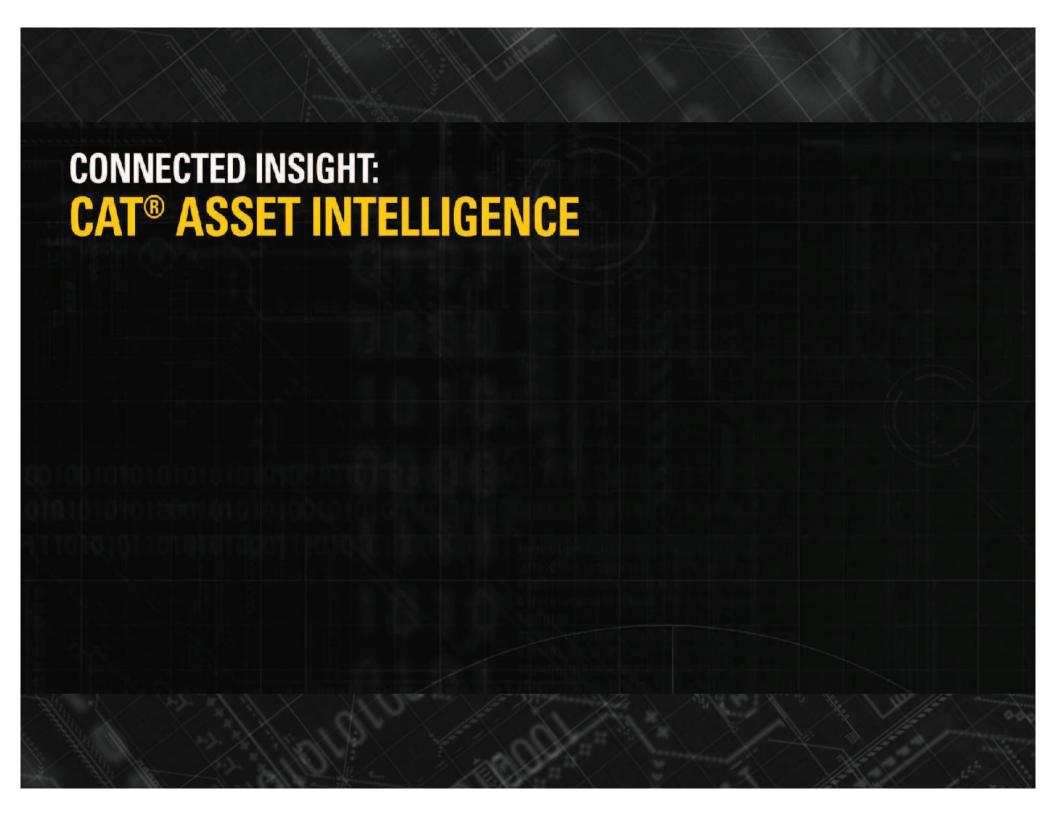
Optimize performance & efficiency

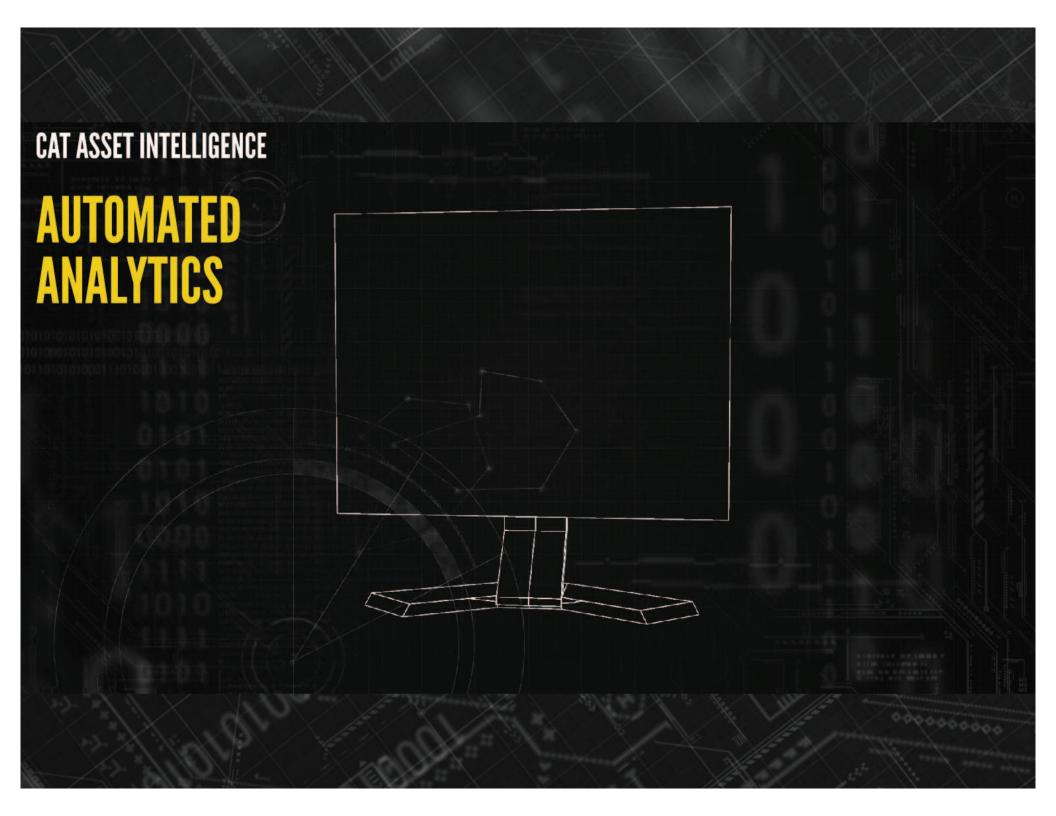


Reduce safety & compliance risk









INCREASED OVERALL PERFORMANCE

More knowledge, higher visibility, wider perspective, seeking excellence, improving quality, using remote monitoring

Don't just fix it, improve & optimize it

Fix it before it breaks

Planned

Maintenance

Condition Based
Maintenance &
Operations

Don't fix it, delay the fix

Fix it after it breaks

Corrective

Maintenance

Regression

Run til Failure Short term budget Survival Overtime heroes
Breakdowns
Reactive

Predict-Plan-Schedule
No surprises
Competitive
Avoid failures
Organized

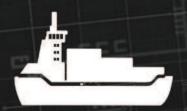
Value Focus
Shared vision
Best in class
Competitive advantage
Business growth
Optimization

Most organizations fall within this range





AVOID FAILURES & OPTIMIZE RELIABILITY



INCREASE VESSEL & EQUIPMENT EFFICIENCY

CRUISE SHIP EXAMPLE



Cruise ship with large diesel engines 5000+ sensors onboard

CAT AI & PI

Onboard PI server integrated with automation system (PI Connectors)
Cat Asset Intelligence integrated with onboard PI server
Shore PI server at Caterpillar
Coresight used for visualizations



Engine Lube & Fuel System Dashboard



Ship Engine Details Dashboard

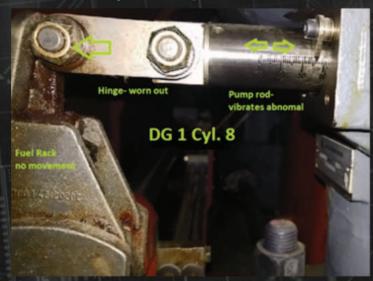
		XHSCHOOL ME1		ME3	ME4
	***************************************	499 rpm	Orpin	499 грл	O rpm
	Distract	39 %		36 %	
	THE PARK	Diesel	Diesel	Diesel	Diesel
	-	348 0	66 0	354 °C	
	-	286.00000 A	VO timeaut*	291.00000	A I/O Timeout A
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	Present Control	6.00000 kW	I/O Timeout at	5.00000 sv	I/O Timeout xx
	Terra e	•		•	
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CASE STUDY PREDICT FUEL LINKAGE FAILURE



Analytics identifies a cylinder with temperatures increasing at a much greater rate than other cylinders.

Visual inspection confirmed problem: Fuel rack linkage damaged, causing abnormal vibrations and cylinder temperature variations.



Future failure avoided: \$10,000 cost Avoid unscheduled maintenance

CASE STUDY INLAND RIVER TUG PREDICTED ENGINE FAILURE Cat Asset Intelligence analytics identified potential fuel pump failure





CASE STUDY PREDICTED ENGINE FAILURE

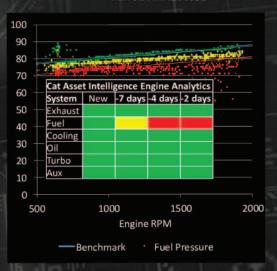
Cat Asset Intelligence analytics identified potential fuel pump failure

Raw data typically available



Potential problem not addressed by onboard crew - failure still occurred, resulting in repair costs and downtime.

CAT ASSET INTELLIGENCE ANALYTICS

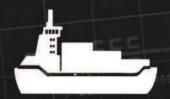


Avoiding failure: \$35K savings
Minimized downtime & reduced repair costs





AVOID FAILURES & OPTIMIZE RELIABILITY



INCREASE VESSEL & EQUIPMENT EFFICIENCY



RoRo vessels, Fuel is 70%+ of costs

CASE STUDY OPTIMZE HULL CLEANING

Marine growth increases hull resistance, significant fuel cost driver

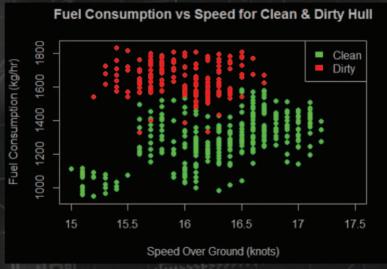
Environmentals make analysis difficult - typically practice is time based scheduling

CASE STUDY OPTIMZE HULL CLEANING

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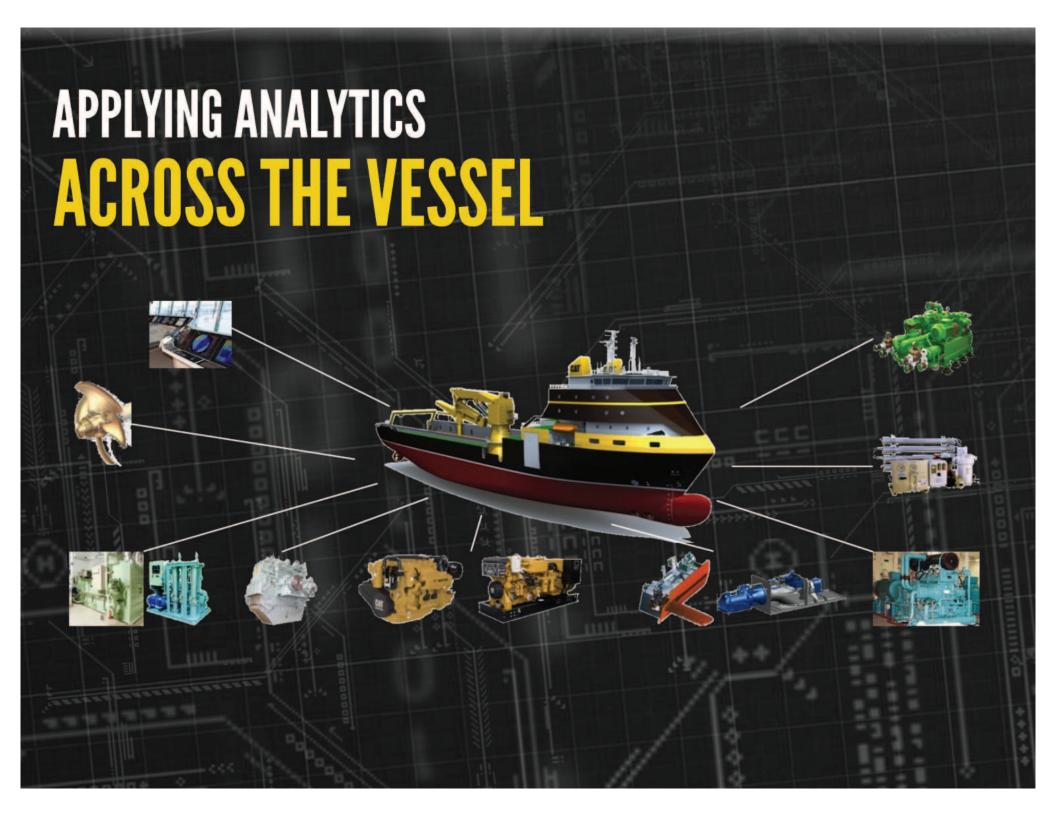
Environmentals make analysis difficult - typically practice is time based scheduling

Used R & weka to account isolate for hull condition impact Configured Asset Intelligence for continuous analysis



Using data analytics to shift to optimal / condition based cleaning:

\$450K+ per vessel



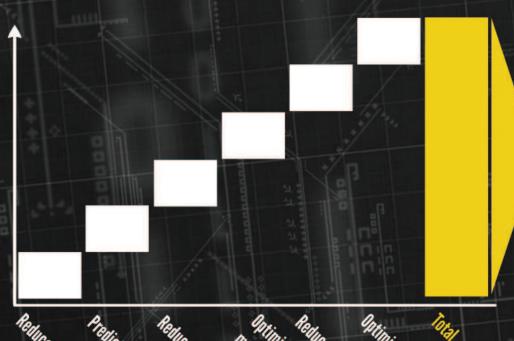




Raw Data from Sensors & Machines Cat Asset Intelligence analytics applied to create usable information

Seemless integration with systems such as Computerized Maintenance Management Systems (CMMS)





Examples of Value

Harbor Tug

\$230K

Container RoRo \$400K

Cruise

\$1.5M

Caterpillar Inc

Cat Asset Intelligence

COMPANY and GOAL

Caterpillar is bringing value-add digital solutions and services to our customers globally, by using data & analytics to avoid failures, reduce operating costs, be more efficient and reduce risk.







CHALLENGE

Ship owners and operators are looking for how they can use technology to reduce cost, fuel and risk

- · Different & legacy data sources, Cat & 3rd party, many OEMs
- · Wide range of data uses cases
- · Remote operating environments
- · Limited technical expertise onboard

SOLUTION

Apply automated analytics from Cat Asset Intelligence to provide actionable advisory services

- · PI Servers, PI Connectors, PI Coresight
- · Variety of ship types: Cruise, Defense, Ferry, Cargo, Tug
- Onboard & Shore Analytics
- Asset & Enterprise use cases

RESULTS

\$200K - \$1.5M+ in value from analytics & expert advisory services through avoided failures, less downtime & reduced fuel burn

- 1-10% reduction in fuel burn. sometimes equating to \$100K+ annual savings
- · Failures avoided with potential costs of \$10-100K per incident
- Unplanned downtime reduced



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Questions

Please wait for the microphone before asking your questions

State your name & company

Please remember to...

Complete the Online Survey for this session



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