

Enabling Business Transformation with the PI System: The DCP 2.0 Journey

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DCP Midstream - Who We Are



- We provide the full range of midstream services
 - Gas gathering, compression, treating, and processing
 - Natural gas liquid (NGL) production and fractionation
 - Condensate recovery
 - Transportation, storage and sale of residue gas, NGL and propane
- One of the largest U.S. natural gas processing companies
- One of the largest U.S. producers of NGLs
- One of the largest NGL pipeline operators

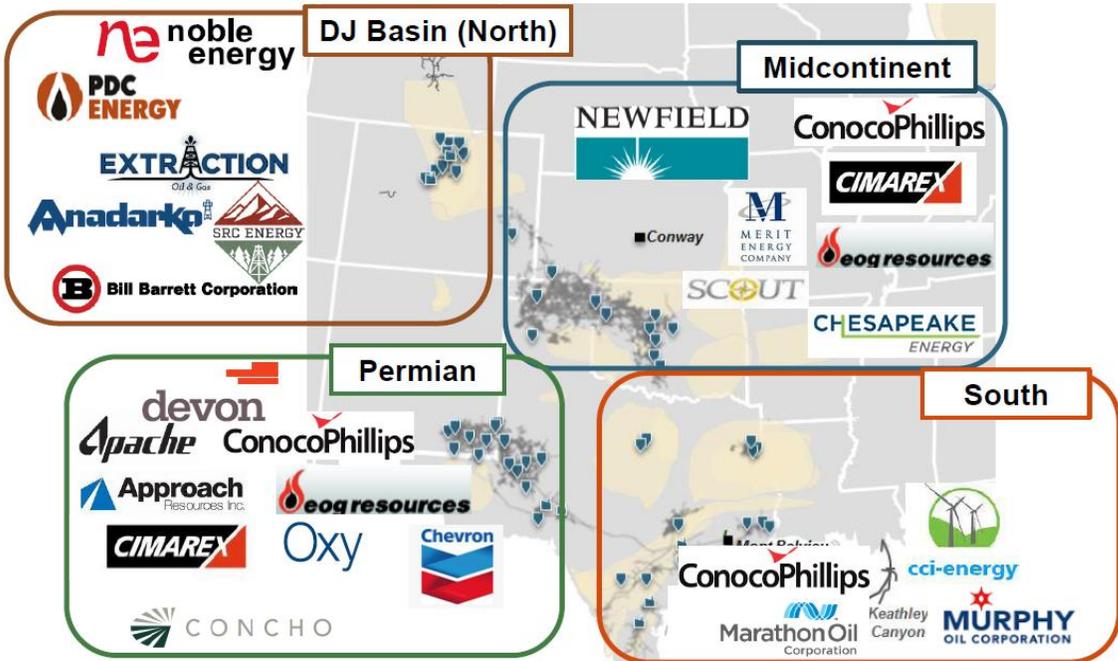
Fast Facts

- 61 Gas Plants
- 57,000 Miles of gathering PL
- >400 Booster Stations
- 1400+ Compression Units
- 1M+ gathering system HP
- >42,000 meters
- 4,500 miles NGL PL

Through our *DCP 2020* strategic framework, DCP is committed to being sustainable in any market environment

Who are DCP's customers?

Strong Producer Customers in Key Basins

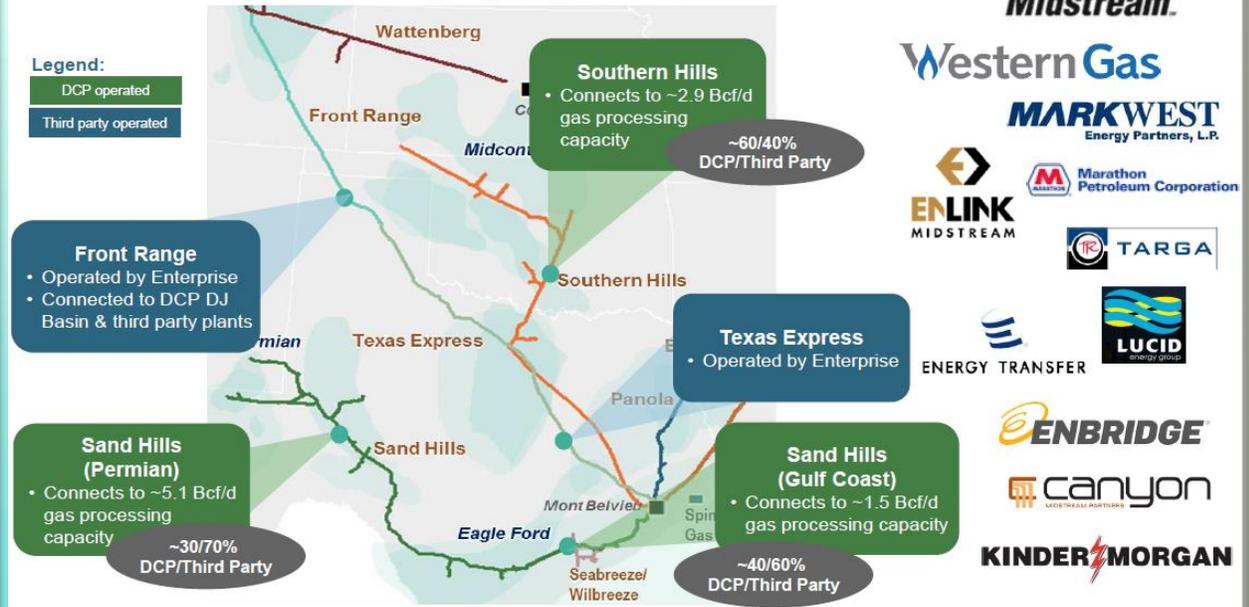


Volume and margin portfolio supported by long term agreements with diverse high quality producers in key producing regions

NGL Pipeline Customers



Customer centric NGL pipeline takeaway... providing open access to premier demand markets along the Gulf Coast and at Mont Belvieu



NGL pipelines backed by plant dedications from DCP and third parties with strong growth outlooks

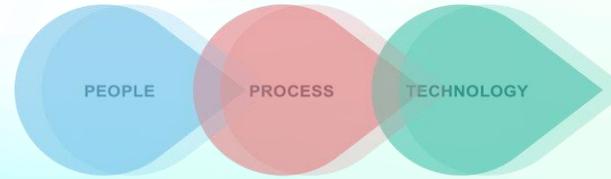
Recognition of OT Data & Information as Strategic Asset

Genesis & Vision

The initial conceptualization of DCP 2.0 and digital transformation emerges from the changing state of the industry

Transformation

Achieve operational excellence through



Delivering business solutions and ROI

Leadership & Innovation

Industry leader and disruptor with the people, processes, and technologies needed for rapid innovation and adaptation



2015

2016

2017

2018

Beyond...

Foundation & Focus

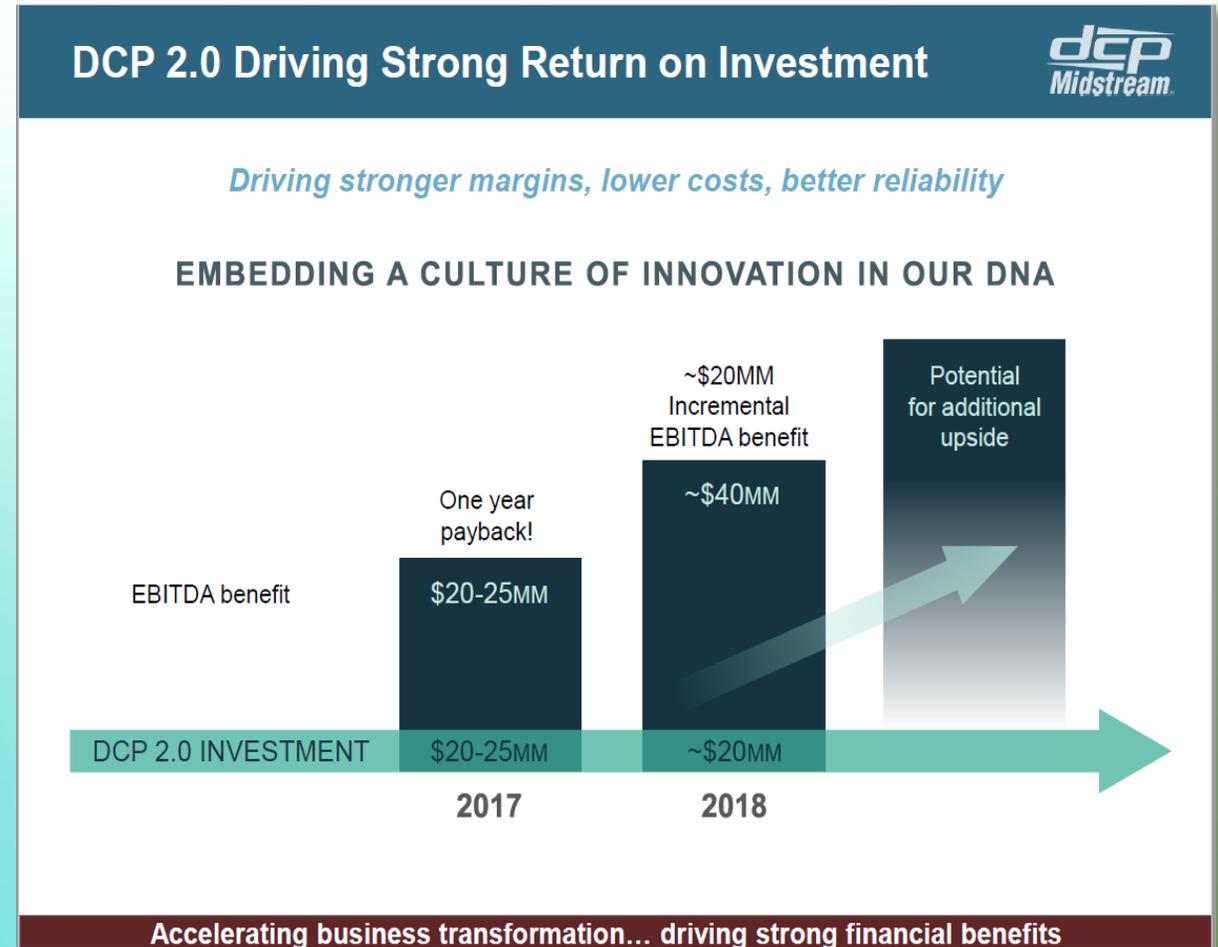
Set the foundation for transformation through learning, growth and a focus on people, process and technology

Acceleration

Rapid refinement, integration, and extension of transformational solutions conceived, built and delivered

Delivering Disruptive & Transformative Business Value

- \$20MM-25MM investment in 2017
- ~1 year Payback!
- Projected incremental \$20MM EBITDA in 2018
- Continuing to drive EBITDA impact 2020+



Developing Digital Solutions: Accomplishments



Imagine DCP



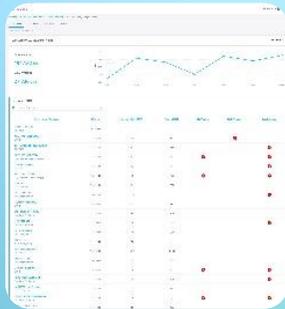
Workplace



Tanks



Operator Rounds



Customer Dashboard



Blowdown App



L&U App



Performance Dashboard

Experience Design
Established

Customer Obsessed

Agile Methodology
defined and adopted

Tech Stack architected,
built and implemented

Data Foundations - Embracing the Challenge

We need a deep understanding of our operational data in context, transformed into information and knowledge, but:

- Our existing data architecture was focused on process control and operations, with analytics and reporting almost an after-thought
- There was no centralized and normalized set of operational data across the company
- Multiple versions of the “same data” emailed in spreadsheets to multiple parties

To get our operational data house in order, we deployed an enterprise-wide PI System

Why OSIsoft, the PI System, and the EA?

- **Key Considerations:**

- Performance, Scalability, Reliability, and Security (cyber & data)
- Integration with other systems
- Rapid deployment
- Keeping control systems (DCS and SCADA) focused on control
- Keeping up with ever evolving technological changes
- Empowerment & innovation
- Self sufficiency



- **Strong OSIsoft and the PI System Value proposition:**

- Enterprise OT infrastructure – agnostic, scalability, performance, reliability
- Analytics platform
- Cyber/data security & governance
- World class support - Account manager, NOC, Tech Support, Company
- PI System community – large E&P customer base

To rapidly attain DCP2020 Strategy, Vision, & Value, we chose an Enterprise Agreement

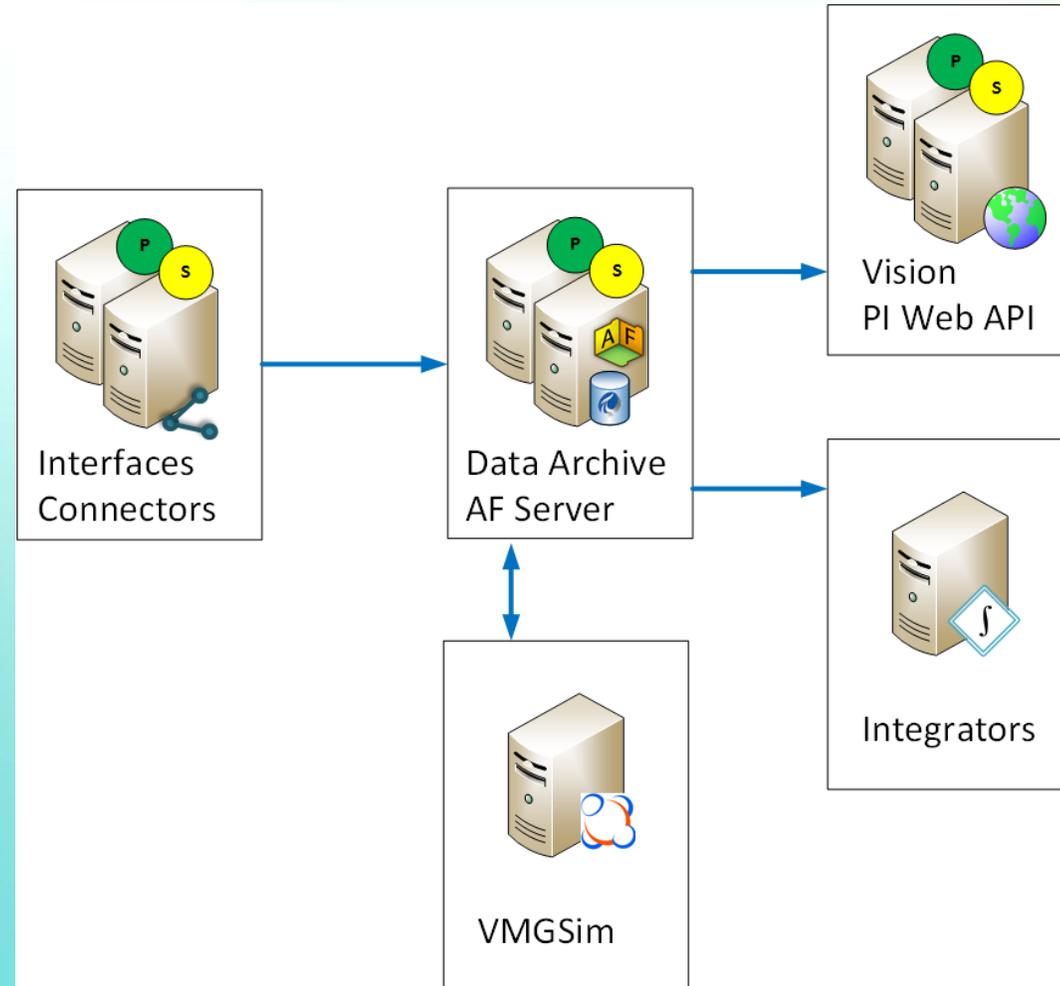
Our Approach to Rapid Implementation & Value



- 1. Hybrid PI AF Jump Start & SME Training with EA KO Meeting:**
 - ✓ Naming conventions – Element, category, attributes, expression syntax, etc.
 - ✓ PI AF structure, architecture & integration with SCADA/DCS/IT Systems
 - ✓ PI AF governance - SMEs guide, product team implement, PI Team provides standardization & QA
- 2. Leveraged Enterprise Agreement – COE, EPM, rapid stand up of PI System**
- 3. Rapid, agile method, heavy use of PI AF/PI Vision Templates**
 - ✓ Deployment team worked on 2 parallel tracks: data connections/tag creation and product development
- 4. Formation of in-house PI Team augmented with OSIsoft COE and SIs**
- 5. EA Governance – Parallel Leadership teams, Executive Sponsors, KPIs, quarterly leadership team meetings**

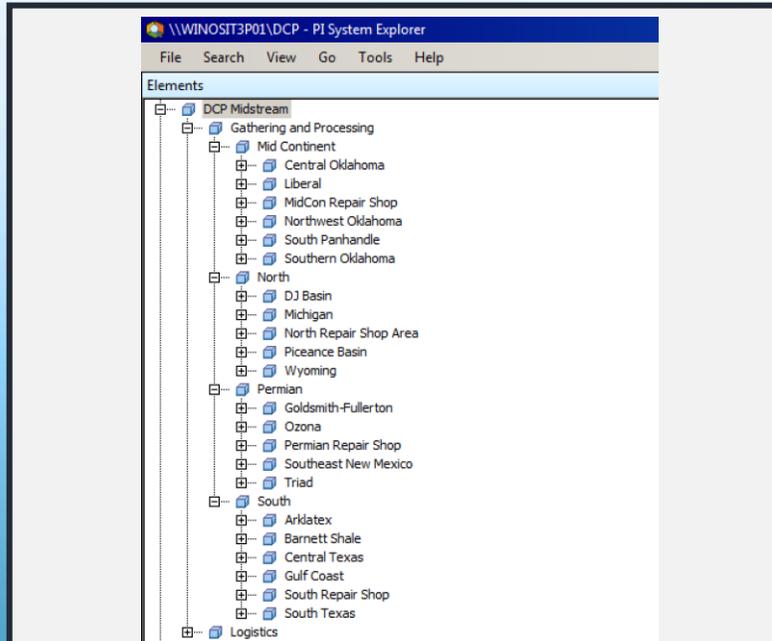
PI System Enterprise Data Flow

- **Plant DCS** (OPC, RDBMS, FXBAIS)
- **Wonderware SCADA** (OPC, RDBMS)
- **Allegro** – Market Prices (RDBMS)
- **Windrock Spotlight** (Connector for UFL)
- **VMGSim** (OPC – bidirectional data flow)
- **ACI Compression Modeling**
(custom utility – bidirectional data flow)
- **Current local temperature** (custom utility)
- **FlowCal** - Volumes and GC (RDBMS)
- **SkyBitz** – remote tank monitoring (UFL)
- **ALS** – lab tests of oil samples (UFL)
- **SolarWinds** – network equipment status (Connector for UFL)
- **FieldSquared** – Operator rounds (custom utility and UFL)



DCP Midstream PI System Development

Building the Tools for Reliability



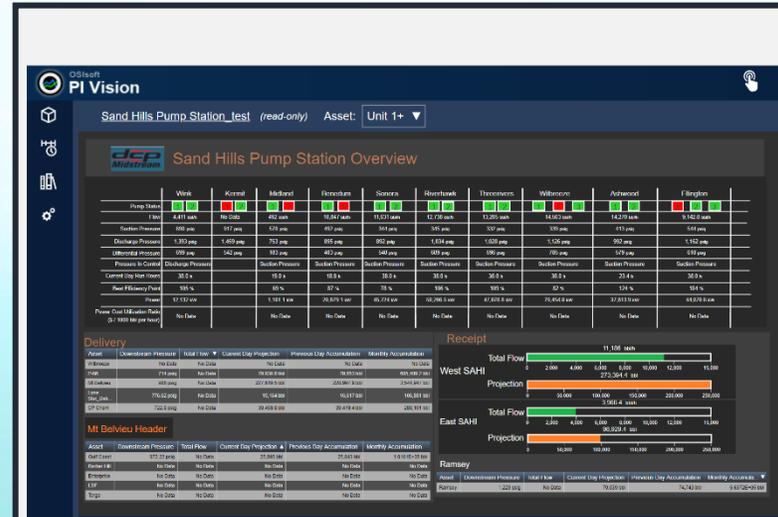
PI Asset Framework (PI AF)

Develop Hierarchy of Gas Plant, Compressor Station, Pipeline Assets

Organization of Data Into Useful Sets

Templates for Scalability

Translation/Integration With Other Business Systems



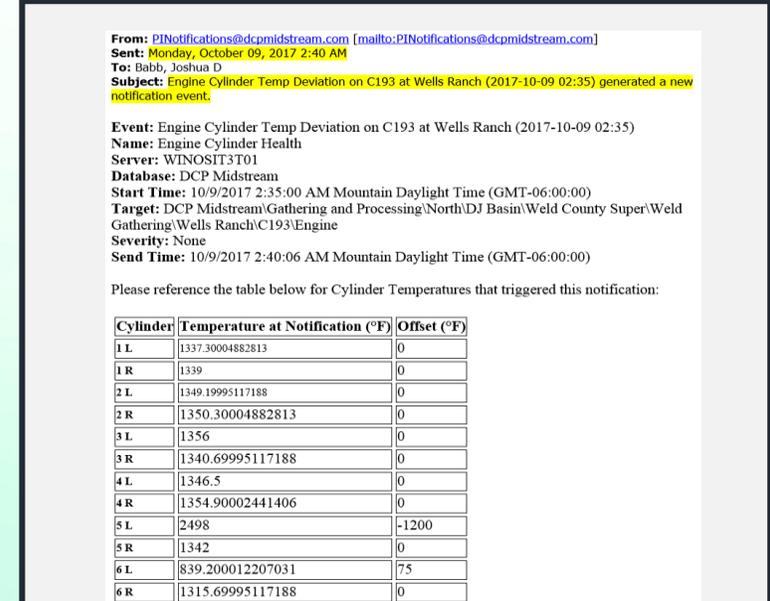
PI Vision

Dashboards for Operational Monitoring

Multiple Sources of Data Combined Into Single View

Pair Analytics w/Real-Time Values

Single Point Access Across Organization



PI Alerts & PI Notification

24/7 Monitoring & Communication of Anomalies

Failure Detection, Efficiency Monitoring, Work Mgmt.

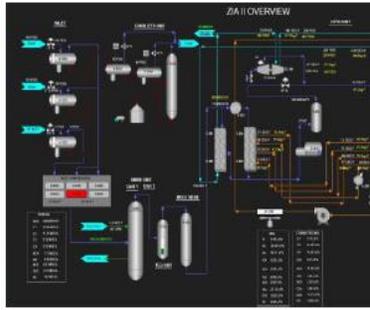
Improve Operational Awareness

Eliminate "Digging" for Issues

Business Transformation In Action: Operations of the Future - Now

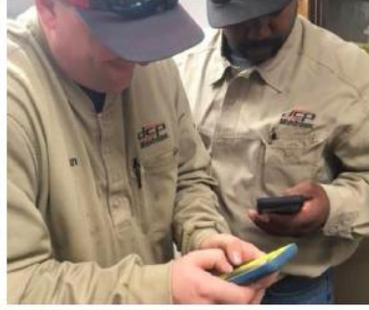
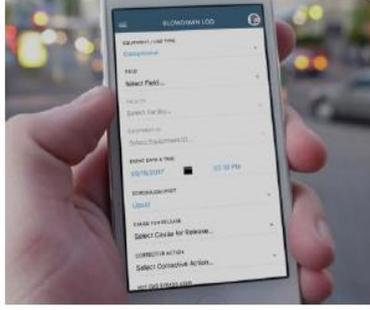
- People, Process & Technology
- The PI System and PI AF underpins the ICC and associated apps & solutions
- Energy Lab rapidly develops digital solutions using PI System data and infrastructure as key technology stack component

Integrated Collaboration Center (ICC) the operations of the future



- ICC ties multiple data sources, including SCADA, engineering data, contracts, real-time market prices, financial systems, KPIs and daily theoretical margins
- Facilitates real-time decisions... driving asset optimization throughout the full business value chain
- 30 of 61 plants currently on the ICC platform... remaining by the end of 2018

Business Solutions



- Energy Lab rapidly develops digital solutions, including apps, to automate, streamline and digitize work streams
- Deployed 12 solutions to optimize workflow, automate processes, improve compliance, reduce costs and solve employee and customer pain points
- Now accelerating additional solutions throughout operations, commercial and corporate functions

~50 employees dedicated to DCP 2.0

Higher margins

Significant cost savings

Tens of thousands of reduced work hours

Better reliability and safety

Culturally transforming the way we work through process optimization and digitization

ICC Rapid Standup & Transition



ICC moved to 23rd Floor in Denver HQ

Construction Begins for new ICC

2017

EA Kick Off Meeting & PI AF Jump start/SME training
Rapid Rollout of PI System Infrastructure

Initial ICC begins
4 Gas Plants on-boarded in ICC

1st ICC Coordinator hired

1st Full Regional Rollout

First of Month (FOM) Targeting Alignment coordination begins from ICC

Began Integrated Engineering support

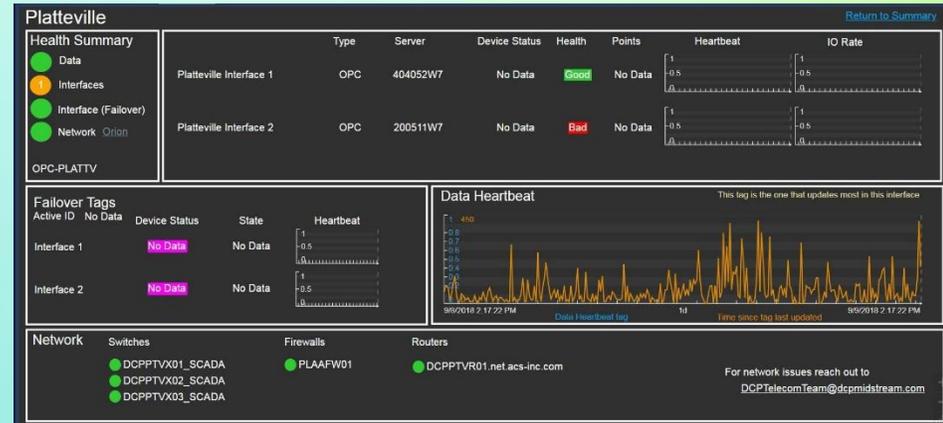
Begin Super System Integration

6 ICC Coordinators driving integrated decisions

35 Total Gas Plants supported by the ICC, includes 6 frac plants

Begin Gas Control Standup

2019



The Integrated Collaboration Center (ICC)

Business Transformation In Action: Not just Operations



Integrated Landing Page to Navigate Gas Routing Portal is Company Overview and Path to all Tools

OSIsoft PI Vision | Gas Routing Portal | Ad Hoc Display | ONEupelli | ?

Gas Routing Portal | User Guide | Support

GIS Solutions | Utilities

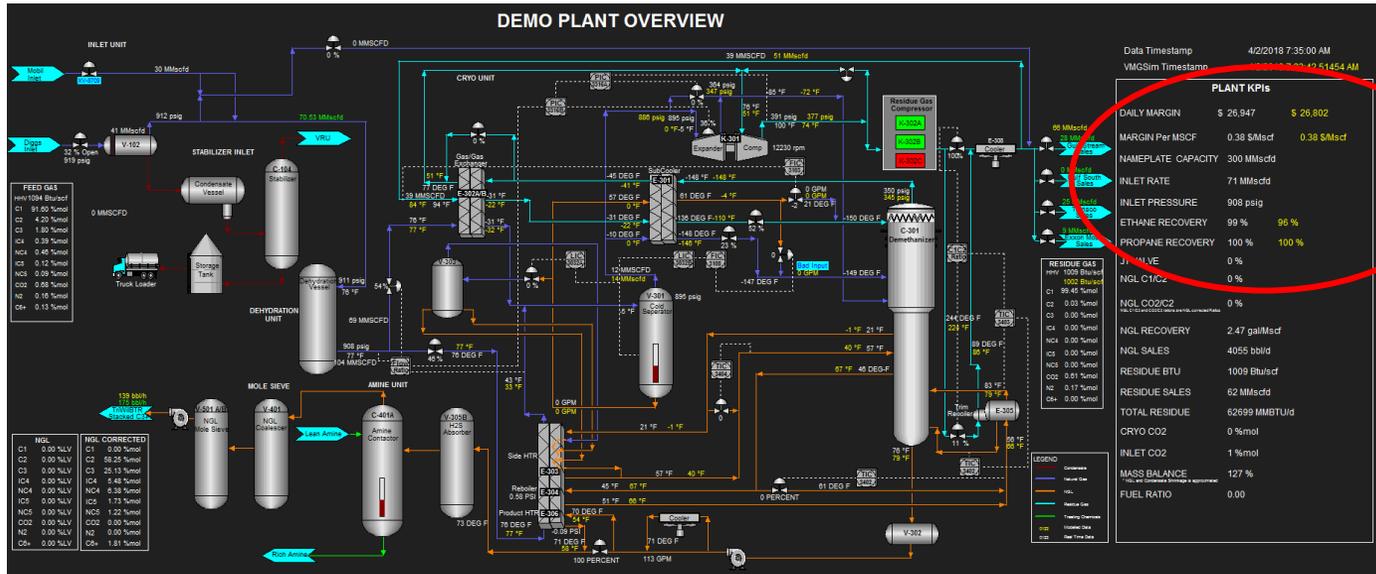
- GIS Application | GIS Dashboard | GIS Map | Wellhead Dashboard
- Booster Status | Plant Screens | Performance Dashboard | Interface Health

Region	Inlet Flow Rate (MMscfd)	Plants
Permian	740	SENM (284 MMscfd): Artesia, Eunice, Linam Ranch, Zia II Goldsmith-Fullerton (149 MMscfd): Fullerton, Goldsmith Triad (131 MMscfd): Pegasus, Rawhide, Roberts Ranch Ozona (176 MMscfd): Ozona Gas, Sonora Plant, Southwest Ozona Gas
Mid Continent	1,163	SCOK (393 MMscfd): Chitwood, Fox Plant, Kingfisher, Mustang Plant, Okarche, Sholem Northwest Oklahoma (124 MMscfd): Cimarron, Mooreland Liberal (533 MMscfd): Ladder Creek Plant, National Helium, Sherman South Panhandle (113 MMscfd): Rock Creek
North	1,346	DJ Basin (988 MMscfd): Greeley, Lucerne, Lucerne 2, Mewbourn, Mewbourn 3, OConnor, Platteville, Roggen, Spindle Michigan (199 MMscfd): Antrim Plant, Turtle Lake Plant, Warner Plant Piceance Basin (159 MMscfd): Anderson Gulch Plant
South	1,250	Arkatex (477 MMscfd): East Texas Barnett Shale (19 MMscfd): Black Diamond Plant Gulf Coast (137 MMscfd): Mobile Bay, Beaumont, Port Arthur Plant South Central Texas (617 MMscfd): Eagle, Giddings, Goliad, Wilcox, Gulf Plains Main

9/9/2018 5:57:53 AM | 8h | Now | 9/9/2018 1:57:53 PM

Real Time Operational & Financial Targets

Using Operational, Process Simulation and Financial Data to Optimize Plant Performance



DAILY MARGIN	\$ 26,947	\$ 26,802
MARGIN Per MSCF	0.38 \$/Mscf	0.38 \$/Mscf
NAMEPLATE CAPACITY	300 MMscfd	
INLET RATE	71 MMscfd	
INLET PRESSURE	908 psig	
ETHANE RECOVERY	99 %	96 %
PROPANE RECOVERY	100 %	100 %

CHALLENGE

- Plant operation is **dependent on many factors**
 - Feed Composition,
 - Operating Mode
 - Plant and Equipment Design
- Optimized operating conditions were not readily available** in real time
- Incremental value of operating at optimal conditions was unknown**

SOLUTION

- Linking process simulations to PI data & layers of analytics to provide operating targets**
- Financial info linked** to current operating and theoretical data provides **current and potential value**
- Real time** optimized operating and financial data provide **definitive targets for operators**

RESULTS

- More accurate, consistent and reliable plant operations** provides significant margin improvement
- Quantifying impact of sub-optimal operation allows **effective prioritization of plant maintenance and small capital projects**
- Visibility to plant capability, current status and associated value is **fundamental to ICC operation**

Tracking Plant Downtime and Causes

Event Frames, Notifications and Reason Codes to Improve Plant Reliability

Event Frame Template: Plant Down

Add... Evaluate

Name	Expression	True for	Severity
Start triggers			
StartTrigger1	'.\Inlet Liquids Handling Unit Plant Inlet Total Flow' < 'Plant Uptime Minimum Flow'	1 hours	Warning

Scheduling: Event-Triggered Periodic

Period: 00h 05m 00s, Offset: 00h 01m 00s [Configure](#)

OSIsoft PI Vision

Plant Down

All Unacknowledged Events
Regardless of event time

Event Name	Asset	Start Time	End Time	Duration	Reason	Acknowledged By	Acknowledgement
Mobile Bay Plant is down	MOBILE BAY	4/9/2018 9:36:00 AM	In Progress	2h 22m			Acknowledge

Acknowledged Events
Within Time Period Selected

Event Name	Asset	Start Time	End Time	Duration	Reason	Acknowledged By	Acknowledgement
Eunice Plant is down	EUNICE	3/23/2018 7:06:00 PM	4/8/2018 2:39:52 PM	13d 19h	Other Communication	ONE jpell	Acknowledged
Cimarron Plant is down	CIMARRON	4/1/2018 1:56:00 PM	4/3/2018 9:36:00 AM	1d 19h	Unplanned Field	ONE LWilliams	Acknowledged
Giddings Plant is down	GIDDINGS	4/2/2018 12:16:00 PM	4/2/2018 3:46:00 PM	3h 30m	Other Communication	ONE jpell	Acknowledged

4/2/2018 11:58:32 AM 7d Now 4/9/2018 11:58:32 AM

High Pressure Field Status

Violations of Set Points are Notes for Easy Identification

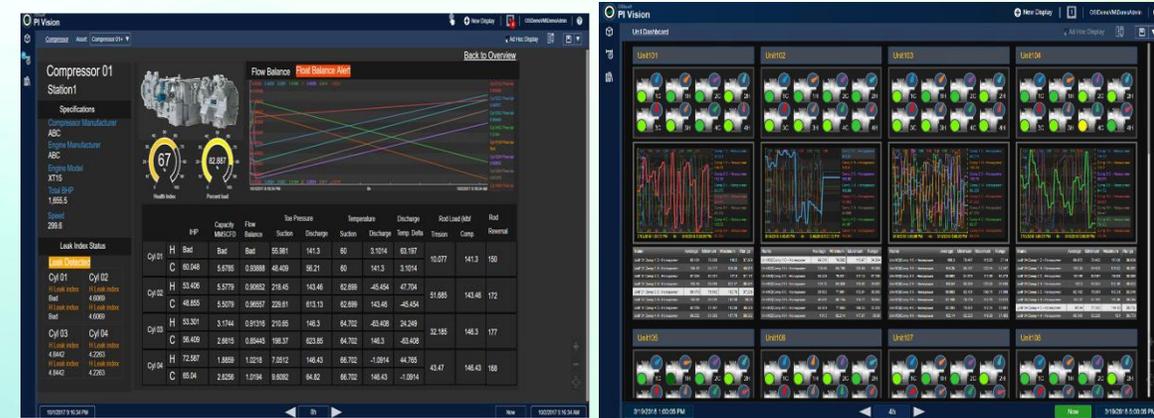
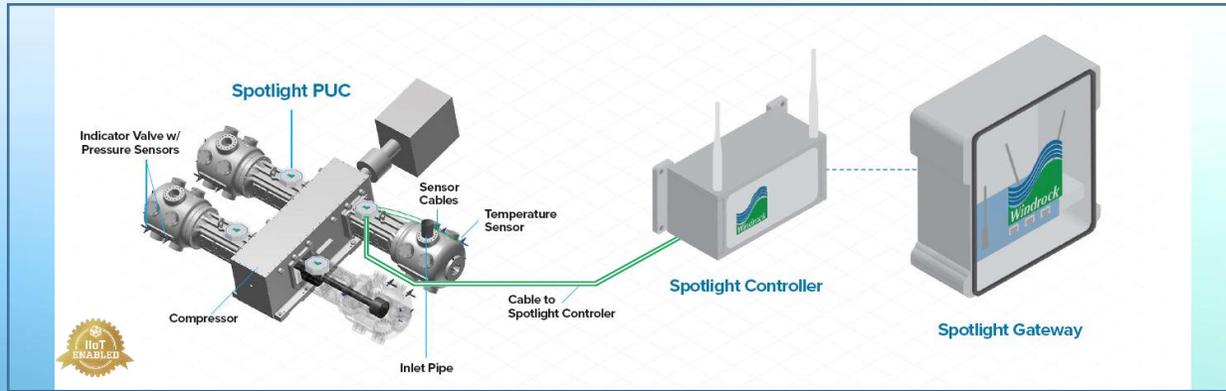


IIOT Enabled Advance Machinery Analytics

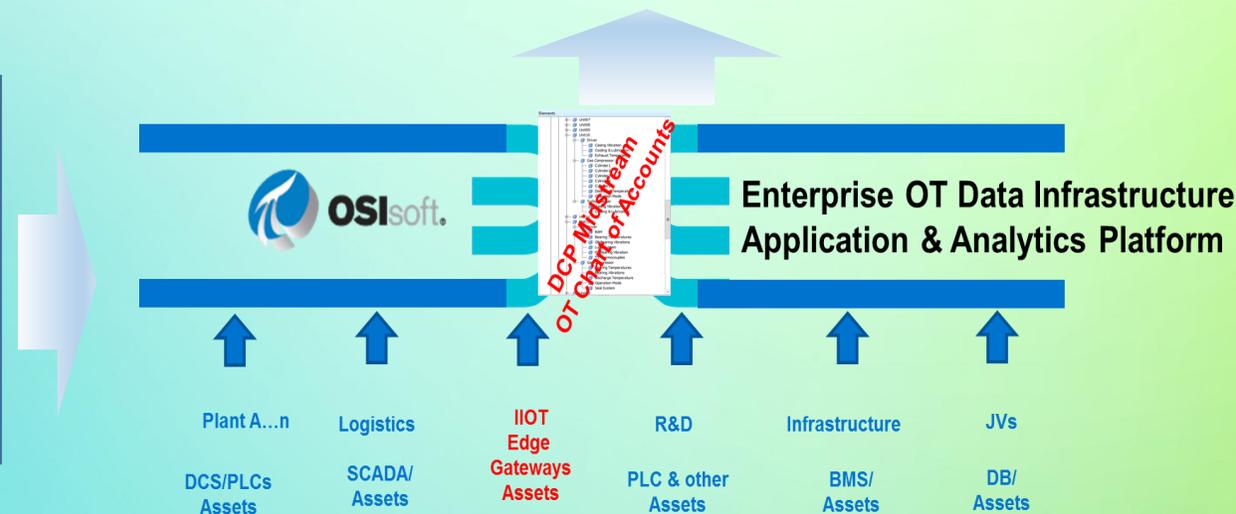
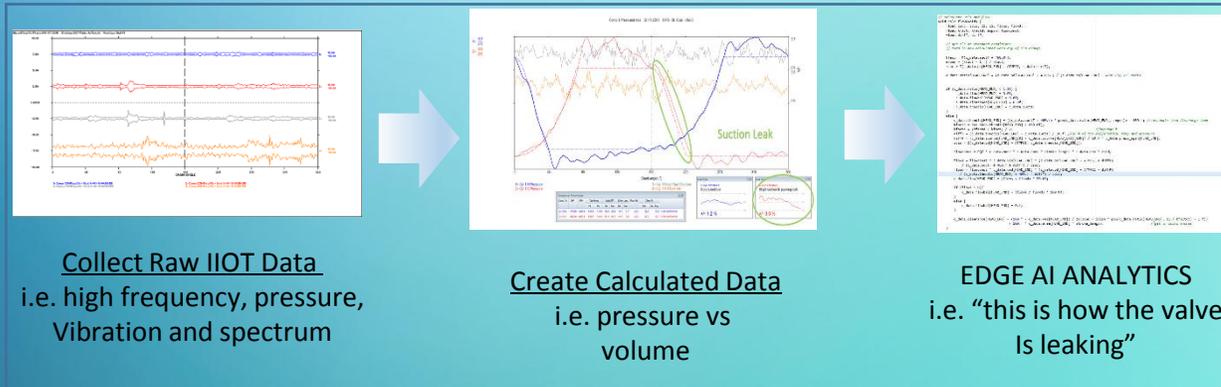


Spotlight Site Installation = 2 hrs
 IIOT sensory inputs that augments existing
 SCADA/PLC inputs in the PI System

Integrate with the PI System for Complete
 Cause and Effect Analytics via PI AF and PI Analytics
 Embed Windrock specialized analytics displays into PI Vision



From Data to specialized Analytics (Cloud based)



Data & Trends for Condition Based Maintenance

PI Trends & PI Analytics to Maximize Component Life & Value



Case Study: Real-time Trending and Immediate Notification to Monitor and Respond to Equipment Condition



From: PINotifications@dcpmidstream.com [mailto:PINotifications@dcpmidstream.com]
Sent: Monday, October 09, 2017 2:40 AM
To: Bobby, Joshua D
Subject: Engine Cylinder Temp Deviation on C193 at Wells Ranch (2017-10-09 02:35) generated a new notification event!

Event: Engine Cylinder Temp Deviation on C193 at Wells Ranch (2017-10-09 02:35)
Name: Engine Cylinder Health
Server: WINDOSIT3101
Database: DCP Midstream
Start Time: 10/9/2017 2:35:00 AM Mountain Daylight Time (GMT-06:00:00)
Target: DCP Midstream/Gathering and Processing/North/DJ Basin/Weld County Super/Weld Gathering/Wells Ranch/C193/Engine
Severity: None
Send Time: 10/9/2017 2:40:06 AM Mountain Daylight Time (GMT-06:00:00)

Please reference the table below for Cylinder Temperatures that triggered this notification:

Cylinder	Temperature at Notification (°F)	Offset (°F)
1 L	1337.30004882813	0
1 R	1339	0
2 L	1349.19995117188	0
2 R	1350.30004882813	0
3 L	1356	0
3 R	1340.69995117188	0
4 L	1346.5	0
4 R	1354.90002441406	0
5 L	2498	-1200
5 R	1342	0
6 L	839.200012207031	75
6 R	1315.69995117188	0



CHALLENGE

- Historically used a control system-based monitoring (i.e. alarms and shut downs on small set of parameters)
- Limited advanced warning capability

SOLUTION

- Compression Health Monitoring Team Developed Standardized Tools and Analyses using Operational Data to Monitor Equipment & Improve Reliability
- PI Vision & Notifications to Trend + Flag Abnormal Operating Conditions
- Groups use PI to expand + customize monitoring beyond initial “centralized” tools

RESULTS

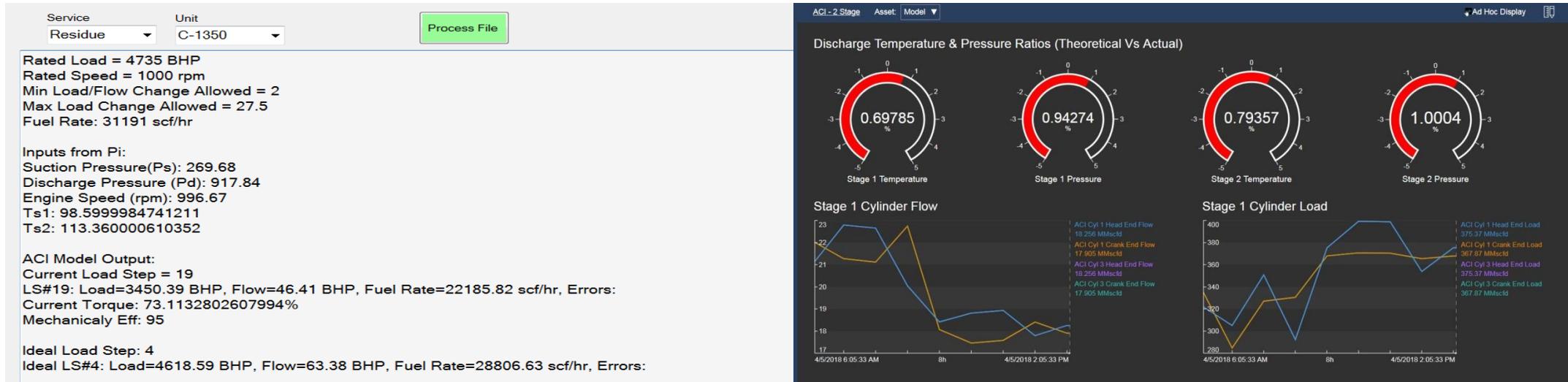
- More quickly identify and troubleshoot issues
- Reduce Frequency of Equipment Failures and associated downtime
- Simple first steps toward condition-based monitoring

Real-Time Compression Optimization

Using PI AF & First Principles Models to Predict Compressor Operations



Case Study: Real-time Compressor Optimization using PI Data and First Principles Models



CHALLENGE

- Historically, we run compressor performance curves during design and then periodically to confirm proper performance
- Changes in gas volume, composition, field pressures can significantly change the optimal operating point

SOLUTION

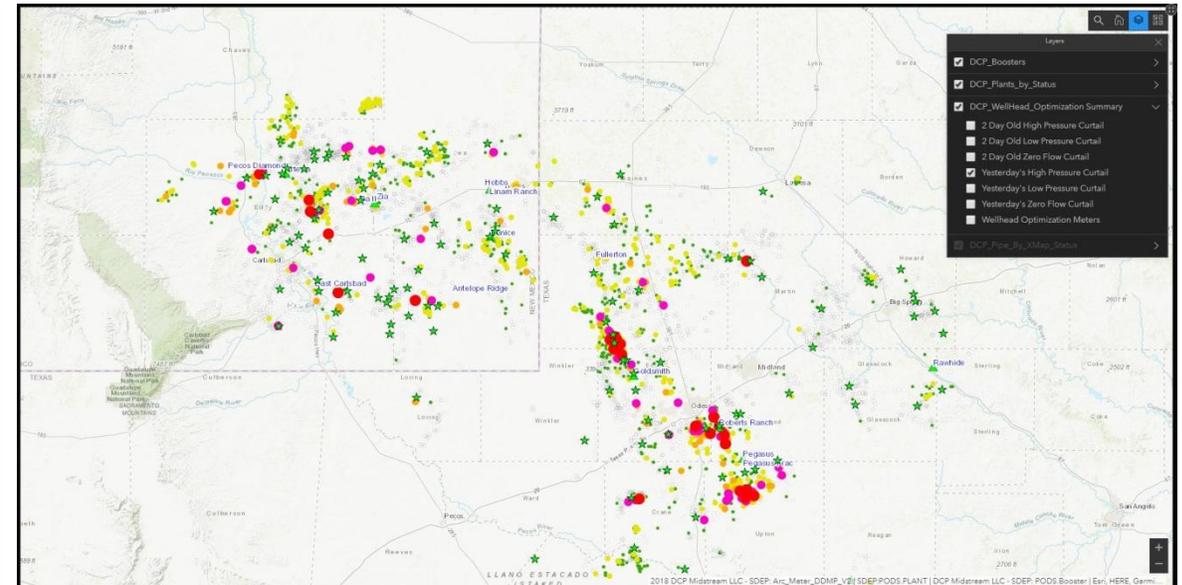
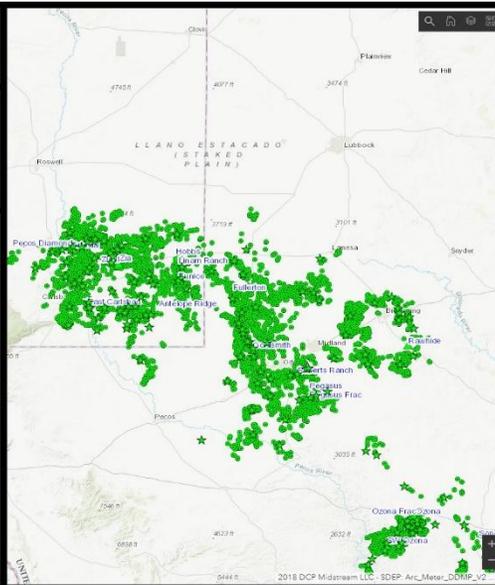
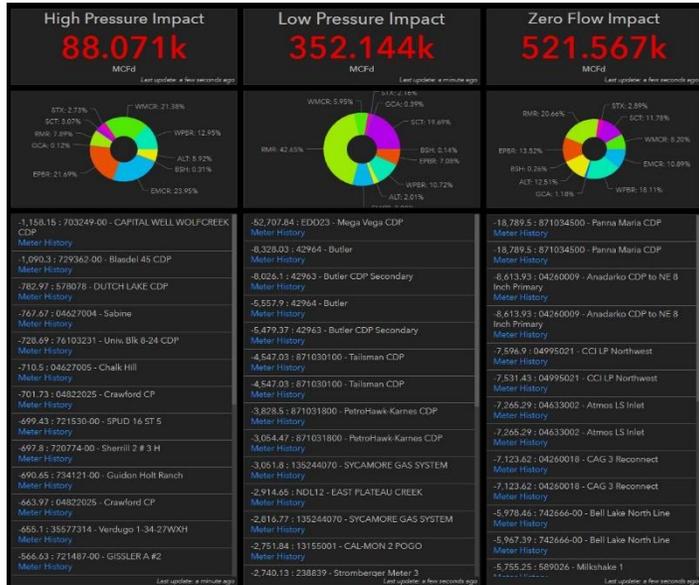
- Compression Health Monitoring Team runs first principle models using real time PI data. Model output is used to define optimal compressor settings for current operation.
- PI Vision displays provides operating conditions based on optimal load step

RESULTS

- More quickly identify optimal compressor operating parameters
- Reduced operating costs
- Improved equipment reliability

Linking Operational to Geographic Data

Using Operational and Geospatial Data to Optimize Gas Flow and Gathering Performance



CHALLENGE

- DCP's assets are spread over a wide area, requiring lots of driving miles for operations and maintenance
- With its long distances and extensive interconnections, our gathering system operations must consider geography of our assets

SOLUTION

- Linking operating data with geospatial wellhead and gathering system information will allow rapid understanding of issues and responses to normal and upset conditions.

RESULTS

- Optimal gas routing
- Increased volumes
- Greater reliability
- Fewer miles driven

What is next.....

- **People**

- Continue to integrate supporting groups into the ICC; Engineering, Finance, Commercial

- **Process**

- Continue to develop new communication processes between Customers, Operations, Commercial, Finance, and ICC
- Standardize workflow processes across all business units

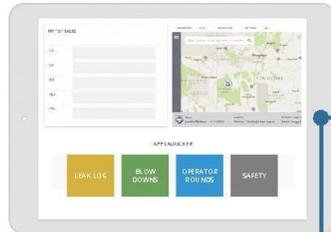
- **Technology**

- Real time, dynamic hydraulic models in all high pressure systems
- Continued expansion of commercial data integration

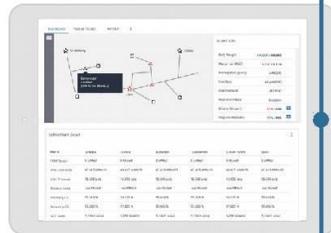
One Solution

Deliver meaningful system views based on user needs and tasks

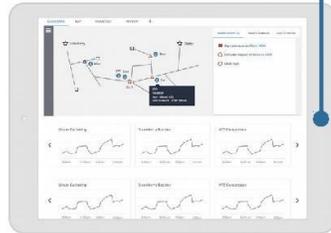
ROLE-BASED USER VIEWS



Field Operator



ICC View



Supervisor

SYSTEM VISUALIZATION TYPES Including:



Schematic

Tabular Data

Map

END-TO-END FLOW



TECH STACK



DATA LAYER

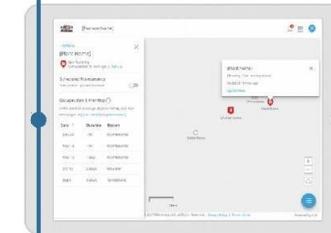


Correct, Complete, Organized/Structured Data - aka The Truth

ROLE-BASED USER VIEWS



Leader



Customer



Other

RISK MANAGEMENT

RELIABILITY

EFFICIENCY

Enabling Business Transformation with the PI System



Access to quality, timely, and contextualized data is fundamental to enabling DCP Midstream's Business Transformation and focus on empowering innovation and proactive data based decision making

COMPANY AND GOAL

DCP Midstream provides a broad array of midstream services from the well head to market and wanted to use **data and information as a strategic asset** to enable a Business Transformation to deliver differentiated customer satisfaction, safety, & performance.



CHALLENGE

Disparate data from multiple operational and financial sources inhibiting ability to make timely, integrated business decisions

- Multiple data sources
- Lack of tag and asset naming stds
- Low level of collaboration
- Average asset reliability and margin performance

SOLUTION

Selected the PI System as a strategic enterprise OT infrastructure with an EA to underpin DCP2.0 Business Transformation and ICC

- Implemented multi-tiered PI System enterprise architecture in a rapid, agile method in 10 months
- Focus on PI AF-based OT data structure – abstraction, normalization, and context
- Enabled Business Transformation and Integrated Collaboration Center (ICC)

RESULTS

Saved \$20MM-\$25MM in EBITDA benefit in 2017 from improved gas plant operation and ICC coordination

- On track for additional \$25MM in EBITDA in 2018
- Reduced O&M costs & growth momentum from new projects
- More proactive/predictive vs reactive...a culture of innovation
- Improved customer service, satisfaction and differentiation

Questions?

Please wait for
the **microphone**

State your
name & company



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 OBRIGADO شكرا
 DANKON TANK TAPADH LEAT SALAMAT
 DZIĘKUJĘ CI NGIYABONGA TEŞEKKÜR EDERIM
 DANKIE TERIMA KASIH GRÁCIÉS
 КӨСЗӨНӨМ
 СПАСИБО
 РАКМЕТ СИЗГЕ
 GO RAIBH MAITH AGAT
 БЛАГОДАРЯ GRACIAS
 ТИ БЛАГОДАРАМ
 TAK DANKE MAHADSANID
 RAHMAT MERCI
 HATUR NUHUN
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 OSIssoft.
PIWorld
THANK YOU
 MULŢUMESC
 HVALA FAAFETAI
 ESKERRIK ASKO
 HVALA ХВАЛА ВАМ
 TEŞEKKÜR EDERIM
 DANK JE ΕΥΧΑΡΙΣΤΩ GRATIAS TIBI
 AČIŪ SALAMAT MAHALO IĀ 'OE TAKK SKALDU HA
 GRAZZI ПAKKA PÉR
 PAXMAT CAĜA
 ありがとうございます
 SIPAS JI WERE TERIMA KASIH
 UA TSAUG RAU KOJ
 ТИ БЛАГОДАРАМ
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