EMPOWER YOUR ANALYTICS WITH OPERATIONAL DATA 2019 OSISOFT NEW DELHI SEMINAR

# Asset Framework, Asset Analytics, and Visual Analytics for Critical Operations

Michael Luo (Regional Services Manager)

Wednesday, 16-Oct-2019



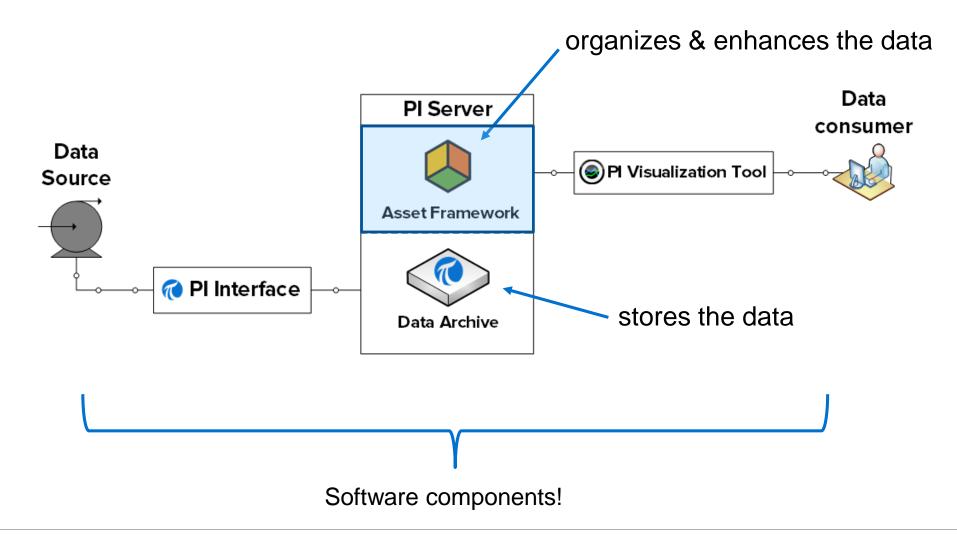
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# Agenda

- 1. Why is Asset Framework (AF) important for analytics?
- 2. What are the key features of AF?
- 3. <u>Where</u> do you utilize Asset Analytics?
- 4. Use Case (Yasref)

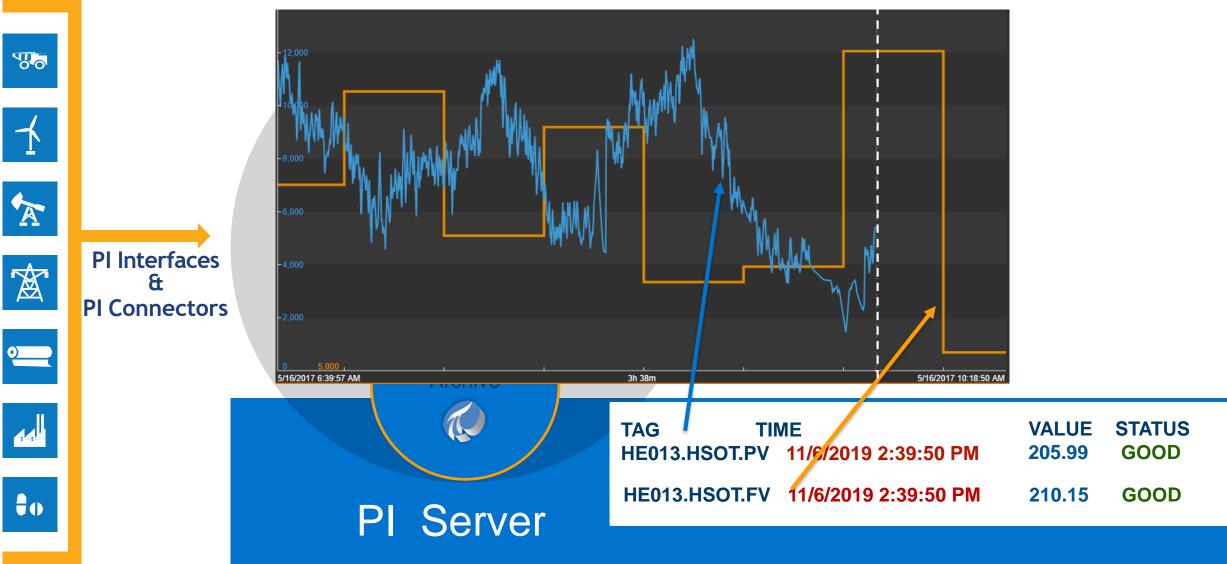


# **Basic components of a PI System**



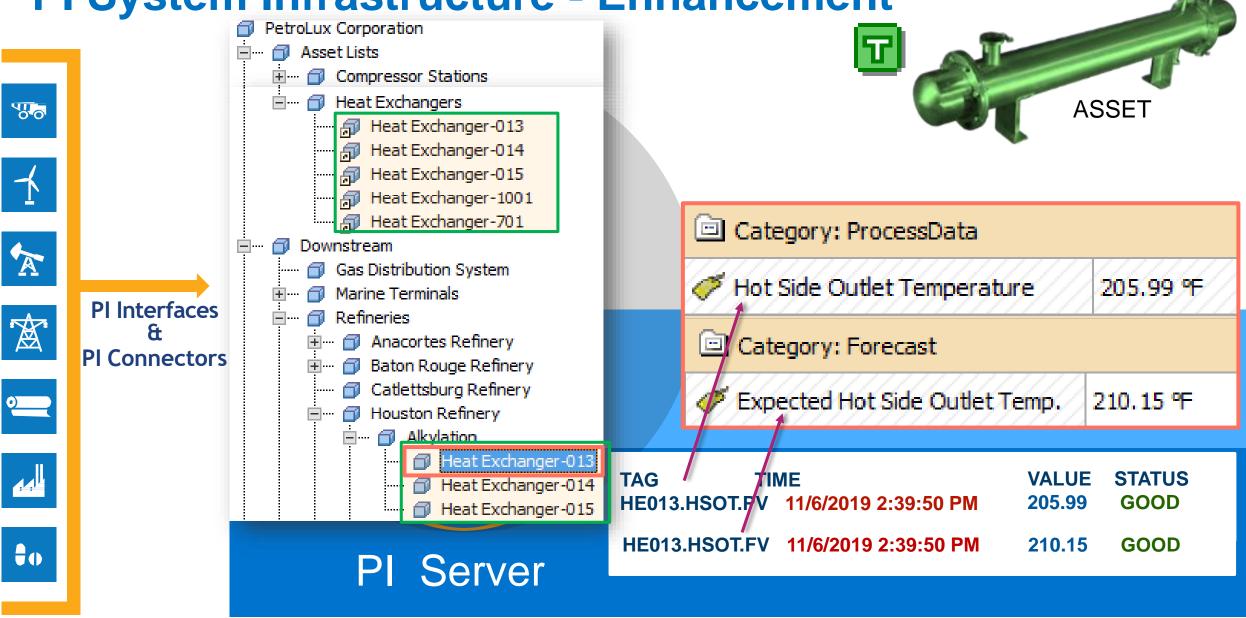


# **PI System Infrastructure**





### **PI System Infrastructure - Enhancement**





# **Asset Framework (AF)**



#### Object Oriented Contextual Abstraction Layer

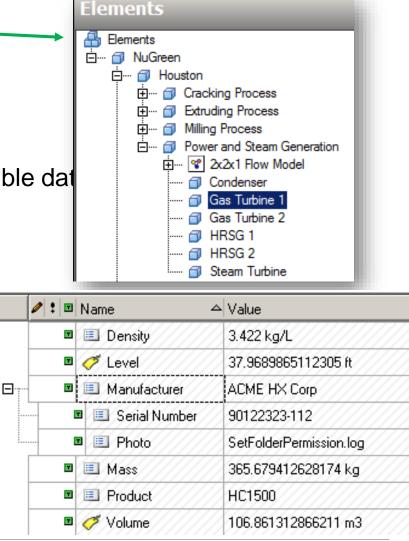
Templatised and server based

#### It allows the PI System to:

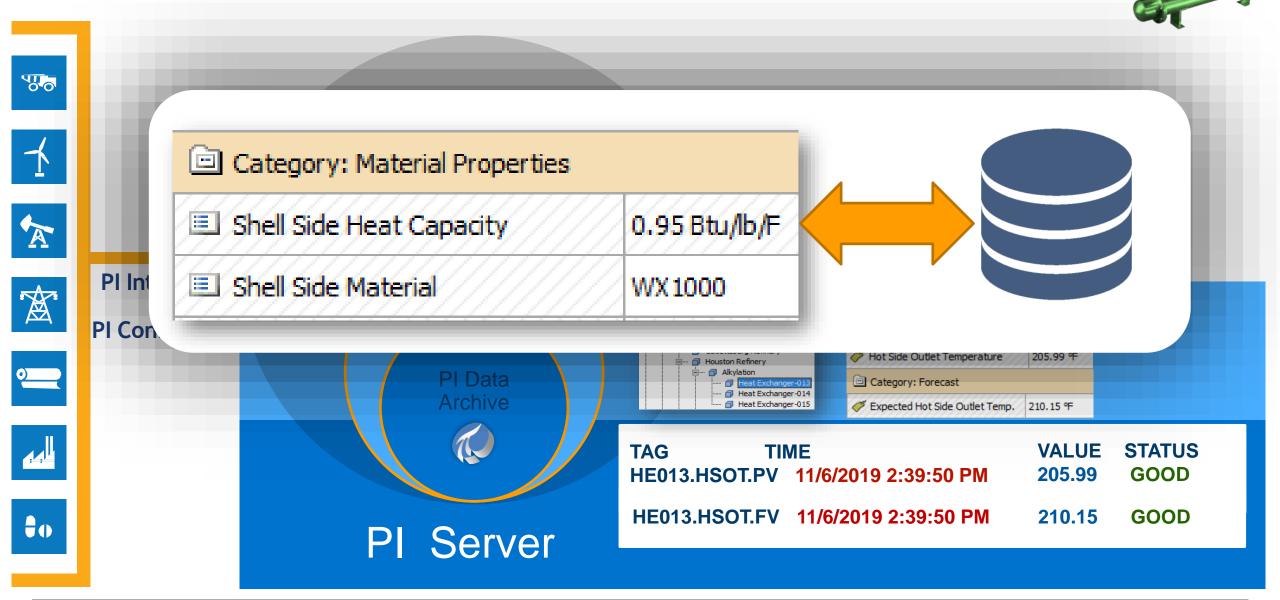
Contextualized and Manage your assets in a scalable and extensible dat Search data coming from different PI Servers Access non time series data sources Integrate with analysis and notification tools





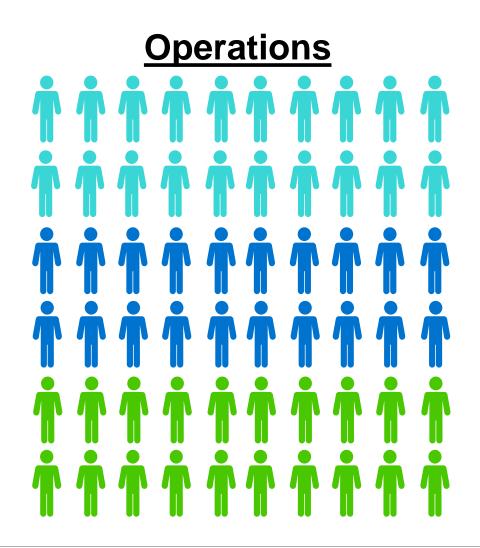


### **PI System Infrastructure - Enhancement**





# **OSIsoft: <u>Self-service</u>** Analytics to Operations



#### Your Experience and Knowledge





Analytics:

- Equipment efficiency
- Pre-failure warning
- KPI
- etc.



### **Asset Analytics**

### **Complex Calculations**

				Evaluate	
Name	Expression	Value at Evaluatio	Value at Last Trigg	Output Attribute	
DeltaTCold	<pre>// Cold fluid temperature difference (shell side) in delta degF 'Cold Side Outlet Temperature'-'Cold Side Inlet Temperature'</pre>	44.69	44.69	Cold Side Temperature Difference	:
DeltaTHot	<pre>// Hot fluid temperature difference (tube side) in delta degF 'Hot Side Inlet Temperature'-'Hot Side Outlet Temperature'</pre>	89.084	89.084	Hot Side Temperature Difference	
ColdFluidFlow	<pre>// Cold fluid mass flow in lb/s (shell side) Convert('Shell Side Volume Flow', "ft3/s")*Convert('Shell Side Density',"lb/ft:</pre>	299.07	299.07	Shell Side Mass Flow	
HotFluidFlow	<pre>// Hot fluid mass flow in lb/s (tube side) Convert('Tube Side Volume Flow', "ft3/s")*Convert('Tube Side Density',"lb/ft3")</pre>	361.83	361.83	Tube Side Mass Flow	
HeatDutyCold	<pre>// Heat duty cold side (shell side) [delta degF * lb/s * Btu/lb/degF]-&gt;btu/s Convert((DeltaTCold*ColdFluidFlow*'Shell Side Heat Capacity'),"Btu/s")</pre>	12697 Btu/s	12697 Btu/s	Heat Duty Shell Side	
HeatDutyHot	<pre>//Heat duty hot side (tube side) [delta degF * lb/s * Btu/lb/degF]-&gt;btu/s Convert((DeltaTHot*HotFluidFlow*'Tube Side Heat Capacity'),"Btu/s")</pre>	28527 Btu/s	28527 Btu/s	Heat Duty Tube Side	
R	//Capacity Ratio 'Hot Side Temperature Difference'/'Cold Side Temperature Difference'	2.0134	2.0134	Capacity Ratio	
s	<pre>//Effectiveness 'Cold Side Temperature Difference'/('Hot Side Inlet Temperature'-'Cold Side Inl</pre>	0.19455	0.19455	Effectiveness	
LMTD	(('Hot Side Inlet Temperature'-'Cold Side Outlet Temperature')-('Hot Side Outlet	160.8	160.8	LMTD	
F	//Correction Factor to account for Cross flow (sqr(R+1)*Log((1-5*R)/(1-5)))/((1-R)*Log((2-5*(R+1-sqr(R+1)))/(2-5*(R+1+sqr(R+2)))/(2-5*(R+1)))/(2-5*(R+1)))/(2-5*(R+1)))/(2-5*(R+1)))/(2-5*(R+1))/(2-5*(R+1)))/(2-5*(R+1))/(2-5*(R+1)))/(2-5*(R+1)))/(2-5*(R+1))/(2-5*(R+1)))/(2-5*(R+1	0.98711	0.98711	LMTD Correction Factor	
CorrectedLMTD	F*LMTD	158.72	158.72	Corrected LMTD	
5	Convert('Heat Duty Shell Side',"Btu/h")	4.5623E+07 Btu/h	4.5623E+07 Btu/h	Map	
т	Convert('Heat Duty Tube Side',"Btu/h")	1.0222E+08 Btu/h	1.0222E+08 Btu/h	Map	
м	Max(S,T)	1.0222E+08	1.0222E+08	Map	
U	if ('Heat Transfer Area' > 0 and'Corrected LMTD' > 0) then M/('Heat Transfer #	226.51	226.51	Overall Heat Transfer Coefficient	

### Forecasts

				U Evaluate	:		
lame	Expression	Value at Evaluatio	Value at Last Trigg	Output Attrib			
orecastedVolume	TagVal(' StorageVolume-Pred	icted' 12.967	12.954	Map	<u>^</u>		
orecastedKWh	3220*forecastedVolume	41754	41712	KWhlModel 1			
interruptiblePeriodLengthRati ('Transform Output Time Stamp							
precastedElectricityCost	(1-interrup	-					
1-interruptiblePeriodL		ger Time			1		
<pre>interruptiblePeriodLeng Penalty')</pre>	<sup>thRatio</sup> * f O Exec	ution Time			- 1		
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		1			~		
dd a new variable	7						
aluation Time: 5/16/2017 4:59:01 P	M Last Trigger Time: 5/16/2017 12:0 :00 A	м					
	Periodic     Advanced						
every day at 12:00 AM Configu	ure Output time stamp overn	ide: *+7d	Connected to t	ne PI Analysis 3	bervice		
- Tel Ca	ategory: KPI						
	icegor frita 1						
1/4//	7727777777	///////////////////////////////////////	////	////			
/ 🥜 Ov	erall Heat Transfe	r Coefficient	:// <b>228</b> /B	tu/h/ft2	2/F/		
(7////			/////	/7///	C/ )		

Add a new variable

Evaluation Time: 5/15/2017 7:32:58 PM Last Trigger Time: 5/15/2017 7:32:35 PM

Scheduling: 
 Event-Triggered 
 Periodic

Trigger on Any Input

Advanced...

Connected to the PI Analysis Service.



#### Configure rollup calculations to ensure consistency across the hierarchy

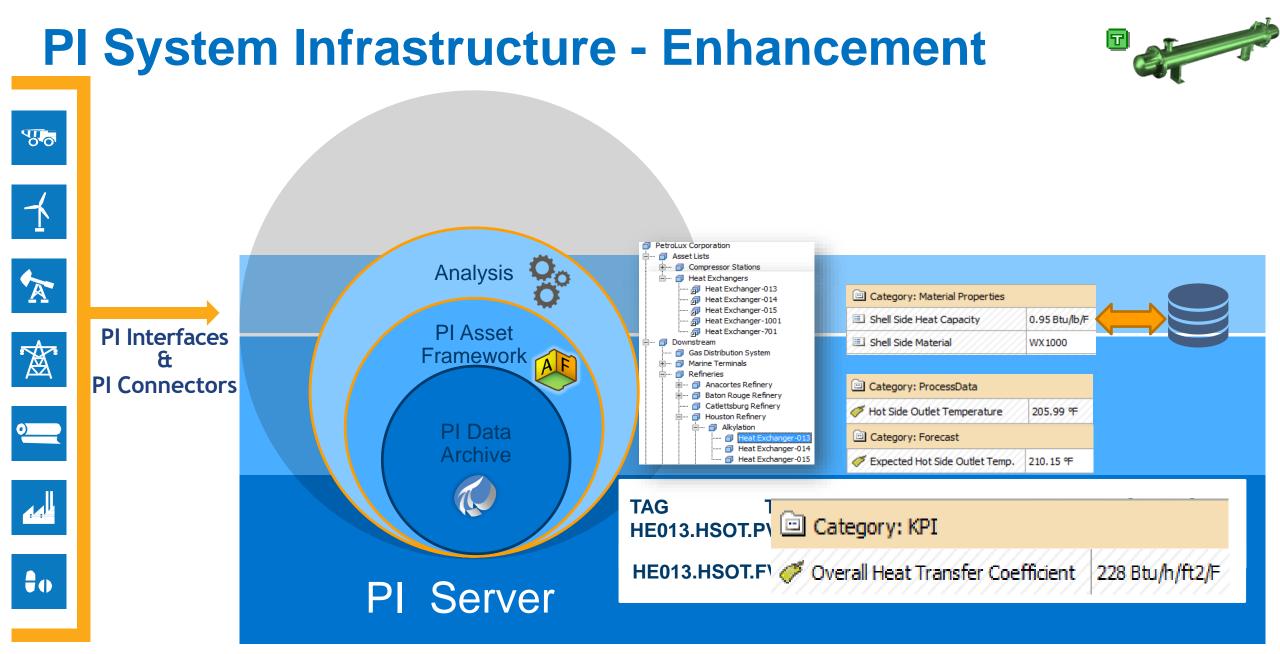
Notification Rules Ver Name: Description: Categories: Analysis Type:	Active Power Rollu	up <ul> <li>Rollup</li> <li>Event Frame Generation</li> <li>SQC</li> </ul>								
Name: Description: Categories: Analysis Type:	Active Power Roll									
Description: Categories: Analysis Type:										
Categories: Analysis Type: Day)	C Expression	Rollup      Event Frame Generation      SQC								
Analysis Type: Day)	C Expression	Rollup      Event Frame Generation      SQC								
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Day)										
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This element Disc	h Mana Mind Farm		Froup By:							
Child elements of Black Mesa Wind Farm     This element - Black Mesa Wind Farm										
To select attributes set criteria below										
Attribute Name:     Active Power       Attribute Level:     Root Level										
							~	BatchWindBinFilter     Bearing A Temperature		
		Bearing B Temperature								
	~ 	Bearing Shaft Temperature								
	Evaluate	Blade 1 Error								
ut(s) Value At Eval	Value At Last	Blade 2 Error								
Function Output(s) Value At Eval Value At Last										
arrowe		Blade Total Error								
Average										
		Blade1, Set Value								
		Blade2, Actual Value								
Count										
		Blade3, Actual Value								
Population standard deviation										
					Sample standard deviation					
c	Advanced									
	.,	Evaluate Dut(s) Value At Eval Value At Last	Evaluate       Bearing A Temperature         Evaluate       Bearing B Temperature         Blade 1 Error       Blade 2 Error         Blade 3 Error       Blade 3 Error         Blade 1, Actual Value       Blade1, Actual Value         Blade2, Actual Value       Blade2, Set Value							

() \\DFPIAFSERVERPRD\Power Generation - PI System Explorer



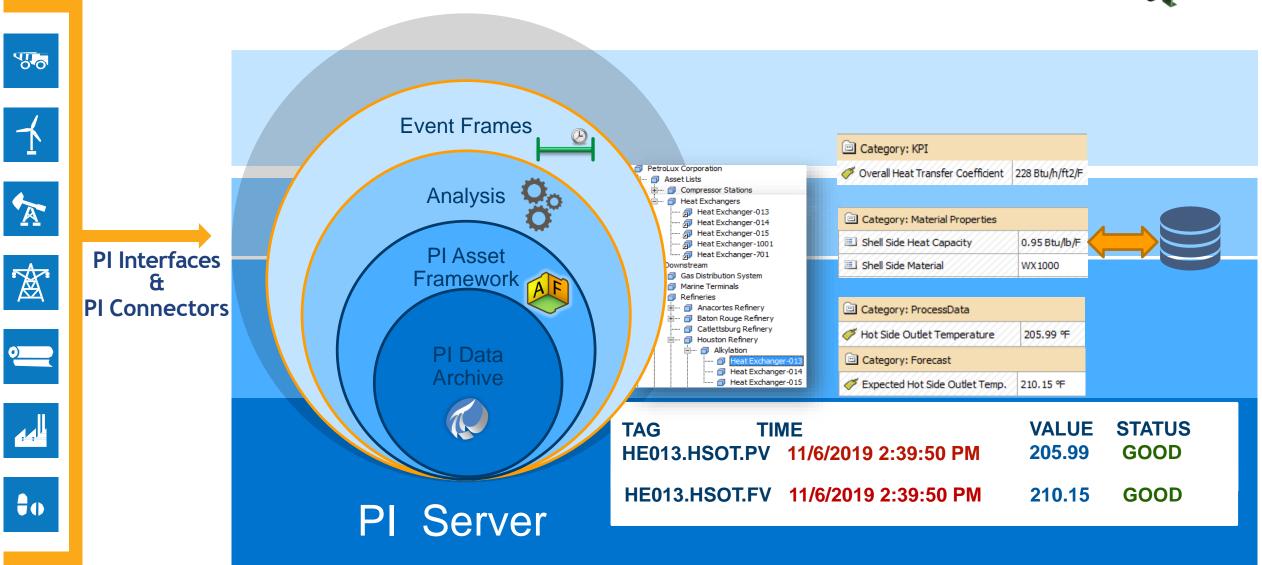
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# **PI System Infrastructure - Enhancement**





# **Event Frames**

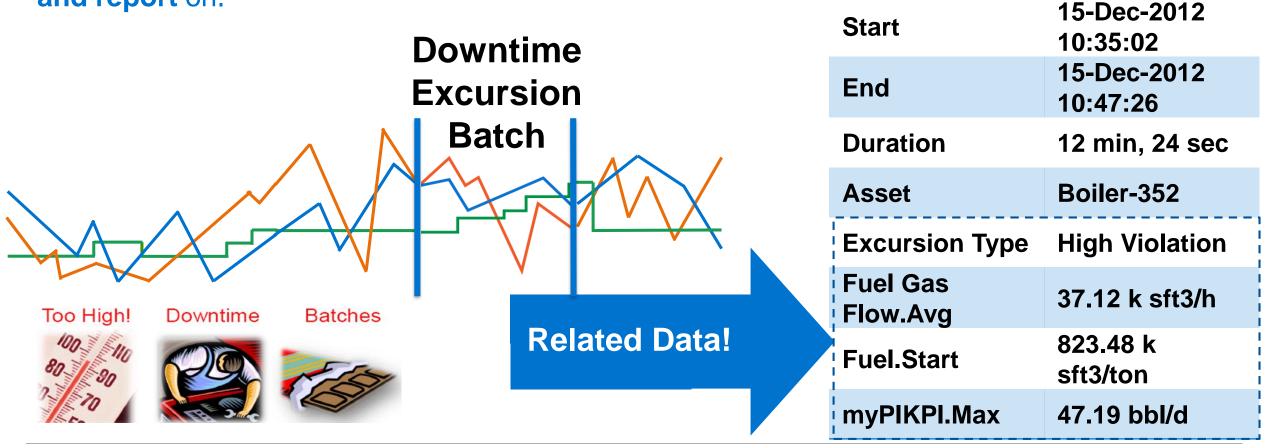
#### Event Frames Shorten the Time to Insight

Attribute

Event

Name

Event Frames **automatically bookmarks PI time-series data** so that it's more meaningful to engineers and business users, <u>AND</u> easier to for them to **find, analyze, and report** on.





Value

**TempExc B-352** 

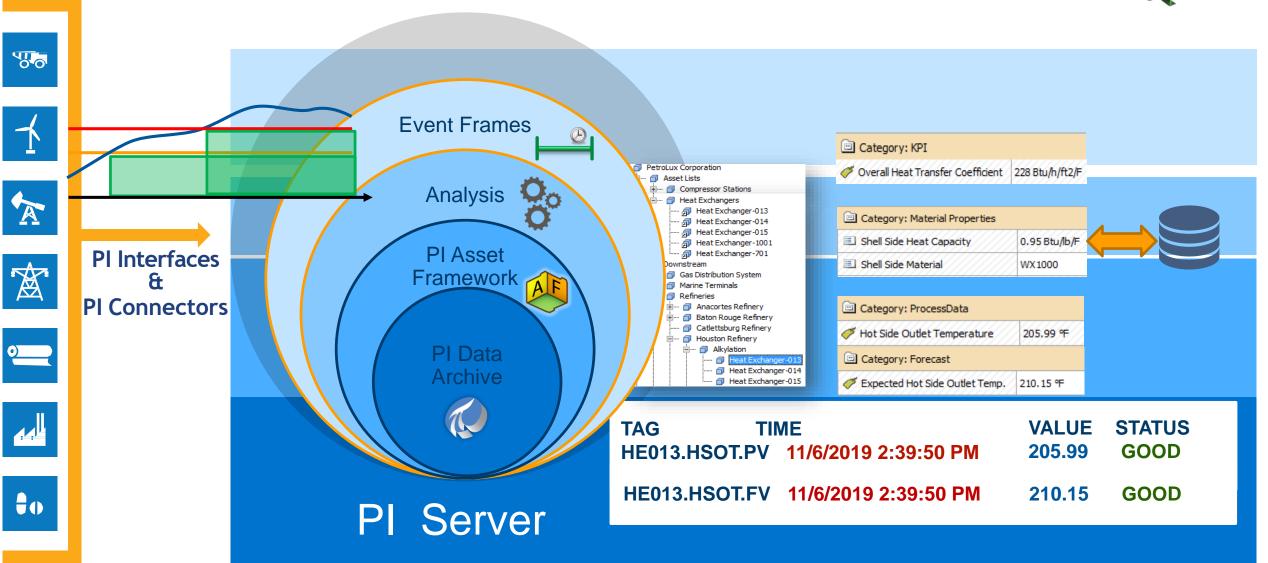
2018-12-15

### **Event Frames Generation**

							1 Evalu	ate
Name	e Exp	ression		True for	Severity		Value at Last Trig	
	art triggers				,		5.	
Limit	: 'Fo	ouling factor'>'Fouling f	ctor Limit'	Set (optional)	Information 🔻	• False	False	8
Critic	icalLimit 'Fo	ouling factor'>'Fouling f	ctor CriticalLimit'	Set (optional)	Critical -	• False	False	8
F End	nd trigger				1			
						0		1//
uling Factor > Critical Limit	a new variable Add a tion Time: 5/16/2017 ole start triggers are co	7 10:23:32 AM Last Trigger Time: 5/ configured. Child event frames will b		r changes. See docun	nentation for mor		nced Event Frame Se	ettir
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uling Factor > Limit uling Factor > Critical Limit Scheduling	a new variable Add a tion Time: 5/16/2017 ole start triggers are co ng: • Event-Trigge	a new start trigger 7 10:23:32 AM Last Trigger Time: 5/ ronfigured. Child event frames will b	generated when the trigger		nentation for more		Severity	ettin
uling Factor > Limit uling Factor > Critical Limit Scheduling	a new variable Add a tion Time: 5/16/2017 ole start triggers are co ng:	a new start trigger 7 10:23:32 AM Last Trigger Time: 5/ configured. Child event frames will b ered Periodic	generated when the trigger	on Sta	art-time	e details.		ettin
Ling Factor > Limit Ling Factor > Critical Limit Scheduling Trigger on	a new variable Add a tion Time: 5/16/2017 ole start triggers are co ng:	a new start trigger 7 10:23:32 AM Last Trigger Time: 5/ configured. Child event frames will b ered O Periodic	e generated when the trigger	on Sta 5/13/	art-time 2017 9:5	e details. End-time	Severity	ettin



# **PI System Infrastructure - Enhancement**





## View events list on PI Vision Display

Event Table

Issaquah Overviev	<u>v</u> (read-only) Asset: Issaquah+ ▼					
<u>Back to map</u>		Issaqua	ah Overview			
700 680 -660 -640 -620 -600 -580 <u>560</u> 27/06/2017 13:5 Last 24h ( Status: OEE: Quality:	-	Production Rate 700 400 200 0, 27.08/2017 13:54:40 Batch Name ▲ Line 1 BatchID Line 1 Product Line 1 Product Line 1 Product Last f Viscosity A 60 50 40 0 0 0 0 0 0 0 0 0 0 0 0 0	10 8 6 4 2 0 0 0 0 0 0 0 0 0 0 0 0 0	1:05     Name ▲       1:05     Line 2 Ballon       gloss     Line 2 Pallon       1:123     Line 2 Pallon       xture     Viscosit       00     -       00     -       00     -       00     -       00     -       00     -       00     -       00     -       00     -       00     -       00     -       00     -       00     -       00     -       00     -	3:54:40 2h 27/06/2017 15: Batch Information Value tohID NC:PAINT:L2:20170627 pduct Five C pductType Blue cipe Recip Last Batch Quality	15:54 Sallon gloss
	▼ Event Name <b>T</b>	Asset <b>T</b>	Start Time	End Time 🍸	Acknowledgement <b>T</b>	
	Line 2 Unit Batch_2017-06-27 15:21	LINE 2	27/06/2017 15:21:59	In Progress	⊘ ^	
	Line 2 Unit Batch_2017-06-27 08:52	LINE 2	27/06/2017 08:52:59	27/06/2017 14:25:59	$\oslash$	
	Line 2 Unit Batch_2017-06-27 03:24	LINE 2	27/06/2017 03:24:59	27/06/2017 08:01:59	$\oslash$	
	Line 2 Unit Batch_2017-06-26 07:10	LINE 2	26/06/2017 07:10:59	In Progress	$\oslash$	
	Line 2 Unit Batch_2017-06-13 10:09	LINE 2	13/06/2017 10:09:59	In Progress	Ø .	





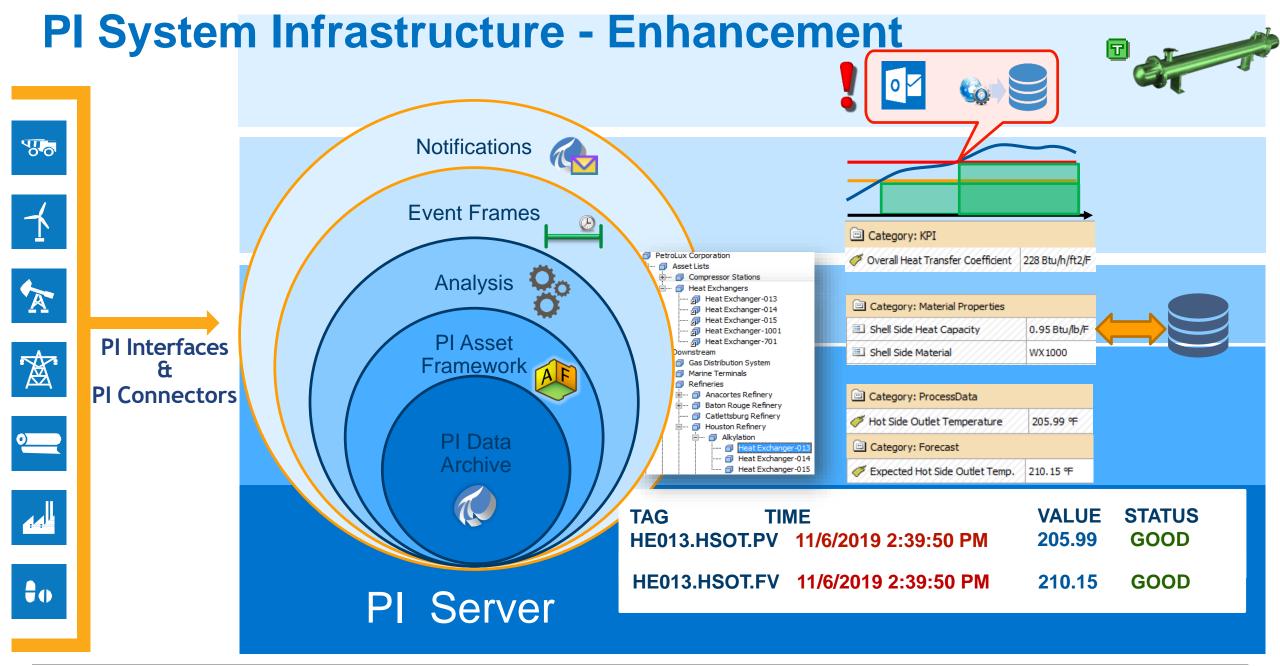
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+

7/27/2019 2:40:40 PM



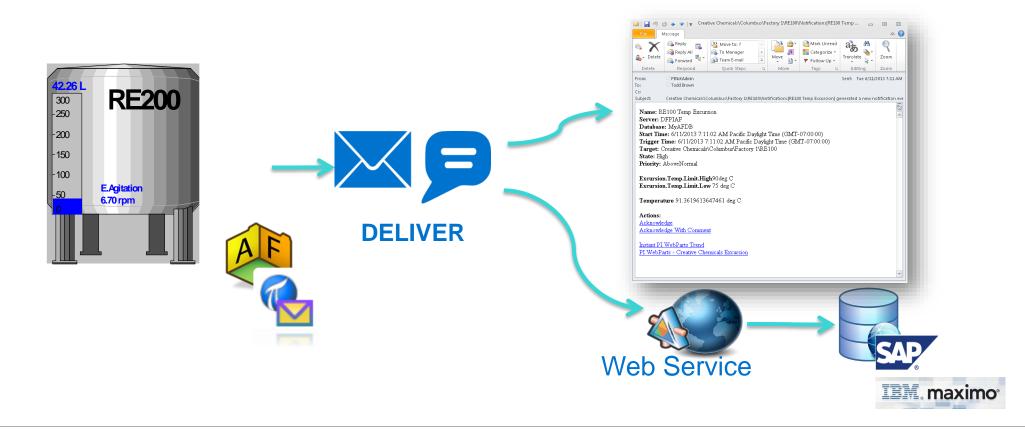
V							A REAL PROPERTY OF THE REAL PR			10-10-10-10-10-10-10-10-10-10-10-10-10-1	
	<b>İ</b>		SLTC Floor Temp_Average	Average Floor Temperature	72.713	deg F	73.526	71.881	75.77	90	40
	<b>m</b>		AC Unit 2 Discharge Air Temperature Active	Discharge Air Temperature Active	53.589	۴F	61.788	47.686	85.463	90	40
	Ŵ		AC Unit 2 Outdoor Air Temperature	Present Value	54.837	۴F	56.839	44.002	74.604	90	40
N	<b>m</b>		AC Unit 2 Outdoor Air Flow	Present Value	16,282	ft3/m	4,974.4	0	19,680	20000	0
	<b>İ</b>		AC Unit 2 Cool Output 3	Present Value	1		1.1354	1	2		
3/1	3/2019	9 8:01:4 <sup>-</sup>	7 AM (5	<b>5</b> d					Now	3/18/2019 8	:01:47 AM





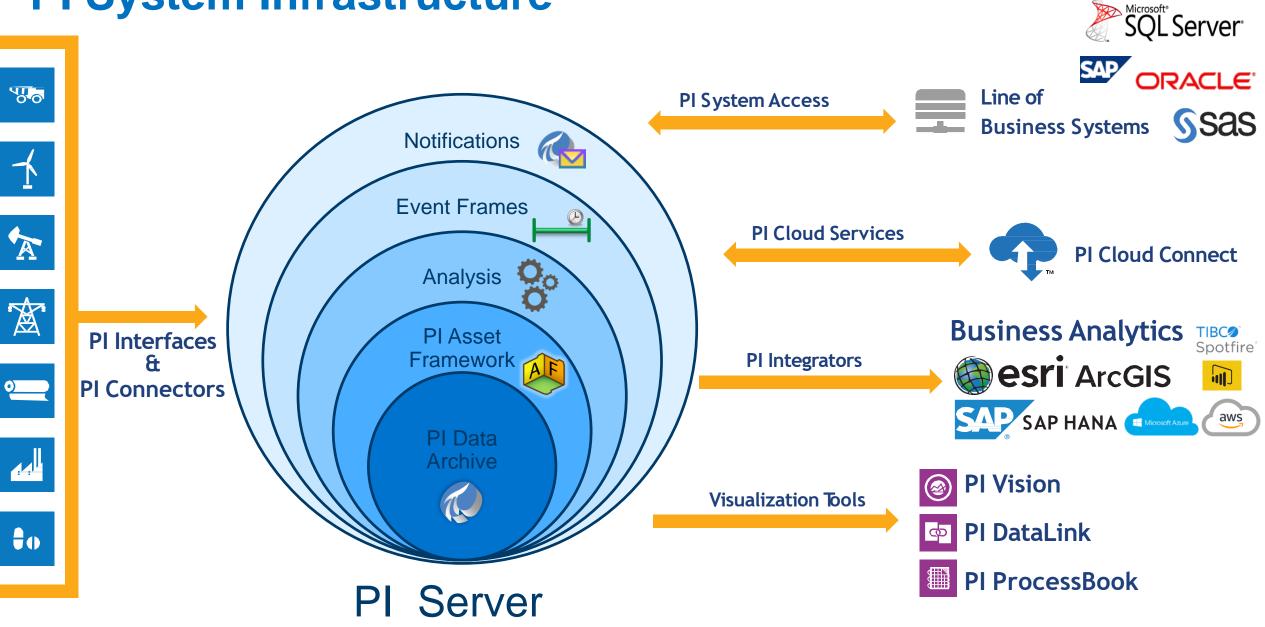
## PI Notifications Keeps You Informed of Event/Asset Condition

"One of turbine's exhaust thermocouples has been acting up... Let's keep an eye on it and create a work order for maintenance if it fluctuates more than 5% in 5 seconds. Make sure Bob is notified of this also."



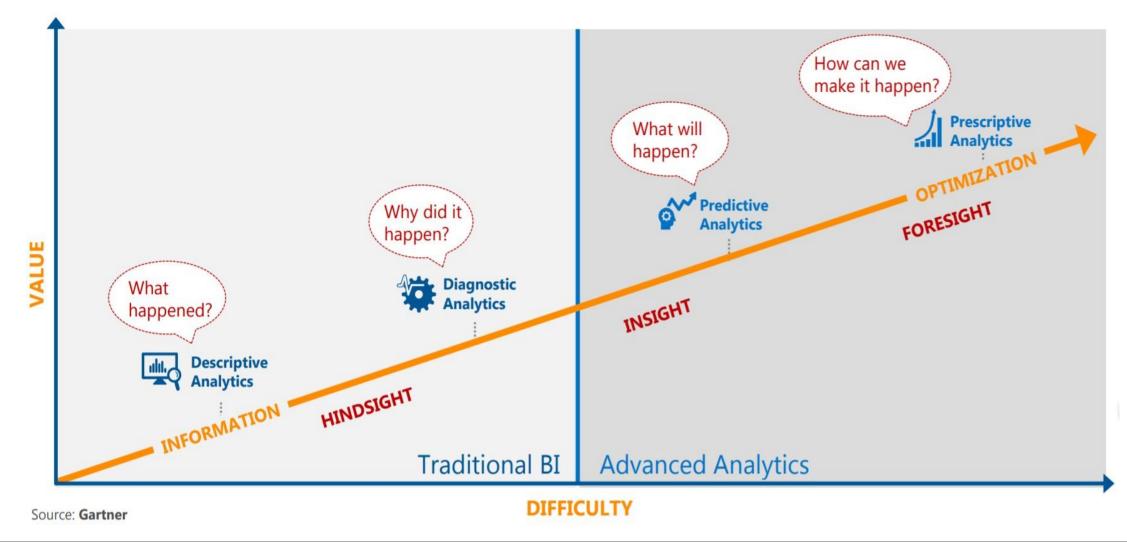


## **PI System Infrastructure**





# **The Analytics Evolution**





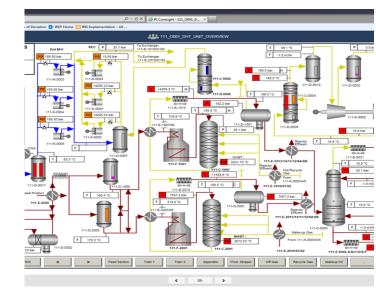
# **Most Advanced Refinery in the World**

YASREF (Yanbu Aramco Sinopec refinery JV)

"Selecting the **PI System and EA early** supported a smooth refinery start up and set the foundation for an integrated, collaborative data based decision making culture that **supports YASREFs vision of being the most advanced refinery in the world by 2020."** 

Mahmoud M. Madani, IRIS Lead Project Engineer





#### CHALLENGES

- 23 separate applications from a variety of vendors including DCS; aggressive grassroots schedule
- Lack of collaborative, data based decision making using standard DCS supplier approach
- Weak data and analytical foundation to enable OpEx and continuous improvement

#### SOLUTION

- YASREF strategically chose the PI System as an integration and applications infrastructure applications
- Migrated standalone applications to the infrastructure with PI AF
- Used Microsoft platform to provide advanced web based reporting and decision support

#### RESULTS

Enabled a smooth refinery startup, reduction of over 50% of the standard applications

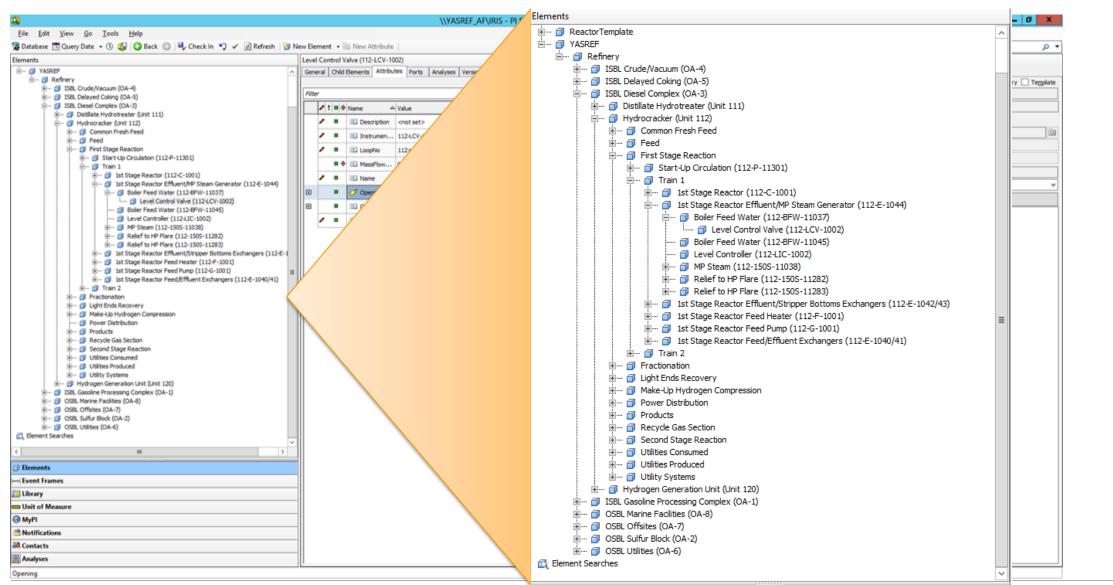
- All calculations and analytics done once in the infrastructure
- Provided KPIs and performance reporting foundation for OpEx



Asset Reliability

### Asset Analytics with **AF**







Data Quality

### Multi-step Data Quality Assurance with AF

Data Quality is particularly important for regulatory and compliance reporting parameters. Users must be
aware of the quality of the data they are basing their decisions on.

		Elements	110AI1398C							
	Cleanse Raw Data	Elements	General Ch	hild Elements Attributes Ports	Analyses Version					
	Remove Spikes	🗊 110AI1398D 🗊 110AI1398F	Filter							
	•	🗇 110AI1598A 🎯 110AI2398C	Value			FurnaceEmission				
	<ul> <li>Check range</li> </ul>	110AI2398D     110AI2398F		BadData	True	General Attribute Tem	olates Ports Analysis Templates			
	<ul> <li>Detect flat line</li> </ul>	🗇 110AI2598A		Alternative	0	「「「「」」	1	Name:	DailyEmission_NOx	
		🗇 110FIC1576 🗇 110FIC1594		PeriodForAverage	3600 s	Name		Description:		
	Use alt source for	🗇 110FIC1650		SubstituteAction	LastGood	f(x) DailyEmission	-	Categories:	· · · · · · · · · · · · · · · · · · ·	
	had data	🗇 110FIC1670 🎒 110FIC2576	DataTimeOut	TimeBadBeforeRemov	al 900 s	f⊗         DailyEmission_SO2         ≡           f⊗         DeviationHours_CO         ≡           f⊗         DeviationHours_NOxNGj		Analysis Type	Expression      Rollup     Event Frame Generation	
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		🗊 110FIC2670			Good	f⊗ DeviationHou	-			
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$\bigcirc$	level based on percent			FlatlineLimit	3 count	f⊗ EstimatedDail	yEmission_NOx 🗸			
2	of good data of all	🗇 112AI0003 🗇 112AI0004		LimitChecking	False	Example Element: YA	ASREF\Refineny\ISBL Crude/Vacuum (OA-4)\Crude Distillation Unit (Unit 110)			
	0	🗊 112AI0008			False				Et Evaluate	
	input parameters	🗇 112AI1004 🎒 112AI1010		MaxSpikeDeltaPercen		Name	Expression	Value	Output Attribute	
	1 1	🗇 112AI2004 🗇 112AI2010			Good	Intensity	Convert(TagAvg('NOx EmissionIntensity', '*-1d', '*		Click to map	
		🗊 112FIC0028		<ul> <li>Value</li> <li>ValueCleansed</li> </ul>	1.9810816049575806	HHV	<pre>TagAvg('HigherHeatingValue','*-1d','*')</pre>		Click to map	
		🗇 112FIC 1005 🎒 112FIC 1029		<ul> <li>WorkingRangeChecking</li> </ul>	1.9810816049575806	FuelFlow	TagTot('\\ FuelGasMassFlowRate', '*-1d', '*')*	:	Click to map	
	Reject Calculated	🗊 112FIC2005 🗇 112FIC2029				Result	if 'NOx' = "True" then (if (BadVal(Intensity) or	1	NOx[DailyMassEmission	
3	results with the Confidence level below a threshold (e.g. 80%)					<80) then DigS NoOutput()	ue" then (if (BadVal(Intensity) or BadVal(HHV) or tate("Bad Input") else Intensity*HHV*TagTot('\	PctGood	<pre>('\\ FuelGasMassFlowRate', '*-1d','*') sMassFlowRate', '*-1d', '*')*24) else v</pre>	





# Emission Monitoring with AF (1 of 2)

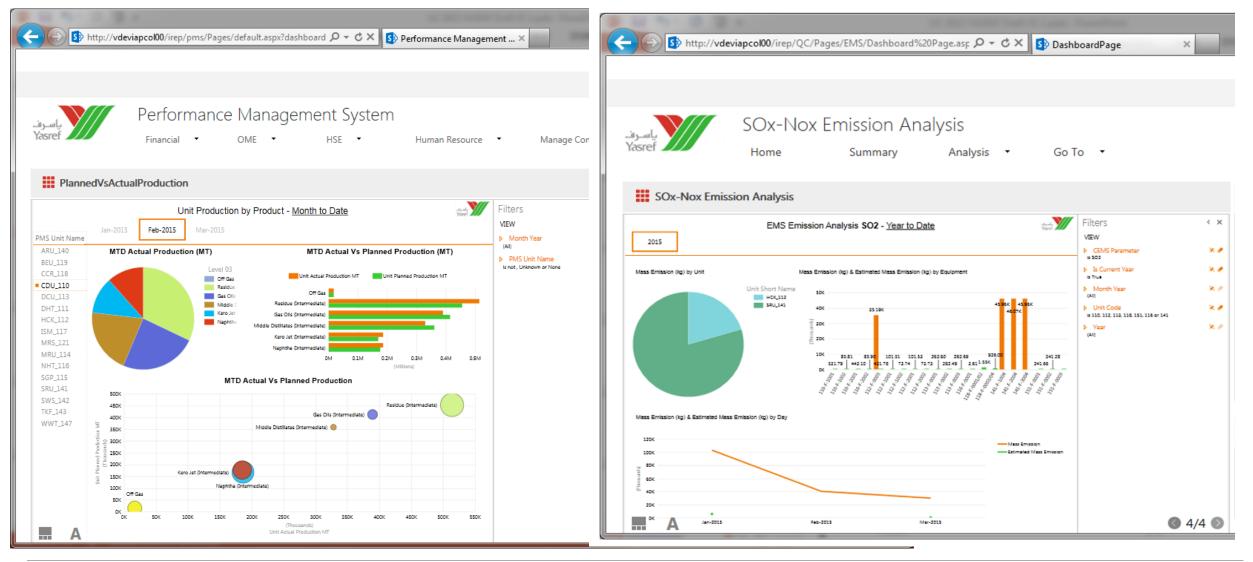


\_ 0 × \\YASREF AF\IRIS - PI System Explorer (Administrator) <u>File Edit View Go T</u>ools <u>H</u>elp 😭 Database 🛗 Query Date 🔹 🕔 💋 🚱 Back 🌍 🖳 Check In 🍤 🖌 🖻 Refresh 🗑 New Element 🔹 Flue Gas Emission × • Elements Flue Gas Emission . YASREF General Child Elements Attributes Ports Analyses Version 🗄 --- 🗊 Refinery Name: PPMtoNGj\_NOx ISBL Delayed Coking (OA-5) Backfilling 0 🗉 🗚 Name Description: 🖮 🗇 Delayed Coker Unit (Unit 113) EstimatedDailvEmission ... 🥥 🗉 fixi  $\bigcirc$ .... 🗇 Absorption/Stripping Categories: . føð EstimatedDailyEmission\_...  $\bigcirc$ 🗄 🗝 🧊 Closed Blowdown Analysis Type: 
 Expression 
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 Event Frame Generation 🗄 --- 🗇 Cokina fixi EstimatedDailvEmission ...  $\bigcirc$ .  $\sim$ fixi EstimatedDailyEmission\_...  $\bigcirc$ HourlyAverage\_CO fixà 0 fóà HourlyAverage\_NOxNGj Image:  $\bigcirc$ im Goke Drum (113-D-0004) .f60 HourlyAverage\_O2 .... 🗇 Coke Drum (113-D-0005) f(x) HourlyAverage\_Opacity 🗄 🗝 🗇 Coke Drum (113-D-0006) f(x) HourlyAverage\_SO2NGj Ø . 🗄 🗝 🗇 Coke Drum Unheading System (113-U-0031) 0 f(x) HourlyAverage\_Tempera.. Goker Furnace (113-F-0001)
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 Goker Furnace (113-F-00001)
 Goker Furnace (113-F-Coker Furnace (113-F-0002) … Air Preheater (113-E-0053) =
 Evaluate . Gell 2 (113-F-0003B) Functions Name Expression Value Output Attribute Insert functions into the expression 🗄 🗝 🗃 Feed from Charge Pumps (113-P-13001) '\\YASREF\_AF\IRIS\YASREF\Refinery\OSBL Utilities (OA-6)\Fuel Gas System (U 2.75E-07 scm/J Click to map -FD 🗉 --- 🗊 Forced Draft Fan (113-K-0015) Abs im Induced Draft Fan (113-K-0016) 1.91E + 06Click to map 'NOx EmissionIntensity ConversionFactor 🗄 🗝 🗇 Pilot Gas Feed (113-PTG-17306) Acos = 🗄 🗝 📶 Stack 02 '02 MolarFractionDryBasis' 2.3163 mole% Click to map And 🗄 🗝 🗊 Flue Gas Emission Ascii NOx 59.629 ppmv Click to map 'NOx VolumeFraction im I Lower Section Asin . Upper Section Result if 'NOx'= "True" and 'NOx VolumeFraction' <>-1 then (if (BadVal(FD) or Bad 35.224 NOx EmissionIntensity Atn Velocity Steam 🗄 🗝 🗊 Drum Pressure Steam Purge Header (113-150S-16436) Atn2 if 'NOx'= "True" and 'NOx/VolumeFraction' <>-1 then (if (BadVal(FD) or BadVal(M) or BadVal(O2) or BadVal('NOx/VolumeFraction')) 🖅 📹 Eractionator Pressure Steam Puger Header (113-150S-16437) then DigState("Bad Input") else NOx\*M\*FD\*(20.9/(20.9-02))) else NoOutput() Avg BadVal Bod ..... 🗊 Furnace Charge Pumps (113-G-0001) HP Velocity Steam Header (113-600S-16273) Bom Hydraulic Decoking System (113-U-0010) Bonm im Propane from Refinery (113-PTG-17306) Add a new expression Ceiling 🗄 … 👩 Debutanizing Char 🗄 --- 🗇 Feed ---- 🗊 LCGO and HCGO Production Compare - 🎯 Main Fractionation Concat Elements C ..... Abs(number x) - Event Frames Return the absolute value of an integer or real number. 🏥 Library Example: Abs(1) 🚥 Unit of Measure MyPI Attributes Evaluated at 3/23/2015 5:02:03 PM Notifications Scheduling: 
 Event-Triggered 
 Periodic 28 Contacts Trigger on Any Input 🗱 Analyses • Connected to the PI Analysis Service Flue Gas Emission Modified:1/27/2015 11:04:30 AM. Version: 1/1/1970 12:00:00 AM, Revision 4

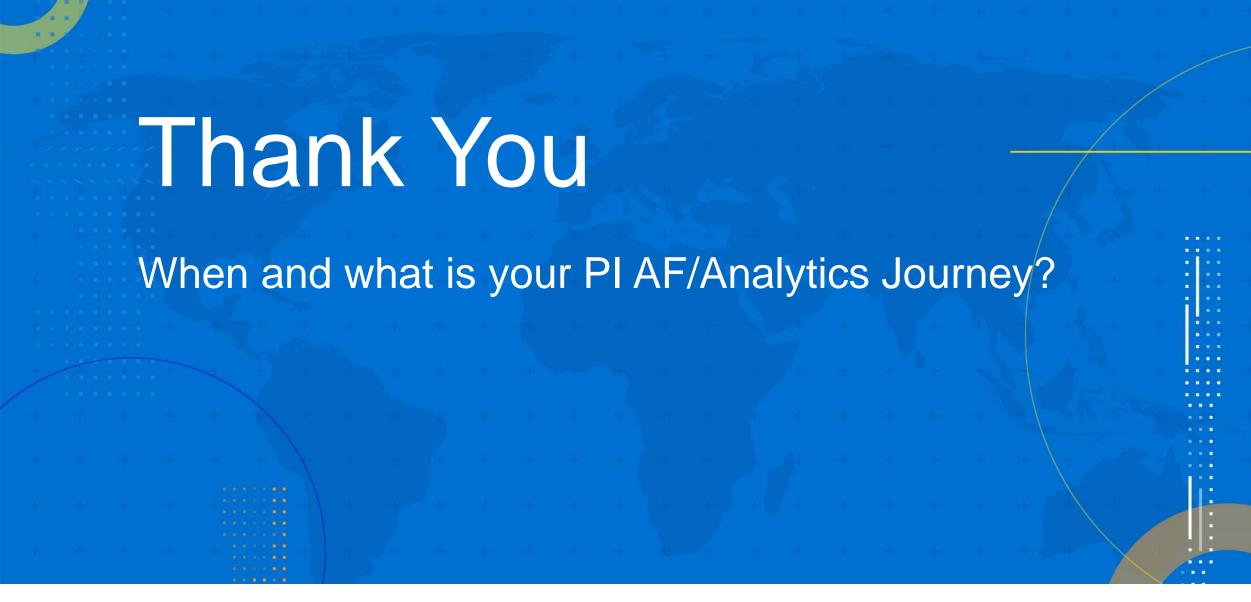


### **Dashboards**











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