Daleel Production Surveillance via Real-Time Well Models

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Name: Muneer Al Balushi

Location: Oman

Beautiful, friendly, Safe







Daleel Petroleum

Role: RTO & Smart Fields Team Leader

"Local Oil and Gas exploration and production company"

"One of Leading Producers in Oman"

"50,000 BBL/D + Average"



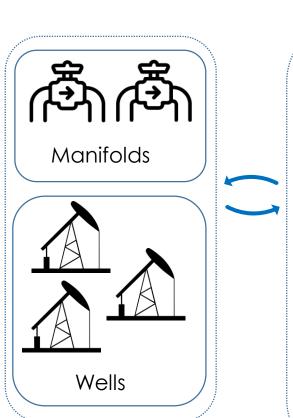


Real-Time & Smart Fields (Agenda)

- Daleel Real-Time Operation Journey (Daleel Portal)
 Overview, Integration, Filtration, Analysis
- Daleel Dashboard (Key Features)
 - Daleel Real-Time Production
 - Well Surveillance
 - Exception Based Surveillance (EBS)
 - Beam Pumps Dyna Cards
 - Well Production Real-Time Surveillance (Model Based)
 - Virtual Metering
 - KPI's
- Implementation Details
- Benefits / Conclusion



Daleel Petroleum (Overview)





- Separation
- Oil Storage
- Shipping



- Water Process
- Separation
- Water Injection



- Lean Gas
- LPG
- NGL



- Gas Turbine
- Generate Power



Oil Export



Daleel Automation (Before)

Automation Systems

- Execution
- Maintenance













2.5 Mil/D Real Time Data set

1k Data set / 5 hours







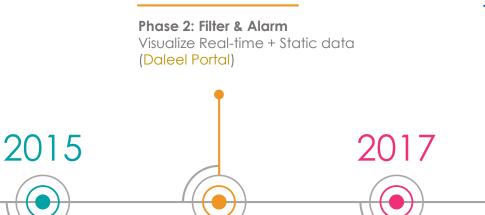
- Limited information
- Limited History
- Manual Entry
- **Human Errors**
- Transparency issues

Headquarter

- **Analysis**
- Development
- **Decision Making**



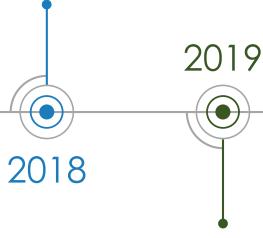
Daleel Real Time Operations (Plan)



2016

Phase 3.2: Analyze

Real-time Dyna Cards
Live Performance curve (wells/facility)
Live Well production (model based)



Phase 1: Integration
Centralize real-time Data

(Data History & HQ accessibility)

Phase 3.1: Analyze

Exception Base Surveillance (EBS) (Upgraded Daleel Portal)

Phase 3.3: Analyze

Surface Models
E-Well Book

Drilling integration



Daleel Real Time Operations (Architecture) - 2015

Data Archiving

Reporting tools

PI DataLink

PI ProcessBook

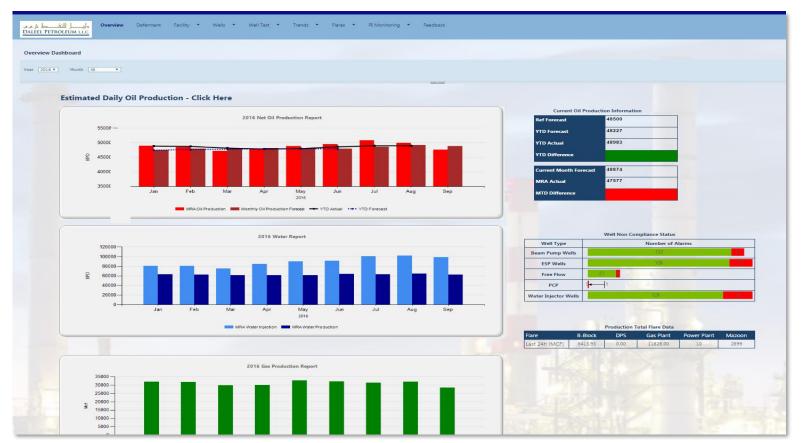
PI ProcessBook

- Connecting Real-Time Data with Static Data
- Centralized visualized tool

Intelligence tool DASHBOARDS PORTAL "SMART DALEEL PORTAL" PI System **AVOCET** Gas Power Station Station Plant **Plant SCADA** A DCS **B** DCS SCADA DCS

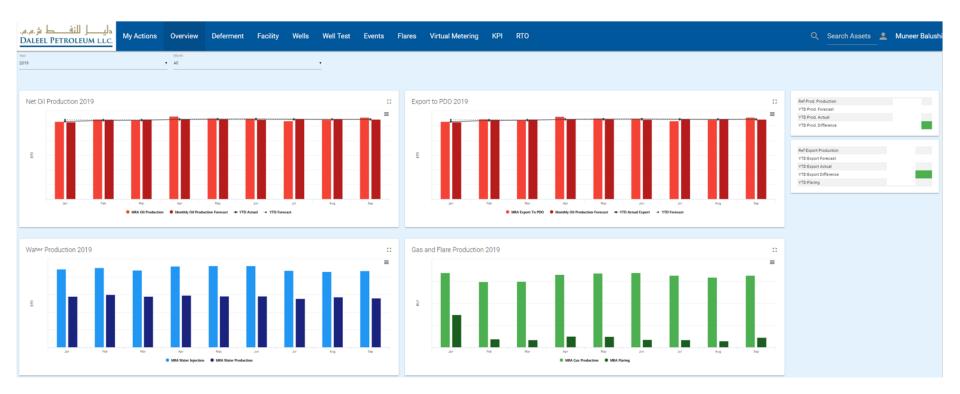


Daleel Dashboard (Stage 1) - 2016





Daleel Dashboard (Stage 2) - 2017





Daleel Dashboard (Stage 2) Key Features

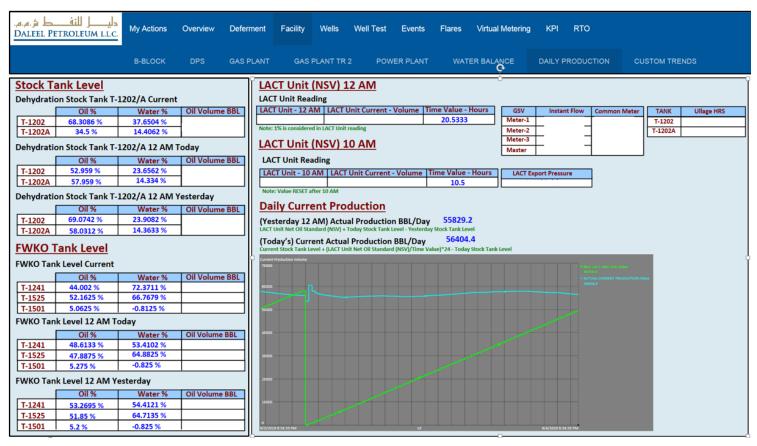
- Field Real-Time Production
- Well Surveillance
- Exceptional Based Surveillance (EBS)
- Beam Pumps Dyna Cards
- Real Time Well Production (Based on a model)
- Virtual Metering



Field Real Time Production



Field Real Time Production



Production
Forecast

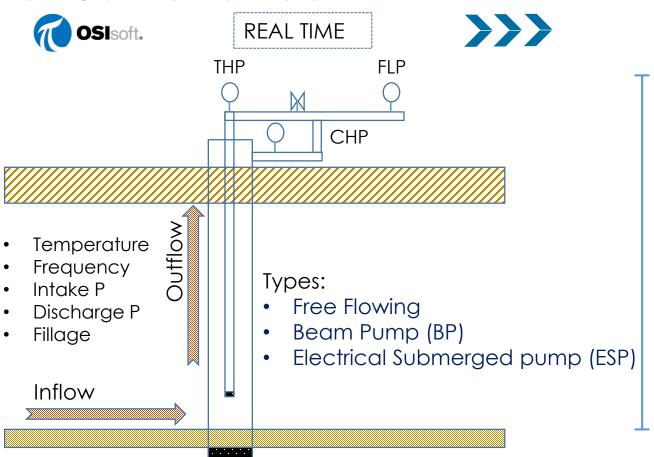
 Proactive Actions



Well Surveillance (Filter)



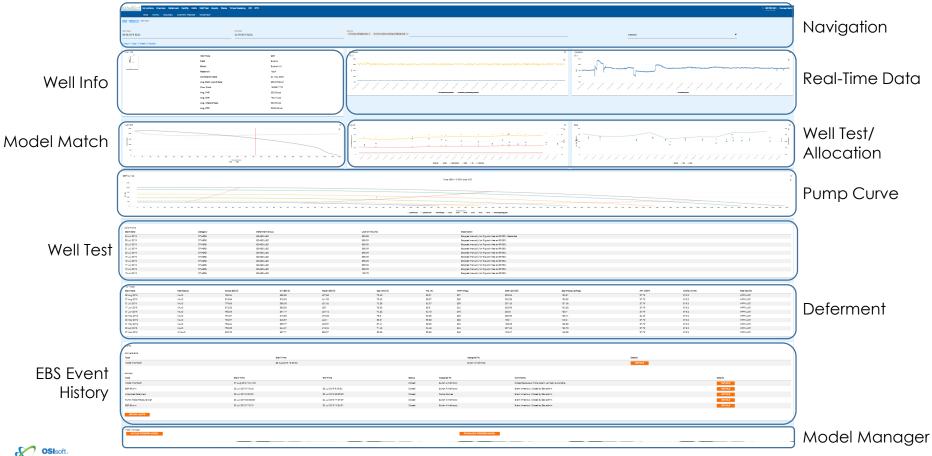
Well Surveillance



Aggregated

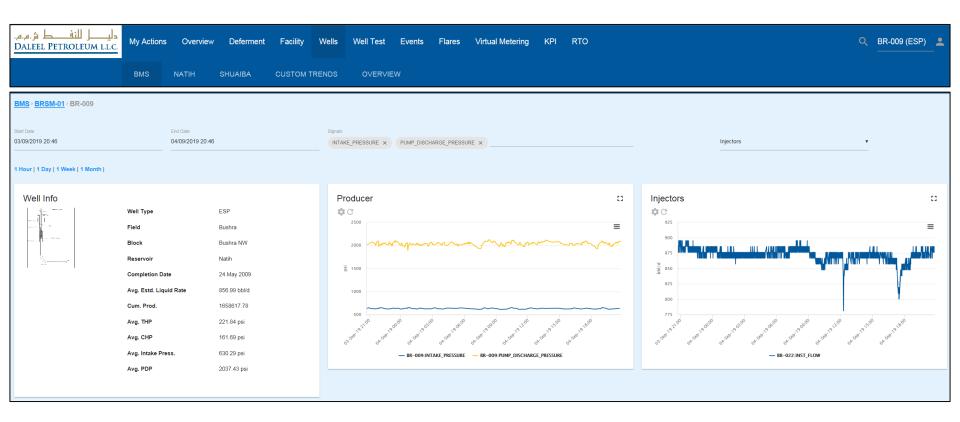
- Location
- Well Test
- Allocation
- Deferment
- Type
- Zone
- Lab Data
- Forecast

Well Surveillance (template)



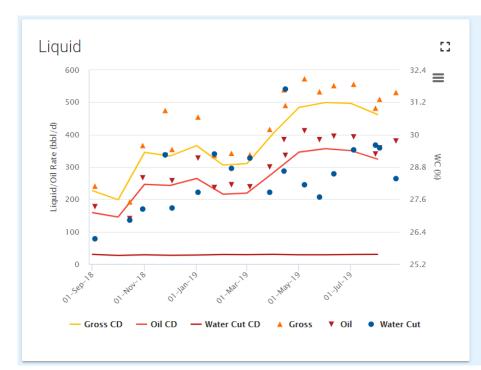
GOTHENBURG 2019

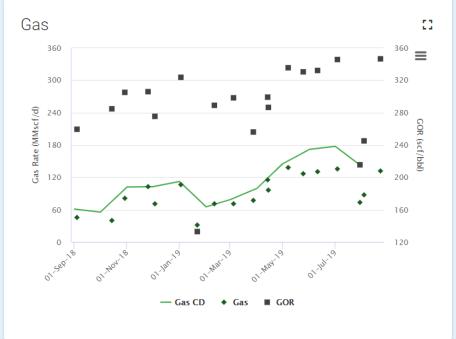
Well Surveillance





Well "Test" / Well "Allocation"







Well Test History (Detailed)

Well Tests												
Start Date	Test Status	Gross (Bbl/d)	Oil (Bbl/d)	Water (Bbl/d)	Gas (Mcf/d)	WC (%)	WHP (Psig)	GOR (scf/bbl)	Sep Pressure(Psig)	API (dAPI)	Choke (in/64)	Test Facility
28 Aug 2019	VALID	1043.07	281.67	761.4	159.93	73	232	567.79	203.66	30.32	491.52	MPFM_007
24 Aug 2019	VALID	1043.62	283.71	759.91	162.11	72.81	212	571.39	204.59	30.32	491.52	MPFM_007

Deferment History (Tracking)

Deferments				
Start Date	Category	Deferment Group	Lost Oil Volume	Description
13 Aug 2019	ESP RELATED	UNSCHEDULED	23.07	Tripped due to underload.
08 Aug 2019	WELL OPTIMISATION	SCHEDULED	11.1	Stopped manually for choke replacement.
07 Aug 2019	ESP RELATED	UNSCHEDULED	24.05	Tripped due to underload.
20 Jul 2019	OTHERS	UNSCHEDULED	65.07	Total field tripped due to adverse weather condition (due to Sandstorm ,Heavy Rain and lightning strike).
19 Jul 2019	OTHERS	UNSCHEDULED	24.05	Total field tripped due to adverse weather condition (due to heavy rain and lightning strike)
03 Jul 2019	ESP RELATED	UNSCHEDULED	123.39	Downhole Electrical failure. Restarted
02 Jul 2019	ESP RELATED	UNSCHEDULED	235.65	Downhole Electrical failure. Generator service
01 Jul 2019	ESP RELATED	UNSCHEDULED	235.65	Downhole Electrical failure.
30 Jun 2019	ESP RELATED	UNSCHEDULED	235.65	Downhole Electrical failure.
29 Jun 2019	ESP RELATED	UNSCHEDULED	235.65	Downhole Electrical failure.



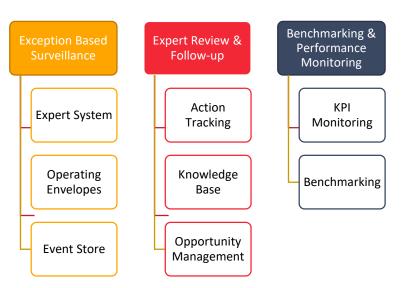
Exception Based Surveillance (EBS) (Analysis)

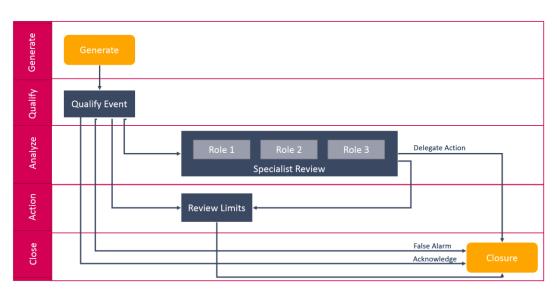


Exception Based Surveillance (EBS)

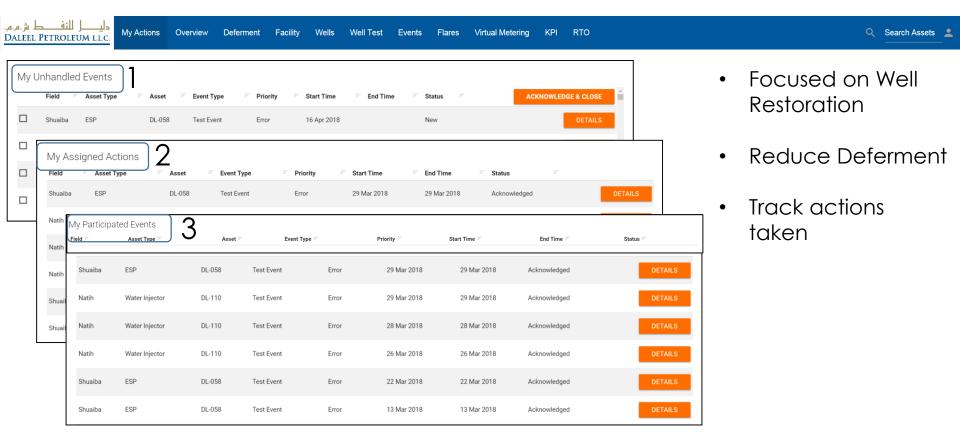
EBS Component

High Level Workflow





Exception Based Surveillance (EBS)



EBS Events History (Well Level)

Events			
Active Events Type	Start Time	Assigned To	Details
Pump Intake Pressure High	22 Aug 2019 15:12:55	Sultan AlMahrooqi	DETAILS

Actions						
Туре	Start Time	End Time	Status	Assigned To	Comments	Details
Pump Intake Pressure High	20 Aug 2019 11:22:54	22 Aug 2019 15:10:10	Closed	Sultan AlMahrooqi	Event timed-out. Closed by Ebs admin.	DETAILS
Pump Intake Pressure High	19 Aug 2019 11:12:51	20 Aug 2019 11:16:05	Closed	Sultan AlMahrooqi	Event timed-out. Closed by Ebs admin.	DETAILS
Pump Intake Pressure High	08 Aug 2019 15:57:44	18 Aug 2019 10:42:02	Closed	Sultan AlMahrooqi	Event timed-out. Closed by Ebs admin.	DETAILS
REVIEW LIMITS						



Beam Pump Dyna Cards



Well Production Surveillance (Beam Pump)

Engineers take Pictures Manually

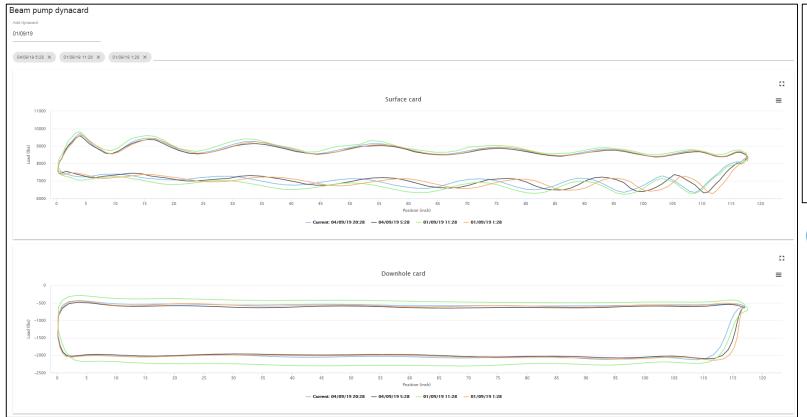


Beam Pump Panel





Well Production Surveillance (Beam Pump)

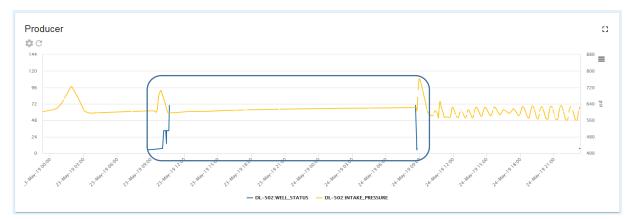


Stroke Length	117.01 inch
Net Stroke	111.82 inch
Max Load	9756 lbs
Min Load	6317 lbs
Load Limit	13000 lbs
Fluid Load	1377 lbs
Pump Fillage	95.56 %
Fillage Limit	0 %
SPM	4.27

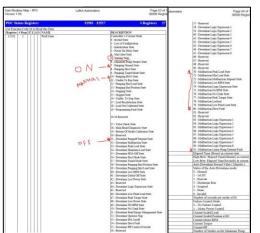




Well Production Surveillance (Beam Pump)



Introduced a new philosophy using Controller Well
 State codes





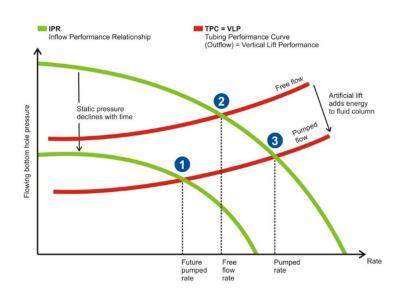
Real-Time Well Production (Based on Model) (Well Virtual Metering)



Real-Time Data

Well Model



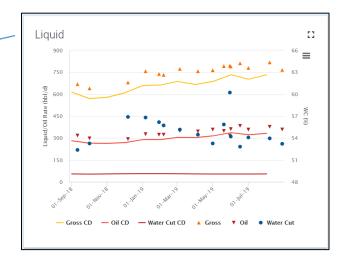




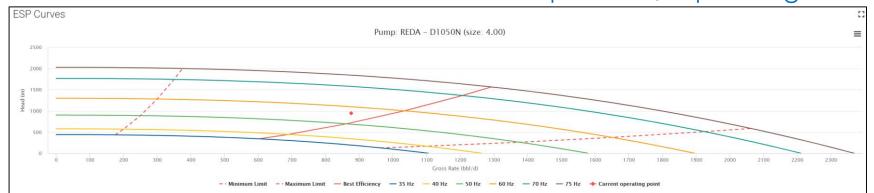


Well Mismatch



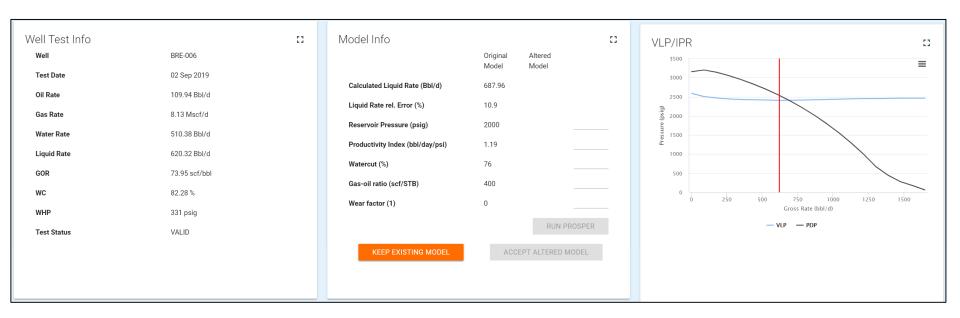


ESP Pump Curve / Operating Point





Well Model Quick Calibration





Production Estimate based on matched Well Model



ESP/Free Flowing Wells: Based on Prosper Model

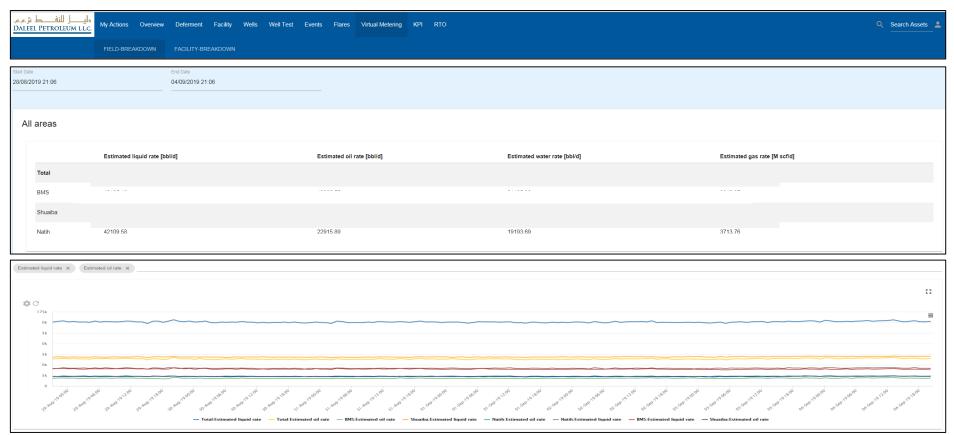
Beam Pump Wells: Theoretical Formula

$$Q_{liq}(t) = \pi \left(\frac{Pump\ Diameter}{2}\right)^2 * Stroke\ Lenght * Stretch\ Factor * Fillage * SPM(t)$$

Virtual Metering



Virtual Metering





KPI's

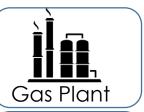


Daleel Automation (Now)

Automation Systems

- Execution
- Maintenance













Daleel's Real-Time Operational Infrastructure



- Production Forecasting
- Full History
- Automated Processes
- Exceptional Based Surveillance
- Production Virtual Metering
- Transparency

Headquarter

- Analysis
- Development
- Decision Making







Key Design Principles

1. Maximize the use of off-the-shelf products

2. Give control to users

3. Use PI AF as foundation



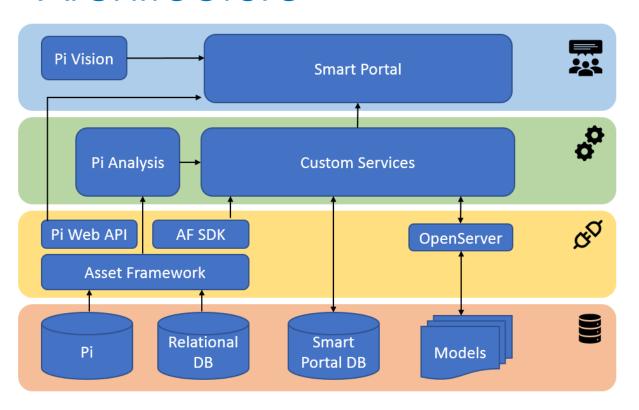
- Architecture
- Visualization
- Exception Based Surveillance
- Model Integration
- Beam Pump Surveillance



- Architecture
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Architecture



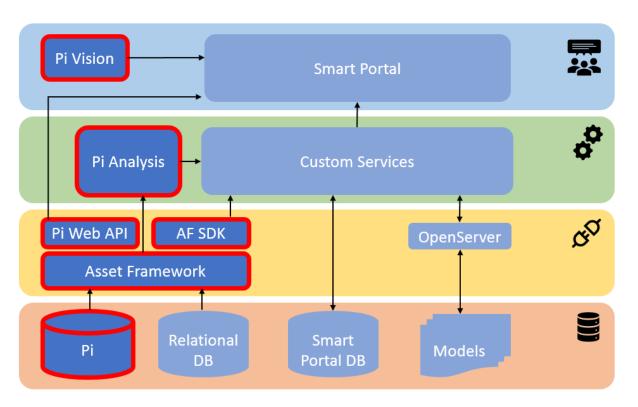
Visualization Layer

Logic Layer

Data Service Layer

Data Sources

Architecture – OSIsoft stack



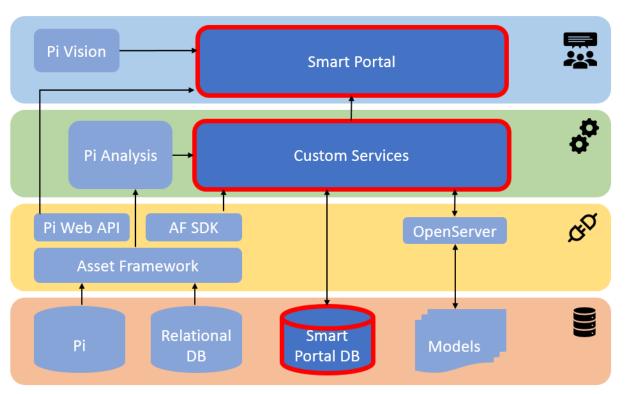
Visualization Layer

Logic Layer

Data Service Layer

Data Sources

Architecture – Custom stack



Visualization Layer

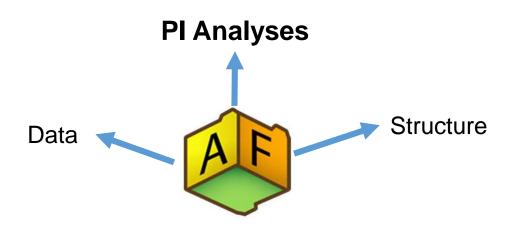
Logic Layer

Data Service Layer

Data Sources

PI Asset Framework (AF) as a foundation

Already available in Daleel



Not just data service, but logic layer



- Architecture
- Visualization
- Exception Based Surveillance
- Model Integration
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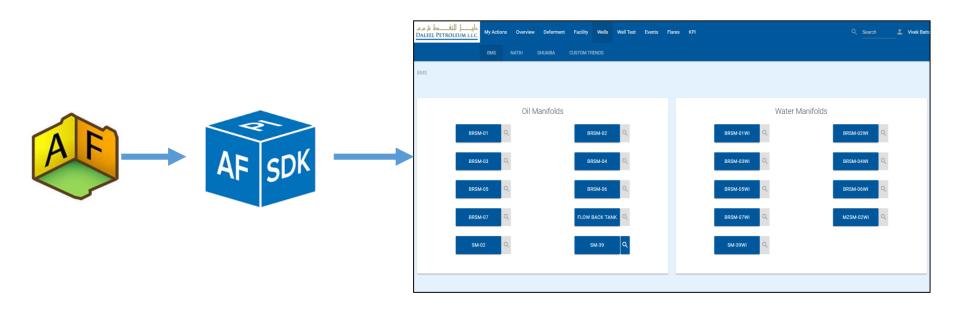


Visualization





Visualization - Structure



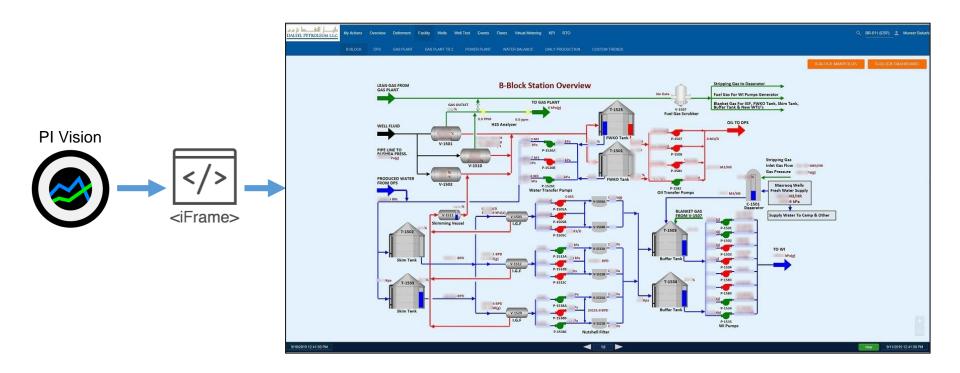


Visualization - Plots





Visualization – Process Schema





- Architecture
- Visualization
- Exception Based Surveillance
- Model Integration
- Beam Pump Surveillance



Exception Based Surveillance (EBS)

- Reactive surveillance
- Large well count and remote operations
- Capture events in real time
- Precise assignments to engineers



Exception Based Surveillance (EBS)

Real-Time Event Smart Analyses Manager Portal Data Custom developed



Exception Based Surveillance (EBS)

- PI Analyses
 - Out-of-the-box functionality
 - Perfect for real-time processing
 - Empowers the users
- Event Manager
 - Highly configurable
 - Ensures follow-up
 - Builds knowledge base





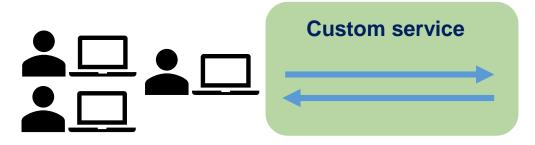


- Architecture
- Visualization
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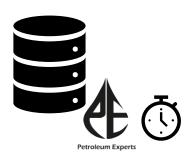


Model Integration

- Model Manager
 - Store models in the Smart Portal
 - Upload/download
 - Records history
 - Distribute









Model Integration

- Automated workflows
 - Connect real time data to models
 - Use existing API's
 - Run automatically
 - Store results in PI









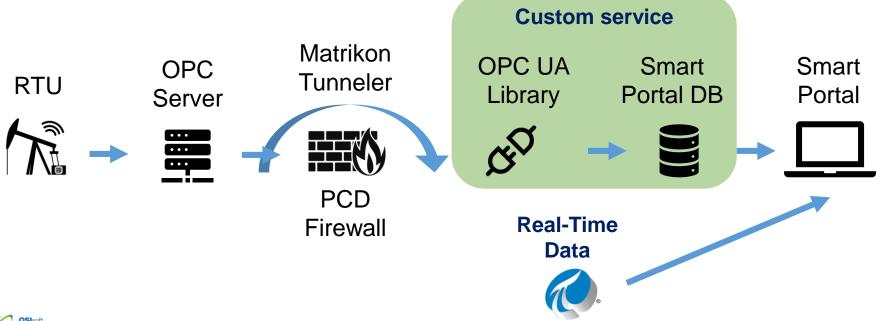


- Architecture
- Visualization
- Exception Based Surveillance
- Model Integration
- Beam Pump Surveillance



Beam Pump Surveillance

 Streaming data from the controller to the Smart Portal





Benefits / Conclusions



Benefits

- Direct Impact
 - Reduced the average monthly Beam Pump wells deferment by 2,000 BBL (1.4 Mil \$)
 - Improved Deferment booking by 1% (Allocation from 0.90 to 0.91)

- Expected Impact
 - Increase the NFA (No Further Action) Wells Production by focused optimizations (Using EBS/Virtual metering/Dyna Cards)
 - Increase Beam Pump wells production efficiency by 10% +

Conclusion

- OSIsoft provided the building blocks for Daleel "Real-Time infrastructure"
- Asset Framework (AF) can enable your Surveillance by Exception (EBS)
- Pl Tools integration with well models can enable Virtual Metering



Presenters





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- Daleel Petroleum
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Gian Marco Gioria

- Project Manager
- IPCOS
- Gianmarco. Gioria @ipcos.com

Questions?

Please wait for the **microphone**

State your name & company

Please remember to...

Complete Survey!

Navigate to this session in mobile agenda for survey





KEA LEBOHA

KÖSZÖNÖM

БЛАГОДАРЯ

ТИ БЛАГОДАРАМ $\stackrel{>}{\xi}$

TAK DANKE X

HATUR NUHUN

OSIsoft.

MULŢUMESC

ESKERRIK ASKO

ХВАЛА ВАМ

TEŞEKKÜR EDERIM

ĎAKUJEM

MATUR NUWUN

ДЗЯКУЙ **DANK JE**

AČIŪ SALAMAT MAHALO IĀ 'OE TAKK SKAL DU HA

GRAZZI PAKKA PÉR

PAXMAT CAFA

ありがとうございました
SIPAS JI WERE TERIMA KASIH
UA TSAUG RAU KOJ
ТИ БЛАГОДАРАМ
СИПОС

