



# The true value of energy as the key to operational excellence

Rob Burghard

enerGQ™

*If anything changes in the operation or condition of assets for good or for bad, it will result in a change in energy consumption. Why?*

*Energy is the capacity to do work or to produce heat. ( $\Delta E = W + Q$ )  
Everything we touch, use and produce (value created) comes about with an energy flow.*

*IF ...we can use energy to distinguish between normal and abnormal changes, we can use it as an holistic performance indicator that opens up lots of opportunities to maximise performance and value creation of every asset that consumes energy. IMAGINE...!*

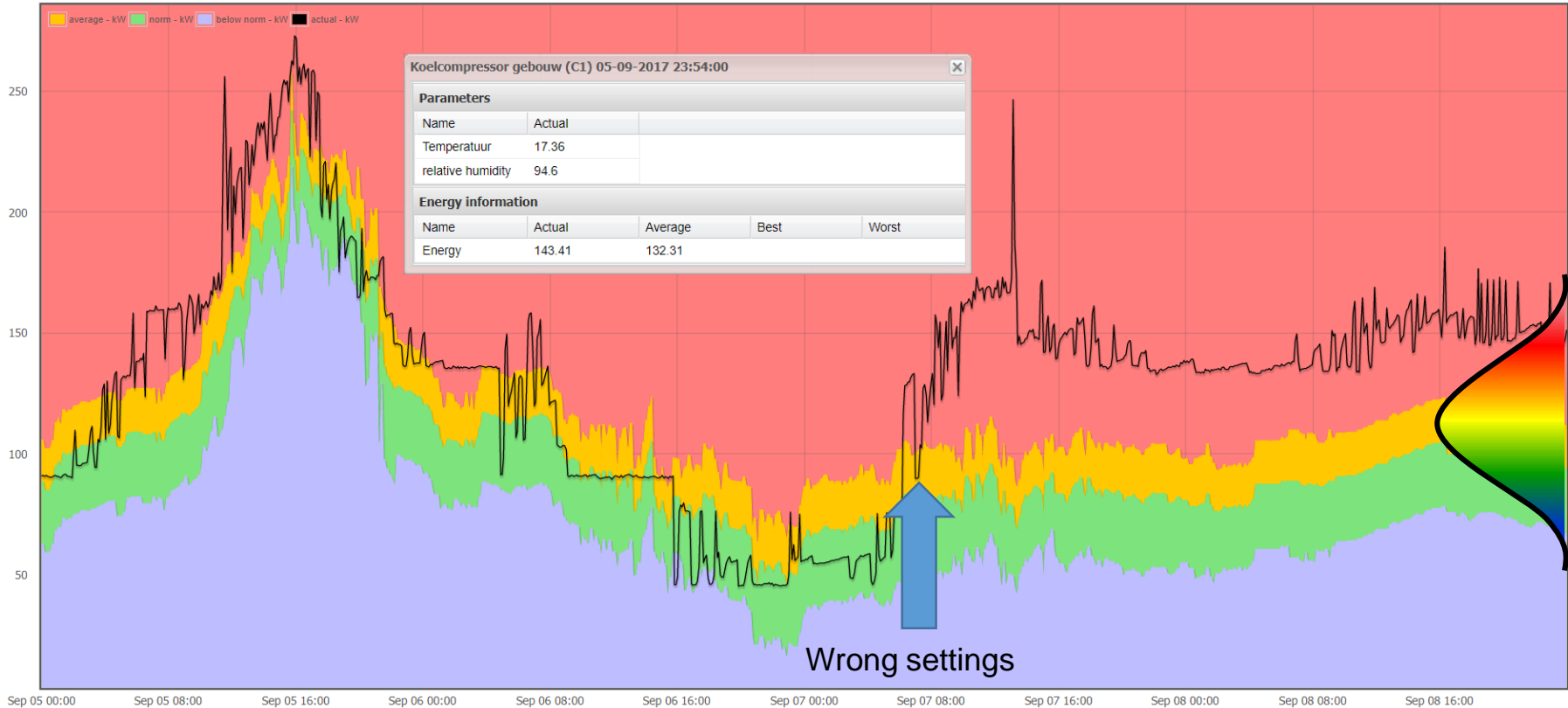
# Cooling

Plain power consumption in kW without reference



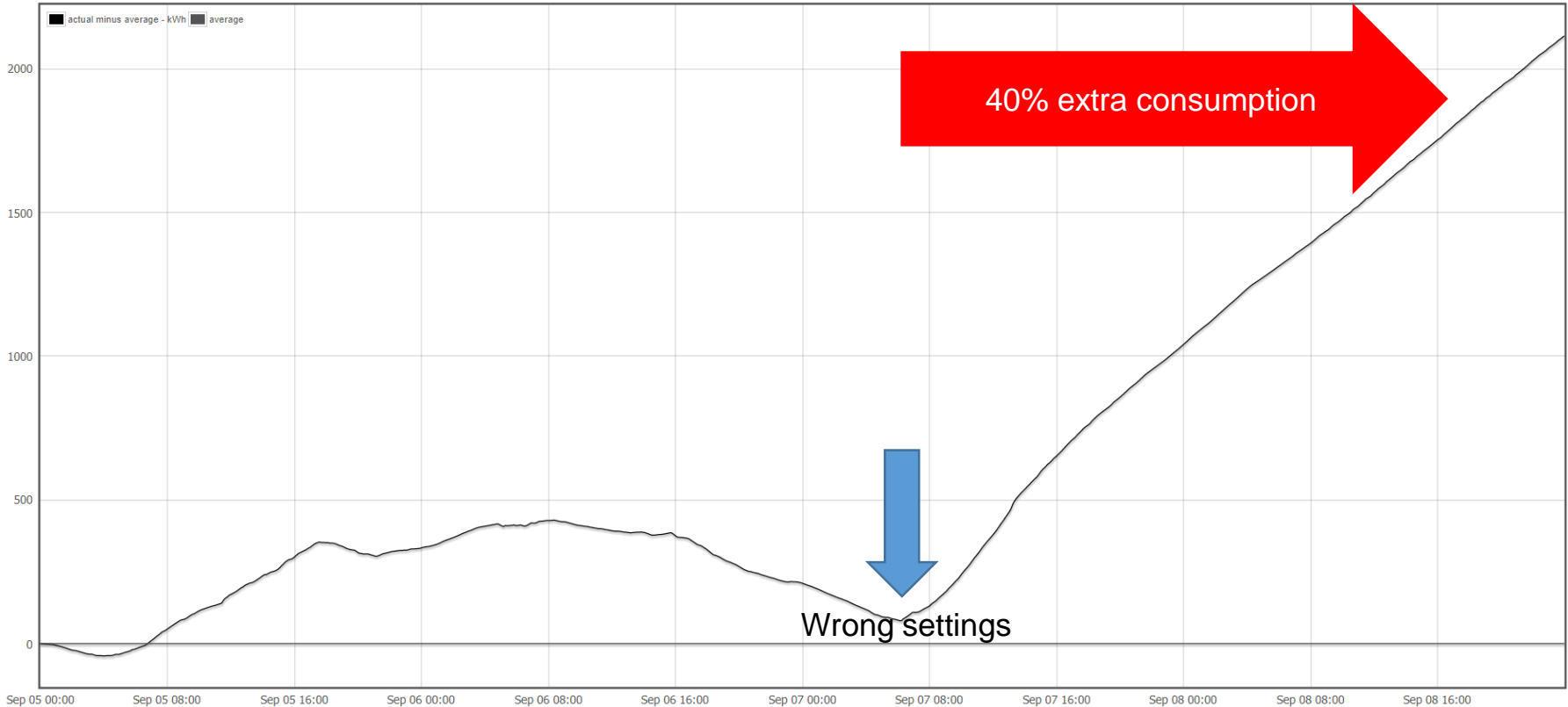
# Cooling

Plain power consumption in kW with learned reference



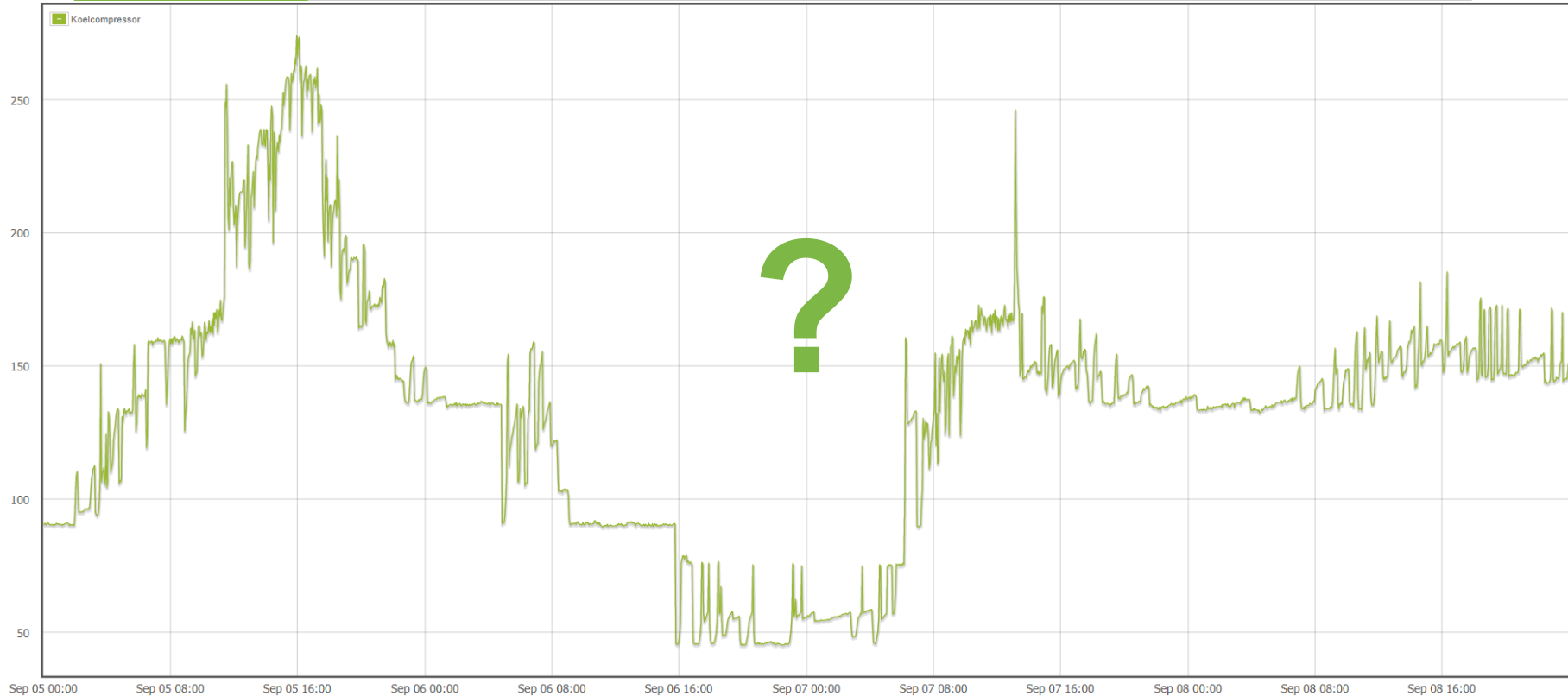
# CUSUM

Cumulative sum of (power consumption – learned reference)



# Cooling

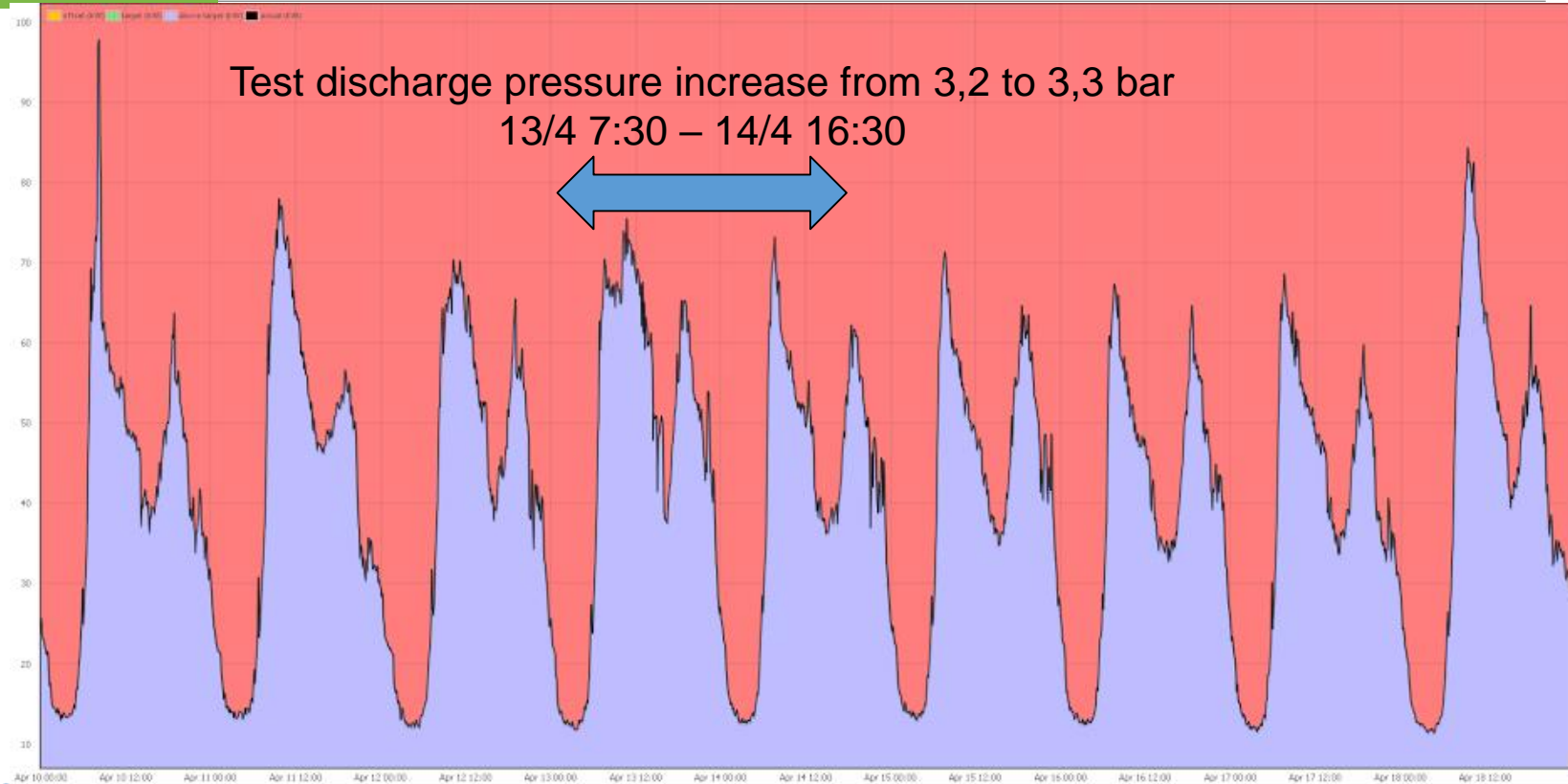
Plain power consumption in kW without reference





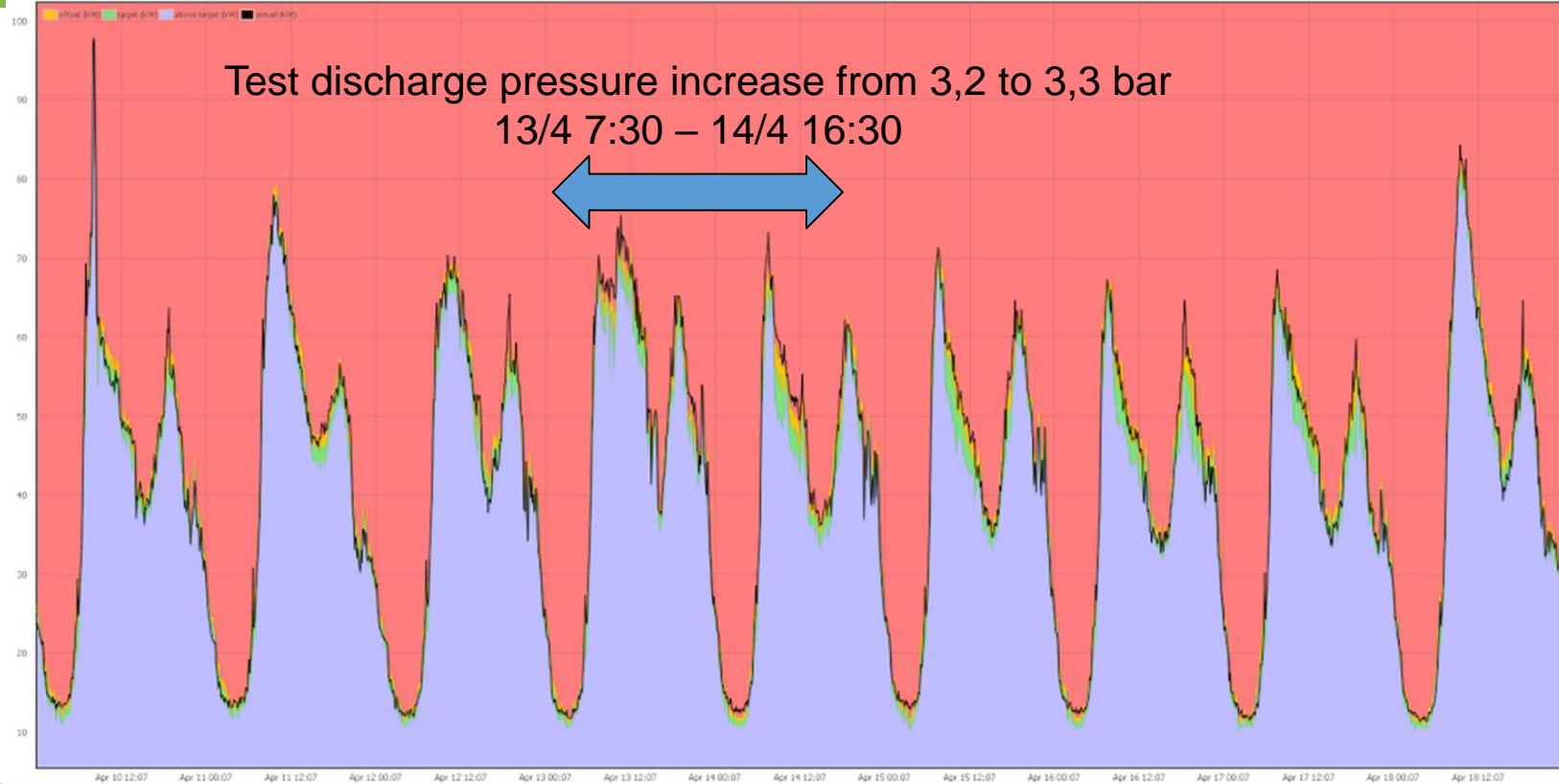
# Oasen

Searching for energy saving opportunities and monitoring of assets



# Oasen

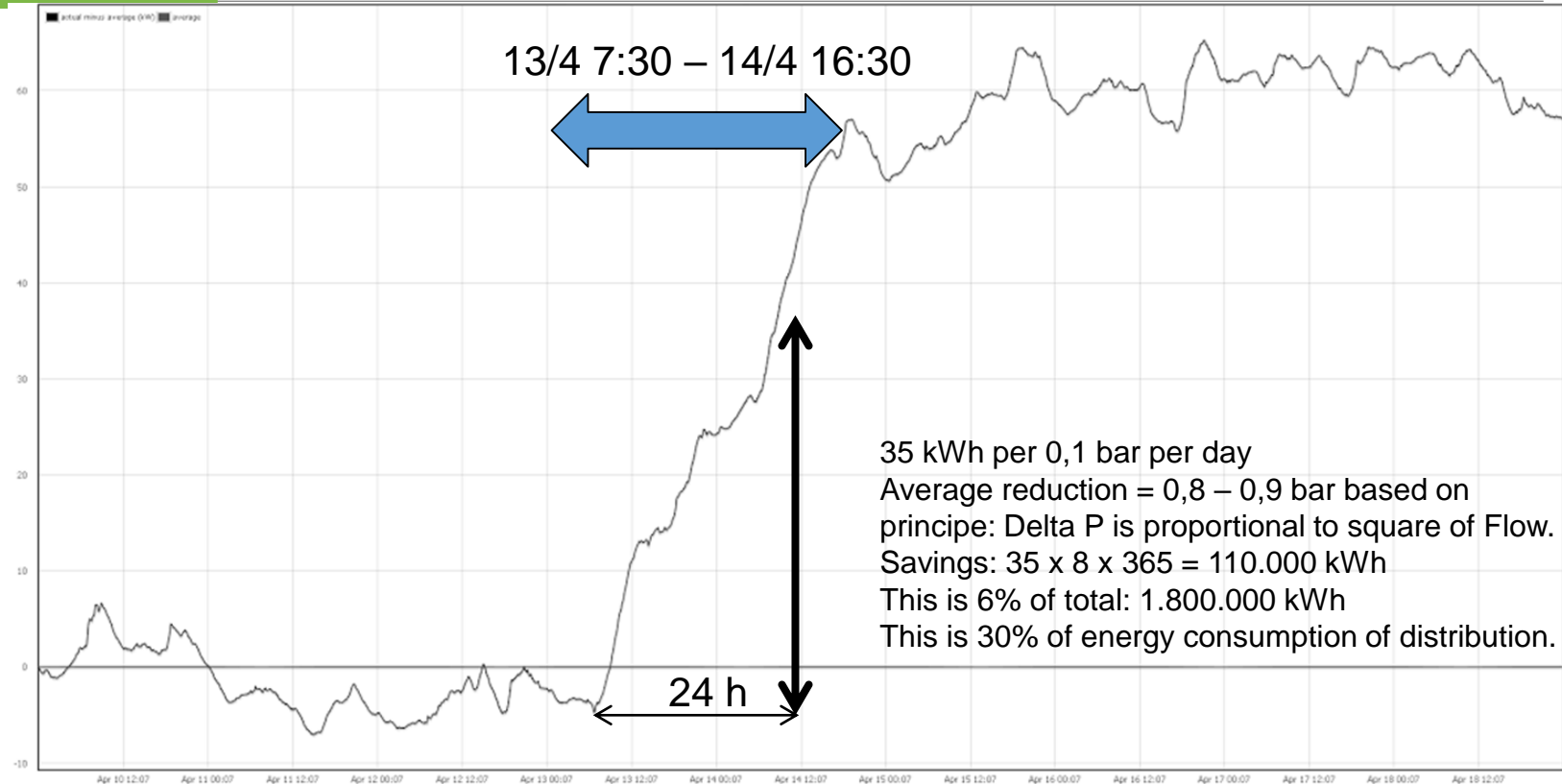
Searching for energy saving opportunities and monitoring of assets



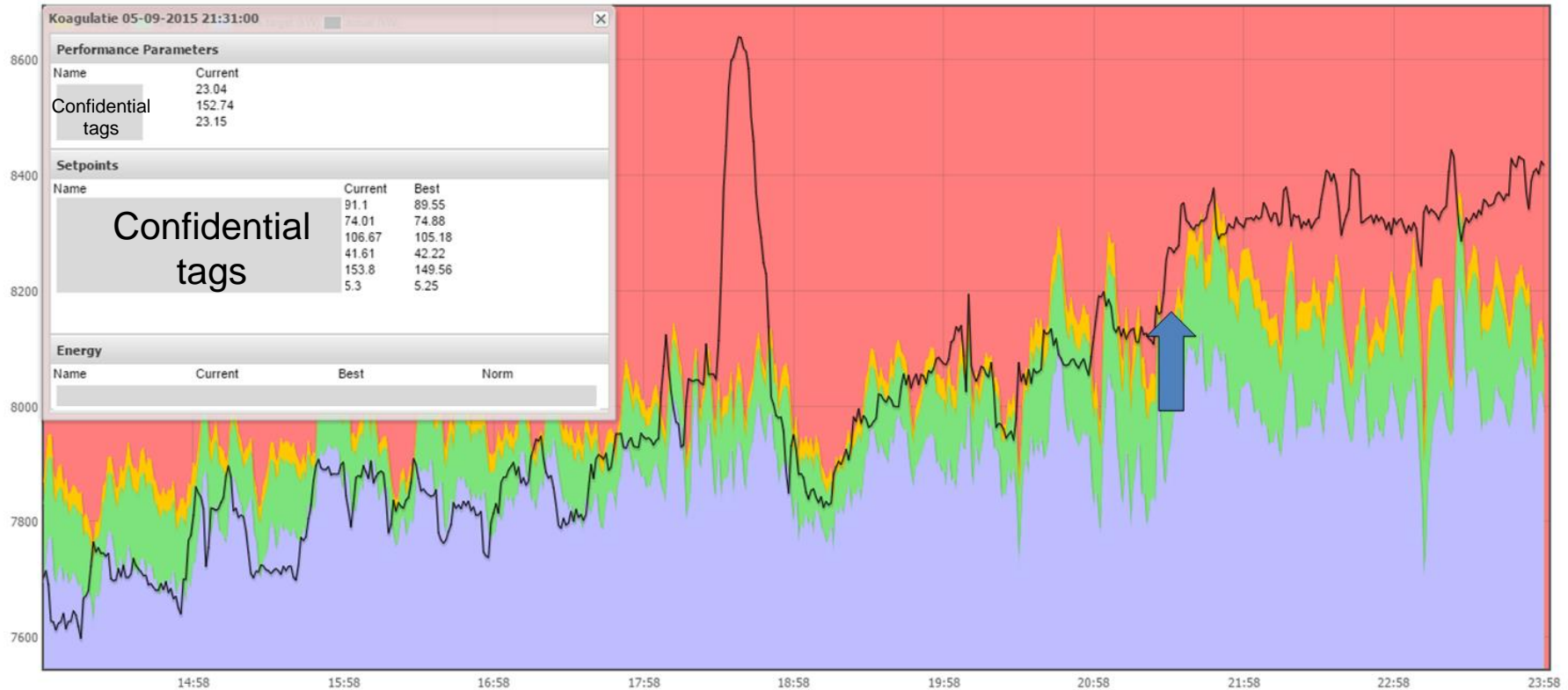


# Oasen

Searching for energy saving opportunities and monitoring of assets

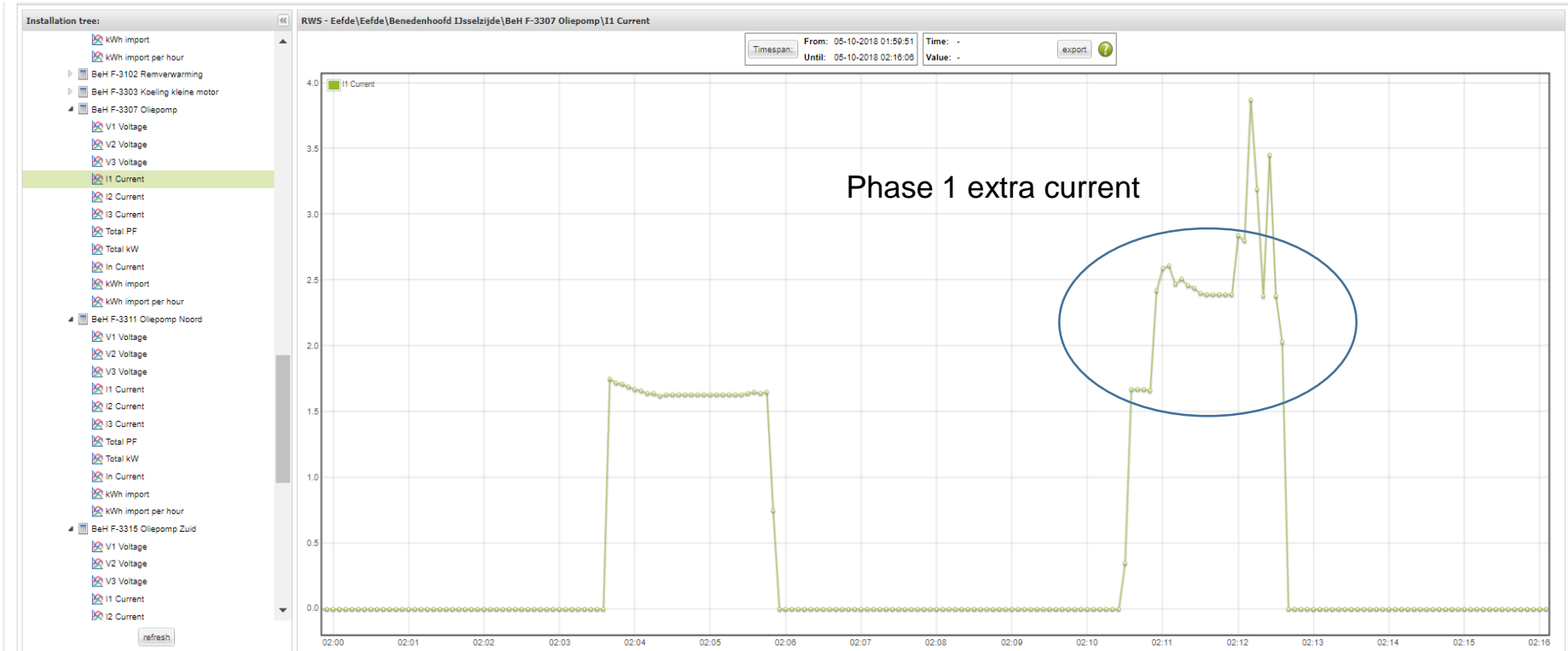


# Recommendation of settings towards best setpoints



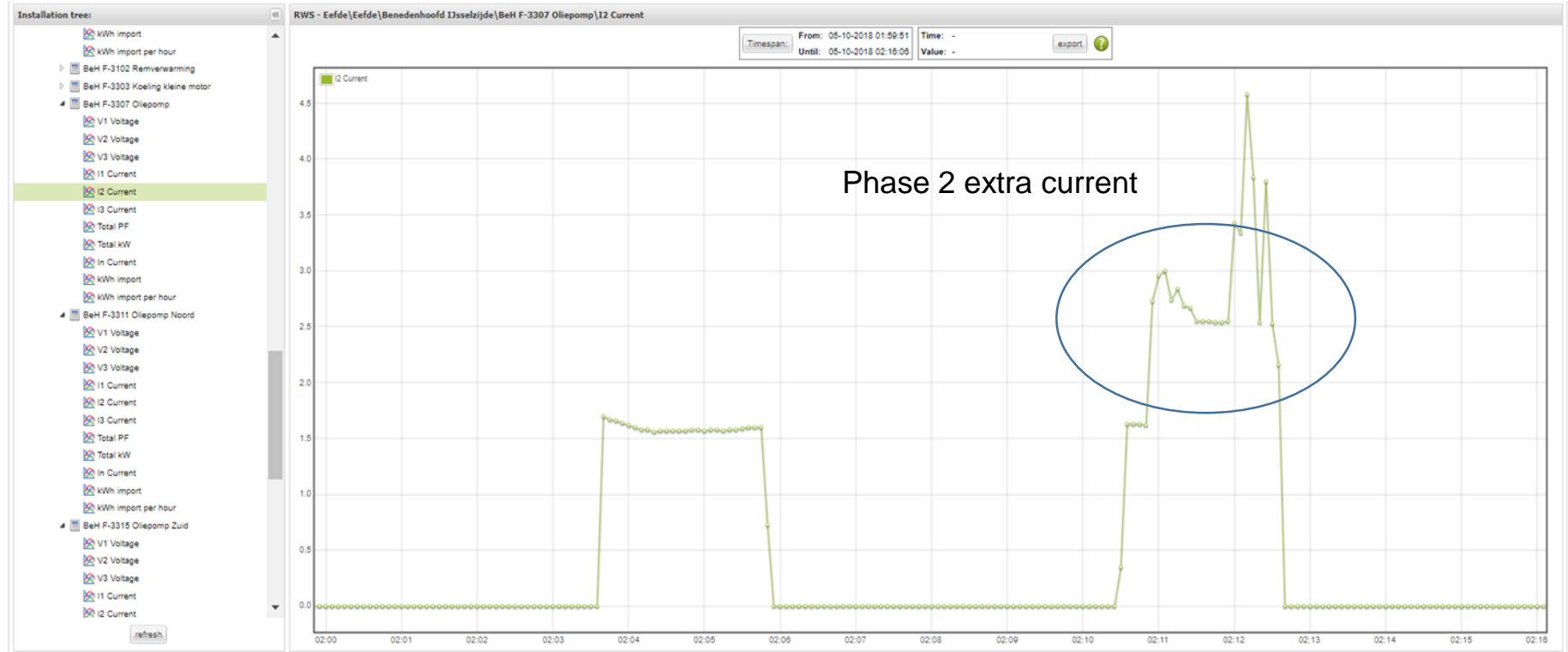
# Early warning

## Relay failure



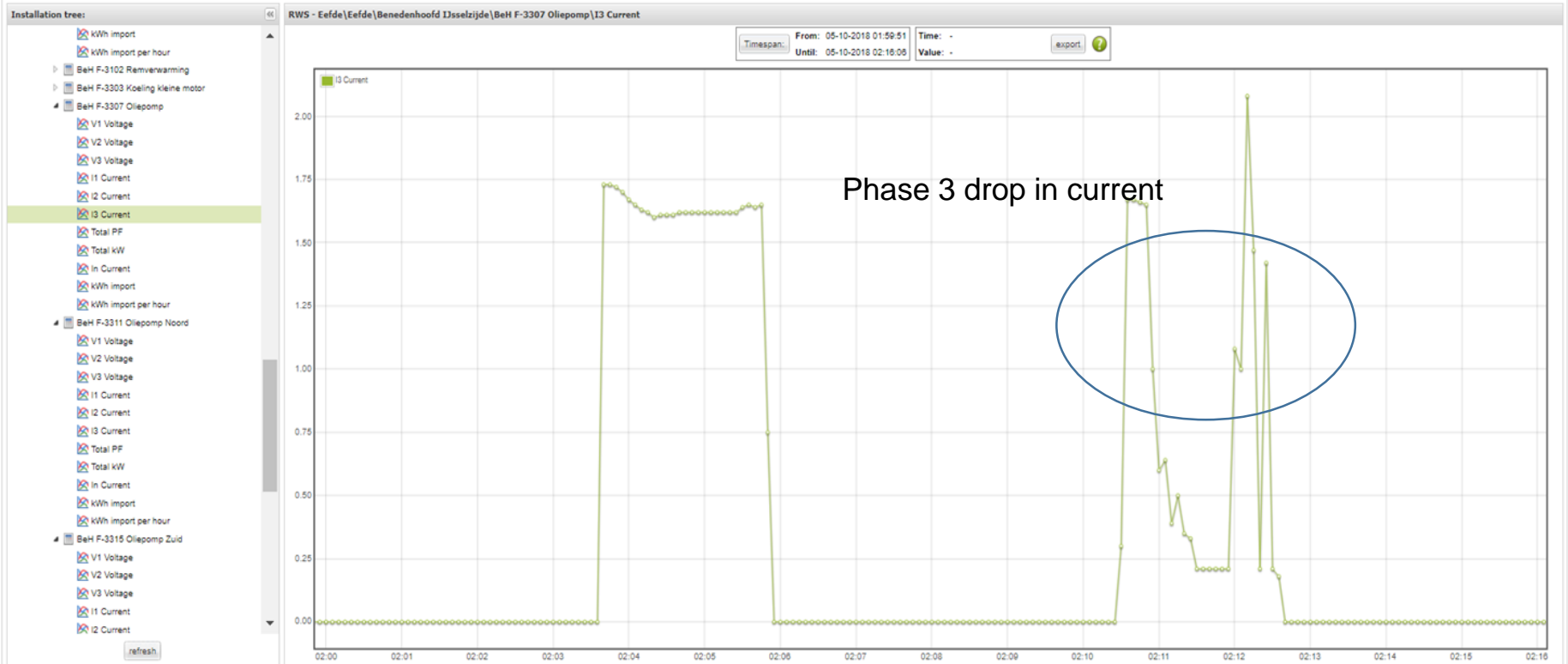
# Early warning

## Relay failure



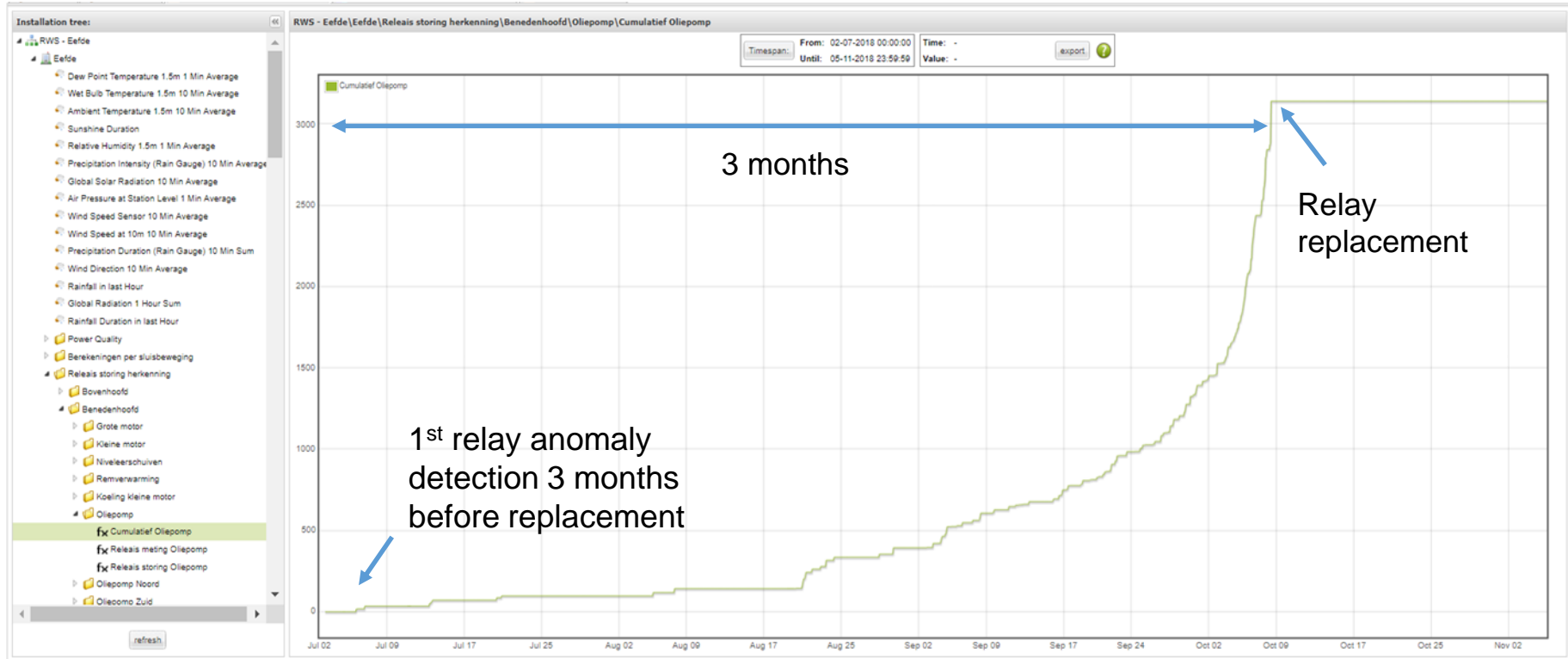
# Early warning

## Relay failure



# Early warning

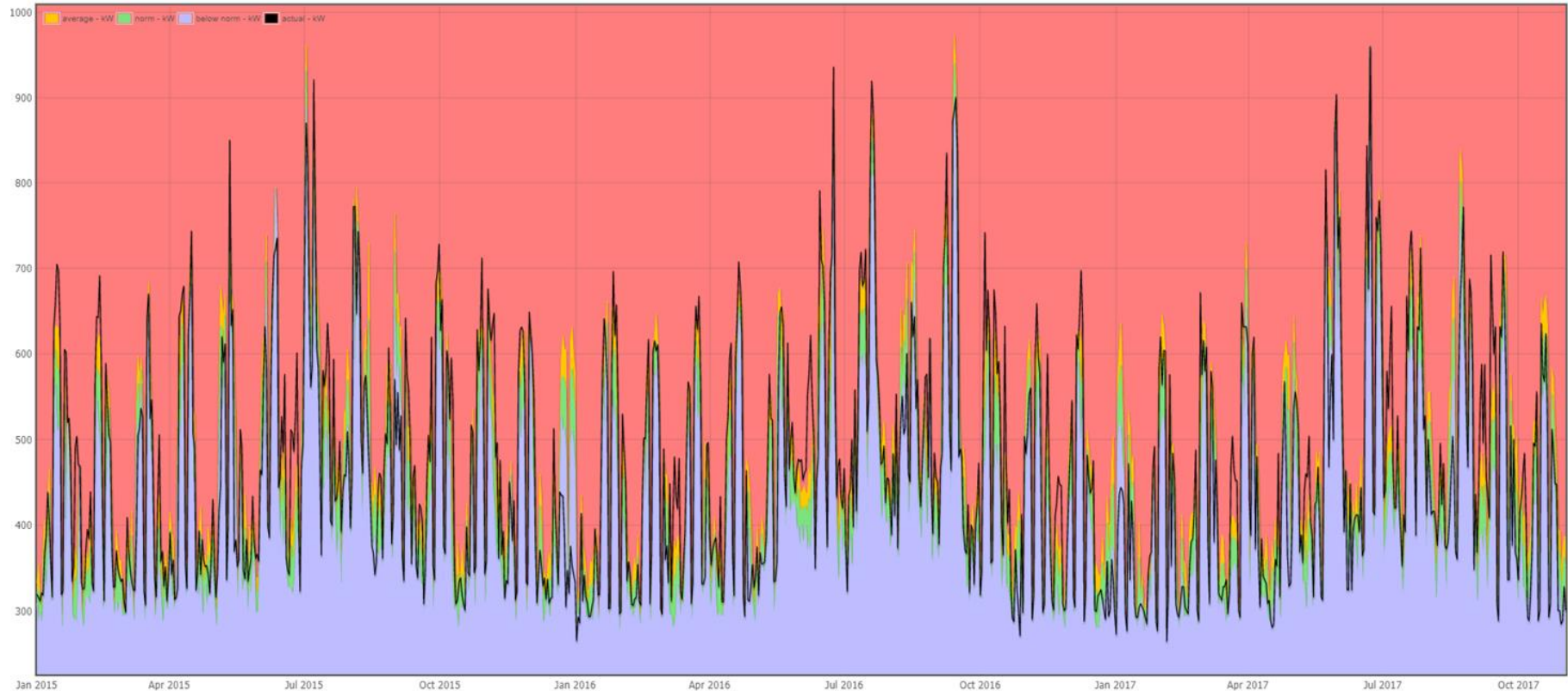
## Relay failure





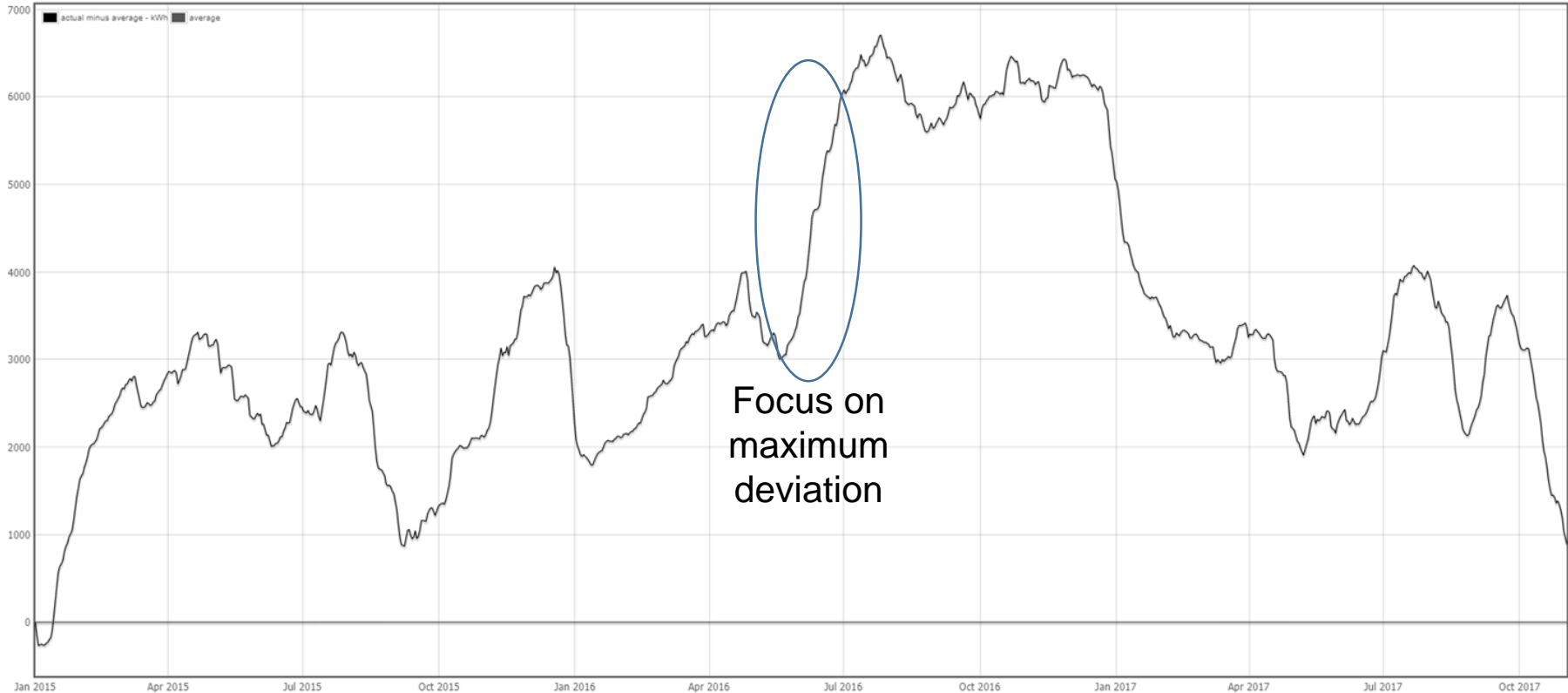
# Accuracy of the AEI

example data period: jan 2015 – nov 2017



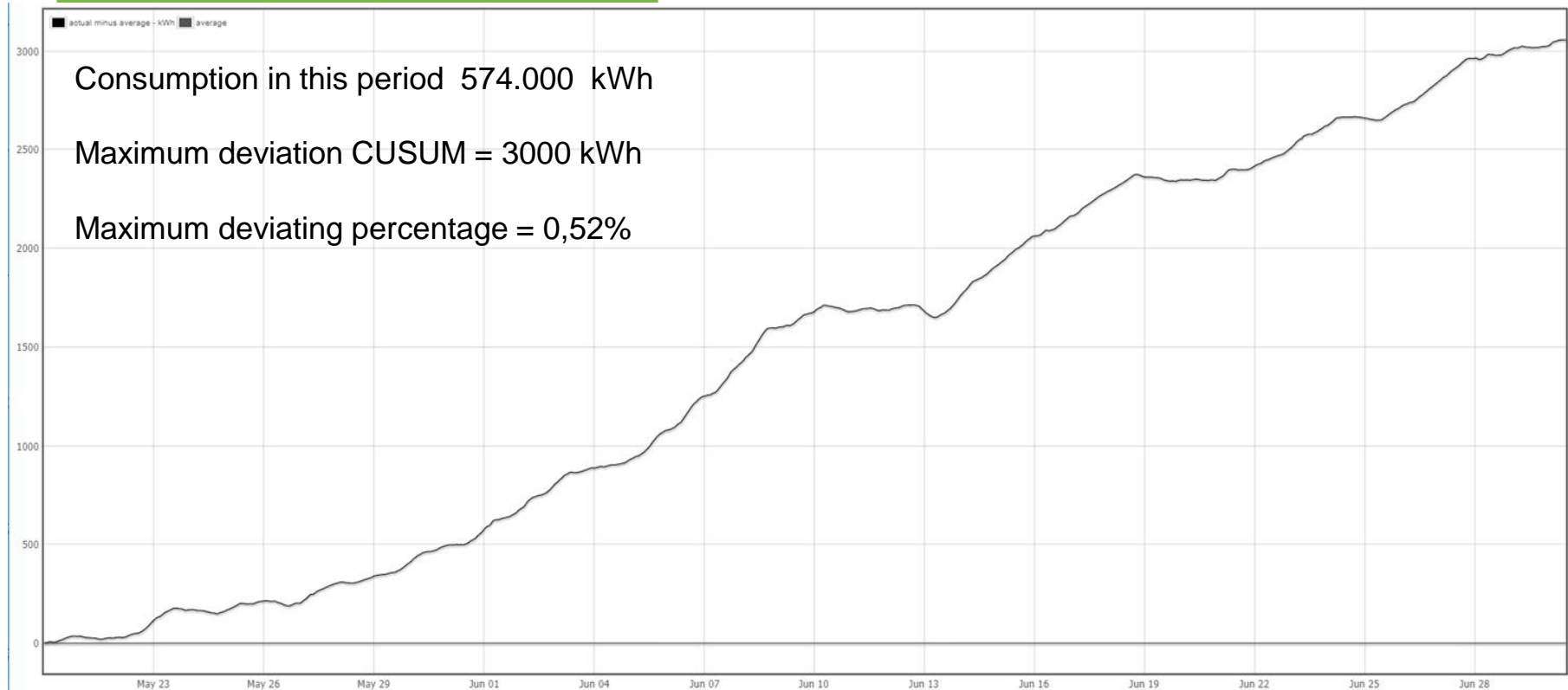
# Accuracy of the AEI

example data period: jan 2015 – nov 2017. CUSUM



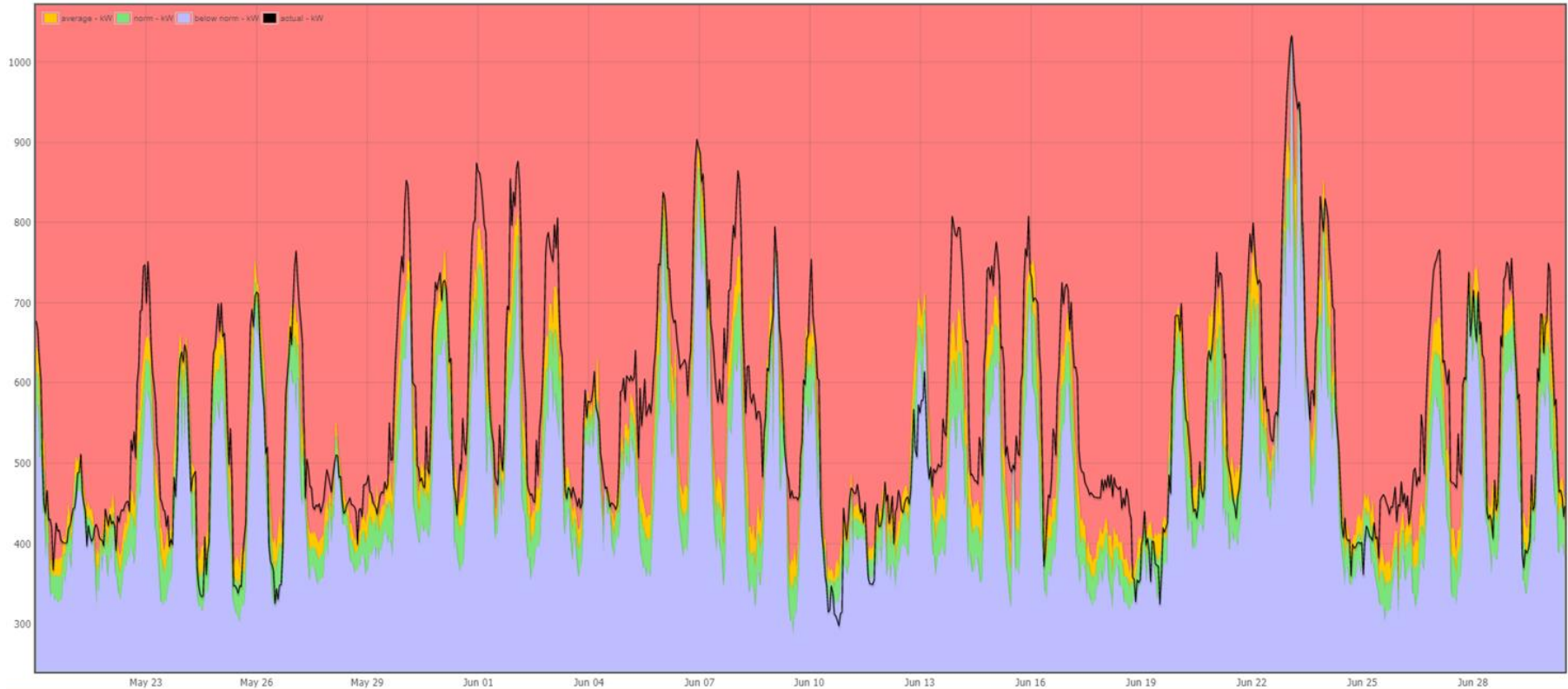
# Accuracy of the AEI

Focus on maximum deviation. CUSUM



# Accuracy of the AEI

Focus on maximum deviation



# Technology artificial energy intelligence (AEI)



+



+



=



**PROCESS DATA &  
EXISTING KNOWLEDGE**

**ENERGY &  
WEATHER DATA**

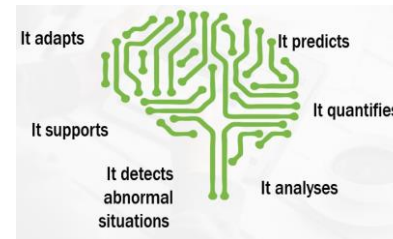
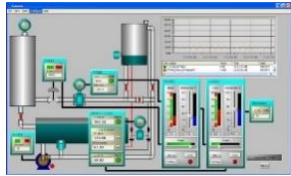
**ARTIFICIAL *ENERGY*  
INTELLIGENCE  
(AEI)**

**INSIGHTS &  
NEW KNOWLEDGE**

ingredients

technology

added values



# AEI Added Values

## Self Learning Technology

It **determines** the potential of energy that can be saved

It **supports** by advising the best setpoints

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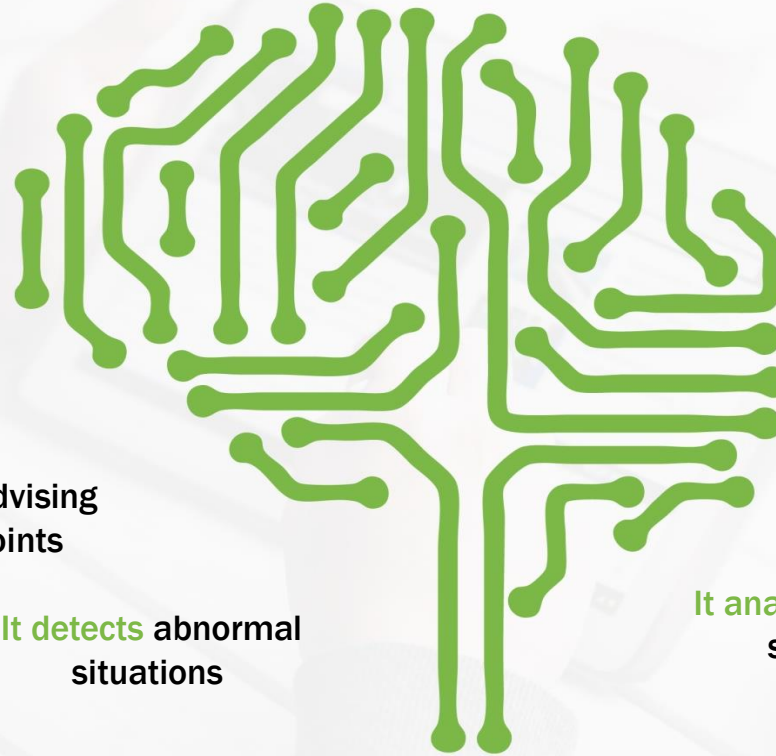
It **detects** abnormal situations

It **predicts** the energy consumption

It **quantifies** the energy saved

It **adapts** to a better or best performance

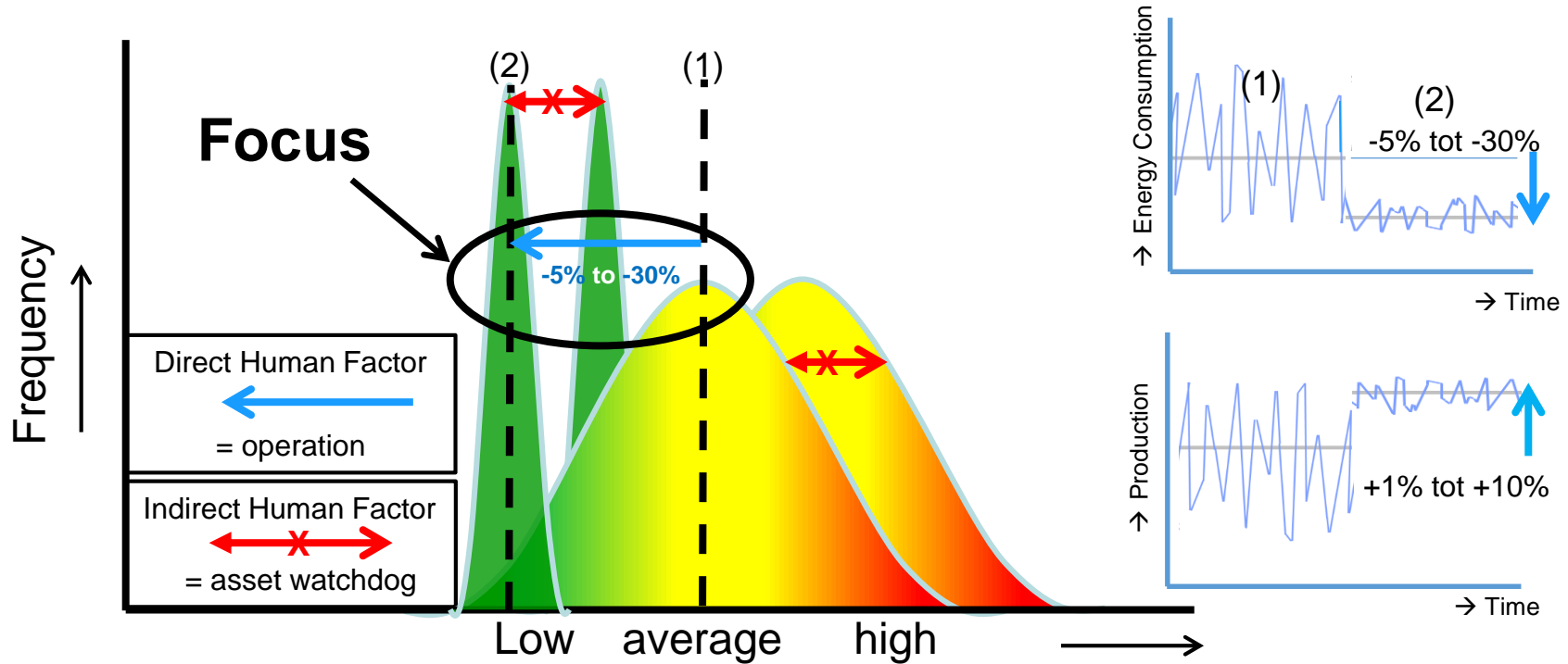
It **analyses** different scenarios



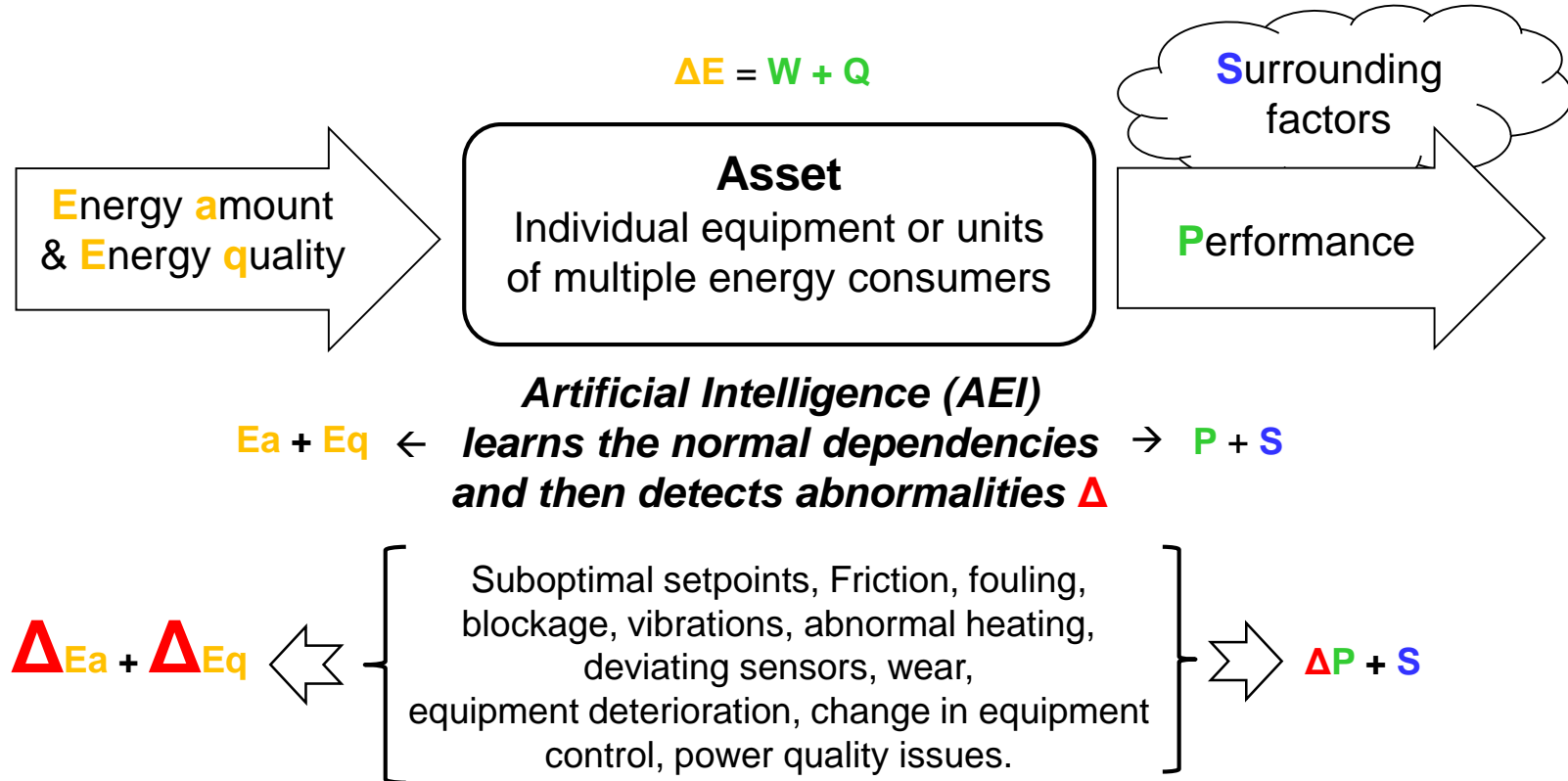


# The Opportunity

Early warnings of anomalies and operational energy saving



# Learning the normal detecting the abnormal $\Delta$



# Artificial Energy Intelligence

## What drives it?

1. Energy consumption is ***the holistic*** parameter for every process that relates somehow to both asset and process *performance*. The same applies to power quality.
2. Tons of process data available but little or no energy data... high accuracy monitoring can usually be added at low cost.
3. Process performance and asset monitoring and management are much closer to core business than energy saving → → → Simply better business cases.
4. New technologies available:
  - state-of-the-art **high accuracy** sub-metering and power quality monitoring technology
  - Deep Learning, LSTM for highly dynamic processes.
  - High performance streaming data base technology (OSIsoft)

**New generation energy monitoring, advanced big data processing and machine learning based analysis gives new generation AEI solutions**

### ***Our mission:***

Enable each organization to maximize the **value** created by energy and to contribute to a sustainable future.

**Energy** is the capacity to do **work**, to create **tangible value**, and is therefore the carrier of the real economy. Everything we touch, use and produce comes about with an energy flow. ( $\Delta E = W + Q$ )

enerGQ's **Artificial Energy Intelligence (AEI)** uses the deviation energy flow to a system as the holistic performance indicator of that system.

### ***Our vision:***

Organizations use AEI as the plug & play technology to **reduce** carbon footprint, to **optimize** maintenance, **maximize** production and **avoid** unplanned downtime.

# A brief history of enerGQ and what the future holds

2009

- Founded as an energy monitoring company with a focus on operational energy saving. First clients in buildings and utilities sector.

2010-13

- First industrial clients.

2014

- Partnership with RUG for artificial intelligence and pilot in aviation.

2015-16

- First clients in the water sector.

2016-18

- First clients in wet-infrastructure sector for asset monitoring & power quality monitoring.

2019

- CSA with OSIsoft to secure fast scale-up. Focus on extending AEI technology. First client in ICT-sector.

2020-23

- Fast scale-up. Local and global in cooperation with OSIsoft and other partners.

# The Problem and the Transition

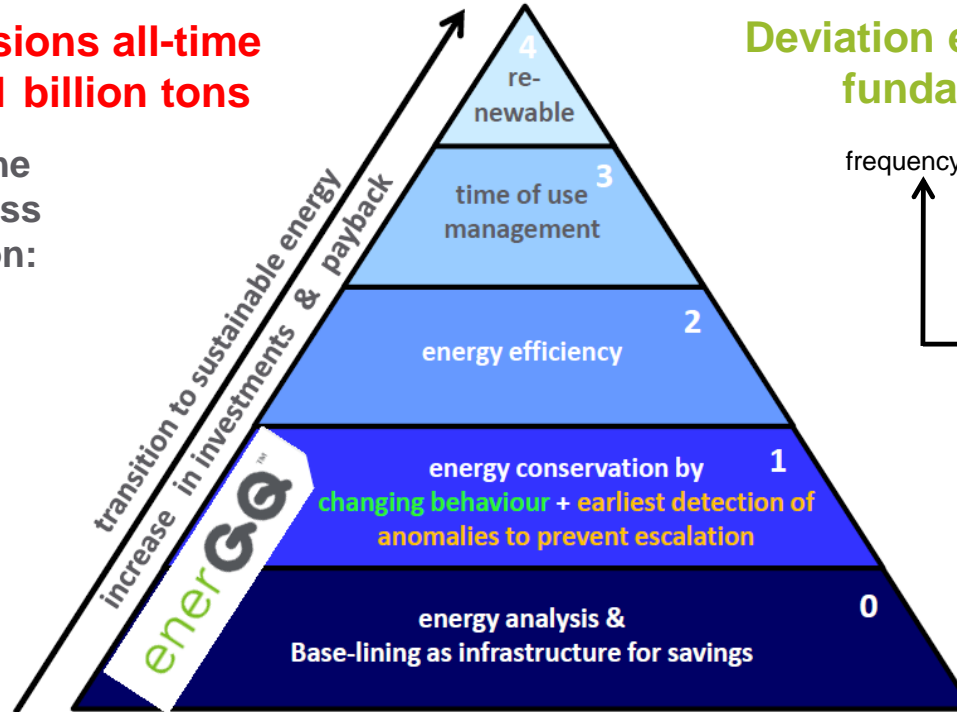
**Global CO<sub>2</sub> emissions all-time high in 2017: 37.1 billion tons**

**Human** activity is the main cause of excess energy consumption:

- **Operation**
- **Housekeeping**
- **Maintenance**

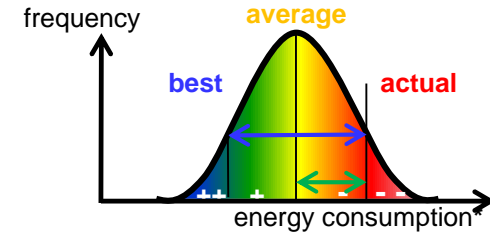
Due to lack of

- **Self efficacy**
- **Knowledge**
- **Awareness**



Based on Energy Pyramid from EnSave Inc.

**Deviation energy monitoring is fundamental for transition**



**Added Values: Low Cost, payback: <1 year  
5% - 30% savings**

**Development of awareness, knowledge, self-efficacy**

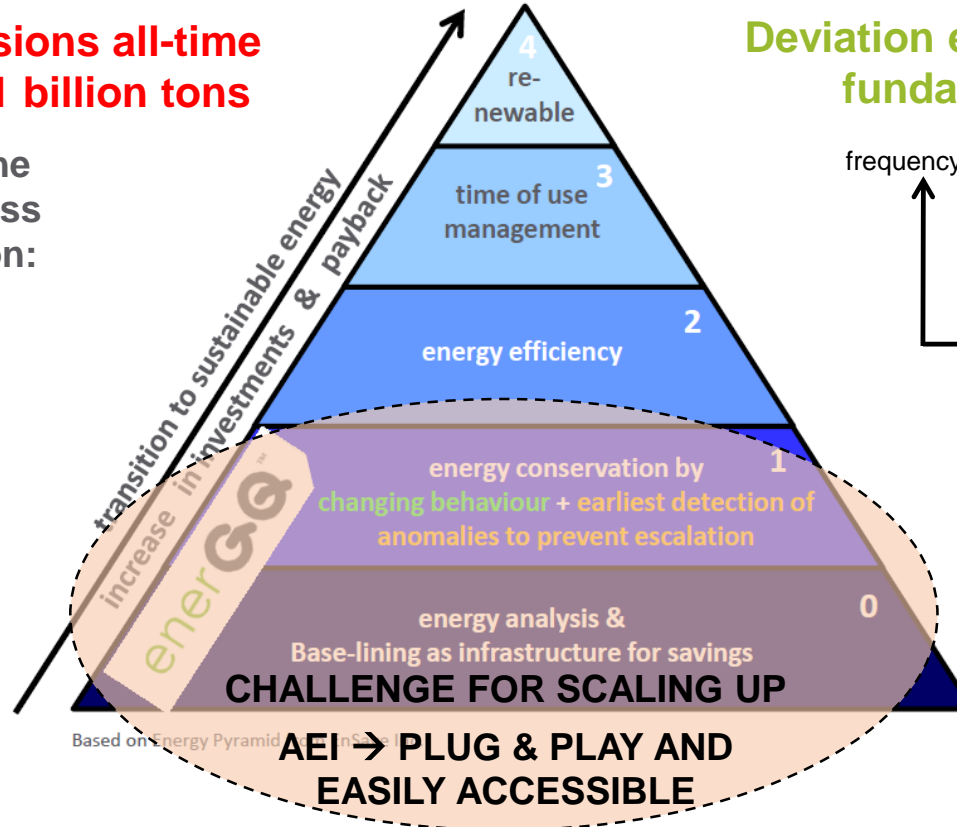


# The Problem and the Transition

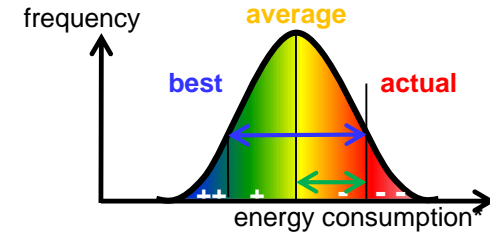
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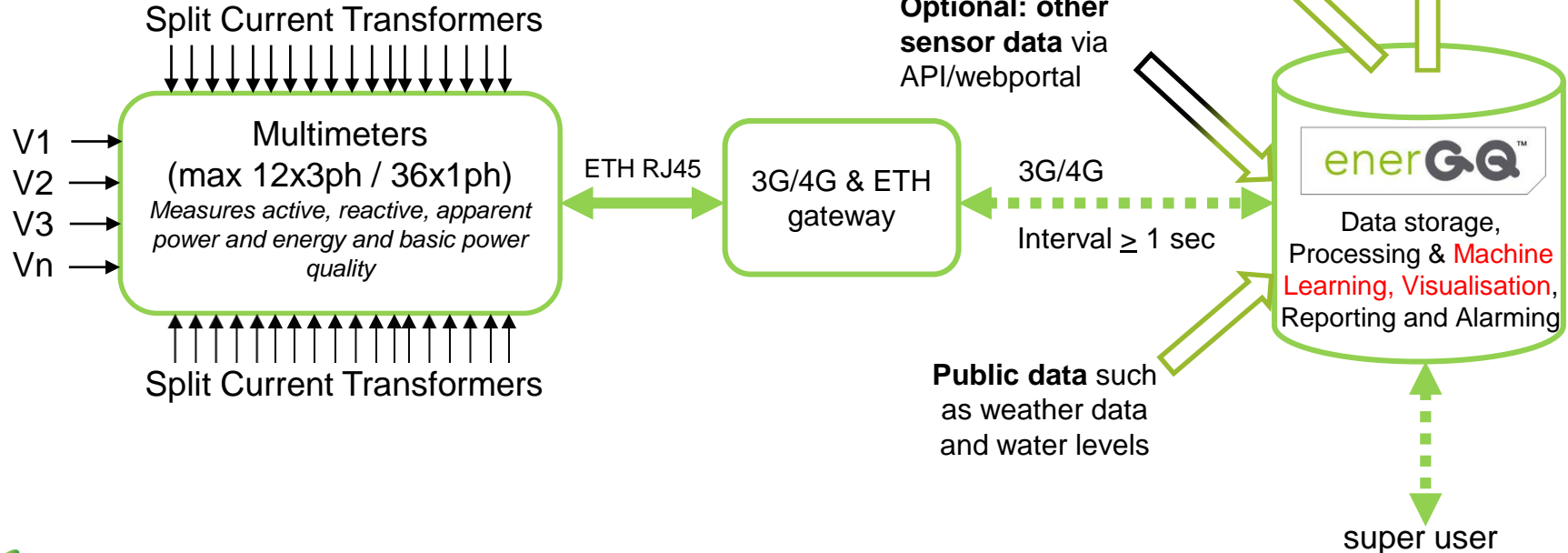
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# Integrated building blocks able to act (in)dependent of other systems



CT's: 0-40 mA secondary. Include a built-in automatic protection circuit for maximum safety, eliminating the need to use shorting bars. Maximum cable length extendable to 650 ft / 200 meters. Accuracy 0,5S (0,5%).



# Integrated building blocks

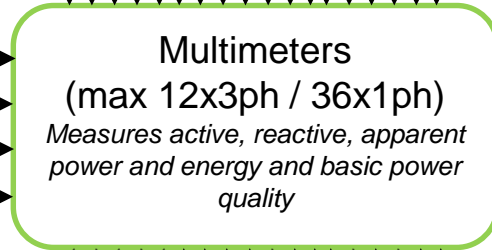
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Split Current Transformers

V1 →  
V2 →  
V3 →  
Vn →



Split Current Transformers

ETH RJ45

3G/4G & ETH gateway

3G/4G

Interval  $\geq 1$  sec

Data & Information export to customer/3rd party

**Plug & Play**  
Optimal: other sensor data via API/webportal

enerGQ™

WebPortal

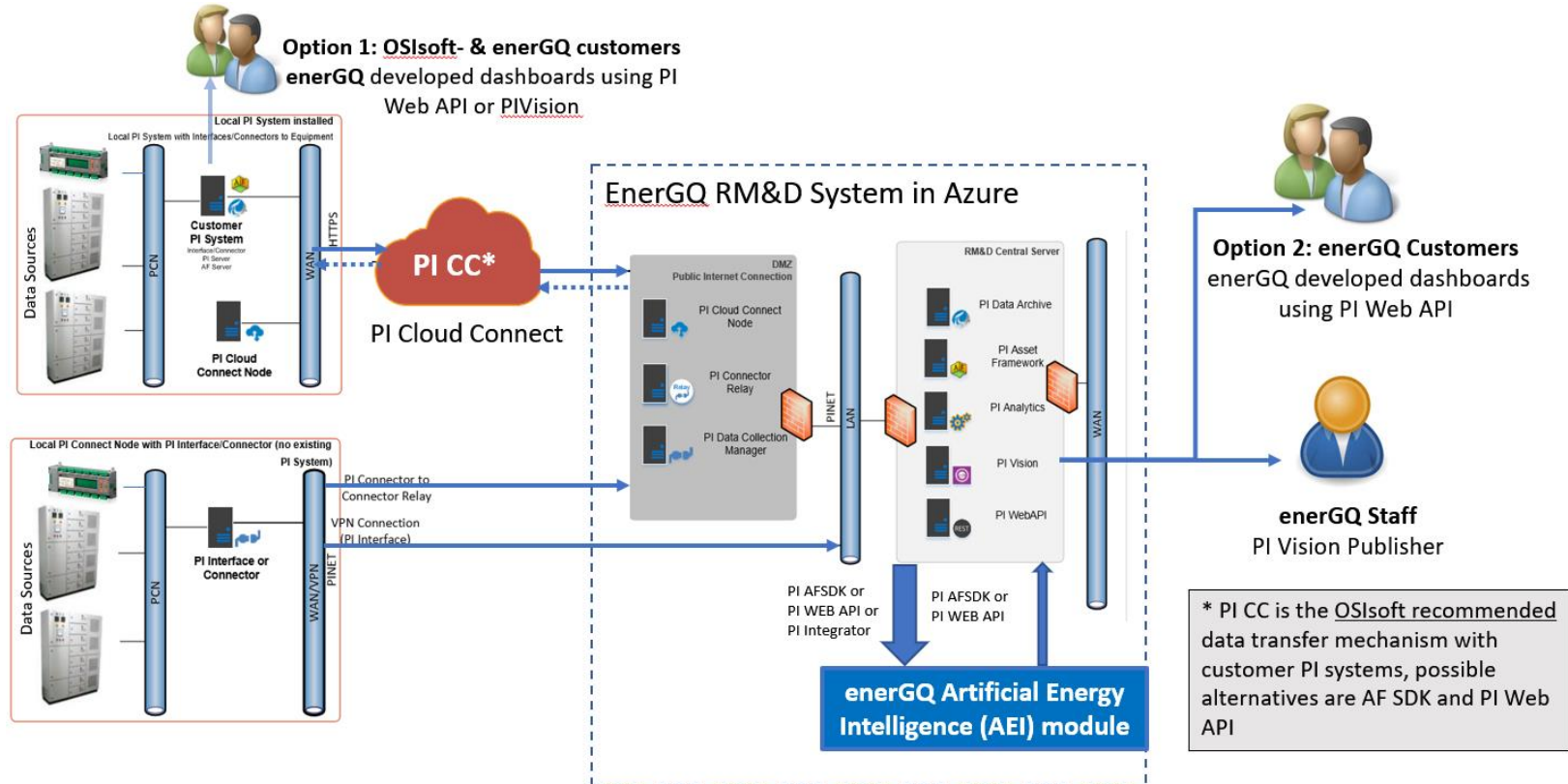
enerGQ™

Data storage, Processing & Machine Learning, Visualisation, Reporting and Alarming  
**CHALLENGE FOR SCALING UP**  
**AEI → PLUG & PLAY AND EASILY ACCESSIBLE**

Public data such as weather data and water levels  
**Plug & Play**

**Remote support**  
super user

# The answer to scaling up OSIsoft enerGQ architecture enabling P&P AEI



# Food for thought when travelling home

*If anything changes in the operation or condition of assets for good or for bad, it will result in a change in energy consumption. Why?*

*Energy is the capacity to do work or to produce heat. ( $\Delta E = W + Q$ )  
Everything we touch, use and produce (value created) comes about with an energy flow.*

*YES... It is possible to use energy as an holistic performance indicator to detect and harvest the opportunities to maximise value creation. IF ... we can use energy to distinguish between normal and abnormal changes, we can use it as an holistic performance indicator that opens up lots of opportunities to maximise performance and value creation among them are the earliest detection of abnormalities preventing value loss and the generation of optimized setpoints that save energy & raw materials and maximise the production. IMAGINE...!*



# Contact details



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# Questions?

Please wait for  
the **microphone**

State your  
**name & company**



# Please remember to...

## Complete Survey!

Navigate to this session in  
mobile agenda for survey

