



How OSIsoft PI supports Uniper's Maintenance Strategy Planning

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How OSIsoft PI supports Uniper's Maintenance Strategy Planning

Dr.-Ing. Stephan van Aaken

Agenda – what can you expect?



Uniper at a
glance

Who is Uniper? – a short introduction



Our
approach

Our approach to digital transformation



Case study
MSP

Case study – driving decisions, improve flexibility and
efficiencies with the Maintenance Strategy Planning tool



Learnings

Our learnings gained during this journey

Uniper at a glance

Our operations

Power Generation
Commodity Trading
Energy Storage
Energy Sales
Industrial Services



Employees: 11,780



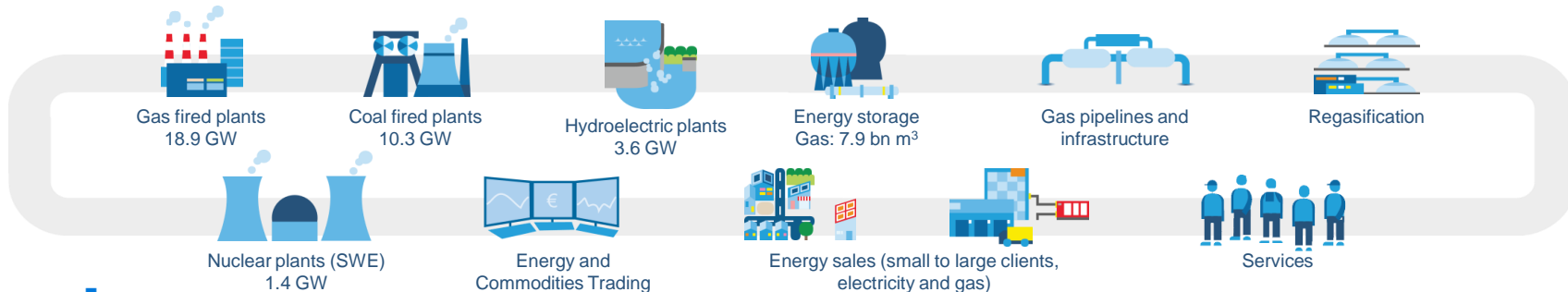
- Power generation, Storage, Services - Europe
- Power generation - International
- Commodity Trading, Energy Sales

€1.5bn
EBITDA

100 years
Experience

37 GW
Generation

Main activities



All values as of FYE 2018 (Financial Results 2018, List of Assets 2018)

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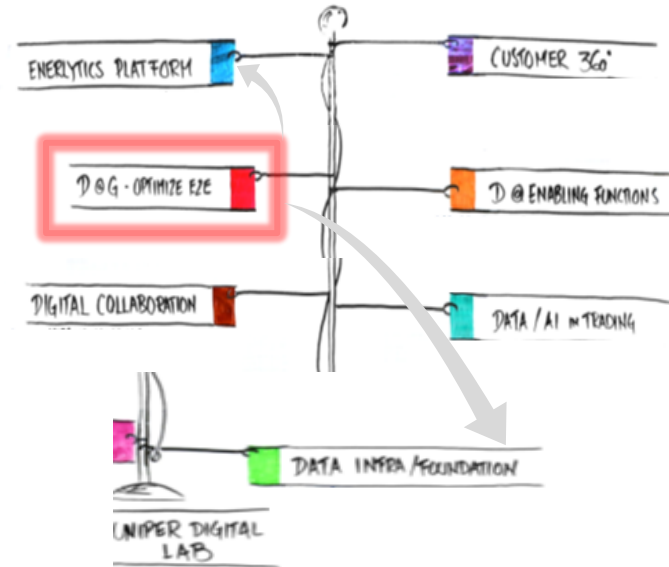
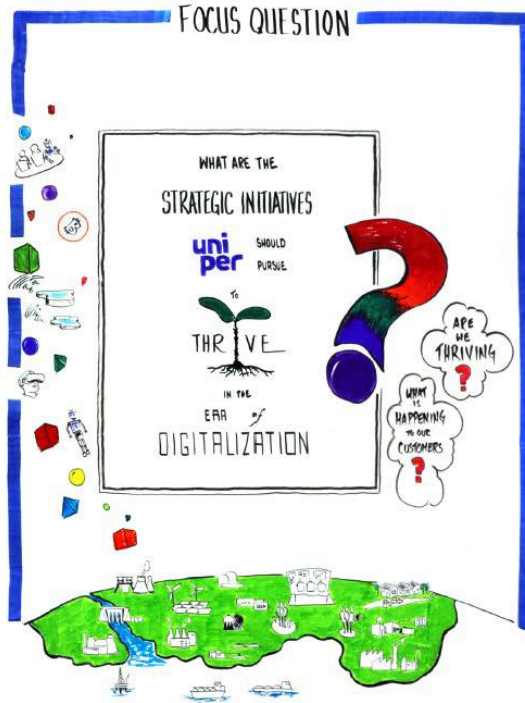


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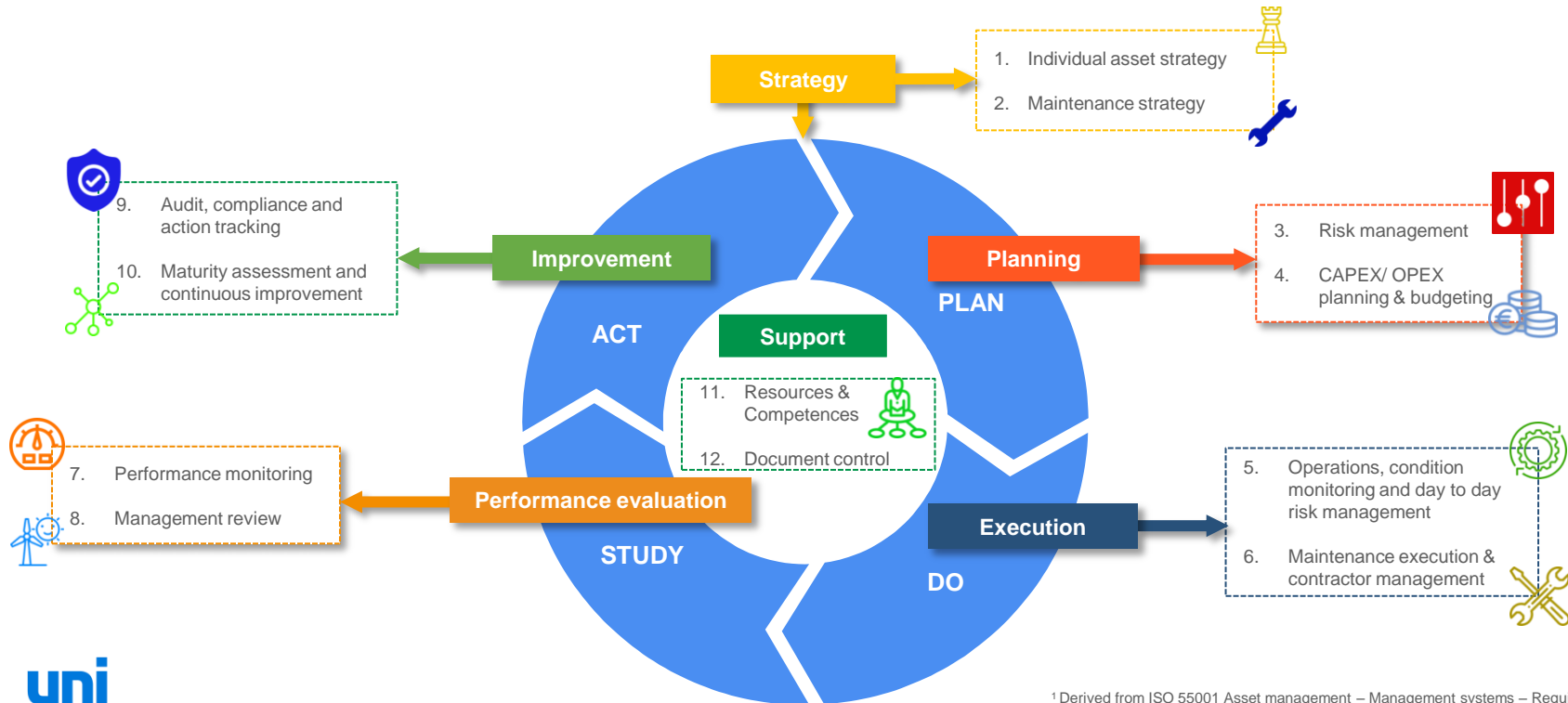
Digital Transformation at Uniper

With agreed 9 strategic programs in 2017



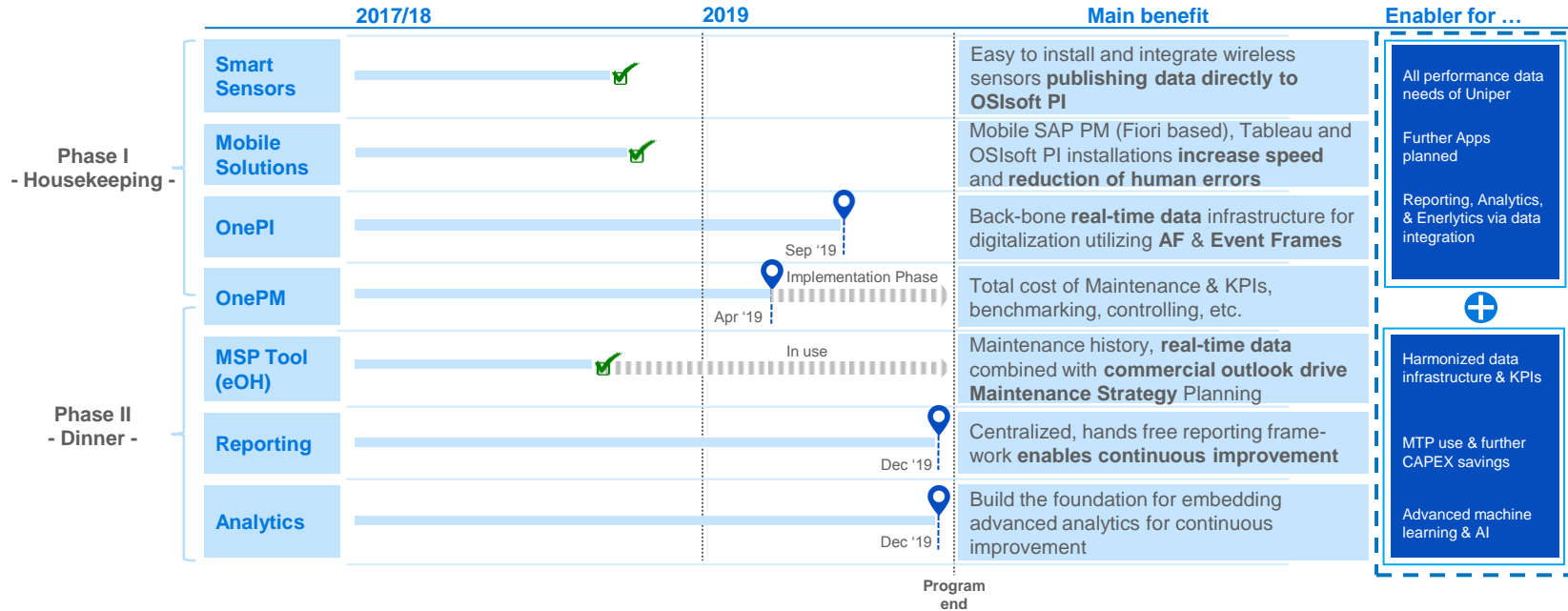
Digitalization @ Generation (D@G)

Front-to-end digitalization of our Asset Management processes at Uniper¹

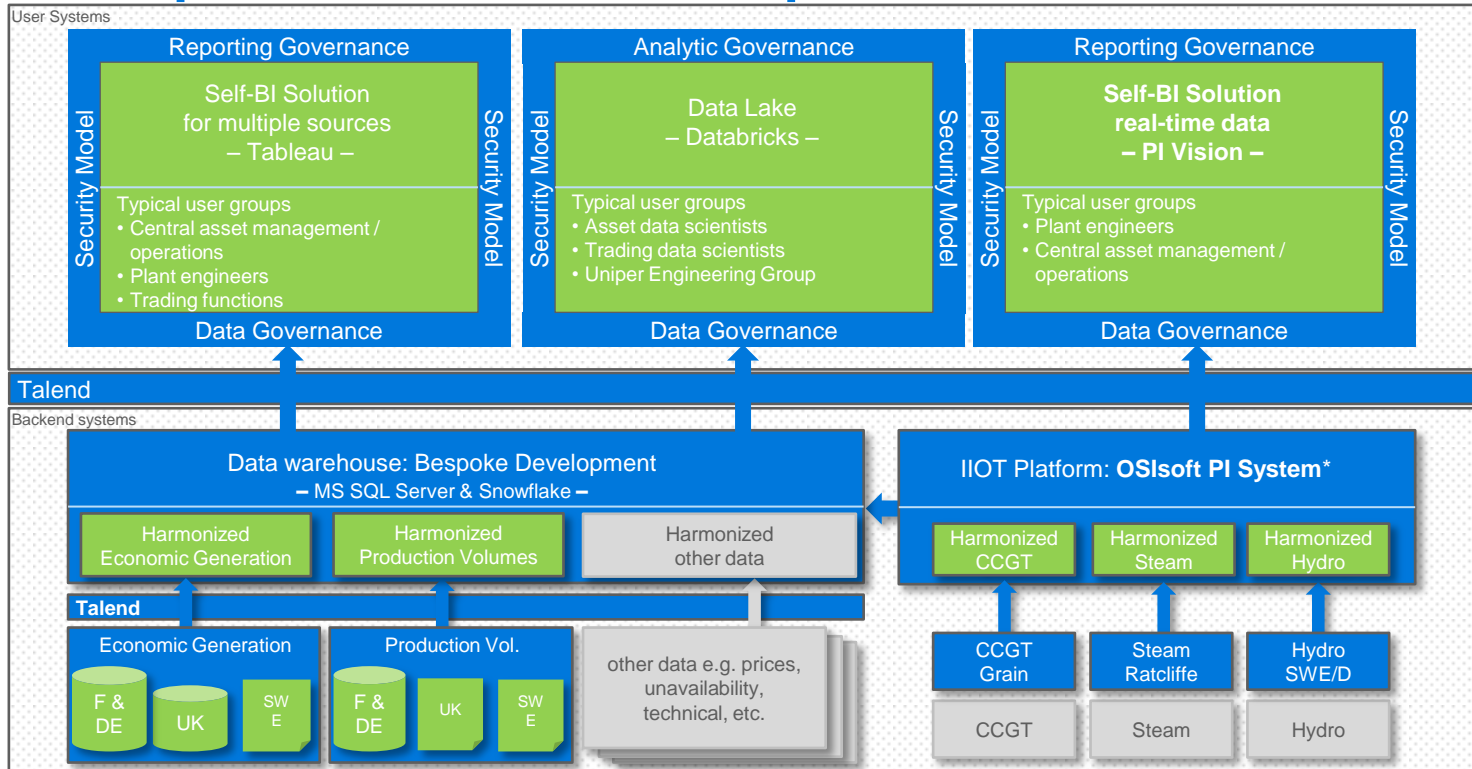


Digitalization@Generation

Housekeeping comes before dining



Abstract representation of the Uniper Architecture



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Digitalization @ Generation (D@G)

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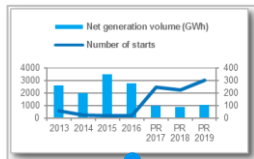
Maintenance Strategy Planning Digitalization

Ind. Asset strategy

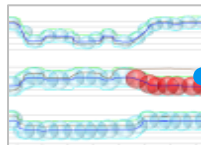


Risk appetite, Commercial driver

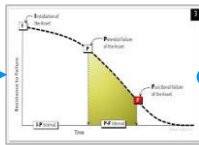
Commercial Data



Forecast (operation regime)



Adv. condition monitoring

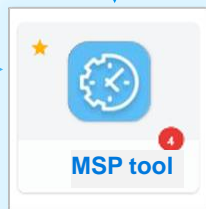


Predictive Mant.Tools

Online Monitoring



Live risks



PI System



Smart sensors

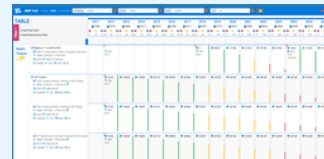


Mobile solutions

Live data

Technical Data

MSP Main Table Area



Commercial Outage Simulation



Fleet Outage Overview



Overview of Plant Item's life



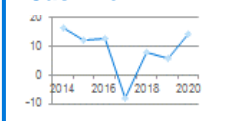
Opex Profile (M€)



Capex Profile (M€)



Cash flow



An in-depth look into some of the key functionalities

The table represents the areas where the maintenance managers can enter their data and visualize the maintenance across a selected time period, thus going into detail while keeping a high level view

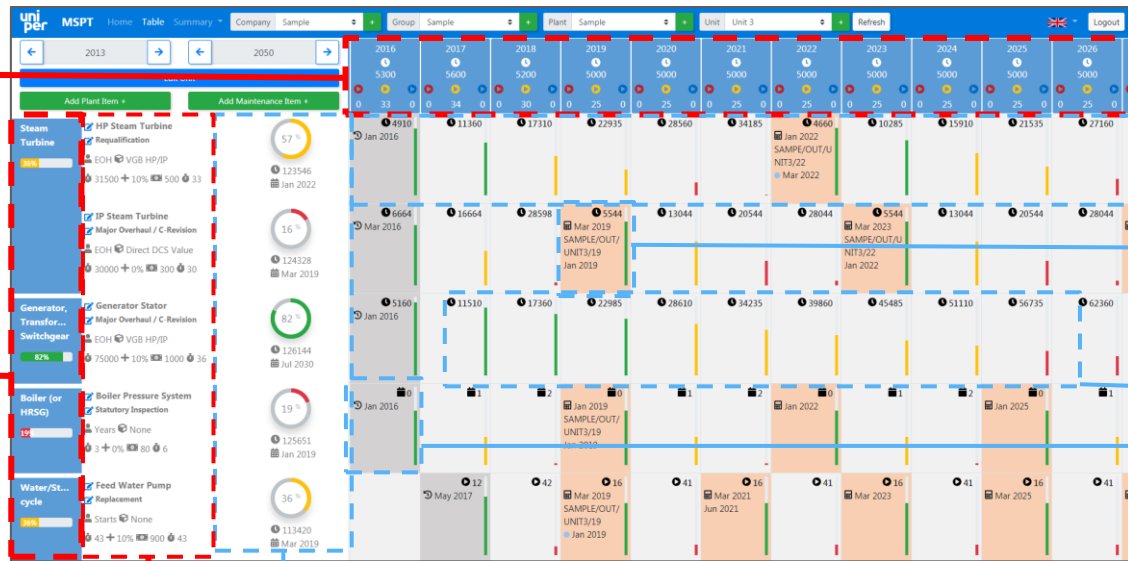
Unit Data:

- Capacity
- Technology
- Commissioning Date
- Operating hours (OH)
- Starts (hot, cold, total)
- Planned Outage Schedule

Plant areas / Plant Items, e.g.:

- Steam Turbine
- Boiler (SH&RH)
- Mills
- FGD
- Fans
- LP/HP preheater (statutory)

And its KKS Structure + Operating Hours from PI / Unit



Maintenance Cycle of Equipment

Based on the maintenance type and drivers

Historical and Future Data of Maintenance entered and linked to the Outage.

Tool shows calculated Maintenance date linked to planned data.

Bars shows consumption of equipment's life until next maintenance date

Historical Data entered.

The next maintenance date is calculated based on last historical data

Maintenance Drivers:

- EOH
- Year
- Starts
- Lifetime Consumption
- Condition Based
- Obsolescence

Maintenance Data:

- Maintenance Type
- Duration
- Budget
- Historical data

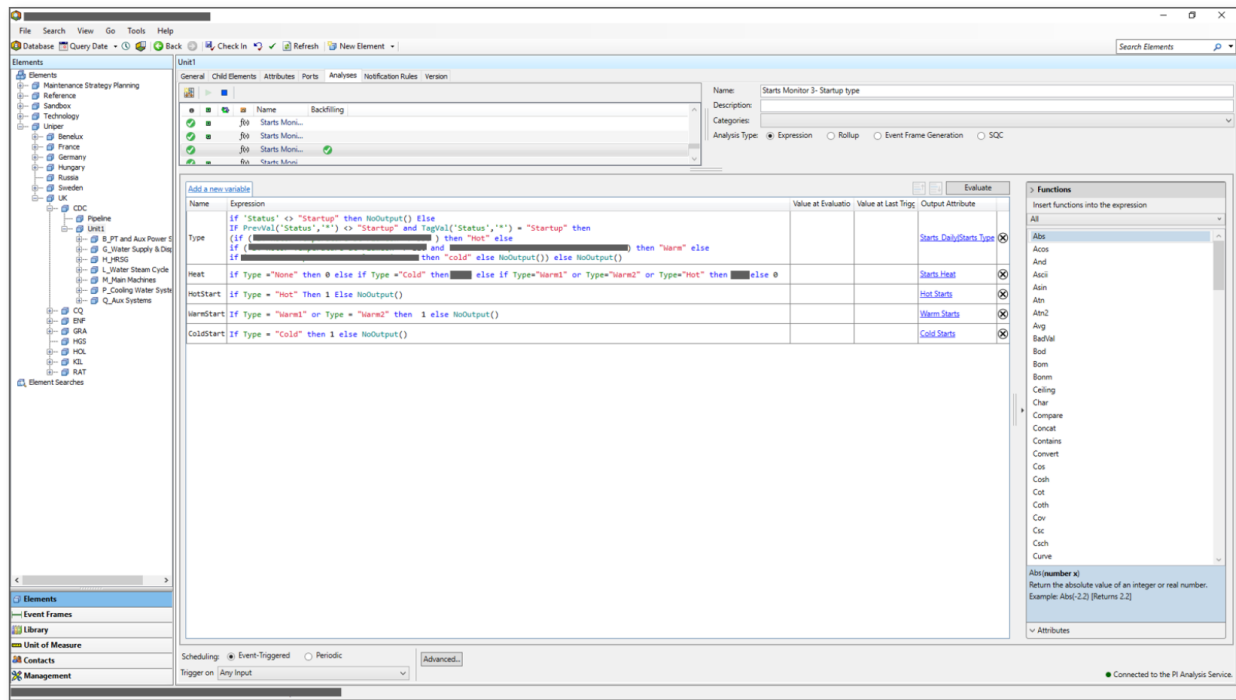
Remaining Life of Equipment

Equipment Life in form of percentage, is available before next maintenance cycle.

Total OH of the Equipment from the beginning of the Unit is also reflected.

OSIsoft PI is an essential component for the MSP Tool

Asset Framework is used to derive cold/warm/hot starts



FileSearchViewGoToolsHelp

DatabaseQuery DateBackCheck InRefreshNew ElementSearch Elements

Elements

Maintenance Strategy Planning

Reference

Sandbox

Technology

Uniper

Benelux

France

Germany

Hungary

Russia

Sweden

UK

CDC

Pipeline

Unit1

B_PT and Aux Power S

G_Water Supply & Dis

H_JHRSG

L_Water Steam Cycle

M_Main Machines

P_Cooling Water Syst

Q_Aux Systems

CQ

ENF

GRA

HQS

HOL

KL

RAT

Element Searches

Unit1

GeneralChild ElementsAttributesPortsAnalysesNotification RulesVersion

NameBackfilling

Starts Moni...

Starts Moni...

Starts Moni...

Starts Moni...

NameExpressionValue at EvaluatioValue at Last TriggOutput Attribute

Type

if 'Status' <> "Startup" then NoOutput() Else
IF PrevVal('Status','') <> "Startup" and TagVal('Status','') = "Startup" then
(if () then "Hot" else
if () and
if then "cold" else NoOutput()) else NoOutput()

Starts_DailyStarts Type

Heat

if Type = "None" then 0 else if Type = "Cold" then else if Type="Warm1" or Type="Warm2" or Type="Hot" then else 0

Starts_Heat

HotStart

if Type = "Hot" Then 1 Else NoOutput()

Hot Starts

WarmStart

IF Type = "Warm1" or Type = "Warm2" then 1 else NoOutput()

Warm Starts

ColdStart

IF Type = "Cold" then 1 else NoOutput()

Cold Starts

Add a new variable

Evaluate

Name:Starts Monitor 3- Startup type

Description:

Categories:

Analysis Type:☒ Expression☐ Rollup☐ Event Frame Generation☐ SQC

Scheduling:☒ Event-Triggered☐ Periodic

Trigger onAny Input

Advanced...

Functions

Insert functions into the expression

All

Abs

Acos

And

Ascii

Asin

Atn

Atn2

Avg

BadVal

Bod

Bom

Bonm

Ceiling

Char

Compare

Concat

Contains

Convert

Cos

Cosh

Cot

Coth

Cov

Csc

Csch

Curve

Abs(number x)
Return the absolute value of an integer or real number.
Example: Abs(-2.2) [Returns 2.2]

Attributes

Connected to the PI Analysis Service.

Maintenance Strategy Planning Digitalization

Benefits for Uniper

Transparency

- Historical, live & forecast data
- **Remaining life** on equipment level for the portfolio
- Annual **CAPEX & OPEX** profiles
- **Total cost** and duration of **maintenance**
- **Risk profiles** of components / units / fleets
- Transparency on sustainable CAPEX level
- Visibility of **fleetwide maintenance expenditures**

Capture value

- **Optimize** availability, reliability, risk levels **based on commercial situation**
- Fully consume **lifetime**
- **Optimize** planned and decrease unplanned **maintenance**
- **Flexible Maintenance** as per future market condition
- Optimize and prioritize maintenance expenditure
- Capture **market opportunities** more reliable
- **Fleetwide optimization of procurement/tender** processes
- **Optimize outage** scoping and scheduling

New value pools

- Maintenance Services – Maintenance and repair strategies, OEM-independent and based upon actual plant condition and operational priority
- O&M services
- Enerlytics - Our platform for the Energy Industry

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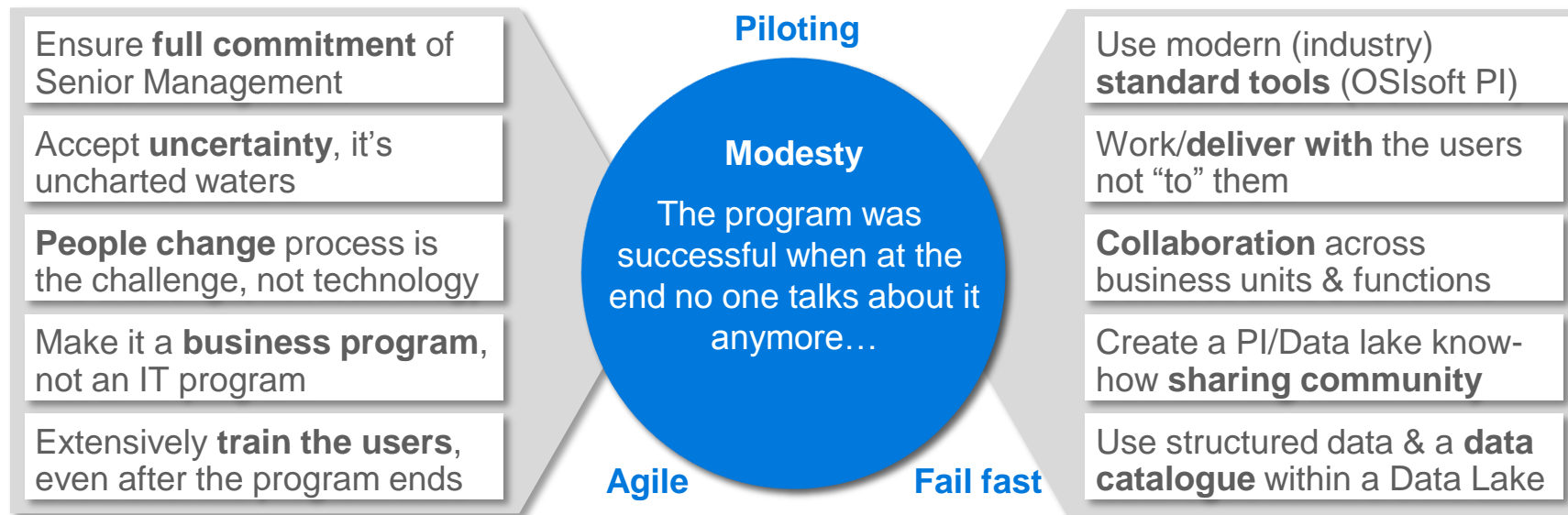
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What was essential for the success from a Uniper perspective?



Uniper SE

How OSIsoft PI supports Uniper's Maintenance Strategy Planning



CHALLENGE

Plant operations data is the foundation of our **maintenance planning**. The collection of accurate data and its validation was extremely difficult.

- High probability of errors when updating data manually
- Low frequency of data due to manual effort
- Expensive integrations with different systems

SOLUTION

One single connection from PI to our Atonyx Data Lake allowed us to get all the needed data in an accurate and almost live frequency.

- Accurate historical & current data
- Automatic updates & data flow
- Using Asset Framework we can derive exact OH, starts (cold/warm/hot) for all relevant components.

RESULTS

Next generation maintenance planning based on reliable and live data.

- Allowed the implementation and successful use of the MSP tool group-wide via our energytics¹ platform.

The tool reduced our CAPEX spend by 16%!

How OSIsoft PI support Uniper's Maintenance Strategy Planning



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Vice President Asset IT
Architecture and Optimization
Uniper SE

Questions?

Please wait for
the **microphone**

State your
name & company



Please remember to...

Complete Survey!

Navigate to this session in
mobile agenda for survey

TO DOWNLOAD APP,
SEARCH OSISOFT
PI WORLD



