

AVEVA PI WORLD

Leak Detection Models: Using PI Data to fight Non-Revenue Water

Water Utilities

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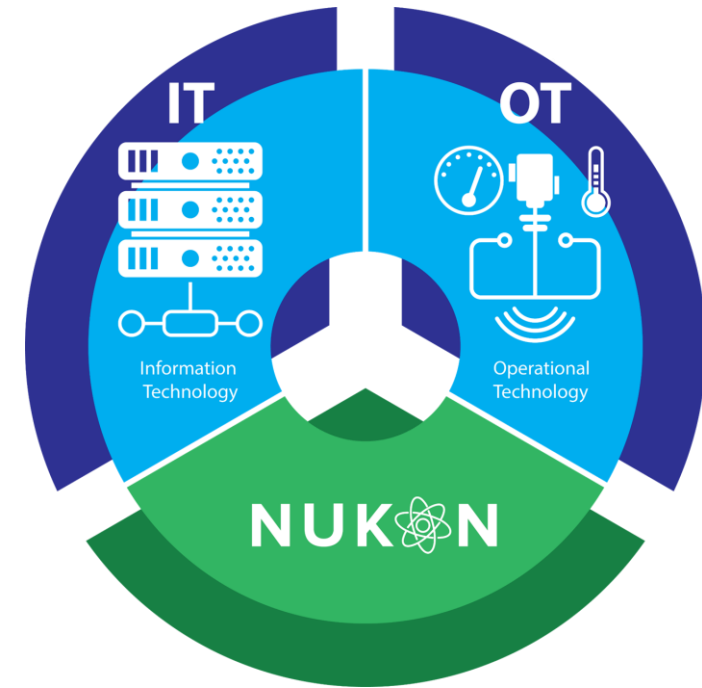
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- Nukon has 30+ full-time staff located in Victoria, Tasmania, Queensland, Western Australia, New South Wales and South Australia
- Nukon work to bring the worlds of operational technology and information technology together
- Nukon provides solutions and services for the following key market segments:
 - Food and Beverage
 - Infrastructure and Utilities
 - General Manufacturing
 - Oil and Gas
 - Water Utilities
 - Resources
 - Defence



"Preferred partners in unlocking data for decisions that matter"

Case Study: Minimum Night Flows, Leak and Burst Detection

“...to detect leaks as early as possible to reduce costs and impacts to our customers.

The system is showing promise in supporting our operational staff...”

Darren Hickmott, Senior SCADA & Controls Planning Engineer, Gippsland Water



Gippsland Water

About Gippsland Water

- service area that covers **over 5,000 square kilometres** and stretches from Drouin in the west to Stratford in the east, and from Mirboo North in the south to Rawson and Briagolong in the north.
- supply clean drinking water to **72,000 households and businesses** across 39 towns and communities, and wastewater services to more than **64,000 households and businesses** across 29 towns and communities.
- maintain a **\$1 billion infrastructure network** which includes more than 2,000 km of water mains, 15 water treatment plants, over 1,700 km of wastewater mains and 14 wastewater treatment plants.

Pictured: Moondarra Reservoir, Gippsland Water's largest catchment and storage reservoir.

Minimum Night Flows, Leak and Burst Detection



**Gippsland
Water**

Challenge

Historically leaks complicated to detect using existing flow data models.

Looking to trial a different, real-time method of detecting common failure modes, utilising their existing remote telemetry system, data stored in the PI System and time-series analytics provided by Seeq.

Solution

PI Server

Asset Framework

Seeq Advanced Analytics

Benefits

Multiple anomalies detected

Detect common NRW failure modes using a uniquely designed, asset-specific model to detect >95% of leaks using flow data

Further expand the model to additional like assets for further tuning using AF templates



Business Challenge

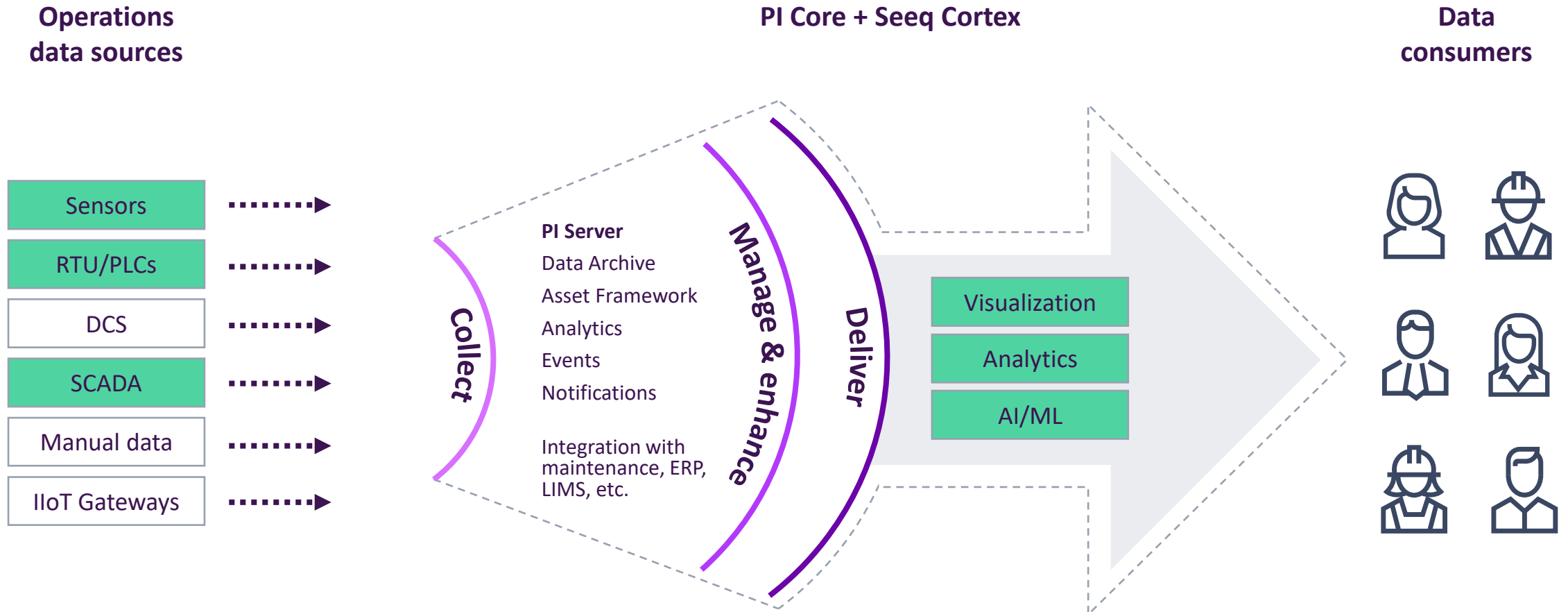
Goals

- Use existing PI Data and Seeq to investigate Minimum Night Flows use case
- Increase visibility of the network
- Determine which failure modes can be monitored easily
- Monitor a pilot site in real-time for these failure modes

While exploring this use case on defined assets, the leak events were classified into two main categories:

- Short term leaks with high step-change in flows due to main breaks, and
- Long-term leaks, which were slow leaks due to cracks in pipes.

Operations data infrastructure



Asset Framework (AF) Data Model

Elements

WASTE WATER TREATMENT
WATER TREATMENT
10HM01 - Pederson Weir
10HP02 - Rokeby RWPS
10WT01 - Warragul WTP
11HP01 - Tarago Reservoir RWPS
11WT01 - Neerim South WTP
12HP01 - Tanjil RWPS
12MH01 - Narracan Weir
12WT01 - Moe WTP
13WT01 - Willow Grove WTP
15WT01 - Mirboo North WTP
16WT01 - Rawson WTP
18WT01 - Morwell WTP 1
18WT02 - Morwell WTP 2
20WT01 - Traralgon WTP
21WT01 - Tyers WTP 1
21WT02 - Tyers WTP 2
23HP01 - Rose St RWPS
23WT01 - Heyfield WTP
24WT01 - Coongulla WTP
26WT01 - Briarolong WTP
27HP01 - Maffra RWPS
27WT01 - Maffra WTP
28HP01 - Sale Bore 1
28HP02 - Sale Bore 2
28HP03 - Sale Bore 3
28HP06 - Sale Bore 6
28WT01 - Sale WTP
01 - Instruments
02 - Devices - Motors and Pumps
03 - Devices - Valves
07 - WTP Filtration Control
09 - Fluoride - Dosed
10 - Fluoride - Final
90 - Process - Energy - Electricity Usage & Site Flow
29HP01 - Merrimans Creek RWPS
29WT01 - Seaspray WTP



















Elements

EB1CA04AIT1 - Filter 1 Turbidity
EB2CA01LIT1 - Filter 2 Level
EB2CA03PT1 - Filter 2 Differential Pressure
SA1CA01AIT1 - Tower Outlet pH
SA1CA02AIT1 - Final Fluoride
SA1CA03AIT1 - Tower Outlet Chlorine Residual
SA1CA04AIT1 - Tower Outlet Turbidity
SA1CA05AIT1 - Tower Outlet Chlorine Residual
SC1CA01FIT1 - Tower Outflow
SG1CA01AIT7 - Valve House pH
02 - Devices - Motors and Pumps
03 - Devices - Valves

SC1CA01FIT1 - Tower Outflow

General	Child Elements	Attributes	Ports	Analyses	Notification Rules	Version
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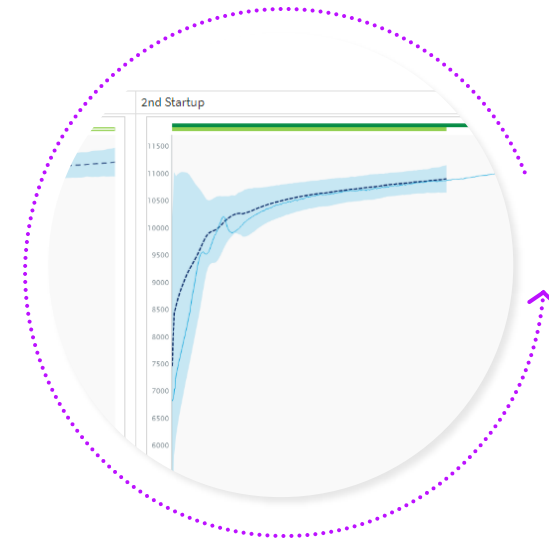
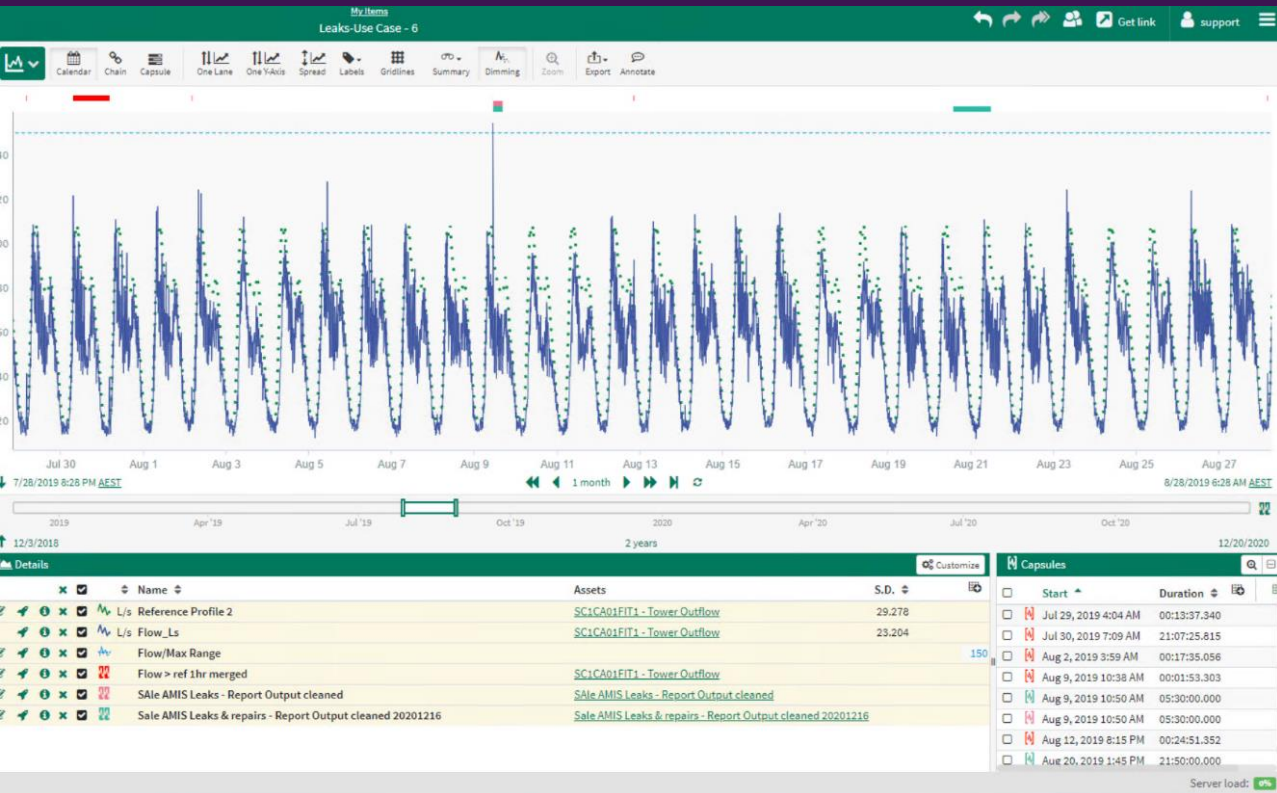
Filter

	    	Name	Value
		Assembly Code	SC1CA01FIT1
		Facility Code	28WT01
		Facility Name	Sale WTP
	 	 Flow	81.0 L/s
		Flow Total Inc	Excluded
		Flow_L_hr	2.9169E+05 L/hr
		Flow_Ls	81.026 L/s
		Flow_ml_min	4.8615E+06 ml/min
		Flow_MLD	7.0006 ML/d

Failure Mode Detection

Main Break

- It was found that main breaks (or very large leaks) can be reliably determined by creating a **Reference Profile** against the asset flow's upper limit, cross referenced against predictable and recurring weekday and weekend night-flow patterns.

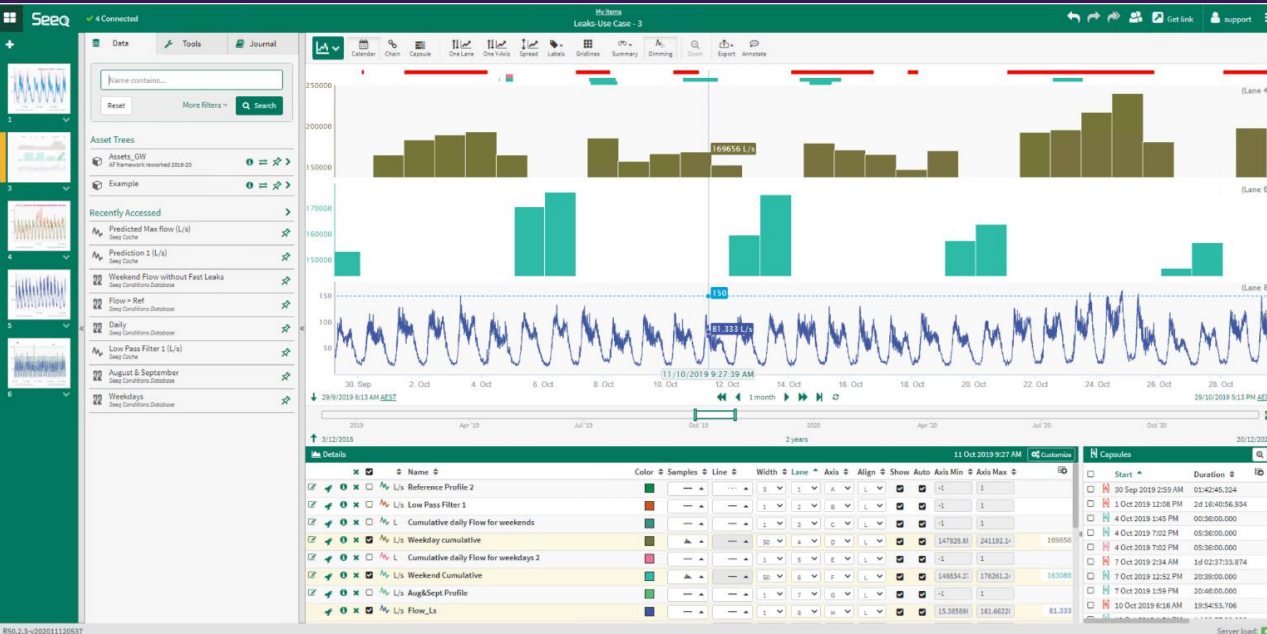


Example Reference Profile

Failure Mode Detection

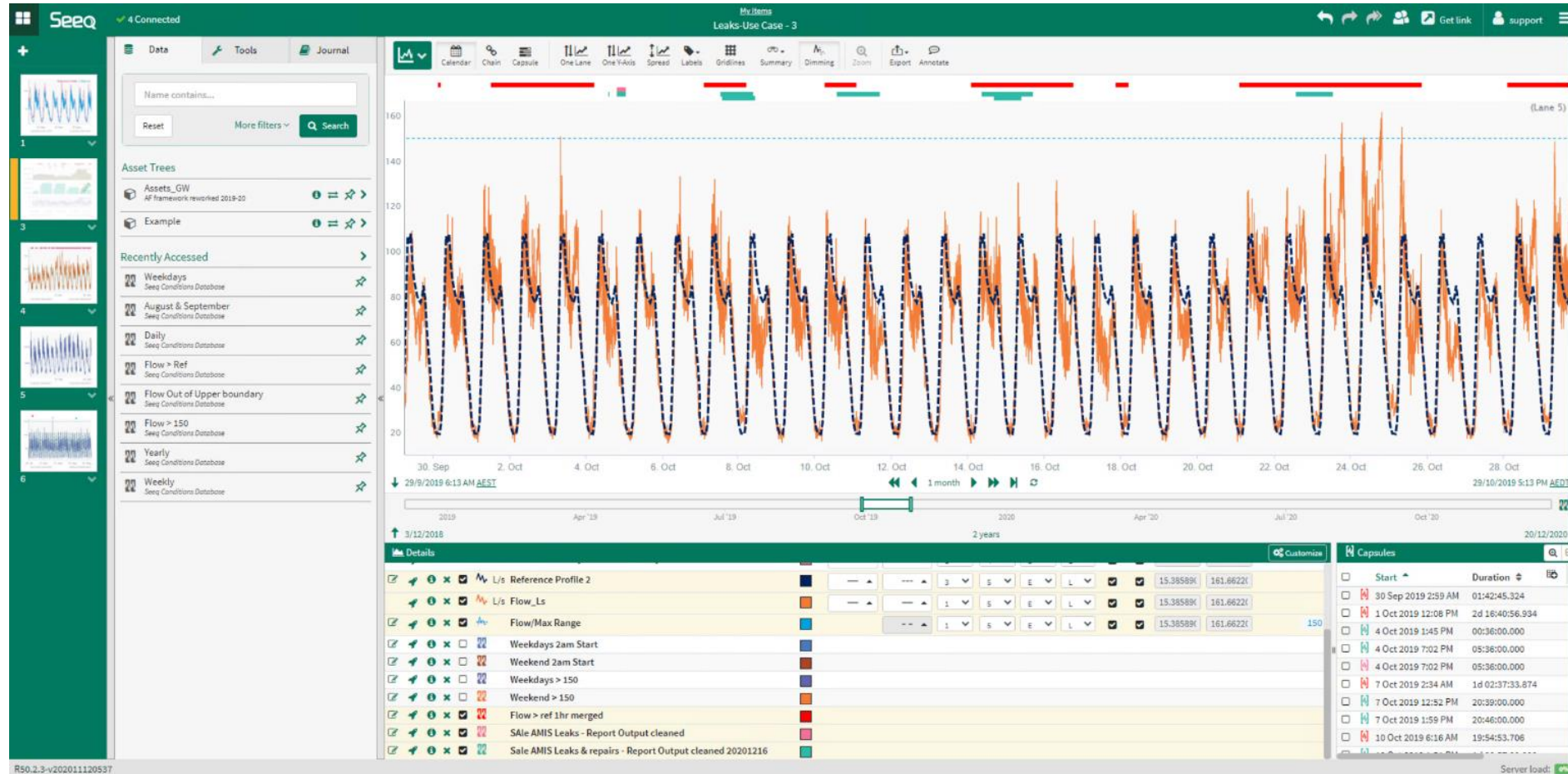
Slow Leaks

- Slow and long-term leaks are more difficult, due to the fact that there are not many reference points or constant conditions for leaks to be detected from the asset daily flow pattern.
- Reliable detection of slow-leaks therefore depends on additional factors such as seasonal usage, weekday and weekend profiles, which varies every 2-3 weeks. Leaks also had to be detected amongst various changes to flow volumes over the time period of interest.
- Use the CUSUM Method



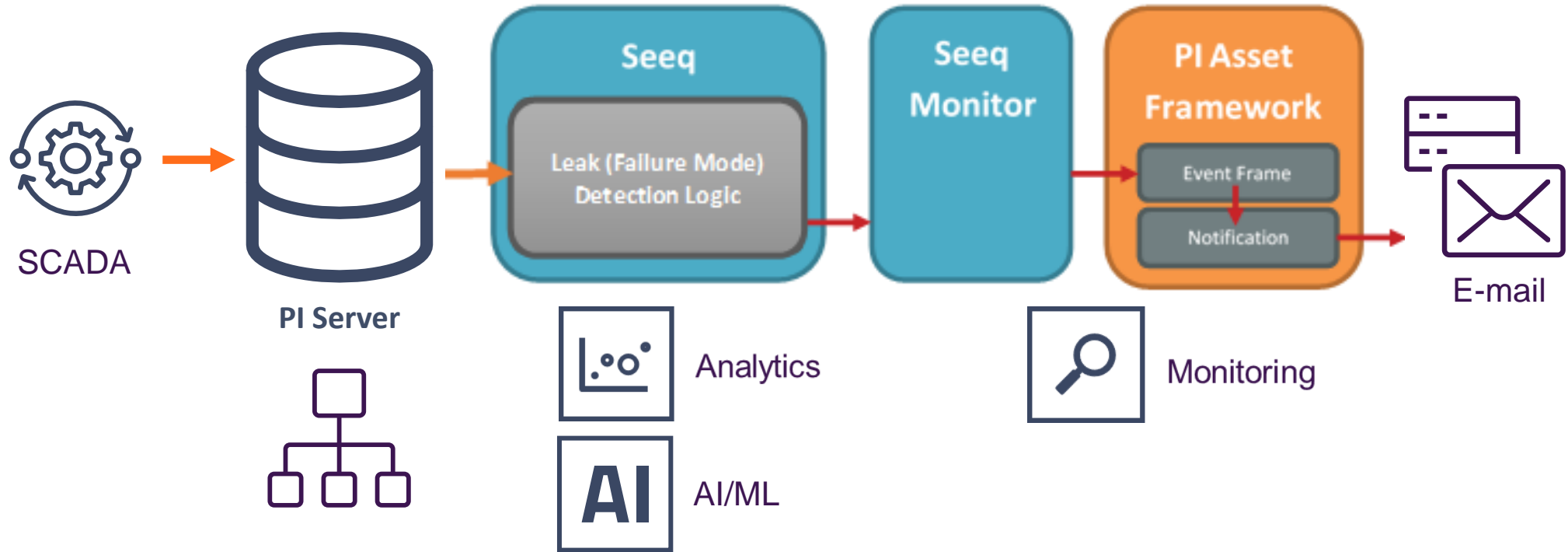
Failure Mode Detection

Combined Method



Closing the Loop

Generate Event Frames and Notifications



Potential Benefits

- Reduced waste (may help detect leaks that occur that are not easily visually identified, such as in remote areas or rocky/porous soil)
- Reduce risk by detecting abnormal flows and small leaks before major failure
- Early detection would allow the repair to be planned to reduce customer impact and improve safety
- Improve customer/community experience/reputation by attending to leaks in a proactive and timely manner

However...

- The alerts still require human vetting to assess the alert and determine the likely cause. If considered genuine, then the location of the leak will need to be found in the field, which can be challenging.
- Still need to build confidence in model and reduce false positives.
- Other reticulation systems have other disturbances (pumps stations, downstream storages, 24/7 industrial users, etc.) that will need to be accounted for in the analysis.

Client feedback

Problem statement

*Gippsland Water has trialled Seeq in combination with OSI PI for automated leak detection in our networks. The aim of this trial project is **to detect leaks as early as possible to reduce costs and impacts to our customers.***

The system is showing promise in supporting our operational staff to have a closer look at a system with a flagged issue. This automated system doesn't get distracted with other issues like our operational staff who traditionally monitor the system trends to detect changes. In a situation like a recent weather event we had in our region, our operational staff may be forgiven for missing a slight change in this data.



Darren Hickmott, Senior SCADA & Controls Planning Engineer,
Gippsland Water



Next Steps

Refine and Expand

- Although this solution has potential to detect common NRW failure modes using a uniquely designed, asset-specific model to detect >95% of leaks using flow data, there is still more work to do around making the model more robust, through considering seasonal variations and collecting more real data on leak scenarios.
- The intent is to further expand the model to additional like assets using AF and Seeq Workbench Analysis templates and tune the model further to provide high-reliability, advanced detection of leaks further reduce NRW.

Steps to Success


How can I apply this?


- Valid for most processes or assets with a repeatable and predictable normal operating envelope
1. **Get** the relevant field **data** into the PI Server
 2. **Model the system** in the Asset Framework
 3. **Determine** your good (or best) **normal operating conditions**
 4. **Use** Seeq's advanced machine learning algorithms to **define dynamic boundaries**
 5. **Apply** the **Boundary Profile** to your use case
 6. **Validate** the model
 7. **Monitor** for excursions
 8. **Scale** using PI-AF Templates
 9. **Execute** and **Automate** the anomaly response using PI Notifications or Workflow

[illegible]

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