

AVEVA PI WORLD

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# Leak Detection Models: Using PI Data to fight Non-Revenue Water

Water Utilities

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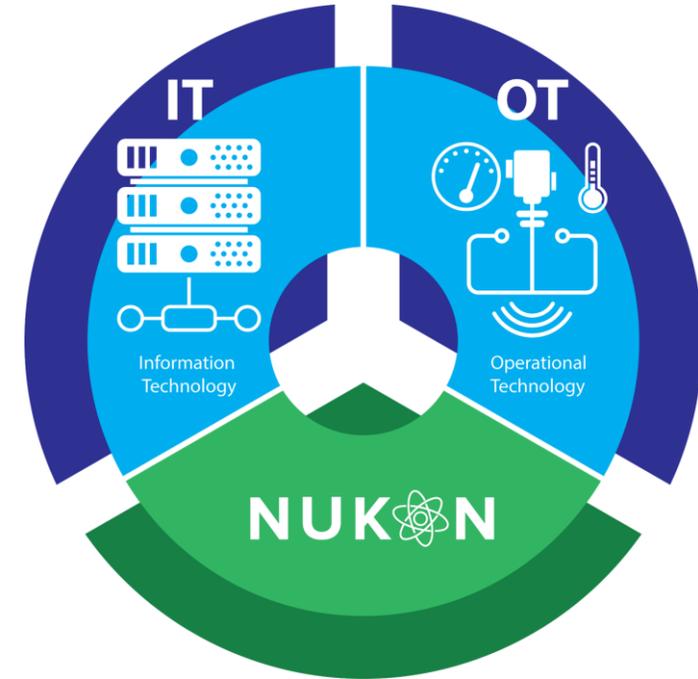
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# NUKON

- Nukon has 30+ full-time staff located in Victoria, Tasmania, Queensland, Western Australia, New South Wales and South Australia
- Nukon work to bring the worlds of operational technology and information technology together
- Nukon provides solutions and services for the following key market segments:
  - Food and Beverage
  - Infrastructure and Utilities
  - General Manufacturing
  - Oil and Gas
  - Water Utilities
  - Resources
  - Defence



*“Preferred partners in unlocking data for decisions that matter”*

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# Case Study: Minimum Night Flows, Leak and Burst Detection

**AVEVA**

“...to detect leaks as early as possible to reduce costs and impacts to our customers.

The system is showing promise in supporting our operational staff...”

Darren Hickmott, Senior SCADA & Controls Planning Engineer, Gippsland Water



# Gippsland Water

## About Gippsland Water

- service area that covers **over 5,000 square kilometres** and stretches from Drouin in the west to Stratford in the east, and from Mirboo North in the south to Rawson and Briagolong in the north.
- supply clean drinking water to **72,000 households and businesses** across 39 towns and communities, and wastewater services to more than **64,000 households and businesses** across 29 towns and communities.
- maintain a **\$1 billion infrastructure network** which includes more than 2,000 km of water mains, 15 water treatment plants, over 1,700 km of wastewater mains and 14 wastewater treatment plants.

Pictured: Moondarra Reservoir, Gippsland Water's largest catchment and storage reservoir.

# Minimum Night Flows, Leak and Burst Detection



Historically leaks complicated to detect using existing flow data models.

Looking to trial a different, real-time method of detecting common failure modes, utilising their existing remote telemetry system, data stored in the PI System and time-series analytics provided by Seeq.

PI Server

Asset Framework

Seeq Advanced Analytics

Multiple anomalies detected

Detect common NRW failure modes using a uniquely designed, asset-specific model to detect >95% of leaks using flow data

Further expand the model to additional like assets for further tuning using AF templates

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# Business Challenge

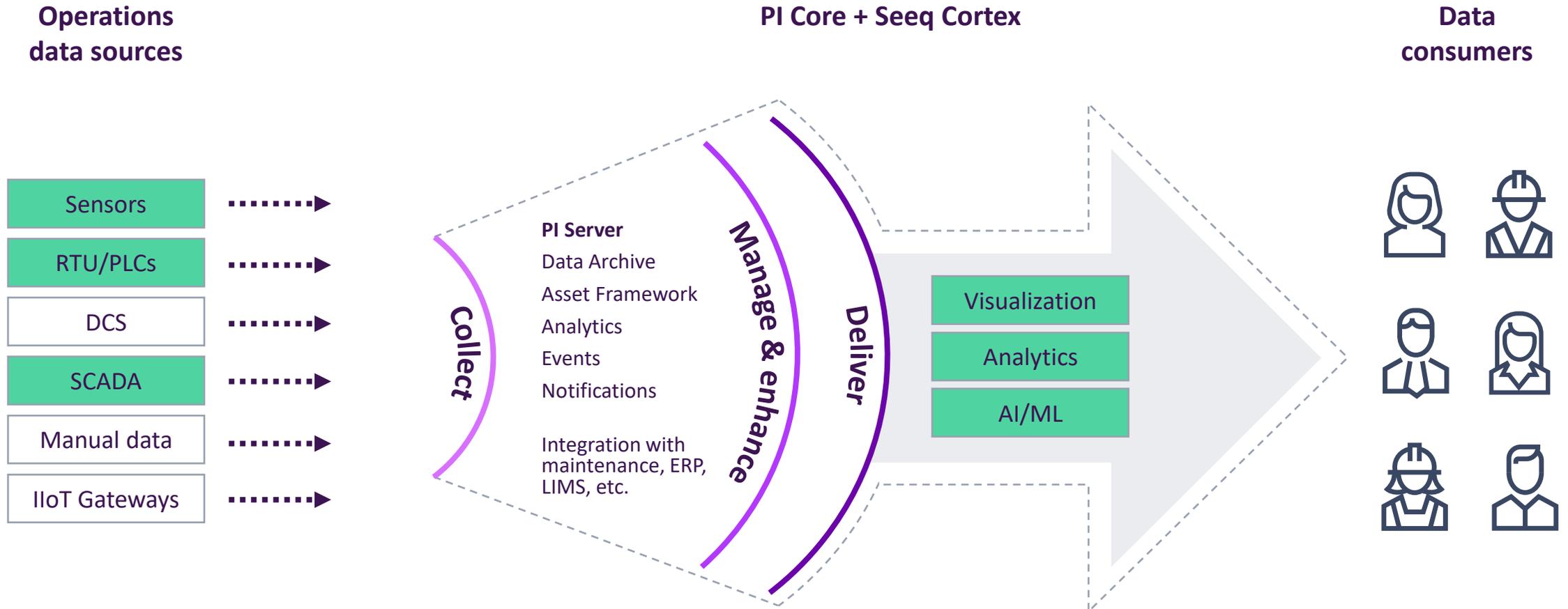
## Goals

- Use existing PI Data and Seeq to investigate Minimum Night Flows use case
- Increase visibility of the network
- Determine which failure modes can be monitored easily
- Monitor a pilot site in real-time for these failure modes

While exploring this use case on defined assets, the leak events were classified into two main categories:

- Short term leaks with high step-change in flows due to main breaks, and
- Long-term leaks, which were slow leaks due to cracks in pipes.

# Operations data infrastructure



# Asset Framework (AF) Data Model

Elements

- WASTE WATER TREATMENT
  - WATER TREATMENT
    - 10HM01 - Pederson Weir
    - 10HP02 - Rokeby RWPS
    - 10WT01 - Warragul WTP
    - 11HP01 - Tarago Reservoir RWPS
    - 11WT01 - Neerim South WTP
    - 12HP01 - Tanjil RWPS
    - 12MH01 - Narracan Weir
    - 12WT01 - Moe WTP
    - 13WT01 - Willow Grove WTP
    - 15WT01 - Mirboo North WTP
    - 16WT01 - Rawson WTP
    - 18WT01 - Morwell WTP 1
    - 18WT02 - Morwell WTP 2
    - 20WT01 - Traralgon WTP
    - 21WT01 - Tyers WTP 1
    - 21WT02 - Tyers WTP 2
    - 23HP01 - Rose St RWPS
    - 23WT01 - Heyfield WTP
    - 24WT01 - Coongulla WTP
    - 26WT01 - Briagolong WTP
    - 27HP01 - Maffra RWPS
    - 27WT01 - Maffra WTP
    - 28HP01 - Sale Bore 1
    - 28HP02 - Sale Bore 2
    - 28HP03 - Sale Bore 3
    - 28HP06 - Sale Bore 6
    - 28WT01 - Sale WTP
    - 01 - Instruments
    - 02 - Devices - Motors and Pumps
    - 03 - Devices - Valves
    - 07 - WTP Filtration Control
    - 09 - Fluoride - Dosed
    - 10 - Fluoride - Final
    - 90 - Process - Energy - Electricity Usage & Site Flow
    - 29HP01 - Merrimans Creek RWPS
    - 29WT01 - Seaspray WTP

Elements

- EB1CA04AIT1 - Filter 1 Turbidity
- EB2CA01LIT1 - Filter 2 Level
- EB2CA03PT1 - Filter 2 Differential Pressure
- SA1CA01AIT1 - Tower Outlet pH
- SA1CA02AIT1 - Final Fluoride
- SA1CA03AIT1 - Tower Outlet Chlorine Residual
- SA1CA04AIT1 - Tower Outlet Turbidity
- SA1CA05AIT1 - Tower Outlet Chlorine Residual
- SC1CA01FIT1 - Tower Outflow
- SG1CA01AIT7 - Valve House pH
- 02 - Devices - Motors and Pumps
- 03 - Devices - Valves

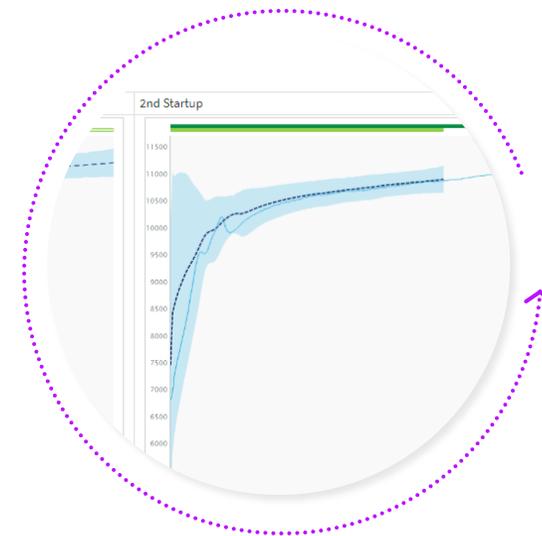
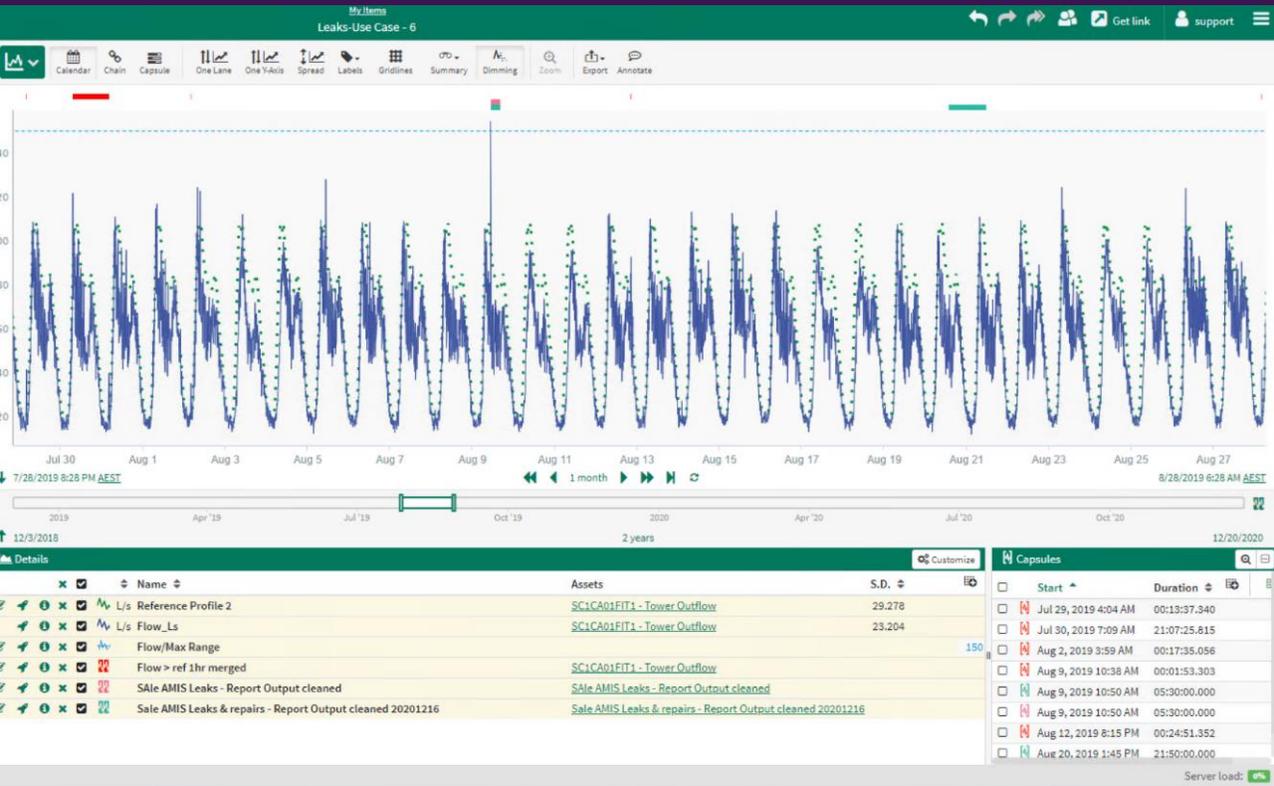
SC1CA01FIT1 - Tower Outflow

General	Child Elements	Attributes	Ports	Analyses	Notification Rules	Version
Filter						
	Name	Value				
	Assembly Code	SC1CA01FIT1				
	Facility Code	28WT01				
	Facility Name	Sale WTP				
+	Flow	81.0 L/s				
+	Flow Total Inc	Excluded				
	Flow_L_hr	2.9169E+05 L/hr				
	Flow_Ls	81.026 L/s				
	Flow_ml_min	4.8615E+06 ml/min				
	Flow_MLD	7.0006 ML/d				

# Failure Mode Detection

## Main Break

- It was found that main breaks (or very large leaks) can be reliably determined by creating a **Reference Profile** against the asset flow's upper limit, cross referenced against predictable and recurring weekday and weekend night-flow patterns.

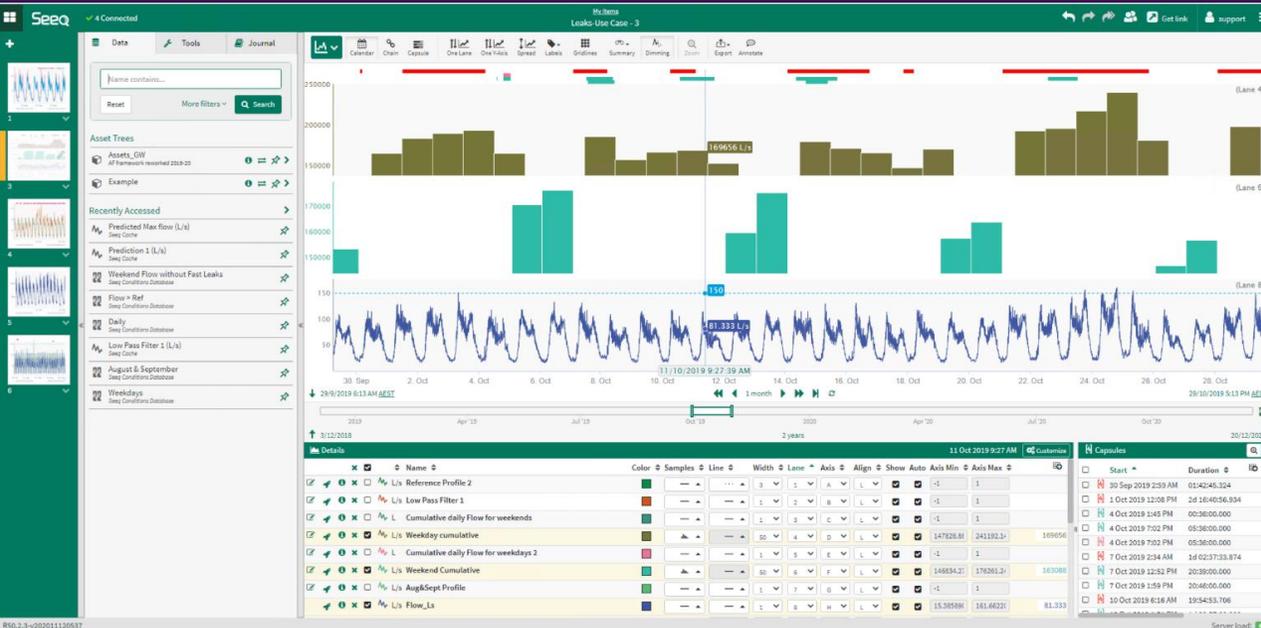


Example Reference Profile

# Failure Mode Detection

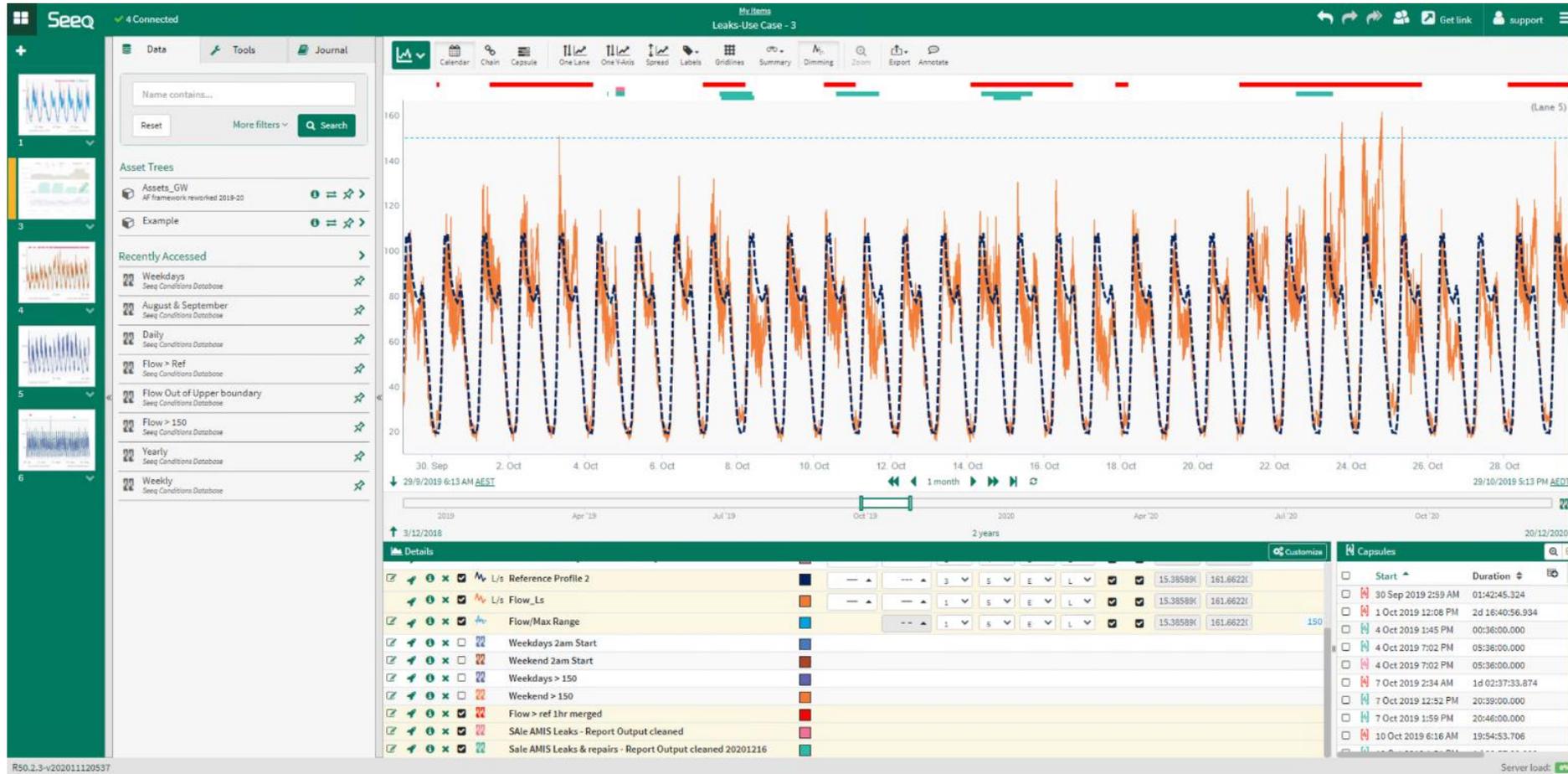
## Slow Leaks

- Slow and long-term leaks are more difficult, due to the fact that there are not many reference points or constant conditions for leaks to be detected from the asset daily flow pattern.
- Reliable detection of slow-leaks therefore depends on additional factors such as seasonal usage, weekday and weekend profiles, which varies every 2-3 weeks. Leaks also had to be detected amongst various changes to flow volumes over the time period of interest.
- Use the CUSUM Method



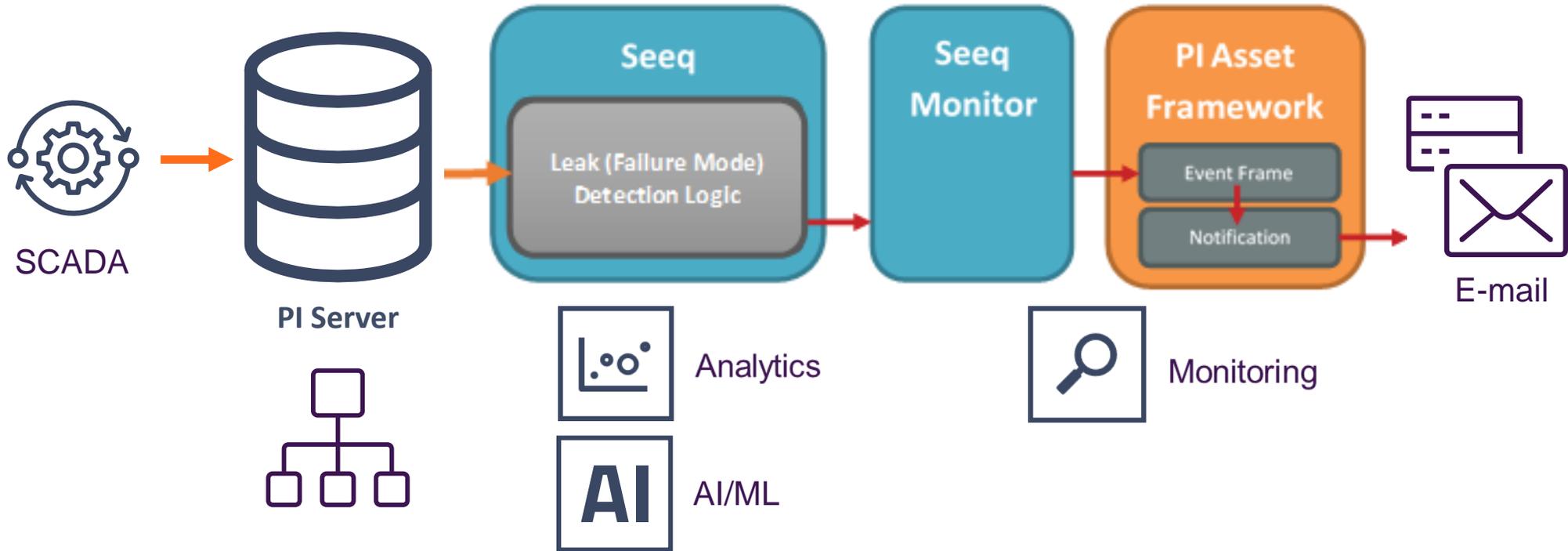
# Failure Mode Detection

## Combined Method



# Closing the Loop

## Generate Event Frames and Notifications



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# Potential Benefits

- Reduced waste (may help detect leaks that occur that are not easily visually identified, such as in remote areas or rocky/porous soil)
- Reduce risk by detecting abnormal flows and small leaks before major failure
- Early detection would allow the repair to be planned to reduce customer impact and improve safety
- Improve customer/community experience/reputation by attending to leaks in a proactive and timely manner

However...

- The alerts still require human vetting to assess the alert and determine the likely cause. If considered genuine, then the location of the leak will need to be found in the field, which can be challenging.
- Still need to build confidence in model and reduce false positives.
- Other reticulation systems have other disturbances (pumps stations, downstream storages, 24/7 industrial users, etc.) that will need to be accounted for in the analysis.

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# Client feedback

## Problem statement

*Gippsland Water has trialled Seeq in combination with OSI PI for automated leak detection in our networks. The aim of this trial project is **to detect leaks as early as possible to reduce costs and impacts to our customers.***

*The system is showing promise in supporting our operational staff to have a closer look at a system with a flagged issue. This automated system doesn't get distracted with other issues like our operational staff who traditionally monitor the system trends to detect changes. In a situation like a recent weather event we had in our region, our operational staff may be forgiven for missing a slight change in this data.*



Darren Hickmott, Senior SCADA & Controls Planning Engineer,  
Gippsland Water

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# Next Steps

## Refine and Expand

- Although this solution has potential to detect common NRW failure modes using a uniquely designed, asset-specific model to detect >95% of leaks using flow data, there is still more work to do around making the model more robust, through considering seasonal variations and collecting more real data on leak scenarios.
- The intent is to further expand the model to additional like assets using AF and Seeq Workbench Analysis templates and tune the model further to provide high-reliability, advanced detection of leaks further reduce NRW.

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# Steps to Success

## How can I apply this?

- Valid for most processes or assets with a repeatable and predictable normal operating envelope
1. **Get** the relevant field **data** into the PI Server
  2. **Model the system** in the Asset Framework
  3. **Determine** your good (or best) **normal operating conditions**
  4. **Use** Seeq's advanced machine learning algorithms to **define dynamic boundaries**
  5. **Apply** the **Boundary Profile** to your use case
  6. **Validate** the model
  7. **Monitor** for excursions
  8. **Scale** using PI-AF Templates
  9. **Execute** and **Automate** the anomaly response using PI Notifications or Workflow

DZIĘKUJĘ CI  
 NGIYABONGA  
 TEŞEKKÜR EDERİM  
 DANKIE  
 TERIMA KASIH  
 SPASIBO  
 ПАСИБО  
 GRAZIE  
 МАТУР НУВУН  
 ХВАЛА ВАМ  
 MULȚUMESC  
 ПАСИБО  
 GRAZIE  
 МАТАДСАНИД  
 МАХАЛО ИЎ 'ОЕ  
 ТАКК СКАЛДУ ХА  
 RAHMAT  
 HATUR NUHUN  
 PAXMAT САГА  
 CÁM ƠN BẠN  
 WAZVIITA  
 謝謝  
 ТАРАДН ЛЕІВН  
 KEA LEBONA  
 БАЯРЛАЛАА  
 MISAOTRA ANAO  
 WHAKAWHETAI KOE  
 DANKON TANK  
 ТАРАДН ЛЕАТ  
 SALAMAT  
 GRAZIE  
 МАТУР НУВУН  
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 СИПОС

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