

AVEVA PI WORLD

Advance monitoring and analytics combined cycle gas plant

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a2a
LIFE COMPANY

AVEVA

LIFE IS OUR DUTY

Life is the most precious asset.

A2A takes care of it every day by taking care of environment, water, energy, in a circular economy.

And it does so through the most advanced technologies, because we have a long-term vision.

We think of the future of our Planet.

To improve everyone's life.

A2A.
LIFE COMPANY.





Sustainability leads A2A's new strategy



Circular Economy

Enabling circular economy to preserve the planet's resources and protect the environment

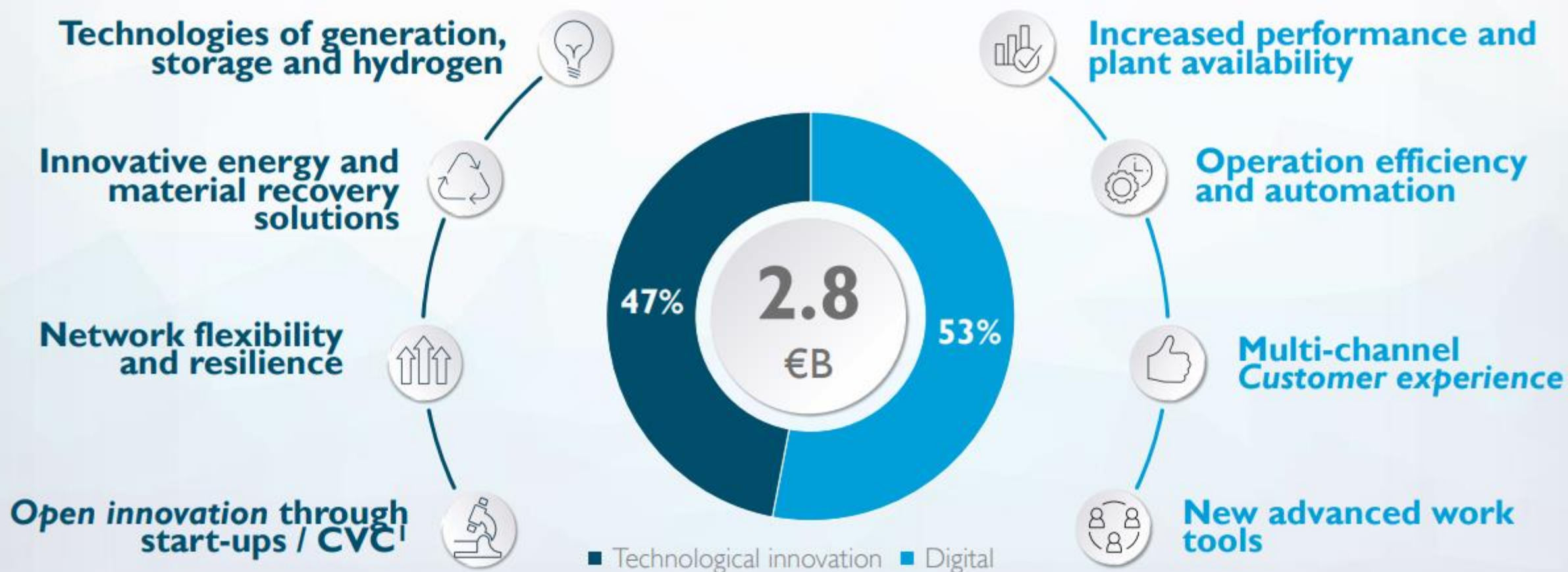


Energy Transition

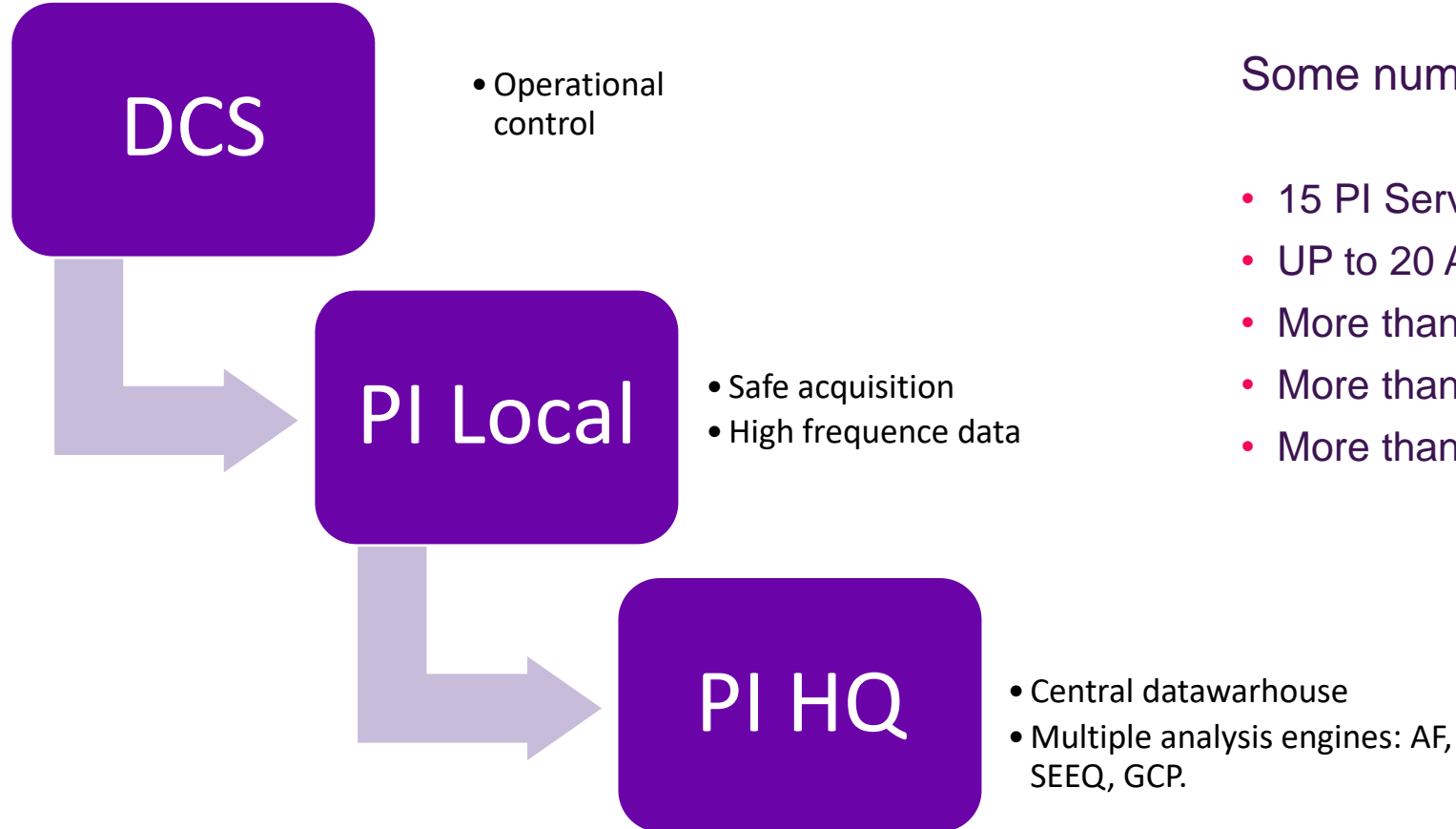
Guaranteeing the production and use of clean energy by speeding up decarbonization and enabling the electrification of consumption

A2A, data-driven company, accelerates through digital and innovation

Cumulative CAPEX | 2021-30



PI System in A2A



Some number

- 15 PI Server on site generally with OPC interface
- UP to 20 AF databases
- More than 10.000 analysis
- More than 1000 PI Vision displays
- More than 200 users

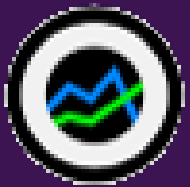
RADAMES Project - Technical Realization



- PI DA Data to extract each parameter statistics and to generate expected values curves



- Asset Framework and Analytics:
 - Detecting the near steady state condition
 - Modeling and Comparing expected and measured values
 - Generating Events



- PI Vision Real Time Visualization

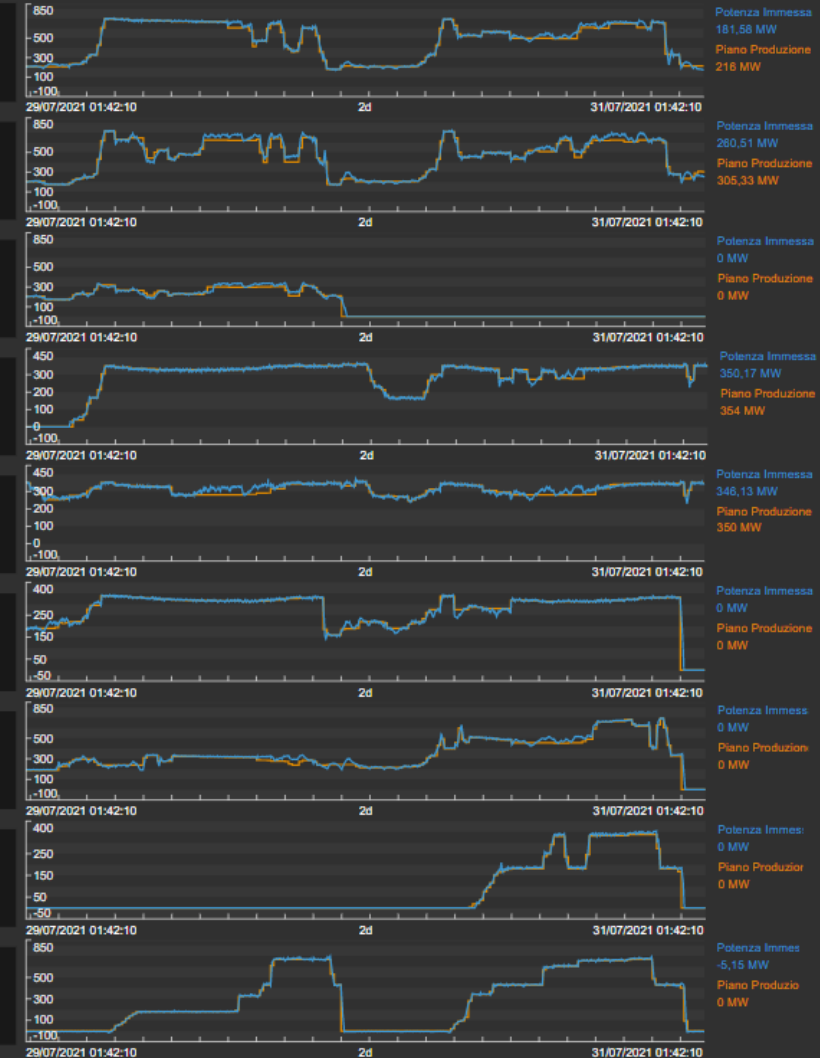
PI VISION: Fleet monitoring

RADAMES RIEPILOGO IMPIANTI

Monitoraggio Rendimento



Impianto CC2	Stato Transitorio	CaricoTotaleLordo 187,72 MW	RendimentoNetto 46,21 %	NumAllarmiAttivi 0
Impianto CH1	Stato Transitorio	CaricoTotaleLordo 265,61 MW	RendimentoNetto 51,38 %	NumAllarmiAttivi 0
Impianto CH2	Stato Stazionario	CaricoTotaleLordo 87,69 MW	RendimentoNetto 0,00 %	NumAllarmiAttivi 2
Impianto GI1	Stato Stazionario	CaricoTotaleLordo 355,57 MW	RendimentoNetto 54,60 %	NumAllarmiAttivi 2
Impianto GI2	Stato Stazionario	CaricoTotaleLordo 350,23 MW	RendimentoNetto 54,09 %	NumAllarmiAttivi 2
Impianto PM2	Stato Fermo	CaricoTotaleLordo -0,05 MW	RendimentoNetto 0,00 %	NumAllarmiAttivi 0
Impianto PZ4	Stato Fermo	CaricoTotaleLordo 0,80 MW	RendimentoNetto No Data %	NumAllarmiAttivi 0
Impianto SE3	Stato Fermo	CaricoTotaleLordo -0,80 MW	RendimentoNetto 0,00 %	NumAllarmiAttivi 0
Impianto SE4	Stato Transitorio	CaricoTotaleLordo -0,55 MW	RendimentoNetto 0,00 %	NumAllarmiAttivi 0



Different GT technology (GE, Alstom, Siemens) one solution: PI AF & PI Vision

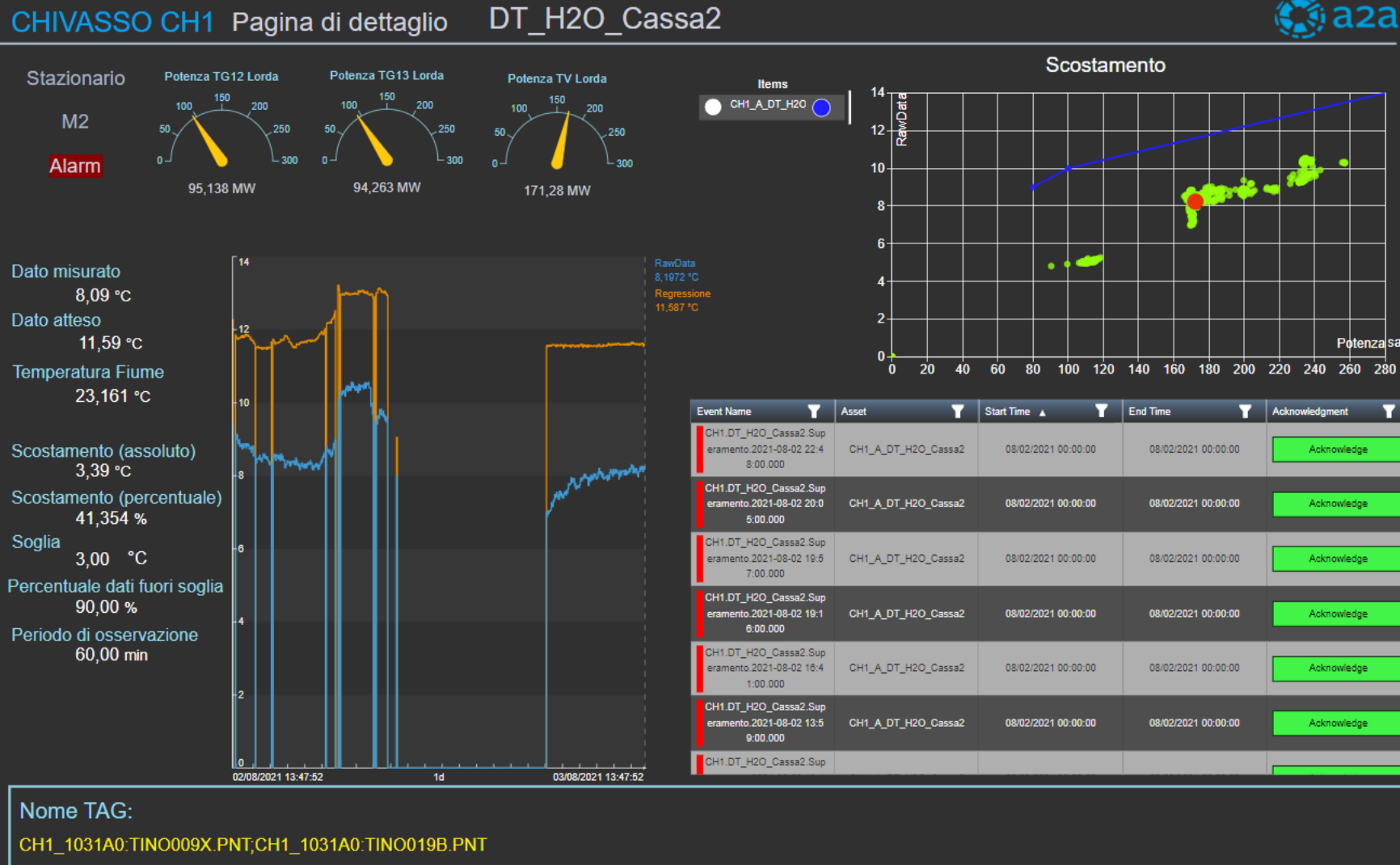


PI VISION: Plant monitoring

- 40 key parameter for each plant
- Real time forecast based on historical data
- Multiple alert audio, video and mail
- Starting point for other analyses tools (SEEQ)



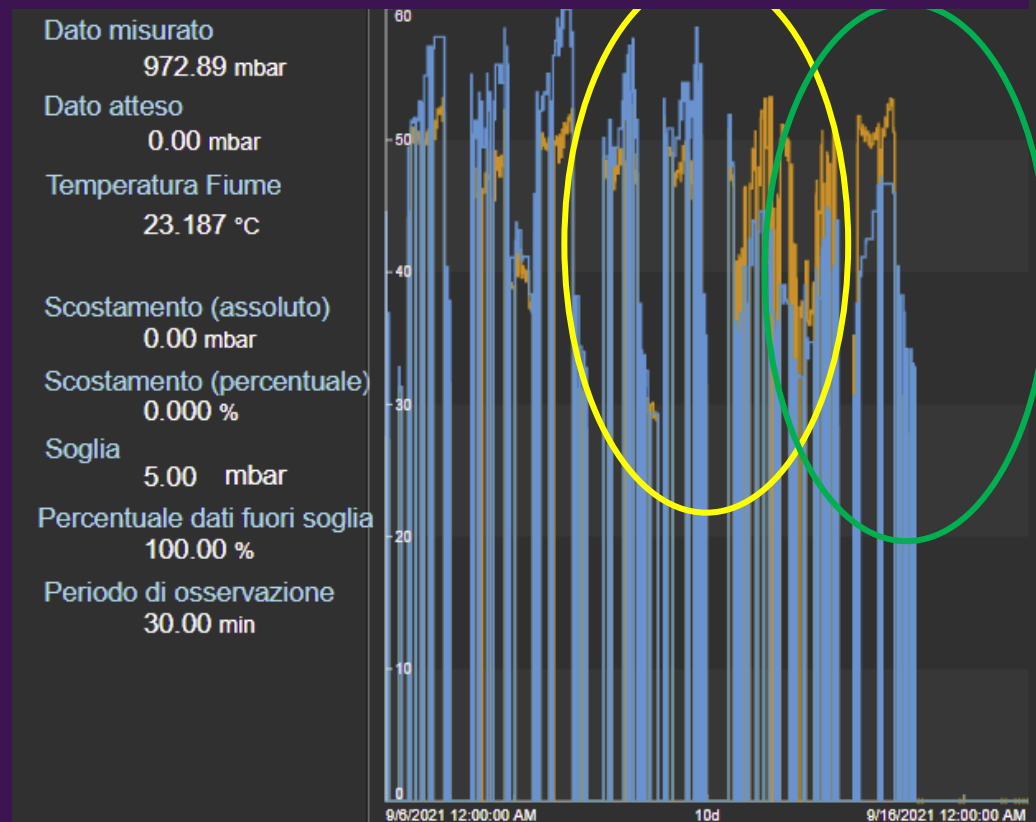
PI VISION: Plant monitoring



- Event Frames Generation
- XY Plot:
expected curve vs measured
- Expected and measured
versus time

Real Case: Condenser pressure anomaly detection

- The Condenser has been cleaned after anomaly on Pressure of Cooling Water Condenser
- After Cleaning Pressure improved (and efficiency too!)



Asset Framework: Data Model and Analysis

The screenshot displays the Asset Framework (AF) software interface, showing the data model and analysis configuration for the 'CC2_A_02Temp_Amm_AP_TV' element.

Left Panel (Elements Tree): Lists various elements under the 'CC2' category, including 'CC2_A_01Press_Amm_AP_TV', 'CC2_A_02Temp_Amm_AP_TV', 'CC2_A_03Portata_Amm_AP_TV', 'CC2_A_04Portata_Amm_MP_TV', 'CC2_A_05Press_Amm_MP_TV', 'CC2_A_06Temp_Amm_MP_TV', 'CC2_A_07Portata_Amm_BP_TV', 'CC2_A_08Temp_Camera_Ruota', 'CC2_A_09Press_Amm_BP_TV', 'CC2_A_10Temp_Amm_BP_TV', 'CC2_A_11Portata_H2O_Reintegro', 'CC2_A_ConsumoSpecifico', 'CC2_A_CorrEcc_TG5', 'CC2_A_CorrEcc_TG6', 'CC2_A_CorrEcc_TV', 'CC2_A_DP_Filtri_TG5', 'CC2_A_DP_Filtri_TG6', and 'CC2_A_DP_Filtri_Coal_TG5'.

Right Panel (Analysis Configuration): Shows the configuration for the 'CC2_A_02Temp_Amm_AP_TV' element, specifically the 'Analyses' tab.

Analyses Table:

Name	Backfilling
A_CheckAlarm	✓
OnOff_CheckAlarm	✓
Scostamento	✓
TanName	✓

Scostamento Analysis Configuration:

- Name: Scostamento
- Description:
- Categories:
- Analysis Type: ☒ Event Frame Generation ☐ Expression ☐ Rollup ☐ SQC
- Generation Mode: Explicit Trigger
- Event Frame Template: Superamento

Scostamento Analysis Table:

Name	Expression	True for	Severity	Output Attribute
Scost	(TagAvg('Scostamento', timeStart, EventFrame("EndTime")) - 0 * TimeNS/T			
RawData	(TagAvg('RawData', timeStart, EventFrame("EndTime")) - 'Regressione Zero			
PMedia	(TagAvg('Regressione Potenza', EventFrame("StartTime")) - 'Osservazione'			
RendimentoMedio	(TagAvg('\CC2\CC2_D_SteadyStateData Rend.Netto_tag', EventFrame("Start			

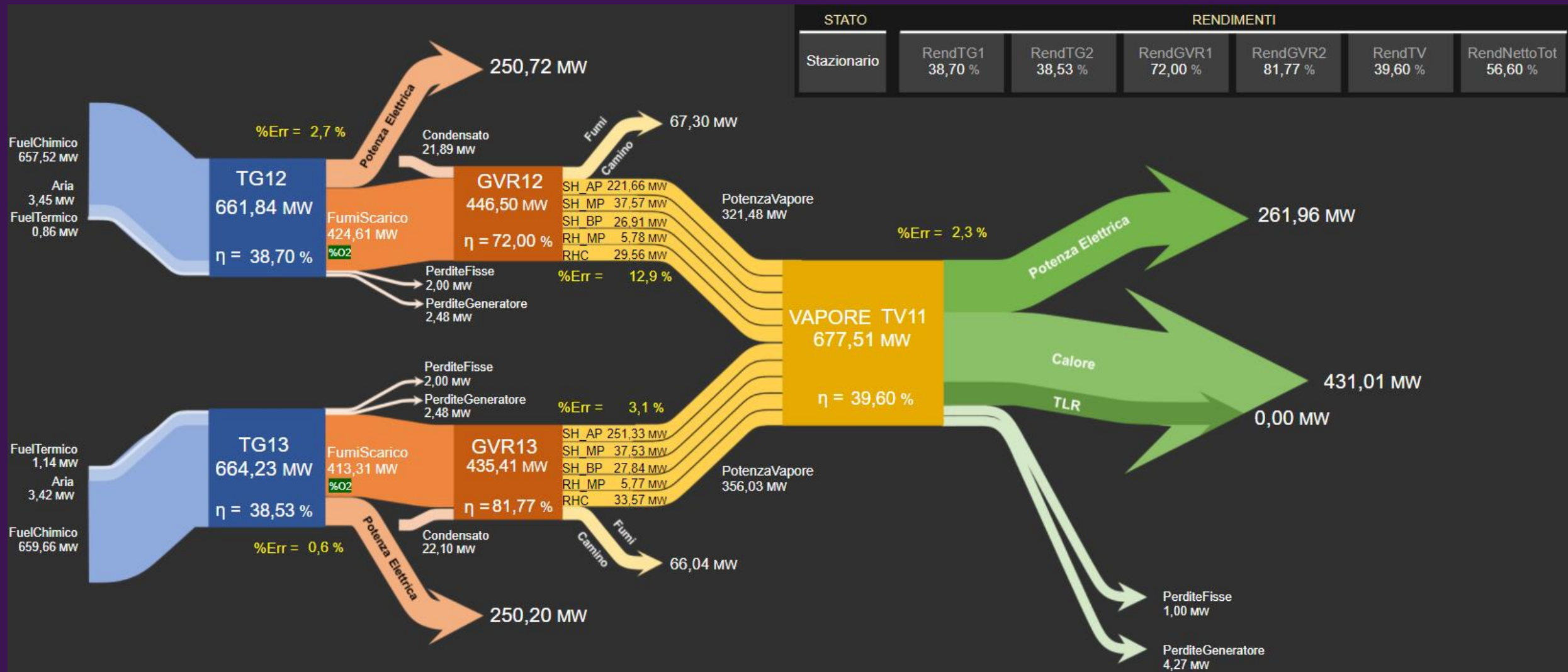
Bottom Panel: Shows the 'Advanced Event Frame Settings...' dialog box.

Footer: Scostamento Modified:30/03/2022 16:07:53 Owner:GROUP\rodolfo.rotti

Logos: e matica and AVEVA

- Entire Modeling in AF
- All Calculations in AF with Analytics

Side results: energy balance

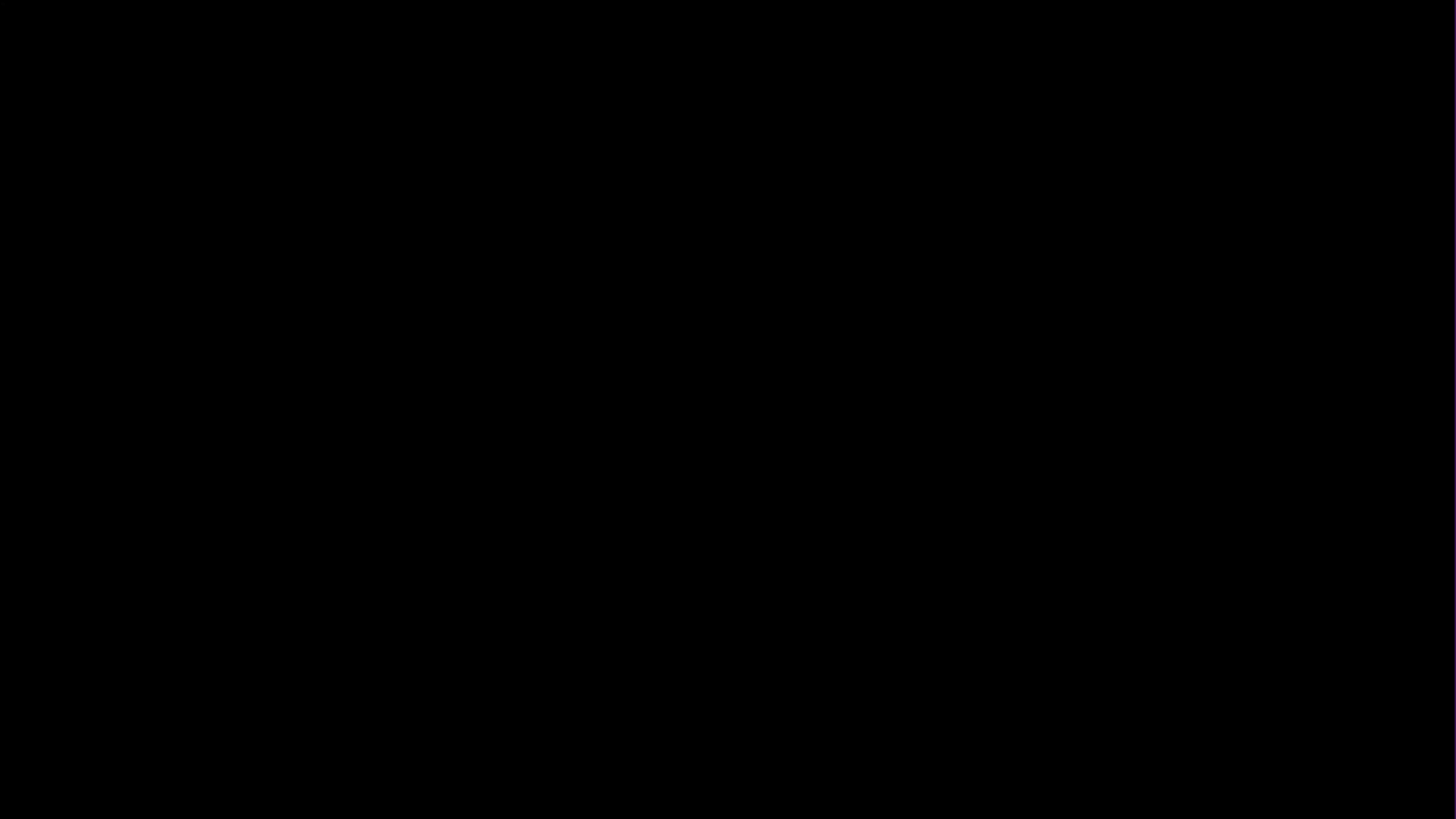


Side results Web reports

- Production / Consumption on different states also transient also aggregated
- List of different states allowing to identify failed start
- List of events of higher residuals

Codice Stato	Stato	Master	En Assorbita Lorda MWh	En Prodotta TG12 Lorda MWh	En Prodotta TG13 Lorda MWh	En Prodotta TV Lorda MWh	Gas TG12 sm3	Gas TG13 sm3	En Prodotta UP Netta MWh
1100	Fermo	Fermo	55.2	32.8	3.8	0.5	14,180.3	10,564.6	19.05
1221	Avvio: Fermo M1	TG13	16.8	2.9	144.4	37.5	1,192.8	74,674.5	166.73
1420	Stato: M1	TG13	49.4	7.6	1086.7	697.7	3,963.6	350,758.5	1736.16
2111	Avvio: Fermo M1	TG12	1.3	0.2	0.0	0.2	96.1	58.0	0.14
2222	Fermata: M2 Fermo	TG13	103.5	1862.8	1857.5	2416.3	567,031.0	569,604.7	6020.75
2421	Avvio: M1M2	TG13	13.1	86.3	235.0	141.3	45,419.2	72,801.7	446.42
2422	Fermata: M2M1	TG13	3.2	6.0	85.9	60.9	3,882.1	23,839.0	149.30
4110	Stato: M1	TG12	93.7	3367.7	1.5	1757.0	917,822.8	4,662.1	5030.97
4211	Avvio: M1M2	TG12	18.7	445.1	92.8	265.7	123,403.8	54,087.7	783.03
4212	Fermata: M2M1	TG12	4.8	135.2	3.0	88.9	37,661.0	2,769.4	222.20
4410	Stato: M2	TG12	207.3	5055.1	5036.2	5479.0	1,363,938.3	1,366,310.0	15358.20
4420	Stato: M2	TG13	177.7	4120.0	4146.3	4500.8	1,129,953.4	1,139,227.0	12600.10
Totale	Tot Ore 117.54		744.6	15121.8	12693.1	15445.8	4,208,544.5	3,669,357.2	42533.07

Goal & Benefit



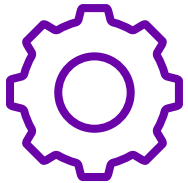
Economical Goal & Benefit

- Economical quantification of parameters' residuals. Knowing how much loss (or additional gas consumption) a residual generates help taking better decisions. It allows also to compare the project cost with benefits obtained.

... and next step

- Focusing on performance generated a set of question (e.g. how to compare different plants, which is the impact of environment variables). The complexity requires the helps of neural networks to be answered.

Advance monitoring and analytics for combined cycle gas plants



Challenge

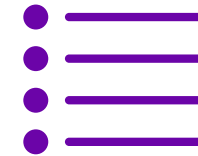
- Providing state-of-the-art real-time monitoring and analytics capabilities for the entire fleet.
- Chose a common set of parameters to compare the plants
- More than 5GW of flexible power



Solution

Deployed the latest AVEVA PI System technology:

- PI AF to organize and analyze data
- PI Vision with custom widget to show data clearly



Benefits

- Increased operational efficiency
- Use data to prevent faults
- Significantly accelerated 'Time to Value' with AF analytics engine



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THANK YOU

謝謝

DZIĘKUJĘ CI

NGIYABONGA

TEŞEKKÜR EDERİM

DANKIE

TERIMA KASIH

GRACIES

WHAKAWHETAI KOE

DANKON

TANK

TAPADH LEAT

SALAMAT

SPASIBO

GRAZIE

MATUR NUWUN

ХВАЛА ВАМ

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GRAZIE

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FAAFETAI

ESKERRIK ASKO

HVALA

GO RAIBH MAITH AGAT

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ТИ БЛАГОДАРАМ

MAHADSANID

MAHALO IĀ 'OE

TAKK SKAL DU HA

TEŞEKKÜR EDERİM

OBRIGADO

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DI OU MÈSI

ĎAKUJEM

RAHMAT

MERCI

GRAZZI

PAKKA PÉR

HATUR NUHUN

PAXMAT CAĠA

CẢM ƠN BẠN

WAZVIITA

FALEMINDERIT

ありがとうございました

SIPAS JI WERE

TERIMA KASIH

UA TSAUG RAU KOJ

ТИ БЛАГОДАРАМ

СИПОС

KÖSZÖNÖM

KEA LEBOHA

MISAOTRA ANAO

TAPADH LEIBH


БАЯРЛАЛАА


MAHALO IĀ 'OE

ДЗЯКУЎ

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