OCTOBER 24, 2023

Simulation & learning

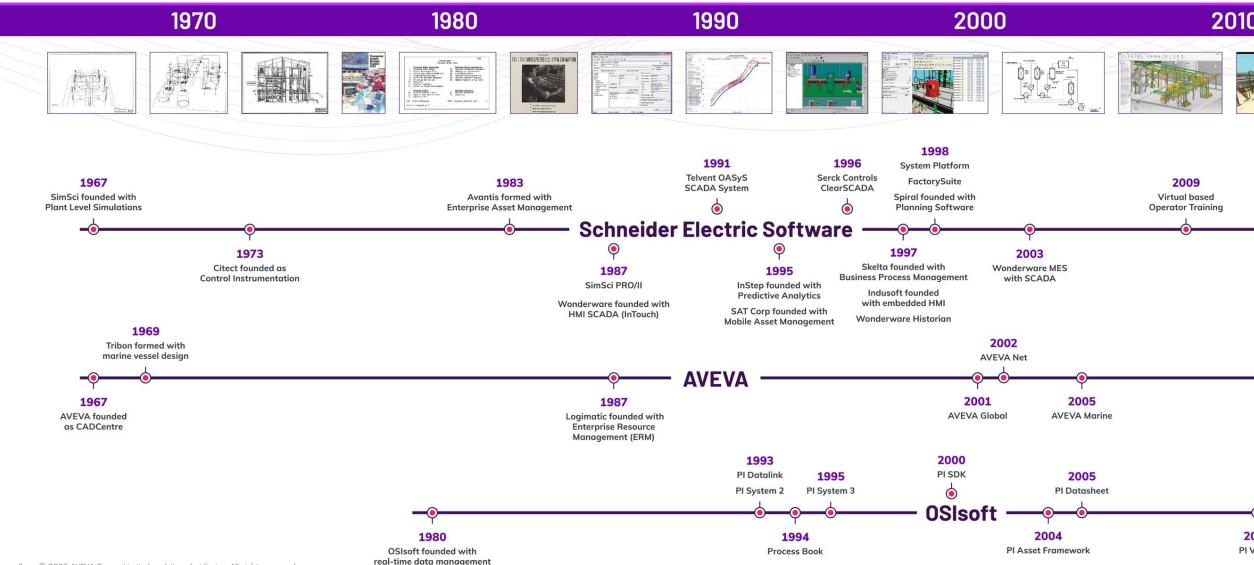
Portfolio overview and roadmap

Chloe Smith – Director of Product Management, Simulation & Learning

Andrea Macri – Sr. Product Manager Dynamic Simulation, OTS, Unified Learning



The evolution of AVEVA



Decades of expertise

AVEVA has over 50 years of experience in developing leading process simulation software



80% of refining capacity in the world has been designed with **AVEVA™ PRO/II Simulation**



AVEVA is the only company to have developed a next generation simulation platform



More than 1,300 OTS delivered for all process intensive industries



AVEVA simulation & learning provides benefits across the life cycle of the plant

FEED and detailed design



- Fast evaluation of design alternatives
- Bring innovation to the forefront
- Sustainability at the core of each decision
- Seamless integration with AVEVA™ Unified Engineering

- Validate controls and logics before commissioning
- Measure and improve sustainability

Start-up and operations

- Fewer unplanned shutdowns
- Road to autonomous operations



FEED and detailed design

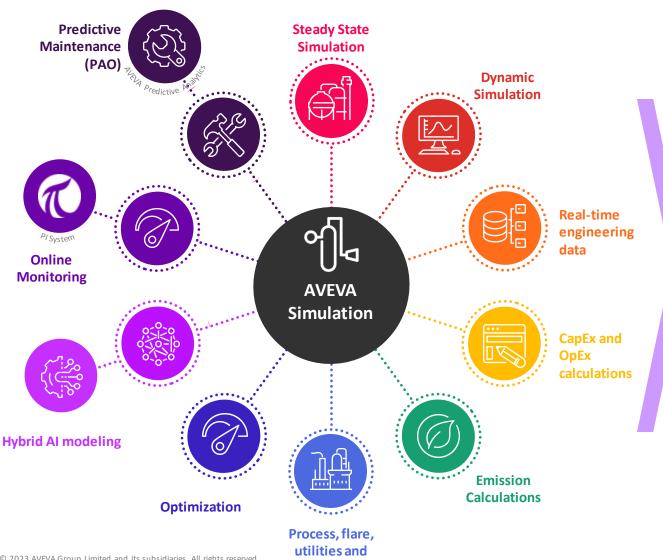


Bringing an integrated approach to process simulation

- AVEVA™ Process Simulation is a multipurpose integrated process simulation tool designed to support digital transformation
- Replace dozens of specialized programs for one solution integrating all facets of process design across the entire plant life cycle
- Design sustainable processes, products, and plants with groundbreaking ease-of-use features and built-in sustainability features
- Build simulations that leverage your full digital transformation with real-time data from operations



Bringing an integrated approach to process simulation



renewables

AVEVA Process Simulation performance for a Shell Propane Precool-Mixed refrigerant (C3-MR) LNG plant line-up

ISU / AVEVA

Hybrid simulation with AI

AVEVA

Predictive asset optimization & simulation with AVEVATM PI System TM

AVEVA

Improving engineering efficiency with AVEVA Process Simulation and AVEVA Unified Engineering

ThyssenKrupp

Maximize your operational excellence with AVEVA Process Simulation and scripting automation: A digital twin story by ThyssenKrupp Uhde GmbH and AVEVA

Schuller / AVEVA

AVEVA Unified Engineering - The caravan story

Alteragreen

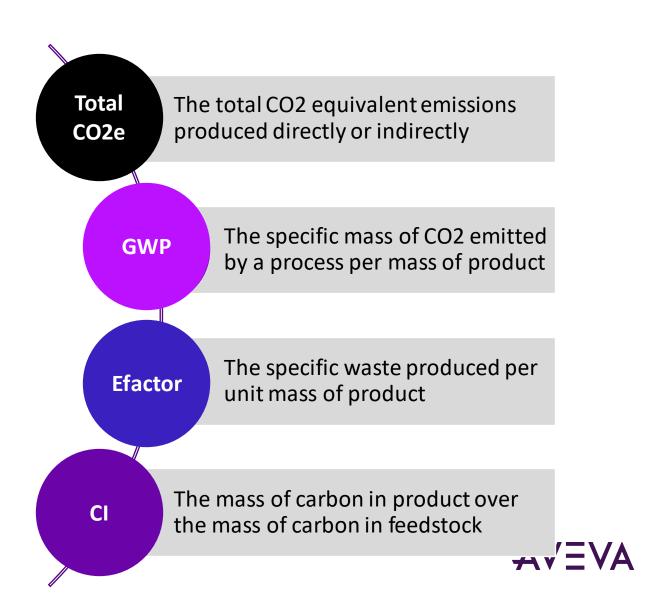
Feasibility case study on the mitigation of Carbon Dioxide Emissions from an Ammonia synthesis plant via green Methanol and Dimethyl Ether synthesis in Coffeyville, KS



1

Greenhouse gases

Predict the amount of GHG emissions to improve process design or operations



1

Greenhouse gases

Predict the amount of GHG emissions to improve process design or operations

Total CO2e

The total CO2 equivalent emissions produced directly or indirectly

GWP

The specific mass of CO2 emitted by a process per mass of product

Efactor

The specific waste produced per unit mass of product

CI

The mass of carbon in product over the mass of carbon in feedstock



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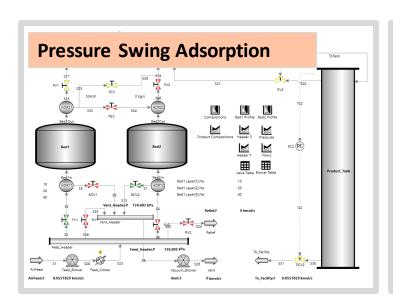
Greenhouse gases

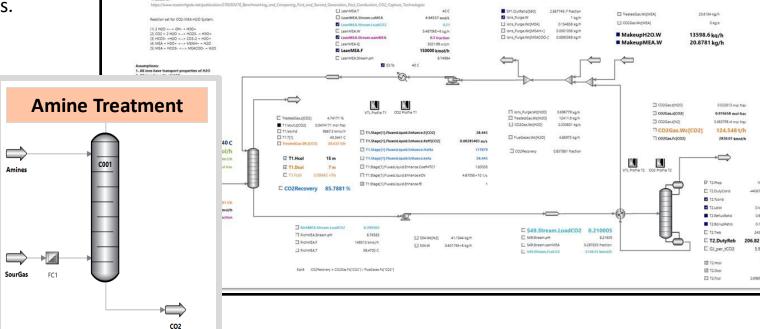
Predict the amount of GHG emissions to improve process design or operations

2

Carbon capture

Model amines and other solvents to remove CO2 from effluent streams.





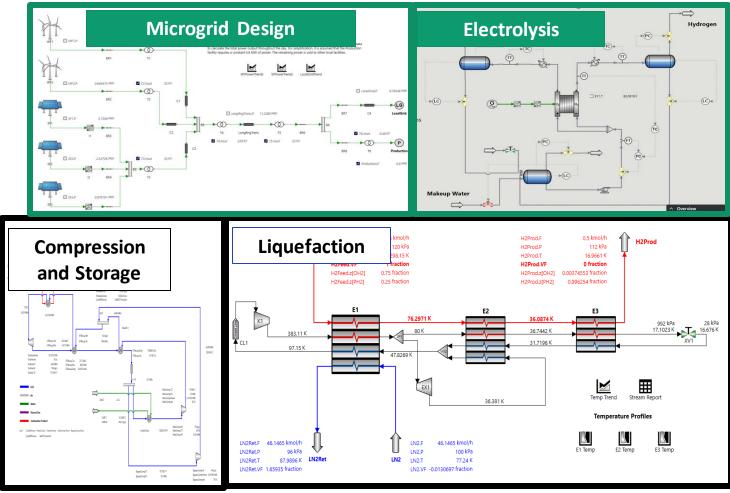
CC31 - CO2 MEA Absorption Unit - Studies



Greenhouse gases

Predict the amount of GHG emissions to improve process design or operations

- 2 Carbon capture
 Model amines and other solvents to remove CO2 from effluent streams.
- Energy transition
 Use solar and wind to electrolyze water to create hydrogen





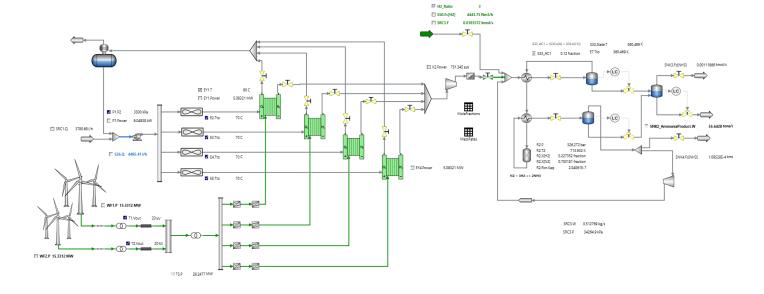
Greenhouse gases

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- Power to X

 Synthesize chemicals and fuels (e.g. ammonia) from electrolysis products.

Green ammonia example





Greenhouse Gases

Predict the amount of GHG emissions to improve process design or operations

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Energy transition
Use solar and wind to electrolyze water to create hydrogen

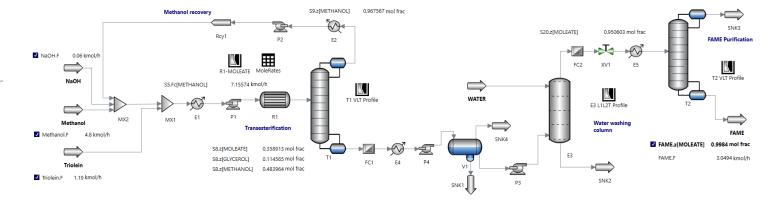
Power to X

Synthesize chemicals and fuels (e.g. Ammonia) from electrolysis products.

Circular economy

Chemical companies must reinvent portfolio of products with sustainability in mind

Biodiesel example





Al + simulation = hybrid models

First principles models

Can be:

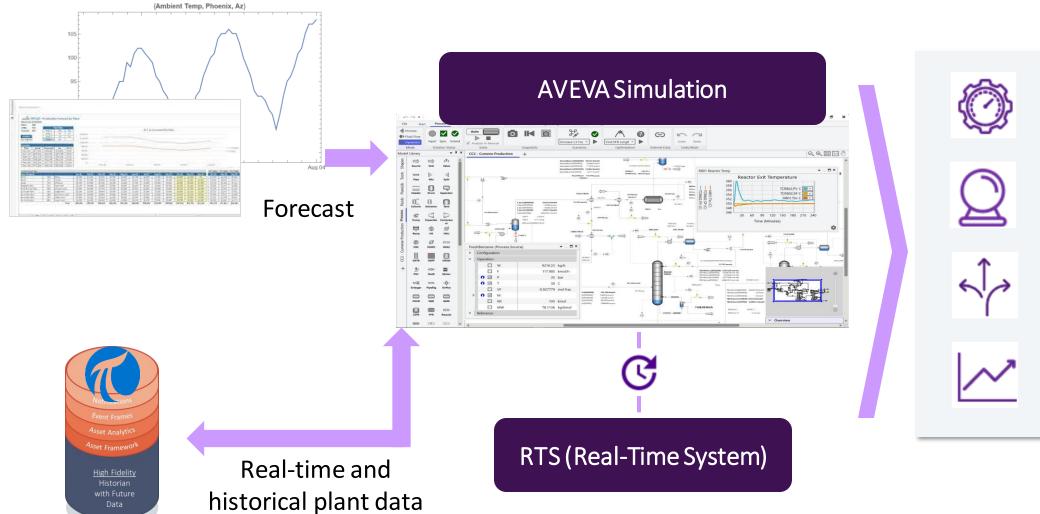
- Difficult to describe the process
- Slow or unreliable
- Time consuming to create

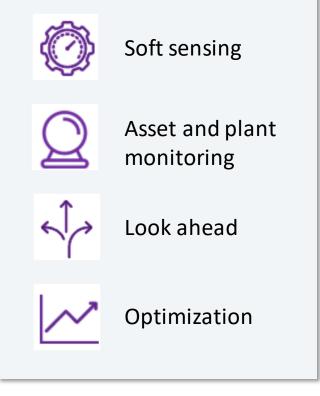


Start-up and operations



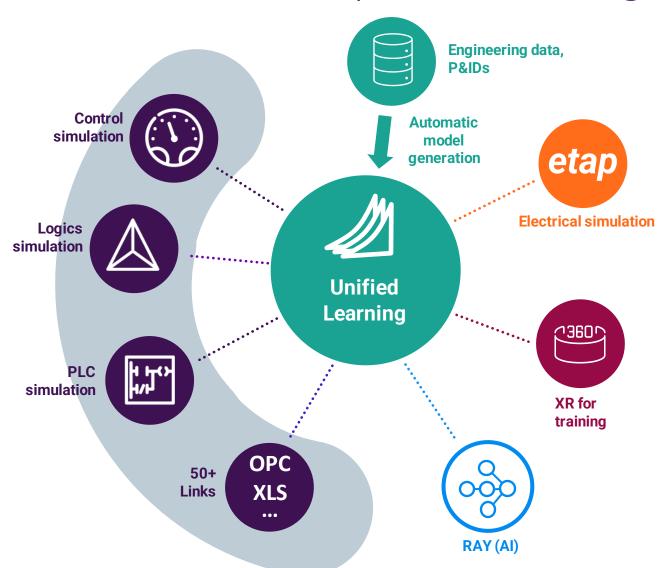
Online modeling and troubleshooting







What is AVEVA™ Operator Training Simulator?





Dynamic case studies: Validate the process design and determine if process specifications, production goals, and safety requirements can be met. Design and validate process control strategies to reduce risk during abnormal events.



Electrical design studies: Integrate simulations with Schneider Electric's ETAP platform for rigorous simulation of electrical components in the process.



VCSU: Integrate dynamic models with DCS/SIS/PLC controls and logic to bring controls 'online' and test automation systems in the virtual plant to reduce the risk of startup delays.



Operator training: Train engineers and operators using an emulated DCS system in the virtual plant environment to ensure the workforce is ready to operate safely and efficiently from Day 0.



Immersive training: Deploy VR models of every asset and overlay equipment tags, real-time data, and simulated data for training, maintenance, and remote troubleshooting of the process.



Al advisory models: Build and train Al advisory models that reduce startup time and automatically optimize plant operations with minimal operator inputs.



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Schneider-Electric

A link between load behavior and overall electrical network stability

Schneider-Electric

Integrated simulation: bridging power and process for contextualized insight and optimization

TRI-Sen

Elevating Compressor Control Systems & Operator Training with AVEVA dynamic simulation solutions

Shell

Multipurpose dynamic simulation use at Shell Polymers
Monaca

AVEVA / Shell

Al-driven autonomous plant operation for Shell Scotford

Technip Energies

Integrating SPYRO® Into AVEVA's Optimization, Steady-State & Dynamic Simulators



"To master anything in life all you have to do is spend 10,000 hours on it."

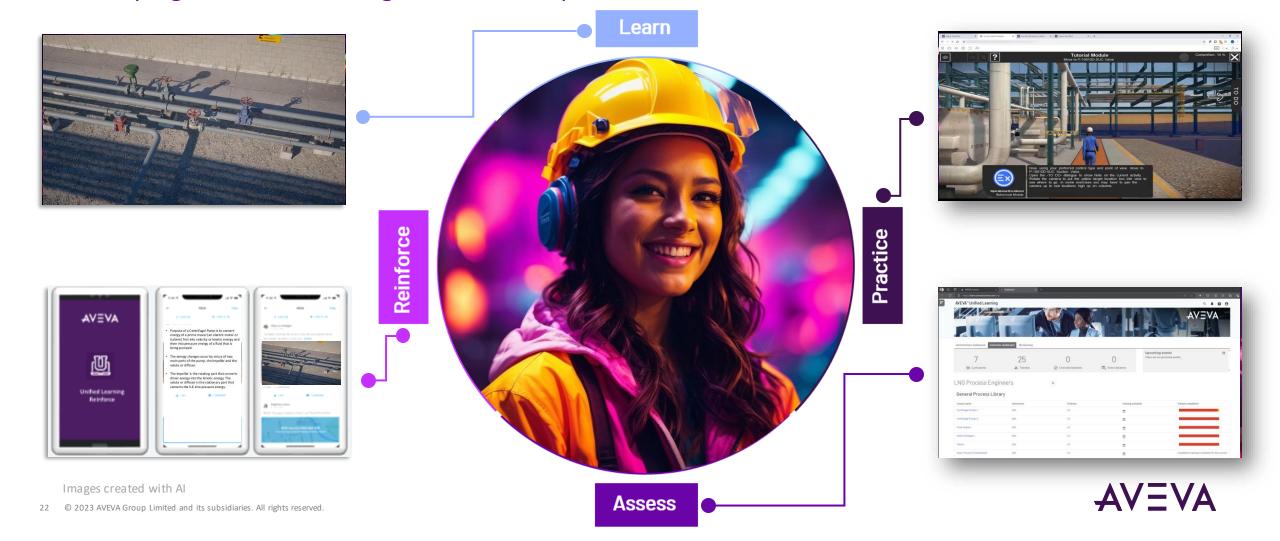
Malcolm Timothy Gladwell, author of *Outliers: The Story of Success*

AVEVA™ Unified Learning helps reduce these 10,000 hours into just a few days!



AVEVA™ Unified Learning

Reshaping industrial learning: The road to operational excellence





TotalEnergies uses AVEVA's cloud-based training to safely simulate dangerous environments

Training programs reduced in length from several months to a few hours

The cloud-based training provides access from anywhere and at any time

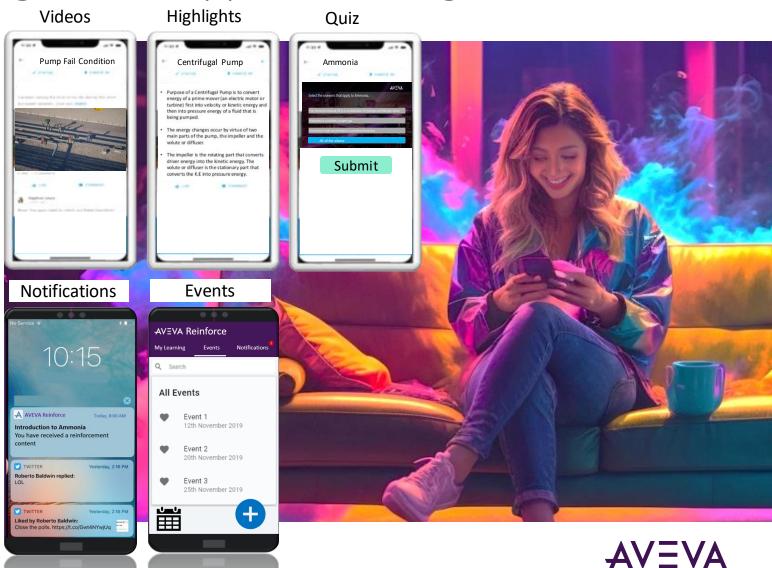
Train operators how to cope with dangerous incidents that are otherwise difficult to practice



AVEVA™ Unified Learning mobile app... is coming

Industrial learning at your fingertips

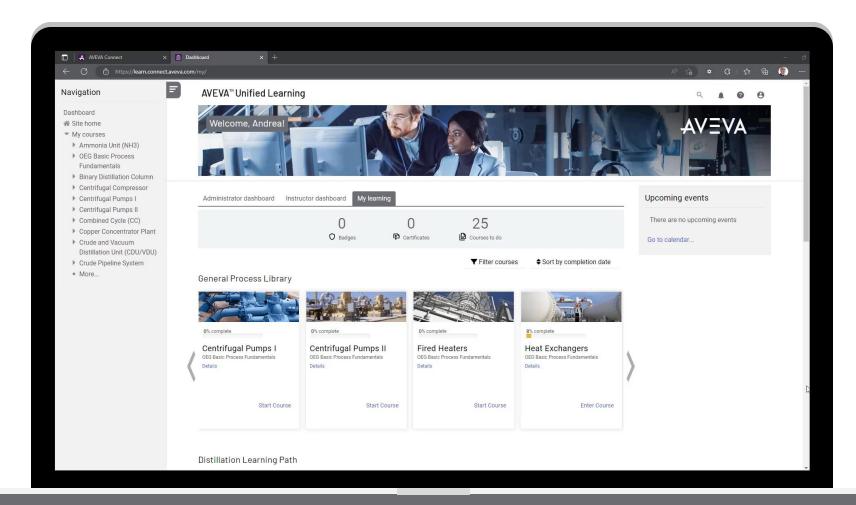




AVEVA™ Unified Learning

Empower sustainable behavior

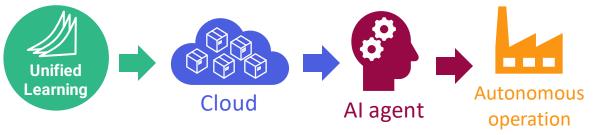
- New renewable library for OTS
 - PEM electrolyzer
 - AEL electrolyzer
- Sustainability indicators can be used to score the learner performance together with other process / operation KPIs
- Integration with ETAP for process and electrical simulation





Al autonomous operations

Training and deploying AI for autonomous operation



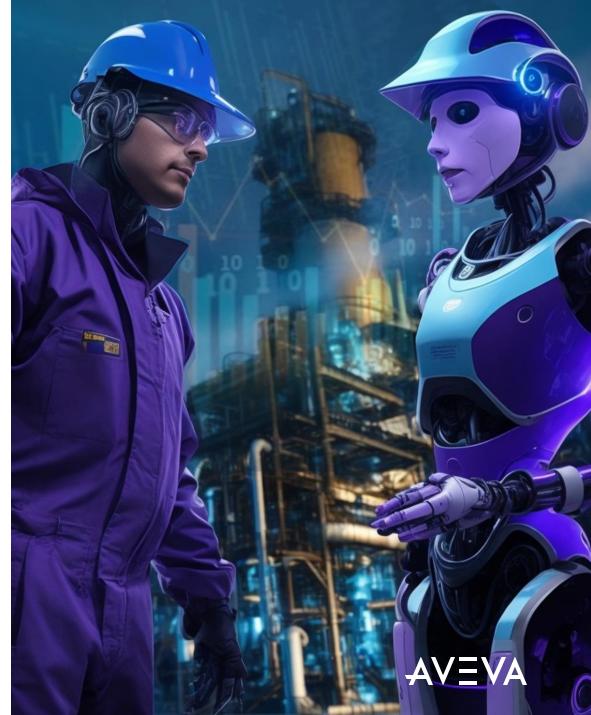
Dynamic simulation is used to train an **AI agent** to identify the optimal operation to complete a transient.

The AI tries different operations using parallel sessions of the model on the **cloud** to identify the one that can be completed in less time, with less alarms and with lower emissions.

The AI agent is finally deployed in the plant for autonomous operation.

This translates into higher production, safer operations and lower environmental impact.

Examples: Crude feed changeover, plant load change, start-up



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Questions?

Please wait for the microphone. State your name and company.



Please remember to...

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ABOUT AVEVA

AVEVA is a world leader in industrial software, providing engineering and operational solutions across multiple industries, including oil and gas, chemical, pharmaceutical, power and utilities, marine, renewables, and food and beverage. Our agnostic and open architecture helps organizations design, build, operate, maintain and optimize the complete lifecycle of complex industrial assets, from production plants and offshore platforms to manufactured consumer goods.

Over 20,000 enterprises in over 100 countries rely on AVEVA to help them deliver life's essentials: safe and reliable energy, food, medicines, infrastructure and more. By connecting people with trusted information and Al-enriched insights, AVEVA enables teams to engineer efficiently and optimize operations, driving growth and sustainability.

Named as one of the world's most innovative companies, AVEVA supports customers with open solutions and the expertise of more than 6,400 employees, 5,000 partners and 5,700 certified developers. The company is headquartered in Cambridge, UK.

Learn more at www.aveva.com

