OCTOBER 25, 2023

Best Practices in Engineering, Construction Planning & Management

Presentations & Panel Q&A

Steve Furze, AVEVA

Dr. Ted Blackmon, Construct-X

Ray Paulk, Project Al



INTRODUCTIONS & SESSION FRAMING



Stephen (Steve)
Furze

Global Director of Project Execution Sales for AVEVA

AVEVA



Ted Blackmon, PhD

Founder and CEO

CONSTRUCT-X



Ray Paulk

Senior Business and Project Advisor

PROJECT AI

Steve participates in the development of solutions strategies and is responsible for the sales enablement of the portfolio of Project Execution solutions.

Over 20 years of experience, developing and leading sales, services and "Go To Market" (GTM) teams focused on engineering, fabrication, construction and O&M solutions in the Process, Power, Marine, Mining and AEC industries.

Steve is a member of CII Board of Advisors.

Stephen.Furze@AVEVA.com

Dr. Ted Blackmon, PhD, helped to pioneer the entire market for Advanced Work Packaging (AWP); with the invention of the ConstructSimTM and OpSimTM platforms that drew upon his success with the Mars Pathfinder Mission at NASA.

His software platforms were so highly recognized in the marketplace, their acquisition became the industry's cornerstone for many years.

Ted.Blackmon@Construct-X.com

Ray specializes in enterprise transformation and the structuring and governance of capital investment programs.

With over 20 years experience in the Oil & Gas, Resources and Engineering & Construction industries; he has advised project teams of all sizes (minor, major and megaprojects) on six continents, and led global business transformation, technology implementation and functional standardization initiatives for some of the world's largest companies.

Ray.Paulk@ProjectAi.com



Agenda / Session Framing



Industry Response & AVEVA Alignment



Real World Application of Best Practices
Ted Blackmon
Ray Paulk



Panel Discussion / Q&A

INDUSTRY CHALLENGES

According to a study by EY, 64% of complex projects face cost project overruns and 73% report delays. Completion costs were, on average, 59% higher than initial cost estimates – an increase in total of US\$500bn. Cost overruns of 50% are common and overruns of 100% are not uncommon





INDUSTRY RESPONSE

About the Construction Industry Institute (CII)

CII, based at The University of Texas at Austin, is a consortium of more than 130 leading owner, engineering-contractor, and supplier firms from both the public and private arenas.

These organizations have joined together to enhance the business effectiveness and sustainability of the capital facility life cycle through CII research, related initiatives, and industry alliances.

CII - Home (construction-institute.org)





16%
MATERIALS MANAGEMENT

With the trial test that the test the trial

The benefits of a materials management program results in 16% schedule improvement.

\$3-\$10 PAYBACK

FRONT FND PLANNING

Front End Planning has \$3-\$10 payback on every dollar spent.

20%

CONSTRUCTION READINESS

Construction-ready projects benefit from a 20% cost savings compared to non-ready projects.

30-45%

CONSTRUCTION TECHNOLOGY

Adoption of proven technology can improve construction industry productivity by 30-45%, as well as improve material predictability and reliability.

25%

ADVANCED WORK PACKAGING

Projects that apply AWP have proven results of a 25% increase in productivity and a 10% reduction in total installed cost, compared to traditional projects.

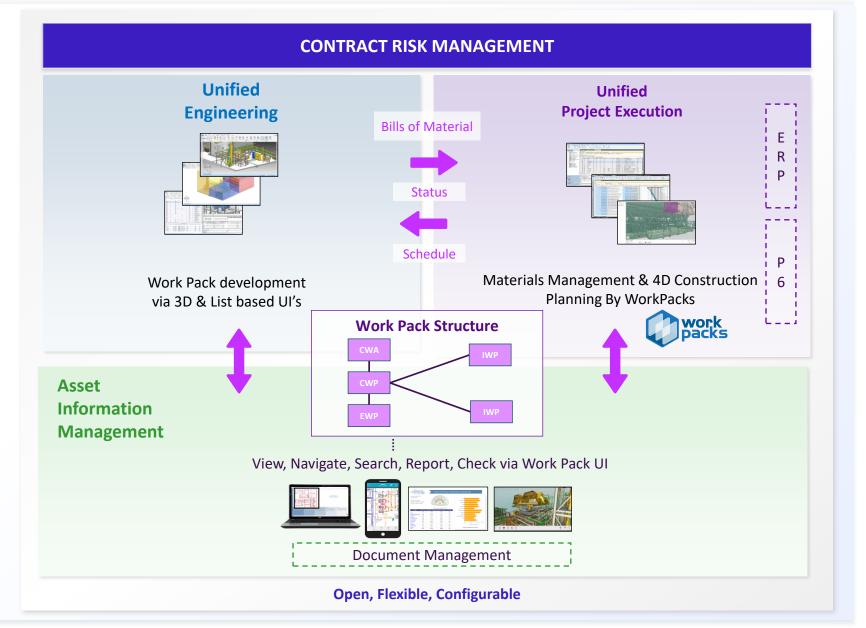
\$25

PROJECT PLANNING

Each 1\$ spent on the PDRI process can save \$25 in return.

WORK PACKAGING

Work Packaging Threaded Throughout AVEVA Applications

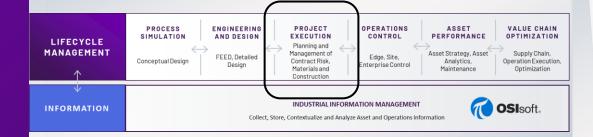




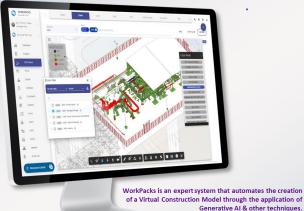


AVEVA CONSTRUCTION PARTNERSHIPS









Al-Powered AWP with WorkPacks

- Digital Threads
- Automating the Path of Construction
- Connecting Project Controls to the VCM



Driving BUSINESS TRANSFORMATION LEVERAGING ADVANCED WORK PACKAGING (AWP), LEAN CONSTRUCTION, AND DESIGN FOR MANUFACTURING AND ASSEMBLY (DFMA) through strategic consulting and implementation services.



We fuse the right processes, people and technology to transform how your business and projects work.



> BUILDING A GREAT AWP EXPERIENCE

BEST PRACTICES IN ENGINEERING, CONSTRUCTION PLANNING & MANAGEMENT

That Yield Proven Results

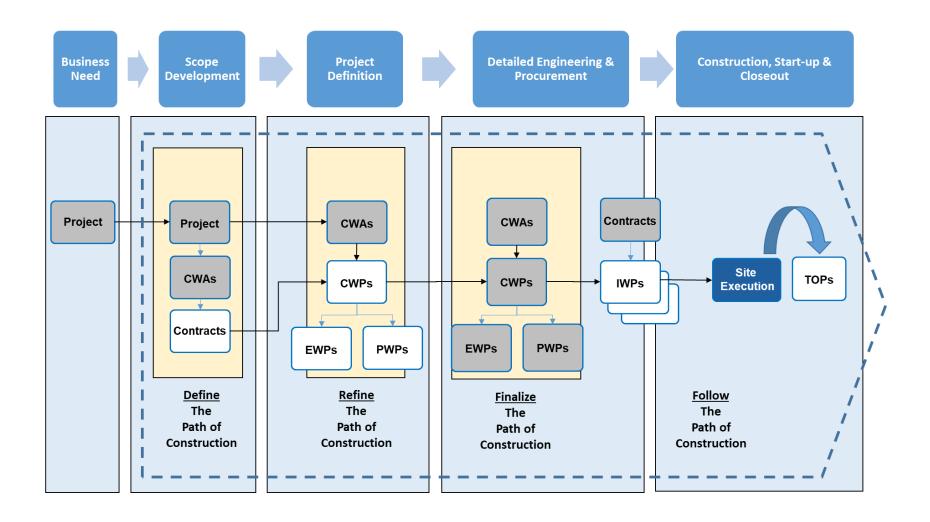


BUILDING A GREAT AWP EXPERIENCE

AWP COMMERCIAL WITH REFERENCES

- ightarrow THE PROCESS @ 250K FEET
- → WHAT DOES GOOD LOOK LIKE
- CLIENT ADOPTION

THE PROCESS @ 250K FEET THE AWP JOURNEY STARTED ABOUT 20 YEARS AGO

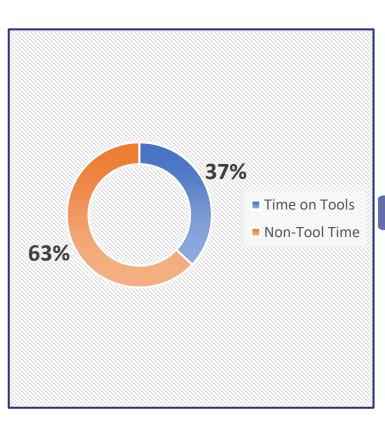


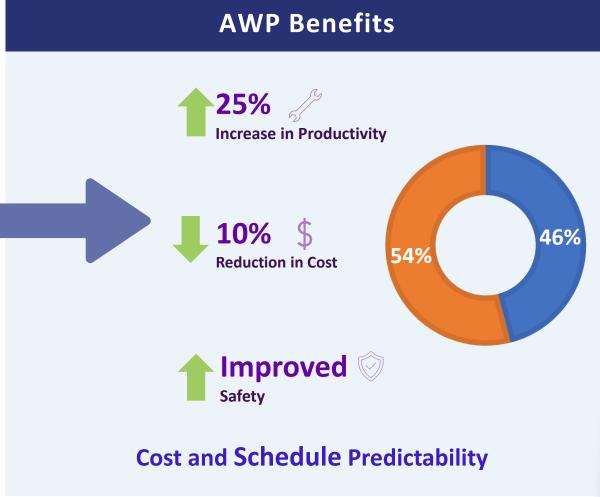


Advanced Work Packaging (AWP) with constraint management is a construction project management approach that combines the principles of breaking down projects into manageable work packages with the systematic identification and management of constraints

THE PROCESS @ 250K FEET BRING TOGETHER A BLEND OF SOLUTIONS

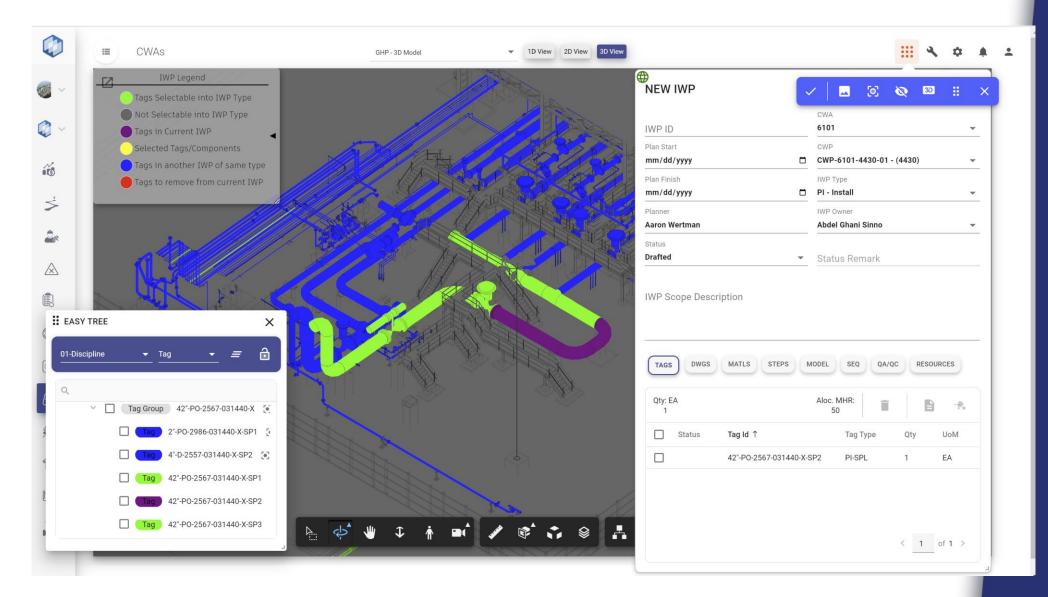








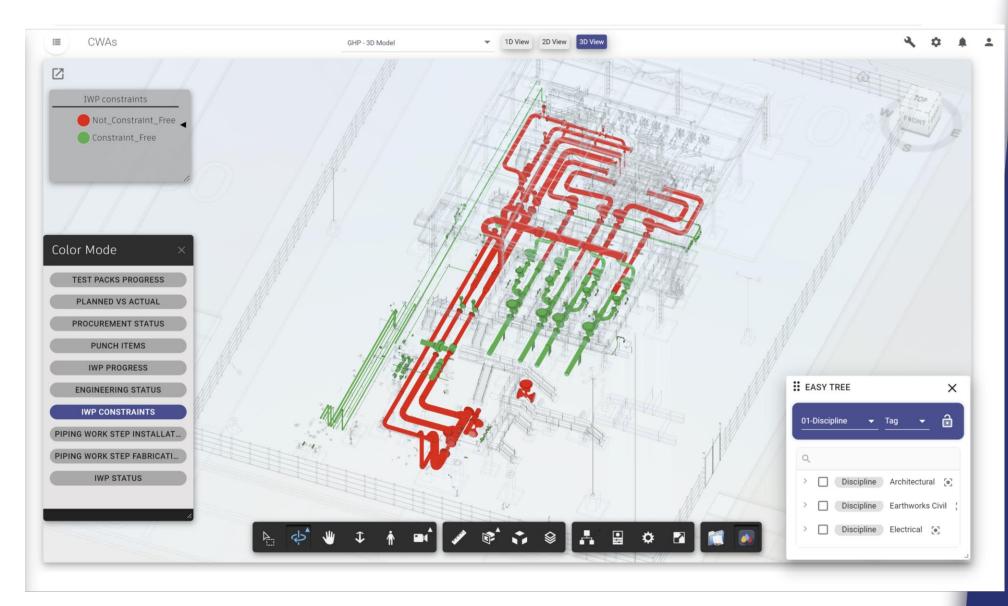
THE PROCESS @ 250K FEET BRING TOGETHER A BLEND OF SOLUTIONS





BUILDING A GREAT AWP EXPERIENCE

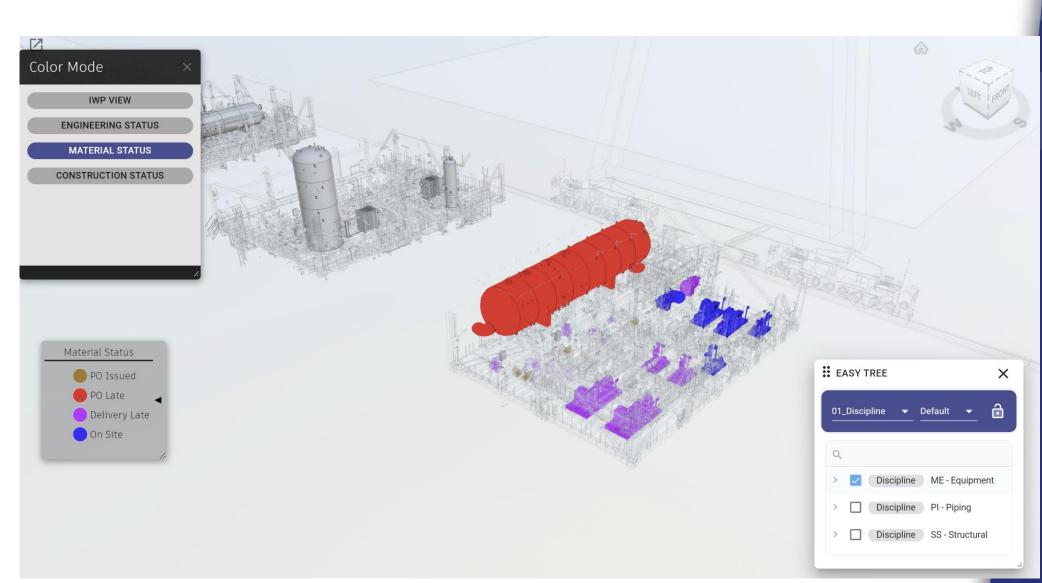
THE PROCESS @ 250K FEET BRING TOGETHER A BLEND OF SOLUTIONS





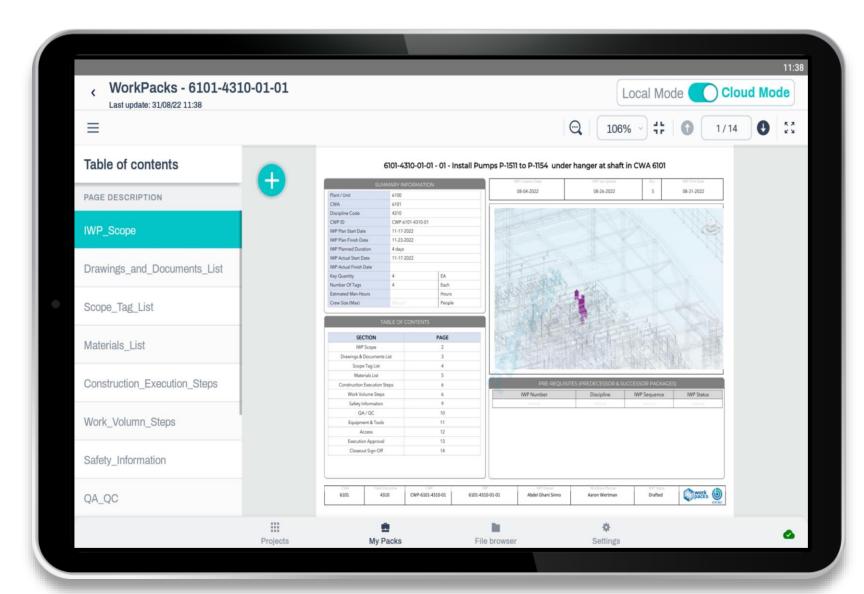
BUILDING A GREAT AWP EXPERIENCE

THE PROCESS @ 250K FEET BRING TOGETHER A BLEND OF SOLUTIONS





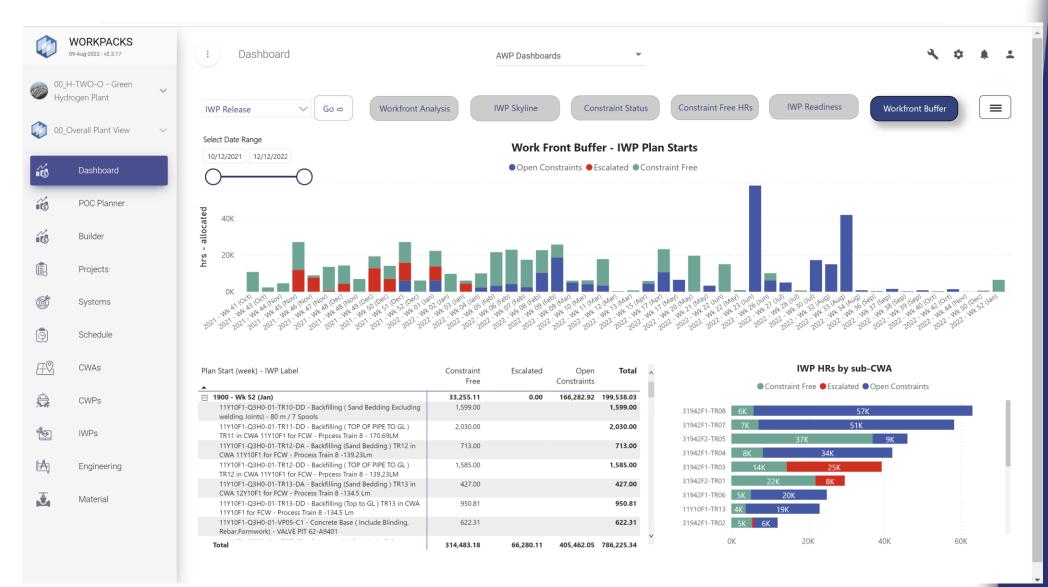
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AWP EXPERIENCE

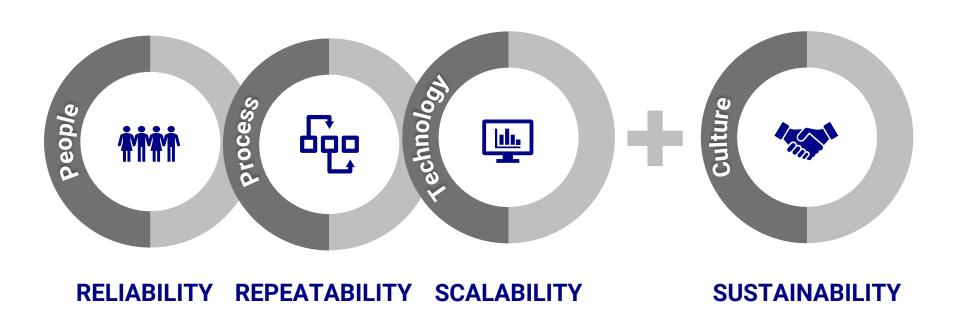
THE PROCESS @ 250K FEET BRING TOGETHER A BLEND OF SOLUTIONS





BUILDING A GREAT AWP EXPERIENCE

The Science Behind Optimizing the Project Delivery Experience

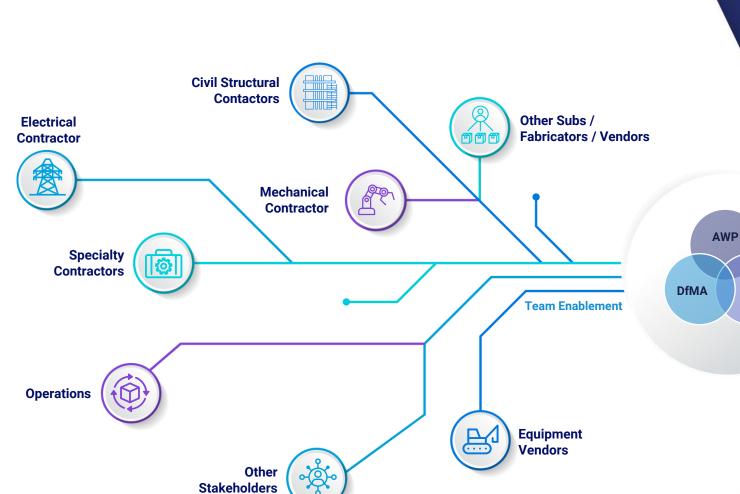




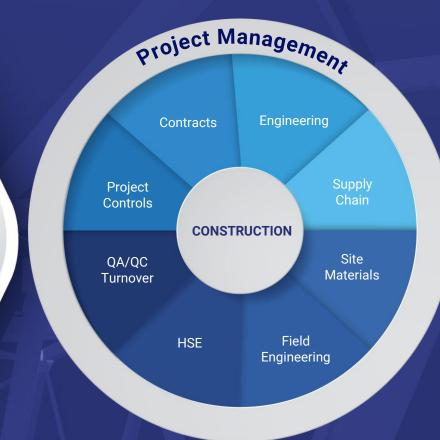
Achieving optimal benefits requires ...

ALIGNMENT ALIGNMENT

WHAT DOES GOOD LOOK LIKE FUNCTIONAL & INTEGRATED TEAM







LEAN

WHAT DOES GOOD LOOK LIKE USER QUOTES - THE METRICS

"The vision of leveraging the 3D design model as a project management tool has now been realized."

- Hiroyuki Mogami, Chiyoda Section Lead, IT Digital Business Intelligence

"Good things happen to those who work package early."

- User at major EPC Organization

"This is next-level capability in AWP."

- User at major Owner Operator

2-for-10





BACKGROUND

- **Strategic Initiative** NFE Project is a significant endeavor by Qatar Petroleum with a \$28.75 billion investment in the LNG sector.
- **Global Standing** The project enhances Qatar's position as a leading LNG exporter, leveraging the third-largest gas field globally.
- **CCC's Role** Focused on onshore LNG Mega trains, integrating advanced AWP solutions with digital EPC tools to achieve project objectives efficiently, involving significant quantities of various construction materials and commodities.



Working together ...

CCC Wins

2

AWP Project
Awards at
2023 Annual
Conference



RESULTS

- **Safety Improvements** The 90-day lookahead feature provided transformative visibility, enabling proactive safety measures and optimized resource allocation for a safer project environment.
- **Quality Enhancement** With a significant focus on quality, WorkPacks facilitated transparent tracking, dual-role tagging, and integration of quality measures into construction processes, resulting in remarkable improvements in quality benchmarks.
- **Efficiency in Time Management** WorkPacks provided crucial features for time management, including 90-day visibility, proactive constraint management, and efficiency trend analysis, supporting the project's ambitious efficiency improvement goals.



Working together ...

CCC Wins

2

AWP Project Awards at 2023 Annual Conference



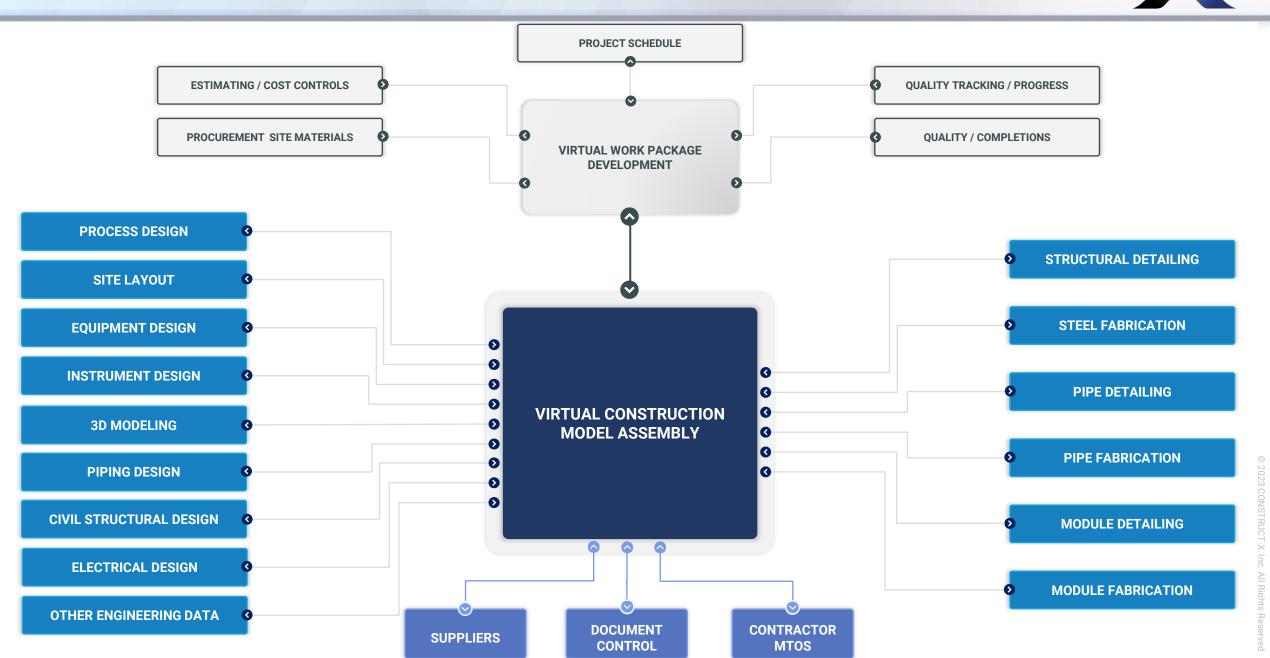
AWP ROLL OUT CHALLENGES

- → MANAGING DATA & CHANGES DIGITAL THREADS
- → CONTINUOUS DESIGN MODEL UPDATES –VCM
- → GETTING THE ORGANIZATION TO DO CONSTRAINTS CLOUD CONSTRAINTS
- → BRINGING IT ALL TOGETHER

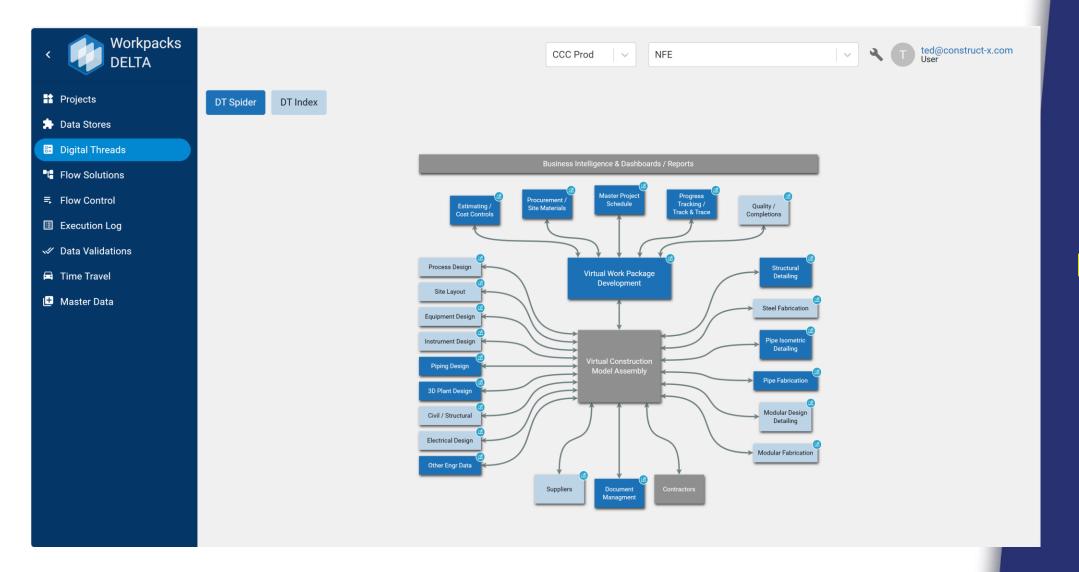


MANAGING DATA & CHANGES - DIGITAL THREADS





AWP ROLL OUT CHALLENGES MANAGING DATA & CHANGES - DIGITAL THREADS

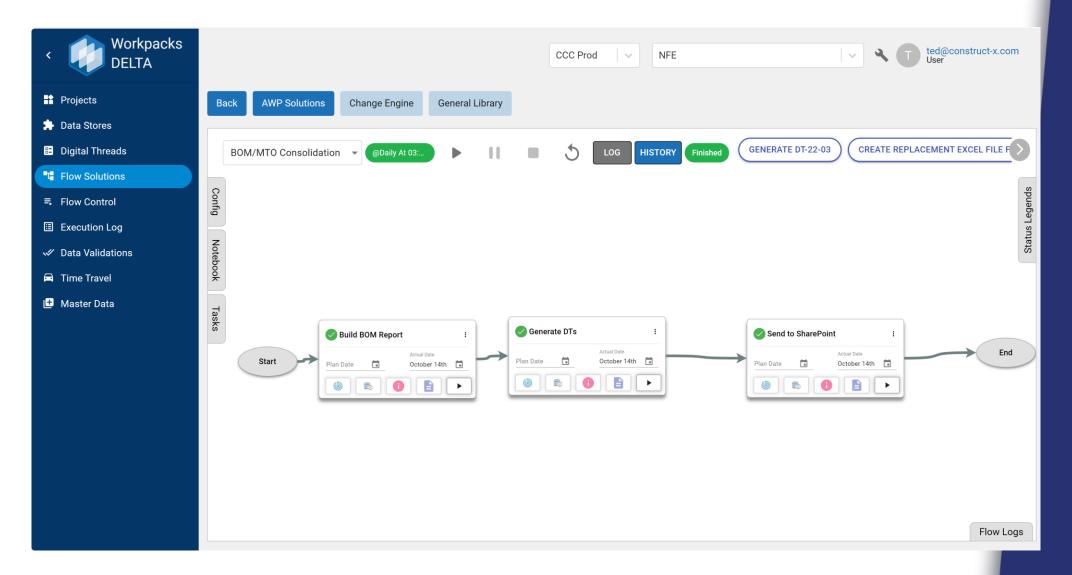




AWPDEMANDS

NEW ROLES & DIGITAL USERS

AWP ROLL OUT CHALLENGES MANAGING DATA & CHANGES - DIGITAL THREADS

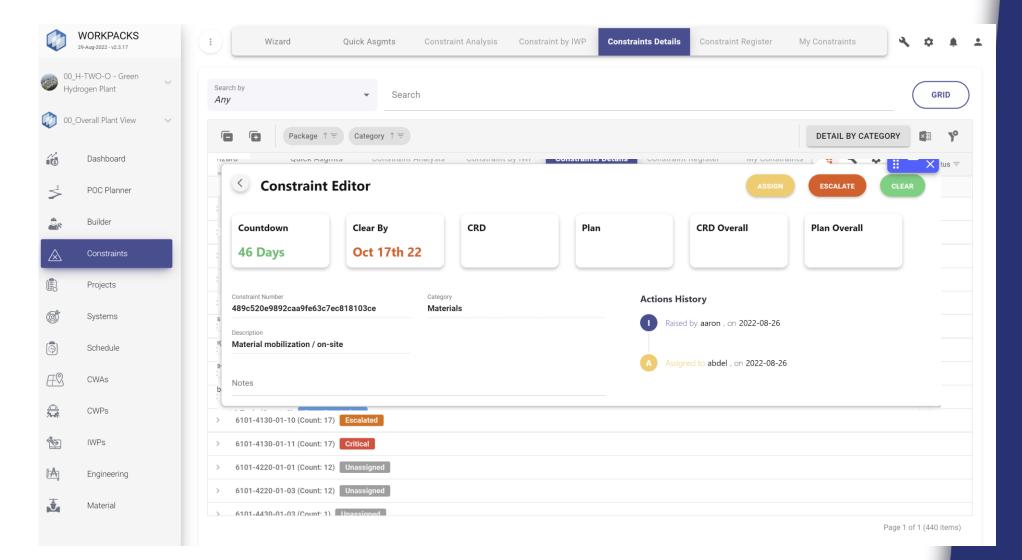




AWPDEMANDS

NEW ROLES & DIGITAL USERS

AWP ROLL OUT CHALLENGES GETTING THE ORGANIZATION TO DO CONSTRAINTS



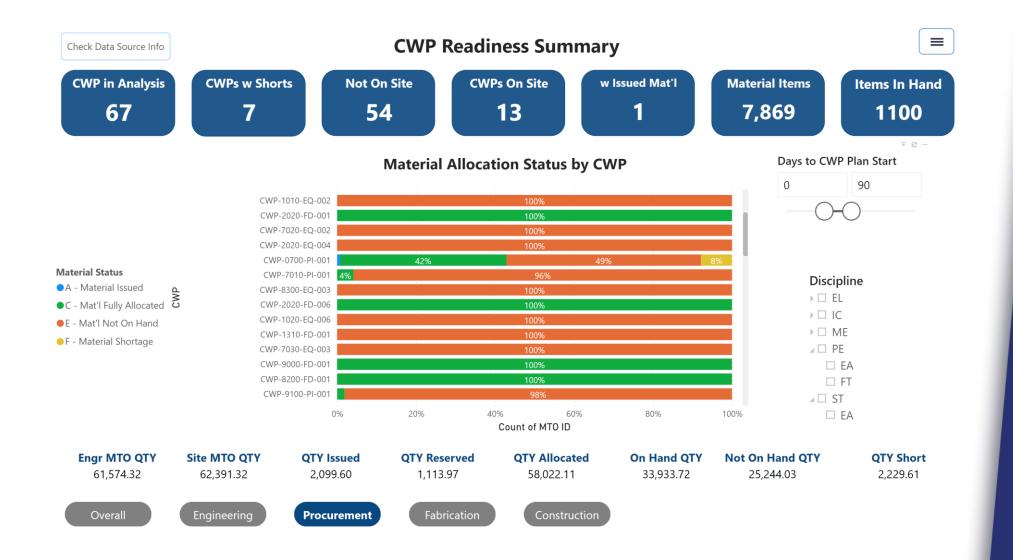


BUILDING A GREAT AWP EXPERIENCE

AWPDEMANDS

NEW ROLES & DIGITAL USERS

AWP ROLL OUT CHALLENGES CONTINUOUS DESIGN MODEL UPDATES -VCM





AWPDEMANDS

NEW ROLES & DIGITAL USERS

AWP ROLL OUT CHALLENGES BRINGING IT ALL TOGETHER



Fit-For-Purpose AWP/LPD Program



Implementation Strategy



Education, Training & Coaching

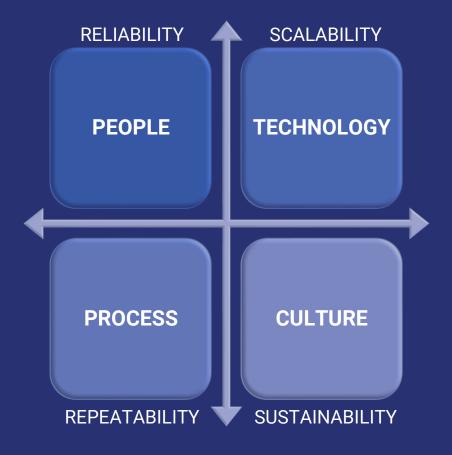


Implementation Support & Staffing



Continuous Improvement





THANK YOU!



BUILDING A GREAT AWP EXPERIENCE





> BUILDING A GREAT AWP EXPERIENCE

BEST PRACTICES IN ENGINEERING, CONSTRUCTION PLANNING & MANAGEMENT

That Yield Proven Results



The Intelligent Project:

Digital Execution & AWP in Capital Portfolios

Ray Paulk Founder / CEO, ProjectAl AVEVA World 2023 - San Francisco



Today's Speaker



Ray Paulk Founder / CEO, ProjectAI

- Senior business and portfolio advisor specialising in capital investment/ venture structuring, project strategy, technology strategy, portfolio optimisation, growth & international expansion.
- Over 20 years experience in major- and mega-projects and portfolios for the Oil & Gas, Natural Resources and EPC industries.
- Expert in major project governance to inform capital investment decisions, execution phase reviews, and forensic reviews.
- Led large multi-disciplinary teams, overseeing project controls for projects and programs ranging from \$4m to \$15bn, and portfolios ranging from \$60 to \$100bn.
 Advised numerous project and portfolio teams on six continents.
- Recognized innovator and thought leader in Project & Portfolio Management, specializing in advanced analytics, automation, systems integration, reporting and artificial intelligence for projects.



Why do Owners and EPCs still struggle with digital transformation in capital projects?

Problem 1:

Projects are human.

Problem 2:

Projects are temporary.

Problem 3:

Projects are unique.



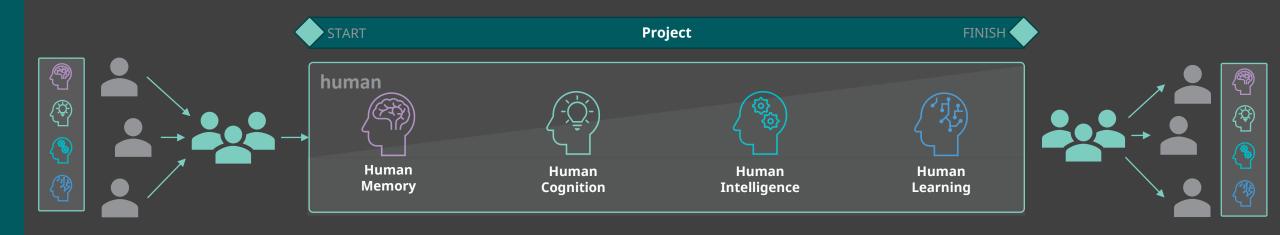
A new team comes together...

They learn a lot of things...

They create a lot of data...

The project ends...

Everyone leaves.







Every project is **temporary** ... but the knowledge we gain from them **does not have to be**.

the single project mindset:



the portfolio mindset:

Projects are temporary... but we keep doing them. Projects are unique... but not special.



cognition

Humans and machines are already quite good at converting data into information they can understand and use. experience

Humans are good at learning from experience, and machine learning is getting better all the time ... both depend on **relevant context**.

Data

Information

Knowledge

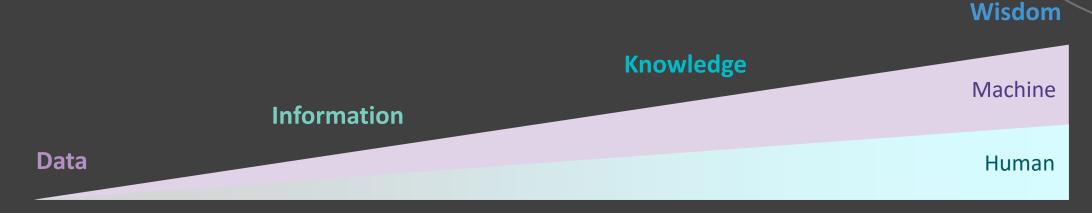
Wisdom

What's missing?

meaning

Intelligent project execution is not achieved with a new dashboard

...but through the combination of human and artificial intelligence to <u>meaningfully</u> predict future outcomes and optimize actions and decisions in the face of emerging conditions.



Reporting
What happened?
Why did it happen?

Why did it happen?

SCADA
IIOT

Analysis

Monitoring
Predictive
What will happen?

What will happen?

What should happen?

AI



Governance

Understand | Manage Risk | Diagnose | Decide





Visualise | Analyse | Predict | Optimise

Project & Portfolio Dashboards, Predictive Analytics & Knowledge Discovery using Natural Language



Connect | Condition | Contextualize

Semantic Knowledge Platform for the Industrial Enterprise

People

Roles | Accountability Ingenuity | Emotion

Process

Value Chain | Workflows
Best Practices

Technology

Project & Portfolio Mgmt Apps | Engineering & BIM Platforms IIOT | Documents & Collaboration | ERP Platforms Operations & Asset Management Platforms

Culture

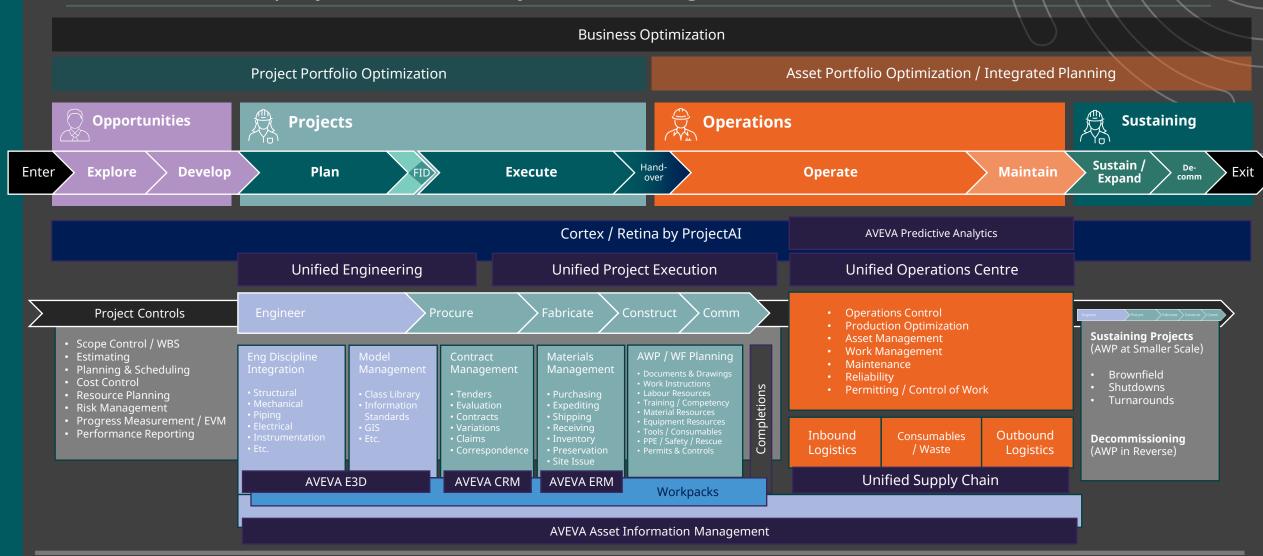
Innovation | Transparency | Collaboration | Performance

Why ProjectAI?

- We use AI to convert unique project data into universal concepts – unlocking faster reporting, portfolio optimisation, predictive analysis and decision making across any application landscape or execution strategy.
- We capture human expertise in a form that AI can access, interpret, reuse and improve upon.
- We use explicit enterprise knowledge, inferred modeldriven knowledge and large language models (e.g. GPT).
- We use AI to bring people in to the project... not to push them out.



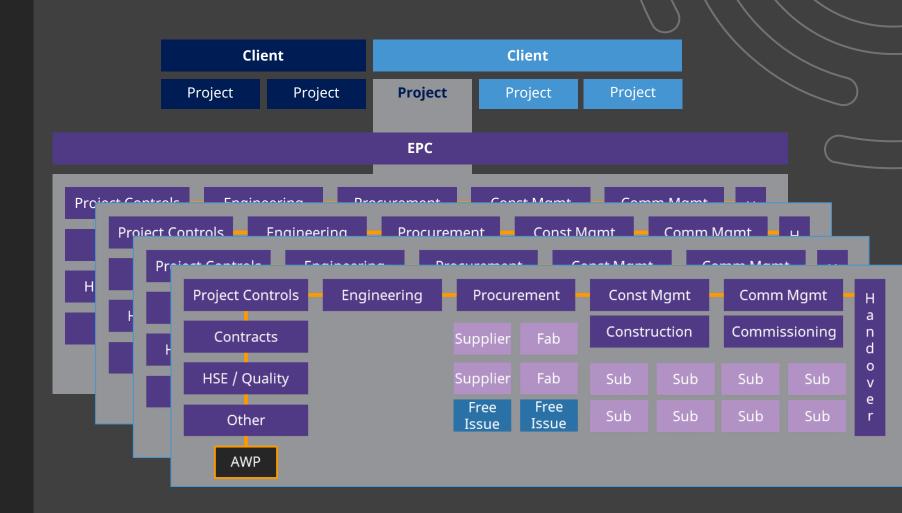
The value benefits from AWP are an excellent catalyst for cross-functional project & asset lifecycle data integration.



AWP in the **EPC**

EPCs / EPCMs use AWP to tie a digital thread through a project.

But the value of AWP is amplified for the EPC by connecting the data across their portfolio... using common systems to facilitate the needs of multiple clients simultaneously.



Why is AWP important for **the EPC**?

Safety

- Planning for Safety Assuring HSE risks have been controlled, and HSE constraints eliminated
- Control of Work Assuring permitting regime is applied.
- Competency Verification Assuring resources are deployed with appropriate qualifications and training.

Win Rate

- Competitive Tenders Stronger basis for lower estimates / faster schedules.
- Demonstrate Reputation for Successful Delivery backed up by data.
- Competitive Advantage / Differentiation clients expecting maximum leverage of project data for win/win outcomes.
- Provide Transparency to the Client clients expecting transparent performance management and proactive intervention

Margin & Cash Flow

- Lump Sum Margin via productivity, delivery assurance and minimal rework.
- Incentive Attainment via predictable cost, schedule, quality, and other delivery KPIs
- Protect Margin via Scope Control strong control of data provides clear support for variations and claims defense
- Reduce Overhead / Indirects via data driven approach / eliminating spreadsheets and data handover points

Learning

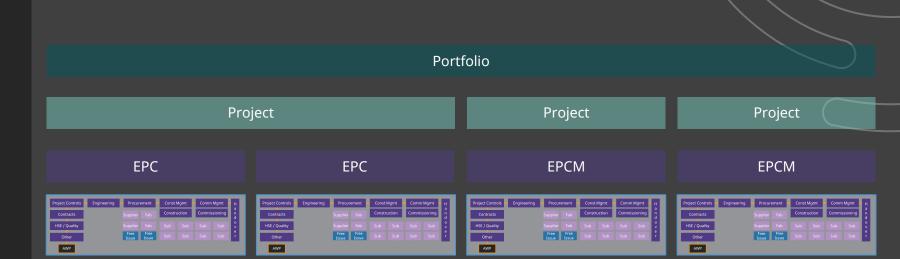
- Enabling **Knowledge Retention** across disparate customer sectors
- Mitigating for Resource Attrition / Departure
- Lessons Learned / Risk Reduction
- **Data Normalisation** for meaningful benchmarking / future estimates



AWP in the **Owner**

In the same way EPCs / EPCMs need to aggregate data across a variety of stakeholders... and for a variety of clients.

Owners need to do the same across a variety of EPCs... across different project types and contracting strategies.



Why is AWP important for the Owner?

Safety

- Planning for Safety Assuring HSE risks have been controlled, and HSE constraints eliminated.
- Control of Work Assuring permitting regime is applied.
- Competency Verification Assuring resources are deployed with appropriate qualifications and training.

Competitiveness

- **Optimised Design** Assuring resultant facility concept is not over-/under-designed for its use, while remaining operable, maintainable, reliable, etc.
- Optimised Investment Alternative & Business Case reflecting outstanding risk and uncertainty profile.
- Capital Intensity via Benchmarking cost / schedule / productivity Estimates in line with industry / regional benchmarks.
- Optimized Resource Utilization optimal deployment of capital / human resources.

Predictability

- Scope Definition / Change Prevention and associated optimised execution / contracting strategy.
- Constraint Elimination & Resource Staging for Productive Execution
- Assuring Productivity / Course Correction for Root Causes of Delay / Non-Productive Time
- Project Performance and Value-Focused Leading Indicators

Learning

- Enabling Knowledge Retention for both Projects & Operations
- Mitigating for Resource Attrition / Departure
- Lessons Learned / Risk Reduction
- **Data Normalisation** for meaningful benchmarking / future estimates



AWP & Digital Execution capability is **already a key differentiator / qualifier** of EPC capability

"The Role of the Owner" argument continues...

• EPCs bringing their own systems and processes?

- o EPC capability not always as advertised.
- Too dependent on capability of individuals?
- Owners should trust but verify... i.e. prequalify
- How do Owners get the transparency they want, the predictability they need, and retain the knowledge they paid for?

Owners mandating their own systems and processes?

- Mitigates for variable EPC capability, but costs more / takes longer for EPC to learn new way of working.
- Fundamentally erodes the value of EPC people / process / systems
- Limits leverage of EPC experience from other projects

The best of both worlds:

- EPCs acquire / build / sustain strong capability in digital delivery around:
 - Capable People
 - Streamlined Processes
 - Enabling Technology
 - Strong Governance / Performance Management
 - Culture of Transparency and Win-Win
- Owners:
 - Prequalify EPC Capability in AWP & Digital Delivery
 - Include Detailed Data Requirements in Invitations to Tender / Head Contracts
 - Establish pipelines to EPC(M) data sources
 - Normalise incoming data to ensure it is retained as sustainable knowledge.



RioTinto

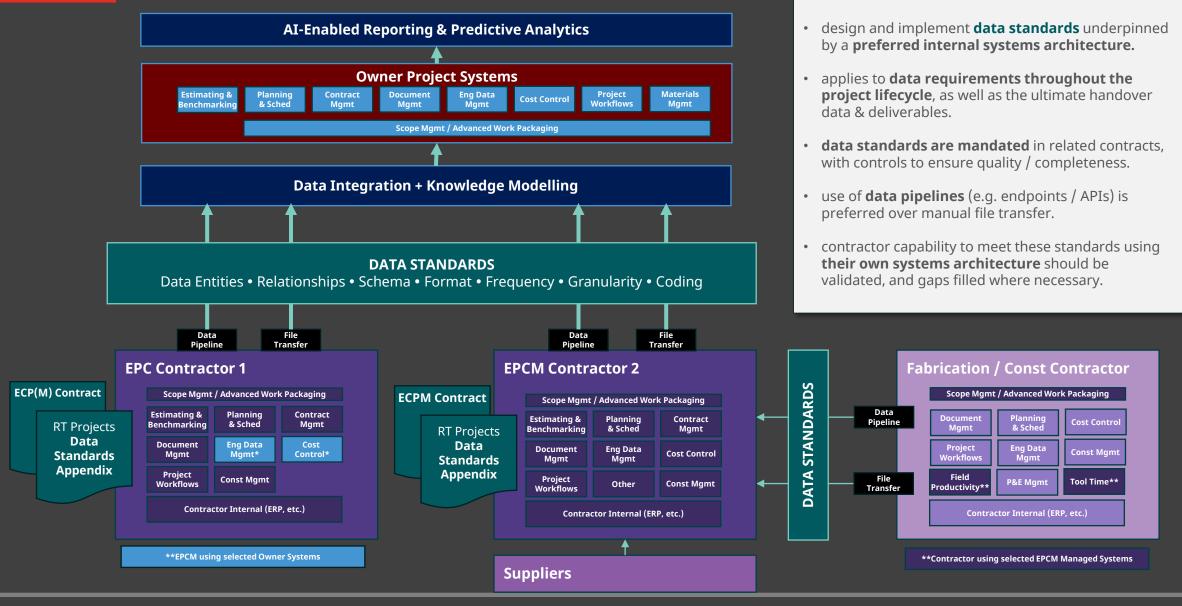
Rio Tinto is one of the world's largest metals and mining companies, investing in a large portfolio of complex capital projects around the world.

ProjectAI is supporting the Rio Tinto Projects team to deliver the phased implementation of AWP ... unlocking value for individual projects, and the portfolio as a whole.



RioTinto

Implementing AWP across a Global Portfolio



Amplifying AWP



A new team comes together...

They learn a lot of things...

Data

Storage

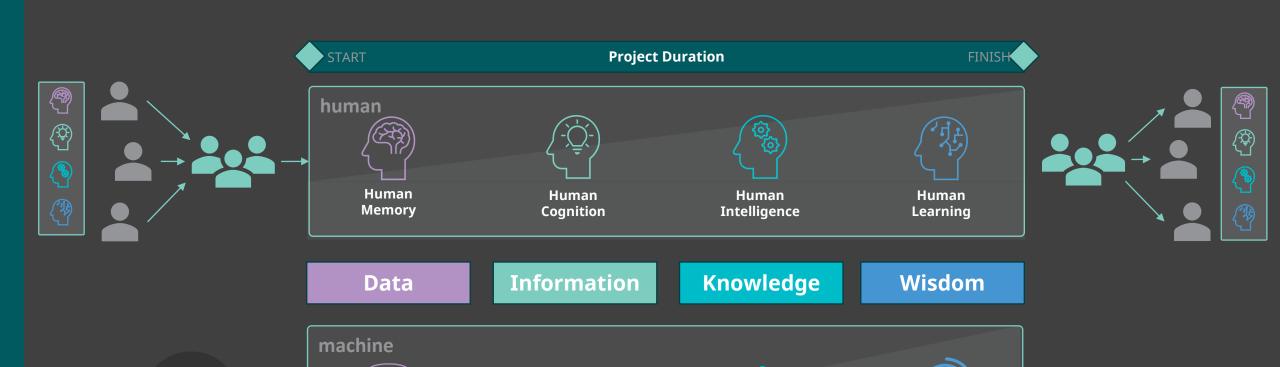
They create a lot of data...

Semantic

Modelling

The project ends...

Everyone leaves.



Visualisation



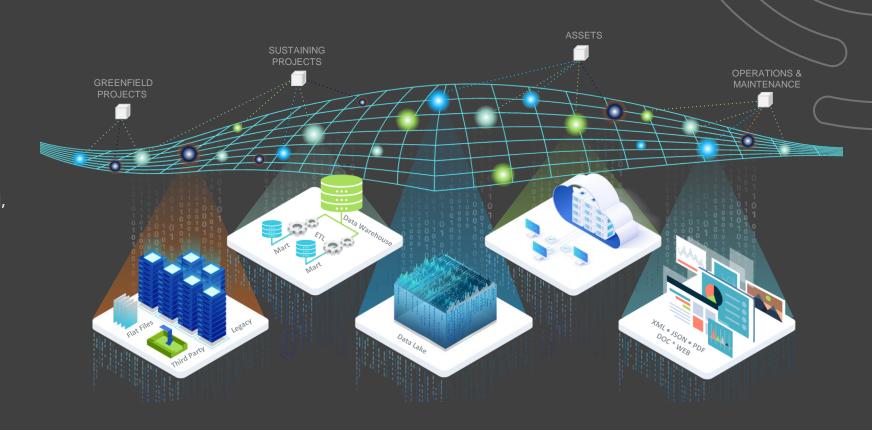
Artificial

Intelligence



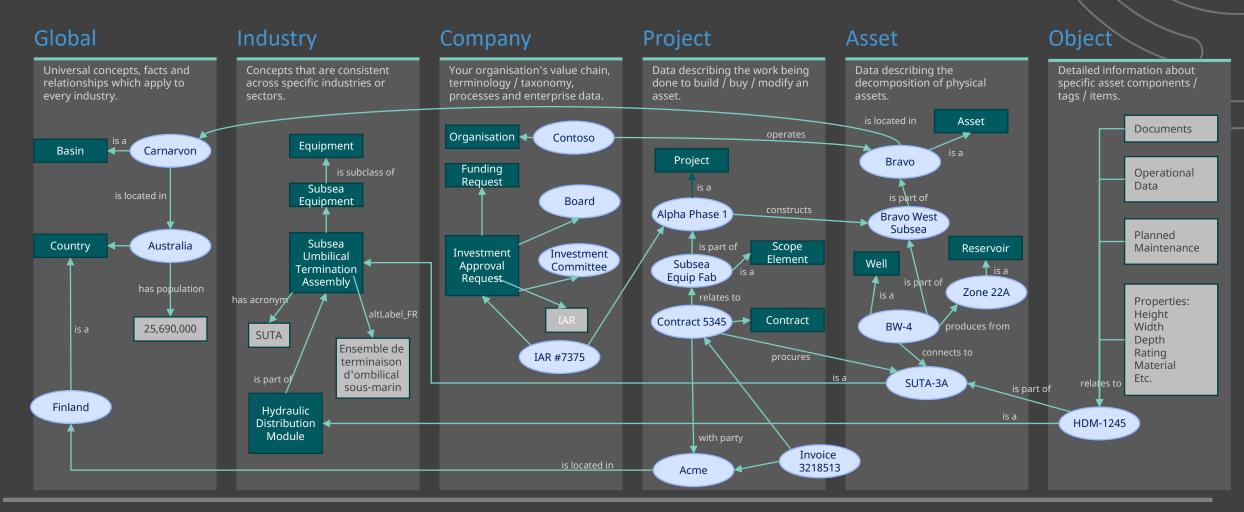
Cortex is a revolutionary **semantic knowledge platform** for the asset-intensive enterprise.

- By adding meaning to technical and commercial data, Cortex enables disparate data across a diverse portfolio to be integrated, normalised, optimised and personalised for the people who need it.
- This allows data to be converted into sustainable knowledge, making analysis more rapid, relevant and reusable to optimise business performance in context.



Cortex Knowledge Domains & Linked Data

Don't reinvent the wheel. Grow and re-use organisational knowledge with Cortex.







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For More Information

Visit Ted & Ray at the WorkPacks Booth in the Exhibit Hall

Please remember to...

Navigate to this session in the mobile app to complete the survey.



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Ray Paulk ray.paulk@projectai.com

Steve Furze Stephen.Furze@AVEVA.com

Thank you!

