OCTOBER 25, 2023

Qatar Foundation: EPC of SCADA System at Education City

City & Facility Management

Georgios Sichanis, Senior Project Manager, ASTAD





Georgios Sichanis

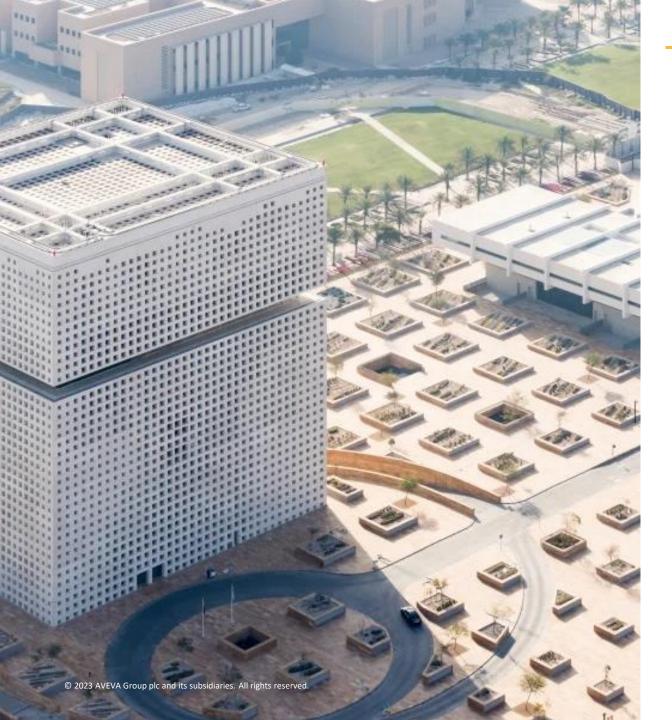
Senior Project Manager

- Bachelor of Electrical & Automatic Control Systems Engineering
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Qatar Foundation

Unlocking Human Potential



Qatar Foundation for Education, Science and Community Development (QF) was established in 1995 by:

- His Highness, The Father Emir, Sheikh Hamad Bin Khalifa Al Thani
- Her Highness, Sheikha Moza Bint Nasser Al Misnad (Chairperson)

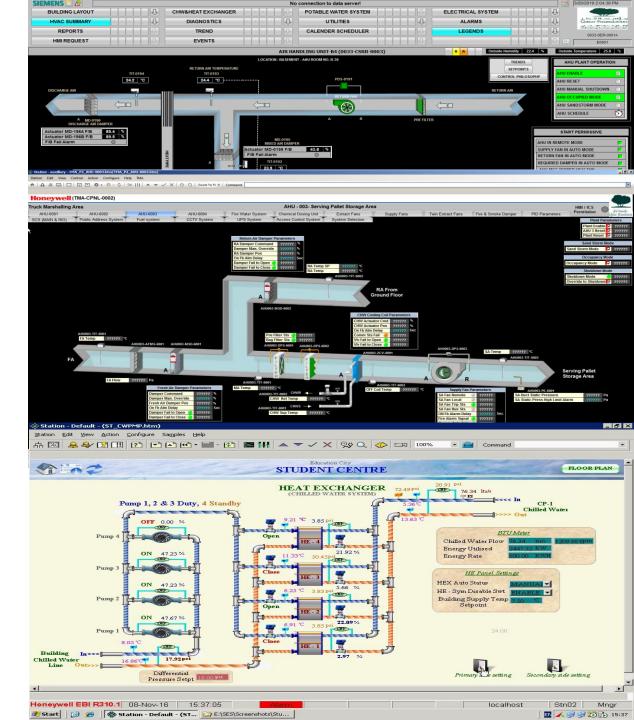
QF is a non-profit organization where centers and programs focused on education, research, innovation, and community development intertwine for the benefit of Qatar, and the world.





The challenge

- Many facilities have their local BMS from different manufacturers
- An OWS from every facility is added in the 2 Central Control Rooms (CCR) of Education City
- South Campus facilities were connected to CCR 1
- North Campus facilities were connected to CCR 2
- Individual OWS to monitor and control every facility in the CCR has made the CCR very cluttered
- Manual energy recording and reporting are followed
- Not able to determine cooling energy wastages due to improper scheduling and not having energy management is place
- A lot of manpower were needed to locally monitor and control every facility



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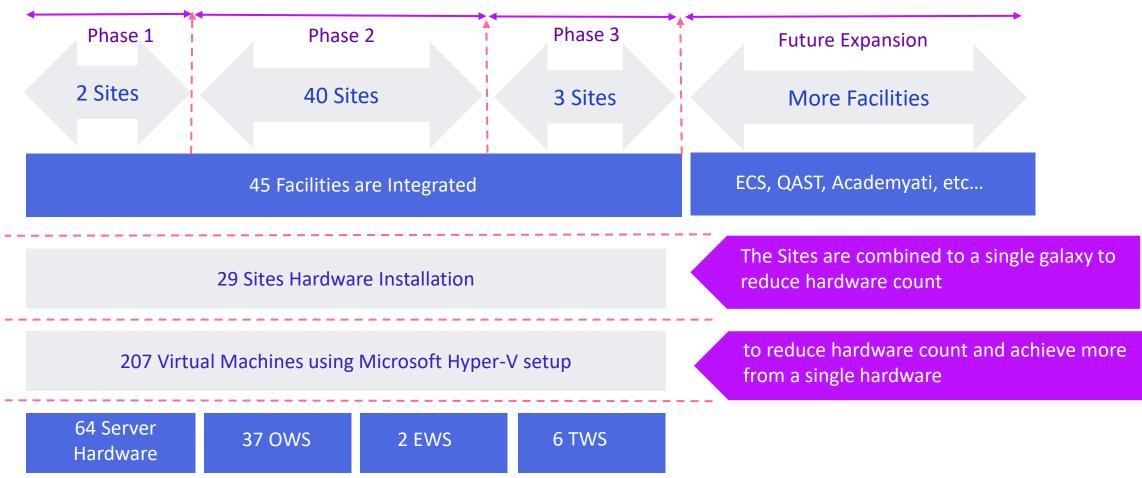
Various BMS at Education City Facilities

Facility Name	OEM	BMS
Central Plant 1	Schneider	EcoStruxure
Central Plant 1 Utility Tunnel	Schneider	Ecostruxure
North Utility Tunnel	Honeywell	EPKS
Central Plant 2	Honeywell	EBI
CP2 Utility Tunnel	Honeywell	EBI
TMA	Honeywell	EPKS
Central Plant 3	Honeywell	EPKS
Al Shaqab	Honeywell	EBI
CP4 utility tunnel	Honeywell	EBI
Central Plant 4	Honeywell	EBI
Central Plant 5	Siemens	WinCC
Central Plant 6	Honeywell	EPKS
South Utility Tunnel	Siemens	WinCC
Central Plant 7	Siemens	WinCC
Convention Centre (QNCC) & QNCC Extension	Honeywell	EBI
QNCC Carpark	Honeywell	EBI
QSTP - ITTC1	Honeywell	EBI
QSTP - ITTC2	Honeywell	EBI
College of Media and Communication (CMC)	Siemens	WinCC
School of Islamic Studies (QFIS)	Honeywell	EBI
Male Student Housing	Honeywell	EBI

Facility Name	OEM	BMS
Female Student Housing AWSAJ	Honeywell	EBI
Strategic Studies Centre (HQ -SSC)	Siemens	WinCC
QF Headquarters	Siemens	WinCC
Central Library/ QNL	Honeywell	EPKS
Student Centre	Honeywell	EBI
Oxygen Park Area	Siemens	WinCC
NEUCP	Siemens	WinCC
TAMU	Honeywell	EBI
Tech 4	Honeywell	EBI
Research & Development Complex	Siemens	WinCC
VCU	Honeywell	EBI
Western Green Spine	AVEVA	Plant SCADA (Citect)
West Car Park	Siemens	WinCC
Carousel	AVEVA	InTouch (Wonderware)
School of Foreign Service (GU)	Siemens	Desigo
Aljazeera Children	Schneider	EcoStruxure
College of Liberal Arts & Science (LAS)	Schneider	EcoStruxure
Ceremonial Court - Trend	Schneider	EcoStruxure
College of Medicine (WCMC)	Schneider	EcoStruxure
Carnegie Mellon University	Honeywell	EBI

Project overview

45 facilities are integrated to SCADA with independent local control & Centralized control from CCR





The solution - AVEVA components

Addressing the needs of centralized monitoring and control

- Foundation
 - AVEVA Operations Control 2023
 - Redundancy
 - Scalability
 - Security

- Visualization
 - AVEVA Intouch HMI
 - HMI software for control room
 - AVEVA Intouch Access Anywhere
 - For remote monitoring from inside and outside QF
 - Alarm management
 - Trends

Tools for Operations

- AVEVA Historian
- Custom Reports using AVEVA
 Reports for Operations
- Automated Daily, Monthly Reports generation & delivery using email
- CAFM Integration for raising work request directly from AOC 2023
- Custom time-based scheduler

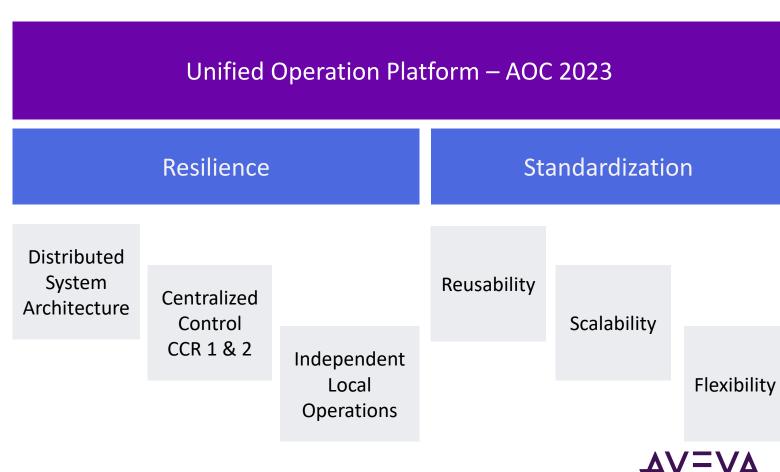


SCADA design guidelines and principles

The Master Solution incorporates existing guidelines and standards from industry best practices, AVEVA Software development practices, and Qatar Foundation Standards to deliver the SCADA system.

Design Guidelines and Principles

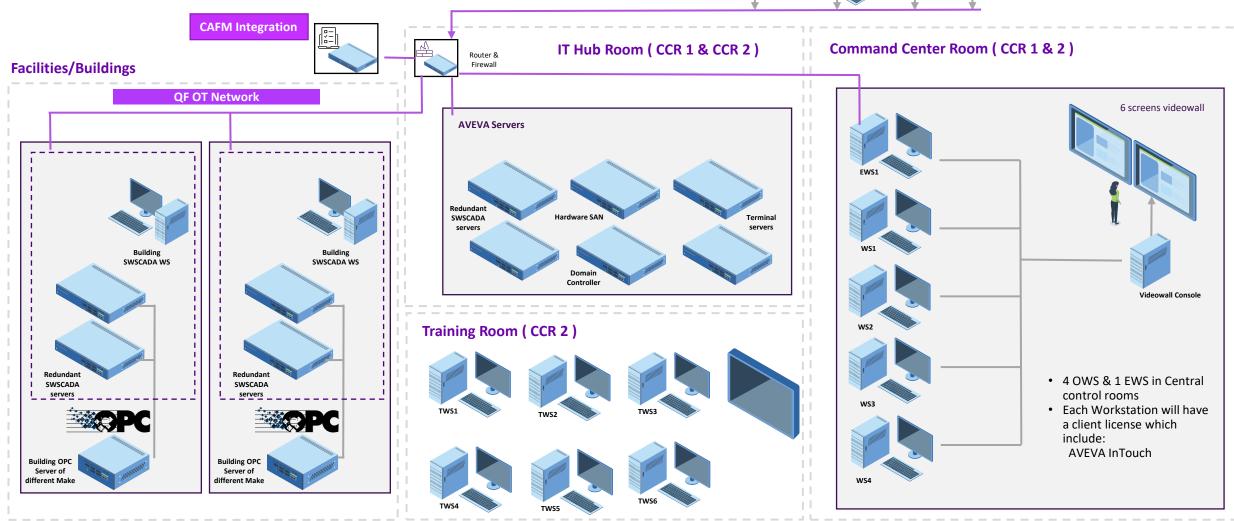
- Centralized Control and Independent local operations
- Simplify and streamline
- Accessible by operators from remote
- High Availability
- Redundant solution
- Standardizing operations
- Minimizing energy usage through scheduling
- Scalable for future expansion



Remote users (using Intouch Anywhere Access)

Overall system architecture





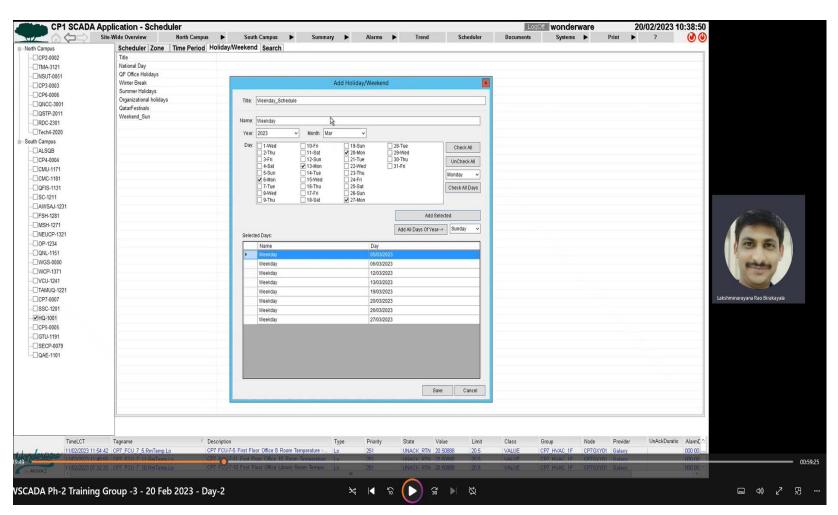
• 316,000 Data Points

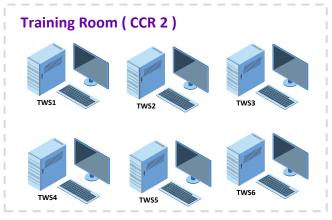
• Upgraded to 500,000 licenses in total for future expansions



Training room

Trainings and Simulations using 6 TWS are performed in this room for the Operators / Supervisors









Operator training

Training and simulation

- Operators were given hands-on training on SCADA system by AVEVA certified trainer
- Operators were given in-depth knowledge on SCADA philosophies, design principles, Architecture, communication, navigation, alarm management, scheduling, reports, trend analysis, CAFM integration etc.
- Training recordings are made available for new operators
- Process simulation were also conducted for hands on experience



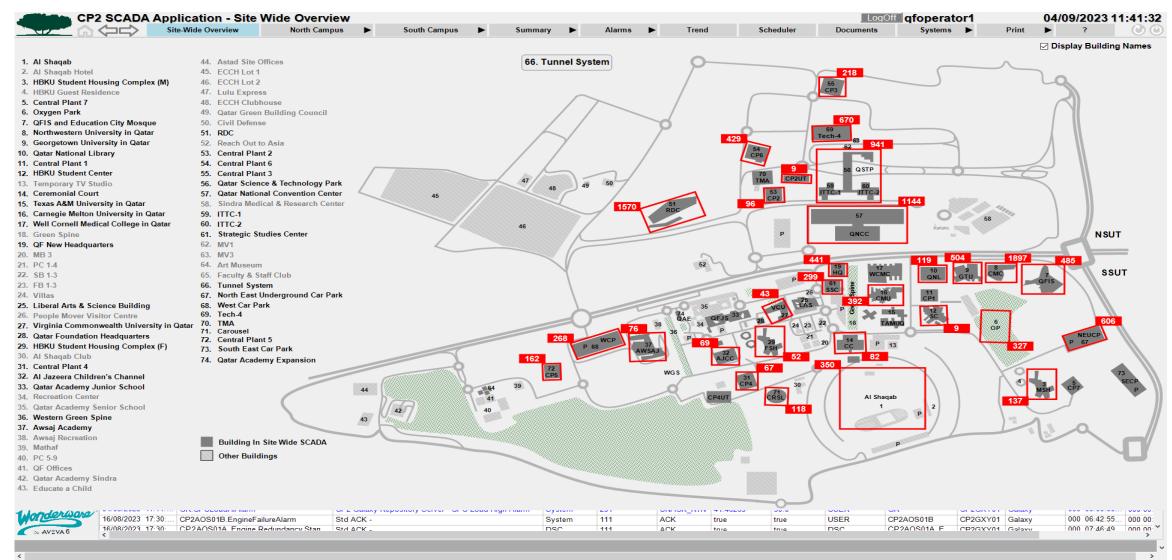
AVEVA InTouch HMI - overview

The following table lists the hierarchy of the SCADA application

Style	Level	Description
Overview Map	0	Level 0 screen shows the Site Wide Overview gives a bird's eye view on Education City Masterplan where the facilities are mimicked as well as the total number of alarms associated with each facility
Facility Dashboard	1	Level 1 Building Dashboard shows KPIs for the entire facility, subsections includes CHW, HVAC, Electrical, Life safety etc.
Equipment Dashboard	2	Level 2 screens contain objects depicting KPIs for equipment in each facility / floor
Process Graphics	3	Level 3 screens typically provide detail on a specific piece of equipment, process, or area
Faceplate	4	Level 4 screens are pop-up style screens that are displayed when the user clicks on a component



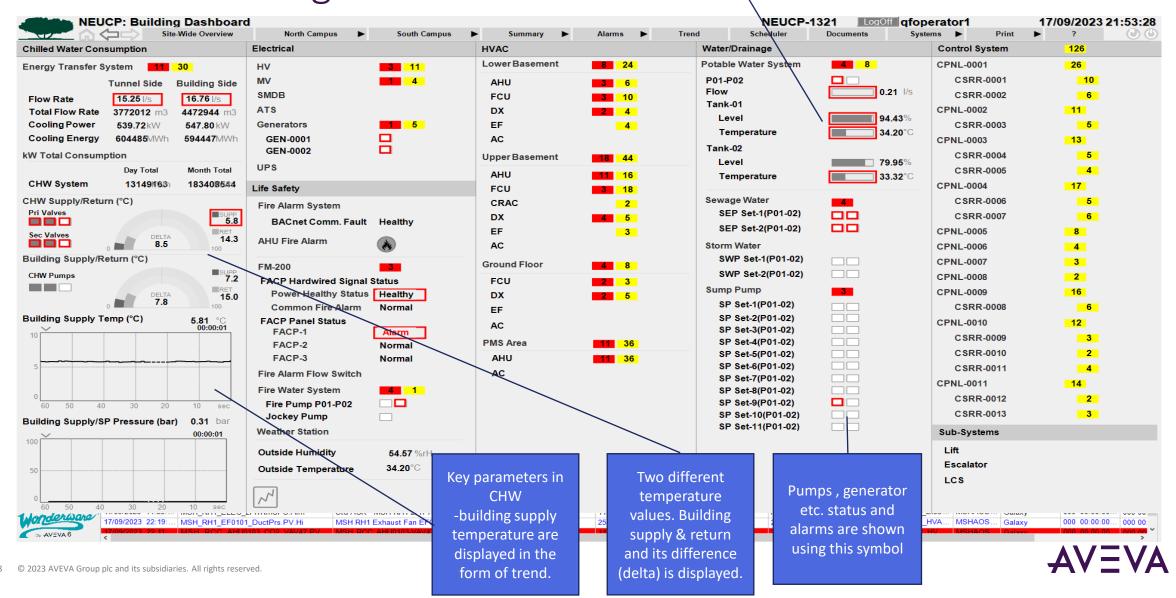
Level 0 – Site Wide Overview



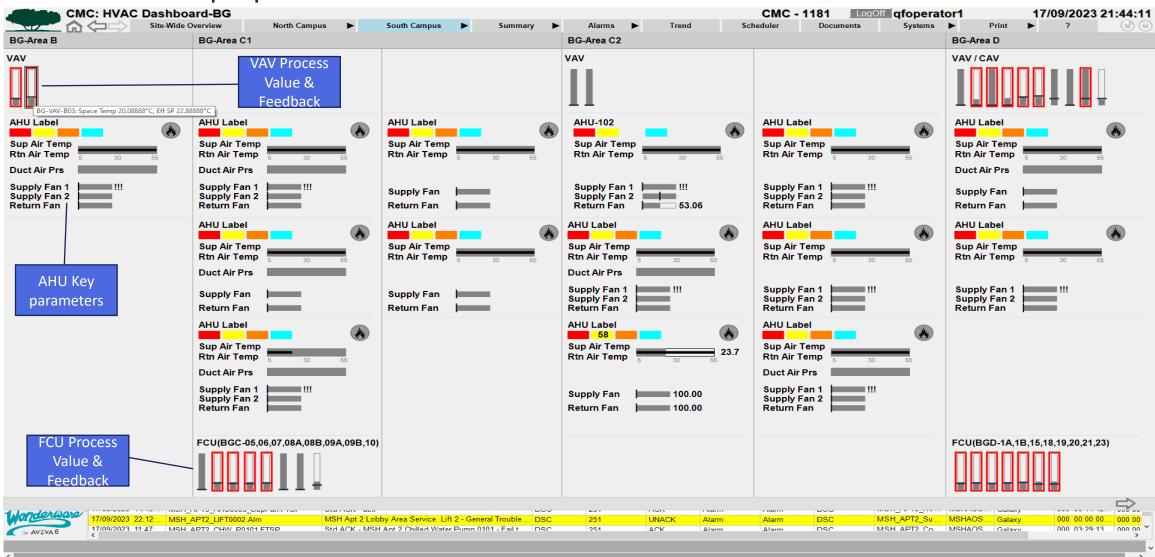


Level 1 – Building Dashboard

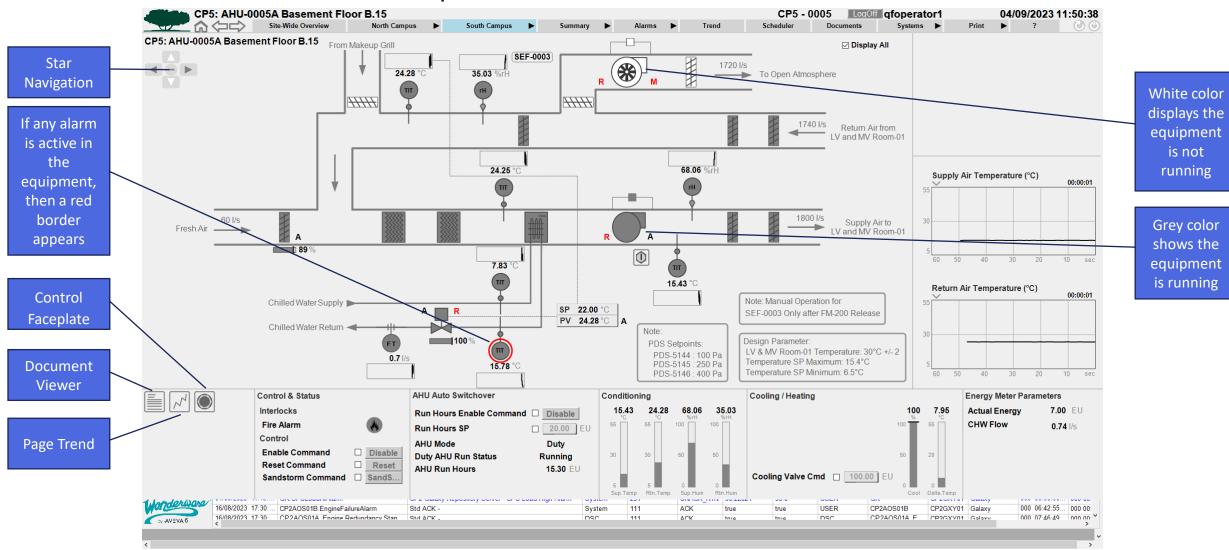
Water tank level, pressure is displayed using this bar indicator



Level 2 – Equipment Dashboard

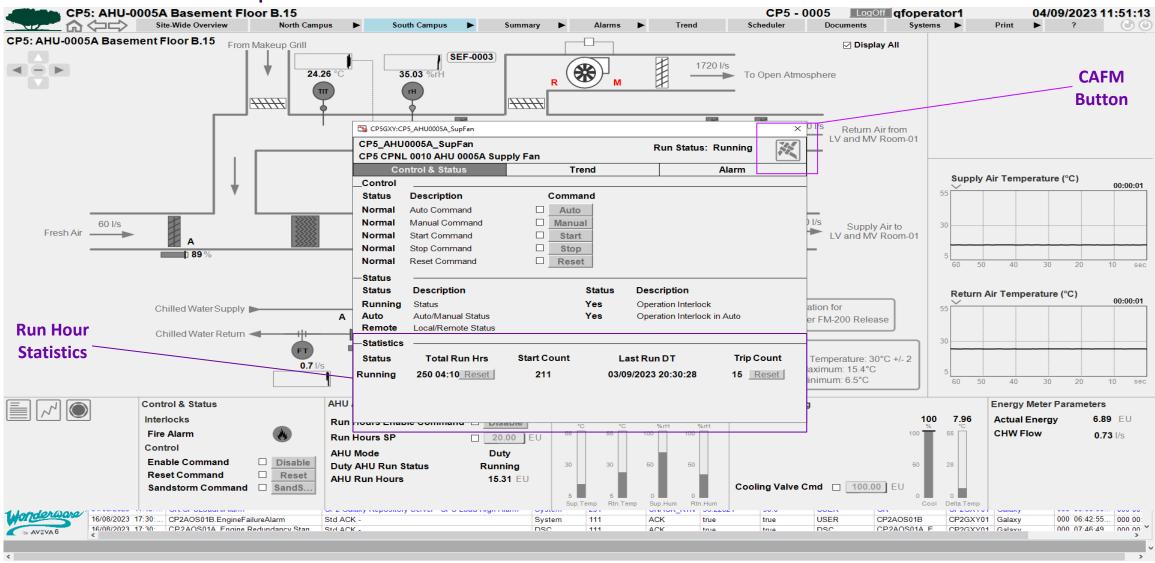


Level 3 – Process Graphics

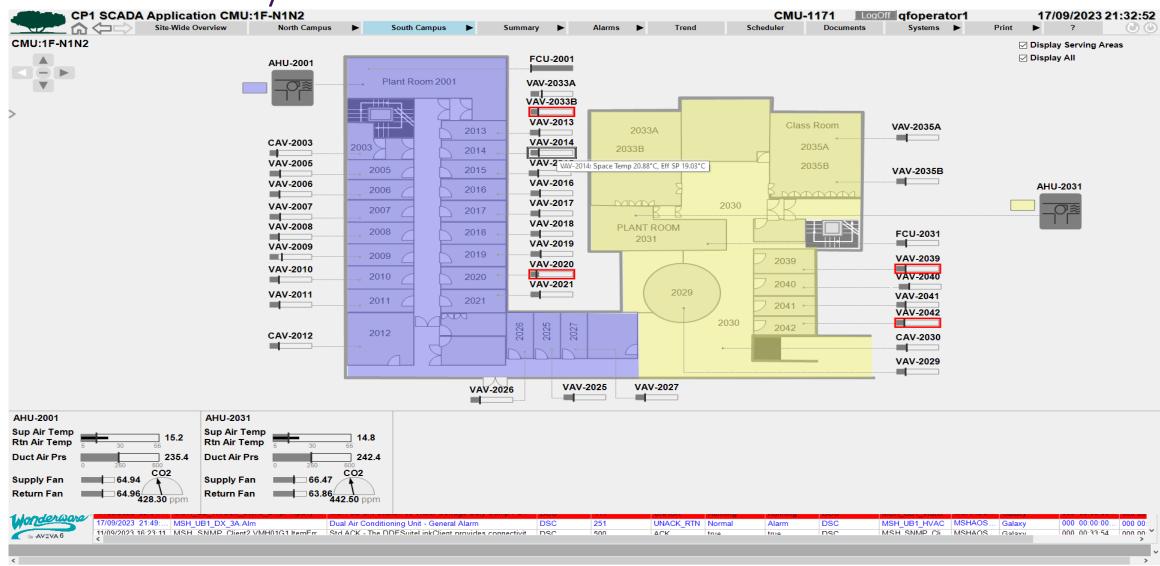




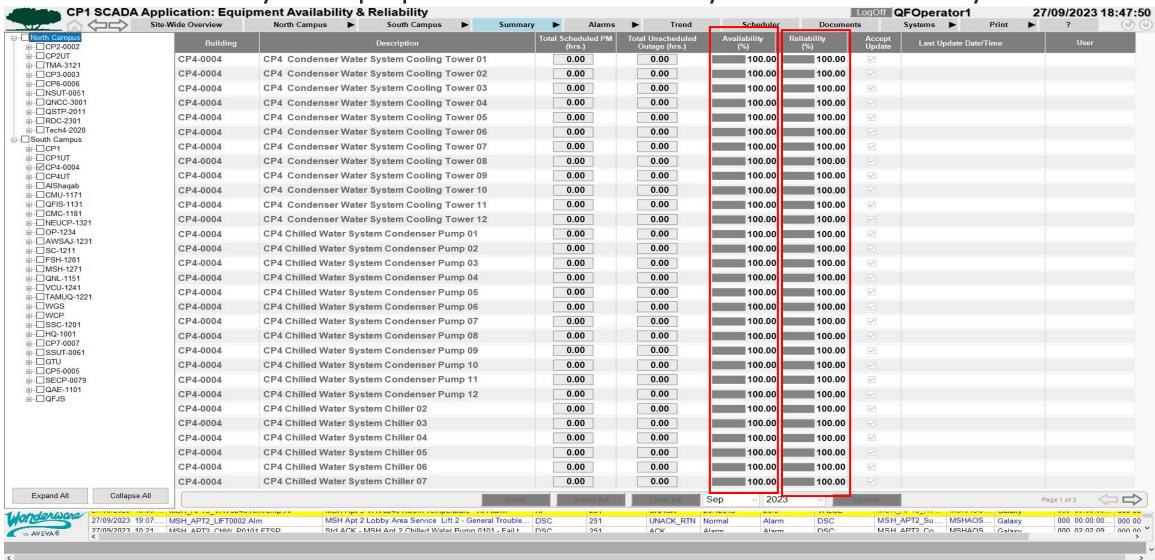
Level 4 – Faceplate



Better Visibility - Floor Plan Screen



Better Visibility – Equipment Availability and Reliability





Better Visibility – Equipment Summary

CP1 SCADA	Application: AH Site-Wide Overview	U Summary North Campus	South Campus	▶ Summary	Alarr	ns 🕨 1	rend	Scheduler	Documents	Off QFOpe Systems			9/2023 18:49
h Campus QNCC-3001	Building	Floor/Location	ID	Sup. Air Temp (°C)		Supply Humidity (%Rh)	Supply Fan Status	Return Fan Status	Cooling Valve Feedback (%)	Supply Duct Fressure (psi)	Sup. Fan Filter Status	Exh.Fan Filter Status	Sup.Air Setpoint (°C
QSTP-2011 RDC-2301	CP6-0006	BF-P1-B25	AHU-0001	11.07	27.64		Running		100.00	1.77	Normal	6)	
Tech4-2020 TMA-3121	CP6-0006	BF-P2-B15	AHU-0002	25.38	25.97		Running		0.00		Normal		
CP2-0002 CP3-0003	CP6-0006	BF-P1-B8	AHU-0003	12.19	26.28		Running		100.00		Normal		7
P6-0006 Campus	CP6-0006	BF-P2-B32	AHU-0004	12.20	28.00		Running	i	100.00	-	Normal		_
P1-0001 MU-1171	CP6-0006	BF-P2-B15	AHU-0005A	15.35	23.92	_	Running		48.00	A	Normal	: 	12 111 1
FIS-1131 MC-1181	CP6-0006	BF-P2-B15	AHU-0005B	16.77	19.19		Stopped		0.00		Normal		
Shaqab	CP6-0006	BF-P2-B32	AHU-0006A	21.22	25.70		Stopped		0.00		Normal	12 <u>444</u> 8	
EUCP-1321 P-1234	CP6-0006	BF-P2-B32	AHU-0006B	19.07	25.92		Running		16.00		Normal		-
WSAJ-1231 C-1211	CP6-0006	BF-P1-B30A	AHU-0009	13.23	26.27		Running		100.00		Normal		
SH-1281 SH-1271	CP6-0006	GF-P4-G19	AHU-0007A	20.45	24.50		Stopped	i	0.00		Normal		
NL-1151 RSL	CP6-0006	GF-P4-G19	AHU-0007B	20.15	25.62		Running	1	0.00		Normal		1122
:U-1241 .MUQ-1221	CP6-0006	GF-P3-G20	AHU-0008A	23.95	19.96		Stopped		0.00		Normal		
GS CP-1371	CP6-0006	GF-P3-G20	AHU-0008B	23.26	26.18		Running		10.00		Normal		
SC-1201 Q-1001	CP6-0006	GF-P4-G19	OAHU-0001	14.07	<u></u>		Running	i	29.00		Normal	(4 <u>-1-1</u>)	14.00
U-1191 4-0004	CP6-0006	LRF	AHU-0010B	18.88	19.97		Running		13.00		Normal		
97-0007 95-0005	CP6-0006	LRF	AHU-0011	17.76	22.00		Running		17.00		Normal		-
ECP-0079	CP6-0006	LRF	AHU-0012	14.49	22.03	_	Running		22.00		Normal		
AE-1101 FJS C-1161	CP6-0006	LRF	AHU-0013	15.72	22.04		Running		29.00		Normal		
cc													
and All Collapse 27/09/2023 19	All		2 Lobby Area Service Life		DSC 251		CRTN Normal	, 20.0		MSH APT2 Su	MSHAOS (Juliuny	e 1 of 1

Custom reporting and analysis

AVEVA Reports for Operations (Dream Report) are used as the Custom Report Tool

- Key Features
 - Leverages all archives from other solutions and applications such as SCADA, Historians
 - o Integrates in one user-friendly environment all tools to easily create and generate automated Reports
 - Enables Print, Archive, Email and Reports Publishing over the web automatically
- Custom Automatic Reports configured currently are:
 - Central plants Daily Reports
 - Central Plants Monthly Reports
 - Flow Meter Reports
 - Alarms Report
 - Facilities Daily & Monthly Reports



Automatic Custom Reports for Cooling Energy Analysis

Qatar Foundation - Education City - Site Wide SCADA - CP2 Daily Report CP5 Operations Report - DAILY



Report Period: 02/09/2023

CP5- Equipment Status

ID Equipment	01	02	03	04	05	06	07	08	09	10	
	Chiller T	rain - 01	Chiller 1	Train - 02	Chiller T	rain - 03	Chiller	Train - 04	Chiller	Chiller Train - 05	
Chiller Status	OFF	OFF	R	R	OFF	OFF	R	R	R	R	
Chiller Last Run Date & Time	10/13/2022 03:17:53 AM	10/13/2022 03:17:54 AM	10/13/2022 10:59:28 AM	10/13/2022 10:55:13 AM	11/18/2022 03:00:54 AM	11/17/2022 04:11:58 PM	10/13/2022 03:17:54 AM	10/13/2022 03:17:54 AM	10/26/2022 09:44:27 AM	10/26/2022 09:41:28 AM	
Chiller Load (%)	0	1	94	89	2	0	87	86	88	83	
Cooling Towers Status	OFF	OFF	OFF	OFF	OFF	R	OFF	R	R	R	
Cooling Towers (VFD-Speed %)	0	0	0	0	0	50	0	15	50	46	
Condenser Pumps	OFF	OFF	OFF	R	R	R	OFF	OFF	OFF	OFF	
Primary pumps Status	R	OFF	OFF	OFF	R	R	R	OFF	OFF	OFF	
Secondary pumps Status	OFF	OFF	R	OFF	R	OFF	OFF				
Secondary pumps (VFD-Speed %)	0	0	41	0	41	0	0				
Tertiary pumps Status	OFF	R									

A=Available; NA= Not Available; OFF = Not Running; R= Running; L=Local; REM = Remote; RM= Manual; RA= Auto; --- = Not Installed; N/A = Bad value



Qatar Foundation - Education City - Site Wide SCADA - CP2 Daily Report CP5 Operations Report - DAILY

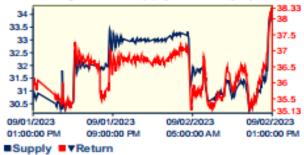


Report Period: 02/09/2023

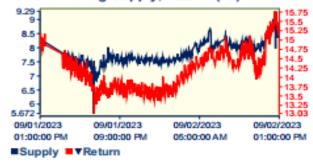
Param eters	Parameter s	Actual Values	
Chilled Water System			
Supply To Load Temp. (*C)	5.5	8.4	
Return From Load Temp.(*C)	14.5	15.2	
Secondary Water Flow (gpm)	9874 apm/Pump	691.90	
Secondary D.P1 (Pa)	2.2	0.73	
Secondary D.P2 (Pa)	2.2	0.2	
Primary Water Flow (gpm)	5663 gpm/Pump	N/A	
Condenser System			
Wet Bulb Temperature (°C)		24.3	
Condenser Water Flow (gpm)	11983 gpm/Pump	N/A	
Supply to Cooling Tower Temp (*C)	40.8	34.24	
Return From Cooling Tower Temp (*C)	35	38.33	
CT Make-Up Water Daily Consumption (m3)		1784042.62	
CP5 Building Data			
Building CHW Tertiary DP (Pa)	0.9	2.05	
Building CHW Total Flow (gpm)	835 gpm	53355426.85	
CHW Bldg Sup/Rtn Temp. (*C)	6.5/15.4	8.4 / 15.2	
CHW CP Sup/Rtn Temp. (*C)	5.5/14.4	5.5 / 14.2	

^{*} Readings are taken at 13:00 hrs

CP5- Cooling Tower Supply, Return (°C)



CP5- Building Supply, Return (°C)

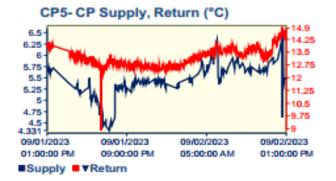


Daily CHW Energy	y Calculation (kWh)	7702.20
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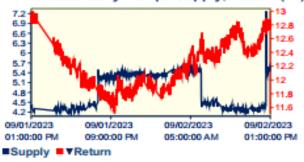
Building Energy (TH)	296.35
District Energy (kWh)	309.32

Daily Tonnage Production (TH) 80773.12 Daily Cooling Energy Production (kWh) 284079.06

NA= Not Available; Not Installed; N/A = Bad value



CP5- Secondary Pumps Supply, Return (°C)



Make up Water Total Flow In (m3) 1782173.38 Make up Water Total Flow Out (m3) 1779762.88



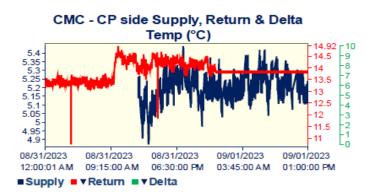
Qatar Foundation - Education City - Site Wide SCADA - CP2 Daily Report CMC Chilled Water System Analysis - DAILY

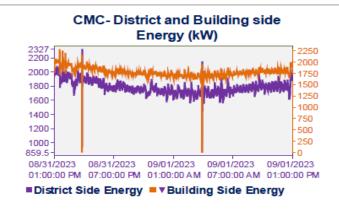


Report Period: 01/09/2023

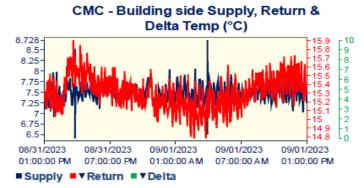
Parameters	Design Values/Setpoint	Actual Values
Chilled Water System		
CP side CHW Supply Temp. (°C)	5.5 - 14.5	5.2
CP side CHW Return Temp. (°C)	5.5 - 14.5	13.9
Building side CHW Supply Temp. (°C)	7.5 - 15.6	7.35
Building side CHW Return Temp. (°C)	7.5 - 15.6	15.30
CP side Flow (I/s)	2796 - 2773 gpm	823.7
Building side Flow (I/s)	2796 - 2773 gpm	894.74
Building CHW Tertiary DP	-	

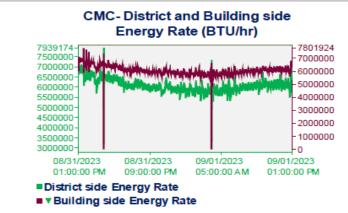
^{*} Readings are taken at 13:00 hrs

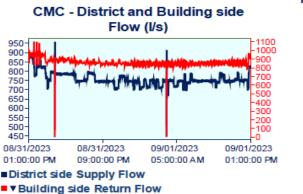


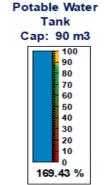


District Energy (kW) 1702.36 Building Energy (kW) 1686.44 Daily CHW Energy Calculation (kWh) 44464.43









NA = Not Available; Not Installed; N/A = Bad value

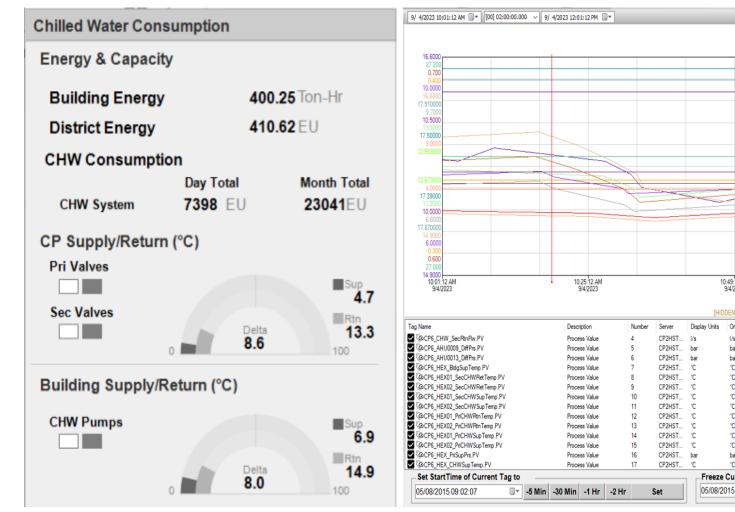


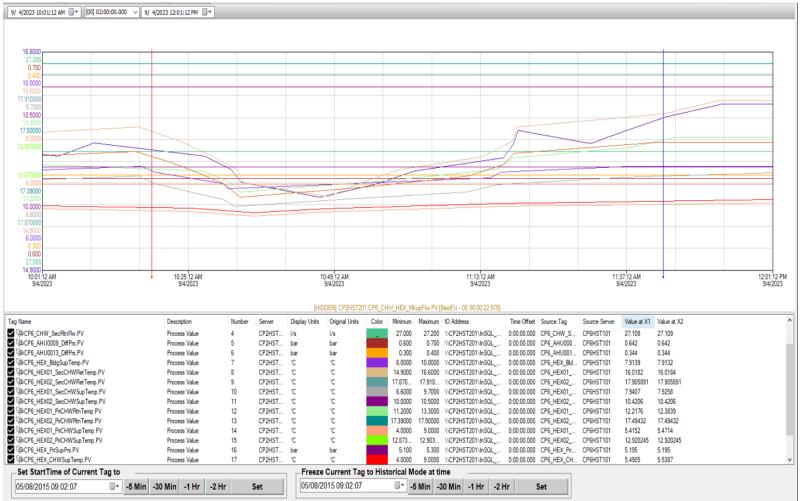
Central Plant Energy Production Dashboard





Central Plant Energy Consumption Dashboard and Trends

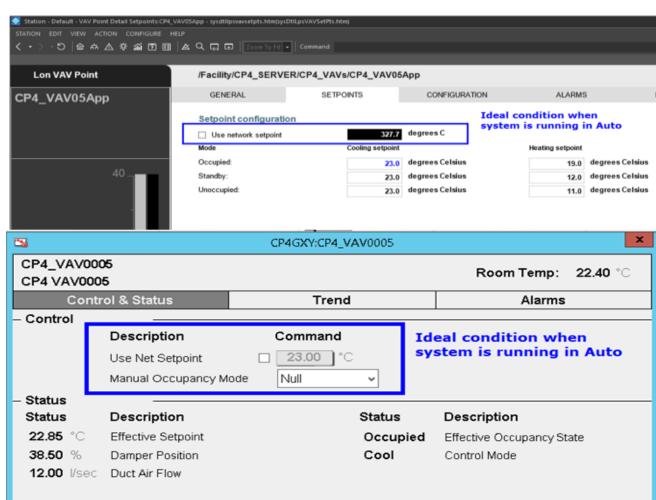






Remote Control of XL10 LON Controllers Network Setpoint from AOC 2023 – Challenge

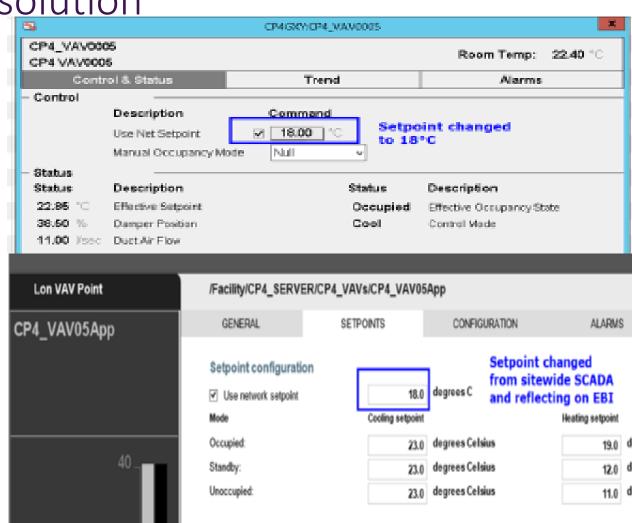
- Use Network set point checkbox is utilized to allow the operator to input a set point from the Remote OWS when the checkbox is checked in the Local BMS
- The factory setting of this checkbox was disabled to prevent the Remote Operator from controlling the equipment
- The checkbox OPC I/O cannot be exposed for VAV, CAV, FCUs that are implemented using XL10 LON controllers in 6 facilities
- This check box could be accessed from the local BMS (EBI - Honeywell) only to change the controller settings





Remote Control of XL10 LON Controllers Network Setpoint from AOC 2023 – Challenge Resolution

- We have implemented scripts for VAV, CAV, FCU LONworks points in Local BMS to enable navigation to Instruction display screen whenever the check box is checked from AOC 2023 VAV/CAV/FCU faceplates
- Each VAV/CAV/FCU associated display points were modified for navigation to faceplates
- By doing these script changes in local BMS we were able to control Network Setpoints for VAV/CAV/FCU's equipped with LONworks XL10 controllers
- We have achieved considerable cost savings to Qatar Foundation





Water Meter Management

SWSCADA Flow Meter Report(Daily) - ALSQB

Report Period: 25/08/2023 12:59 PM To 26/08/2023 01:00 PM



SWSCADA Flow Meter Report(Daily) - ALSQB

Report Period: 25/08/2023 12:59 PM To 26/08/2023 01:00 PM



DAILY FLOW (I/s)

Item Name	Min	Max	Average
SSUT_ALSQB_FM1_FR.PV	0.93	17.86	8.51
SSUT_ALSQB_FM2_FR.PV	-0.95	91.23	26.57

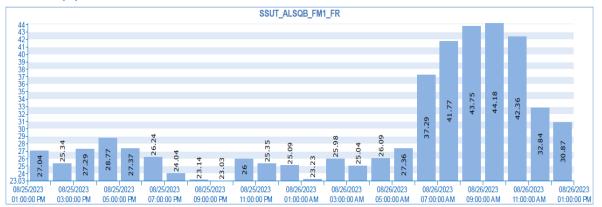
DAILY TOTAL (m3)

	Item Name	Total
1	SSUT_ALSQB_FM1_FR.Tot	733.47
,	SSUT_ALSQB_FM2_FR.Tot	2287.72

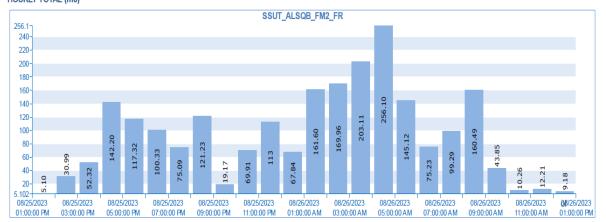
HOURLY TOTAL (m3)

Time	SSUT_ALSQB_FM1	SSUT_ALSQB_FM2	SysMin	SysHour
25/08/2023 14:00:00	27.04	5.10	0.00	0.00
25/08/2023 15:00:00	26.43	32.02	0.00	1.00
25/08/2023 16:00:00	28.34	53.34	0.00	1.00
25/08/2023 17:00:00	29.79	143.23	0.00	1.00
25/08/2023 18:00:00	28.38	118.51	0.00	1.00
25/08/2023 19:00:00	27.32	101.45	0.00	1.00
25/08/2023 20:00:00	25.04	76.25	0.00	1.00
25/08/2023 21:00:00	24.21	122.38	0.00	1.00
25/08/2023 22:00:00	24.09	20.57	0.00	1.00
25/08/2023 23:00:00	27.06	71.06	0.00	1.00
26/08/2023 00:00:00	26.37	114.31	0.00	1.00
26/08/2023 01:00:00	26.12	68.85	0.00	0.00
26/08/2023 02:00:00	24.31	162.63	0.00	1.00
26/08/2023 03:00:00	27.04	171.20	0.00	1.00
26/08/2023 04:00:00	26.07	204.32	0.00	1.00
26/08/2023 05:00:00	27.10	257.80	0.00	1.00
26/08/2023 06:00:00	28.41	146.33	0.00	1.00
26/08/2023 07:00:00	38.29	76.33	0.00	1.00
26/08/2023 08:00:00	42.80	100.47	0.00	0.00
26/08/2023 09:00:00	44.81	161.97	0.00	0.00
26/08/2023 10:00:00	45.25	44.89	0.00	0.00
26/08/2023 11:00:00	43.38	11.29	0.00	0.00
26/08/2023 12:00:00	33.93	13.23	0.00	0.00
26/08/2023 13:00:00	31.93	10.19	0.00	0.00

HOURLY TOTAL (m3)



HOURLY TOTAL (m3)





Water Meter Management

QF were able to identify a leakage in one of the sub header lines on 5th August 2023 utilizing the High Alarm set for Al Shaqab Flow meter

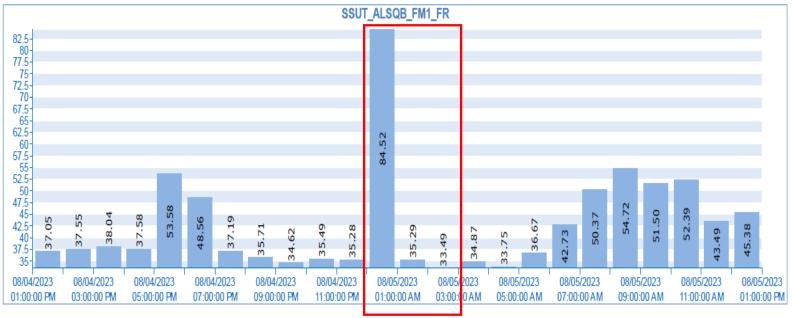
- Facilities water usage at night is less compared morning due to unoccupancy
- Average water usage at Al Shaqab facility is around 35 m³/Hr at night
- On the 5th August 2023 at night water usage peaked to 84 m³/hr due to a leakage in the sub header
- High flow alerted the remote operator on his cell phone, and local operators were able to bypass the line and avoid huge wastage and cooling water

SWSCADA Flow Meter Report(Daily) - ALSQB

Report Period: 04/08/2023 12:59 PM To 05/08/2023 01:00 PM



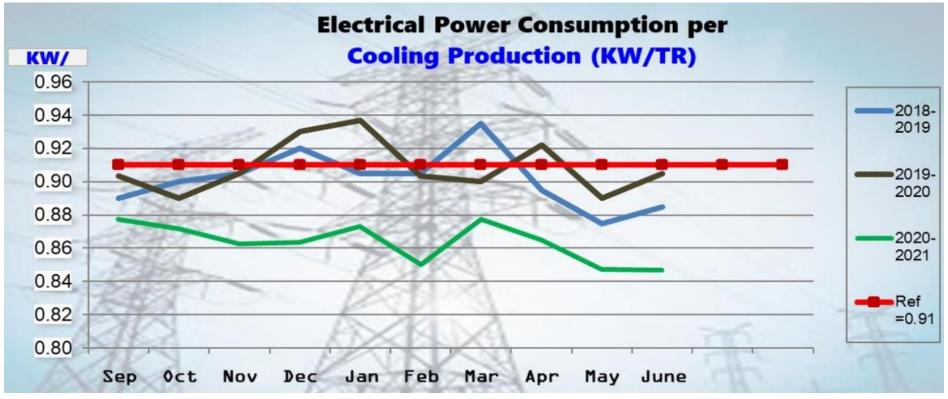
HOURLY TOTAL (m3)





Optimum Energy Utilization

Electrical Consumption is considerably reduced, and Chiller Plant efficiency has improved from previous years average from 0.91 kW/TR down to 0.86 KW/TR leading to 5.5 % cost reduction to QF



- Performance of the District Cooling Plants and Energy Transfer Stations are continuously monitored 24/7
- Real time diagnostics of all operating systems and equipment for higher reliability and lower operating costs



Planning and Scheduling

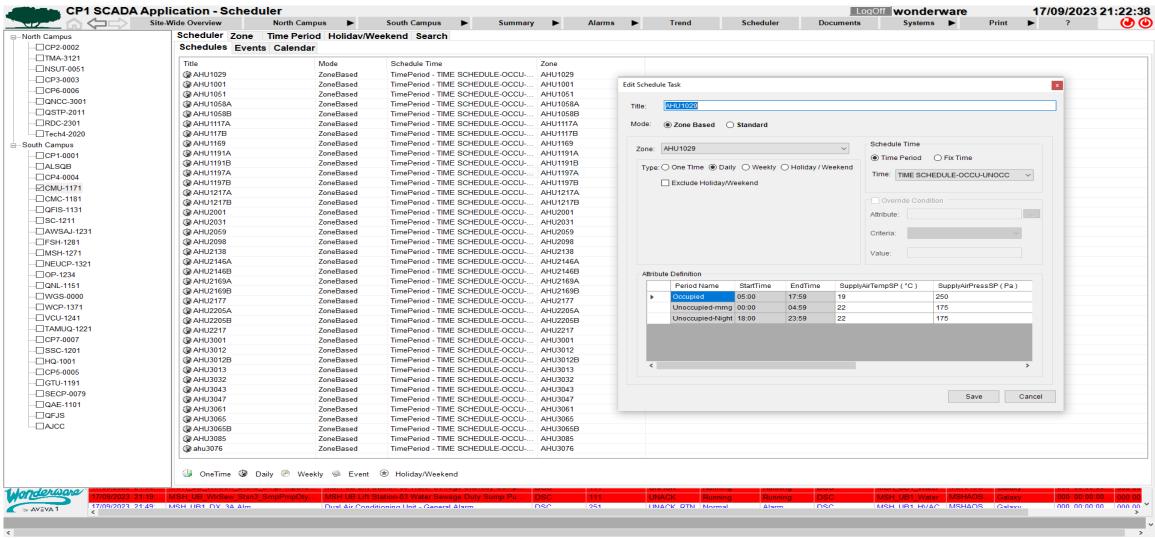
Scheduler is a calendar-based programming tool that allows a user to manipulate tag values. It can be used to create a sequence of automatically executed commands.

- The Time Scheduler is used to manage the lighting, heating and other sub systems in a building, providing benefits such as automated services
- Simple on/off commands, multi-state and multiple tag variations can be configured
- Scheduler allows exchange of data between control system devices related to the establishment and maintenance of dates and times at which specified output actions are to be taken
- Interoperability in this area permits the use of date and time schedules for starting and stopping equipment and changing control setpoints as well as other analog or binary parameters

- Scheduler provides different configuration and type of events. Schedule can be time based or condition based
- When the event condition or specified time is met, scheduler writes the user specified value to the attributes/tag name



Scheduler

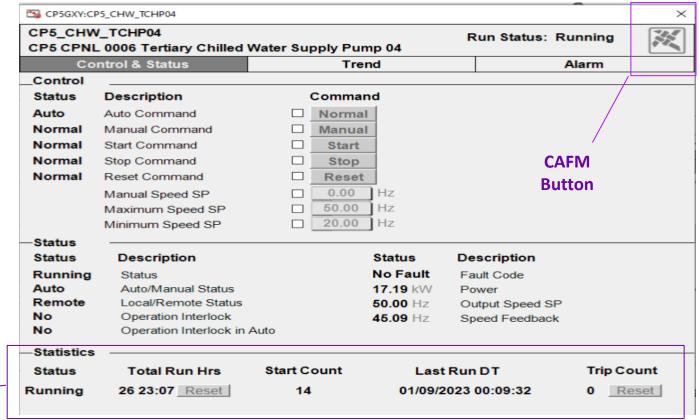




Run Hours + Statistics + CAFM Integration

AOC 2023 Integration with Computer Aided Facility Management (CAFM) enables Facility Managers to plan, execute and monitor all activities involved in reactive and planned preventative maintenance, asset management and operational facility services.

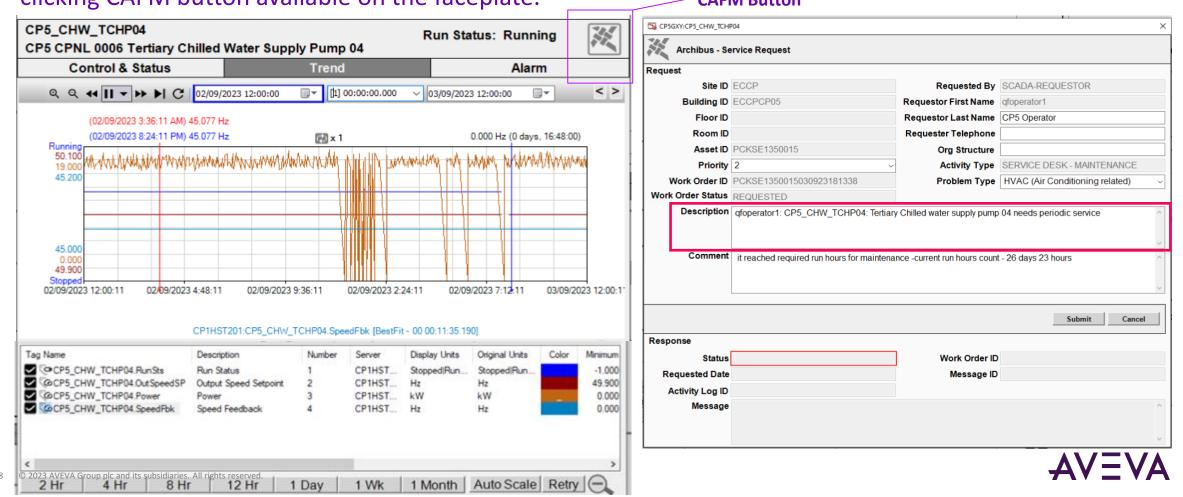
- Faceplate can be used for monitoring and controlling equipment
- It also shows statistical information like
 - Equipment Status
 - Equipment Total Run hours
 - Start Count
 - Last Run date
 - Trip Count





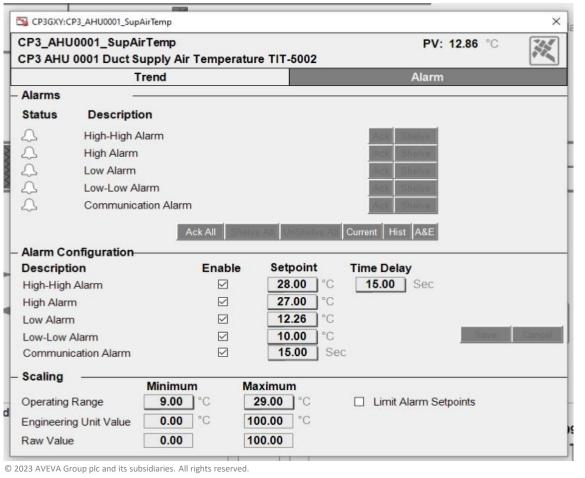
Raising Work Request straight from Equipment faceplate

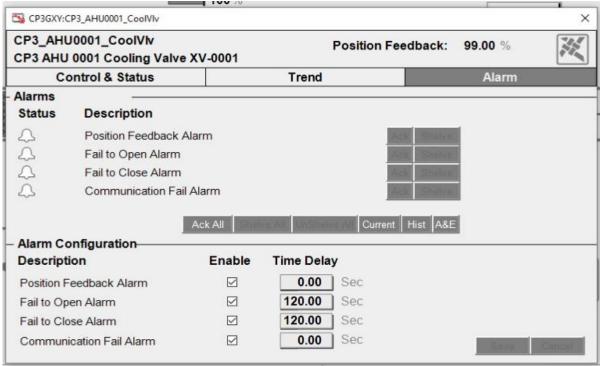
During PPM users can reset the run count & trip count to analyze the running conditions of the equipment, if certain conditions reached user can raise work request to service the equipment by clicking CAFM button available on the faceplate.



Equipment Alarms

The Operator can easily configure the supervisory Alarms, acknowledge them and take immediate action







Project Goals are Achieved

The implementation of a Unified Operation Platform by means of AOC 2023 is the corner stone for the transformation of Education City into a SMART City.

- Qatar Foundation has achieved 2 State of the Art Central Command Centers to Monitor and Control 45+ facilities at Education City.
- The achieved key goals are:
 - Reduction of Education City carbon footprint through optimum energy consumption
 - Reliable and redundant operation solution
 - Secure AVEVA cyber security standards , QF OT firewall
 - Accessible from anywhere using InTouch Access Anywhere
 - Fully Documented System
 - Scalable Platform for future expansion
 - Easy operation & Easy to train operators
 - Operation excellence using better reports, alarm management, trends and CAFM integration
 - Energy consumptions controls and trend data availability





Future enhancements of the system

As future enhancement to the Unified Operating Platform QF is looking to implement

- Asset Performance Management
- Energy Management solutions
- Smart meter integration with AOC 2023
- Future expansion of SCADA to monitor & control of other facilities like QA Sidra, Education City Stadium, etc.









Reduction of Education City carbon footprint through optimum energy consumption

Challenge

- 12 sq km campus with 45+ buildings including educational, hospital, recreational, industrial, and sports facilities.
- Diverse makes and models of existing controls across facilities with inconsistency visualization, trending, and reporting interfaces.
- Difficulty to control and monitor all operations from centralized control rooms.

Solution

 Deployed AVEVA Operations Control to streamline process visibility and centralized control. Utilizing a high availability architecture design enabling operation from two command centers interconnected throughout all facilities.

Results

- Centralized control and independent monitoring & Control for over 45+ facilities
- Better visibility to information has led to 5.5 % reduction in energy consumption, optimum energy utilization, and enabled more reliable operations performance
- Corner stone for smart city transformation at QATAR Foundation Education City through a unified operation platform
- Streamlined operator training due to standardized design and function

"AVEVA Operations Platform aligns Education City with our leadership's vision to transform it into a Digital Smart City, controlled from a centralized command center to attain optimum operability and to provide necessary information for decision making for our prestigious facilities to reduce their carbon footprint and O&M costs." Georgios Sichanis, SPM, ASTAD

Team Members Acknowledgment

Distinctive Appreciation goes to the professional AVEVA team members who have successfully delivered the EPC of SCADA System for Qatar Foundation at Education City



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- Sai Teja



Take Away Quote

"Alone we can do so little, TOGETHER WE CAN DO SO MUCH." By Helen Keller



