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# Integrated Simulation

Bridging Power and Process for Contextualized Insight and Optimization

Amit Kar

Global Director, Digital Solutions Leader – Energies & Chemicals, Schneider Electric

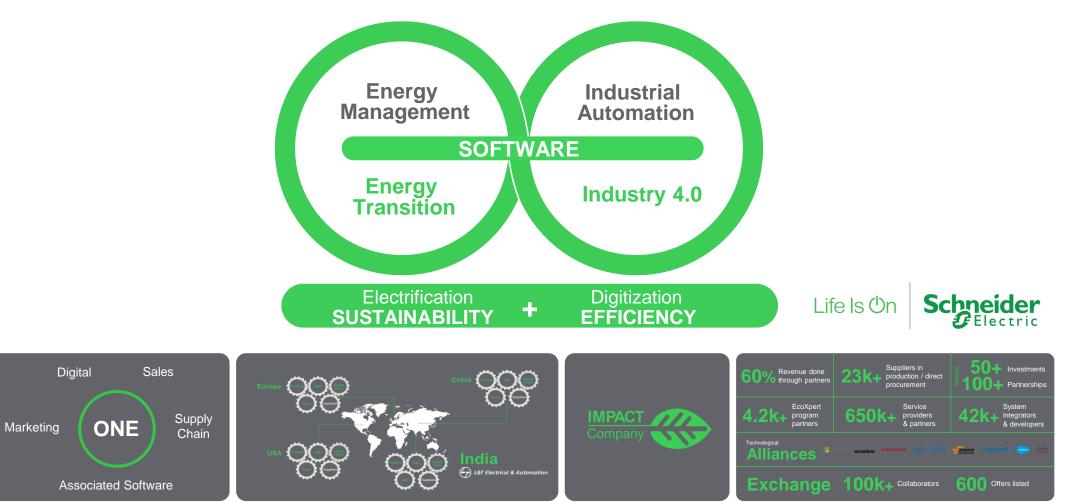


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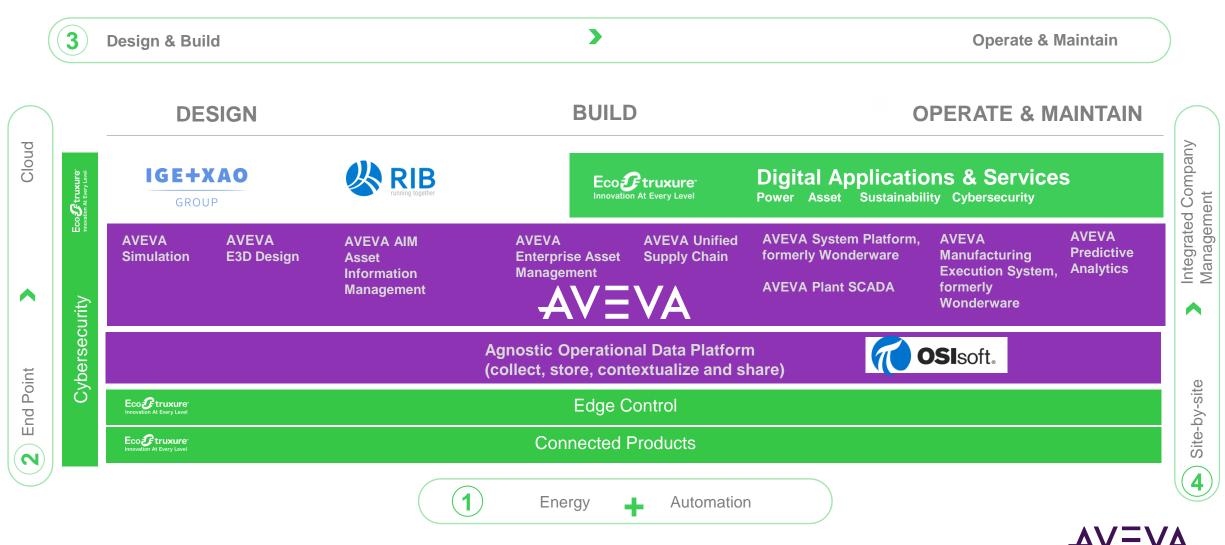
# Agenda

- Introduction to Schneider Electric and Industry Background
- The Five Key Customer Capabilities
- Focus on Integrated Simulation

### Schneider Electric: Software Integrating Power & Process

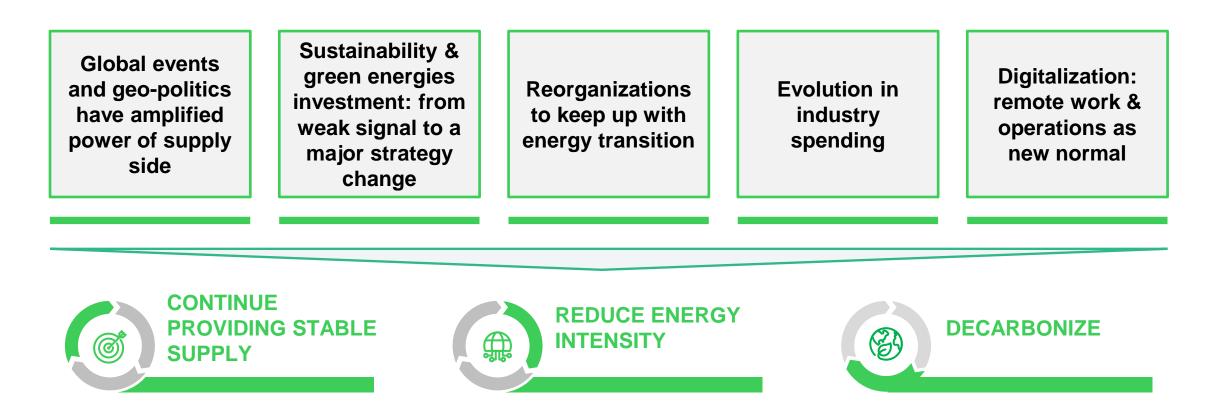


### Schneider Electric Digital Portfolio: AVEVA at the Core



### Industry Challenges and the Energy Trilemma

A Complex and Fluid Global Situation leads to three clear and challenging priorities for Energy



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### "Sell the Hole – not the Drill."

-- Theodore Levitt, Harvard Marketing Professor



### Energy Industry Needs Five Key Capabilities to Respond

#### **Insight-Led Sustainability**

Energy needs to be more effectively managed in terms of generation, distribution, supply and demand – while accounting for the wider commercial and environmental context.

#### **Integrated & Autonomous Operations**

Enables remote operations and helps reduce/eliminate remote site staffing; puts industrial operations in wider context enabling higher level analysis, optimization, collaboration and action.

#### **Advanced Analytics**

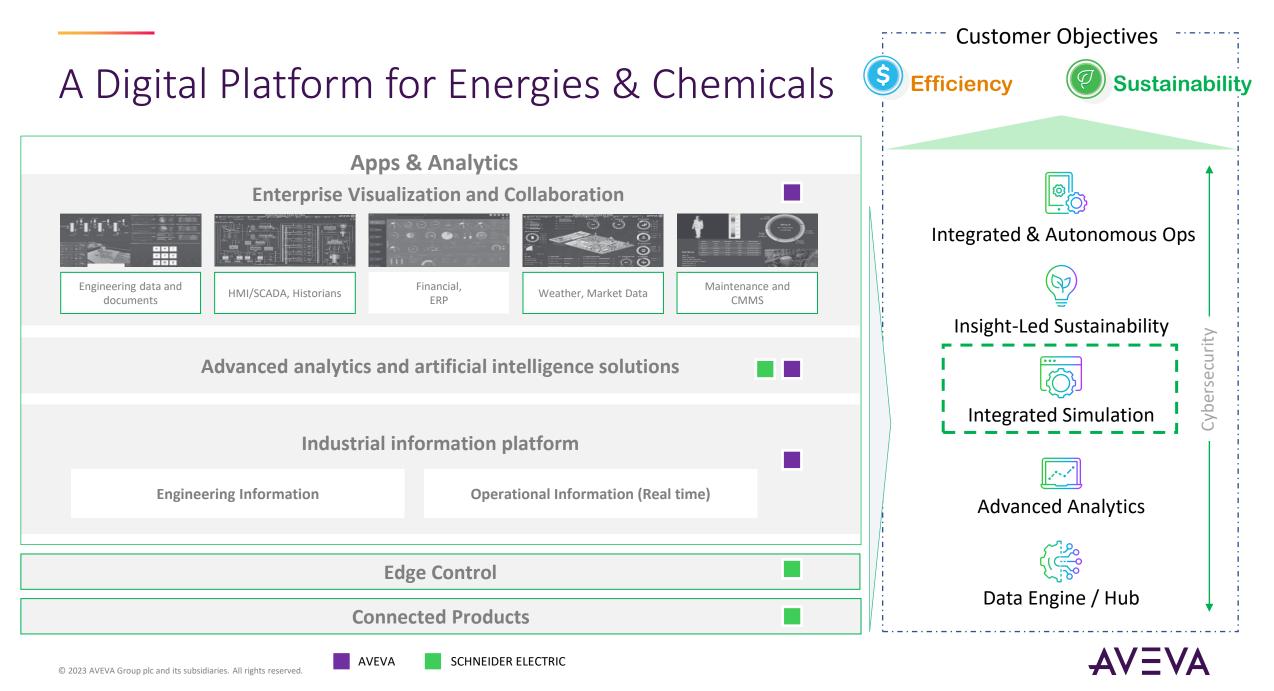
Unleash insights and actions not possible through traditional or solely-human analysis, or which would arrive much later; uncover trends in historical data, optimize operations, maintenance and production activities

#### Data Hub / Engine

The capture, aggregation and contextualization of data from previously siloed domains as well as new sources of data

#### **Integrated Simulation**

Optimization of design, engineering or operations at the confluence of Power and Process – to unveil new opportunities for energy and commercial efficiency.



### "Learn to see. Realize that everything connects to everything else."

-- Leonardo Da Vinci, Renaissance Person – literally



### ML Approach to Integrated Simulation: Energy & Yield Gains

#### **Challenge:**

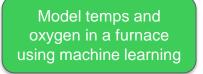
- Regular shut-downs and flaring (18%) from operator attempts to drive efficiency at ethane cracker
- Energy loss and lower conversion yield
- 5 furnaces with 285kTon feed

#### **Solution:**

- End-to-end application for yield and efficiency optimization of ethane cracking (to ethylene)
- Application generates optimal set-points for operators, allowing conversion increase, reduction in fuel gas consumption, and avoidance of flaring and shut-downs

#### **Benefits:**

- 2.3% improvement in yield
- 7.8% reduction in fuel gas spend





Model constraints and objective function for derivative-free optimization

Solve for controllable variables in near real time (2 min lag)

Furnace A

Furnace A



1.141

-4.35

Fan Speed Recomment

Incorporate control system limitations and operator insights



### **Ecostruxure Digital Dynamic Simulation**

Optimizing Electrical Energy Consumption & Improving Uptime in Operational Assets

Why this matters

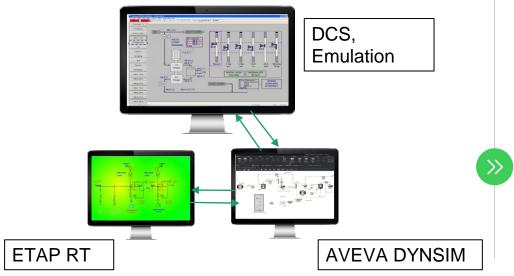
10-20% of the unplanned SD are caused by electrical problems

Every electrical model does not take into account the dynamics of the process load

Power Dynamic Modelling usually based on stale / designed conditions not on the current operating conditions



Modelling the increase (or Decrease) of Electrical Load effects driven by Process Requirement with a integrated dynamic process and electrical study





#### Our proven impact

Energy- Efficiency Study Services / **Deployment e.g: Improving Objective Functions:** 

Uptime Improvement, e.g. Evaluating all operating conditions and electrical responses; enriched situational awareness

#### **Distinctive Technology**

Proven market leaders; an innovative solution agnostic of DCS and EMCS vendor

### Integrated Simulation of Power & Process: Design Optimization

SE ETAP and AVEVA Process Simulation: Accelerating and Optimizing During pre-FEED and FEED

#### PROCESS

#### From:

Traditional, siloed and iterative engineering; the results of modifications within disciplinespecific applications are repeatedly passed back and forth; optimization constrained by time and interfaces

#### To:



POWER

Accelerated, collaborative engineering; power and process working in sync; design optimization efforts vastly improved



**FTAP** 



#### **Enabling:**

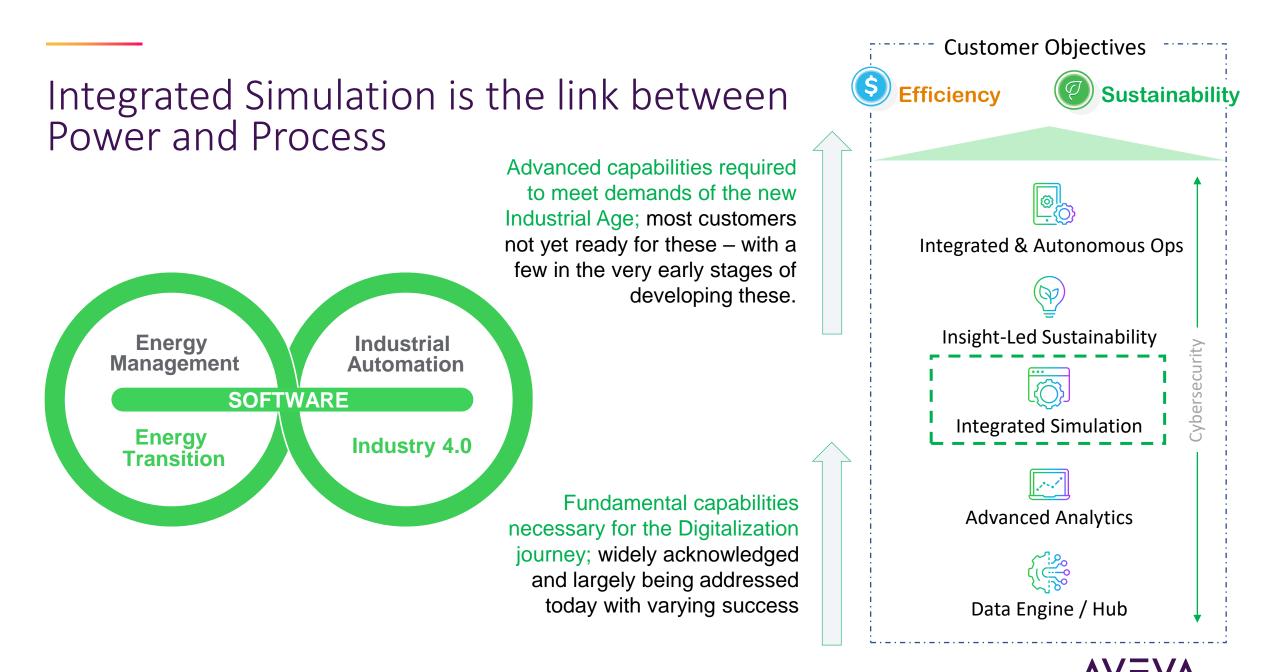
**During Pre-FEED: Accelerated** evaluation of machine load flow in conjunction with the process flow diagrams:

During FEED: Better optimization of Power & Process plant design, leading more quickly to assurance of adequate machine power supply once mass balances have been calculated.

## "Integrated Simulation is the critical link."

-- Amit Kar, The Person Speaking to You Right Now







### Amit Kar

### Global Director, Digital Solutions Leader

- Energies & Chemicals
- Schneider Electric
- amit.kar@se.com

### **Questions?**

Please wait for the microphone. State your name and company.



### **Please remember to...**

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# Thank you!

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