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Configuring Advanced Reports with AVEVA Reports for Operations

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Agenda

- Solution overview
- Integration with plant & process data
- Plant information challenges solved
- Call to action
- Demo let's get reporting!

AVEVA Reports for Operations is...

Open & Direct Connectivity

- Real-time connectivity SCADA, HMI, PLCs
- Direct connectivity to process Historians
- Connectivity to "other" data sources & databases (Excel, CSV, MS SQL Server, MySQL Oracle, ...)

Easy-to-use

- Quick learning curve
- No software development skills required to design reports
- Reusable Templates

...Complex reporting, simplified!

Automated and Flexible

- Auto-generate reports on schedules and event-triggers
- Output to PDF, Excel, CSV, XML and Web
 - Send reports to Local and Network drives, FTP, Email, Print, and Web browsers

Industry-Ready – modules for:

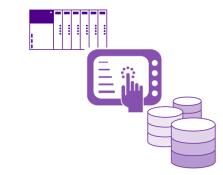
- Batch reporting & Life Sciences
- SPC
- Alarm analytics (ISA 18.2)
- Energy usage and accounting...

Access to ALL your Data is Key!

Over 120 Drivers Included!

- 👂 🚞 Arc Informatique
- Aspentech
- 🖻 🚞 AVEVA 📄
- 👂 🚞 BSCADA
- Emerson
- 👂 🚞 Eurotherm
- 👂 🛅 General Electric
- 👂 💼 Geo SCADA
- 👂 🚞 Internal
- 👂 💼 Loytec
- 👂 🚞 Mitsubishi
- Open communication protocols
- 👂 💼 Remote
- Rockwell Automation
- Schneider
- D Siemens
- StreamX for ACC
- 👂 💼 Trihedral
- 👂 🚞 Wizcon
- 👂 🚞 YOKOGAWA

- AVEVA
 - Alarm DB Logger (historical alarms / events database)
 Application Server (real-time values)
 Edge (historical alarms / events in a database)
 Edge (historical values in a database)
 Edge (historical values in a database, legacy versions)
 - 🖉 Edge (real-time values)
 - Edge (real-time values, legacy versions)
 - 🖉 Gateway OPC (real-time values)
 - Historian (alarms / events)
 - Z Historian (historical values)
 - 🖉 Historian alarms ODBC driver
 - InSight (historical values in cloud database)
 - InSight Performance (historical values)
 - 🕱 InTouch HMI (historical alarms / events ALG files)
 - 🌌 InTouch HMI (real time values local or remote through Gateway
 - InTouch HMI historical values (.LGH)
 - Mobile Operator (historical values)
 - PI Asset Framework (SDK v2018 SP3) historical values
 - 🕱 PI Asset Framework (SDK v2018 SP3) real-time values
 - 🖉 PI Asset Framework historical values
 - 🖉 PI Asset Framework real-time values
 - 🕱 PI historical values
 - 🖉 PI historical values (Web API)
 - 🖉 Plant SCADA DBF historical values
 - 🖉 Plant SCADA Historian historical alarms
 - 🕱 Plant SCADA Historian historical values
 - Z Plant SCADA historical messages
 - Z Plant SCADA historical values
 - 🖉 Plant SCADA real-time alarms
 - 🖉 Plant SCADA real-time values





All the Calculations & Statistics you Need

General Functions

Percentile

First Value Timestamp of First Value Last Value Timestamp of Last Value Current Value Maximum Timestamp of Maximum Value Minimum Timestamp of Minimum Value Integral Average Weighted Average Sum Standard Deviation Standard Deviation Sample Based Difference Advanced Functions Logged Value Counter Duration in the interval (hours) Counter Mean Kinetic Temperature Advanced Mean Kinetic Temperature Largest Smallest F0

4	Performance Analysis Functions	
	ON Counter	
	OFF Counter	
	ON/OFF Counter	
	Running Time	
	Down Time	
	System availability	
4	Energy Management Functions	
	Produced Energy	
	Produced Emission	
4	Batch Functions	
	Batch ID	
	Batch Start Time	
	Batch End Time	
	Batch Duration	
4	Setpoint Analysis Functions	
	Start time of stable period	
	End time of stable period	
	Duration of stable period	
	Setpoint stability result	
	Counter of stable periods	
	Rate of change before enter	ing stability z
	Rate of change after exiting	stability zone

 Alarm Analysis Functions 	▲ SPC Functions
Counter of alarms	SPC Mean
Timestamp of First alarm	SPC XGA
Timestamp of Last alarm	SPC RA
Alarm Maximum Duration	SPC SA
Alarm Minimum Duration	SPC UCL XRA
Alarm Maximum Response Time	SPC LCL XRA
Alarm Minimum Response Time	SPC UCL XSA
Average Alarm Rate	SPC LCL XSA
Minimum Alarm Rate	SPC UCL RA
Maximum Alarm Rate	SPC LCL RA
Peak Alarm Timestamp	SPC UCL SA
Lowest alarm rate timestamp	SPC LCL SA
Count of short-duration alarms	SPC CP
Count of long-duration alarms	SPC CPK
_	SPC -Sigma1
Count of periods per alarm rate	SPC +Sigma1
Direct SQL Query	SPC -Sigma2
SQL Query	SPC +Sigma2
 Pulse Analysis Functions 	SPC -Sigma3
Number of Pulses	SPC +Sigma3
Peak Maximum Value	Nelson Rules Violation
Peak Minimum Value	Manual Input

Rich Library of Statistical and Aggregation Functions

Batch & CIP reports

				Batch Sur	nmarv		Energy Co	any model to	
		Ba	tch Numb		B-147	-138	Produce	e Batch	
			ecipe Nam		Recipe				
			Start Time	_	08/15/2023 11:03:36				
			End Time		08/15/2023	3 11:11:14			
			Duration		0:07		1.4	kW	
		Mat	erial Numl	ber	Glyc	ine	\$2.	50	
			Pr		ta Summary				
Initial Vol	ume		7,829.0 L		ta Sammary	Flow Meter 1	Tank Level	Tank Temp	
Mix Tin	ne		0:03:36		Min	129.82	2.19	18.89	
Final Batch			3,305.0 L		Max	134.00	2,002.19	205.48	
Transfer V			-4,524.01		Avg	132.8	1,237.2	114.5	
Alarms									
Alarm Time	End Tin	ne	Duration	Type		Alarm Text	Priority	Operator	
08/15/2023 11:03:58	08/15/2023 11:	05:16	0:01:19	LO	Reactor tempera	ature alarm	5	Max	
08/15/2023 11:10:04 08/15/2023 11:10:23	08/15/2023 11:	10:08	0:00:03	H	Reactor tempera		3	Max Max	
08/15/2023 11:10:28	08/15/2023 11:	10:44	0:00:16	HIHI	Reactor temper	rature alarm	1	Max	
08/15/2023 11:10:34 08/15/2023 11:10:39			H		Reactor tempera Reactor tempera		3	Max Max	
08/15/2023 11:10:43	08/15/2023 11:	:10:44	0:00:01	HIHI	Reactor temper		1	Max	
Events							Batch Dave	meters Trend	
Start Time		nment		TagName	Opera		Daten Para	inclus includ	
08/15/2023 11:03:38 08/15/2023 11:03:38	Batch number i RecipeID	in process	Batch	Number eID	Max	138 Recipe 1504		I	
08/15/2023 11:05:00	Batch Concent			%Conc	Max	46.1538			
08/15/2023 11:05:48 08/15/2023 11:06:14	Water pump ru	nning	Pump	01 tValve	Max Max	RUN Closed			
08/15/2023 11:08:47	Output valve op Water pump ru		Pump		Max	STOP			
08/15/2023 11:09:00	Water pump ru	inning	Pump	01	Max	RUN		I	
08/15/2023 11:10:00 08/15/2023 11:11:00	Batch Concent Water pump ru		Batch Pump	%Conc 01	Max Max	39.6923 STOP			
8000							300		
7000								≤	-
6000							~ _ 200		Gen
5000	\sim		\sim			Jun			_
4000			1		-	A		റ്	
3000		X	_		~		- 100		
2000	/	/							
1000	-	/							
1000									
1000 0 08/15/2023	******			08/15	2023		08/15/2023		

CIP 1 Report

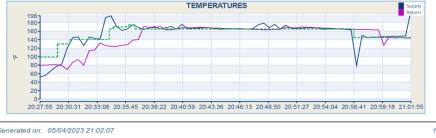
CIP1_Raw Whey In Line Make Room

Start Time:	05/04/2023 20:27:55	Circuit Name:	Raw Whey In Line Make Room #1
End Time:	05/04/2023 21:01:55	Circuit #:	
Duration:	0:34:00	circuit in.	10

CIP SUMMARY										
Min Max Avg										
Return Conductivity	13	49,881	5,669.62							
Supply Flow (gpm)	0	83	66.78							
Supply Temperature (°F)	52	211	154.96							
Return Temperature (°F)	70	171	147.23							

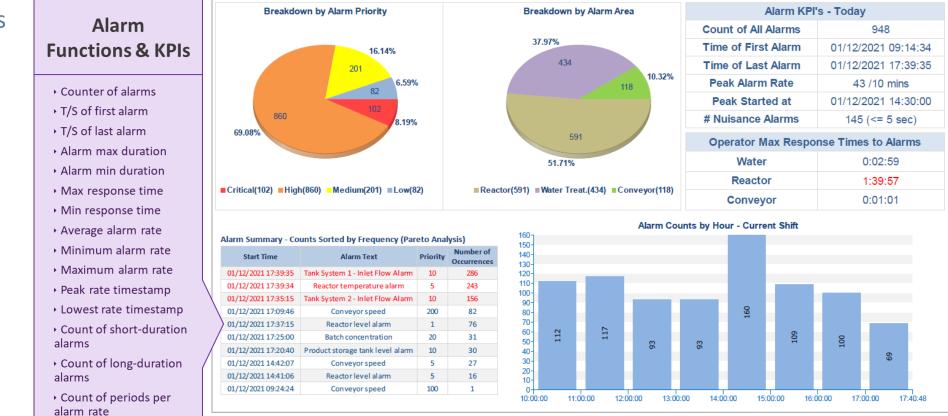






Batch & CIP reports

Alarm and Event reporting and analysis



Monthly Energy Consumption

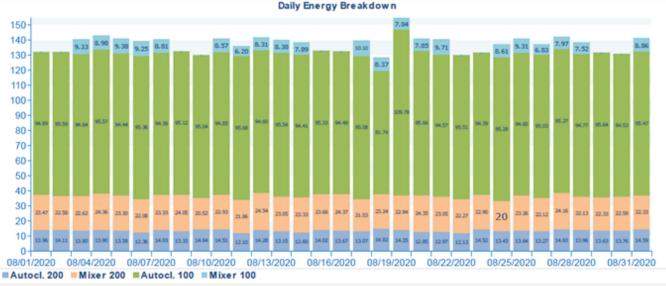
Generated On: 09/24/2020 17:00:45



- Batch & CIP reports
- Alarm and Event reporting and analysis
- Energy accounting and reporting

			Cost Defini	ition Dialog
Cost Name Energy	Description Energy Usage ra	ites - by calenda	r periods	
Calendar period				
01.01.2020 - 1	Fo ✓ ✓ 12.31.2020 ✓ Tari 23:59:59 ↔ 0.1 Wed Thu	95	Tariff name Weekend Sat V Sun	
From 1/1/2020 00:00:00 1/1/2020 06:00:00 1/1/2020 22:00:00 1/1/2020 00:00:00	To 12/31/2020 06:00:00 12/31/2020 22:00:00 12/31/2020 23:59:59 12/31/2020 23:59:59	Tariff 0.195 0.211 0.195 0.195	Tariff name Night1 DayWDays Night2 Weekend	-





- Batch & CIP reports
- Alarm and Event reporting and analysis
- Energy accounting and reporting
- Equipment performance and utilization reports & dashboards









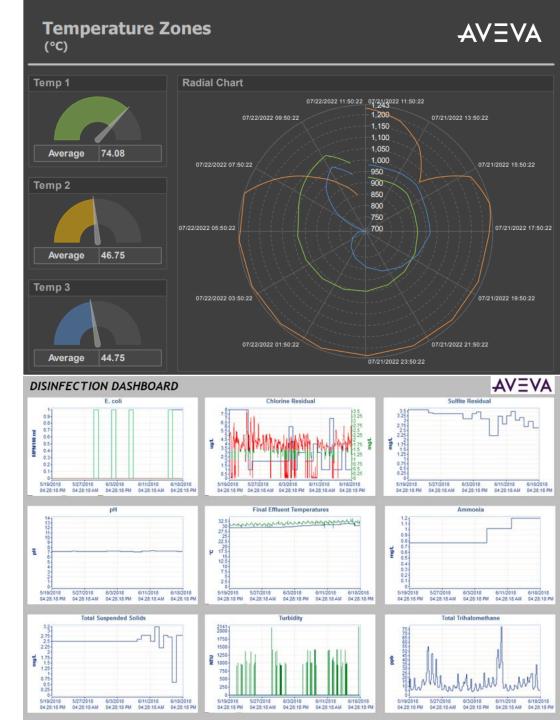
- Batch & CIP reports
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- Energy accounting and reporting
- Equipment performance and utilization reports & dashboards
- SPC Statistical Process Control



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Environmental

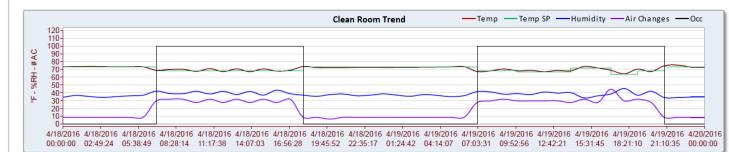
compliance reports - water, CEM, air quality, etc.



- Batch & CIP reports
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- Environmental compliance reports – water, CEM, air qual
- Building management reporting

Global Semiconductor Clean Room 102 Occupancy Report

Data Collected from 04/18/2016 00:00 to 04/20/2016 00:00, per Hour



Clean Room Data										
Date & Time	Temperature	Temperature Setpoint	Humidity	Air Changes	Tracking	Occupancy	Motion-1	Motion-2	Supply Air Flow	
	58-85 °F	۰F	20 - 60 %RH	Lo SP: 20	+/-	Yes/No	Yes/No	Yes/No	CFM	
04/18/2016 00:00 AM	73.5	73.0	34.2	8	Positive	No	No	No	763	
04/18/2016 01:00 AM	73.6	73.0	36.6	8	Positive	No	No	No	784	
04/18/2016 02:00 AM	73.8	73.0	35.2	8	Positive	No	No	No	784	
04/18/2016 03:00 AM	73.6	73.0	34.1	8	Positive	No	No	No	763	
04/18/2016 04:00 AM	73.4	73.0	35.1	8	Positive	No	No	No	784	
04/18/2016 05:00 AM	73.4	73.0	36.1	8	Positive	No	Yes	No	763	
04/18/2016 06:00 AM	73.3	73.0	36.9	8	Positive	No	No	No	826	
04/18/2016 07:00 AM	68.9	68.0	42.1	30	Positive	Yes	No	No	2,755	
04/18/2016 08:00 AM	69.9	68.0	39.0	32	Positive	Yes	No	No	2,839	
04/18/2016 09:00 AM	70.2	68.0	38.8	32	Positive	Yes	No	No	2,861	
04/18/2016 10:00 AM	67.5	68.0	41.9	28	Positive	Yes	No	No	2,521	
04/18/2016 11:00 AM	70.9	68.0	38.4	32	Positive	Yes	No	No	2,882	
04/18/2016 12:00 PM	67.2	68.0	41.9	28	Positive	Yes	No	No	2,458	
04/18/2016 13:00 PM	70.6	68.0	37.8	32	Positive	Yes	No	No	2,882	
04/18/2016 14:00 PM	67.1	68.0	45.7	28	Positive	Yes	No	No	2,437	
04/18/2016 15:00 PM	70.6	68.0	37.1	32	Positive	Yes	Yes	Yes	2,839	
04/18/2016 16:00 PM	67.9	68.0	43.3	28	Positive	Yes	No	No	2,564	
04/18/2016 17:00 PM	68.9	68.0	38.8	32	Positive	Yes	No	No	2,818	
04/18/2016 18:00 PM	73.7	73.0	37.0	8	Positive	No	No	No	805	

Report Created on 09/22/2016 07:45:41 AM

 Report Analytics

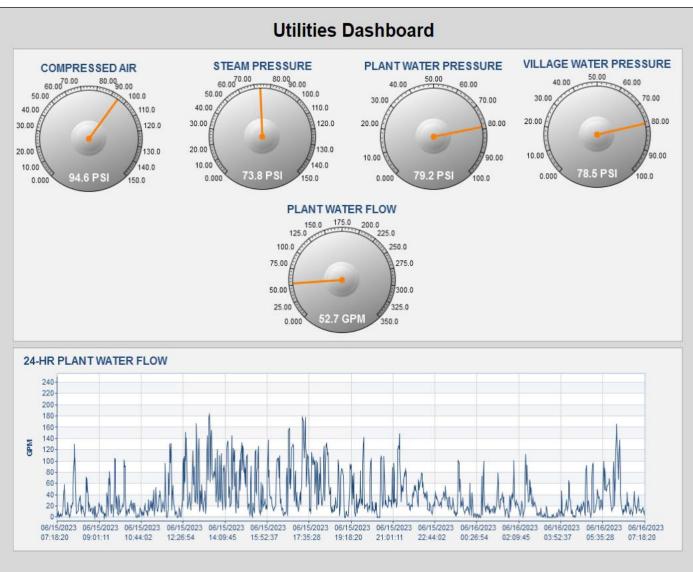
 Temp.
 Humidity
 Air Changes

 Min:
 64.3
 33.4
 6

 Max:
 75.5
 45.5
 44

1 of 2

- Batch & CIP reports
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- SPC Statistical Process Control
- Environmental compliance reports – water, CEM, air quality
- Building management reporting
- Plant Utilities

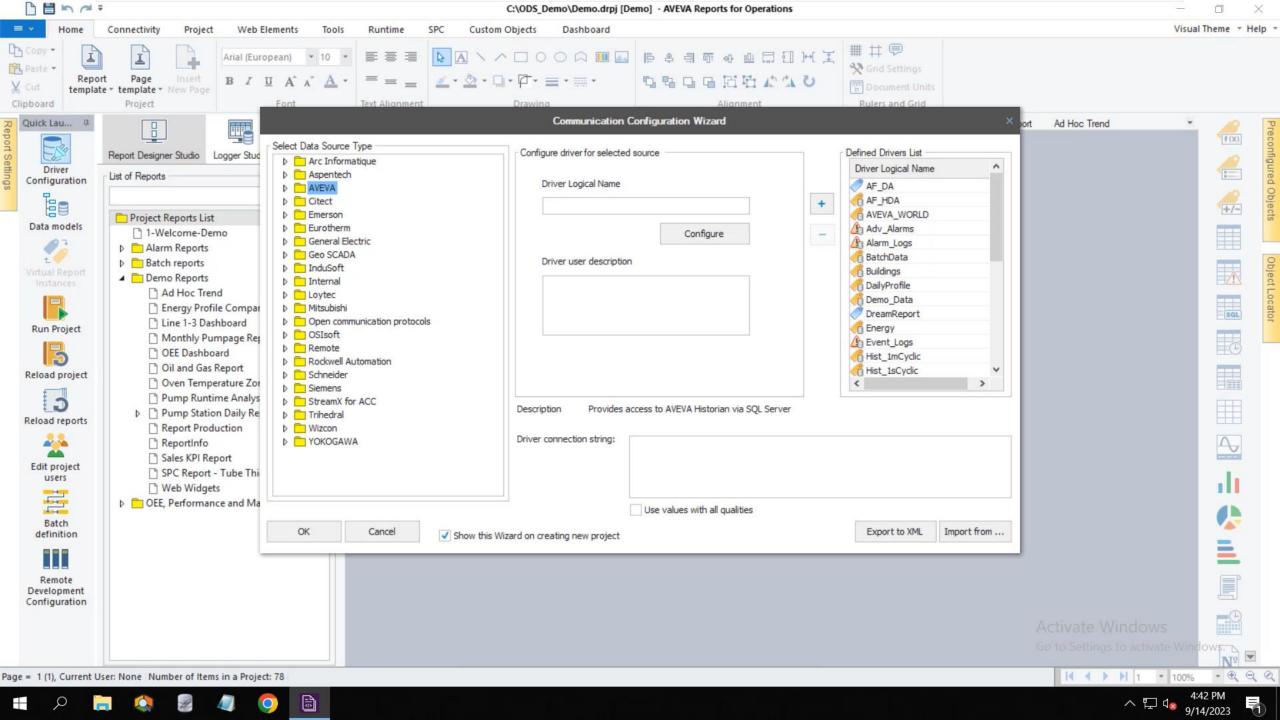


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Environmental

- compliance reports water, CEM, air quality, etc.
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And more...!



Call to Action

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Version 2023			Release Date 21 Oct 2022		
File Name	File Type	Size	Hash		
AVEVA_ReportsOperations_2023.iso	ISO	1.33 GB	SHA1 : 490D2DA7D39140C3E5F0C5069DB5643E015FF7DA SHA256 : 1862157C811AA673DDEEE8492C4DBCF47A33AA57527A83D5CA0CCE847DB843FC MD5 : 4076F21C378D57401DE9C54935FBD0D5		
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And maximize the ROI on your Automation Infrastructure with Insightful Reports & Dashboards



Questions?

Please wait for the microphone. State your name and company.



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Navigate to this session in the mobile app to complete the survey.

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AVEVA is a world leader in industrial software, providing engineering and operational solutions across multiple industries, including oil and gas, chemical, pharmaceutical, power and utilities, marine, renewables, and food and beverage. Our agnostic and open architecture helps organizations design, build, operate, maintain and optimize the complete lifecycle of complex industrial assets, from production plants and offshore platforms to manufactured consumer goods.

Over 20,000 enterprises in over 100 countries rely on AVEVA to help them deliver life's essentials: safe and reliable energy, food, medicines, infrastructure and more. By connecting people with trusted information and AI-enriched insights, AVEVA enables teams to engineer efficiently and optimize operations, driving growth and sustainability.

Named as one of the world's most innovative companies, AVEVA supports customers with open solutions and the expertise of more than 6,400 employees, 5,000 partners and 5,700 certified developers. The company is headquartered in Cambridge, UK.

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